



IT'S WORTH SWEATING THE

SMALL STUFF

BRENT LINDBERG | HEAD OF CURIOSITY AT FUSENEO



TO BLEND OR MERGE



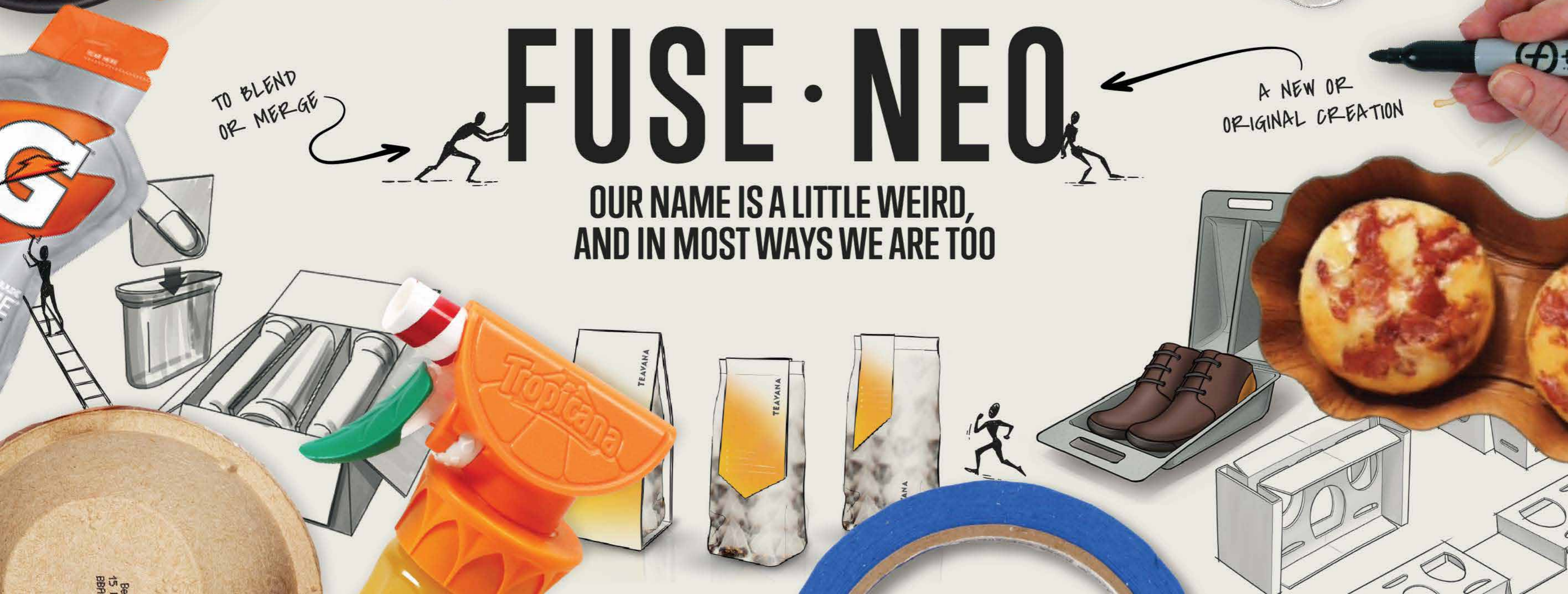
FUSE · NEO



A NEW OR ORIGINAL CREATION



OUR NAME IS A LITTLE WEIRD,
AND IN MOST WAYS WE ARE TOO



Be
15.1
EBR

PANORAMIC PACKAGING PROCESS



THE PANORAMIC PACKAGING PROCESS

PROFIT & PLANET

PRODUCE

PROTECT

PRESENT

PERFORM

PANORAMIC PACKAGING PROCESS

PRODUCE

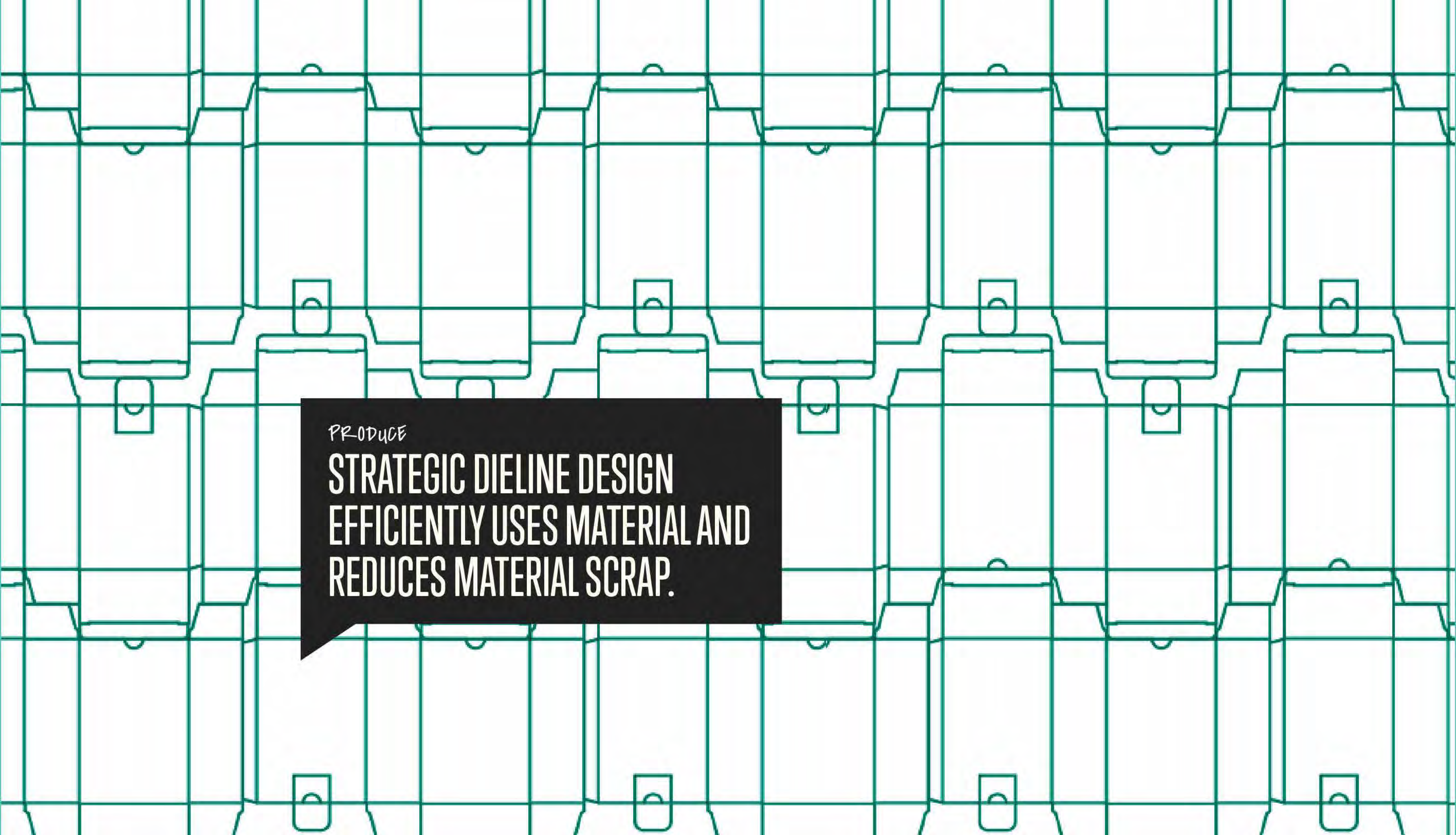
HOW THE PACKAGING GETS MADE AND PACKED



PRODUCE

SOME QUESTIONS TO CONSIDER

- Is the packaging right-sized to the product?
 - Headspace reduction
 - Slack reduction in flexible packaging
- What are some ways we can redesign the packaging to reduce waste?
 - Lightweighting rigid packaging
 - Down-gauge the film / paper / corrugated
 - Modifying die lines to use less material or better nest on a sheet or roll
 - Changing the secondary or tertiary packaging to reduce material and/or volume
 - Deeper is cheaper for RSCs
 - Shortening the minor (and possibly major flaps) without any impact on protection
