

The following specification text has been prepared to assist design professionals in the preparation of a specification section incorporating SilPruf™ SCS2000 silicone sealant for weathersealing and structural glazing applications.

SCS2000 will withstand high movements and extreme weather for extended periods.

Utilize the following paragraphs to insert text into the following Specification Sections or similarly titled sections governing this work:

07 92 00 - Joint Sealants  
08 80 00 - Glazing

Blue text includes instructions on how to use this document. Black text is intended for insertion into project specifications. Red text requires input by the user.

For assistance on the use of the products in this section, contact Momentive Performance Materials at 877-943-7325, or visit their website at [www.siliconesforbuilding.com](http://www.siliconesforbuilding.com).

## PART 1 - GENERAL

### SUBMITTALS

Include the following for submission of product data and samples.

- A. Action Submittals:
  - 1. Product Data: Manufacturer's descriptive data and application instructions.
  - 2. Samples: Sealant samples [showing available colors.] [in specified color.]

## PART 2 - PRODUCTS

### MATERIALS

- A. Joint Sealant:
  - 1. Source: SCS2000 Silpruf by Momentive Performance Materials ([www.siliconesforbuilding.com](http://www.siliconesforbuilding.com)); [substitutions not permitted.] [refer to Division 01 for substitution procedures.]
  - 2. Description: One component, high-strength, neutral cure, 100 percent silicone sealant and adhesive.
  - 3. Physical characteristics:
    - a. Movement capability: Plus or minus 50 percent, tested to ASTM C719.
    - b. VOC content: 20 g/l, tested to WPSTM C1454.
    - c. Hardness: 24±2 durometer Type A indenter, tested to ASTM C661.
    - d. Ultimate tensile strength: 341 PSI (2.35 MPa), tested to ASTM D412.
    - e. Ultimate elongation: 715 percent, tested to ASTM D412.
    - f. Tear strength, die B: 76.8 PSI, tested to ASTM D624.
    - g. Shear strength: 121.4 PSI (0.84 MPa), tested to ASTM C961.

- h. Peel strength: 56.6 PLI, tested to ASTM C794.
- i. Service temperature range: Minus 55 to plus 250 degrees F (minus 48 to plus 121 degrees C).
- 4. Color: [White.] [Black.] [Limestone.] [Medium Gray.] [Light Grey.] [Aluminum Gray.] [Dark Grey.] [Precast White.] [Bronze.] [Earth Tone.] [Red Brick.] [Champagne.] [Sandy Beige.] [Custom to be selected.] [To be selected from manufacturer's full color range.]

## ACCESSORIES

SCS2000 sealant attains primerless adhesion to many commonly encountered construction materials. However, some materials with variable surface characteristics may require the use of a primer to help obtain durable long-term adhesion. Prior to use, trial applications should be made to check adhesion to the specific materials to be used on the project.

A primer is always required on exterior insulation and finish system (EIFS) surfaces.

- A. Primer: Type recommended by joint sealer manufacturer for specific substrate to receive joint sealer.

## PART 3 - EXECUTION

### PREPARATION

- A. Prepare surfaces to receive joint sealers in accordance with manufacturer's instructions.
- B. Ensure that joints are clean, dry, and sound prior to application of joint sealer.
- C. Perform cleaning within 1 to 2 hours of when sealant is to be applied.
- D. Porous Surfaces:
  - 1. Remove contaminants, impurities, and other adhesion inhibitors.
  - 2. Where necessary clean by wire brush, mechanical abrading, grinding, sanding, saw cutting, blast cleaning with sand or water, or combination of these methods.
  - 3. Remove dust and other loose particles using soft bristle brush or oil-free air blow.
  - 4. Clean polished stone surfaces and smooth sawn edges using solvent dampened rag.
- E. Non-Porous Surfaces:
  - 1. Clean surfaces by wiping with solvent applied with clean rag, then remove solvent with clean rags before it dries.
  - 2. Use solvent approved by surface manufacturer when cleaning coatings, paints, and plastics.
- F. Exterior Insulation and Finish System (EIFS) Surfaces: Lightly abrade joint surfaces using synthetic brush or pad, then remove dust and other loose particles using soft bristle brush or oil-free air blow.

### INSTALLATION

- A. Apply sealant in accordance with manufacturer's instructions.

- B. Apply sealant in continuous operation, horizontally in one direction and vertically from bottom to top of joint.
- C. Apply positive pressure adequate to fill and seal joint.
- D. Tool or strike sealant using concave tool, applying light pressure to spread material against backup material and joint surfaces; ensure void-free application.
- E. In glazing applications, tool sealant at sill so that precipitation and cleaning solutions will not pool.

## CLEANING

- A. Remove excess sealant from adjacent glass, metal, and plastic surfaces while still uncured.
- B. Allow sealant on porous surfaces to progress through initial cure, then remove by abrasion or other mechanical means.