

**2026**

# CNC MILLING



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## CNC MILLING

BRAND	MODEL	STROKE (mm)	CHARACTERISTICS	UNITS	DATE OF PURCHASE
HERMLE	C 52 UP	X = 1100 Y = 1000 Z = 750	CONTROL C.N.C.: Heidenhain iTNC 640 TILTING SWIVEL TABLE : Ø1000 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 170 SEATS PALLET WAREHOUSE: 6 PALLET 800x800 mm	1	2025
HERMLE	C 22 U	X = 450 Y = 600 Z = 330	CONTROL C.N.C.: Heidenhain iTNC 640 TILTING SWIVEL TABLE 320x320 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 271 SEATS PALLET WAREHOUSE: 6 PALLET 320x320 mm	3	2013 2017 2017
HERMLE	C 22 UP	X = 550 Y = 600 Z = 330	CONTROL C.N.C.: Heidenhain iTNC 530 TILTING SWIVEL TABLE 320x320 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 232 SEATS PALLET WAREHOUSE: 5 PALLETS 320x320 mm	1	2022
HERMLE	C 32 UP	X = 650 Y = 650 Z = 500	CONTROL C.N.C.: Heidenhain iTNC 530 TILTING SWIVEL TABLE 400x400 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 187 SEATS PALLET WAREHOUSE: 6 PALLET 400x400 mm	2	2014
HERMLE	C 42 U	X = 800 Y = 800 Z = 550	CONTROL C.N.C.: Heidenhain iTNC 530 TILTING SWIVEL TABLE 500x500 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 120 SEATS PALLET WAREHOUSE: 3 PALLETS 500x500 mm	2	2012 2016
HERMLE	C42 U MT	Ø = 800 X = 800 Y = 800 Z = 550	CONTROL C.N.C.: Heidenhain iTNC 640 DIMENSIONE PALLET Ø 700 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 232 SEATS PALLET WAREHOUSE: 5 PALLETS Ø 700 mm	1	2020 2024
DECKEL MAHO	DMC 75V LINEAR	X = 750 Y = 600 Z = 560	CONTROL C.N.C.: Heidenhain iTNC 530 LOCKED TABLE 950x650 mm 3 AXIS MACHINING TOOL MAGAZINE WITH N° 30 SEATS	1	2008
DMG MORI	CMX 800 V	X = 800 Y = 560 Z = 510	CONTROL C.N.C.: Heidenhain iTNC 620 LOCKED TABLE 1100x560 mm 3 AXIS MACHINING TOOL MAGAZINE WITH N° 90 TOOLS	1	2022
DMG MORI	DMU 80 EVO	X = 800 Y = 650 Z = 550	C.N.C CONTROL: Heidenhain iTNC 530 HSCI TILTING SWIVEL TABLE Ø 800 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 120 SEATS PALLET WAREHOUSE: 6 PALLET 400x400 mm	1	2012
DMG MORI	DMU 60 EVO	X = 600 Y = 500 Z = 500	C.N.C CONTROL: Heidenhain iTNC 530 HSCI TILTING ROTARY TABLE: 320x320 mm 5 AXIS MACHINING TOOL MAGAZINE WITH N° 60 TOOLS PALLET WAREHOUSE N°10 PALLET 320x320 mm	1	2015



