

Why Analytics Cannot Wait for System Maturity in Chemical Operations

Lessons on the 'Stability Trap' that apply to the wider Process Industry

Introduction

Indian chemical manufacturers are undertaking the sector's largest-ever systems overhaul to support rapid expansion and remain competitive. From ERP and MES rollouts to LIMS and Historian upgrades, these technologies are replacing manual workflows with much-needed discipline.

The sheer scale of these implementations has planted a hesitation in the boardroom. A common belief has taken root among leadership: "We must wait for our systems to stabilize before we start with analytics-driven cross-functional visibility."

It is one of the most expensive assumptions a chemical company can make—pausing innovation in the name of stability.



Systems are never truly 'finished'

The chemical business is dynamic by nature. New plants, expansions, new markets/geographies, stricter regulations, evolving logistics, and M&A activities are constant realities. Your IT/OT ecosystem will always be in a perpetual state of change, making system stability a moving target.

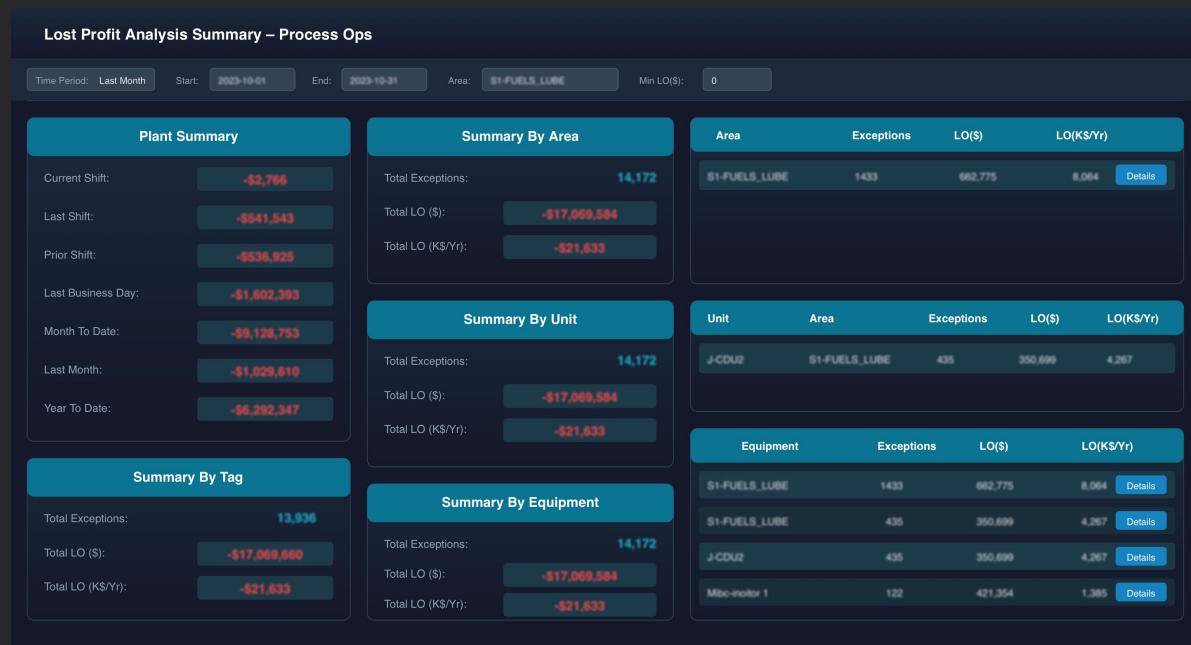
These systems are never truly 'finished'. If analytics waits for stability, it never begins. The financial cost of 'not doing' continues to pile up.

The Financial Cost of 'Not Doing'

Delaying analytics until systems are "perfect" incurs a massive opportunity cost. You aren't just losing immediate insights; you are delaying the very feedback loop needed to fix your infrastructure.

Imperfect data is not a roadblock—it is a signal. It reveals exactly where sensors are drifting, manual entry is failing, or data and/or context is missing. Beyond data hygiene, it exposes where operational logic is bleeding value—be it unrealistic SAP cycle times, hidden QC bottlenecks, or MES rules that diverge from reality. This immediate feedback allows leadership to start prioritizing IT/OT investments based on reality. Instead of a blanket system overhaul, stakeholders can target the specific revamps and data hygiene projects that drive the fastest operational value.

This focused approach directs capital where it is needed most, optimizing investment by up to **50%**. More importantly, it secures a **10%-15% EBITDA advantage** years sooner than the traditional "wait until we are perfect" approach.



A Lost Profit Opportunity dashboard example: It allows leadership to prioritize fixes based on financial impact immediately, proving that system stability is not a prerequisite for generating value.

Crossing the River by Feeling the Stones

We advise our customers to adopt a pragmatic approach:

1. Connect existing systems across your operations immediately.
2. Use initial insights to validate data quality and refine system logic.
3. Deliver early operational wins to create momentum.
4. Continuously expand visibility as the infrastructure matures.

System investments must continue, but they cannot be used as a gate for analytics. If analytics waits, the organisation loses visibility during the exact years when it needs it most—when plants are expanding and complexity is rising.