- Where are there opportunities to use shared components across sizes and/or SKUS, and what are the impacts or trade-offs in doing so?
- What will it take/what are the impacts if we were to change the case counts (both from a machine capability and from a retailer acceptance POV)?
- Can the location of the packaging and product production be optimized, simplified, co-located?
- Are your production sites considering WAGES (water, air/gas, electricity, and steam) in their processes?
- How are your partners being utilized for innovation?
- What materials are available through your suppliers that are more sustainable?
- What equipment is available to invest in to make the process more efficient and sustainable?
- Can existing machinery be modified to accommodate new materials?



PRODUCE

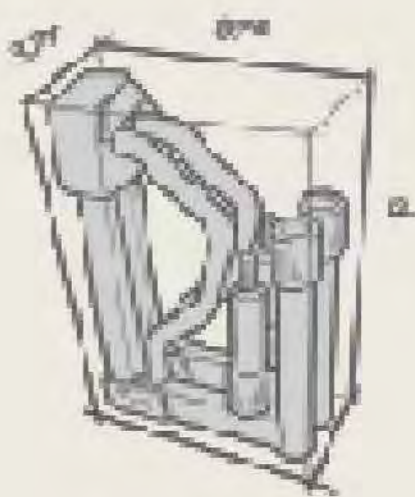
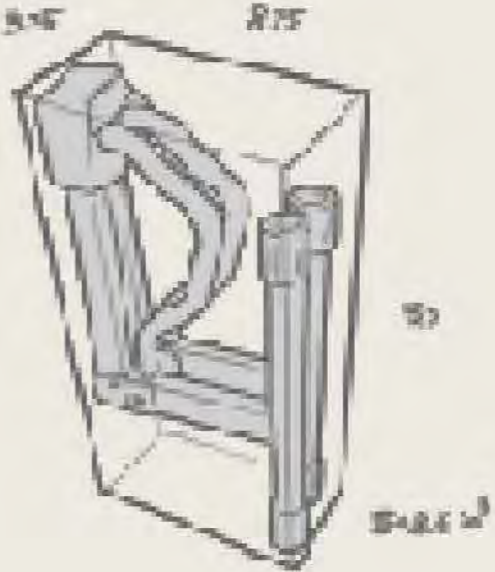
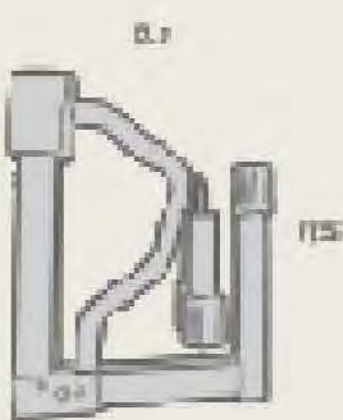
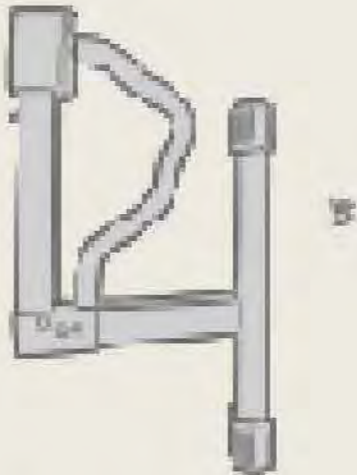
**STRATEGIC DIE LINE DESIGN
EFFICIENTLY USES MATERIAL AND
REDUCES MATERIAL SCRAP.**



PRODUCE
AMAZON BASICS PRODUCT
RECONFIGURATION USES
RIGHT-SIZED PACKAGING. 

