



| @s10labs



## PRESS CARTRIDGE FILLING INSTRUCTIONS

1. Fill a syringe with a blunt tip needle with your desired oil. Insert the needle into the chamber between the center post and the outer tank wall.
2. Depending on the consistency of oil, heating may be necessary to match the viscosity.
3. Dispense oil into the chamber up to the lower gasket located on the center post. **DO NOT OVERFILL** as overfilling can cause leaking.
4. Do not fill in the center post. Filling this in will cause blockage of the air path and cause leakage.



## CAPPING INSTRUCTIONS

1. Capping can be done by arbor press. When capping, do not exert too much force.
2. Cap the cartridge 2 minutes after filling to ensure that proper pressure is utilized to seal the cartridge.
3. After capping, the cartridge must be kept upright and be allowed a minimum of 30 minutes for the saturation period.
4. Once capped, the cap **cannot** be removed.

