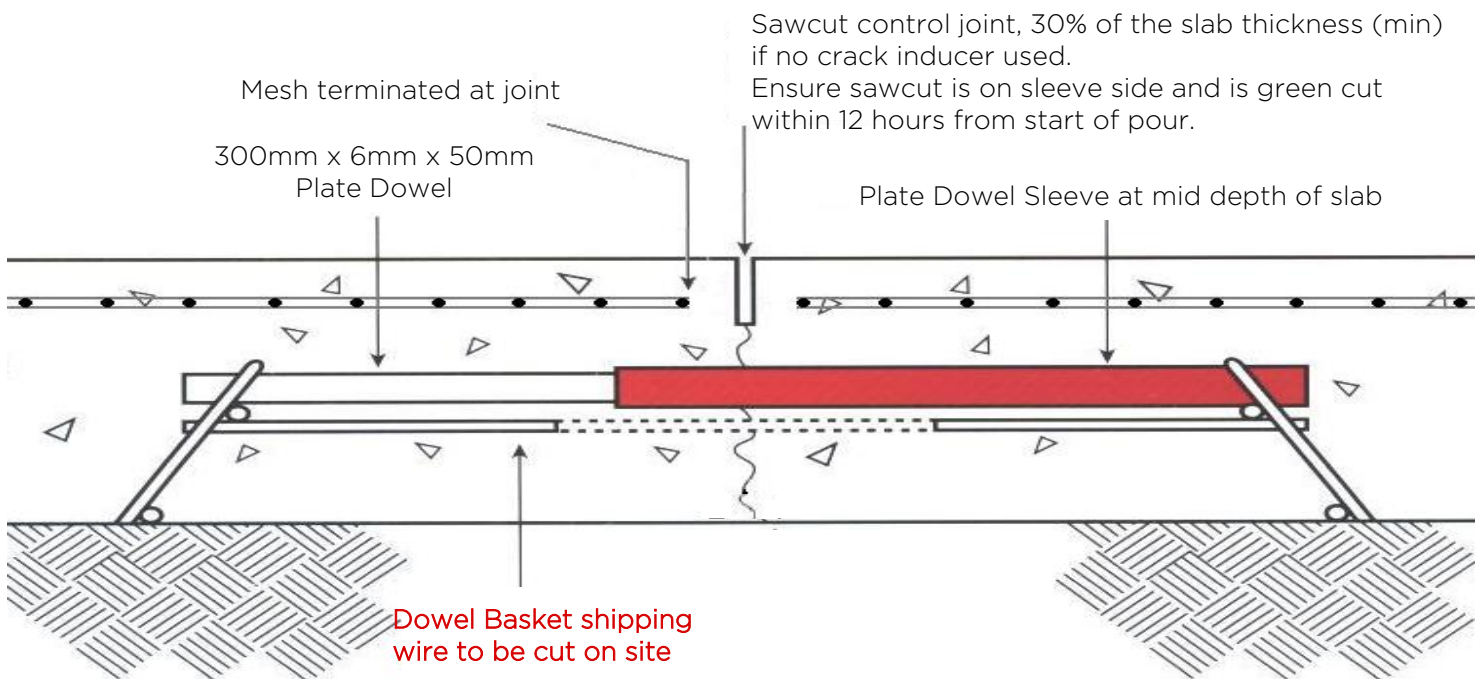


SPEED BASKET INSTRUCTIONS

1. Measure and mark (notch or nail) the saw-cut location on the forms.
2. Pull string lines then spray paint saw-cut locations on the sub grade.
3. Lay out one row of baskets over painted marks on the sub grade. Keep Dowel Plates a minimum of 300mm away from the intersection of two joints.
4. Place concrete ensuring that baskets maintain alignment over painted marks.
5. Vibrate screed and finish concrete as normal.
6. Using notches or nails on forms, snap chalk lines to mark locations of saw-cut. Ensure you have located the saw-cuts on the sleeve side of the dowels.
7. Saw-cuts joints along chalked lines to the specified depth, normally at least 30% of the slab thickness. Softcut within 12 hours of the start of the pour.



Mesh always needs to be chaired independent of the Speed Basket (DO NOT TIE THE MESH TO THE SPEED BASKET)

SPEED BASKET

INSTALLATION INSTRUCTIONS

1. Measure, identify and mark future saw cut locations on the edge forms. These markings will designate the placement of the basket assemblies and future saw cut locations.
2. Using a string line between designated edge form markings, mark subgrade (using spray paint or similar) for proper installation locations of basket assemblies.
3. Place and secure dowel basket assemblies over the subgrade marks. The center line of the basket assemblies should be directly over the marked locating lines and the dowels should be kept a minimum of 300mm away from joint intersections.
4. Place concrete ensuring that basket assemblies maintain proper alignment. Use internal vibration to consolidate the concrete around the dowels as required. Screed and finish the concrete.
5. Snap chalk lines on top of newly placed slab using the edge form markings in Step 1. Along the chalk lines, saw cut the joints to the required depth.

