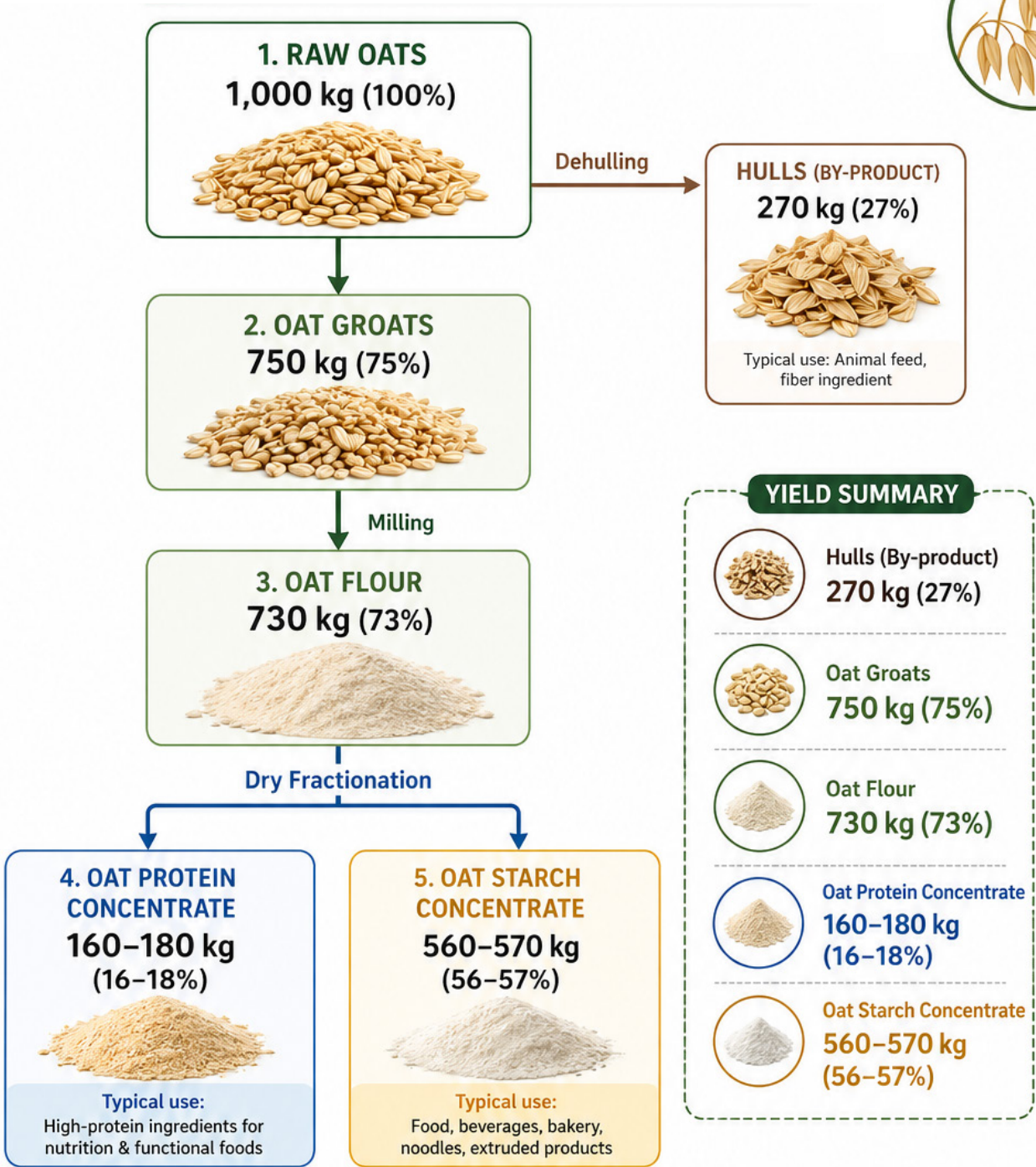


OAT DRY FRACTIONATION FLOWCHART

Starting from 1 MT (1,000 kg) Raw Oats



MASS BALANCE SUMMARY			
STEP	OUTPUT	WEIGHT (kg)	% OF RAW OATS
Raw oats (input)	–	1,000	100%
Hulls (by-product)	Removed during dehulling	270	27%
Oat groats	After dehulling	750	75%
Oat flour	After milling	730	73%
Oat protein concentrate	After dry fractionation	160 – 180	16 – 18%
Oat starch concentrate	After dry fractionation	560 – 570	56 – 57%

Yields are typical values and may vary based on oat variety, processing conditions and equipment.