

TECHNICAL BULLETIN

Item Number: GPMC0279 & GPMC0012

Description: CAT 5 Purge Procedure

Notice: CPS has issued an official instruction guide for purging the CAT 5 Dust Extractor.

Reason: Regularly purging the filter helps maintain vacuum performance and extends filter life by removing accumulated dust from the filter surface.

Overview:

CPS is providing official guidance for properly purging the CAT5 Vacuum to maintain optimal dust collection performance and extend filter life.

Purpose:

The purpose of this procedure is to safely and effectively remove accumulated dust from the CAT5 Vacuum filter. Regular purging helps maintain consistent airflow, improves dust collection efficiency, reduces strain on the vacuum system, and supports longer filter service life. This procedure should be performed whenever vacuum performance begins to decrease or as part of routine maintenance during operation.

Important Notes Before Starting:

- Leave the vacuum in its normal operating position.
- Ensure the vacuum is powered on and running.
- The vacuum hose/exit port should be connected as it would be during normal operation.

Contact:

For technical support or questions please contact:

CPS Inside Sales Department

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INSTRUCTIONS TO FOLLOW

CPS CAT 5 DUST EXTRACTOR

PURGE INSTRUCTIONS

Note: Before purging, leave the dust extractor in its normal operating position with the exit port open. It is recommended to purge the dust extractor every 5-15 minutes depending upon usage.

Step 1: Disconnect Purge Valve

1. Located above the HEPA Box, pull back on the purge valve to disconnect the hose.



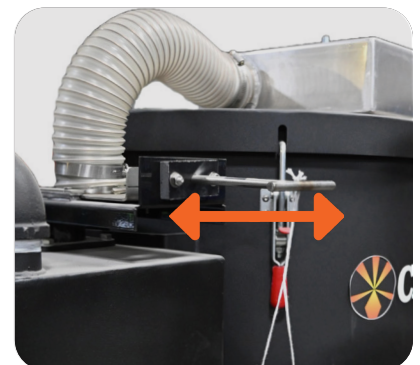
Step 2: Close the Exit Port

1. Move to the front of the vacuum and push the exit valve close to seal the exit port.



Step 3: Bounce the Purge Handle

1. With the exit port closed, push and pull the purge valve several times. This action shakes accumulated dust from the filter and allows it to fall into the collection area.



Step 4: Return To Operation Condition

1. Return the purge valve to the open position with the hose connected.
 2. Return the exit valve to the open position.
- This dust extractor is now ready for normal operation.