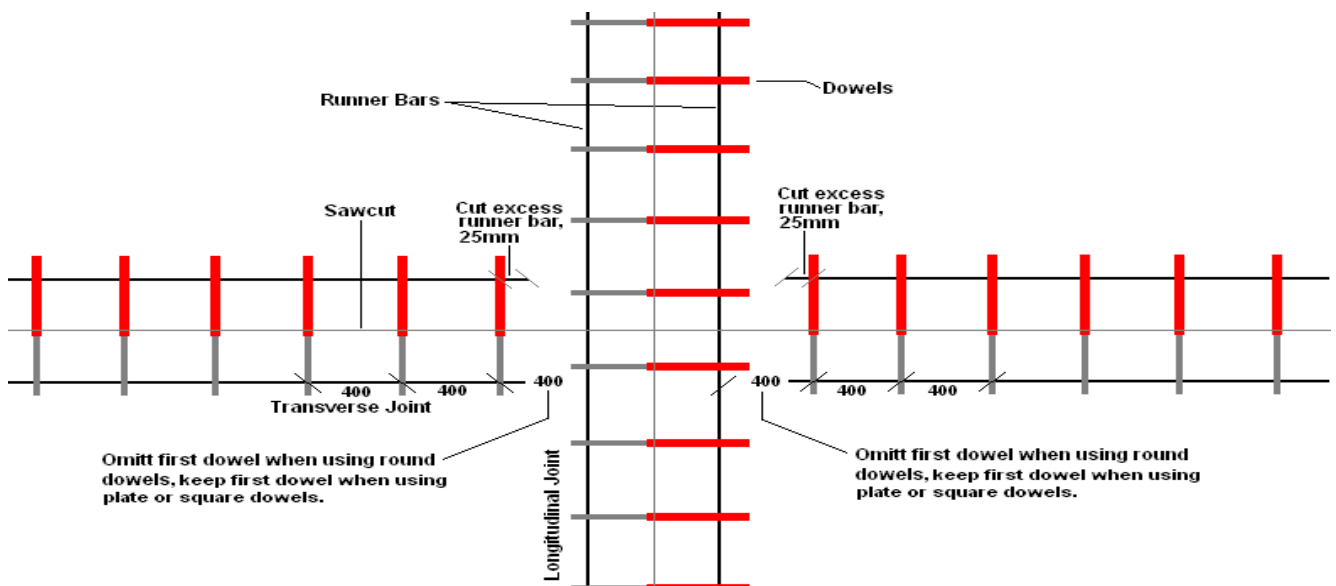


WHAT TO DO AT A JOINT INTERSECTION??

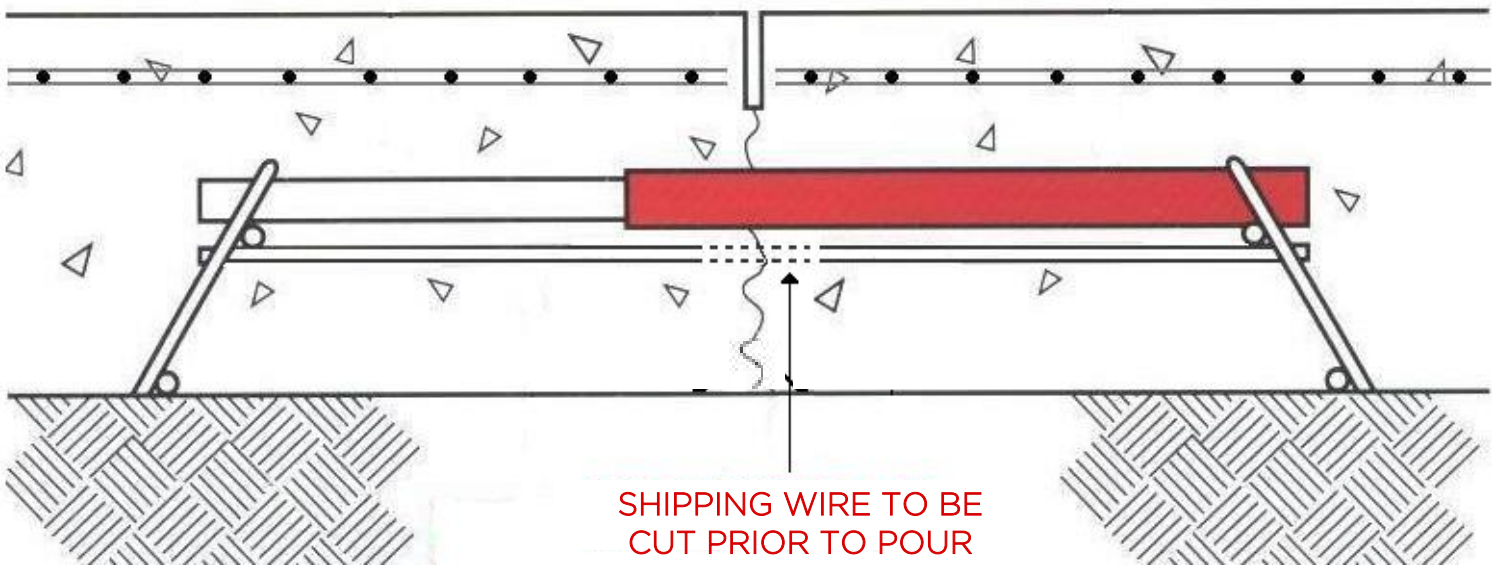
DO NOT PASS SPEED BASKET (OR DOWEL ALIGNMENT) THROUGH INTERSECTIONS



CROSS SECTION



PLEASE CUT SHIPPING WIRE BEFORE POURING CONCRETE



CANZAC[®]
Under Slab - In Slab - On Slab

LESA
SYSTEMS

MONSTA-SLAB

HCA HENGELHOEF
CONCRETE JOINTS

SLAB SURE

ROMBUS

CANZAC[®]
Concrete Lifting Systems[™]

0800 422 692 | www.canzac.com