



XPW21-2602 PART B

Era Polymers Pty Ltd

Version No: 2.3

Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 31/10/2021

Print Date: 31/10/2021

S.GHS.AUS.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

| | |
|---------------|-------------------|
| Product name | XPW21-2602 PART B |
| Chemical Name | Not Applicable |
| Synonyms | Not Available |

Relevant identified uses of the substance or mixture and uses advised against

| | |
|--------------------------|-----------------------|
| Relevant identified uses | Polyurethane curative |
|--------------------------|-----------------------|

Details of the supplier of the safety data sheet

| | |
|-------------------------|--|
| Registered company name | Era Polymers Pty Ltd |
| Address | 2-4 Green Street, BANKSMEADOW NSW 2019 Australia |
| Telephone | +61 (0)2 9666 3788 |
| Fax | +61 (0)2 9666 4805 |
| Website | www.erapol.com.au |
| Email | erapol@erapol.com.au |

Emergency telephone number

| | |
|-----------------------------------|------------------------------|
| Association / Organisation | CHEMWATCH EMERGENCY RESPONSE |
| Emergency telephone numbers | +61 2 9186 1132 |
| Other emergency telephone numbers | +61 1800 951 288 |

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

| | |
|--------------------|---|
| Poisons Schedule | Not Applicable |
| Classification [1] | Serious Eye Damage/Eye Irritation Category 1, Reproductive Toxicity Category 1B, Hazardous to the Aquatic Environment Long-Term Hazard Category 3 |
| Legend: | 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI |

Label elements

| | |
|---------------------|--------|
| Hazard pictogram(s) | |
| Signal word | Danger |

Hazard statement(s)

| | |
|------|--|
| H318 | Causes serious eye damage. |
| H360 | May damage fertility or the unborn child. |
| H412 | Harmful to aquatic life with long lasting effects. |

XPW21-2602 PART B

Precautionary statement(s) General

| | |
|-------------|---|
| P101 | If medical advice is needed, have product container or label at hand. |
| P102 | Keep out of reach of children. |
| P103 | Read carefully and follow all instructions. |

Precautionary statement(s) Prevention

| | |
|-------------|--|
| P201 | Obtain special instructions before use. |
| P280 | Wear protective gloves, protective clothing, eye protection and face protection. |
| P273 | Avoid release to the environment. |

Precautionary statement(s) Response

| | |
|-----------------------|--|
| P305+P351+P338 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. |
| P308+P313 | IF exposed or concerned: Get medical advice/ attention. |
| P310 | Immediately call a POISON CENTER/doctor/physician/first aider. |

Precautionary statement(s) Storage

| | |
|-------------|------------------|
| P405 | Store locked up. |
|-------------|------------------|

Precautionary statement(s) Disposal

| | |
|-------------|--|
| P501 | Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation. |
|-------------|--|

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

| CAS No | %[weight] | Name |
|---|-----------|--|
| 6846-50-0 | 10-30 | <u>2,2,4-trimethyl-1,3-pentanediol diisobutyrate</u> |
| 2530-83-8 | <10 | <u>gamma-glycidioxypropyltrimethoxysilane</u> |
| 872-50-4 | <5 | <u>N-methyl-2-pyrrolidone</u> |
| Not Available | to 100 | All other substances - non-hazardous |
| Legend: 1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available | | |

SECTION 4 First aid measures

Description of first aid measures

| | |
|---------------------|--|
| Eye Contact | <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. |
| Skin Contact | <p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. |
| Inhalation | <ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary. |
| Ingestion | <ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor. |

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute and short term repeated exposures to methanol:

- ▶ Toxicity results from accumulation of formaldehyde/formic acid.
- ▶ Clinical signs are usually limited to CNS, eyes and GI tract. Severe metabolic acidosis may produce dyspnea and profound systemic effects which may become intractable. All symptomatic patients should have arterial pH measured. Evaluate airway, breathing and circulation.
- ▶ Stabilise obtunded patients by giving naloxone, glucose and thiamine.
- ▶ Decontaminate with Ipecac or lavage for patients presenting 2 hours post-ingestion. Charcoal does not absorb well; the usefulness of cathartic is not established.
- ▶ Forced diuresis is not effective; haemodialysis is recommended where peak methanol levels exceed 50 mg/dL (this correlates with serum bicarbonate levels below 18 meq/L).
- ▶ Ethanol, maintained at levels between 100 and 150 mg/dL, inhibits formation of toxic metabolites and may be indicated when peak methanol levels exceed 20 mg/dL. An intravenous solution of ethanol in D5W is optimal.
- ▶ Folate, as leucovorin, may increase the oxidative removal of formic acid. 4-methylpyrazole may be an effective adjunct in the treatment. 8-Phenytoin may be preferable to diazepam for controlling seizure.

XPW21-2602 PART B

[Ellenhorn Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

| Determinant | Index | Sampling Time | Comment |
|-------------------------|---------------------|-------------------------------------|---------|
| 1. Methanol in urine | 15 mg/l | End of shift | B, NS |
| 2. Formic acid in urine | 80 mg/gm creatinine | Before the shift at end of workweek | B, NS |

B: Background levels occur in specimens collected from subjects **NOT** exposed.

NS: Non-specific determinant - observed following exposure to other materials.

