

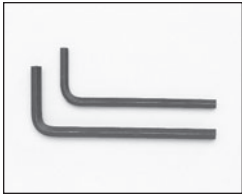
Una

CONFERENCE

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CONFERENCE TABLE INSTALLATION GUIDE

HARDWARE PARTS LIST



ALLAN KEYS

Small 4mm
For hex socket assembly, to join rails together.
For installing mounting plate to top.
Large 5mm
For hex socket assembly, to join rail together.



JOINER HEX SOCKET ASSEMBLY

4mm and 5mm-2"x1/4"-20 and threaded collar.
Joins rails together.



JOINER HEX SOCKET BOLT

4mm- 1"x 1/4"-20 and threaded collar.
Joins mounting plate to top.
Joins bases to top.



TIGHT JOINT FASTENERS

3 piece assembly plus 1 tightening rod.



WOODEN SPLINE

Inserts into the edge of multiple segment tops.



MOUNTING PLATE

1/4"x3"x4".
Fixes rail to top.

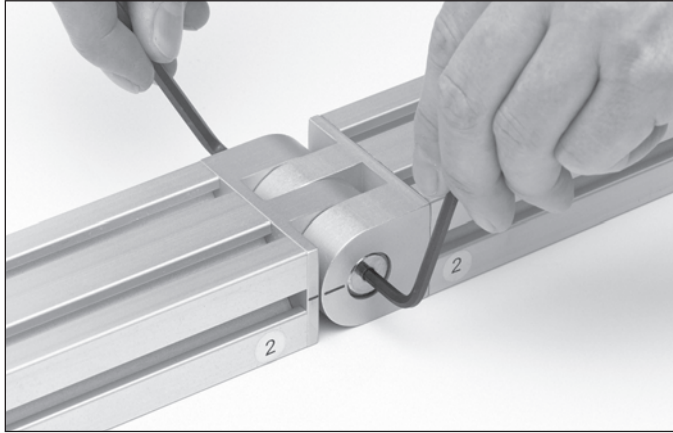


WIRE MANAGEMENT "U" CLIPS

Grey ABS plastic.
Used to secure wires to support rail.

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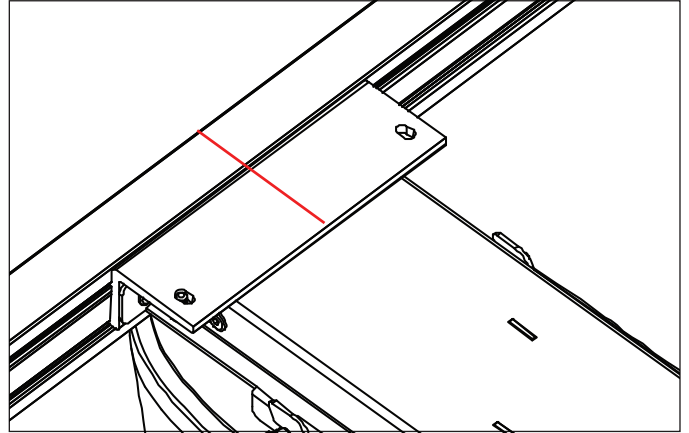
ASSEMBLING SUPPORT RAIL



1

- Large conference tables incorporate support rails in multiple segments
- Position and assemble connecting joints as shown
- Matching joints are number coded (circular labels)
- Required hardware "2" x 1/4"-20 joiner assembly
- Tighten joint, align marks as shown
- Certain table shapes require rails to be assembled at different angles (as marked)

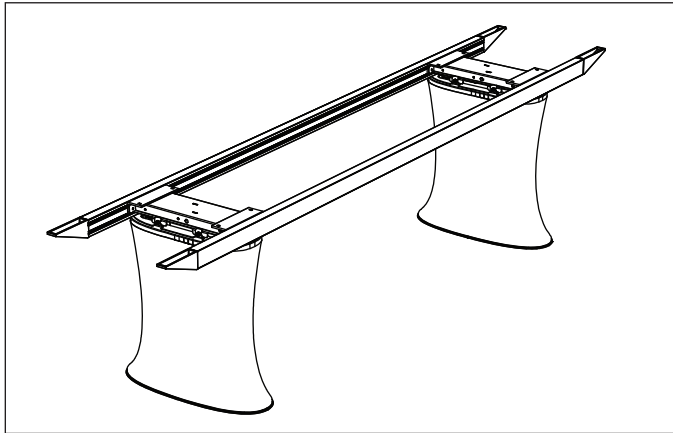
POSITIONING BASE ON RAIL



2

- Base brackets have hooks that fit into support rail.
- Align the marks on top of the rail with the lines on top of the access base bracket.

