### PRE-FEASIBILITY REPORT

### FOR

### **Sandi Limestone Block**

(ML Area: 404 ha.)

# Limestone Production Capacity of 3.64 Million TPA

near Villages: Sandi, Pandariya, Bundeli,
Bicharpur and Bhardagond, Taluka:
Chhuikhadan, District: KhairagarhChhuikhadan-Gandai of Chhattisgarh

**APPLICANT** 



SHREE CEMENT LIMITED

BANGUR NAGAR, POST BOX NO. 33,

Beawar, District: Ajmer, Rajasthan

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#### **PRE- FEASIBILITY REPORT**

#### 1.0 EXECUTIVE SUMMARY

Shree Cement Limited is proposing "Sandi Limestone Block" (ML Area: 404 ha.) with limestone production capacity of 3.64 Million TPA, OB: 5.128 Million TPA, Top Soil: 0.0409 Million TPA & ROM Rejects: 0.182 Million TPA (Total Excavation: 8.991) and installation of Primary Crusher: 1200 TPH & Secondary Crusher: 400 TPH along with Wobbler near Villages: Sandi, Pandariya, Bundeli, Bicharpur and Bhardagond, Taluka: Chhuikhadan, District: Khairagarh-Chhuikhadan-Gandai of Chhattisgarh.

Letter of Intent (LOI) has been issued by State Government of Chhattisgarh for Sandi Limestone Block for mineral Limestone over an area of 404 ha in favour of Shree Cement Limited vide letter no. F3-09/2023/12, dated 04.10.2023. Copy enclosed as *Annexure-1*.

Mining Plan along with Progressive Mine Closure Plan for Sandi Limestone Block over an area of 404 ha (with Limestone Production Capacity of 3.64 Million TPA) has also been approved by the Regional Controller of Mines, IBM, Raipur, Chhattisgarh vide letter no. RPR/KHAIRAGARH-CHHUIKHADAN-GANDAI/LIMESTONE/1423/MP/2023-24, dated 14.03.2024. Copy enclosed as *Annexure- 2*.

Table No.: 1
SALIENT FEATURES OF THE PROJECT

S.	Particulars	Details	
No.			
A.	Nature of the Project	Opencast Limestone Mine (i.e. Sandi Limestone Block)	
B.	Size of the Project		
1.	Mining Lease Area	404 ha.	
		(53.998 ha. is Govt. Waste Land & 350.002 ha. is Private Land)	
2.	Production capacity	➤ Total Excavation: 8.991 Million TPA including	
		➤ Limestone Production: 3.64 Million TPA	
		Over burden: 5.128 Million TPA	
		➤ Top Soil: 0.0409 Million TPA	
		➤ ROM Rejects: 0.182 Million TPA	
		Crusher: 1200 TPH (Primary) & 400 TPH (Secondary) along with Wobbler.	
C.	Category of the Project	As per EIA Notification dated 14.09.2006, as amended thereof,	
		this project falls in Category 'A' Project or Activity 1(a) – 3 for	
		"Mining of Mineral" and Project or Activity 2(b) - 3 for "Mineral	
		Beneficiation (Crusher with Wobbler)".	
D.	<b>Locations Details</b>		
1.	Villages	Sandi, Pandariya, Bundeli, Bicharpur and Bhardagond.	
		Khasra Map is enclosed as <i>Annexure- 3.</i>	
2.	Taluka	Chhuikhadan	
3.	District	Khairagarh-Chhuikhadan-Gandai	

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4.	State	Chhattisgarl	Chhattisgarh			
5.	Toposheet	Core & Buffer Zone: F44P2 (64 G/02)				
6.	Mining Lease Details	Mining Lease Details				
a.	Geographical corner	Detailed bou	ındary pillar coordinate	s are as follows:		
	Coordinates	Pillar No.	Latitude	Longitude		
		A.	21° 35′ 23.64255″ N	81° 5' 47.76405" E		
		B.	21° 35′ 23.60219″ N	81° 6′ 50.37650″ E		
		C.	21° 34' 25.06745" N	81° 6′ 50.31103″ E		
		D.	21° 34′ 25.10755″ N	81° 5′ 19.91612″ E		
		E.	21° 34' 25.66142" N	81° 5' 19.92534" E		
		F.	21° 34′ 57.63100″ N	81° 5' 47.74188" E		
b.	Mineable Reserves	60.25 Million	n Tonnes as on 30.11.20	23		
c.	Life of the Mine	23 years	23 years			
d.	General Ground Level	315 mRL				
e.	Ultimate Pit Depth	30 to 72 m (Max 246 m RL)				
E.	Cost Details					
1.	Total Project Cost	Rs. 354.57 C	rore			
2.	Cost for Environment	Capital Cost	Rs. 4.53 Crores			
	Protection Measures	Recurring Co	ost: Rs. 0.54 Crores			
F.	Requirements of The Project	t				
1.	Water Requirement	Total water	requirement: 100 KLD			
		Source: Grou	and water and mine pit w	vater		
2.	Power Requirement	2.4 MW				
		Source: State Grid Supply				
3.	Man Power Requirement	138 Persons	138 Persons			
		Source: Pre	ference will be given	to local people based on		
		qualification	and experience			
	l	. ,	•			

#### 2.0 INTRODUCTION OF THE PROJECT/ BACKGROUND INFORMATION

#### (i) Identification of project and project proponent

Shree Cement Limited is proposing "Sandi Limestone Block" (ML Area: 404 ha.) with limestone production capacity of 3.64 Million TPA, OB: 5.128 Million TPA, Top Soil: 0.0409 Million TPA & ROM Rejects: 0.182 Million TPA (Total Excavation: 8.991) and installation of Primary Crusher: 1200 TPH & Secondary Crusher: 400 TPH along with Wobbler near Villages: Sandi, Pandariya, Bundeli, Bicharpur and Bhardagond, Taluka: Chhuikhadan, District: Khairagarh-Chhuikhadan-Gandai, Chhattisgarh.

#### **About Shree Cement Limited (SCL)**

Shree Cement Limited (SCL) is a Public Limited Company and environment friendly business organization incorporated under the Companies Act, 1956 on 25<sup>th</sup> October 1979. The Company's Cement and Clinker manufacturing facilities are located at Beawar, Ras & Nawalgarh in Rajasthan, Balodabazar- Bhatapara in Chhattisgarh, Sedam in Karnataka, Guntur in Andhra Pradesh and Ras Al Khaimah (RAK) in United Arab Emirates (UAE). It has split grinding units at eleven locations viz. Khushkhera, Suratgarh, Johner in Rajasthan,

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Roorkee in Uttarakhand, Aurangabad in Bihar, Bulandshahar in Uttar Pradesh, Panipat in Haryana, Hansda in Jharkhand, Cuttack in Odisha, Patas in Maharashtra and Purulia in West Bengal.

Presently, the cement production capacity of SCL group stands at 56.4 Million TPA. Total thermal power plants capacity is 1002.8 MW (including 244.5 MW WHRS, 199 MW Solar Plant and 56.3 MW Wind Plant).

#### (ii) Brief description of nature of the project

Shree Cement Limited is proposing "Sandi Limestone Block" (ML Area: 404 ha.) with limestone production capacity of 3.64 Million TPA, OB: 5.128 Million TPA, Top Soil: 0.0409 Million TPA & ROM Rejects: 0.182 Million TPA (Total Excavation: 8.991) and installation of Primary Crusher: 1200 TPH & Secondary Crusher: 400 TPH along with Wobbler near Villages: Sandi, Pandariya, Bundeli, Bicharpur and Bhardagond, Taluka: Chhuikhadan, District: Khairagarh-Chhuikhadan-Gandai of Chhattisgarh.

#### (iii) Need for the project and its importance to the country and region.

Shree Cement Limited is proposing "Sandi Limestone Block" (ML Area: 404 ha.) with limestone production capacity of 3.64 Million TPA, OB: 5.128 Million TPA, Top Soil: 0.0409 Million TPA & ROM Rejects: 0.182 Million TPA (Total Excavation: 8.991) and installation of Primary Crusher: 1200 TPH & Secondary Crusher: 400 TPH along with Wobbler near Villages: Sandi, Pandariya, Bundeli, Bicharpur and Bhardagond, Taluka: Chhuikhadan, District: Khairagarh-Chhuikhadan-Gandai of Chhattisgarh to cater the limestone requirement for our proposed integrated cement plant to be installed nearby to the mine lease area and sale to open market to other users.

#### IMPORTANCE TO THE COUNTRY/ REGION

With respect to the importance of the project to the nation, the cement demand for infrastructure projects such as the dedicated freight corridor, upgraded and new airports and ports, housing and roads, is likely to increase substantially. Keeping this requirement in mind, mining of limestone is necessary for the nation's growth and modernization.

#### (iv) Demand - Supply Gap

Limestone produced from the mine will meet the requirement/ demand of limestone for proposed Integrated Cement Plant, thus there will be no demand supply gap.

#### (v) Imports vs. Indigenous production

The Limestone mined out from this "Sandi Limestone Block" situated near Villages: Sandi, Pandariya, Bundeli, Bicharpur and Bhardagond, Taluka: Chhuikhadan, District: Khairagarh-Chhuikhadan-Gandai of Chhattisgarh will be utilized for use in proposed integrated cement plant to be installed nearby to the mine lease area and sale to open market to other users.

#### (vi) Export Possibility

This limestone mine will meet the raw material requirement of the companies proposed integrated cement plant to be installed in the nearby of mine lease area and/or sale to open market to other users, so there is no export possibility.

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#### (vii) Domestic/export markets

This limestone mine will meet the raw material requirement of the companies proposed integrated cement plant to be installed in the nearby of mine lease area and/or sale to open market to other users, so there is no export possibility.

#### (viii) Employment Generation (Direct and Indirect) due to the project

The Total Manpower requirement in limestone production capacity will be 138 persons. Skilled, Semi-skilled & Un-skilled manpower will be sourced from the outside & local area. Preference will be given to the locals as per their eligibility, qualification & experience.

#### 3.0 PROJECT DESCRIPTION

#### (i) Type of Project including interlinked and independent projects if any

**Type of Project:** Sandi Limestone Block with limestone production capacity of 3.64 Million TPA, OB: 5.128 Million TPA, Top Soil: 0.0409 Million TPA & ROM Rejects: 0.182 Million TPA (Total Excavation: 8.991) and installation of Primary Crusher: 1200 TPH & Secondary Crusher: 400 TPH along with Wobbler near Villages: Sandi, Pandariya, Bundeli, Bicharpur and Bhardagond, Taluka: Chhuikhadan, District: Khairagarh-Chhuikhadan-Gandai of Chhattisgarh.