SECTION 5 Firefighting measures

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.
- ▶ Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

| | |
|-----------------------------|--|
| Fire Incompatibility | ▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result |
|-----------------------------|--|

Advice for firefighters

| | |
|------------------------------|--|
| Fire Fighting | <ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ Use water delivered as a fine spray to control fire and cool adjacent area. ▶ Avoid spraying water onto liquid pools. ▶ DO NOT approach containers suspected to be hot. ▶ Cool fire exposed containers with water spray from a protected location. ▶ If safe to do so, remove containers from path of fire. |
| Fire/Explosion Hazard | <ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. ▶ Heating may cause expansion or decomposition leading to violent rupture of containers. ▶ On combustion, may emit toxic fumes of carbon monoxide (CO). ▶ May emit acrid smoke. ▶ Mists containing combustible materials may be explosive. <p>Combustion products include: carbon dioxide (CO₂) other pyrolysis products typical of burning organic material. May emit poisonous fumes. May emit corrosive fumes.</p> |
| HAZCHEM | Not Applicable |

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

| | |
|---------------------|---|
| Minor Spills | <ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. ▶ Control personal contact with the substance, by using protective equipment. ▶ Contain and absorb spill with sand, earth, inert material or vermiculite. ▶ Wipe up. ▶ Place in a suitable, labelled container for waste disposal. |
| Major Spills | <p>Moderate hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water course. ▶ No smoking, naked lights or ignition sources. ▶ Increase ventilation. ▶ Stop leak if safe to do so. ▶ Contain spill with sand, earth or vermiculite. ▶ Collect recoverable product into labelled containers for recycling. ▶ Absorb remaining product with sand, earth or vermiculite. ▶ Collect solid residues and seal in labelled drums for disposal. ▶ Wash area and prevent runoff into drains. ▶ If contamination of drains or waterways occurs, advise emergency services. |

Continued...

XPW21-2602 PART B

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

| | |
|-------------------|---|
| Safe handling | <ul style="list-style-type: none"> ▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area. ▸ Prevent concentration in hollows and sumps. ▸ DO NOT enter confined spaces until atmosphere has been checked. ▸ Avoid smoking, naked lights or ignition sources. ▸ Avoid contact with incompatible materials. ▸ When handling, DO NOT eat, drink or smoke. ▸ Keep containers securely sealed when not in use. ▸ Avoid physical damage to containers. ▸ Always wash hands with soap and water after handling. ▸ Work clothes should be laundered separately. ▸ Use good occupational work practice. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. ▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. ▸ DO NOT allow clothing wet with material to stay in contact with skin |
| Other information | <ul style="list-style-type: none"> ▸ Store in original containers. ▸ Keep containers securely sealed. ▸ No smoking, naked lights or ignition sources. ▸ Store in a cool, dry, well-ventilated area. ▸ Store away from incompatible materials and foodstuff containers. ▸ Protect containers against physical damage and check regularly for leaks. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. |

Conditions for safe storage, including any incompatibilities

| | |
|-------------------------|--|
| Suitable container | <ul style="list-style-type: none"> ▸ Metal can or drum ▸ Packaging as recommended by manufacturer. ▸ Check all containers are clearly labelled and free from leaks. |
| Storage incompatibility | <ul style="list-style-type: none"> ▸ Contact with water liberates highly flammable gases <p>Epoxides:</p> <ul style="list-style-type: none"> ▸ are highly reactive with acids, bases, and oxidising and reducing agents. ▸ react, possibly violently, with anhydrous metal chlorides, ammonia, amines and group 1 metals. ▸ may polymerise in the presence of peroxides or heat - polymerisation may be violent ▸ may react, possibly violently, with water in the presence of acids and other catalysts. ▸ Esters react with acids to liberate heat along with alcohols and acids. ▸ Strong oxidising acids may cause a vigorous reaction with esters that is sufficiently exothermic to ignite the reaction products. ▸ Heat is also generated by the interaction of esters with caustic solutions. ▸ Flammable hydrogen is generated by mixing esters with alkali metals and hydrides. ▸ Esters may be incompatible with aliphatic amines and nitrates. |

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

| Source | Ingredient | Material name | TWA | STEL | Peak | Notes |
|------------------------------|------------------------|------------------------|--------------------|--------------------|---------------|---------------|
| Australia Exposure Standards | N-methyl-2-pyrrolidone | 1-Methyl-2-pyrrolidone | 25 ppm / 103 mg/m3 | 309 mg/m3 / 75 ppm | Not Available | Not Available |

Emergency Limits

| Ingredient | TEEL-1 | TEEL-2 | TEEL-3 |
|--|-----------|-----------|-----------|
| gamma-glycidioxypropyltrimethoxysilane | 9.3 mg/m3 | 100 mg/m3 | 230 mg/m3 |
| N-methyl-2-pyrrolidone | 30 ppm | 32 ppm | 190 ppm |

| Ingredient | Original IDLH | Revised IDLH |
|---|---------------|---------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | Not Available | Not Available |
| gamma-glycidioxypropyltrimethoxysilane | Not Available | Not Available |
| N-methyl-2-pyrrolidone | Not Available | Not Available |

Occupational Exposure Banding

| Ingredient | Occupational Exposure Band Rating | Occupational Exposure Band Limit |
|---|-----------------------------------|----------------------------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | E | ≤ 0.1 ppm |