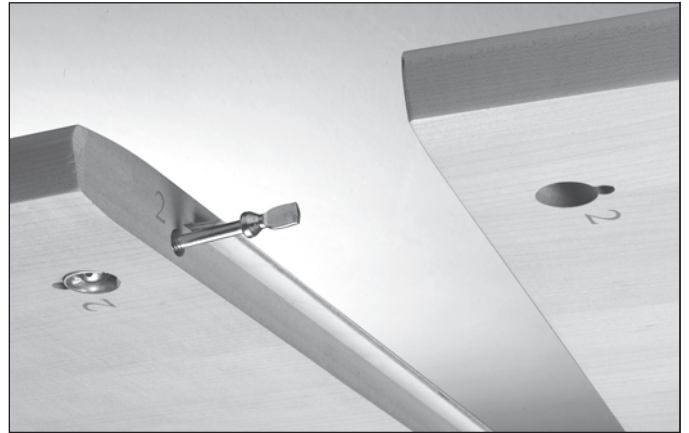
FINISHED BASE ASSEMBLY



3

- Resulting construction should appear as shown

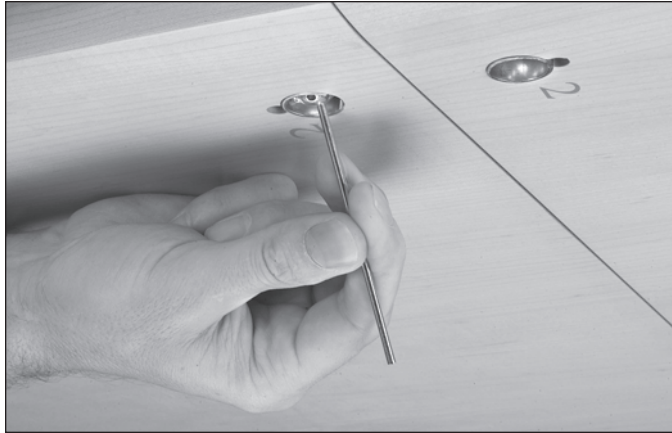
JOINING MULTIPLE PIECE TOPS



4

- Position multiple section tops with matching identification numbers onto rails
- Insert wooden spline into the groove at the seam
- Insert ball fitting, align with tight joint bolt
- Start the thread

JOINING MULTIPLE PIECE TOPS

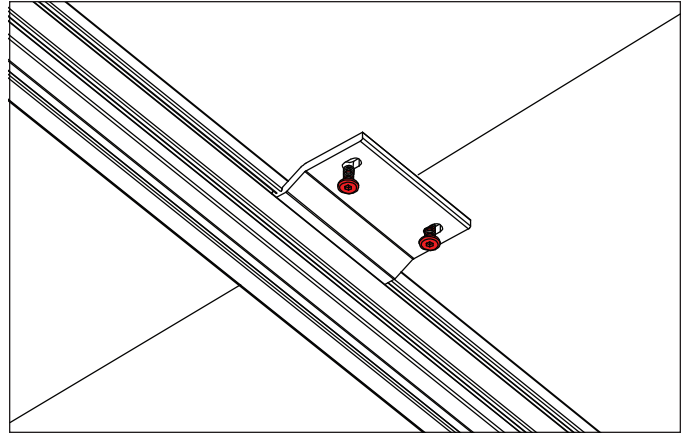


5

- Slide tops together, align the top
- Insert tight joint collar
- Tighten ball fitting, hand tight