BEFORE

AFTER





PRODUCE
KIND BAR PILOTED PAPER
WRAPPERS USING
EXISTING MACHINES.



crocs™

JIBBITZ™ CHARMS

PRODUCE
CROCS IS USING ALGAE INK
FOR THEIR JIBBITZ PACKAGING
AND SELECT RETAIL BAGS.

PRODUCE
FIJI'S SQUARE BOTTLE MAXIMIZES
SHIPPING CONTAINER SPACE.



PRODUCE

SNACKBRANDS AUSTRALIA IS USING DISCARDED COOKING OIL TO PRODUCE ITS FLEXIBLE PLASTIC FILM.



PANORAMIC PACKAGING PROCESS

PROTECT

HOW THE PACKAGING AND PRODUCT
MOVE AROUND AND STAY SAFE

PROTECT

SOME QUESTIONS TO CONSIDER

- Can the packaging material be reduced and still protect the product?
 - Evaluate and rank the right amount of acceptable damage (minor, major, and critical damage/defect)
- Can packaging reduce product damage?
 - Spoilage
 - Breakage
- Can racking or crates be nested or knocked down for return logistics?
- What is the right amount of shelf life for this product?
 - Challenge the baseline thinking for the product separate from the packaging. For example, a product that has extremely high velocity and a short supply chain likely does not need 2 years of shelf life
- What other materials can provide the necessary protection (oxygen barriers, UV protection, vibration, impact, etc.)?
- Are there adjustments that can be made to the product packout for efficiency or protection?
- What will it take to get additional cases per layer and/or layers per pallet?
- Can the master carton quantities be adjusted to provide a more efficient pallet pattern?
- Can large products be modified in a user friendly/easy to assemble way to optimize case size and pallet pattern?
- Can late stage differentiation create packaging efficiencies?
- Are the product and packaging dimensions optimized for retailer/carrier requirements?
 - SIPP requirements for e-commerce
 - Dimensional shipping thresholds



PROTECT
O'CEDAR MODIFIED THEIR
PRODUCT TO CREATE A
LOW-COST SHIPPABLE PACKAGE
AND EFFICIENT PALLET PATTERN.





PROTECT

**HEAVY BULKY PRODUCTS, LIKE
MATTRESSES, REDUCE THE OVERALL
PACKAGING GIRTH BY ROLLING AND
COMPRESSING THE MATERIAL.**

birch LUXE

30 UNITS
PER PALLET

PROTECT

OXO RECONFIGURED THE PACKOUT
AND REDUCED PACKAGING WEIGHT BY
38% AND INCREASED THE NUMBER
OF UNITS PER PALLET BY 113%.



64 UNITS
PER PALLET





BEFORE

PROTECT

**LENOX REDUCED DAMAGES BY 78%
AND MATERIAL WEIGHT BY 83%
SIMULTANEOUSLY BY REDESIGNING
PROTECTIVE INSERTS.**



AFTER

so many
ways to
shine!



PROTECT

WINDEX USES THE SAME BRICK & MORTAR BOTTLE AS E-COMMERCE. USING A TWO PIECE SOLUTION, THEY REDUCE DAMAGE AND PREP MATERIALS.





PROTECT
DOLE FOOD COMPANY CUTS DOWN
85% OF PALLETIZING MATERIALS
THROUGH A RECYCLABLE MACRO-
PERFORATED AND STRETCH FILM.



PROTECT
GRAZA USES ALUMINUM AND PET TO PROVIDE EXCELLENT BARRIER AND BETTER DURABILITY WITH LESS WEIGHT THAN GLASS.





PROTECT
VITAL PROTEINS SWITCHED FROM A HIGH DENSITY PLASTIC TO A PAPERBOARD MATERIAL AND ELIMINATED THE SCOOP WHILE MAINTAINING THE BARRIER.



Supplement Facts
Serving Size 4 Tbsp (20g)
Servings Per Container About 28

	Amount Per Serving	% Daily Value
Calories	70	
Protein	18 g	24%
Sodium	110 mg	3%
Collagen peptides (from bovine)	20 g	

*Percent Daily Values are based on a diet of other people's secrets.