Notes: Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

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XPW21-2602 PART B

| Ingredient | Occupational Exposure Band Rating | Occupational Exposure Band Limit |
|--|--|----------------------------------|
| gamma-glycidioxypropyltrimethoxysilane | E | ≤ 0.1 ppm |
| Notes: | Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health. | |

Exposure controls

| Appropriate engineering controls | <p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.</p> <p>Employers may need to use multiple types of controls to prevent employee overexposure.</p> <p>General exhaust is adequate under normal operating conditions. If risk of overexposure exists, wear SAA approved respirator. Correct fit is essential to obtain adequate protection. Provide adequate ventilation in warehouse or closed storage areas. Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.</p> <table border="1" data-bbox="389 728 1487 985"> <thead> <tr> <th>Type of Contaminant:</th><th>Air Speed:</th></tr> </thead> <tbody> <tr> <td>solvent, vapours, degreasing etc., evaporating from tank (in still air)</td><td>0.25-0.5 m/s (50-100 f/min)</td></tr> <tr> <td>aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)</td><td>0.5-1 m/s (100-200 f/min.)</td></tr> <tr> <td>direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)</td><td>1-2.5 m/s (200-500 f/min)</td></tr> <tr> <td>grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).</td><td>2.5-10 m/s (500-2000 f/min.)</td></tr> </tbody> </table> <p>Within each range the appropriate value depends on:</p> <table border="1" data-bbox="389 1064 1096 1232"> <thead> <tr> <th>Lower end of the range</th><th>Upper end of the range</th></tr> </thead> <tbody> <tr> <td>1: Room air currents minimal or favourable to capture</td><td>1: Disturbing room air currents</td></tr> <tr> <td>2: Contaminants of low toxicity or of nuisance value only</td><td>2: Contaminants of high toxicity</td></tr> <tr> <td>3: Intermittent, low production.</td><td>3: High production, heavy use</td></tr> <tr> <td>4: Large hood or large air mass in motion</td><td>4: Small hood - local control only</td></tr> </tbody> </table> <p>Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.</p> | Type of Contaminant: | Air Speed: | solvent, vapours, degreasing etc., evaporating from tank (in still air) | 0.25-0.5 m/s (50-100 f/min) | aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min) | grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) | Lower end of the range | Upper end of the range | 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | 2: Contaminants of low toxicity or of nuisance value only | 2: Contaminants of high toxicity | 3: Intermittent, low production. | 3: High production, heavy use | 4: Large hood or large air mass in motion | 4: Small hood - local control only |
|---|--|----------------------|------------|---|-----------------------------|---|----------------------------|--|---------------------------|--|------------------------------|------------------------|------------------------|---|---------------------------------|---|----------------------------------|----------------------------------|-------------------------------|---|------------------------------------|
| Type of Contaminant: | Air Speed: | | | | | | | | | | | | | | | | | | | | |
| solvent, vapours, degreasing etc., evaporating from tank (in still air) | 0.25-0.5 m/s (50-100 f/min) | | | | | | | | | | | | | | | | | | | | |
| aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation) | 0.5-1 m/s (100-200 f/min.) | | | | | | | | | | | | | | | | | | | | |
| direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion) | 1-2.5 m/s (200-500 f/min) | | | | | | | | | | | | | | | | | | | | |
| grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion). | 2.5-10 m/s (500-2000 f/min.) | | | | | | | | | | | | | | | | | | | | |
| Lower end of the range | Upper end of the range | | | | | | | | | | | | | | | | | | | | |
| 1: Room air currents minimal or favourable to capture | 1: Disturbing room air currents | | | | | | | | | | | | | | | | | | | | |
| 2: Contaminants of low toxicity or of nuisance value only | 2: Contaminants of high toxicity | | | | | | | | | | | | | | | | | | | | |
| 3: Intermittent, low production. | 3: High production, heavy use | | | | | | | | | | | | | | | | | | | | |
| 4: Large hood or large air mass in motion | 4: Small hood - local control only | | | | | | | | | | | | | | | | | | | | |
| Personal protection |  | | | | | | | | | | | | | | | | | | | | |
| Eye and face protection | <ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent] | | | | | | | | | | | | | | | | | | | | |
| Skin protection | See Hand protection below | | | | | | | | | | | | | | | | | | | | |
| Hands/feet protection | <ul style="list-style-type: none"> ▶ Wear chemical protective gloves, e.g. PVC. ▶ Wear safety footwear or safety gumboots, e.g. Rubber <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> <p>Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:</p> <ul style="list-style-type: none"> • frequency and duration of contact, • chemical resistance of glove material, • glove thickness and • dexterity | | | | | | | | | | | | | | | | | | | | |

XPW21-2602 PART B

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|------------------|--|
| | <p>Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).</p> <ul style="list-style-type: none"> When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. Contaminated gloves should be replaced. <p>As defined in ASTM F-739-96 in any application, gloves are rated as:</p> <ul style="list-style-type: none"> Excellent when breakthrough time > 480 min Good when breakthrough time > 20 min Fair when breakthrough time < 20 min Poor when glove material degrades <p>For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.</p> <p>It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.</p> <p>Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task.</p> <p>Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:</p> <ul style="list-style-type: none"> Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential <p>Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.</p> |
| Body protection | See Other protection below |
| Other protection | <ul style="list-style-type: none"> Protective overalls, closely fitted at neck and wrist. Eye-wash unit. <p>IN CONFINED SPACES:</p> <ul style="list-style-type: none"> Non-sparking protective boots Static-free clothing. Ensure availability of lifeline. <p>Staff should be trained in all aspects of rescue work.</p> <p>Rescue gear: Two sets of SCBA breathing apparatus Rescue Harness, lines etc.</p> |

