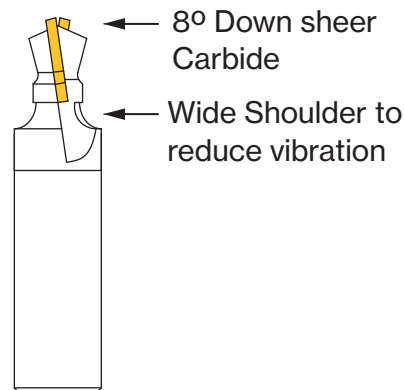
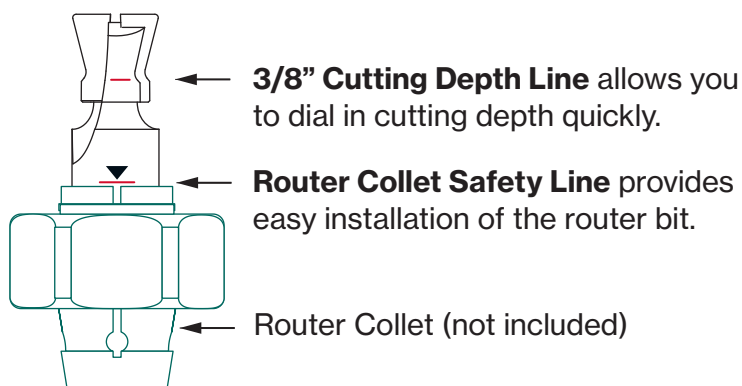




MatchFit Dovetail Router Bit

Instruction Manual

Features

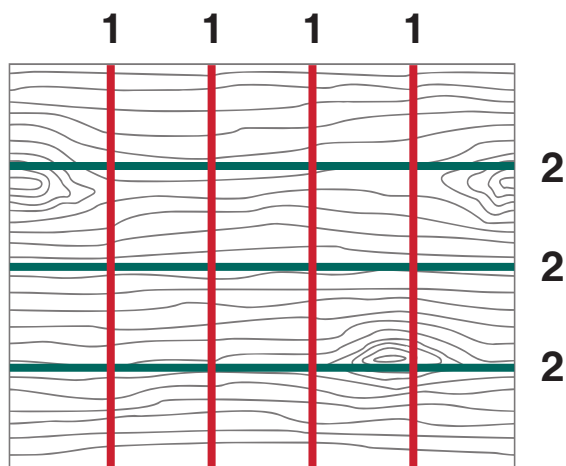


Getting Started

Recommended wood to use:

3/4" or thicker void-free plywood (baltic birch is best), solid wood, or MDF. Do not use particle board.

Routing Dovetail Clamp Tracks:



When routing intersecting Dovetail Clamp Tracks, route all cross-grain tracks **(1)** first, then route the tracks along the grain **(2)**.

***Routers less than 1.5hp:** Route 1/4" wide by 11/32" deep relief grooves before dovetail cuts.

Routing smooth tracks:

Round over design prevents material and router bit binding to produce stronger Dovetail Clamp Tracks and help clamps and hardware move smoothly.

Tear-free depth range:

0.365" – 0.395"

0.375" – 0.385" (recommended)

***Maximum Speed:** 24,000 RPM Refer to your router manual for safety precautions.

