

VOX® SQUARE ACCESS BASE

INSTALLATION GUIDE

1) Position the Bases:

Place the bases in the locations where they will be installed, spaced approximately 3/4 of the stretcher-rail length apart. (Moving the table after assembly is not recommended.)

2) Locate the Stretcher Rails:

Identify the two stretcher rails that have two t-slot nuts pre-installed in the underside groove. These t-slot nuts serve as the connection points between the base brackets and the rail.

3) Attach Base Brackets to Rails:

Align the holes in the base brackets with the threaded holes in the t-slot nuts, and secure using the supplied 1/4" x 9/16" joiner bolts (qty 2). Repeat this step for all bases.

4) Install the Top:

Carefully set the top into position, aligning the threaded inserts in the underside of the top with the through-holes in the base brackets.

For one-piece tops: - Secure the top using the supplied 1/4"-20 x 1" joiner bolts. - Install the rail bracket by sliding the profiled end into the rail groove. - Align the two through-holes with the pre-installed threaded inserts, then secure using 1/4"-20 x 1" joiner bolts (qty 2).

For multi-piece tops: - Align and secure the first top section to the base as described above. - Insert the spline into the groove to align the adjoining top section. - Install the Tite-joint fasteners on both sides of the table seam. - Thread the Tite-joint fasteners together while pushing the top sections together, tightening with the supplied rod. - Install the rail bracket and secure the next base following the steps above.

6) Install Removable Panels:

Slide the removable panel down onto the cleat

TABLES WITHOUT RAIL — BASIC INSTALLATION:

1) Position the Base:

Place the base in its final location. (Moving the table once assembled is not recommended.)

2) Install the Top:

Carefully set the top onto the base, aligning the base through-holes with the pre-installed threaded inserts in the underside of the top. Secure using 1/4"-20 x 1-1/4" joiner bolts (qty 8).

3) Install Removable Panels:

Slide the panels down onto the cleat to complete installation.