**Interlinked project**: Limestone mined out will be used companies proposed integrated cement plant to be installed in the nearby of mine lease area and/or sale to open market to other users. Land is being explored for installation of Cement Plant and ToR application for prior Environmental Clearance for the proposed Integrated Cement Plant will be submitted accordingly.

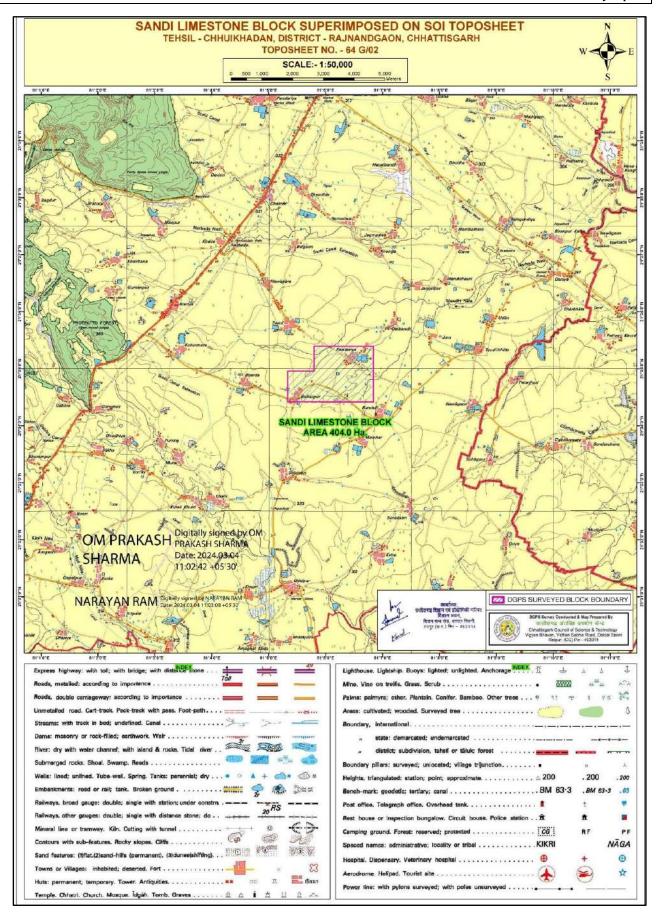
### (ii) Location (Map showing general location, specific location, and project boundary & project site layout) with coordinates

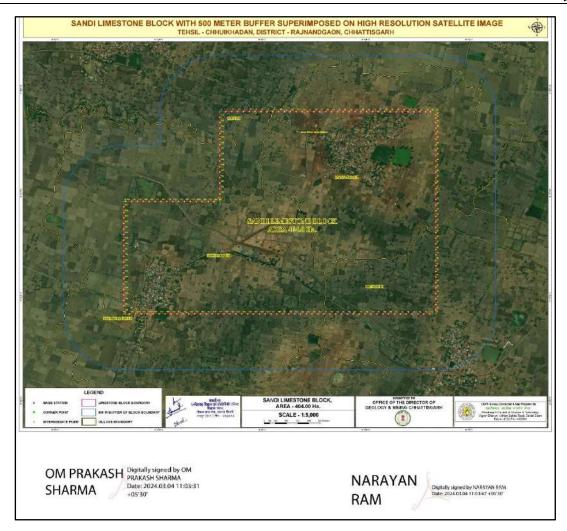
The map clearly demarcating the mine lease boundary and Latitude & Longitude coordinates of all the Mining Lease boundary pillars is enclosed as *Annexure- 4*.

**TABLE- 2: LOCATION DETAILS** 

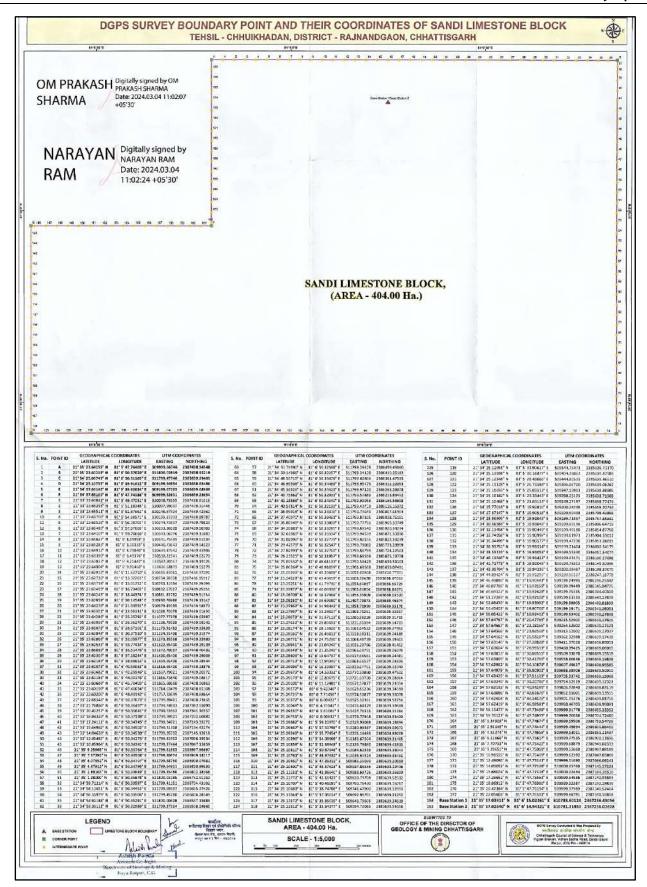
S. No.	Particulars	Details		
1.	Mining Lease Area	404 ha.		
2.	Villages	Sandi, Panda	riya, Bundeli, Bicharpur	and Bhardagond
3.	Taluka	Chhuikhadar	1	
4.	District	Khairagarh-0	Chhuikhadan-Gandai	
5.	State	Chhattisgarh		
6.	Mining Lease Toposheet	Core & Buffer Zone: 64 G/02		
7.	Geographical Co-	Boundary Pi	llars Coordinates of Sand	li Limestone Block:
	ordinates	Pillar No. Latitude Longitude		
		1.	21° 35′ 23.64255″ N	81° 5' 47.76405" E
		2.	21° 35′ 23.60219″ N	81° 6′ 50.37650″ E

		3.	21° 34′ 25.06745″ N	81° 6′ 50.31103″ E
		4.	21° 34' 25.10755" N	81° 5' 19.91612" E
		5.	21° 34' 25.66142" N	81° 5′ 19.92534″ E
		6.	21° 34′ 57.63100″ N	81° 5′ 47.74188″ E
6.	Toposheet No.	Core & Buffe	r Zone: 64 G/02	•









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#### Map showing the Location of mine lease area is given below:

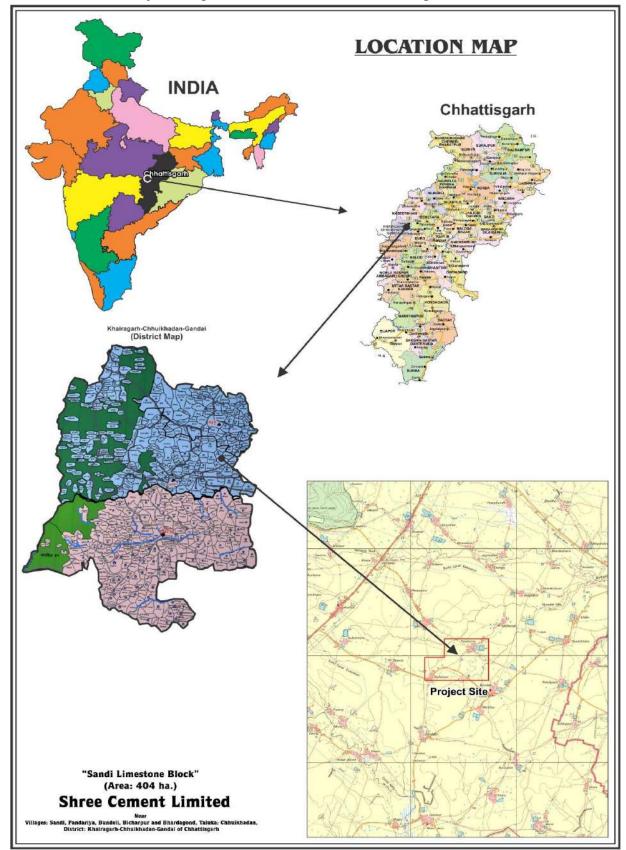


Figure 1: Location Map

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### (iii) Details of alternative site consideration and basis of selecting the proposed site particularly the environmental considerations gone sound be highlighted

This is a limestone mining project i.e. "Sandi Limestone Block", which is proposed at a specific location based on availability of mineral. No alternative site has been taken into consideration as the mineral (Limestone) has already been proved with adequate reliability at this site.

#### (iv) Size or magnitude of operation

Shree Cement Limited is proposing "Sandi Limestone Block" (ML Area: 404 ha.) with limestone production capacity of 3.64 Million TPA, OB: 5.128 Million TPA, Top Soil: 0.0409 Million TPA & ROM Rejects: 0.182 Million TPA (Total Excavation: 8.991) and installation of Primary Crusher: 1200 TPH & Secondary Crusher: 400 TPH along with Wobbler near Villages: Sandi, Pandariya, Bundeli, Bicharpur and Bhardagond, Taluka: Chhuikhadan, District: Khairagarh-Chhuikhadan-Gandai of Chhattisgarh.

### (v) Project description with process details (A Schematic Diagram/ Flow Chart Showing the Project Layout, Components should be given)

**Project description:** Shree Cement Limited is proposing "Sandi Limestone Block" (ML Area: 404 ha.) with limestone production capacity of 3.64 Million TPA, OB: 5.128 Million TPA, Top Soil: 0.0409 Million TPA & ROM Rejects: 0.182 Million TPA (Total Excavation: 8.991) and installation of Primary Crusher: 1200 TPH & Secondary Crusher: 400 TPH along with Wobbler near Villages: Sandi, Pandariya, Bundeli, Bicharpur and Bhardagond, Taluka: Chhuikhadan, District: Khairagarh-Chhuikhadan-Gandai of Chhattisgarh.

#### Process details & description

- Opencast fully mechanized conventional mining method i.e. by combination of shovel
   dumper and HEMM with deephole drilling & blasting.
- ➤ Hydraulic Backhoe excavator with rear Dumpers will be deployed at mine site with 12-meter bench height to conduct the mining operation in scientific, systematic and sustainable manner.
- Maximum bench height of 12 m and minimum working bench width of 18 m.
- ➤ Ultimate pit angle slope is proposed to be kept at 45°.
- ➤ Haul road is planned at 1 in 16 gradients with minimum 22 m width.
- > Topsoil will be used simultaneously for plantation.
- > Over burden would be stacked at earmarked area and backfilled in worked out pit.
- Since the strata is hard and compact, drilling & blasting is required to break the rock.
- Latest controlled blasting technique using shock tube detonators, down line detonators in combination with Noiseless Trunk Line Detonator to reduce the Noise, Ground Vibration, Air Blast & Fly Rock.
- ➤ The limestone will be transported to Crusher with the help of dumpers and crushed limestone {after screening system from primary crusher (Feed size of ≥1.25 m to

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Output size of  $\leq 90$  mm)} will be transported to stockpiles located within proposed cement plant (to be proposed nearby to the mine site) by covered conveyor belt and/ or road. Crushed limestone after primary crusher will be fed into secondary crusher (Feed size of  $\leq 90$  m to Output size of  $\leq 40$  mm).

- ➤ It is proposed to provide vibrating screening system (Primary Screening method is Wobbler with feed size of ≤90 mm and output size of ≤10 mm for separating out any interstitial clay, if any present between limestone bands in near future.
- ➤ Limestone will be transported by road to the users without crushing, until the crusher unit will be installed at mine site and thereafter, when the crusher will be installed, the limestone will be transported through covered conveyor belt to proposed cement plant.

#### Mineral processing:

It is proposed to provide screening system for separating out any interstitial clay, if any present between limestone bands in near future. The Limestone will be fed to Crusher Wobbler (Primary Screening method), where  $\geq 90$  mm part is fed into crusher, where it is crushed to  $\leq 10$  mm size. Crusher capacity for primary crusher: 1200 TPH & secondary crusher: 400 TPH along with wobbler. It is also proposed to construct mine workshop, mine office and other infrastructure facilities.

In the present mining plan period, estimated quantity of ROM Reject Material is in tune of 0.00005 Million Tonnes, 0.00375 Million Tonnes, 0.025 Million Tonnes & 0.05 Million Tonnes in  $2^{nd}$ ,  $3^{rd}$ ,  $4^{th}$  &  $5^{th}$  year of mining plan period respectively. The ROM Reject will be separated by screening system and will be stored in a hopper by means of belt conveyor. From hopper it will be drawn out into dumpers & disposed-off at screen waste dumping site.

Details of proposed crusher and screening system are given below:

Table No. 3: Details of Crushers

Crusher capacity	Nos.	Feed Size	Output Size
Primary Crusher (1200 T/Hr.)	1 No.	≥1.25 m	≤90 mm
Secondary Crusher (400 T/Hr.)	1 No.	≤90 mm	≤40 mm

Table No. 4: Details of Screening System of Crusher

Screening Method	Primary Screening Size	Secondary Screening Size	
Wobbler	≤90 mm	≤10 mm	

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#### **Process Flow Chart:**

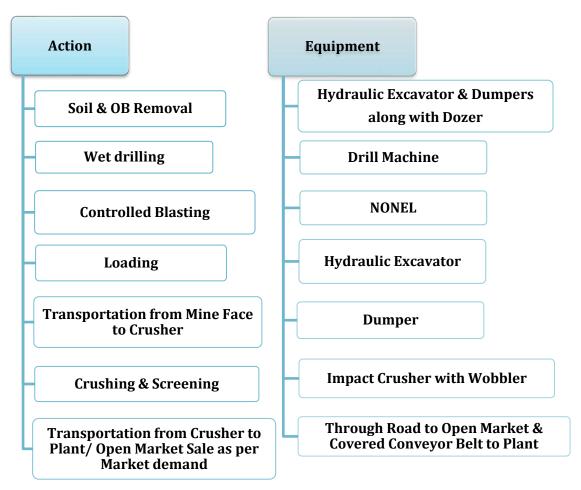


Figure No. 2: Process Flow Diagram

#### **EQUIPMENT DETAILS**

List of Heavy Earth Moving Machinery (HEMM) & Equipment's are as follow:

Table No. 5: Requirement of HEMM Equipment's

S. No.	Particulars	Unit	Numbers for Three Shift
1.	Drill Machines	Nos.	2
	(HRB-150 @ 16 mtr/Hr, & 65 Tonnage factor)		
2.	Hyd. Excavators	Nos.	4
	@ 600 MT/Hr, 15 hr. per day (6.0 Cu M Bucket)		
3.	Dumpers		16
	@ 150 MT/Hr, 15 hrs per day (55 T Capacity)		

To ensure systematic working and maintenance of roads (Pucca & haul roads), preparation of face for excavator, spray of water, shifting/transportation of men & machineries, repair & maintenance of machineries, diesel filling etc. following Other Miscellaneous Equipment's/ machinery will be deployed at Mine area:

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Table No. 6: Requirement of Other Miscellaneous Equipment's

S. No.	Name of Machinery/ Equipment's	Capacity	Н. Р.	Units
1.	Front end Loader		110	1 No.
2.	Rock Breaker		110	1 No.
3.	Dozer		320	1 No.
4.	Water Tanker	18 KL	310	2 No.
5.	Explosive Van	3T	55	1 No.
6.	Maintenance Van	3T	60	1 No.
7.	Diesel Tanker	12 KL	95	2 No.
8.	Soil Compactor	15 T	110	1 No.
9.	Crusher (Primary)	1200 TPH		1 No.
10.	Crusher (Secondary)	400 TPH		1 No.

#### Geology

#### **Regional Geology**

Regionally the area exposes the rocks of Nandgaon Group, the Chilpi Group, Chhattisgarh Supergroup, Deccan Trap and laterite. Rhyolite of Bijli Formation and basalt of Pitepani Formation forms the Nandgaon Group. Bijli rhyolite is generally green in colour with an earthy look. Angular phenocryst of feldspar and ferromagnesian minerals altered to chlorite, set in a very fine ground mass of the same composition are seen. Basalt of Pitepani Formation is dark green coloured, fine grained, vesicular at places and shows porphyritic texture with coarse laths of altered plagioclase in a fine grained matrix. Nandgaon Group is overlain by the Chilpi Group of rocks, which comprises of conglomerate, quartzite, phyllite, schist, slaty shale and shale. The conglomerate is the base of the Chilpi Group of rocks and is exposed in the road and nala sections. It occurs as lenses and bands within the metavolcanic rocks. Poorly sorted boulders, cobbles and pebbles granitic gneiss, diorite, cherty quartzite, phyllite etc. are set in a fine arenaceous and argillaceous matrix. The arenaceous cementing material consists predominantly of quartz grains and some feldspar grains. Quartzite of Chilpi Group is exposed in Magarkund, north western part of T.S. 64G/02. Shale of Chilpi Group is generally purple in colour and thinly laminated with some green laminae, in certain patches the green laminae predominate. In slaty shale cleavage and closely spaced joints make the rock extremely fragile. The shale is trending N-S and dipping 15° - 30° towards east. Chilpi group is overlain by the Chhattisgarh Supergroup of rocks comprising Lohardih Formation of Chandarpur Group, Charmuria Formation, Gunderdehi Formation, Chandi Formation, Tarenga Formation, Hirri Formation and Maniari Formation of Raipur Group. Lohardih Formation is the lower most unit of the Chhattisgarh Supergroup in the area. The stratigraphic succession of the region in standard format is given in below Table.

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#### RESERVES AND LIFE OF MINE:

#### **Geological (Mineral) Reserves**

The Limestone resources/reserves available in mining block area are in tune of 178.83 Million Tonnes.

Table No. 7: Limestone Resources in the Mining Lease Area

Sr. No.	Level of Exploration	Type of Mineral Resource		Limestone Resources in Million	% CaO	% MgO	% SiO2
				Tonnes			
1.	G2 – General Exploration	Measured Mineral	-	Nil	-	-	-
	_	Resource (331)					
2.	G2- General Exploration	<b>Indicated Mineral</b>	Cement	178.83	42.02	1.92	13.86
		Resource (332)	Grade				
3.	G3- Prospecting	Inferred Mineral	-	Nil	-	-	-
		Resource (333)					
4.	G4-Reconnaissance	Reconnaissance	-	Nil	-	-	-
		Mineral Resource					
		(334)					

Due to factors of village habitation, (Abadi) and Road & 300 meter safety zone from Abadi and 50 meter safety zone on both sides of road; 118.58 Million Tonnes are mineral losses and considered as non-mineable reserves.

Table No. 8: Non-Mineable Part of Mineral Resources

S. No.	Particulars	Blocked Resource in Million Tonnes
1.	Mineral Blocked due to safety zone from village habitation & Public Road & Bench formation	118.58
	Total Non-Mineable Part of Mineral Resources	118.58

Table No. 9: Limestone Reserves & Resources in UNFC Terminology

Classification n	UNFC	Quantity	Grade	Grade	Grade	Remarks
	Code	in Million	%	%	%	
		Tonnes	$CaCO_3$	$MgCO_3$	SiO <sub>2</sub>	
A. Mineral Reserve						
i. Proved Mineral reserve	111	-	-	-	-	
ii. Probable Mineral reserve	122	60.25	75.03	4.04	13.86	
Sub Total		60.25	75.03	4.04	13.86	
B. Remaining Resources						
i. Feasibility Mineral Resource	211	Nil		Nil		Non
ii. Pre-Feasibility Mineral Resource	221 &	118.58	75.03	4.04	13.86	Mineable
	222					Part
iii. Measured Mineral Resource	331	Nil				
iv. Indicated Mineral Resource	332	Nil				
v. Inferred Mineral Resource	333	Nil				
vi. Reconnaissance Mineral resource	334	Nil				
Sub Total		118.58	75.03	4.04	13.86	
Total Mineral Resources (A+B)		178.83	75.03	4.04	13.86	

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**Mineable Reserves:** The Total Mineable Reserves of the mine are 60.25 Million Tonnes {i.e. 178.83 (Geological Reserves) – 118.58 (Non-Minable Reserves)}.

**Life of Mine:** With the peak annual Limestone production in tune of 3.64 Million TPA, the life of mine will be 23 years.

#### **EXCAVATION DETAILS:**

The total mine lease area is 404 ha., out of which 187 ha. area will be excavated and 163.7 ha will be un-disturbed area at conceptual stage. To excavate 57.61 Million Tonnes of limestone, total 130.56 Million Tonnes material need to be handled including 0.748 Million Tonnes of Topsoil, 69.56 Million Tonnes of Total Waste and 2.88 Million Tonnes of ROM Rejects at the end of life of mine. Accordingly, 69.56 Million Tonnes of Waste need to be handled; for 57.61 Million Tonnes of Limestone production with stripping ratio of Limestone to waste is 1:1.15, which makes the deposit economically viable.

**Table No. 10: Total Tentative Excavation Details** 

Year	Total	Top Soil	OB (T)	Waste	Total	<b>Total Rom</b>	ROM	ROM Reject
	Handling	Quantity		Rocks (IB)	Waste (OB	Quantity	Saleable	(T) 5% of
	(T)	(T)		(T)	+ IB) (T)	(T)	95% of Total	Total ROM
							ROM (T)	
	A = B + E + F	В	С	D	E = C + D	F=G+H	G	Н
1	-	-	-	-	-	-	-	-
2	316698	12564	303084	0	303084	1050	1000	50
3	360822	6132	275940	0	275940	78750	75000	3750
4	2266836	21360	1340700	379776	1720476	525000	500000	25000
5	2369248	16240	1016800	286208	1303008	1050000	1000000	50000
6	2243044	38455	949743	204846	1154589	1050000	1000000	50000
7	3345339	38455	1424614	307269	1731884	1575000	1500000	75000
8	3345339	38455	1424614	307269	1731884	1575000	1500000	75000
9	4447633	38455	1899486	409692	2309178	2100000	2000000	100000
10	8991789	40909	4285567	843313	5128880	3822000	3640000	182000
11	8463159	38455	3857064	745640	4602704	3822000	3640000	182000
12	8063159	38455	3457064	745640	4202704	3822000	3640000	182000
13	8063159	38455	3457064	745640	4202704	3822000	3640000	182000
14	8063159	38455	3457064	745640	4202704	3822000	3640000	182000
15	8063159	38455	3457064	745640	4202704	3822000	3640000	182000
16	8063159	38455	3457064	745640	4202704	3822000	3640000	182000
17	8063159	38455	3457064	745640	4202704	3822000	3640000	182000
18	8063159	38455	3457064	745640	4202704	3822000	3640000	182000
19	8063159	38455	3457064	745640	4202704	3822000	3640000	182000
20	8063159	38455	3457064	745640	4202704	3822000	3640000	182000
21	8063159	38455	3457064	745640	4202704	3822000	3640000	182000
22	7622697	38455	3016602	745640	3762242	3822000	3640000	182000
23	6157808	35515	2857140	655952	3513092	2609200	2714000	135700
Total	130562000	748000	5722000	12342000	69564000	60250000	57610000	2880500

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### vi) Raw material required along with estimated quantity, likely source, marketing area of final products, mode of transport of raw material and finished product.

Slurry/Emulsion explosives & ANFO will be used for blasting. Bottom initiation will be done by the use of down line detonator in combination of noise less trunk line detonator on surface. Limestone will be transported by road to the users without crushing, until the crusher unit will installed at mine site and thereafter, when the crusher will be installed, the limestone will be transported through covered conveyor belt to proposed cement plant.

### (vii) Resources optimization/ recycling and reuse envisaged in the project, if any, should be briefly outlined.

Use of diesel and lube oil in HEMM will be optimized through efficient use. Water used for wet drilling, crusher spray and haul road spray will be optimized by providing efficient jet atomized spray system. Workshop water generated from washing of HEMM will be reused for spray in crusher after removal of oil and grease contents form oilgrease separator. The Waste & ROM Reject of mine will be stacked at earmarked place for back filling. Top soil will be generated during the life of mine will be simultaneously used in plantation.

### (viii) Availability of water its source, energy /power requirement and source should be given.

#### **Water Requirement and Source:**

Total freshwater requirement for proposed mine will be 100 KLD. This will be sourced from Ground Water as well as rainwater stored in bottom most pit of mine. Necessary permission for utilization of ground water will be obtained from CGWA or concerned competent authority.

S. No. **Particulars** Quantity (KLD) 1. **Dust Suppression** 55 **Drinking & Domestic Utility** 2. 5 3. Workshop 15 25 4. **Greenbelt & Plantation** Total 100

Table No. 11: Total Fresh Water Requirement Break-Up



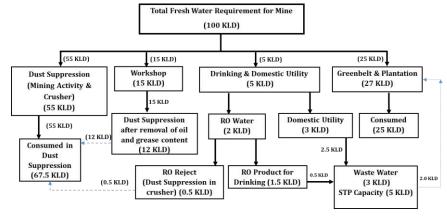


Figure No 3: Water Balance

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#### **Power Requirement and Source:**

Power Consumption at Mine (@ 2 KWH/Tonnes) will be 2.4 MW.

The required power will be met from the State Electricity Board, Chhattisgarh and DG for emergency in backup, which will supply the regular and sufficient power for mining operations.

### (ix) Quantity of waste to be generated (liquid and solid) and scheme for their management/disposal

#### **Solid Waste**

- Total Waste of 69.56 Million Tonnes (Over burden & Inter- burden) along with ROM Rejects of 2.88 Million Tonnes will be generated at the end of life of mine. Total waste including ROM-rejects will be backfilled up to general ground level in the excavated area of 90 ha. and later on, will be stabilized by the plantation and re-grassing.
- Total 0.748 Million tonnes of Top soil will be generated during the life of mine, which will be, will be used in plantation.

#### **Liquid Waste**

- The wastewater generated from mine workshop (12 KLD) and RO reject water (0.5 KLD) will be reused for dust suppression.
- ➤ Wastewater generated from mine office toilets and canteen (3 KLD); same will be treated in STP and treated waste water will be used for greenbelt & plantation.

Table No. 12: Break-Up of Waste Water Generation

S. No.	Units	Waste Water in KLD
1.	Domestic wastewater	3.0
2.	RO Reject	0.5
3.	Mine Workshop effluent	12

#### 4.0 SITE ANALYSIS

#### (i) Connectivity

The site is well connected with Road & Rail. Nearest Highway is SH - 5 (Pandariya to Rajnandgaon) ( $\sim$ 4 Km in WNW direction). Nearest Town & City to the mine lease area is Chhuikhadan ( $\sim$ 10.5 km in SW direction). Nearest Railway Station is Durg Railway Station ( $\sim$ 45 km in SE direction) and Nearest Airport is Swami Vivekananda Airport, Raipur ( $\sim$ 77 km in SE direction). The communication facilities like telephone, fax, wireless and telex are available in the area and no constraints are envisaged in this aspect as the Tehsil and District headquarters are near to the site.

#### (ii) Land form, Land use and land ownership

The total limestone block area is 404 hectare. Out of which, 53.998 ha is Govt. Land and 350.002 ha is Private Agriculture Land.

#### (iii) Topography

The topography of the proposed limestone block area is almost flat terrain with gentle undulations. The area mainly covered by soil except few outcrops mainly constituting of limestone at some places. Most of land is cultivated private land. The ground level

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difference of the Limestone block area is 23m as the minimum RL is 303m in the NE direction and maximum RL is 326m towards SW side. As such, there is total elevation difference of 23 meters for 404 Ha area, which clearly indicate that the area is fairly level in nature. The general ground level of the area is 315 mRL. Natural vegetation in the proposed limestone block area is scanty.

Part of village Abadi & habitations are falling within the mining block area such as houses of Bicharpur and Pandariya village. A 300 meters safety zone is marked all around the habitation area and ultimate pit has been designed outside the safety zone.

#### Drainage

The Drainage Pattern of the Limestone block is dendritic type in nature. The general slope of mine lease area is towards NE. There is no Perennial or Seasonal River or surface water stream within the Sandi Limestone Block area. However, One Nala is passing at North Western direction of block boundary. One Major and one minor canal are also passing through the block boundary. Few water ponds are exists near Village Pandariya & Bicharpur within the block boundary and safety distance has been left for these ponds. A 50 meters safety zone on both sides of roads and Canal has been marked and ultimate pit has been designed outside the safety zone.

- (iv) Existing land use pattern (agriculture, non-agriculture, forest, water bodies (including area under CRZ)), shortest distances from the periphery of the project to periphery of the forests, national park, wildlife sanctuary, eco sensitive areas, water bodies (distance from the HFL of the river), CRZ. In case of notified industrial area, a copy of the Gazette notification should be given.
  - ➤ The total limestone block area is 404 hectare. Out of which, 53.998 ha is Govt. Land and 350.002 ha is Private Agriculture Land. There is no forestland involved in limestone block area.
  - No National Park, Wildlife Sanctuary, Tiger/Elephant Reserves, Biosphere Reserve and Wildlife Corridor or any Migratory Route and Ramsar site are located/existing within 10 km radius study area (Core and Buffer Zone).
  - There is no Perennial or Seasonal River or surface water stream within the Sandi Limestone Block area. However, One Nala is passing at North Western direction of block boundary. One Major and one minor canal are also passing through the block boundary. Few water ponds are exists near Village Pandariya & Bicharpur within the block boundary and safety distance has been left for these ponds. A 50 meters safety zone on both sides of roads and Canal has been marked and ultimate pit has been designed outside the safety zone.
  - ➤ Details of Environmental settings around the proposed limestone block site are given in the table below:

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Table No. 13: Environmental Settings of the Area

S. No.	Particulars	Details
1	Elevation above sea level	General ground level: 315 mRL
		Maximum elevation site: 326 mRL &
		Minimum elevation Site: 303 mRL.
2	Nearest State/ National Highway	➤ SH- 5 (~4 Km in WNW direction)
		NH- 30 (~42.5 Km in NE direction)
3	Nearest Railway Station	Durg Railway Station (~45 km in SE direction)
4	Nearest Airport	Swami Vivekananda Airport, Raipur (~77 km in SE
		direction)
5	Nearest Tourist Place within 10 km	Nathela Waterfall (~16.5 km in WSW direction)
	radius study Area	
6	Archaeological Important Place	Mandipkhol Cave Chhuikhadan (~17.8 km in NW
	within 10 km radius study Area	direction)
7	Ecological Sensitive Areas	Nil
	(National Park, Wildlife	
	Sanctuaries, Biosphere Reserves,	
	Tiger Reserves, Wildlife Corridors)	
	within 10 km radius study Area	
8	Reserved / Protected Forest within	➤ Protected Forest (~5.0 km in West direction)
	10km radius (Boundary to	➤ Protected Forest (~6.0 km in NW direction)
	boundary distance)	Protected Forest (~8.0 km in West direction)
9	Nearest major city with 100000	Rajnandgaon (~50 km in South direction)
	population within 10 km radius	
10	study Area	Villaga Diahaman (within MI Arra) ( 200 m farm
10	Nearest Village	➤ Village Bicharpur (within ML Area) (~300 m from UPL)
		➤ Village Pandariya (within ML Area) (~300 m from
		UPL)
		<ul> <li>Village Pandariya (~170 m in SE Direction) (~300</li> </ul>
		m from UPL)
		➤ Village Sandi (~600m in NW direction)
11	School within close proximity	<ul> <li>Saraswati Sishu Mandir (within ML Area). Same will</li> </ul>
		be shifted after 10 <sup>th</sup> year of mine working
		Govt. primary School, Bicharpur (within ML Area)
		(~270 m from UPL)
		Govt. Primary School, Pandariya (within ML Area)
		(~260 m from UPL)
12	Nearest Town / City	Chhuikhadan (~10.5 km in SW direction)
13	Inter-district Boundary within 10	> Bemetara & Khairagarh-Chhuikhadan-Gandai inter
	km radius study Area	district boundary (~3.5 km in ESE direction)

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		> Durg & Khairagarh-Chhuikhadan-Gandai inter
		8
4.4	***	district boundary (~9.0 km in SE direction)
14	Water bodies within 10 km radius	> One Mundi Nala passing through the mining block
	study Area	boundary
		> One Major Canal passing through the mining block
		boundary
		➤ One Minor Canal passing through the mining block
		boundary
		➤ 6 water ponds are exists near Village Pandariya &
		Bicharpur (Inside the mining block boundary)
		<ul><li>Kukurmuda Pond (~0.92 km in NW direction)</li></ul>
		➤ Lumti Nadi (~7.0 km in West direction)
		➤ Narbada Canal (~7.0 km in NE direction)
		➤ Chichanmeta Canal (~5.0 km in ESE direction)
		➤ Surhi Canal extension (~2.5 km in WSW direction)
		➤ Lumti Nala (~4.0 km in NW direction)
		➤ Gabhra Canal (~6.0 km in WSW direction)
		➤ Padmavatipur Canal (~8.0 km in SSW direction)
		➤ Moti Nala (~8.0 km in SW direction)
		➤ Baigin Nala (~8.0 km in WSW direction)
		<ul><li>Kashinala Canal (~9.5 km in SW direction)</li></ul>
		➤ In addition to above, seasonal ponds are also exist
		within the study area
15	Nearest Hill Ranges	None within 10 kms
16	Soil Type	Soil of the study area is medium black colour in nature
		and Classification are Sandy loam, Clay loam, Clayey and
		Gravely. Few Limestone outcrops are exposed over
		surface otherwise the area is concealed and covered by
		soil. The soil thickness of soil varies from 1m to 25m.
17	Irrigation Facilities	Rains, River, Canal, Pond & Bore wells
18	Seismic Zone	Zone - III as per IS: 1893 (Part-I) : 2002
	1	

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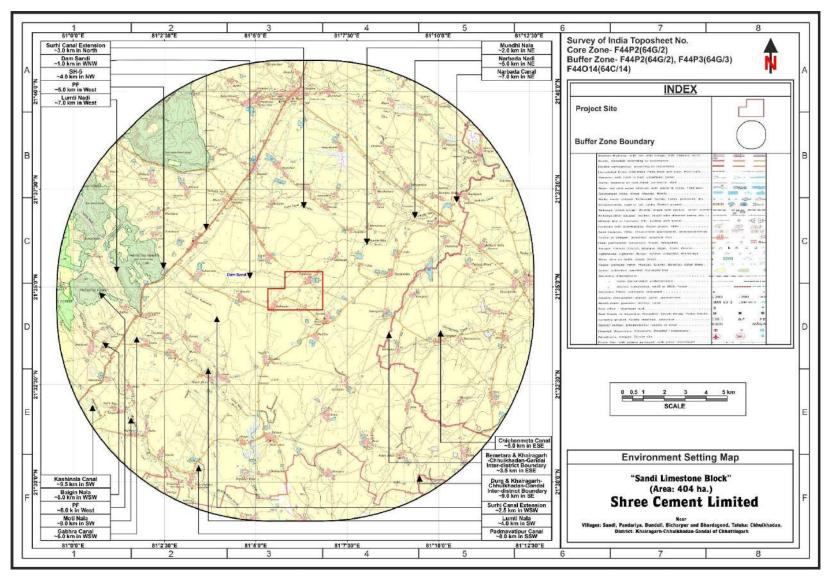


Figure No. 4: Environmental Setting Map

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#### (v) Existing Infrastructure

This is new & proposed limestone mining project i.e. "Sandi Limestone Block" and the proposed site is vacant land and presently no industrial infrastructure exists in "Sandi Limestone Block" area.

#### (vi) Soil Classification

Soil of the study area is medium black colour in nature and Classification are Sandy loam, Clay loam, Clayey and Gravely. Few Limestone outcrops are exposed over surface otherwise the area is concealed and covered by soil. The soil thickness of soil varies from 1m to 25m.

#### (vii) Climatic data from secondary sources

The area experiences climate, which is typical of tropical belt, which is warm and dry. Summer months are hot with temperature rising to  $45\,^{\circ}\text{C}$  in May, while winter months are very cold with temperatures going down to  $12\,^{\circ}\text{C}$  –  $13\,^{\circ}\text{C}$  in the months of December and January. The area receives good amount of rainfall during the monsoon season prevailing from mid-June to September. The average annual rainfall is around 1200 mm. The temperature goes down during monsoon season and becomes around  $35\,^{\circ}\text{C}$ .

#### 5.0 Planning Brief

### (i) Planning Concept (type of industries, facilities, transportation etc.) Town and country Planning/Development authority classification.

- ➤ The total limestone block area is 404 hectare. Out of which, 53.998 ha is Govt. Land and 350.002 ha is Private Agriculture Land.
- ➤ Blasted material of limestone will be transported to Crusher Hopper and waste will be transported from working face to Waste dump yard by means of Dumper. Limestone will be transported by road to the users without crushing, until the crusher unit will installed at mine site and thereafter, when the crusher will be installed, the limestone will be transported through covered conveyor belt to proposed cement plant.

#### (ii) Population Projection

Temporary influx of people will be there as the managerial and supervisory staff will generally be outsider. Rest of the workers will be mostly from the local area.

#### (iii) Land use planning (breakup along with greenbelt etc.)

The total area of "Sandi Limestone Block" is 404 hectare. Out of which, 53.998 ha is Govt. Land and 350.002 ha is Private Agriculture Land. The general topography of the ML area is flat terrain with minor undulations.

At the conceptual stage, Total greenbelt & plantation will be done in 161.1 ha. Area (90 ha over backfilled area + 4.3 ha on the 7.5-meter lease periphery + 22.8 ha on bench plantation + 44.0 ha Plantation on Safety zones around village Abadi, Canal & Road) and 74.2 ha. will be developed as water reservoir. 163.7 ha area will remain undisturbed.

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Table No. 14: LAND: STAGE WISE LAND USE AND RECLAMATION AREA (Area in ha)

S. No.	Land Use Category	Present	5 <sup>th</sup> Year (At the end of Mine Plan Period)	Conceptual Stage (At the end of life of Mine)
1	Top Soil Dump	0	0	0
2	Waste Dump	0	15.2	0
3	Excavation (Voids only)	0	12	97 (22.8 ha on bench plantation + 74.2 ha as water reservoir)
	Reclamation (Backfilled) with regrassing & plantation	0	0	90
4	Road	0	0	0
5	Railways	0	0	0
6	Mineral Storage	0	1	0
7	Infrastructure			
(a)	(Workshop, administrative building & other buildings/structures and crusher etc.)	0	2.73	0
(b)	Infrastructure (Road, & Isolated hutments)	0	2.5	0
(c)	Infrastructure (Road, Canal & Nala)	5.84	5.84	5
8	Township Area	0	0	0
9	Greenbelt & Plantation			
(a)	Greenbelt on Statutory limit of 7.5 meter around ML boundary	0	4.3	4.3
(b)	Plantation on Safety zones around village Abadi & Road	0	24.1	44
10	Undisturbed area (Including village habitation of Bicharpur and Pandariya)	398.16	336.33	163.7
	Total Second Minima Plants	404	404	404

Source: Approved Mining Plan and progressive Mine Closure Plan

#### (iv) Assessment of infrastructure demand (Physical & Social)

SCL will assess the demand of infrastructure (Physical & Social) in nearby area of the proposed limestone mining project site and will be developed in under corporate social responsibilities programs.

#### (v) Amenities/Facilities

Company will develop the Amenities/Facilities in nearby area of the proposed limestone mining project site as per requirement of local people of the nearby area under corporate social responsibilities programs in compliance of PH inputs.

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#### 6.0 Proposed Infrastructure

#### (i) Industrial Area (Processing Area)

Total area of "Sandi Limestone Block" is 404 hectare and Out of total Limestone Block area, 187 ha. area will be excavated, out of which 90 ha over backfilled area, 22.8 ha on bench plantation & 74.2 ha. will be developed as water reservoir. Total greenbelt & plantation will be done in 161.1 ha. Area (90 ha over backfilled area + 4.3 ha on the 7.5-meter lease periphery + 22.8 ha on bench plantation + 44.0 ha Plantation on Safety zones around village Abadi, Canal & Road).

Infrastructure facilities like workshop, machinery stores, time office and security office, dispensary and parking will be developed in the proposed lease area. No additional processing area will be required.

#### (ii) Residential Area (Non-Processing Area)

Residential area is not required as mine workers will come from nearby villages. Suitable colony with all facilities will be provided adjacent to proposed plant site, which will be common for plant and mines. Operational workers from local villages will be engaged, additional workmen requirement will be sourced from local villages.

#### (iii) Greenbelt & Plantation

Total greenbelt & plantation will be done in 161.1 ha. Area (90 ha over backfilled area + 4.3 ha on the 7.5-meter lease periphery + 22.8 ha on bench plantation + 44.0 ha Plantation on Safety zones around village Abadi, Canal & Road).

The total limestone block area is 404 ha.

Native Plant species such as Teak, Palash, Saja, Bija, Khair, Amla, Arjun, Pipal, Safed Siris, Dhok, Dhaura, Shisham, Neem, Mango, Mahua, Gulmohar, Amaltas, Karanj, Yellow Gulmohar, Kasood, Bargad, Ashok, Dubai tree, Jamun, Imli, Guava, Chiku etc. will be planted by SCL as per CPCB guidelines. Trees will be planted @ 1200 Trees per hectare with 90% to 95% survival rate.

Table No.: 15
ECOLOGY: STAGE WISE CUMULATIVE PLANTATION
REQUIREMENTS FOR PLANTS FOR AFFORESTATION AND RECLAMATION

Year	Greenbelt on 7.5 m lease periphery		on 7.5 m lease periphery		on 7.5 m Area Plantation lease periphery		Plantation on Safety zones around village Abadi, canal & Road		Total	
	Area	No. of Trees		No. of	Area	No. of	Area	No. of Trees	Area	No. of
D	(ha)		(ha)	Trees	(ha)	Trees	(ha)		(ha)	Trees
Existing	0	0	0	0	0	0	0	0	0	0
1 <sup>st</sup> Year	4.3	5160	0	0	0	0	10	12000	14.3	17160
2 <sup>nd</sup> Year	0	0	0	0	0	0	10	12000	10	12000
3 <sup>rd</sup> Year	0	0	0	0	0	0	2	2400	2	2400
4 <sup>th</sup> Year	0	0	0	0	0	0	2.1	2520	2.1	2520
5 <sup>th</sup> Year	0	0	0	0	0	0	0	0	0	0
6 <sup>th</sup> year onwards to life of Mine	0	0	90	108000	22.8	27360	19.9	23880	132.7	159240

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Total	4.3	5160	90	108000	22.8	27360	44	52800	161.1	193320
Note: Local trees	Note: Local trees/plant species will be planted @ 1200 trees /ha.									

#### (iv) Social Infrastructure

"Sandi Limestone Block" mining project will result in growth of the surrounding areas by increased direct and indirect employment opportunities in the region including ancillary development and supporting infrastructure.

The installation of interlinked cement plant will lead to the development of certain local ancillary facilities and consequent employment opportunities. Further, the existing cement plant will also lead to the development of market, trade centers and other activities etc.

In addition to the above, SCL has a track record of engaging the local communities and extending several social services to the nearby villages.

#### (v) Connectivity (Traffic and Transportation Road/Rail/Metro/Water ways etc.)

- ▶ Pandariya Rajnandgaon Road is SH- 5 (~4 km in WNW direction) & NH 30 (~42.5 km in NE direction).
- ➤ Chhuikhadan Town & City is ~10.5 km in SW direction from mine site.
- ➤ Swami Vivekananda Airport, Raipur is ~42 km in SW direction.
- ➤ Nearest Railway Station is Ahirwar (~39 km in SE direction).

The site is well connected with communication facilities like telephone, wireless and telex and as such, no constraints are envisaged in this aspect as the Tehsil and District headquarters are near to the site.

#### (vi) Drinking Water (Source and Supply of water)

This is proposed to be sourced from Ground Water, which will be treated in RO unit for drinking purpose.

#### (vii) Sewerage system

The domestic effluent generated from mine office toilets, canteen will be treated in STP, and treated wastewater will be used for greenbelt & plantation development.

#### (viii) Industrial Waste management

Wastewater generation from Mine workshop will be reuse for dust suppression in crusher after removal of oil and grease contents.

#### (ix) Solid Waste Management

During entire life of mine, total waste of 69.56 Million Tonnes (Over burden & Interburden) along with ROM rejects of 2.88 Million Tonnes will be generated at the end of life of mine. Total waste including ROM rejects will be backfilled up to general ground level in the excavated area of 90 ha and later on will be stabilized by the plantation and re-grassing. Total 0.748 Million tonnes of Top soil will be generated during the life of mine, which will be reused in plantation.

#### (x) Power requirement & Supply/source

Power Consumption at Mine (@ 2 KWH/Tonne) will be 2.4 MW.

The required power will be met from the proposed captive power plant, which will be established near to the proposed cement plant of company and State Grid of Govt. of Chhattisgarh, which will supply the regular and sufficient power for mining

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operations.

#### 7.0 Rehabilitation and Resettlement (R & R) Plan

## (i) Policy to be adopted (Central/State)in respect of the project affected persons including home oustees, land oustees and landless laborer (A brief outline to be given):

Total "Sandi Limestone Block" area is 404 ha which spreads in five revenue villages namely Sandi, Pandariya, Bundeli, Bicharpur and Bhardagond. The total Sandi Limestone Block area is 404 hectare. Out of which, 53.998 ha is Govt. Land and 350.002 ha is Private Agriculture Land. Central/State policy for R&R will be followed.

#### 8.0 Project Schedule and Cost Estimates

### (i) Likely date of start of construction and likely date of completion (Time Schedule for the project to be given):

Limestone production from mine will be started after execution of Mining Lease and acquisition of private land in the area after obtaining all necessary clearance, approvals and consents from concerned authority.

### (ii) Estimated project cost along with analysis in terms of economic viability of the project.

The total investment for the proposed Sandi Limestone Block works out to approximately Rs. 354.57 Crore. The estimated Investment Cost for the project has been based on the requirement of fixed and non-fixed assets.

Table No. 16: DETAIL BREAKUP OF WORKING CAPITAL (HEMM & OTHER ANCILLARY FACILITIES)

Sr.	Equipment	Total Eqp.	Est. Unit Cost	Total Cost
No.		Req. (Nos.)	(Rs. In 1	Lacs)
1	Excavator 60 Ton Class	4	450	1800
2	Dumper 55 Ton Class	16	275	4400
3	Dozer 320 H.P. Class	1	236	236
4	Drill Machine HRB 150 (6.5"dia)	2	90	180
5	Loader (3 Tonnes Capacity)	1	30	30
6	Maintenance Van	1	30	30
7	Diesel browser 12 KL	1	25	25
8	ANFO Mixer BMD	1	45	45
9	Explosive van 5 T	1	10	10
10	Water tanker 18 KL	2	32	64
11	Compressor with pneumatic tools	1	3	3
12	Electric welding M/c (crusher & Mines)	1	2	2
13	Portable welding M/c	1	7	7
14	Portable Lighting tower	5	5	25
15	Crusher- Primary (1200 TPH) & Secondary (400	1	3000	3000
	TPH)			
Tota	l in Working Capital Cost (Rs. in Lacs)		9857	

Pre - Feasibility Report

#### **TABLE- 17: TOTAL COST OF THE PROJECT**

S. No.	Particulars	Total Cost after Expansion (In Crores)		
1.	Mine Machinery & Equipment	98.57		
2.	Land Cost	256.00		
	Total	354.57		

#### **TABLE- 18: COST FOR ENVIRONMENT PROTECTION**

S. No.	Particulars	Total Cost (Rs. in Crores)		
1	Capital Cost of EMP	Capital Cost: Rs. 4.53 Crores		
2	Recurring Cost of EMP (Crore /Annum)	Recurring Cost: Rs. 0.54 Crores		

#### 9.0 Analysis of proposal (Final Recommendations)

### (i) Financial and Social Benefits with special emphasis on the benefit to the local people including tribal, population, if any in the area

This is "Sandi Limestone Block" project, which is interlinked with proposed integrated cement plant (to be proposed nearby to the mine site). The State will get revenues in terms of taxes, local people will get opportunity in terms of indirect employment, and business opportunity like transport of Cement to the market, fly ash transport, in short nearby people will get opportunity to improve their livelihood.

Development of social amenities will be in the form of medical facilities, education to underprivileged children and creation of self-help groups. No major adverse effect on environment is envisaged as the required mitigation measures will be provided.

#### 10.0 ENVIRONMENTAL MANAGEMENT PLAN

#### **10.1** Air Pollution Control

- ➤ Drilling machines will be equipped with wet/dry drilling with de-dusting arrangements to prevent dust.
- Controlled blasting will be adopted and optimum use of explosive energy will help in reducing the air pollution.
- Blasting will be done by latest blasting technique (NONEL) using stock tube detonator (Downline detonator in combination with noise less trunk line detonators).
- ➤ Use of Rock breaker in place of secondary blasting to reduce generation of fly rocks and ground vibration.
- Water Spray arrangement will be provided at crusher hopper and haul roads, loading & unloading areas to control the fugitive emission.
- ➤ Haul roads will be kept wide to support smooth traffic movement. The roads will be properly maintained by road compactor and regular water spraying will be done during work hours to prevent generation of dust from vehicular movement.
- ➤ PPE's including dust masks will be provided to workers & operators working in dusty zones.
- ➤ Backfilled area will be vegetated by plantation to prevent air pollution.

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- ➤ Vehicular emissions will be kept under norms by regular maintenance of vehicles & machineries.
- ➤ Greenbelt & plantation will be developed around mine boundary, Safety zones around village Abadi & Road and backfilled areas and bench slope
- Periodic air quality monitoring will be carried and the records will be maintained properly.

#### **10.2** Solid Waste Management

- ➤ Total Waste of 69.56 Million Tonnes (Over burden & Inter- burden) along with ROM Rejects of 2.88 Million Tonnes will be generated at the end of Life of Mine. Total waste including ROM rejects will be backfilled up to general ground level in the excavated area of 90 ha and later on will be stabilized by the plantation and re-grassing.
- ➤ Total 0.748 Million Tonnes of Top Soil will be generated during the life of Mine, which will be used in plantation.
- To prevent the surface runoff from mine, 4 Nos. of Garland Drain around waste dump (L\*W\*D = 900m x 1m x 1m, 775m x 1m x 1m, 720m x 1m x 1m and 775m x 1m x 1m) will be created.
- $\blacktriangleright$  4 Nos. of Retaining Wall around waste dump (L\*W\*D = 590 m x 1 m x 1 m, 475 m x 1 m x 1 m, 410 m x 1 m x 1 m and L\*W\*D = 445 m x 1 m x 1 m) will be created.

#### 10.3 Water and Waste Water Management

- Rain water will be accumulated in bottom most bench of pit and same will be utilized in dust suppression and plantation etc.
- ➤ No wastewater will be generated from the mining activities. However, wastewater generated from the mine workshop will be reuse in dust suppression in crusher after separation of oil & grease.
- > Wastewater generated from mine office toilets and canteen will be treated in STP and treated wastewater will be used for greenbelt & plantation development.
- ➤ Ultimate Working Depth is 246 mRL. Present Water Table is at 298 mRL, therefore, Intersection of Water table will be in 2nd year of mining lease period. Hence, required statuary permissions will be obtained before intersecting of water table.
- To prevent the surface runoff from mine, 4 Nos. of Garland Drain around waste dump (L\*W\*D = 900m x 1m x 1m, 775m x 1m x 1m, 720m x 1m x 1m and 775m x 1m x 1m) will be created.
- ▶ 4 Nos. of Retaining Wall around waste dump ( $L^*W^*D = 590 \text{ m x } 1 \text{ m x } 1 \text{ m, } 475 \text{ m x } 1 \text{ m x } 1 \text{ m, } 410 \text{ m x } 1 \text{ m and } L^*W^*D = 445 \text{ m x } 1 \text{ m x } 1 \text{ m)}$  will be created.

#### **10.4** Noise Pollution Control

Following measures will be taken for noise pollution control:

- ➤ Drilling will be done with sharp drill bits to achieve optimum drilling performance and to reduce noise generation at source.
- ➤ Ground vibrations will not affect the structures in the vicinity of Limestone block area as blasting will be done in accordance with standards prescribed by DGMS for controlled blasting.

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- Explosives charge per hole and per delay will be maintained as per DGMS guidelines.
- ➤ NONEL will be used to control ground vibrations, noise & fly rocks.
- Blasting will be carried out during day time only.
- ➤ Crusher will be installed in closed building to control the noise pollution.
- > Development of greenbelt & plantation in the vicinity of the crusher.
- ➤ Air-conditioned closed cabin will be provided in HEMM to reduce generation of noise.
- Proper maintenance, oiling and greasing of machines at regular intervals will be done to reduce generation of noise.
- ➤ The workers employed will be provided with personal protective equipment, earmuffs and earplugs as a protective measure from the high noise level generated at the mine site and wherever required.
- ➤ Planting of trees will be done along the mining lease boundary for controlling noise apart from acting as barrier for propagation of noise outside the mine lease boundary.
- Regular monitoring of noise will be carried out regularly.

#### 10.5 Hazardous Waste Management

2 KL per annum used oil will be generated from mines machinery/Gear boxes, which will be sold to the CPCB/ SPCB (CECB) authorized recycler.

#### 10.6 Greenbelt & Plantation Development

The total area of "Sandi Limestone Block" is 404 ha. At conceptual stage, out of the total mine lease area i.e., 404 ha. Total greenbelt & plantation will be done in 161.1 ha. Area (90 ha over backfilled area + 4.3 ha on the 7.5-meter lease periphery + 22.8 ha on bench plantation + 44.0 ha Plantation on Safety zones around village Abadi, Canal & Road). Native Plant species such as Teak, Palash, Saja, Bija, Khair, Amla, Arjun, Pipal, Safed Siris, Dhok, Dhaura, Shisham, Neem, Mango, Mahua, Gulmohar, Amaltas, Karanj, Yellow Gulmohar, Kasood, Bargad, Ashok, Dubai tree, Jamun, Imli, Guava, Chiku etc. will be planted by SCL as per CPCB guidelines. Trees will be planted @ 1200 Trees per hectare with 90% to 95% survival rate.

Table No.: 19
POST-MINING LAND USE OF CORE ZONE WITH ENVIRONMENT MANAGEMENT

S.	Description	Land Use (ha)					
No.		Plantation	Public Use	Water Body	Undistur bed	Total	
1	Top Soil Dump	0.00	0.00	0.00	0.00	0.00	
2	Waste Dump	0.00	0.00	0.00	0.00	0.00	
3a.	Excavation (Voids only)	0.00	0.00	74.20	0.00	74.20	
3b.	Reclamation (Backfilled)	90.00	0.00	0.00	0.00	90.00	
3c	Reclamation (Bench slope Plantation)	22.80	0.00	0.00	0.00	22.80	
4	Road	0.00	0.00	0.00	0.00	0.00	
5	Infrastructure (Workshop, administrative building etc.)	0.00	0.00	0.00	0.00	0.00	
6	Infrastructure (Road, Nala & Canal)	0.00	5.00	0.00	0.00	5.00	
7	Township Area	0.00	0.00	0.00	0.00	0.00	

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8	Greenbelt on 7.5 m lease periphery	4.30	0.00	0.00	0.00	4.30
9	Mineral Storage	0.00	0.00	0.00	0.00	0.00
10(a)	Plantation on Safety zones around village Abadi, Canal & Road	44.00	0.00	0.00	0.00	44.00
10(b )	Remaining Undisturbed area	0.00	0.00	0.00	163.70	163.70
	Total	161.10	5.00	74.20	163.70	404.00
Ref: Approved Mining Plan with progressive Mine Closure Plan						

#### **10.7** Socio Economics Measures

Shree Cement Limited is committed to contribute in the development of basic needs of the local area like Education, Health & family welfare, women empowerment, natural resource management, water conservation, maintenance of roads etc. For socio-economic development of the nearby village, we have "Shree Rural Development Society" to survey the basic infrastructure needs of the nearby villagers like education, medical, drinking water for human beings and animal, maintenance of roads, plantation and rain water harvesting etc. and accordingly financial assistance will be provided by the company to the local authority as per the points raised during Public Hearing.

#### 11.0 CONCLUSION

"Sandi Limestone Block" Mining Project will result in growth of the surrounding areas by increased direct and indirect employment opportunities in the region including ancillary development and supporting infrastructure. Special emphasis on Financial and Social benefits will be given to the local people in the area. Development of social amenities will be in the form of medical facilities, education to underprivileged and creation of self-help groups. No adverse effect on environment is envisaged as proper mitigation measure will be taken up for the same.



#### छत्तीसगढ़ शासन खनिज साधन विभाग मंत्रालय महानदी भवन, नवा रायपुर, अटल नगर, जिला रायपुर–492002

क्रमांक एफ 3-09 / 2023 / 12, प्रति, नवा रायपुर, अटल नगर, दिनांक

मेसर्स श्री सीमेंट लिमिटेड, C/o Mahendra kumar Garg, PB Number 33, Bangur Nagar, Beawar-305901 Rajasthan ।

विषयः जिला खैरागढ़—छुईखदान—गंडई के अंतर्गत संडी चूनापत्थर ब्लॉक के कुल रकबा 404.00 हेक्टर क्षेत्र पर खनिज चूनापत्थर का खनिपट्टा हेतु आशय पत्र (Letter of Intent) — मेसर्स श्री सीमेंट लिमिटेड।

संदर्भः—टेंडर क. MSTC/RPR/MINERAL RESOURCES DEPARTMENT CHHATTISGARH/45/NAYA RAIPUR/22-23/30169, दिनांक 09.12.2022

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खान एवं खनिज(विकास एवं विनियमन) अधिनियम, 1957 यथा संशोधित 2015 तथा खनिज(नीलामी) नियम, 2015 के अनुसरण में छत्तीसगढ़ शासन, खनिज साधन विभाग द्वारा जिला खैरागढ़—छुईखदान—गंडई के अंतर्गत संडी चूनापत्थर ब्लॉक के कुल रकबा 404.00 हेक्टर क्षेत्र पर खनिज चूनापत्थर का खनिपट्टा स्वीकृति हेतु संदर्भित टेंडर दिनांक 09.12.2022 को जारी किया गया था। खनिज(नीलामी) नियम, 2015 के नियम 9(9)(iii) के अनुकम में मेसर्स श्री सीमेंट लिमिटेड से प्राप्त 25.05% Highest Final Price Offer के आधार पर विभागीय पत्र कमांक एफ 3—09/2023/12 दिनांक 08.05.2023 द्वारा मेसर्स श्री सीमेंट लिमिटेड को Preferred Bidder घोषित किया गया है, जिसके अनुपालन में मेसर्स श्री सीमेंट लिमिटेड द्वारा खनिज(नीलामी) नियम, 2015 के नियम 10(1) के तहत् अपफ्रंट पेमेंट का 20%(बीस प्रतिशत) प्रथम किश्त के रूप में दिनांक 22.05.2023 को रूपये 8,52,57,202/— (आठ करोड़ बावन लाख सन्तावन हजार दो सौ दो रूपये) मात्र जमा किया गया है।

- 2/ अतएव उपरोक्त के परिप्रेक्ष्य में खनिज (नीलामी) नियम, 2015 (यथासंशोधित 2017, 2020 एवं 2021) के नियम 10(2) के अनुसरण में मेसर्स श्री सीमेंट लिमिटेड के पक्ष में जिला खैरागढ़—छुईखदान—गंडई के अंतर्गत संडी चूनापत्थर ब्लॉक के कुल रकबा 404.00 हेक्टर क्षेत्र (नक्शे में चिन्हित क्षेत्र एवं को—ऑर्डिनेट्स अनुसार) पर 50 वर्ष की अवधि के लिए खनिज चूनापत्थर का खनिपट्टा स्वीकृति हेतु खान एवं खनिज (विकास एवं विनियमन) अधिनियम, 1957 यथा संशोधित 2021 सहपठित खनिज(परमाणु और हाइड्रोकार्बन ऊर्जा खनिजों से भिन्न) रियायत नियम, 2016, अधिसूचित नियमों, टेंडर में उल्लेखित प्रावधानों एवं निम्नलिखित शर्तों के अधीन राज्य शासन एतद् द्वारा यह आशय पत्र (Letter of Intent) जारी करता है :—
- 1 Preferred Bidder मेसर्स श्री सीमेंट लिमिटेड को सफल बोलीदार (Successful Bidder) नामित किये जाने तथा तदुपरान्त खिन पट्टा की स्वीकृति हेतु वांछित अर्हताएं निम्नानुसार होगी—
- क) Preferred Bidder पात्रता के सभी निबंधनों और शर्तों का पालन जारी रखता है।
  - (ख) Preferred Bidder आशय पत्र (Letter of Intent) जारी तिथि के 180 दिवस के अंदर अपफ्रंट

पेमेंट का 20% (बीस प्रतिशत) द्वितीय किश्त के रूप में रूपये 8,52,57,202 / — (आठ करोड़ बावन लाख सन्तावन हजार दो सौ दो रूपये) मात्र का भुगतान करती है।

