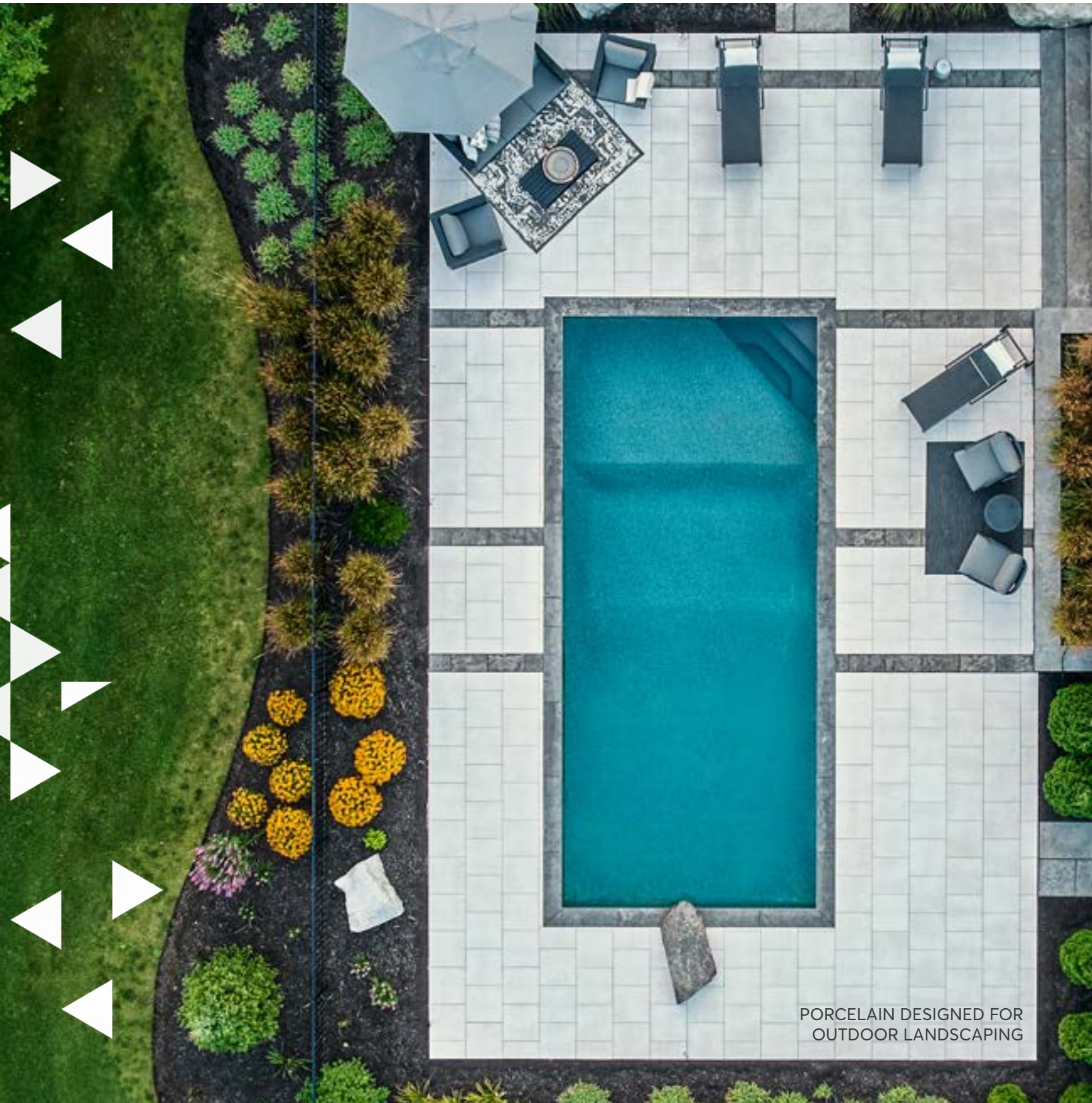


# PORCEA STONE

LEADERS IN OUTDOOR PORCELAIN



PORCELAIN DESIGNED FOR  
OUTDOOR LANDSCAPING

# QUALITY IS IN OUR DNA

## About us



Porcea Stone specializes in premium outdoor porcelain pavers for residential and commercial applications. As leaders in product innovation, Porcea Stone is exclusively focused on outdoor hardscaping products.

Our extensive experience in fabrication and sourcing allows us to offer the most extensive range of outdoor porcelain products in North America. We work with the finest raw materials available on the market, along with the most strict quality control processes, allowing us to create porcelain tiles that are resistant to freeze-thaw cycles, salt stains, water absorption, and are weather-tested & time-tested for over 10 years.

Our products have been tested for many years in most Scandinavian countries with similar climates. We are committed to product innovation and offering the highest quality porcelain products in North America.

All our porcelain pavers are - **Designed for North America.**

### ASK ABOUT OUR 5 CM PAVERS

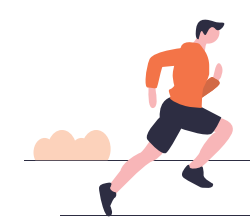
One of our recent innovations includes the introduction of 5 cm porcelain pavers to the market, suitable for driveways and high traffic commercial and vehicular applications. There is a reason why top landscape architects and landscape suppliers consider Porcea Stone as - **Leaders in Outdoor Porcelain.**



ISO545-9: Thermal Shock Resistant  
ISO545-12: Frost Resistant

### RESISTANT TO FREEZE-THAW CYCLES

Resistant to freeze-thaw cycles with temperatures ranging from -50°C to +60°C, and also time-tested in many Scandinavian countries



ANSI A137.1 (Tile Slip): DCOF  $\geq$  0.42  
DIN 51130 (Ramp Test):  $\geq$ R11  
DIN 51097 (Barefoot Test): Group C

### ANTI-SLIP & HIGH TRACTION

Great traction with a high dynamic coefficient of skid resistance (DCOF) and slip ratings exceeding R11.



ISO545-13: Chemical Resistant  
ISO545-14: Stain Resistant

### RESISTANT TO SALT/MOSS/STAIN

Highly resilient material that can be easily washed with water and not prone to staining from chemicals, acids, salts, moss, or mildew



DIN 51094 (Light Fastness):  
Resistant to Fading

### RESISTANT TO COLOUR CHANGE

Unlike natural stone and concrete, porcelain does not easily fade with sunlight or from exposure to UV radiation



ISO545-3: Water Absorption  $\leq$ 0.1%

### LOW WATER ABSORPTION

$\leq$ 0.5% absorption of water allows for high structural strength, a durable long-lasting material, and suitability for many climates



ISO545-4: Strength >10,000 N (2 cm)  
>29,000 N (3 cm)  
ISO545-6: Deep Abrasion  $\leq$  145 mm

### FORCE & ABRASION STRENGTH

Durable material that can resist impact/force, and a MOHS hardness rating of 6-8 makes it as durable as granite

**Disclaimer:** All porcelain pavers vary slightly in technical properties based on factors such as composition of raw materials, baking time, and baking temperatures. Porcea Stone specializes in high quality pavers, however test results can vary slightly from batch to batch. We can work with you to offer product testing and reports for your specific project.

CRAFTED TO  
PERFECTION

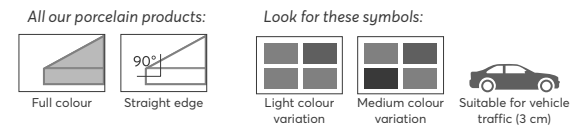


EXPLORE MORE  
Elevated landscape design  
with timeless elegance

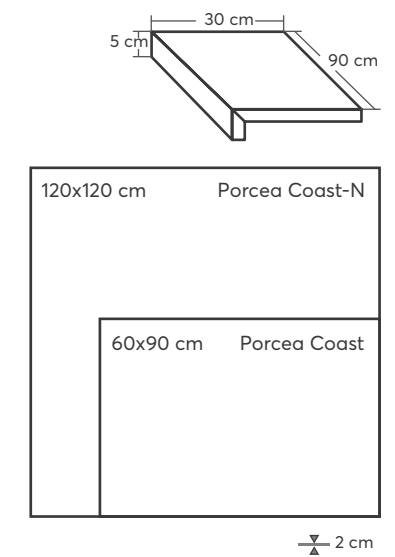


# PORCEA ELITE COLLECTION

An exclusive range hand-selected by our experts specifically for North America



Porcea Coast



Additional sizes available:  
**1 cm:** 30x60 (R10), 60x60 (R10), 60x90 cm (R10)  
**2 cm:** 60x60, 120x120, 40x180, 80x180 cm

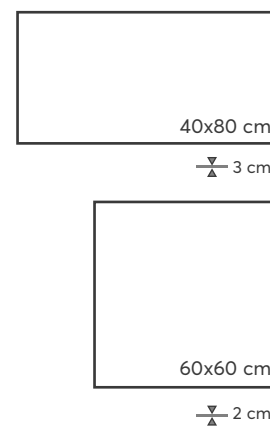
## PRODUCT INFO.



Porcea Seashell



Available in 3 cm



Additional sizes available:  
**1 cm:** 30x60, 120x120 cm (R10)  
**2 cm:** 45x90, 120x120, 120x240 cm



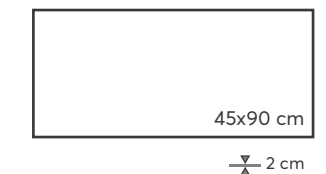
Porcea Gris



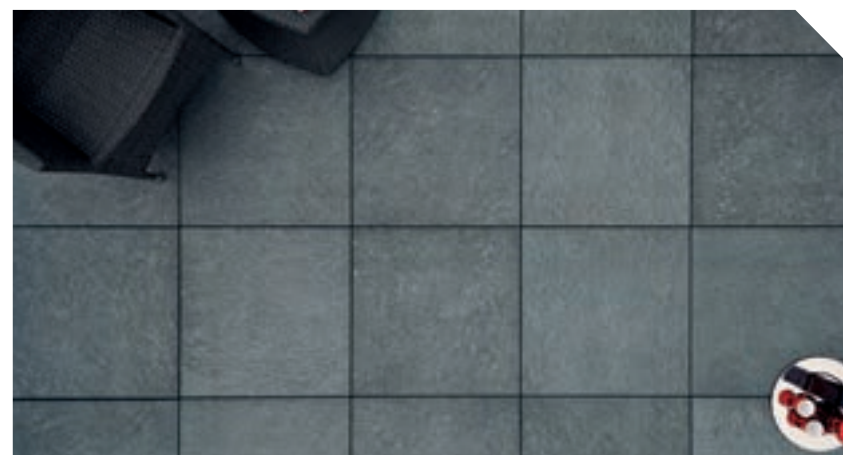
Available in 3 cm



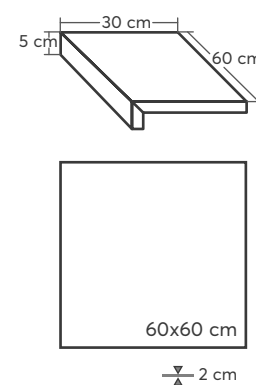
Match with STONEarch Alicante Black



Additional sizes available:  
**1 cm:** 30x60 (R11), 30x60 (R10), 60x120 cm (R10)  
**2 cm:** 60x60, 60x120, 120x120, 120x240 cm  
**3 cm:** 40x80, 60x60 cm



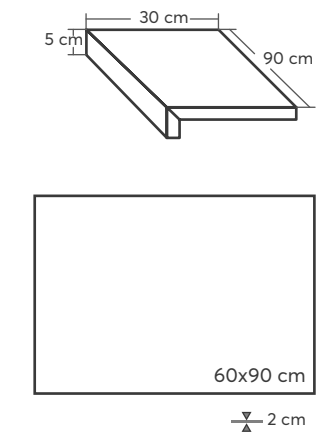
Porcea Black Opal



Additional sizes available:  
**1 cm:** 60x60 cm (R10)  
**2 cm:** 60x120 cm



Porcea Moongrey



**Note:** All L-Copings require adhesion for both horizontal surface and vertical drop.

All our porcelain products:



Full colour



Straight edge

Look for these symbols:



Light colour variation



Medium colour variation



Suitable for vehicle traffic (3 cm)



Porcea Amalfi



Porcea Indus



Porcea Indus White



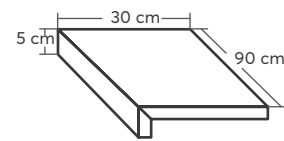
Note: All L-Copings require adhesion for both horizontal surface and vertical drop.