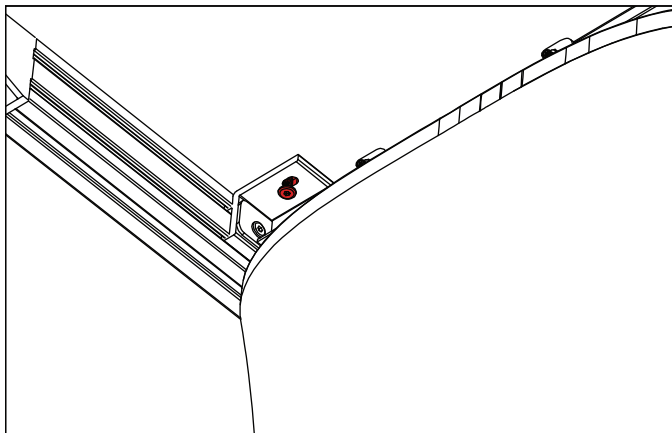
MOUNTING PLATES

6



- Align threaded inserts in the top with the rail bracket
- Install 1/4-20 x 7/8" Joiner- hex socket bolt. 2 per bracket are required

ATTACHING BASE TO TOP

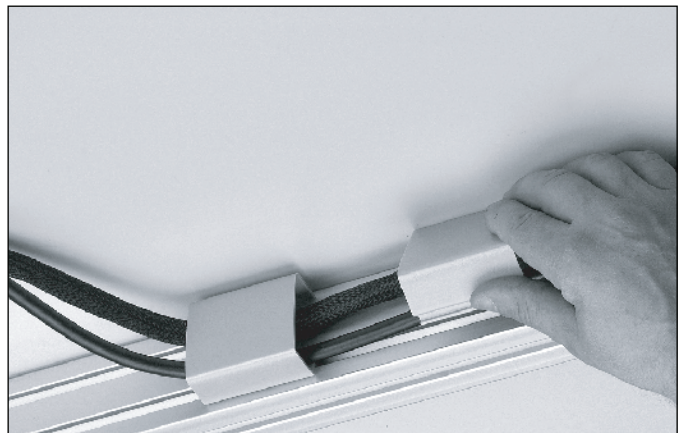


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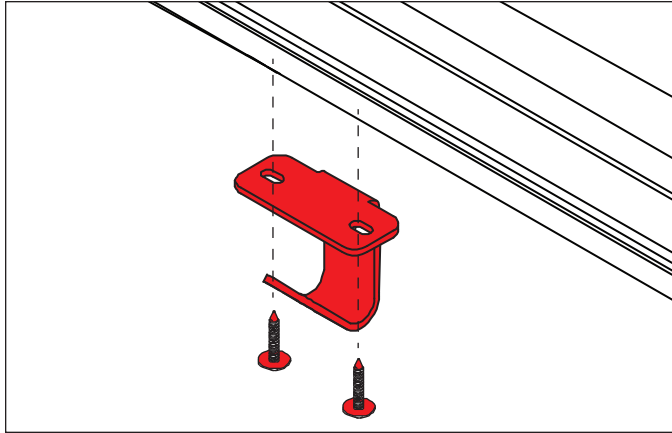
- Align threaded inserts in the top with the mounting plate on the base.
- Install 1/4-20 x 7/8" Joiner- hex socket bolt. 4 per base are required

WIRE MANAGEMENT- "U" CLIPS

8



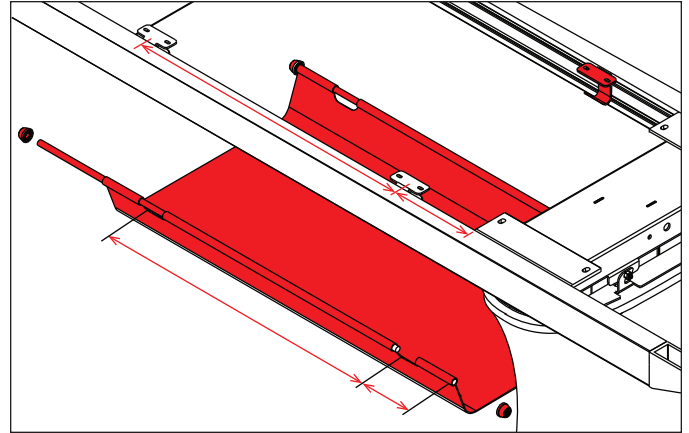
- Using wire management "U" clips, store and route cables to bases along the rails.



9

- Measure the wire pan tab openings as shown in step 10
- Place clips as per dimensions and against support rails
- Secure with #6 x 5/8" pan head wood screws

10



- Insert rods into hinged wire pan and secure with push nuts at either end
- Align openings in pan with installed clips
- Hinge and tilt pan onto clips to secure