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BRAND	MODEL	STROKE (mm)	CHARACTERISTICS	UNITS	DATE OF PURCHASE
DMG MORI	DMU 65 MONOBLOCK	X = 735 Y = 650 Z = 560	CONTROL C.N.C.: Heidenhain iTNC 530 TILTING ROTARY TABLE 800x650 mm 5 AXIS MACHINING TOOL MAGAZINE WITH N° 120 TOOLS PALLET WAREHOUSE N°6 PALLET 400x400 mm	1	2014
DMG MORI	DMU 75 MONOBLOCK	X = 750 Y = 650 Z = 560	CONTROL C.N.C.: HEIDENHAIN TNC 640 TILTING ROTARY TABLE Ø 650mm 5 AXIS MACHINING TOOL MAGAZINE WITH N° 60 TOOLS	1	2016
DMG MORI	NH5000 DCG	X = 730 Y = 730 Z = 850	C.N.C CONTROL: FANUC PALLET SIZE 500x500 mm MACHINING 4 AXES TOOL MAGAZINE WITH N° 120 SEATS	2	2013 2018
GF+	HPM 800 U	X = 800 Y = 800 Z = 550	C.N.C CONTROL: Heidenhain iTNC 530 HSCI TILTING SWIVEL TABLE 500x500 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 210 SEATS PALLET WAREHOUSE: 8 PALLET 500x500 mm	2	2009 2016
GF+	HSM 600 PROD MOD	X = 800 Y = 600 Z = 500	CONTROL C.N.C.: Heidenhain iTNC 530 TILTING SWIVEL TABLE 320x320 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 180 PLACES	1	2008
GF+	MILL P 500 UD	X = 500 Y = 600 Z = 450	CONTROL C.N.C.: Heidenhain TNC 640 TILTING SWIVEL 300x300 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 215 SEATS PALLET WAREHOUSE: 16 PALLET 300x300 mm	2	2018 2018
GF+	MILL P 800 U	X = 800 Y = 800 Z = 550	CONTROL C.N.C.: Heidenhain iTNC 640 TILTING SWIVEL TABLE 500x500 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 215 SEATS PALLET WAREHOUSE: 9 PALLET 500x500 mm	1	2022
GF+	MILL S 600 U	X = 800 Y = 800 Z = 550	CONTROL C.N.C.: Heidenhain TNC 640 TILTING SWIVEL Ø 500 mm MACHINING 5 AXES SIMULTANEOUSLY TOOL MAGAZINE WITH N° 170 SEATS	1	2019
MORI SEIKI	NH4000 DCG	X = 560 Y = 560 Z = 630	C.N.C CONTROL: FANUC SWIVEL TABLE 400x400 mm MACHINING 4 AXES TOOL MAGAZINE WITH N° 60 SEATS	3	2004 2008 2017
MORI SEIKI	NH5000 DCG	X = 730 Y = 730 Z = 850	C.N.C CONTROL: FANUC SWIVEL TABLE 500x500 mm MACHINING 4 AXES TOOL MAGAZINE WITH N° 120 SEATS	4	2007 2008 2017 2019



## CNC MILLING

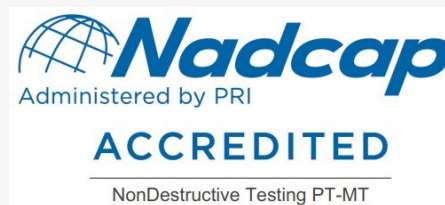
BRAND	MODEL	STROKE (mm)	CHARACTERISTICS	UNITS	DATE OF PURCHASE
MORI SEIKI	NH6300 DCG II	X = 1050 Y = 900 Z = 980	C.N.C CONTROL: FANUC SWIVEL TABLE 630x630 mm MACHINING 4 AXES TOOL MAGAZINE WITH N° 180 SEATS	2	2025 2014
MORI SEIKI	SH503	X = 630 Z = 650 Y = 600	C.N.C CONTROL: FANUC SWIVEL TABLE 630 x 630 mm MACHINING 4 AXES TOOL MAGAZINE WITH N° 120 SEATS	1	2000
DOOSAN	DNM 6700	X = 1300 Y = 670 Z = 625	CONTROL C.N.C.: Heidenhain TNC 620 LOCKED TABLE 1500x670 mm MACHINING 4 AXES TOOL MAGAZINE WITH N° 40 SEATS	1	2017
DN SOLUTIONS	BVM 5700	X = 1050 Y = 570 Z = 460	CONTROL C.N.C.: Heidenhain iTNC 530 HSCI TABLE MOD. 1300x570 mm MACHINING 4 AXES TOOL MAGAZINE 50 PLACES	1	2022

## ABRASIVE FINISHING SYSTEM

BRAND	MODEL	CLAMPING CYLINDERS	CHARACTERISTICS	UNITS	DATE OF PURCHASE
Extrude Hone	AFM Vector 150	Bore Ø 127 mm  Stroke 508 mm MAX Opening 495 mm MIN Opening 0 mm	Hydraulic cylinder diameter 150 mm  Abrasive media flow rate 19 L/min	1	2026



## QUALITY CERTIFICATIONS





# VECA GROUP



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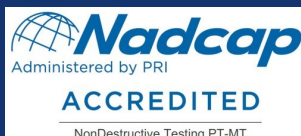
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