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

XPW21-2602 PART B

| Material | CPI |
|----------------|-----|
| BUTYL | A |
| PE/EVAL/PE | A |
| NATURAL RUBBER | B |
| PVA | B |

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

| Required Minimum Protection Factor | Half-Face Respirator | Full-Face Respirator | Powered Air Respirator |
|------------------------------------|----------------------|----------------------|------------------------|
| up to 5 x ES | A-AUS / Class 1 | - | A-PAPR-AUS / Class 1 |
| up to 25 x ES | Air-line* | A-2 | A-PAPR-2 |
| up to 50 x ES | - | A-3 | - |
| 50+ x ES | - | Air-line** | - |

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

| | |
|------------------------------|---------------|
| Appearance | Blue liquid |
| Physical state | Liquid |
| Relative density (Water = 1) | Not Available |

Continued...

XPW21-2602 PART B

| | | | |
|--|---------------|---|---------------|
| Odour | Not Available | Partition coefficient n-octanol / water | Not Available |
| Odour threshold | Not Available | Auto-ignition temperature (°C) | Not Available |
| pH (as supplied) | Not Available | Decomposition temperature | Not Available |
| Melting point / freezing point (°C) | Not Available | Viscosity (cSt) | Not Available |
| Initial boiling point and boiling range (°C) | Not Available | Molecular weight (g/mol) | Not Available |
| Flash point (°C) | Not Available | Taste | Not Available |
| Evaporation rate | Not Available | Explosive properties | Not Available |
| Flammability | Not Available | Oxidising properties | Not Available |
| Upper Explosive Limit (%) | Not Available | Surface Tension (dyn/cm or mN/m) | Not Available |
| Lower Explosive Limit (%) | Not Available | Volatile Component (%vol) | Not Available |
| Vapour pressure (kPa) | Not Available | Gas group | Not Available |
| Solubility in water | Not Available | pH as a solution (%) | Not Available |
| Vapour density (Air = 1) | Not Available | VOC g/L | Not Available |

SECTION 10 Stability and reactivity

| | |
|------------------------------------|--|
| Reactivity | See section 7 |
| Chemical stability | <ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur. |
| Possibility of hazardous reactions | See section 7 |
| Conditions to avoid | See section 7 |
| Incompatible materials | See section 7 |
| Hazardous decomposition products | See section 5 |

SECTION 11 Toxicological information

Information on toxicological effects

| | |
|--------------|---|
| Inhaled | <p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Inhalation of high vapour concentrations of N-methyl-2-pyrrolidone (NMP) may produce mucous membrane irritation, headache, giddiness, mental confusion and nausea. Fatalities were not recorded following inhalation of 180-200 mg/m³ for 2 hours by mice and following a 6 hour exposure to saturated vapours by rats.</p> <p>Laboratory animals exposed to concentrations of 50 ppm for 8 hours daily for 20 days or 370 ppm for 6 hours daily for 10 days showed no gross or histopathological abnormalities</p> |
| Ingestion | <p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.</p> |
| Skin Contact | <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons.</p> <p>Prolonged contact with N-methyl-2-pyrrolidone (NMP) reportedly causes severe irritation and dermatitis with redness, cracking, swelling, blisters and oedema. Latex gloves are not sufficiently protective.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> |
| Eye | <p>If applied to the eyes, this material causes severe eye damage.</p> <p>Direct contact with liquid N-methyl-2-pyrrolidone (NMP) may produce painful burning or stinging of the eyes and lids, watering and inflammation of the conjunctiva and temporary clouding of the cornea.</p> |
| Chronic | <p>Strong evidence exists that this substance may cause irreversible mutations (though not lethal) even following a single exposure.</p> <p>Ample evidence exists that this material directly causes reduced fertility</p> <p>Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.</p> <p>In animal testing, N-methyl-2-pyrrolidone (NMP) has not been shown to cause cancer. There is no evidence of it being toxic to the kidney. In animals, reproductive effects have been reported, and very high doses are toxic to the embryo.</p> <p>The epoxide group is an alkylating agent and thus destroys nucleotides within the cell. This may cause cancer.</p> |

Continued...

XPW21-2602 PART B

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

| | | |
|--|---|--|
| XPW21-2602 PART B | TOXICITY | IRRITATION |
| | Not Available | Not Available |
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: >2000 mg/kg ^[1] | Eye (rabbit): very slight** |
| | Oral(Rat) LD50; >2000 mg/kg ^[1] | Eye: no adverse effect observed (not irritating) ^[1] |
| | | Skin (guinea pig): 5000mg/kg-mild |
| | | Skin: no adverse effect observed (not irritating) ^[1] |
| gamma-glycidoxypropyltrimethoxysilane | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: 4247.9 mg/kg ^[2] | Not Available |
| | Inhalation(Rat) LC50; >5.3 mg/l4h ^[1] | |
| | Oral(Rat) LD50; 7010 mg/kg ^[2] | |
| N-methyl-2-pyrrolidone | TOXICITY | IRRITATION |
| | Dermal (rabbit) LD50: 8000 mg/kg ^[2] | Eye (rabbit): 100 mg - moderate |
| | Inhalation(Rat) LC50; 3.1-8.8 mg/l4h ^[2] | |
| | Oral(Rat) LD50; 3914 mg/kg ^[2] | |
| Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances | | |

| | |
|---|---|
| XPW21-2602 PART B | Laboratory (in vitro) and animal studies show, exposure to the material may result in a possible risk of irreversible effects, with the possibility of producing mutation. |
| 2,2,4-TRIMETHYL-1,3-PENTANEDIOL DIISOBUTYRATE | <p>NOAEL oral (rat), 103 days = 1% in diet *** NOEL oral (dog), 90 days = 1% in diet *** Mutagenicity/Genotoxicity Data: *** Chromosomal aberration assay: Negative (+/- activation) CHO/HGPRT assay: Negative (+/- activation) Salmonella-E.coli reverse mutation assay (Ames test): Negative (+/- activation) *, **, *** Various suppliers MSDS Sensitization Species: Guinea pig: Result: sensitizing Effects on foetal development: Species: Rabbit Application Route: Oral Developmental Toxicity: NOAEL: 300 mg/kg body weight Reproductive toxicity: Assessment: Some evidence of adverse effects on development, based on animal experiments. * Eastman Benzoflex 6000 Plasticiser</p> <p>The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.</p> |
| GAMMA-GLYCIDOXYPROPYLTRIMETHOXSILANE | For gamma-glycidopropyltrimethoxysilane (GPTMS): GPTMS undergoes rapid hydrolysis and the observed toxicity is expected to be due primarily to methanol and silanetriols. GPTMS is mildly irritating to the skin and eyes and is not a known skin sensitizer in humans or in animals. GPTMS has been shown to cause chromosomal damage and gene mutations. It is not considered to cause tumours. It causes developmental effects, but only at levels which are toxic to the mother. |
| N-METHYL-2-PYRROLIDONE | <p>Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.</p> <p>A substance (or part of a group of chemical substances) of very high concern (SVHC) - or product containing an SVHC: It is proposed that use within the European Union be subject to authorisation under the REACH Regulation. Indeed, listing of a substance as an SVHC by the European Chemicals Agency (ECHA) is the first step in the procedure for authorisation or restriction of use of a chemical.</p> <p>The criteria are given in article 57 of the REACH Regulation. A substance may be proposed as an SVHC if it meets one or more of the following criteria:</p> <ul style="list-style-type: none"> ▶ it is carcinogenic *; ▶ it is mutagenic *; ▶ it is toxic for reproduction *; ▶ it is persistent, bioaccumulative and toxic (PBT substances); ▶ it is very persistent and very bioaccumulative (vPvB substances); ▶ there is 'scientific evidence of probable serious effects to human health or the environment which give rise to an equivalent level of concern'; such substances are identified on a case-by-case basis. <p>* Collectively described as CMR substances</p> <p>The 'equivalent concern' criterion is significant because it is this classification which allows substances which are, for example,</p> |

XPW21-2602 PART B

| | |
|---|--|
| | <p>neurotoxic, endocrine-disrupting or otherwise present an unanticipated environmental health risk to be regulated under REACH] Simply because a substance meets one or more of the criteria does not necessarily mean that it will be proposed as an SVHC. Many such substances are already subject to restrictions on their use within the European Union, such as those in Annex XVII of the REACH Regulation SVHCs are substances for which the current restrictions on use (where these exist) might be insufficient. There are three priority groups for assessment:</p> <ul style="list-style-type: none"> ▶ PBT substances and vPvB substances; ▶ substances which are widely dispersed during use; ▶ substances which are used in large quantities. |
| XPW21-2602 PART B & N-METHYL-2-PYRROLIDONE | <p>For N-methyl-2-pyrrolidone (NMP):</p> <p>Acute toxicity: Animal testing shows NMP is quickly absorbed after inhalation, swallowing and administration on skin, distributed throughout the body, and eliminated mostly by hydroxylation to polar compounds, which are excreted in the urine. In animal testing NMP has a low potential for skin irritation and a moderate potential for eye irritation. Repeated daily doses of high amounts on the skin have caused severe, painful bleeding and eschar formation. In general, animal testing suggests NMP has low acute toxicity. Exposure to toxic amounts caused functional disturbances and depression of the central nervous system. Local irritation of the airway occurred after inhalation, and irritation of the gastrointestinal tract occurred after swallowing in animals.</p> <p>Repeat dose toxicity: There is no clear toxicity profile for NMP after multiple administration. In animal testing, shrinking of the testes and thymus gland were observed, together with an increase in red blood cells, after exposure to high amounts. There is no data for humans after repeated-dose exposure.</p> <p>Cancer-causing potential: NMP did not show any clear evidence for cancer-causing ability in an animal test for inhalation.</p> <p>Genetic toxicity: The potential for NMP to cause mutations is rare. Tests do reveal that NMP may cause chromosome aberrations with bacteria and yeast. No tests involving human cells are available.</p> <p>Reproductive toxicity: In animal tests, exposure to NMP resulted in a decrease in foetal weight.</p> <p>Developmental toxicity: Animal testing showed that NMP can result in decreased foetal weights and delayed bone development.</p> |
| XPW21-2602 PART B & GAMMA-GLYCIDOXYPROPYLTRIMETHOXSILANE | <p>Low molecular weight alkoxysilane can cause irreversible lung damage when inhaled at low dose. It is not an obvious skin irritant. However, studies suggest with repeated occupational exposure, methoxysilane may cause damage to the eye and skin as well as cancer.</p> <p>Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) share many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative.</p> <p>For 1,2-butylene oxide (ethyloxirane):</p> <p>In animal testing, ethyloxirane increased the incidence of tumours of the airways in animals exposed via inhalation. However, tumours were not observed in mice chronically exposed via skin. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as causing cancer.</p> |
| XPW21-2602 PART B & 2,2,4-TRIMETHYL-1,3-PENTANEDIOL DIISOBUTYRATE | <p>For 2,2,4-trimethyl-1,3-pentanediol diisobutyrate (TXIB)</p> <p>Laboratory testing showed that TXIB does not cause genetic toxicity. It may damage the kidneys of developing animals but only at levels that also affect the adult.</p> |