MANUFACTURED FOR:
VITAL PROTEINS LLC
3400 WOLF ROAD STE. 200
FRANKLIN PARK, IL 60131
TEL: 224-544-9110

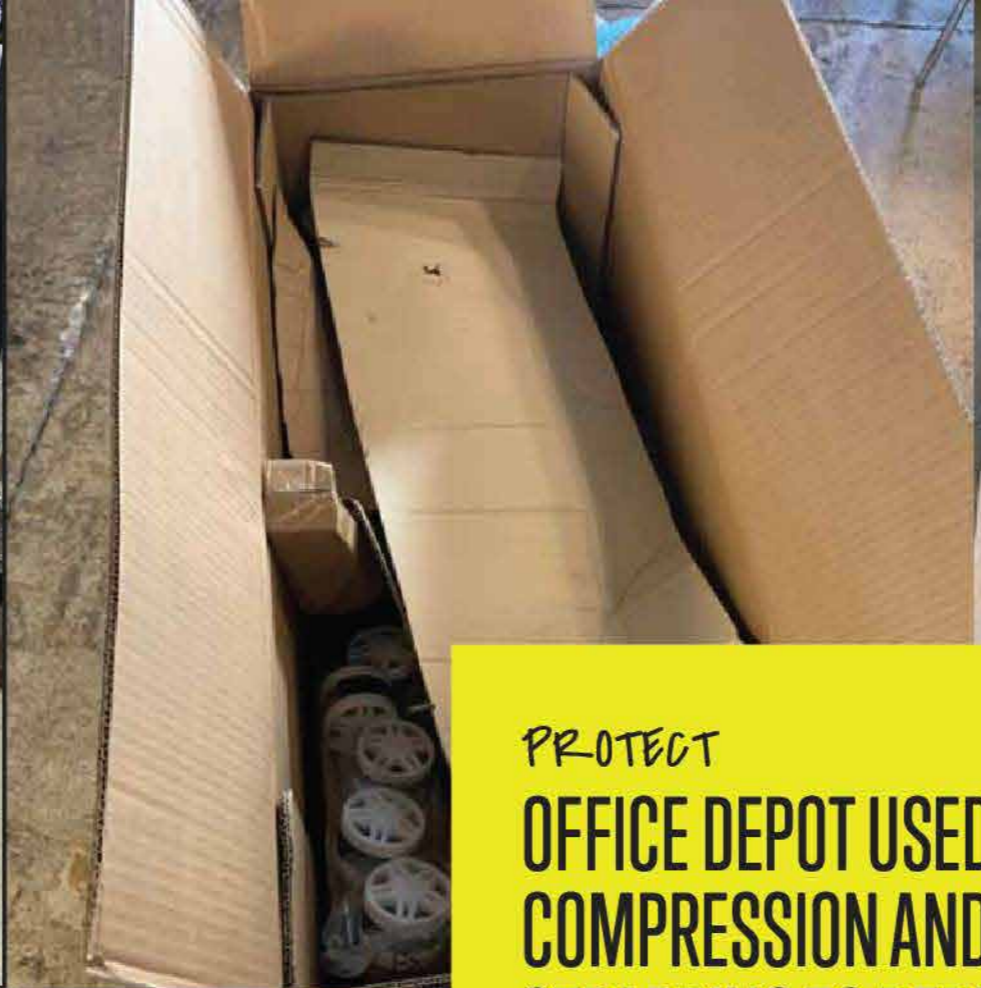
This product is manufactured in a facility that processes milk, fish and tree nuts.

DIRECTIONS: COMBINE 2-4 Tbsp WITH 8 FL OZ OF LIQUID. MIX THOROUGHLY!

If you are pregnant, nursing or have a medical condition, consult your physician before use.

Storage Information: Store in a cool, dry place.

Do not use if safety seal is broken or missing.



PROTECT
OFFICE DEPOT USED
COMPRESSION AND
STRAPPING TO REDUCE
DAMAGE, PACKAGING SIZE,
AND ASSEMBLY TIME.



PROTECT

CUMMINS IS USING REUSABLE
PACKAGING AND RECONFIGURED
PARTS AS A WAY TO REDUCE
WASTE AND IMPROVE EFFICIENCY
ACROSS THEIR SUPPLY CHAIN.



**GENUINE
PARTS**



PANORAMIC PACKAGING PROCESS

PRESENT

HOW THE PACKAGING SHOWS UP FOR THE CONSUMER

PRESENT

SOME QUESTIONS TO CONSIDER

- Can standard four color process (CMYK) printing be used rather than using spot colors?
- How much can we reduce the label size without impacting purchase intent or sales?
- Are there options for alternative inks like bio- or water-based?
- Are there more sustainable ways to finish and decorate the packaging that aren't being used (varnishes, coatings, etc)?
 - Move from In-Mold to Heat Transfer Label
 - Shrink to Pressure Sensitive Label
- How can packaging ensure consumer confidence and safety?
 - Tamper evidence
 - Child resistance
 - Anti-counterfeiting efforts
- Can a sustainable change enhance the brand presence?
- Can an aesthetic change to the packaging structure also drive sustainability?
- What packaging adjustments can be made without sacrificing the sellability of the product?
 - Product visibility (windows)
 - Product retention (ties)
- How can packaging expand the merchandising (placement in a given store) and channel opportunities?
- Are the product and packaging dimensions optimized for retailer shelf and case pack requirements?



PRESENT

SAM'S CLUB CHINA IS
REMOVING THE LABEL FROM
THEIR BOTTLED WATER
RELYING ON THE CASE
PACKAGING TO PROVIDE
NUTRITION FACTS,
BRANDING, AND BARCODES.



PRESENT
SPRITE CHANGED TO CLEAR
PET BOTTLES TO ADD TO
SUPPLY OF MORE DESIRABLE
CLEAR PET MATERIAL.





PRESENT

LIPTON USED THEIR SWITCH FROM GLASS TO PLASTIC TO REDESIGN THEIR STRUCTURE AND INCREASED SALES BY 49%.





PRESENT

ELF USES THEIR TAMPER EVIDENT SEAL TO EXPAND MERCHANDISING PLACEMENTS.





PRESENT

SAMBAZON USES COMPOSTABLE MATERIALS WITH PACKAGING THAT CAN BE MERCHANDISED IN THE WELL OR ON SHELF.



PRESENT

ONE GOOD THING BARS USE AN EDIBLE,
WATERPROOF BEESWAX WRAPPER AS
PROTECTION FOR THEIR BARS.



A close-up photograph of several avocados. The dark, bumpy skin of the avocados is laser-etched with the word 'TESCO' in a stylized, outlined font. Below the 'TESCO' logo, a large 'X' is also laser-etched into the skin. The avocados are arranged in a cluster, and the lighting highlights the texture of the skin and the precision of the laser etching.

