Instructions **(Continued)**

3.3 With two GRR-RIPPERs and two Gravity Heels in this position, the GRR-RIPPERs are set for the hand-over-hand (leap-frogging) method for long stock ripping [Fig C2].

3.4 The Gravity Heel is meant to be cut through as needed and is replaceable; order part # GRGH-045.

3.5 The Spacer and Heel are tapered to control how far the heel drops. Loosen the Wing knob to drop lower, tighten it to drop less.

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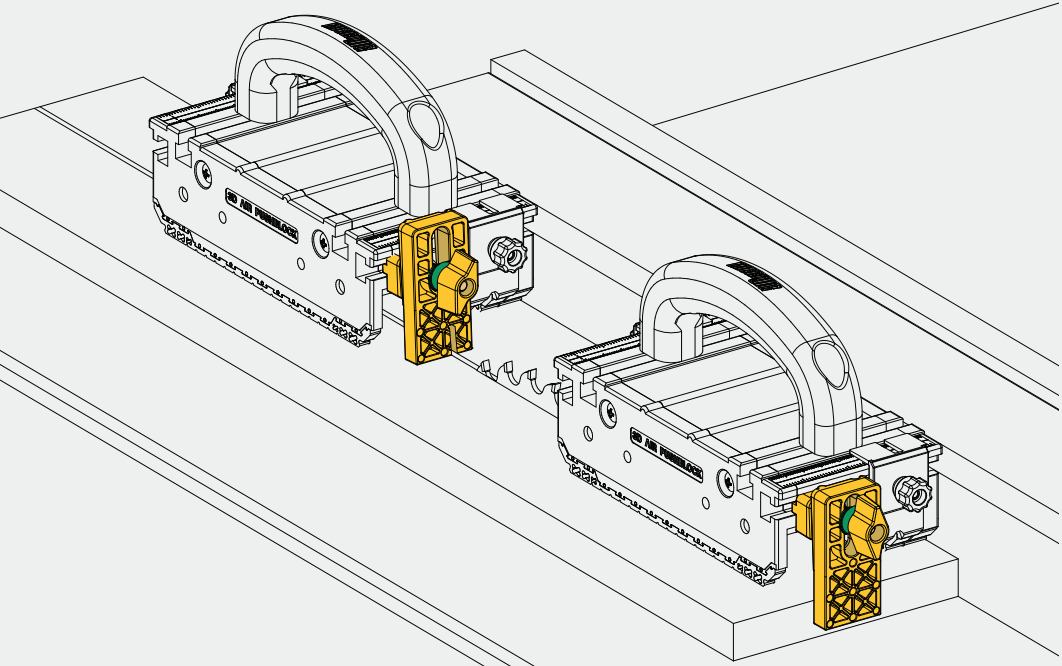


Fig C2 - GRR-RIPPERs hand-over-hand (leap-frogging)

Full Instructional Video

Watch the instructional video and see the full capabilities of the Gravity Heel Kit at:
microjig.com/gravity-heel



GRR-RIPPER® Gravity Heel Kit

User Manual (v10.0)

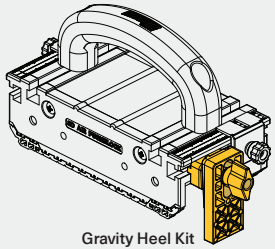
Support your workpiece and prevent tearout.
Consistent feed end to end.



GRR-RIPPER Gravity Heel Kit
GRGH-017

GRR-RIPPER® Gravity Heel Kit
User Manual (v10.0)

Support your workpiece and prevent tearout. Consistent feed end to end.



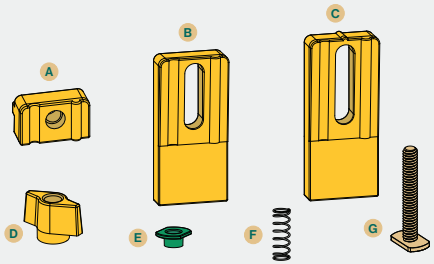
Gravity Heel Kit
GRGH-017

⚠ WARNING

Always wear safety glasses and hearing protection. Follow all safety precautions and use best practices. Microjig assumes no liability for products not sold by Microjig.