| | | | |
|-----------------------------------|---|--------------------------|---|
| Acute Toxicity | ✗ | Carcinogenicity | ✗ |
| Skin Irritation/Corrosion | ✗ | Reproductivity | ✓ |
| Serious Eye Damage/Irritation | ✓ | STOT - Single Exposure | ✗ |
| Respiratory or Skin sensitisation | ✗ | STOT - Repeated Exposure | ✗ |
| Mutagenicity | ✗ | Aspiration Hazard | ✗ |

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

| | | | | | |
|---|---------------|--------------------|-------------------------------|---------------|---------------|
| XPW21-2602 PART B | Endpoint | Test Duration (hr) | Species | Value | Source |
| | Not Available | Not Available | Not Available | Not Available | Not Available |
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | Endpoint | Test Duration (hr) | Species | Value | Source |
| | BCF | 1008h | Fish | 0.6-0.8 | 7 |
| | NOEC(ECx) | 504h | Crustacea | 0.7mg/l | 2 |
| | EC50 | 72h | Algae or other aquatic plants | >7.49mg/l | 2 |
| | LC50 | 96h | Fish | >1.55mg/l | 2 |
| | EC50 | 48h | Crustacea | >1.46mg/l | 1 |
| gamma-glycidoxypropyltrimethoxysilane | Endpoint | Test Duration (hr) | Species | Value | Source |
| | EC50 | 72h | Algae or other aquatic plants | >420mg/l | 2 |
| | EC50 | 48h | Crustacea | 473mg/l | 2 |
| | LC50 | 96h | Fish | 4.9mg/l | 2 |
| | NOEC(ECx) | 96h | Fish | 1.5mg/l | 2 |
| | EC50 | 96h | Algae or other aquatic plants | 250mg/l | 2 |
| N-methyl-2-pyrrolidone | Endpoint | Test Duration (hr) | Species | Value | Source |
| | NOEC(ECx) | 504h | Crustacea | 12.5mg/l | 2 |
| | EC50 | 72h | Algae or other aquatic plants | >500mg/l | 1 |
| | LC50 | 96h | Fish | 464mg/l | 1 |

Continued...

XPW21-2602 PART B

| | | | | | |
|--|------|-----|-----------|-------------|---|
| | EC50 | 48h | Crustacea | ca.4897mg/l | 1 |
|--|------|-----|-----------|-------------|---|

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Alkoxysilanes are highly toxic to algae and moderately toxic to aquatic invertebrates. e.g. the daphnid 48 hour LC50 for dimethyldiethoxysilane is 1.25 mg/l, and the 15-day algal EC50 for a number of alkoxysilanes is approximately 10 mg/l. Alkoxysilanes are used as coupling agents and are designed to hydrolyse in water. Hydrolysis generally produces biodegradable alcohols. Studies indicate that the rates of hydrolysis of alkoxysilanes are related to their steric bulk, but these effects become less important after hydrolysis of the first alkoxy group.

for N-methyl-2-pyrrolidinone (NMP):

log Kow : -0.44-0.1

Environmental Fate:

NMP may enter the environment as emissions to the atmosphere, as the substance is volatile and widely used as a solvent, or it may be released to water as a component of municipal and industrial wastewaters. The substance is mobile in soil, and leaching from landfills is thus a possible route of contamination of groundwater.

In air, NMP is expected to be removed by wet deposition or by photochemical reactions with hydroxyl radicals. As the substance is completely miscible in water, it is not expected to adsorb to soil, sediments, or suspended organic matter or to bioconcentrate. NMP is not degraded by chemical hydrolysis. NMP is rapidly biodegraded, and it is thus not expected to persist in the environment. It is water soluble and is expected to have low volatility. Hydrolysis is not expected to be an important factor in the environmental fate process for this material.

Persistence and Degradability

Biodegradation: This material is expected to be readily biodegradable.

Bioaccumulation: This material is not expected to bioaccumulate.

Ecotoxicity:

This material is expected to be non-hazardous to aquatic species.

Fish LC50 (96 h): bluegill. 832 mg/l, fathead minnow 1072 mg/l; rainbow trout 3048 mg/l

Daphnia magna EC50 (24 h): > 1000 mg/l

Algae EC50 (72 h): Scenedesmus subspicatus > 500 mg/l

for gamma-glycidopropyltrimethoxysilane (GPTMS)

Environmental Fate:

The melting point of GPTMS is < -70°C, the boiling point is 290°C at 1013 hPa, and the vapor pressure is 0.003 hPa at 20 °C. Because GPTMS is hydrolytically unstable, the water solubility was not measured.