PRESENT

**TESCO USES THE DURABLE SKIN OF
AVOCADOS TO LASER ETCH
MERCHANTISING INFORMATION AND
REPLACE STICKERS.**

PANORAMIC PACKAGING PROCESS

PERFORM

HOW THE PACKAGING IS USED AND DISPOSED OF

PERFORM

SOME QUESTIONS TO CONSIDER

- Does the packaging material, structure, and assembly make it easy for consumers to disassemble and recycle?
- Can the packaging use the same material across all components?
- Does the packaging material match the function needed?
 - Temperature regulation
 - Refill
 - Reseal
 - Reheat
- Does the packaging match how the consumer is using the product and make it as easy as possible?
- What components can be eliminated and still offer a good customer experience?
 - Removing scoops from powders
 - Removing retention ties and clips
 - Removing windows
 - Removing printed instructions and using digital content
- Can the packaging support return or other sustainability efforts?
- Does the typical consumer need additional accessibility considerations?
 - Physical limitations
 - Accessibility constraints
- Who is the end consumer and how are they using the packaging?
 - Consumer
 - Delivery person
 - Factory operator
 - Construction worker
- Can the secondary packaging make inventory management easier and more efficient?

PERFORM

HEINZ CHANGED THEIR
KETCHUP LID IN THE EU TO
A SINGLE MATERIAL
MAKING IT RECYCLABLE.



Nutrition Facts

Serving Size 1 container (150g)

Amount per Serving

Calories 100 Calories from Fat 0

	% Daily Value*
Total Fat 0g	0%
Saturated Fat 0g	0%
Trans Fat 0g	
Cholesterol 0mg	0%
Sodium 55mg	2%
Total Carbohydrate 12g	4%
Dietary Fiber 0g	0%
Sugars 11g	
Protein 18g	28%
Vitamin A 0%	• Vitamin C 0%
Calcium 20%	• Iron 0%

*Percent Daily Values are based on a diet of other people's secrets.



Please tear the sleeve off here to:

- recycle the paper sleeve separately from the cup
- read more about our story on the inside



Best by, see cup
Keep refrigerated

INGREDIENTS
PASTEURIZED

Distrib
The lee
Milk &
13S We
NY, NY

hello
siggis



PERFORM

SIGGI'S USES A PLASTIC CUP WITH A PAPERBOARD EXTERIOR WRAP, BUT INCLUDES CLEAR DISPOSAL INSTRUCTIONS AND A PERFORATED TEAR STRIP.



PERFORM

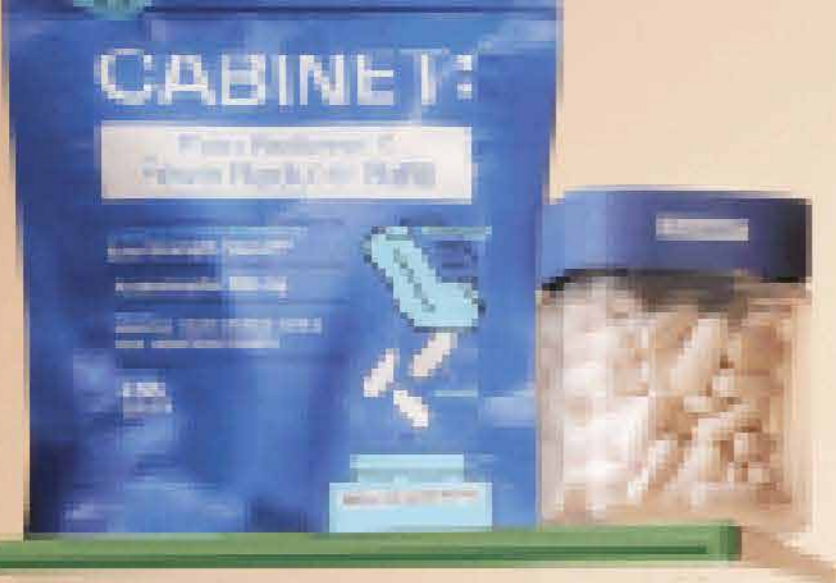
DISNEY ELIMINATED PLASTIC FROM THEIR DOLL PACKAGING MAKING IT EASIER TO ACCESS THE PRODUCT AND RECYCLE THE PACKAGING.





PERFORM

BETTER BATTERY CO. USES THEIR SHIPPING BOXES AS RETURN BOXES TO PROPERLY RECYCLE ALKALINE BATTERIES.



PRESENT
CABINET HEALTH'S DURABLE,
CHILD RESISTANT CANISTERS
ALLOW THE PACKAGING TO BE
REPLENISHED BY LIGHTER
WEIGHT, COMPOSTABLE
POUCHES.






PERFORM

HEAD AND SHOULDERS REDUCED THE PLASTIC IN THEIR BOTTLES BY 40%. THE SWITCH ALSO REDUCES PRODUCT WASTE WITH A ROLLABLE BOTTLE.





PERFORM

**CAPS ARE REQUIRED TO BE
TETHERED IN THE EU SO THEY
ARE RECYCLED WITH THE BOTTLE.**



PERFORM

LOGITECH HAS REDUCED SMALL AND LARGE SINGLE USE PLASTIC COMPONENTS SUCH AS HANG TABS, SEALS, LAMINATES, CLAM SHELLS, AND POLYBAGS, MAKING THE PACKAGING SMALLER AND EASIER TO RECYCLE.





PERFORM
ENERGIZER ELIMINATED PLASTIC
FROM THEIR BATTERY PORTFOLIO
SIMPLIFYING ACCESS AND
DISPOSAL FOR CONSUMERS.

PERFORM

ALEVE LAUNCHED THE FIRST
MONO-MATERIAL BLISTER FOR
THE HEALTHCARE INDUSTRY
MADE OUT OF PET.

ALEVE[®]

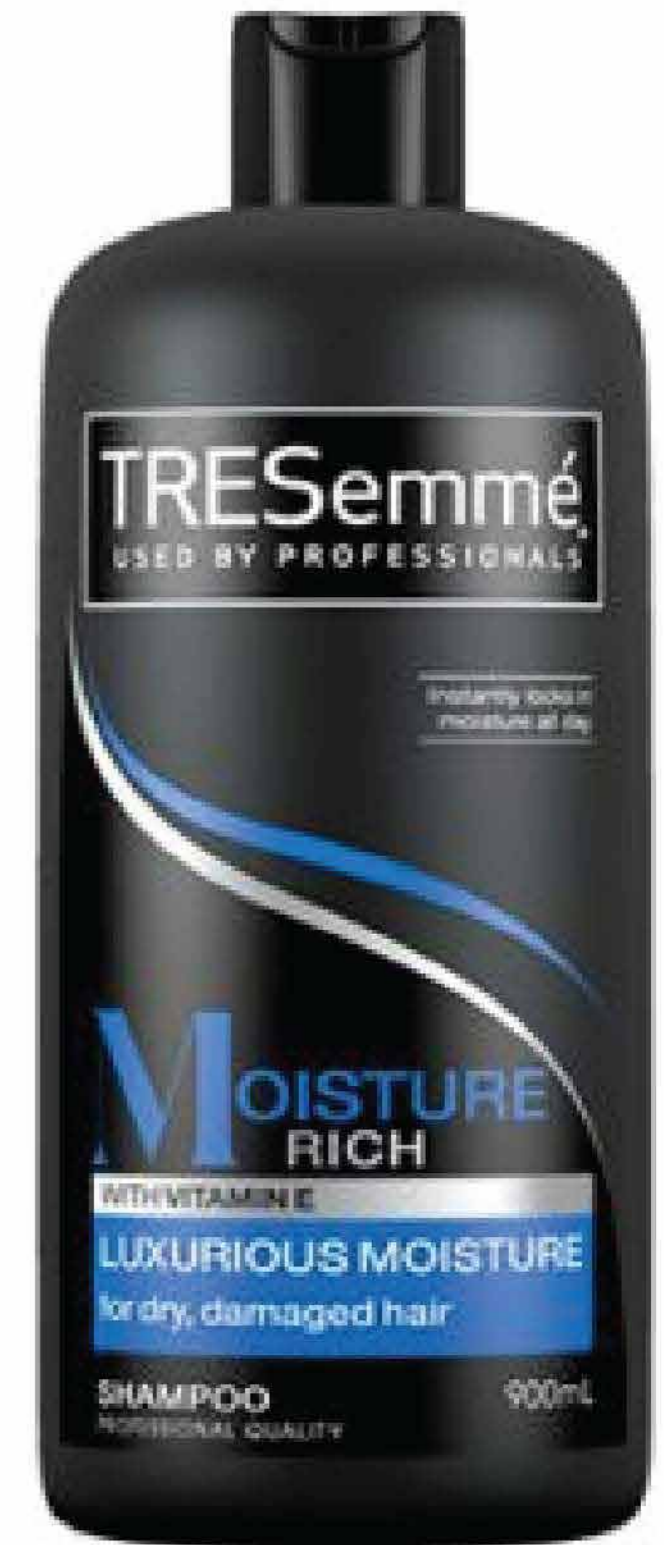
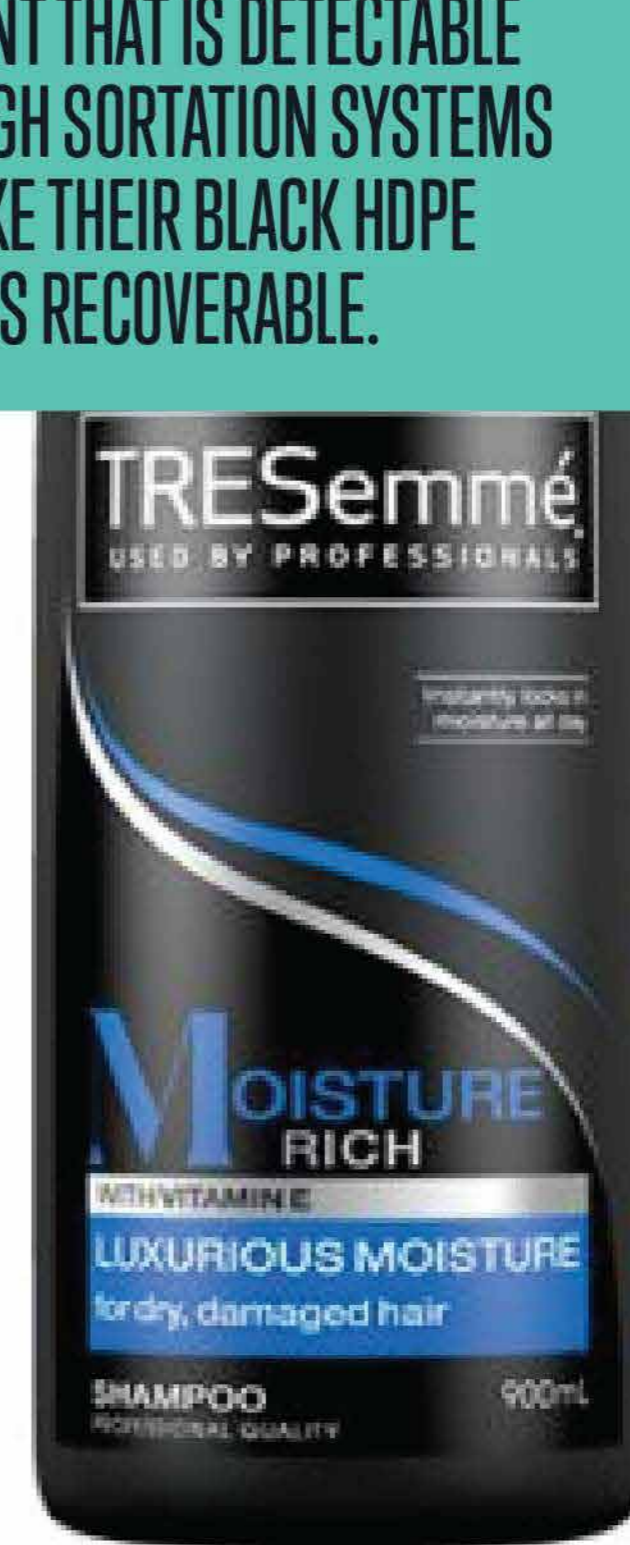