Parts List

#	Gravity Heel Kit Parts	Qty	Part #
A	Heel Spacer	1	GRP-41-AR
B	3/4" Gravity Heel for Table Saw	1	GRP-42-AR
C	1" Gravity Heel for Router Tables	1	GRP-43-AR
D	1/4-20 Wing Knob	1	GR-H55-AR
E	Shoulder Washer	1	GR-H14-AR
F	Compression Spring	1	TJ-H2-AR
G	1/4-20 X 1 3/4" T-Bolt	1	GR-H12-AR



A Installation

Note: Fits all GRR-RIPPER models except GRR-RIPPER 2GO.

1.1 Slide the T-Bolt (G) head into the T-slot in the end of the GRR-RIPPER body. Put the Spacer (A) and Heel (B or C) together so the round grooves interlock with each other. Slide both over the T-Bolt (G).

1.2 Slide the spring (F) onto the T-Bolt (G) shaft and through the Heel (B or C). Slide the Shoulder Washer (E) over the T-Bolt with the narrow barrel against the end of the Spring (F).

1.3 Secure the Gravity Heel in place by threading the Wing Nut (D) over the T-Bolt (G) shaft [Fig A].

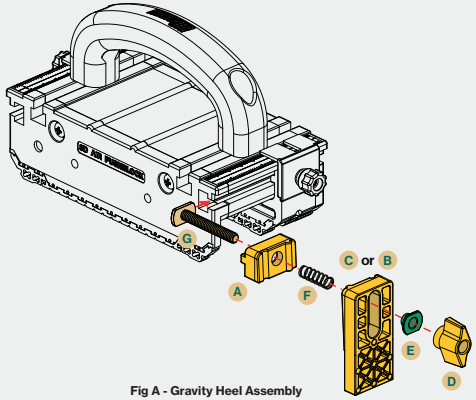


Fig A - Gravity Heel Assembly

B Introduction

Use it all over the shop

Lock the Gravity Heel in place for feeding stock through heavy cuts at the bandsaw, jointer, and router table.

The Sacrificial Heels can be cut to shape and used to prevent stock tear out as shown here with the FitFinder Lock Miter Bit [Fig B].

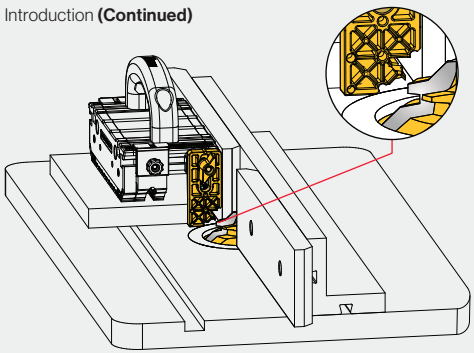


Fig B - Using Gravity Heel on Router Table with FitFinder Lock Miter Bit (sold separately)

C Instruction

3.1 Set the Gravity Heel so that it lays on top of the workpiece.

3.2 Lightly tighten the Wing Knob (D) and loosen a half-turn. This will place the Gravity Heel approximately ¼" below the threshold of the stock. Or, loosen the Wing Knob (D) more to allow the heel to drop to full thickness of stock as shown [Fig C1].

Warning: Do not turn on table saw or begin cut until properly set.

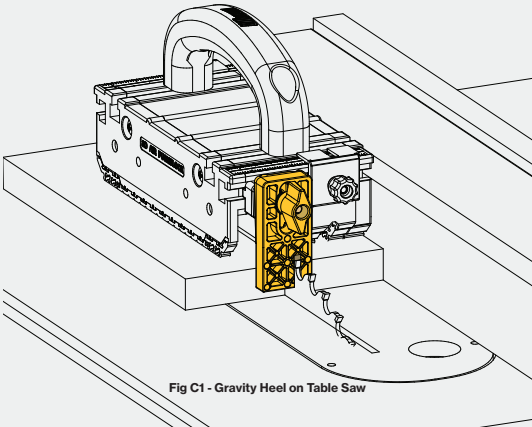


Fig C1 - Gravity Heel on Table Saw