## PRODUCT INFO.



60x90 cm

2 cm



5 cm

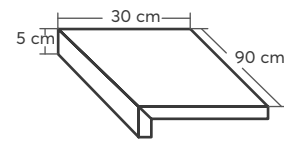
30 cm

90 cm



60x90 cm

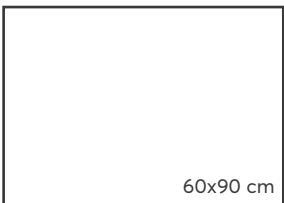
2 cm



5 cm

30 cm

90 cm



60x90 cm

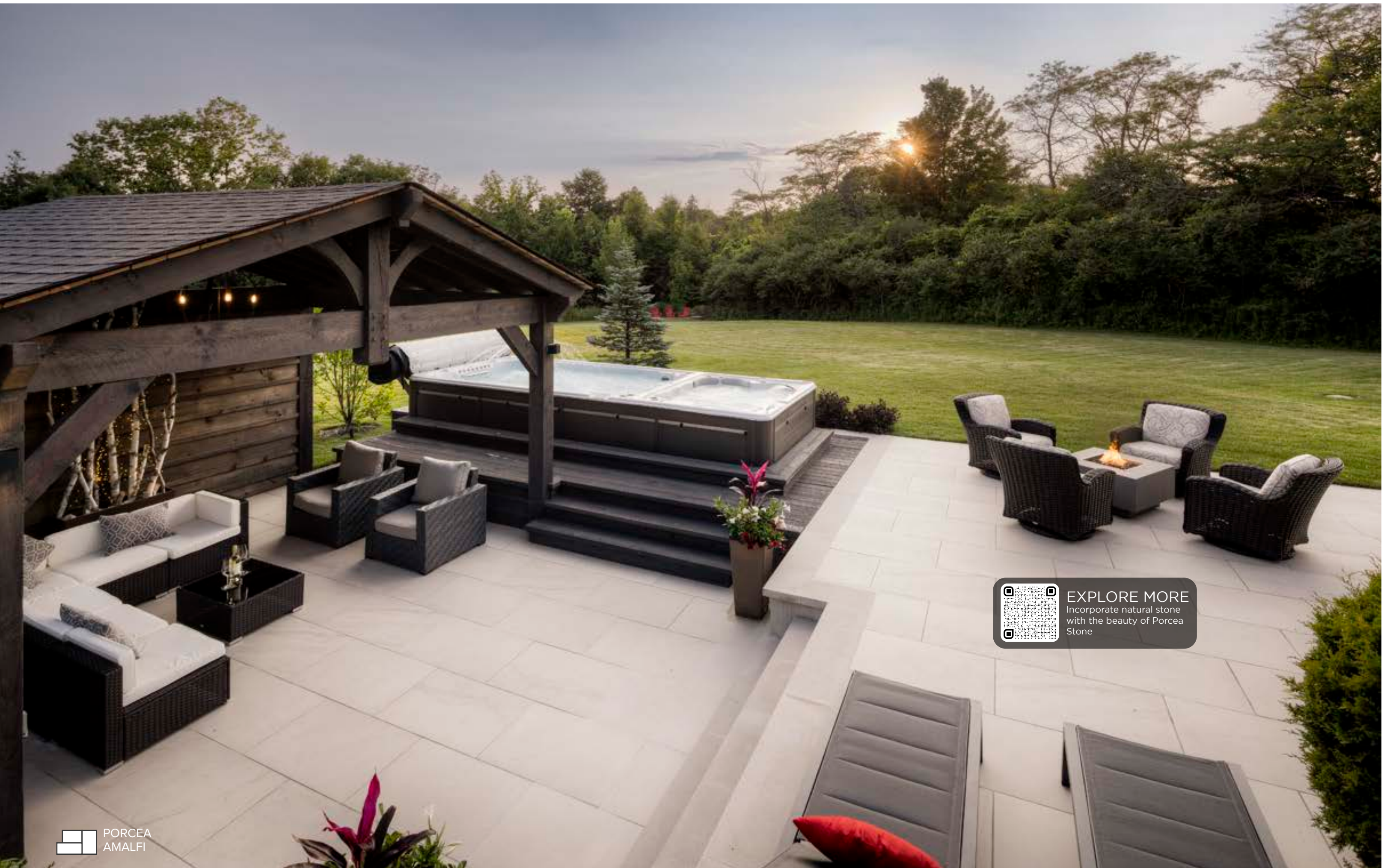
2 cm



PORCEA  
AMALFI



PORCEA  
INDUS



 PORCEA  
AMALFI



**EXPLORE MORE**  
Incorporate natural stone  
with the beauty of Porcea  
Stone

MODERN. WARM. GRACEFUL.  
**PORCEA STONE, THE ELITE COLLECTION**

All our porcelain products:



Full colour



Straight edge

Look for these symbols:



Light colour variation



Medium colour variation

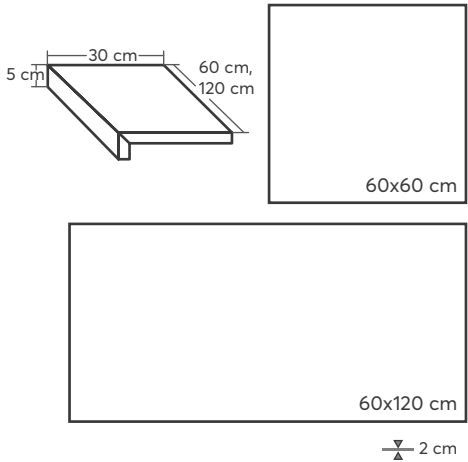


Suitable for vehicle traffic (3 cm)

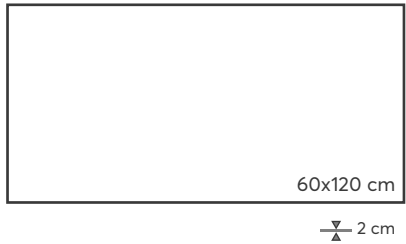
## PRODUCT INFO.



Porcea Aura White



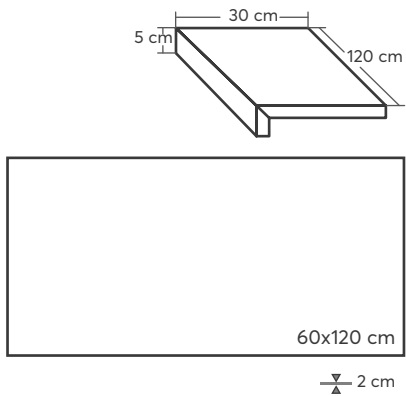
Porcea Thundercloud



Additional sizes available:  
**2 cm:** 60x60, 120x120, 120x240 cm



Porcea Casablanca



Note: All L-Copings require adhesion for both horizontal surface and vertical drop.



PORCEA  
AURA WHITE



PORCEA  
THUNDERCLOUD



**EXPLORE MORE**  
Luxurious and modern  
landscape design



PORCEA  
AURA WHITE

SOPHISTICATED. ELEVATED. TIMELESS.  
IT'S NOT JUST PORCELAIN, IT'S PORCEA.

All our porcelain products:



Full colour



Straight edge

Look for these symbols:



Light colour variation



Medium colour variation



Suitable for vehicle traffic (3 cm)

PRODUCT INFO.



Match with STONE

Porcea Silver Valley



60x90 cm

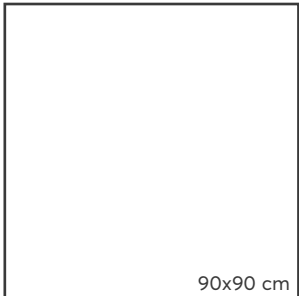
2 cm



Porcea Crema Antico



Available in 3 cm



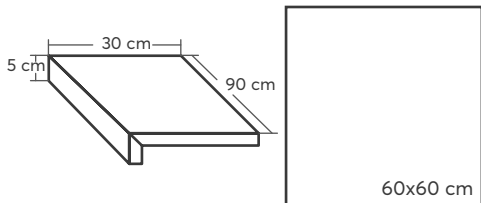
90x90 cm

2 cm

Additional sizes available:  
3cm: 90x90 cm



Porcea Eramosa



30x60 cm

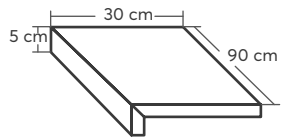


60x90 cm

2 cm



Porcea Algonquin



30x60 cm



60x90 cm

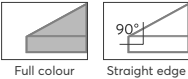
2 cm



PORCEA  
ERAMOSA

Note: All L-Copings require adhesion for both horizontal surface and vertical drop.

All our porcelain products:



Look for these symbols:



Porcea Light Timber



Porcea Birch Timber



Porcea Ash Timber



Note: All L-Copings require adhesion for both horizontal surface and vertical drop.

PRODUCT INFO.



