



Zendoors Inc. – Manor House Collection

Recommended Paint & Finishing Guidelines

This document outlines the recommended paint process for the Manor House Collection. These guidelines are intended for professional finishers and installation partners. Failure to follow them will void Zendoors' *Manor House Collection Warranty*.

Base Material

The Manor House Collection is constructed from ultra moisture-resistant, exterior-grade MDF.

- When properly sealed, this substrate offers exceptional exterior durability.
- Steel rails between each section are also paintable once primed.

Surface Preparation

Recommended Preparation Process:

- Light sanding with a high-grit abrasive before priming.
- Ensuring the surface is clean, dry, and dust-free before applying coatings.

Primer Specification

High-quality alkyd wood primer (*oil-based or water-based alkyd emulsion*)*.

Recommended Application Process:

- Apply two full coats, observing manufacturer's instruction on preparation, application, and curing / dry time between coats.



Alkyd Primer Advantages:

- Exterior grade – suitable for both indoor and outdoor use
- Stain blocking – resists water, grease, oil, soot, and similar contaminants
- Seals porous surfaces – prevents bleed-through
- Strong surface adhesion – bonds well to wood, metal, and other substrates
- Mold/mildew resistant – contains protective agents
- Highly durable – resists wear and environmental exposure

*Alkyd primer selection should be based on compatibility with the chosen topcoat. Confirm with your paint supplier before application.

Topcoat Specification

High-quality acrylic latex-based exterior paint.

Recommended Application Process:

- Apply two full coats, observing manufacturer's instruction on preparation, application, and curing / dry time between coats.

Moisture Protection Requirement

To protect against and prevent moisture intrusion:

- The exterior face of the Manor House door must be fully primed and painted after installation.
- All exposed organic surfaces must be sealed before extended exposure to weather.
- Delays beyond the timelines indicated in the *Manor House Collection Warranty* document will void its warranty eligibility.