

BEFORE YOU HIT PRINT

- ☐ **Bed leveled**
Do the paper test
on all 4 corners + center

- ☐ **Filament loaded**
and extruding cleanly
before starting

- ☐ **Temps match your material**
check the spool label

- ☐ **First layer goes slow**
20-30 mm/s is fine

- ☐ **Watch the first 2-3 layers**
before walking away

- ☐ **Start with a simple test model**
calibration cube or Benchy

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