40x120 cm

2 cm

Additional sizes available:  
1 cm: 20x120 cm (R10)  
3 cm: 40x120 cm



40x120 cm

2 cm

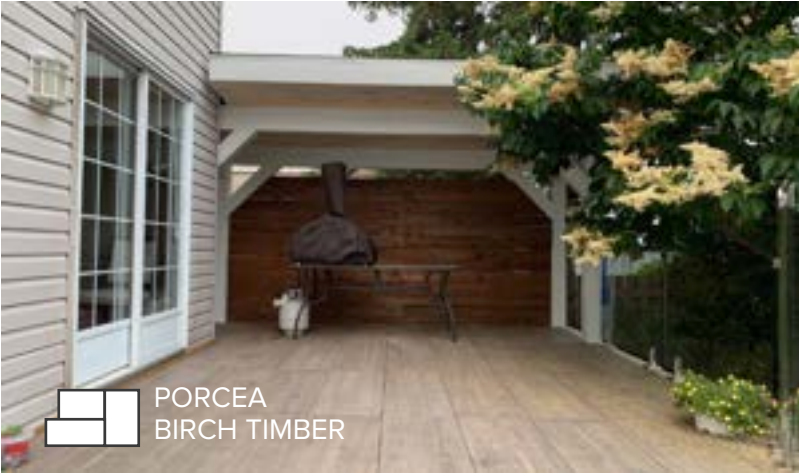
Additional sizes available:  
1 cm: 20x120 cm (R10)  
3 cm: 40x120 cm



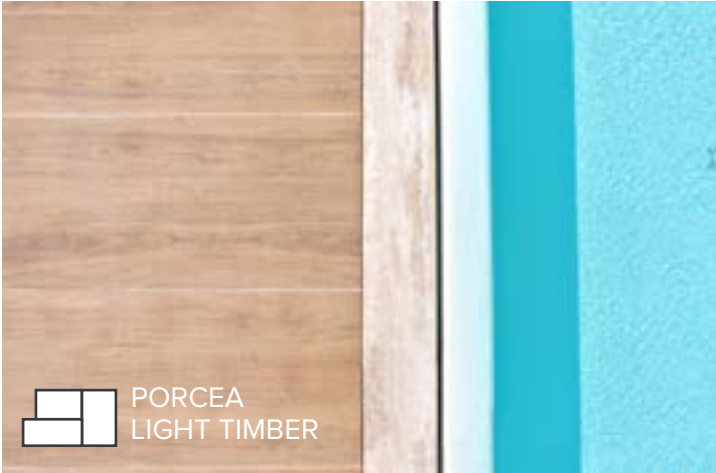
40x120 cm

2 cm

Additional sizes available:  
1 cm: 20x120 cm (R10)  
3 cm: 40x120 cm



PORCEA  
BIRCH TIMBER



PORCEA  
LIGHT TIMBER



EXPLORE MORE  
Blending the warmth  
of wood & stone

PORCEA  
BIRCH TIMBER

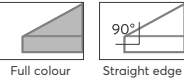
# PORCEA

TIMELESS AESTHETICS OF  
NATURAL WOOD



 PORCEA  
LIGHT TIMBER

All our porcelain products:



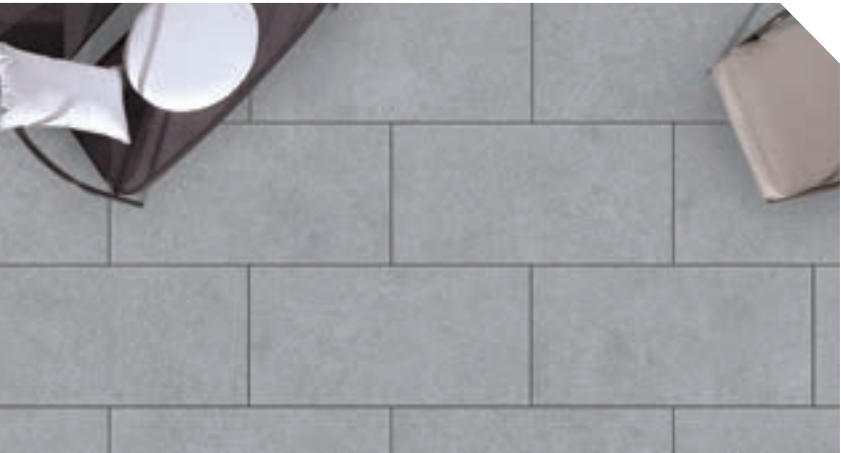
Look for these symbols:



Porcea Greige



Porcea Rio Black

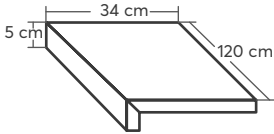


Porcea Tundra



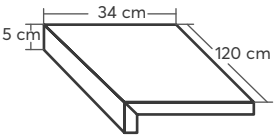
Note: All L-Copings require adhesion for both horizontal surface and vertical drop.

PRODUCT INFO.



2 cm

Additional sizes available:  
1 cm: 30x60 (R10), 60x120 (R10) cm  
2 cm: 40x80 cm  
3 cm: 40x80, 40x120 cm



2 cm

Additional sizes available:  
2 cm: 60x60, 60x90 cm



2 cm

Additional sizes available:  
2 cm: 40x80, 45x90 cm  
3 cm: 40x80, 40x120 cm



EXPLORE MORE  
Harmony of warm style  
with innovative layout





 PORCEA  
SILVER

All our porcelain products:

  
Full colour

  
Straight edge

Look for these symbols:

  
Light colour variation

  
Medium colour variation

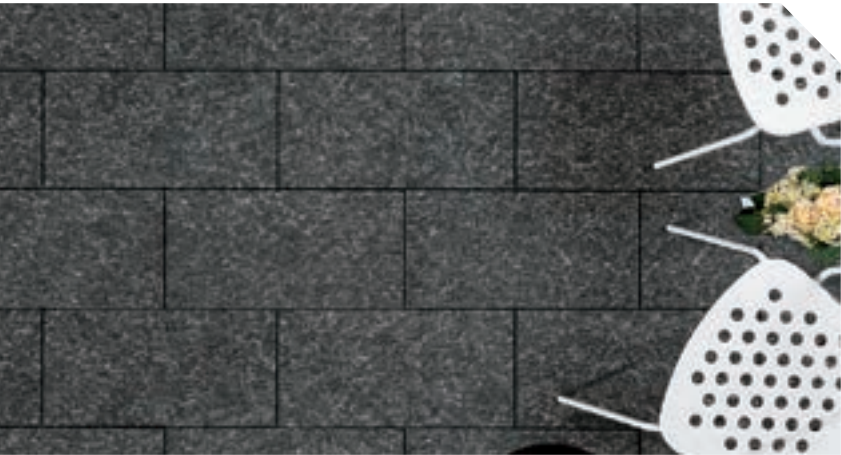
  
Suitable for vehicle traffic (3 cm)



Porcea Almond

  
Available in 3 cm





Porcea Nero

  
Available in 3 cm



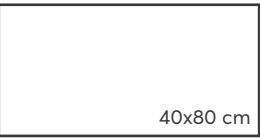


Porcea Silver

  
Available in 3 cm

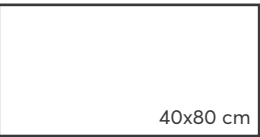


PRODUCT INFO.



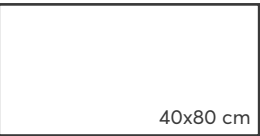
3 cm

Additional sizes available:  
**2 cm:** 60x60 cm  
**3 cm:** 60x60 cm



3 cm

Additional sizes available:  
**2 cm:** 60x60, 60x120 cm  
**3 cm:** 60x60, 90x90 cm



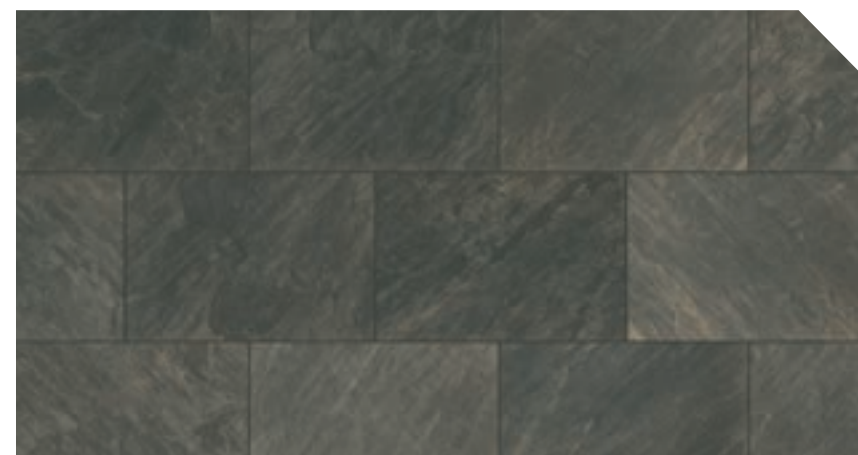
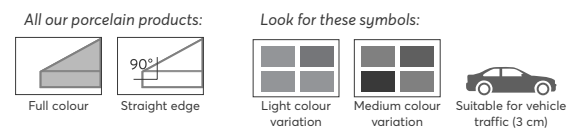
3 cm

Additional sizes available:  
**3 cm:** 60x60, 90x90 cm

**Note:** All L-Copings require adhesion for both horizontal surface and vertical drop.

# PORCEA PARTNER COLLECTION

Made in adherence to high quality standards and fabricated by our partners, including those outside of Italy



Porcea Imperial



Match with STONEarch Saga

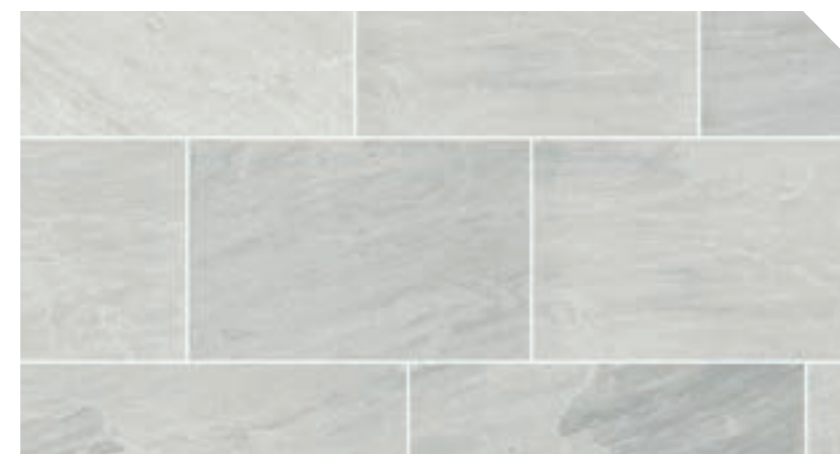
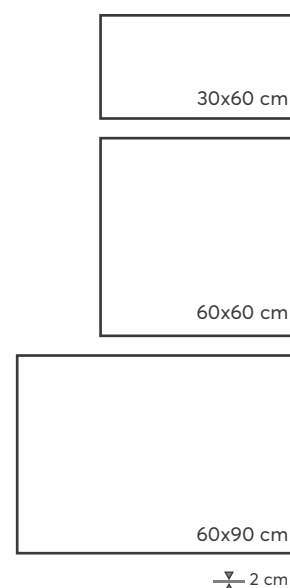
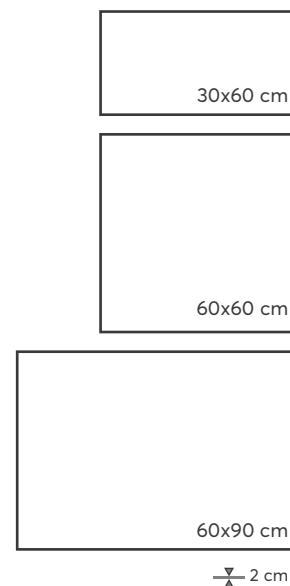


Porcea Slate Grey



Match with STONEarch Slate Gray

## PRODUCT INFO.

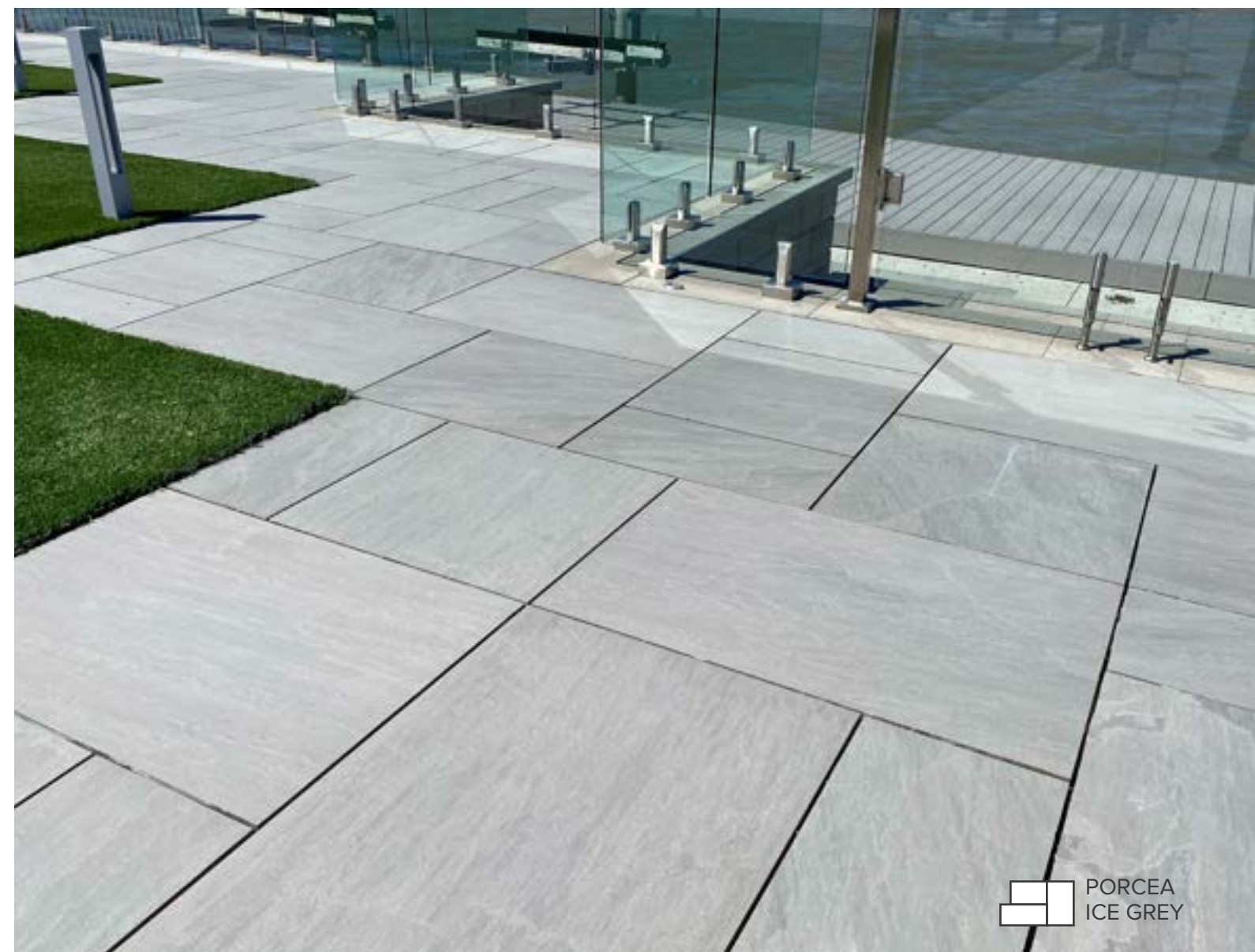
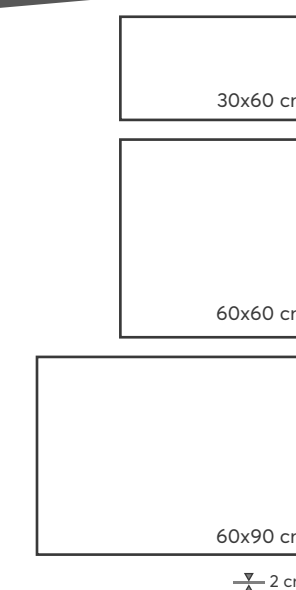


Porcea Ice Grey

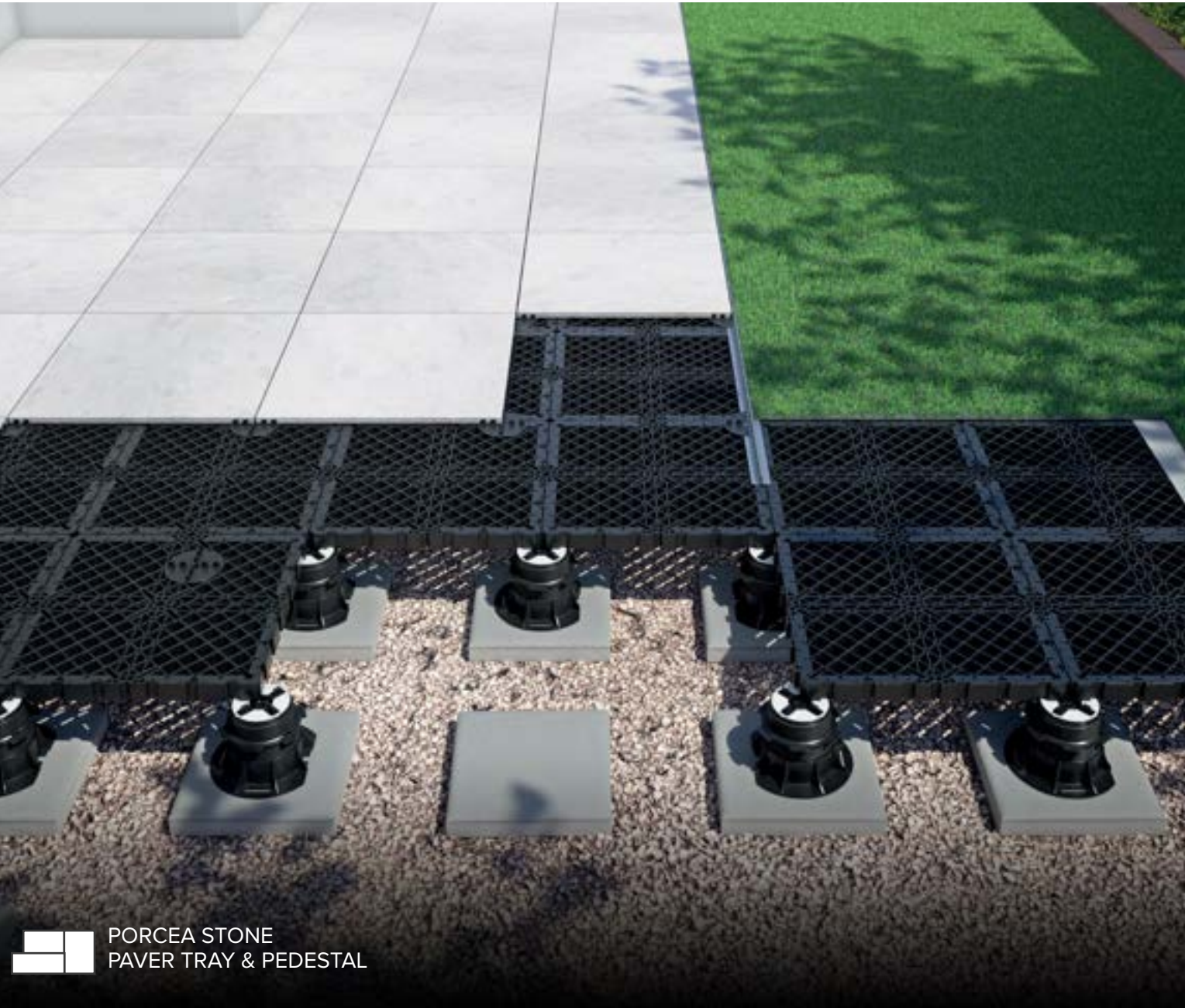


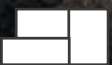
Match with STONEarch Dove

## PRODUCT INFO.



PORCEA  
ICE GREY



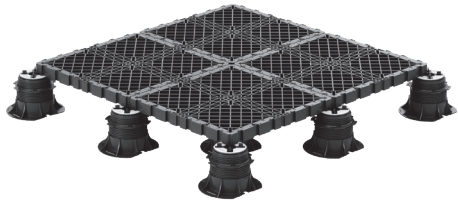
 PORCEA STONE  
PAVER TRAY & PEDESTAL

### PORCEA TELESCOPIC & SELF-LEVELING PEDESTALS



Style T-A: 30-65 mm  
Style T-B: 65-155 mm  
Style T-C: 155-420 mm

### PORCEA PAVER TRAY



Porcea Safety Grid:  
506x506x40 mm

### PORCEA ADDITIONAL ACCESSORIES



Porcea  
Plastic Spacer



Porcea Upper &  
Lower Edge Clips



Porcea Fixed  
Support: 10-15 mm



Porcea Rubber  
Shims: 3 mm

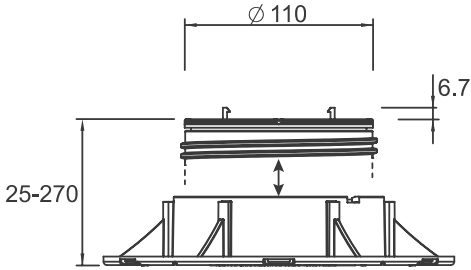


Porcea Stone  
Wind Uplift

### PORCEA ADJUSTABLE & FIXED HEIGHT PEDESTALS



STYLE A: 25-40 mm  
STYLE B: 40-70 mm  
STYLE C: 60-100 mm  
STYLE D: 90-160 mm  
STYLE E: 150-270 mm



**Note:** Additional attachments & extensions are available upon request



 PORCEA STONE  
PEDESTALS

Porcea Coast is a great alternative for Indiana Limestone which is a porous natural stone that is prone to staining. Like all porcelain pavers, Porcea Coast will maintain its classic look as it is resistant to staining and will not change colour over time. Porcea Coast also has high traction with a texture similar to sand-blasted natural stone.

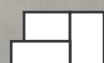


 PORCEA COAST



 PORCEA COAST



 PORCEA COAST



Porcea Gris is a popular choice among commercial landscape architects due to the darker gray color and light veining which provides the look of natural stone pavers. It is often installed using single-sized pavers in a linear pattern.



**EXPLORE MORE**  
High-traffic commercial  
application using  
Porcea Stone

 PORCEA  
GRIS



 PORCEA  
GRIS

Large porcelain pavers (40x120 cm, 60x120 cm and 120x120 cm) can be used to create pedestrian sidewalks and walkways in commercial and residential projects. The minimal joints provide a modern design aesthetic.



 PORCEA  
GRIS



 PORCEA  
GREIGE

Porcea Greige is a blend of gray and beige, allowing for a neutral option that is versatile. The light gray veins and subtle texture provide the look and feel of natural stone, but with the benefits of a porcelain paver. The earthy tones & design provides a clean, modern, and timeless look.

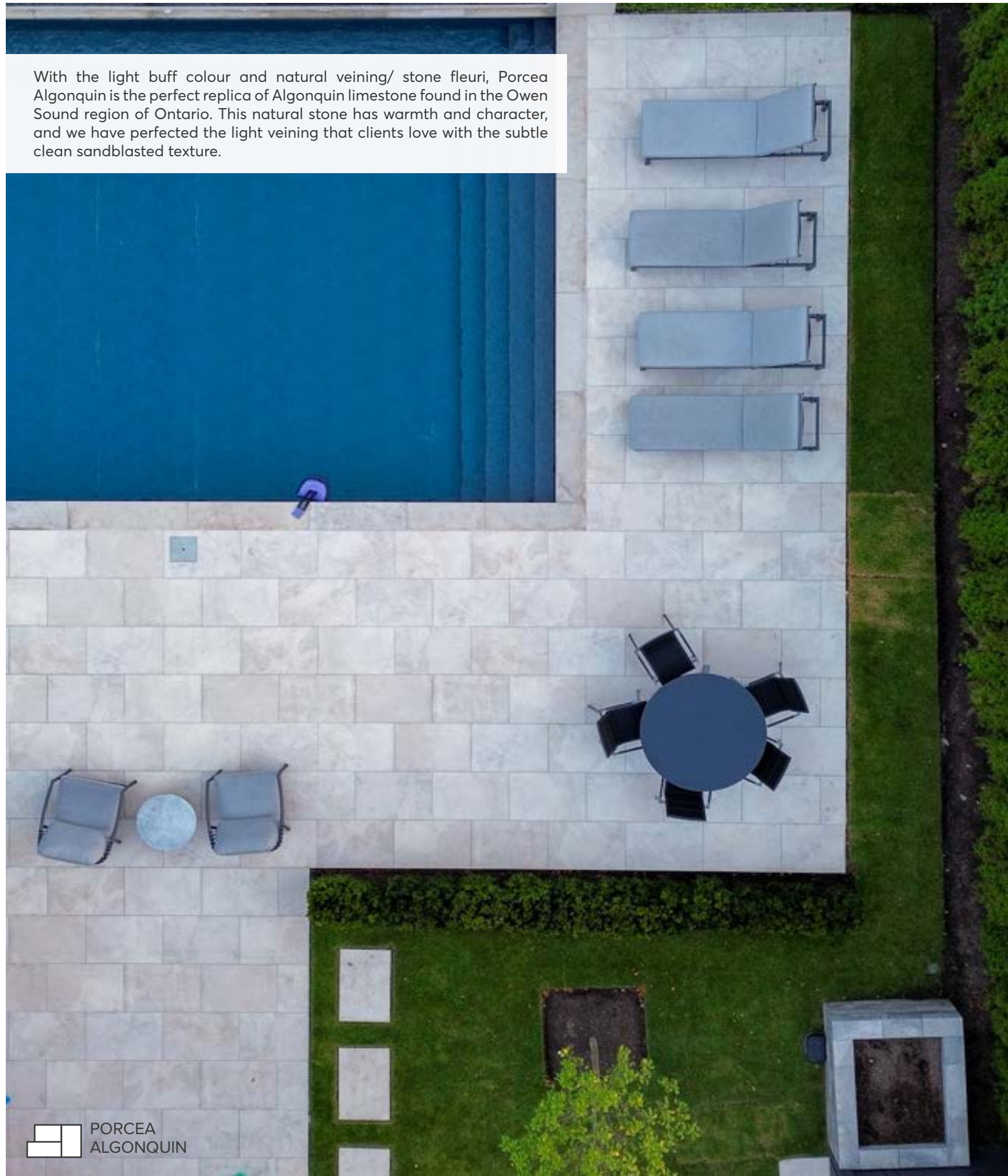


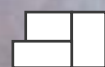
 PORCEA  
GREIGE



 PORCEA  
GREIGE

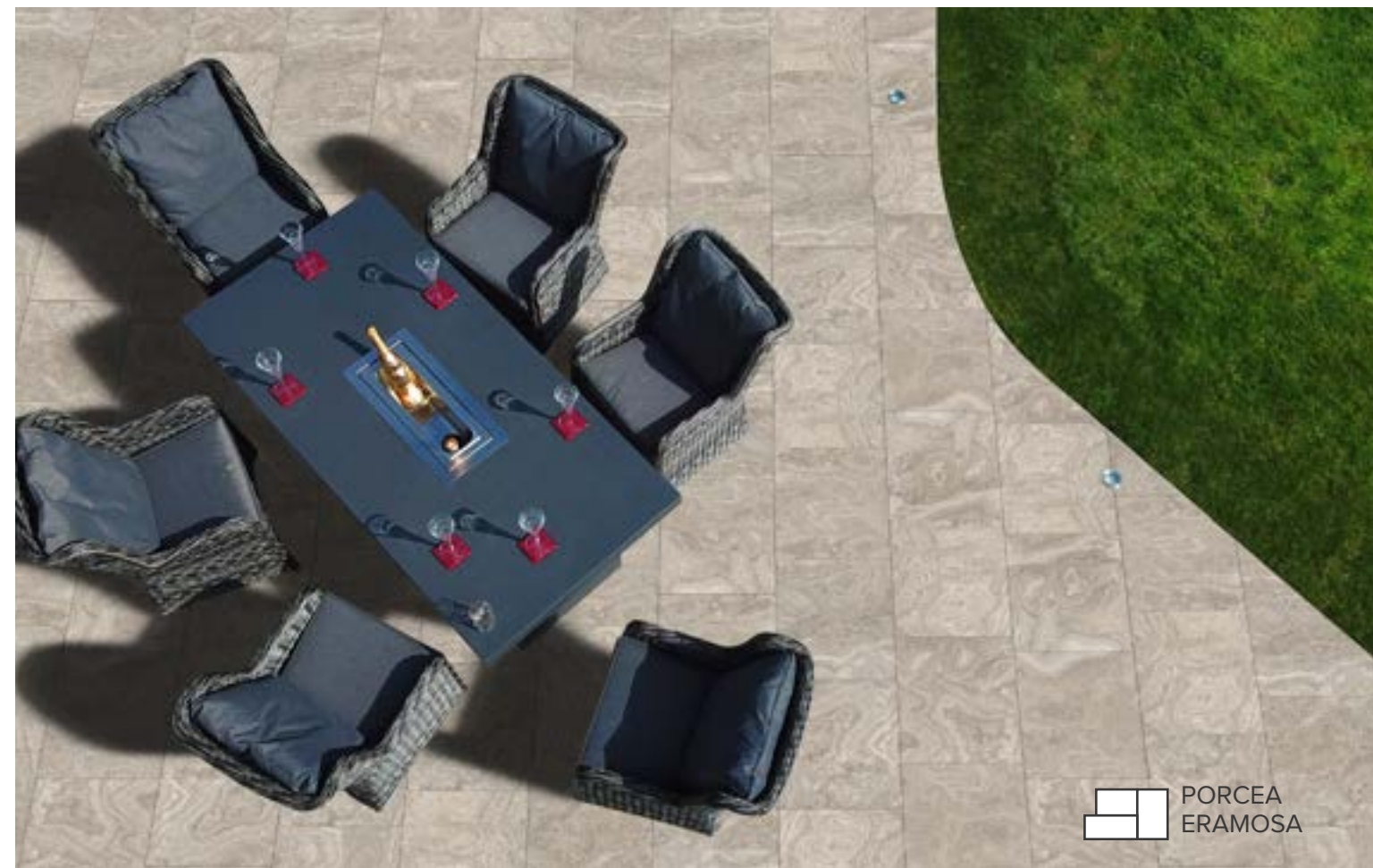
With the light buff colour and natural veining/ stone fleuri, Porcea Algonquin is the perfect replica of Algonquin limestone found in the Owen Sound region of Ontario. This natural stone has warmth and character, and we have perfected the light veining that clients love with the subtle clean sandblasted texture.

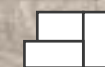


 PORCEA ALGONQUIN



 PORCEA AURA WHITE



 PORCEA ERAMOSA



 PORCEA  
NERO

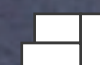
Porcea Nero is designed to replicate the look and texture of black granite. Besides pool decks, this 3 cm porcelain paver is suitable for vehicular traffic. Porcea Stone's 20 mm and 30 mm tiles are also excellent conductors of thermal energy and are the perfect choice for a heated driveway. We recommend installing Porcea Stone on a concrete base for a driveway application.

## 30MM PORCEA PAVERS FOR DRIVEWAYS



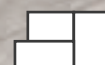
 PORCEA  
NERO



 PORCEA  
NERO

Porcea Seashell is beautiful light cream outdoor porcelain tile, designed to replicate the look of premium stones such as Algonquin Buff limestone and Turkish natural stones. Unlike softer stones that can absorb water and easily stain from moss, leaves and pool chemicals, Porcea Seashell is a popular choice for both residential and commercial projects due to the elegant yet maintenance-free characteristics.



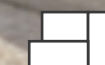
 PORCEA SEASHELL



 PORCEA SEASHELL

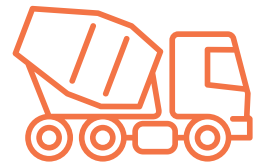
Porcea Stone also offers fabrication of custom copings and steps in order to provide a consistent, single-colored design aesthetic throughout the project. All copings and steps are special pieces based on requirements.



 PORCEA SEASHELL

# PORCEA

## 4 WAYS TO INSTALL



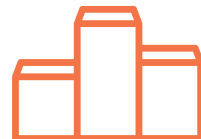
**ON CONCRETE/MORTAR**  
Designed for higher density pedestrian or vehicular traffic, this application is the strongest and longest-lasting installation method for outdoor porcelain.



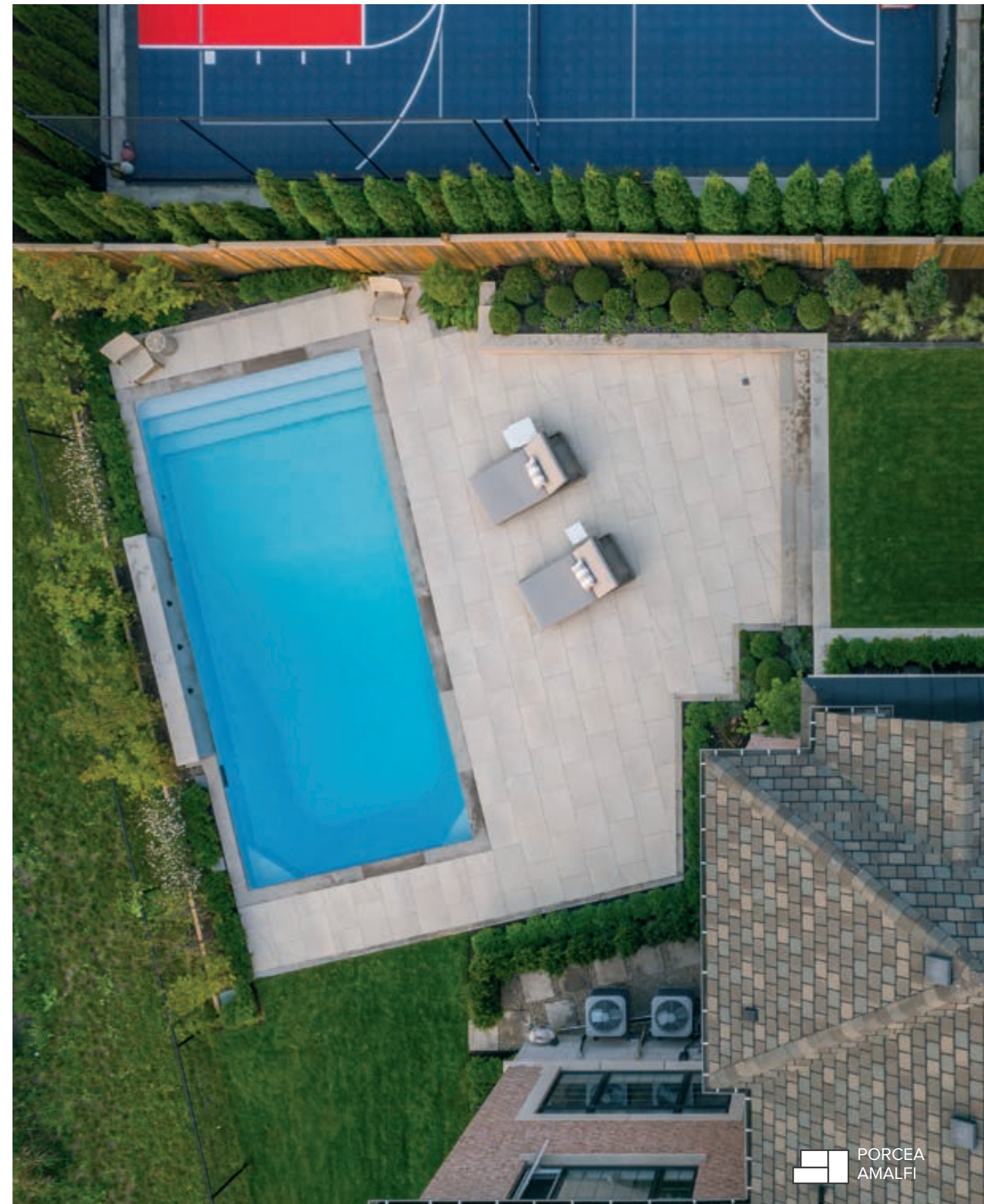
**ON SAND OR GRAVEL**  
Both 2 cm and 3 cm porcelain pavers can be dry-laid on sand or gravel for pedestrian areas. When installing, use of low fixed spacers is required to prevent movement over time.



**ON GRASS**  
Dry laying porcelain on grass is the easiest and simplest installation method. Pavers can be installed as stepping stones for a walkway or patio as this method is only recommended for pedestrian traffic.



**ON PEDESTALS**  
Pedestal installation is one of the most common methods to install porcelain on building terraces as it allows for the passage of electrical cables underneath and the efficient drainage of rainwater.





EXPLORE MORE

Seamless transition from  
interior to exterior



PORCEA  
GREIGE

# PORCEA

## WHERE CAN YOU INSTALL



SHOPPING CENTRES,  
HOTELS, AND OFFICES



POOLS AND PATIOS



TERRACES AND  
PUBLIC PLAZAS



DRIVEWAYS  
AND WALKWAYS

### 1200°C

Baking temperature of  
our products

Highly durable material  
designed for commercial &  
residential application

### 35+

Number of European countries  
using our products

Tested in Scandinavian countries  
& can withstand North American  
climate with ease

# PORCEA

## ON-ORDER COLLECTION

The most extensive collection of outdoor landscaping porcelain in North America



Porcea Corten Rust



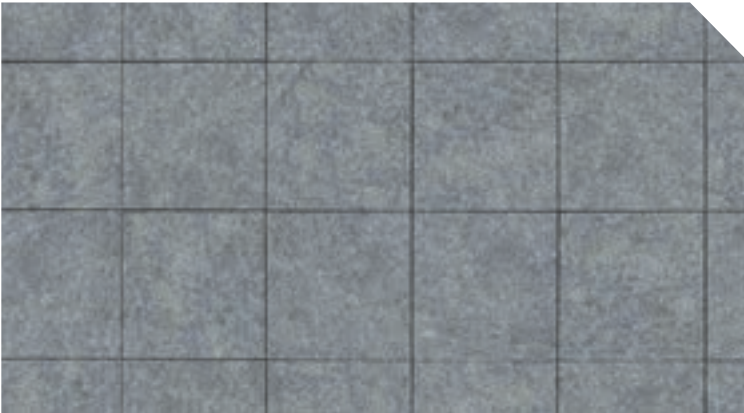
2 cm: Available in 60x120 cm



Porcea Creek Light



2 cm: Available in 40x80, 60x60 cm



Porcea Grigio



2 cm: Available in 60x60, 40x120, 60x120 cm



Porcea Graphite



2 cm: Available in 60x60 cm  
3 cm: Available in 60x60, 40x80 cm



Porcea Silver Mist



2 cm: Available in 60x60, 45x90, 60x120, 120x120, 120x240 cm



Porcea Blanco Beige



3 cm: Available in 60x60 cm



Porcea Blanco



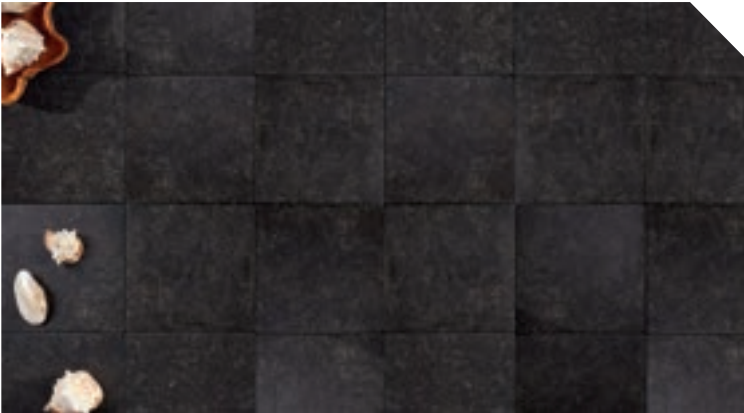
3 cm: Available in 60x60, 90x90 cm



Porcea Abalone



2 cm: Available in 90x90 cm



Porcea Night Sky



2 cm: Available in 60x60 cm



Porcea Gunmetal



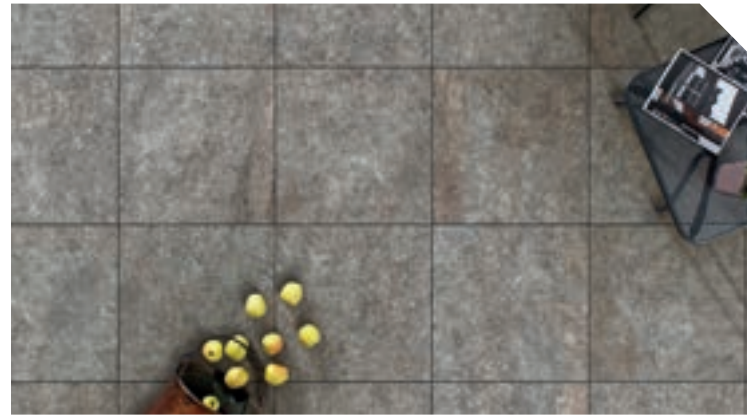
2 cm: Available in 40x80 cm



Porcea Travertino



1 cm: Available in 30x60 cm (R10)  
2 cm: Available in 60x90 cm



Porcea Porphyry



2 cm: Available in 60x60, 60x120, 120x120, 120x240 cm



Porcea Ombra



1 cm: Available in 30x60, 60x60, 60x90 cm (R10)  
2 cm: Available in 60x90 cm  
3 cm: Available in 40x80 cm



Porcea Carrara



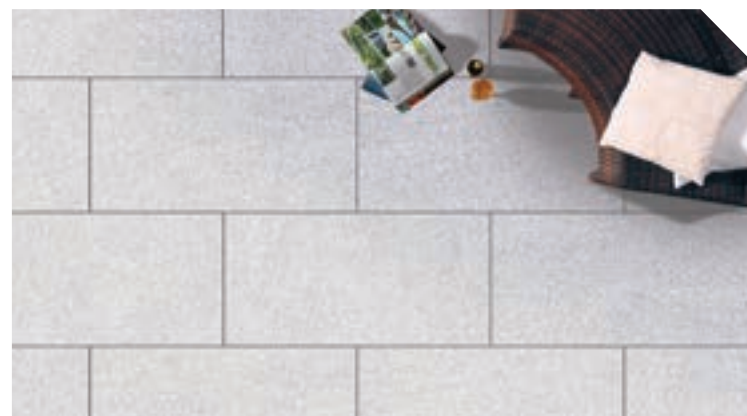
2 cm: Available in 60x90 cm



Porcea Pearl



2 cm: Available in 40x80, 60x60, 50x100 cm



Porcea Iceberg



Available in 3 cm



2 cm: Available in 40x80, 45x90, 60x60, 60x120 cm  
3 cm: Available in 40x80, 60x60, 40x120 cm



Porcea Greige Dark



Available in 3 cm



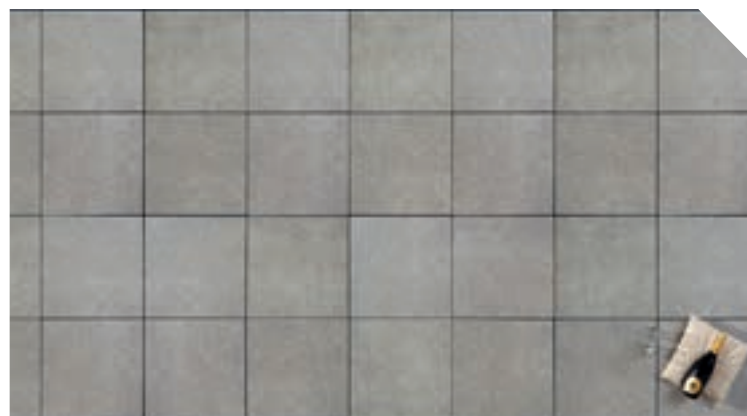
1 cm: Available in 30x60, 60x120 cm (R10)  
2 cm & 3 cm: Available in 40x80, 40x120 cm



Porcea Tiger White



2 cm: Available in 60x60, 120x120, 120x240 cm



Porcea Light Grey



2 cm: Available in 60x60 cm



Porcea Mohave Beige



2 cm: Available in 40x120 cm



Porcea Terrazzo



2 cm: Available in 60x120 cm

#### Eco Collection

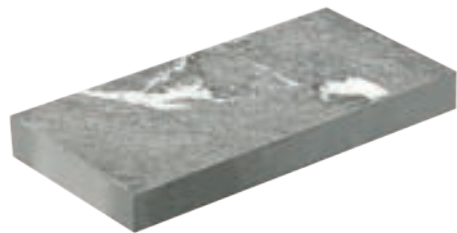


Porcea Nickel Beige  
Porcea Nickel Grey  
Porcea Nickel Black



2 cm: Available in 60x60, 80x80, 60x120 cm  
3 cm: Available in 40x80, 60x60, 80x80 cm

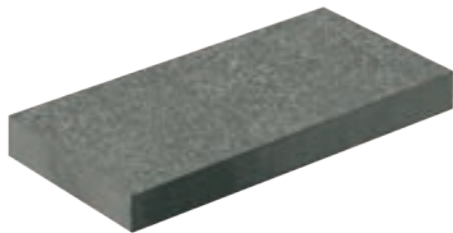
# PORCEA 5 CM COBBLESTONES



Porcea Gris

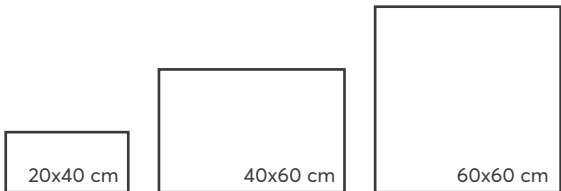


Porcea Beach Sand



Porcea Nero

Available in 5 cm thickness in three size formats



# PORCEA STEPPING STONES



Porcea Creek



Porcea Rio Black

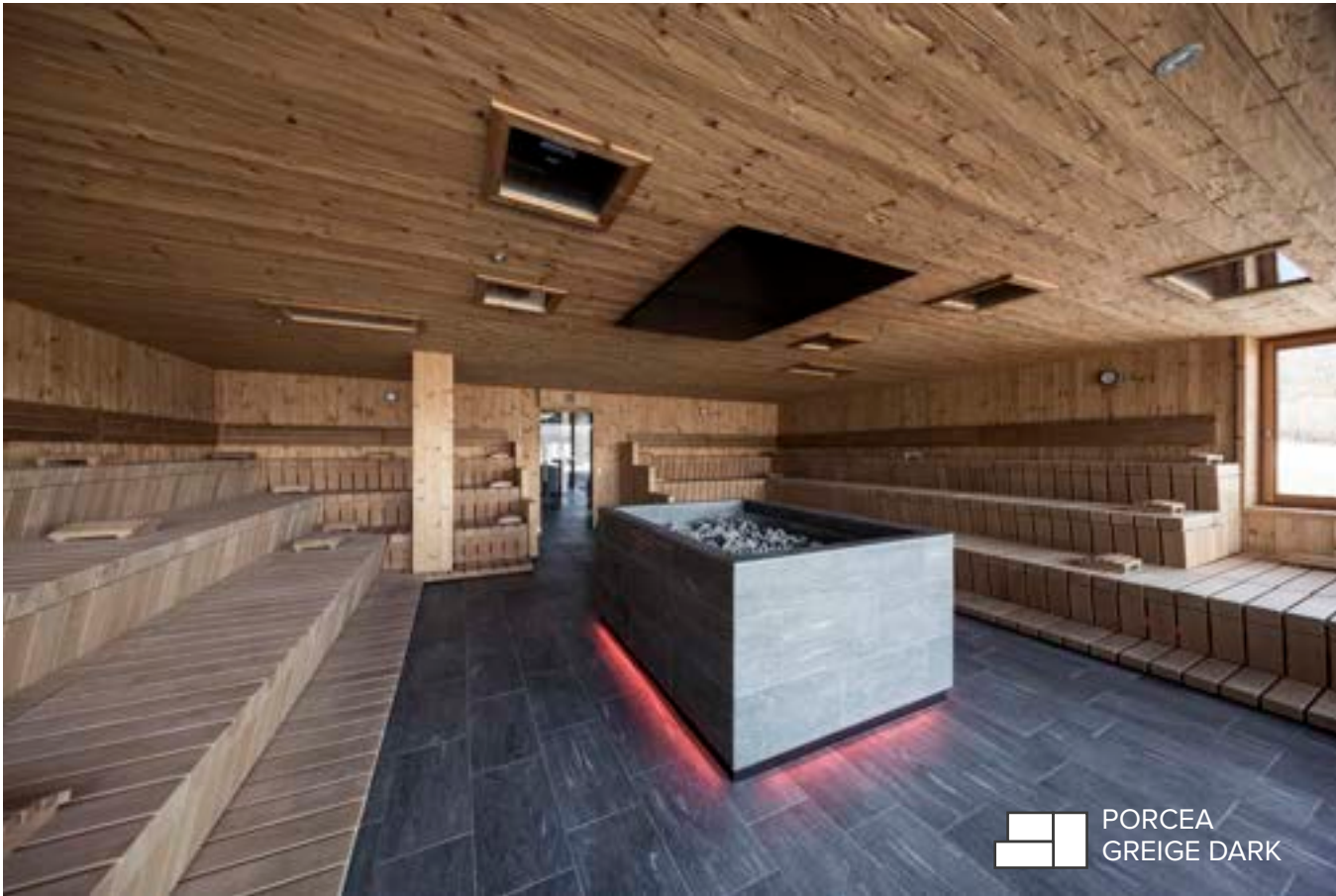


Porcea Gris

Available in 2 cm thickness with irregular diameter from 36-42 cm



PORCEA  
CREEK LIGHT



PORCEA  
GREIGE DARK



PORCEA  
GREIGE DARK



PORCEA  
GREIGE DARK



An exotic gunmetal look with dark veins and a light gradience. These pavers are excellent for a darker color palette, working well with most modern bricks, windows, and railings.





 PORCEA  
MOHAVE BEIGE

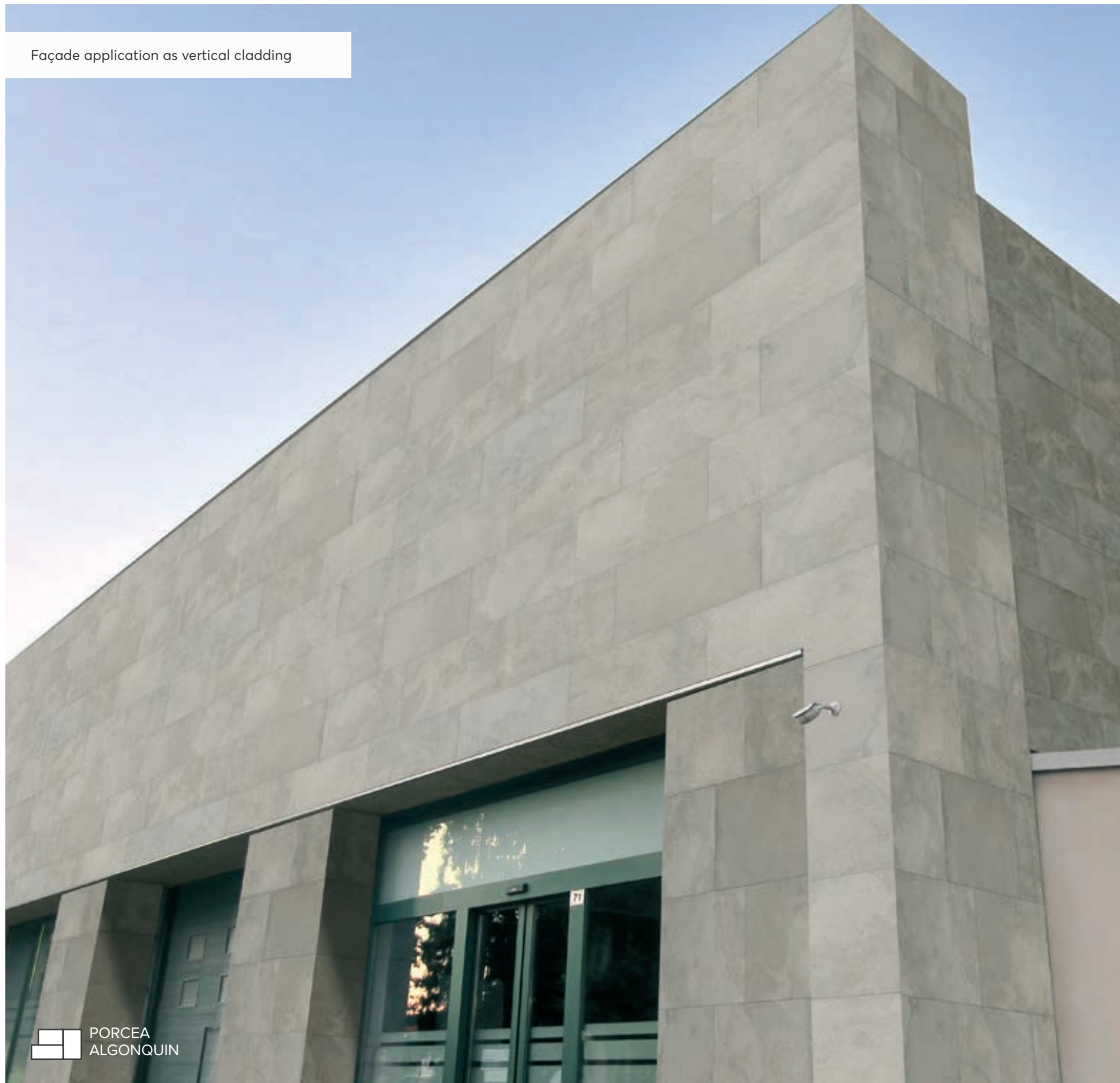


 PORCEA  
ALMOND



 PORCEA  
AURA WHITE

Façade application as vertical cladding



 PORCEA  
ALGONQUIN

Porcea L-coping application for steps

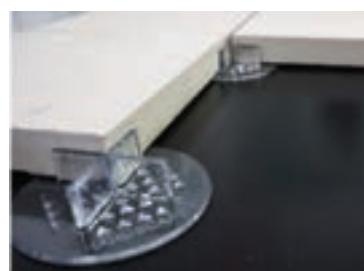


 PORCEA  
COAST

Porcea L-coping application for planter wall



 PORCEA  
COAST



Low fixed spacer



Adjustable height pedestal

## PORCEA

Technical properties designed for vehicular traffic



2 or 3 cm pavers  
used outdoors

1 cm pavers  
used indoors



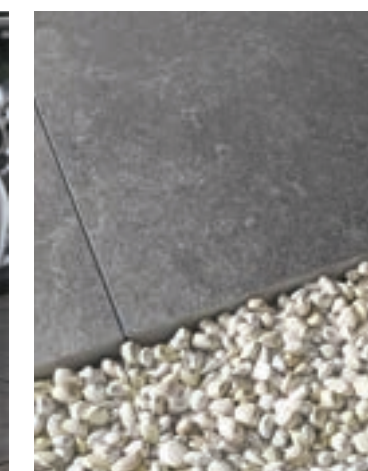
Lay on grass



Lay on pedestals



Wet lay on concrete



Dry-lay on gravel

# COMMERCIAL PORTFOLIO HIGHLIGHTS



**Porcea Gris**  
Ocean Terminal, Hong Kong



**Porcea Gris**  
Asian Art Museum, San Francisco



**Porcea Coast**  
Elora Mills Hotel & Spa, Ontario



**Porcea Mixed Colors**  
Hyatt Regency, Malta



**Porcea Seashell**  
Shopping Mall, Italy



**Porcea Nero 5 CM Cobblestone**  
Plaza, Italy

# RESIDENTIAL PORTFOLIO HIGHLIGHTS



**Porcea Aura White**  
Private Villa, London, ON



**Porcea Moongrey**  
Private Villa, Oakville, ON



**Porcea Coast**  
Private Villa, Burlington, ON



**Porcea Eramosa**  
Private Walkway, Vaughan, ON



**Porcea Gris**  
Private Villa, Waterloo, ON



**Porcea Greige**  
Private Villa, Mississauga, ON

PORCEA 20 MM COLLECTION



Porcea Algonquin



Porcea Amalfi



Porcea Aura White



Porcea Black Opal



Porcea Casablanca



Porcea Coast



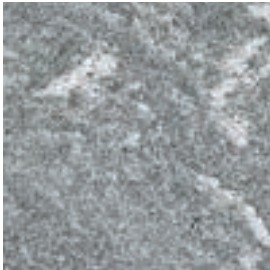
Porcea Crema Antico



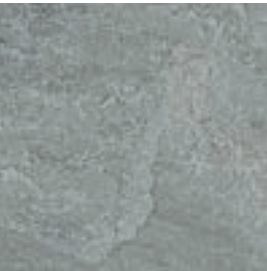
Porcea Eramosa



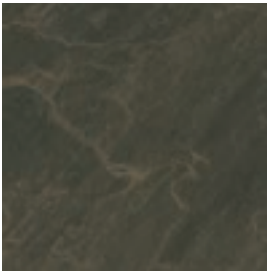
Porcea Greige



Porcea Gris



Porcea Ice Grey



Porcea Imperial



Porcea Indus



Porcea Indus White



Porcea Moongrey



Porcea Rio Black



Porcea Silver Valley



Porcea Slate Grey



Porcea Thundercloud



Porcea Tundra



Porcea Timber Series



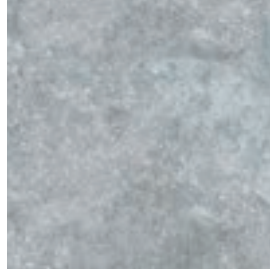
Porcea Almond



Porcea Seashell



Porcea Nero



Porcea Silver

PORCEA 30 MM COLLECTION

PORCEA STONE PAVERS

Additional colours & sizes available  
with 8-10 weeks lead time

| Porcea Collection                                     | Th.  | Size                | SQF / skid | Pcs / skid | SQF / pc | Kg / skid |
|-------------------------------------------------------|------|---------------------|------------|------------|----------|-----------|
| Porcea Algonquin                                      | 2 cm | 60x90 cm (24x36")   | 279.0      | 48         | 5.82     | 1200      |
| Porcea Amalfi                                         | 2 cm | 60x90 cm (24x36")   | 279.0      | 48         | 5.82     | 1200      |
| Porcea Ash Timber                                     | 2 cm | 40x120 cm (16x48")  | 248.0      | 48         | 5.17     | 1050      |
| Porcea Aura White                                     | 2 cm | 60x60 cm (24x24")   | 232.5      | 60         | 3.88     | 1000      |
| Porcea Birch Timber                                   | 2 cm | 40x120 cm (16x48")  | 248.0      | 48         | 5.17     | 1050      |
| Porcea Black Opal                                     | 2 cm | 60x60 cm (24x24")   | 232.5      | 60         | 3.88     | 1000      |
| Porcea Casablanca                                     | 2 cm | 60x120 cm (24x48")  | 279.0      | 36         | 7.75     | 1183      |
| Porcea Coast                                          | 2 cm | 60x90 cm (24x36")   | 279.0      | 48         | 5.82     | 1200      |
| Porcea Coast-N                                        | 2 cm | 120x120 cm (48x48") | 310.0      | 20         | 15.5     | 1354      |
| Porcea Crema Antico                                   | 2 cm | 90x90 cm (36x36")   | 279.0      | 32         | 8.72     | 1200      |
| Porcea Eramosa                                        | 2 cm | 60x90 cm (24x36")   | 279.0      | 48         | 5.82     | 1200      |
| Porcea Eramosa                                        | 2 cm | 30x60 cm (12x24")   | 232.5      | 120        | 1.94     | 1000      |
| Porcea Eramosa                                        | 2 cm | 60x60 cm (24x24")   | 232.5      | 60         | 3.88     | 1000      |
| Porcea Greige                                         | 2 cm | 40x120 cm (16x48")  | 248.0      | 48         | 5.17     | 1050      |
| Porcea Gris                                           | 2 cm | 45x90 cm (18x36")   | 235.4      | 54         | 4.36     | 1000      |
| Porcea Ice Grey / Porcea Imperial / Porcea Slate Grey | 2 cm | 60x60 cm (24x24")   | 248.0      | 64         | 3.88     | 1040      |
| Porcea Ice Grey / Porcea Imperial / Porcea Slate Grey | 2 cm | 30x60 cm (12x24")   | 232.5      | 120        | 1.94     | 1000      |
| Porcea Ice Grey / Porcea Imperial / Porcea Slate Grey | 2 cm | 60x90 cm (24x36")   | 232.5      | 40         | 5.81     | 1000      |
| Porcea Indus                                          | 2 cm | 60x90 cm (24x36")   | 279.0      | 48         | 5.82     | 1200      |
| Porcea Light Timber                                   | 2 cm | 40x120 cm (16x48")  | 248.0      | 48         | 5.17     | 1050      |
| Porcea Moongrey                                       | 2 cm | 60x90 cm (24x36")   | 279.0      | 48         | 5.82     | 1200      |
| Porcea Rio Black                                      | 2 cm | 40x120 cm (16x48")  | 248.0      | 48         | 5.17     | 1050      |
| Porcea Seashell                                       | 2 cm | 60x60 cm (24x24")   | 232.5      | 60         | 3.88     | 1000      |
| Porcea Silver Valley                                  | 2 cm | 60x90 cm (24x36")   | 279.0      | 48         | 5.82     | 1200      |
| Porcea Thundercloud                                   | 2 cm | 60x120 cm (24x48")  | 271.25     | 35         | 7.75     | 1150      |
| Porcea Tundra                                         | 2 cm | 60x60 cm (24x24")   | 248.0      | 64         | 3.88     | 1050      |
| Porcea Tundra                                         | 2 cm | 60x120 cm (24x48")  | 248.0      | 32         | 7.75     | 1050      |
| Porcea Almond                                         | 3 cm | 40x80 cm (16x32")   | 186.0      | 54         | 3.44     | 1200      |
| Porcea Silver                                         | 3 cm | 40x80 cm (16x32")   | 186.0      | 54         | 3.44     | 1200      |
| Porcea Seashell                                       | 3 cm | 40x80 cm (16x32")   | 186.0      | 54         | 3.44     | 1200      |
| Porcea Nero                                           | 3 cm | 40x80 cm (16x32")   | 186.0      | 54         | 3.44     | 1200      |

PORCEA STONE L-COPING

Additional colours & sizes available  
with 10-12 weeks lead time

| Porcea Collection           | Th.                 | Size                    | Pcs / skid | Kg / skid |
|-----------------------------|---------------------|-------------------------|------------|-----------|
| Porcea Algonquin L-Coping   | 2 cm (with 2" drop) | 30x90xH5 cm (12x36x2")  | 40         | 600       |
| Porcea Aura White L-Coping  | 2 cm (with 2" drop) | 30x60xH5 cm (12x24x2")  | 60         | 600       |
| Porcea Aura White L-Coping  | 2 cm (with 2" drop) | 30x120xH5 cm (12x48x2") | 30         | 600       |
| Porcea Black Opal L-Coping  | 2 cm (with 2" drop) | 30x60xH5 cm (12x24x2")  | 60         | 600       |
| Porcea Casablanca L-Coping  | 2 cm (with 2" drop) | 30x120xH5 cm (12x48x2") | 30         | 600       |
| Porcea Coast L-Coping       | 2 cm (with 2" drop) | 30x90xH5 cm (12x36x2")  | 40         | 600       |
| Porcea Eramosa L-Coping     | 2 cm (with 2" drop) | 30x90xH5 cm (12x36x2")  | 40         | 600       |
| Porcea Greige L-Coping      | 2 cm (with 2" drop) | 34x120xH5 cm (14x48x2") | 30         | 650       |
| Porcea Indus L-Coping       | 2 cm (with 2" drop) | 30x90xH5 cm (12x36x2")  | 40         | 600       |
| Porcea Indus White L-Coping | 2 cm (with 2" drop) | 30x90xH5 cm (12x36x2")  | 40         | 600       |
| Porcea Moongrey L-Coping    | 2 cm (with 2" drop) | 30x90xH5 cm (12x36x2")  | 40         | 600       |
| Porcea Rio Black L-Coping   | 2 cm (with 2" drop) | 34x120xH5 cm (14x48x2") | 30         | 650       |

# CUSTOM PIECES



BLOCK / STEP



EDGE COPING



FLOWER POT



BULL NOSE



GRID / DRAIN



BENCH

Additional custom pieces available upon request

ASTM reports available upon request

## TECHNICAL SPECS



**DRIVE-OVER**  
>10,000 N (recommend 2 cm installed on concrete base),  
>29,000 N (recommend 3 cm installed on gravel base)  
ISO545-4: Strength >10,000 N (2 cm), >29,000 N (3 cm)



**RESISTANT TO HEAVY LOADS**



**RECTIFIED WITH BEVEL**



**ANTI-SLIP**  
R11 anti-slip rating, dynamic coefficient of skid resistance  
(DCOF) greater than 0.42  
ANSI A137.1 (Tile Slip): DCOF ≥ 0.42; DIN 51130 (Ramp Test):  
≥R11 DIN 51097 (Barefoot Test): Group C



**LOW WATER ABSORPTION**  
Less than 0.5% absorption of water allows for  
high structural strength & durability  
ISO 545-3: Water Absorption <0.5%



**NO TREATMENTS REQUIRED**



**EASY TO CLEAN**



**RESISTANT TO MILDEW & MOSS**



**RESISTANT TO CHEMICALS**  
(ACIDS, BASES AND SALTS)  
Resistant to salt stains and will not degrade over time; does  
not need to be sealed as non-porous/non-absorbent  
ISO545-13: Chemical Resistant



**STAIN RESISTANT**  
ISO545-14: Stain Resistant



**ABRASION RESISTANT**  
6-8 on MOHS hardness scale, deep abrasion resistance  
ISO545-6: Deep Abrasion ≤ 145 mm³



**THERMAL SHOCK RESISTANT**  
Resistant to freeze-thaw cycles, tested for temperatures  
ranging from -50°C to 60°C in Scandinavian countries  
ISO545-9: Thermal Shock Resistant  
ISO545-12: Frost Resistant



**FROST RESISTANT**



**COLOR RESISTANCE TO LIGHT**  
DIN 51094 (Light Fastness): Resistant to Fading



**FIREPROOF**  
Non-combustible material, heated  
in an oven >1200°C

**Disclaimer:** All porcelain pavers vary slightly in technical properties based on factors such as composition of raw materials, baking time, and baking temperatures. Porcea Stone specializes in high quality pavers, however test results can vary slightly from batch to batch. We can work with you to offer product testing and reports for your specific project.



## WE STAND BY OUR PRODUCTS

### ETHICALLY & SUSTAINABLY SOURCED

All our porcelain pavers are ethically sourced from factories that are free from bonded labour, child labour, harsh working conditions, and unsustainable business practices. Don't hesitate to reach out to us for more information.

We stand by our products. Our commitment to you is to ensure you are always provided high quality outdoor porcelain products that can withstand the North American climate. We pride ourselves on our service and will work with you to ensure you are completely satisfied with the quality of our products. Email us at [info@porceastone.com](mailto:info@porceastone.com) if you have questions or concerns.

Authorized Dealer



VISIT OUR WEBSITE  
For more updated  
information

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