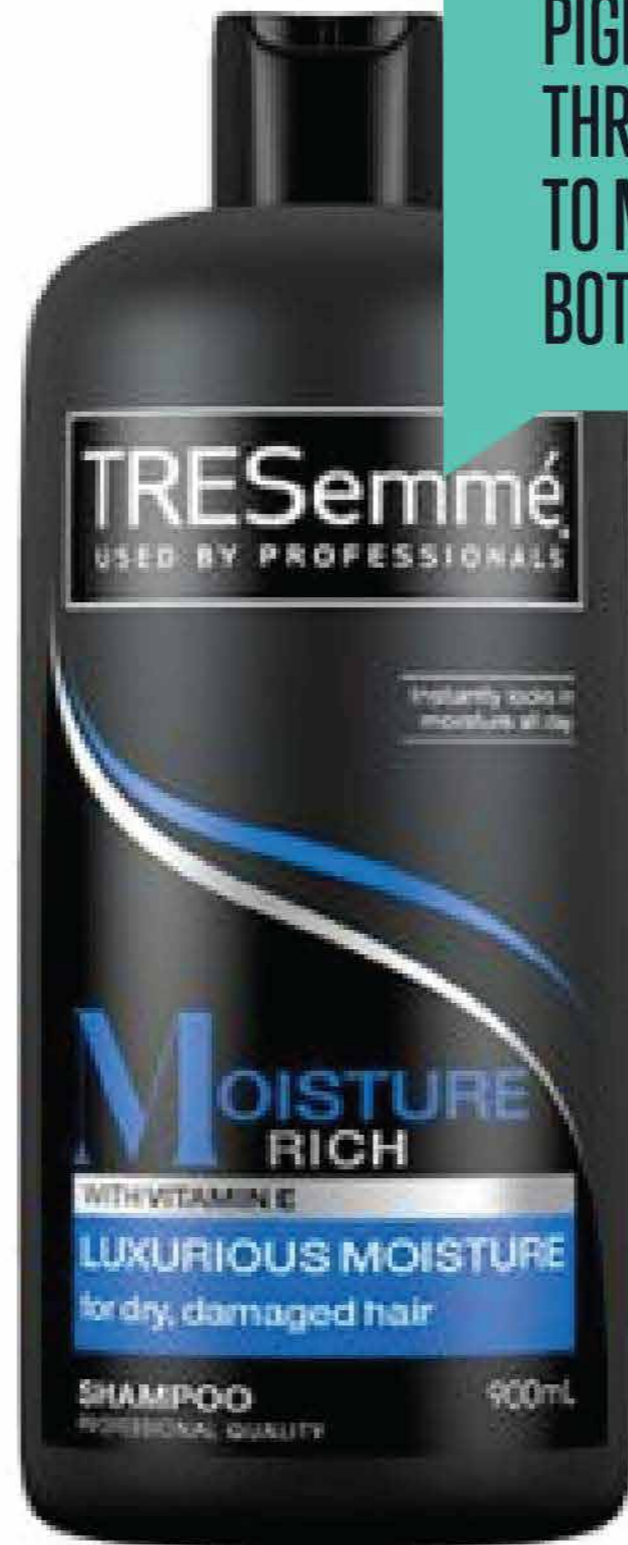
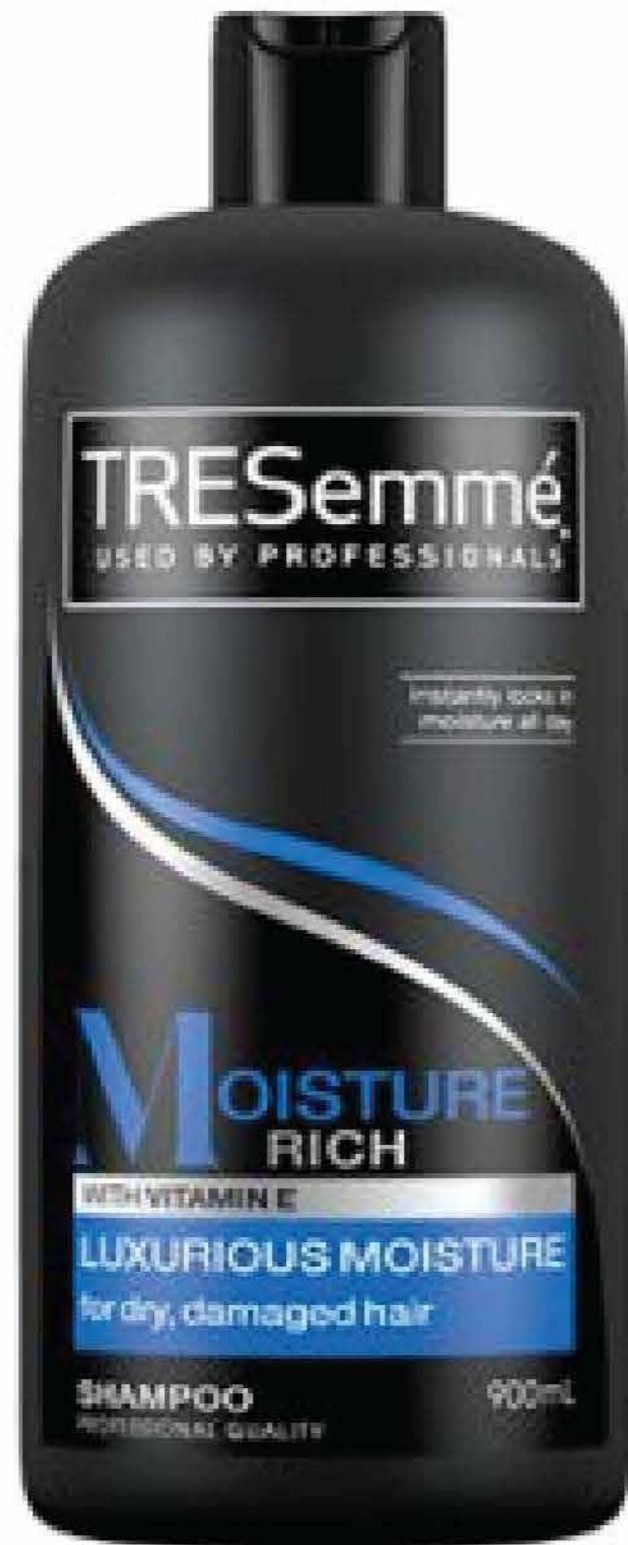
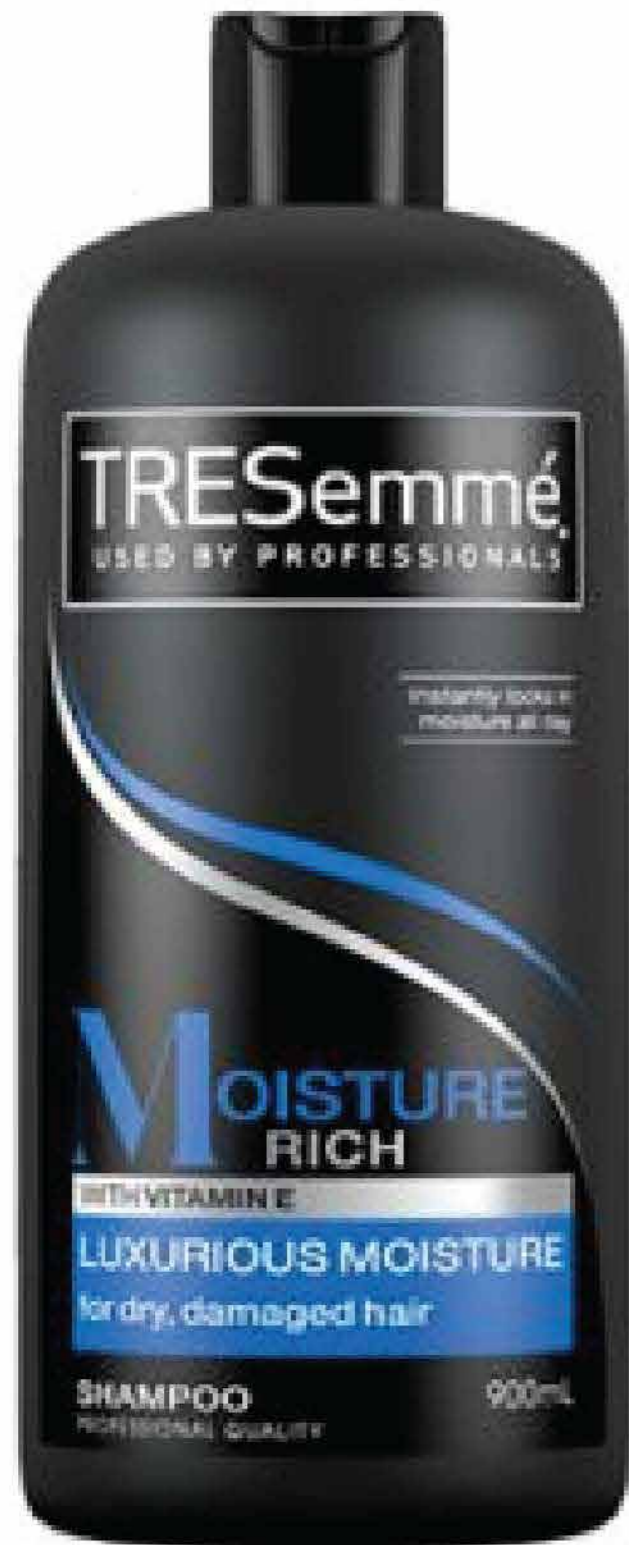
FEMINAX

bij menstruatiepijn 275



PERFORM

UNLIVER DEVELOPED A BLACK PIGMENT THAT IS DETECTABLE THROUGH SORTATION SYSTEMS TO MAKE THEIR BLACK HDPE BOTTLES RECOVERABLE.





PERFORM

BROOKFARM USES A MONO-MATERIAL POUCH COMBINED WITH A LABEL TO TRANSFORM THE 2D STRUCTURE INTO A 3D STRUCTURE SO IT CAN BE RECYCLED.