From photodegradation modeling, the half-life in the atmosphere due to reaction with photochemically-induced OH radicals is estimated to be 5.8 hours. However, the overall half-life may be even shorter, as concurrent hydrolysis will also occur.

The measured hydrolysis half-life for GPTMS at 25°C ranges from 3 minutes to 6.5 hours over the pH range of 5 to 9. At pH 7 and 25°C, the half-life of the parent compound is 6.5 hours and the conversion of GPTMS to methanol and 3-glycidioxypropylsilanetriol is expected to reach 99.9% in <2.8 days. The epoxy group slowly reacts (over a period of months) to form diols in water. The Si-C bond will not undergo hydrolysis. The transient silanol groups will condense with other silanols to yield an epoxy-functional silicone resin (oligomer resin).

The measured (and calculated) hydrolysis half-lives demonstrate that GPTMS is hydrolytically unstable over a range of environmentally relevant pH and temperature conditions.

Ecotoxicity:

Fish LC50 (96 h): juvenile rainbow trout (Oncorhynchus mykiss) 237 mg/l (semi-static); carp (Cyprinus carpio) 55 mg/l

Daphnia magna EC50 (48 h): 473-710 mg/l

Algae EbC50 (72 h): Selenastrum capricornutum 250 mg/l; ErC50 350 mg/l

Since GPTMS is subject to hydrolysis, which may occur during preparation of the dosing solutions and/or during testing, the observed toxicity is likely due to the hydrolysis products methanol and silanetriols.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology. One such oxirane is ethyloxirane and data presented here may be taken as representative.

For 1,2-Butylene oxide (Ethyloxirane):

log Kow values of 0.68 and 0.86. BAF and BCF : 1 to 17 L./kg.

Aquatic Fate - Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that, if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilization of ethyloxirane from water surfaces would be expected. Ethyloxirane is hydrolysable, with a half-life of 6.5 days, and biodegradable up to 100% degradation and is not expected to persist in water. Models have predicted a biodegradation half-life in water of 15 days.

Terrestrial Fate: When released to soil, ethyloxirane is expected to have low adsorption and thus very high mobility. Volatilization from moist soil and dry soil surfaces is expected.

Ethyloxirane is not expected to be persistent in soil.

Atmospheric Fate: It is expected that ethyloxirane exists solely as a vapor in ambient atmosphere. Ethyloxirane may also be removed from the atmosphere by wet deposition processes. The half-life in air is about 5.6 days from the reaction of ethyloxirane with photochemically produced hydroxyl radicals which indicates that this chemical meets the persistence criterion in air (half-life of = 2 days).

Ecotoxicity - The potential for bioaccumulation of ethyloxirane in organisms is likely to be low and has low to moderate toxicity to aquatic organisms. Ethyloxirane is acutely toxic to water fleas and toxicity values for bacteria are close to 5000 mg/L. For algae, toxicity values exceed 500 mg/L.

For 2,2,4-trimethyl-1,3-pentanediol diisobutyrate (TMPD)

This chemical is used as additives to plastic (plasticiser). This chemical is stable in neutral and acidic solutions, and is considered as ♦inherently biodegradable♦.

Photodegradation half-life: 90.7 years

Stability in water: stable at pH 4 and pH 7 (OECD TG 111); half-life 178 days at pH9

Transport and Distribution (calculated Fugacity Level III):

In air 3.4E-10 mg/l

In water 1.2E-05 mg/l

In soil 7.4E-06 mg/kg

In sediment 3.2E-03 mg/kg

Oxygen Demand Data:

ThOD: 2.40 g oxygen/g

BOD-5 and BOD-20 were not determined because the aqueous solubility of the test article was below that which is required for these tests.

For 2,2,4-trimethyl-1,3-pentanediol diisobutyrate (TXIB)

Environmental Fate:

Biodegradability: If released into water, this substance is inherently biodegraded.

Hydrolysis as a function to pH: The chemical is stable in water at pH 4 and 7. The half-life at pH 9 is 178 days.

Photodegradability (estimation): A half-life time of 90.7 years is estimated for the direct photodegradation of the chemical in water.

Bioconcentration Factor (BCF) 1-40 (estimated); carp 5.2-31

Bioaccumulation: BCF= 5.2 ♦ 31 in carp (6 weeks at 25°C) suggests that the potential for bioconcentration in aquatic organisms is low.

For the environment, various NOEC and LC50 values were gained from test results; LC50 = 18 mg/l (acute fish);

EC50 = 300 mg/l (acute daphnia); EC50 = 8.0 mg/l (acute algae); NOEC = 5.3 mg/l (acute algae); NOEC = 3.2 mg/l (long-term daphnia reproduction). Therefore, the chemical is considered to be moderately toxic to algae and daphnids, and slightly toxic to fish.

TMPD has low potential to affect aquatic organisms, a low potential to bioconcentrate. It is expected to biodegrade and is not expected to persist for long periods in an aquatic environment.

XPW21-2602 PART B

When diluted with a large amount of water, this material released directly or indirectly into the environment is not expected to have a significant impact.