- (ग) Preferred Bidder आशय पत्र (Letter of Intent) जारी तिथि के 180 दिवस के अंदर खनिज नीलामी नियम 12 के उपनियम (1) के अनुपालन में रूपये 42,62,86,012/— (बयालीस करोड़ बासठ लाख छियासी हजार बारह रूपये) मात्र की परफार्मेन्स सिक्यूरिटी BG रूप में प्रस्तुत करेगा। नियम 12 के उप—िनयम (1) के अनुसार में परफार्मेन्स सिक्यूरिटी प्रत्येक 5 वर्ष में नियमों के आधार पर इस तरह से समायोजित की जावेगी जिससे उसे अनुमानित संसाधनों के पुनर्निधारित मूल्य के 0.50 प्रतिशत के तत्समान बराबर बनाया जा सके।
- (घ) Preferred Bidder, MMDR, 1957 की घारा 5 की उपधारा (2)(b) में विर्निदिष्ट शर्तों के समाधान के अनुक्रम में आशय पत्र (Letter of Intent) जारी तिथि के 180 दिवस के अंदर आईबीएम को ड्राफ्ट मायनिंग प्लान अनुमोदनार्थ प्रस्तुत करते हुए, सूचना पत्र संचालनालय, भौमिकी तथा खनिकर्म को प्रस्तुत करेंगा ।
- (ड़ं) Preferred Bidder द्वारा आशय पत्र (Letter of Intent) जारी तिथि के 03 वर्षों के अंदर अनुमोदित मायनिंग प्लान के अलावा खनन संक्रिया हेतु आवश्यक अन्य समस्त Clearances/approval प्राप्त किया जावेगा।
- (च) पट्टाधारी खनिज का उपयोग / विकय मुख्य खनिज के निर्धारित प्रयोजनार्थ ही करेगा।
- (छ) Preferred Bidder द्वारा ऐसी अन्य शर्तों का, जो राज्य सरकार केन्द्रीय सरकार के पूर्व अनुमोदन से विर्निदिष्ट करें, पालन किया जावेगा।
  - यह अर्हताएं केवल संदर्भ हेतु दर्शाई जा रही है तथा अधिनियम अथवा नियमों में किसी प्रकार के संशोधन की स्थिति में संशोधित अधिनियम अथवा नियमों के अंतर्गत वांछित अर्हताएं, जो भी हो लागू होंगे।
- येसर्स श्री सीमेंट लिमिटेड द्वारा खनन संक्रियाएं प्रारंभ करने के लिए लागू विधियों के अधीन अपेक्षित आवश्यक सभी सहमितयां, अनुमोदन अनुज्ञापत्र, अनापित्तयां एवं अन्य औपचारिकताएं अभिप्राप्त करने के पश्चात् Preferred Bidder मेसर्स श्री सीमेंट लिमिटेड को राज्य सरकार द्वारा सफल बोलीदार (Successful Bidder) नामित किया जावेगा ।
- 3 मेसर्स श्री सीमेंट लिमिटेड, सफल बोलीदार (Successful Bidder) के रूप में छत्तीसगढ़ शासन के साथ खान विकास एवं उत्पादन अनुबंध (MDPA) पर हस्ताक्षर करेगा ।
- 4 खान विकास एवं उत्पादन अनुबंध (MDPA) हस्ताक्षर उपरान्त मेसर्स श्री सीमेंट लिमिटेड को अपफ्रंट पेमेंट का 60% (साठ प्रतिशत) राशि तृतीय किश्त के रूप में रूपये 25,57,71,608 / (रूपयें पच्चीस करोड़ सत्तावन लाख इकहत्तर हजार छः सौ आठ रूपये) मात्र का भुगतान करेगा तथा तत्पश्चात् छत्तीसगढ़ शासन द्वारा खनिपट्टा स्वीकृत किया जावेगा।
- 5 किण्डिका 4 का पालन किये जाने की तिथि के 30 दिवस के भीतर खिनपट्टा अनुबंध निष्पादित किया जावेगा, जो कि अधिनियम एवं इसके अधीन बनाये गये नियमों के उपबंधों के अध्याधीन होगा।

संलग्नः – उपरोक्तानुसार ।

छत्तीसगढ़ के राज्यपाल के नाम से तथा आदेशानुसार,

> जीट २५/४/५) (एम० चन्द्रशेखर) अवर सचिव छत्तीसगढ़ शासन खनिज साधन विभाग

पु0 क्रमांक एफ 3-09/2023/12,

नवा रायपुर, अटल नगर, दिनांक

प्रतिलिपि:-

5.

0 4 OCT 2023

सचिव, भारत सरकार, खान मंत्रालय, शास्त्री भवन, नई दिल्ली । 1.

सचिव, भारत सरकार, वन एवं पर्यावरण मंत्रालय(एफसी डिवीजन) पर्यावरण भवन सीजीओर 2. काम्प्लेक्स, लोधी रोड, नई दिल्ली। 3.

सचिव, छत्तीसगढ़ पर्यावरण संरक्षण मंडल, पर्यावास भवन, सेक्टर—19

रायपुर(छत्तीसगढ़)

खान सुरक्षा निदेशक, भुवनेश्वर क्षेत्र प्लाट नं0-1, नयापल्ली स्वस्ती प्लाजा होटल के 4. समीप पो.आ. आरआरएल कैम्पस भुवनेश्वर –751013 (उडीसा)

उप खान नियंत्रक, भारतीय खान ब्यूरों, क्षेत्रीय कार्यालय, विधानसभा के पास महालेखाकार

भवन परिसर, रायपुर (छत्तीसगढ़)

संचालक, भौमिकी तथा खनिकर्म, द्वितीय तल, इन्द्रावती भवन, नया रायपुर, छत्तीसगढ़। 6.

प्रधान मुख्य वन संरक्षक(भू—प्रबंध), नोडल अधिकारी वन संरक्षण अधिनियम, 1980 7. छत्तीसगढ़ अरण्य भवन, नार्थ ब्लॉक, सेक्टर 19 नवा रायपुर, अटल नगर।

कलेक्टर, जिला खैरागढ़-छुईखदान-गंडई, छत्तीसगढ़ ।

की ओर सूचनार्थ एवं आवश्यक कार्यवाही हेतु अग्रेषित।

गार्ड फाईल रजिस्टर। 9.

छत्तीसगढ शासन

खनिज साधन विभाग

## GOVERNMENT OF INDIA MINISTRY OF MINES INDIAN BUREAU OF MINES OFFICE OF THE REGIONAL CONTROLLER OF MINES, RAIPUR

No. RPR/KHAIRAGARH CHHUIKHADAN GANDAI/LIMESTONE/1423/MP/2023-24

Shri/M/s. SHREE CEMENT LIMITED ,
POST BOX NO. 33, BANGUR NAGAR, BEAWAR BEAWAR MASUDA

Sandi Limestone Block (PB132)

Dt: 14/03/2024

Sub Approval of Mining Plan along with Progressive Mine Closure Plan in respect of Sandi Limestone Block, Preferred Bidder -M/s Shree

: Cement Limited over an area of 404.00 Ha. situated in Sandi Village, Chhuikhadan Taluka, Khairagarh Chhuikhadan Gandai District of Chhattisgarh State.

Sirs,

In exercise of the powers conferred by clause (b) of sub-section (2) of section 5 of the Mines & Minerals (Development & Regulation) Act, 1957 read with Government of India Order No. S.O.445(E) dated 28.04.1987 and S.O. 1857(E) dated 18th May, 2016; I hereby **approve** the Mining Plan along with Progressive Mine Closure Plan (PMCP) in respect of Sandi Limestone Block, Preferred Bidder -M/s Shree Cement Limited over an area of 404.00 Ha. situated in Sandi Village, Chhuikhadan Taluka, Khairagarh Chhuikhadan Gandai District of Chhattisgarh State. This approval is subject to the following conditions:

#### **General Conditions:**

- 1. This Mining Plan (including Progressive Mine Closure Plan) is approved without prejudice to any other laws applicable to the mine / area from time to time whether made by the Central Government, State Government or any other Authority.
- 2. The Mining Plan (including Progressive Mine Closure Plan) is approved without prejudice to any order or direction from any court of competent jurisdiction.
- 3. It is also clarified that the approval of your aforesaid Mining Plan (including Progressive Mine Closure Plan) does not in any way imply the approval of the Government in terms of any other provisions of the Mines and Minerals (Development & Regulation) Act, 1957 as amended or the rules framed there under and any other laws including Environment (Protection) Act, 1986, and the rules framed there under.
- 4. It is further clarified that the approval of the Mining Plan (including Progressive Mine Closure Plan) is subject to the provision of Forest (Conservation) Act, 1980, Forest Conservation Rules, 2003 and other relevant statutes, order and guidelines as may be applicable to the lease area from time to time.
- 5. The provisions of the Mines Act, 1952 and Rules & Regulations made there under shall be complied with.
- 6. The execution of Mining Plan shall be subjected to vacations of prohibitory orders /notices, if any.
- 7. Your attention is invited to the Supreme Court interim order in W.P. (C) No. 202 dated 12.12.1996 for compliance. The approval of above said Mining Plan (including Progressive Mine Closure Plan) is therefore, issued without prejudice to and is subject to the said directions of the Supreme Court as applicable.
- 8. If anything is found to be concealed as required by the Mines Act in the contents of the Mining Plan and the proposal for rectification has not been made, the approval shall be deemed to have been withdrawn with immediate effect.
- 9. ^^The validity period of the financial assurance shall be renewed before the expiry of the same and should be submitted to this office. (^^wherever applicable)
- 10. This department does not undertake any responsibility regarding correctness of the boundaries of the lease area shown on the ground.
- 11. This approval for mining operation and mining related activities is restricted to the mining lease area only. The mining lease area is as shown on the statutory plans by the Lessee/QP/Applicant and Indian Bureau of Mines has not undertaken verification of mining lease boundary on the ground.
- 12. This approval is given for received proposals as applicable from this date for the mining activities to be carried out within the mining lease area only.
- 13. At any stage, if it is observed that the information furnished in the Mining Plan document are incorrect or misrepresent facts, the approval of the Mining Plan shall be revoked with immediate effect.
- 14. ^^This approval is subject to submission of DGPS Plan duly authenticated by the State Government and submission of modifications in the approved Mining Plan if, consequent to the authentication of DGPS Survey Plan, any change in mining lease area is accepted by the State Government. (^^ If applicable)
- 15. The approval of the above said Mining Plan with PMCP is subject to condition that you shall maintain boundary pillars as indicated in

- Rule 12 (v)of Minerals (Other than Atomic and Hydro Carbons Energy Minerals) Concession Rules, 2016.
- 16. The next Review of Mining Plan for the subsequent period of five (05) year shall become due 180 days before the expiry of this Mining Plan Period.
- 17. It shall be mandatory for the project proponent abstracting ground water, to obtain "No Objection Certificate" from Central Ground Water Authority or the concerned State/Union Territory Ground Water Authority, as the case may be.
- 18. Lessee shall ensure grassing/re-grassing of worked out mining lease area in accordance with Hon'ble Supreme Court order dated 08.01.2020.

#### **Special Conditions:**

1. The Preferred/Successful Bidder/Lessee shall submit performance security to State Govt. and sign the Mine Development and Production Agreement (MDPA) with State Govt. as per rule and submit a copy of the same to this office.

Yours faithfully,

(PREM PRAKASH)

**Regional Controller of Mines** 

Indian Burgan of Mines Raipur (PB132)

Copy forwarded for kind information to:

- 1. The Controller of Mines (CZ), Indian Bureau of Mines, Nagpur.
- 2. The Director, Department of Mines & Geology, Government of Chhattisgarh.
- 3. Qualified Persons.

