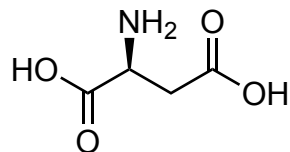


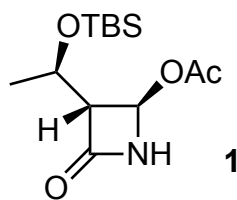
Development of a Practical and Convergent Process for the Preparation of Sulopenem

Pfizer Team

Org. Process Res. Dev. **2012**, 16, 1348-1359.



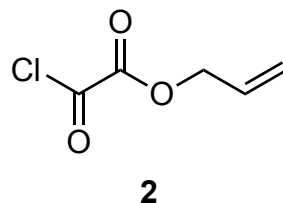
1-9



10-12



- 1) NaBr, NaNO₂, H₂SO₄
- 2) BH₃ (4 eq "H⁻")
- 3) Cs₂CO₃
- 4) CH₃SO₂Cl, Et₃N
- 5) Na₂S (1 eq)
- 6) TsCl, DMAP
- 7) Oxone (1 eq)
- 8) KSCoCH₃, acetone
- 9) NaOEt, EtOH



- 10) *n*-PrSH, NaH, then CS₂, then **1**
- 11) **2**, Et₃N
- 12) MeP(OEt)₂ (2 eq), 90 °C

1) Explain stereochemical outcome

5) Two transformations

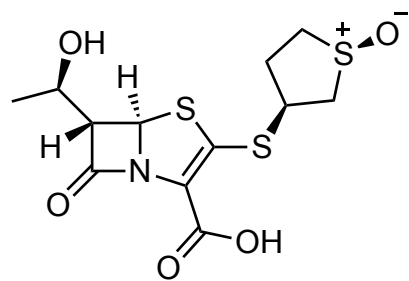
7) d.r. > 10:1

10) Explain stereochemical outcome

12) Provide name and mechanism?
Hint: First byproduct is MeP(=O)(OEt)₂
Second byproduct is MeP(=S)(OEt)₂

B

13-16



Sulopenem

13) Urea • H₂O₂ (1 eq)

14) **A**, Et₃N

15) Pd(OAc)₂/P(OEt)₃ (cat.), PhSO₂Na

16) TBAF