Ecotoxicity:

Fish LC50 (24 h): *Oryzias latipes* 18 mg/l (OECD TG 203)

Fish LC50 (96 h): *Oryzias latipes* 18 mg/l (OECD TG 203)

Fish LC50 (96 h): fathead minnow >1.55 mg/L; NOEC 1.55 mg/L

Daphnia magna EC50 (24 h): 300 mg/l (OECD TG 202)

Daphnia EC50 (48 h): >1.46 mg/L; NOEC: 1.46 mg/L

Daphnia magna EC50 (21 d): 12 mg/l (mortality); (14 d): 5.6 mg/l (reproduction); NOEC (21 d) 3.2 mg/l (reproduction) (OECD TG 202)

Algae EC50 (72 h): *Selenastrum capricornutum* 8 mg/l; NOEC 5.3 mg/l (OECD TG 201)

Ramshorn snail LC50 (96 h) >1.55 mg/L; NOEC: 1.55 mg/L

Aquatic earthworm LC50 (96 h): >1.55 mg/L; NOEC: 1.55 mg/L

Sideswimmer LC50 (96 h) >1.55 mg/L; NOEC: 1.55 mg/L

Pill bug LC50 (96 h): >1.55 mg/L; NOEC: 1.55 mg/L

Flatworm LC50 (96 h): >1.55 mg/L; NOEC: 1.55 mg/L

Based on the physico-chemical properties and a calculation model, the level exposed indirectly through the environment was estimated as 9.3 ♦ 10-4 mg/man/day. The daily intake through drinking water is estimated as 4.2 x 10-7 mg/kg/day and through fish is calculated as 1.5 x 10-5 mg/kg/day. The margin of safety is very large. Therefore, health risk through the environment, in general, is considered to be presumably low due to its use pattern and exposure situation.

DO NOT discharge into sewer or waterways.

Persistence and degradability

| Ingredient | Persistence: Water/Soil | Persistence: Air |
|---|-------------------------|------------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | HIGH | HIGH |
| gamma-glycidioxypropyltrimethoxysilane | HIGH | HIGH |
| N-methyl-2-pyrrolidone | LOW | LOW |

Bioaccumulative potential

| Ingredient | Bioaccumulation |
|---|------------------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | LOW (BCF = 1) |
| gamma-glycidioxypropyltrimethoxysilane | LOW (LogKOW = -0.9152) |
| N-methyl-2-pyrrolidone | LOW (BCF = 0.16) |

Mobility in soil

| Ingredient | Mobility |
|---|-------------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | LOW (KOC = 607.5) |
| gamma-glycidioxypropyltrimethoxysilane | LOW (KOC = 90.22) |
| N-methyl-2-pyrrolidone | LOW (KOC = 20.94) |

SECTION 13 Disposal considerations

Waste treatment methods

| | |
|-------------------------------------|---|
| Product / Packaging disposal | <ul style="list-style-type: none"> Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.</p> <p>A Hierarchy of Controls seems to be common - the user should investigate:</p> <ul style="list-style-type: none"> Reduction Reuse Recycling Disposal (if all else fails) <p>This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.</p> <ul style="list-style-type: none"> DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. Where in doubt contact the responsible authority. Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Authority for disposal. Bury or incinerate residue at an approved site. Recycle containers if possible, or dispose of in an authorised landfill. |
|-------------------------------------|---|

SECTION 14 Transport information

Labels Required

Continued...

XPW21-2602 PART B

| | |
|-------------------------|----------------|
| Marine Pollutant | NO |
| HAZCHEM | Not Applicable |

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

| Product name | Group |
|---|---------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | Not Available |
| gamma-glycidioxypropyltrimethoxysilane | Not Available |
| N-methyl-2-pyrrolidone | Not Available |
| All other substances - non-hazardous | Not Available |

Transport in bulk in accordance with the ICG Code

| Product name | Ship Type |
|---|---------------|
| 2,2,4-trimethyl-1,3-pentanediol diisobutyrate | Not Available |
| gamma-glycidioxypropyltrimethoxysilane | Not Available |
| N-methyl-2-pyrrolidone | Not Available |
| All other substances - non-hazardous | Not Available |

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

2,2,4-trimethyl-1,3-pentanediol diisobutyrate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

gamma-glycidioxypropyltrimethoxysilane is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

N-methyl-2-pyrrolidone is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6

Australian Inventory of Industrial Chemicals (AIIC)
Chemical Footprint Project - Chemicals of High Concern List

National Inventory Status

| National Inventory | Status |
|---|---|
| Australia - AIIC / Australia Non-Industrial Use | Yes |
| Canada - DSL | Yes |
| China - IECSC | Yes |
| Europe - EINEC / ELINCS / NLP | Yes |
| Japan - ENCS | Yes |
| Korea - KECI | Yes |
| New Zealand - NZIoC | Yes |
| Philippines - PICCS | Yes |
| USA - TSCA | Yes |
| Taiwan - TCSI | Yes |
| Vietnam - NCI | Yes |
| Russia - FBEPH | Yes |
| Legend: | Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration. |

SECTION 16 Other information

| | |
|----------------------|------------|
| Revision Date | 31/10/2021 |
| Initial Date | 23/08/2021 |

Continued...

XPW21-2602 PART B

SDS Version Summary

| Version | Date of Update | Sections Updated |
|---------|----------------|--|
| 1.3 | 31/10/2021 | Acute Health (eye), Acute Health (inhaled), Acute Health (skin), Advice to Doctor, Chronic Health, Classification, Environmental, Exposure Standard, Ingredients |

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit.
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AII: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances