Josef Henkenjohann GmbH
Your partner in drive technology since 1956

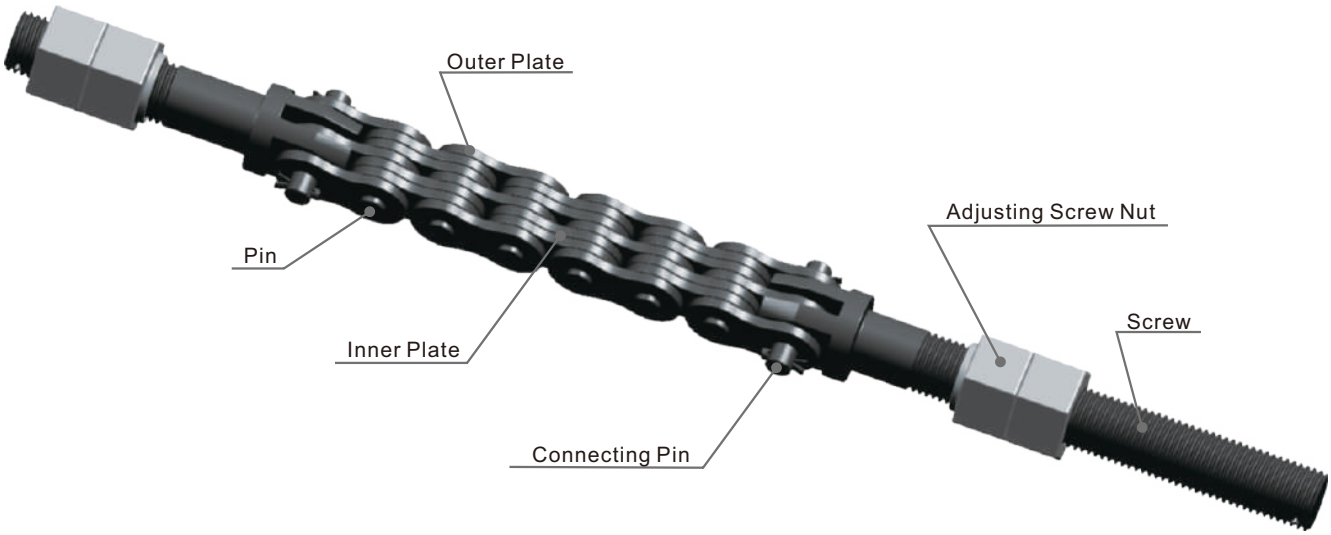
Power in Every Link Trust in Every Lift

Telefon & Fax
Tel. +49 - (0) 5246 - 707 - 0
Fax. +49 - (0) 5246 - 707 - 139

E-mail
info@henkenjohann.de

Standort
Kapellenweg 41, 33415 Verl

Leaf Chain
Outstanding Quality



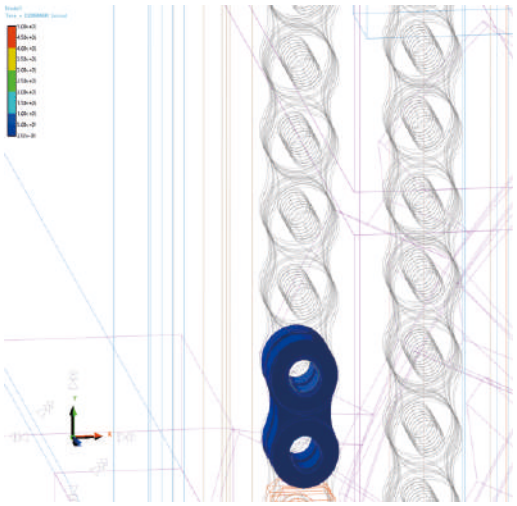
The structure of leaf chain

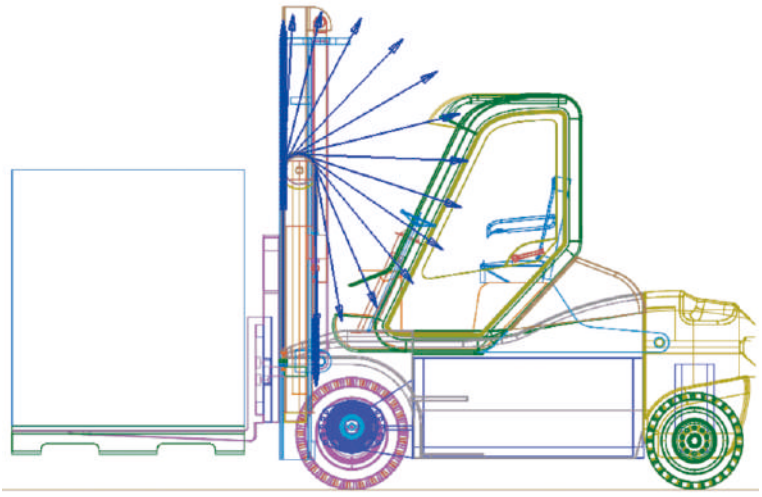
Our leaf chain is a type of specialized chain, similar to a roller chain but without the rollers, primarily used for lifting and balancing heavy loads in applications like forklifts, cranes, and other material handling equipment.

It's constructed from a series of link plates and pins.

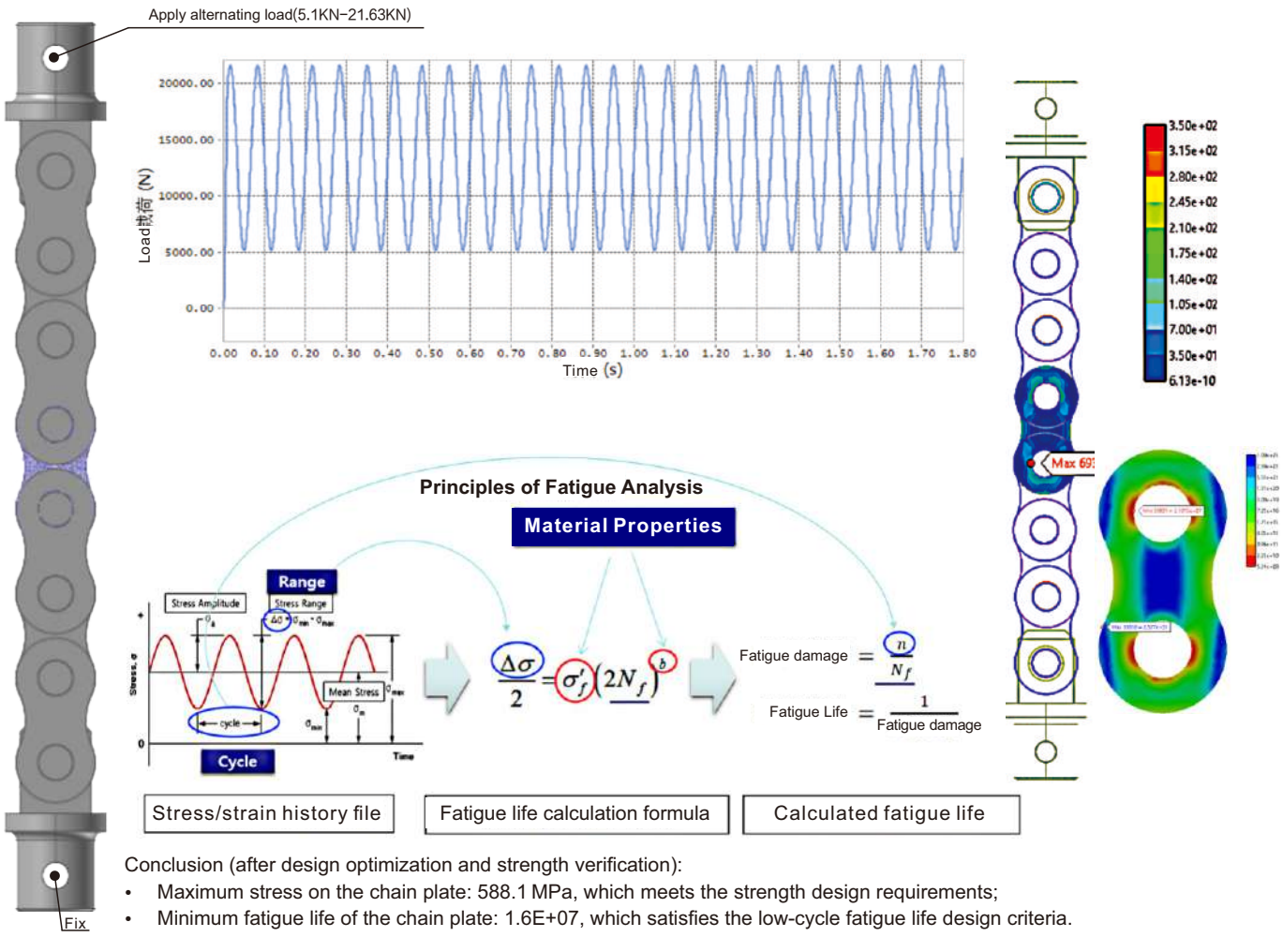
Assorted materials, manufacturing and heat treatment processes ensure a **higher safety level and lower maintenance costs** for your equipment.

Digital Simulation
for Predicting Low-cycle Fatigue Life





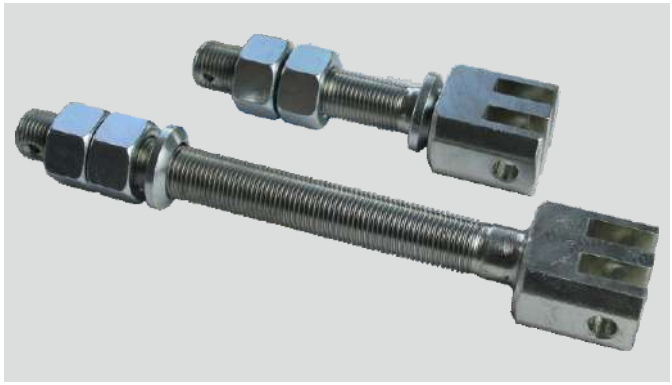
Using digital simulation technology, the real-time variation patterns of chain tension and chain plate stress during the operation of the leaf chain have been obtained, effectively overcoming the technical limitation of traditional static load-based strength calculation methods, which were unable to determine the maximum chain tension and the maximum working stress of the chain plate.

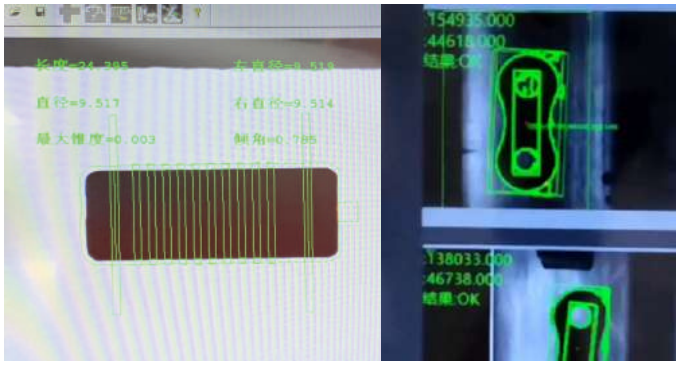


Conclusion (after design optimization and strength verification):

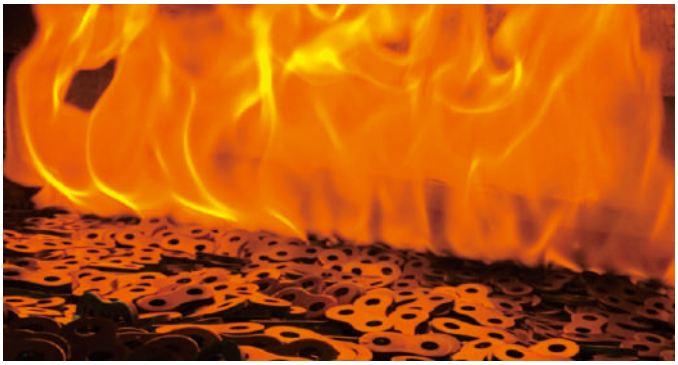
- Maximum stress on the chain plate: 588.1 MPa, which meets the strength design requirements;
- Minimum fatigue life of the chain plate: 1.6E+07, which satisfies the low-cycle fatigue life design criteria.

Delivery with precisely fitting components – pre-assembled or off the “role” – everything is possible.





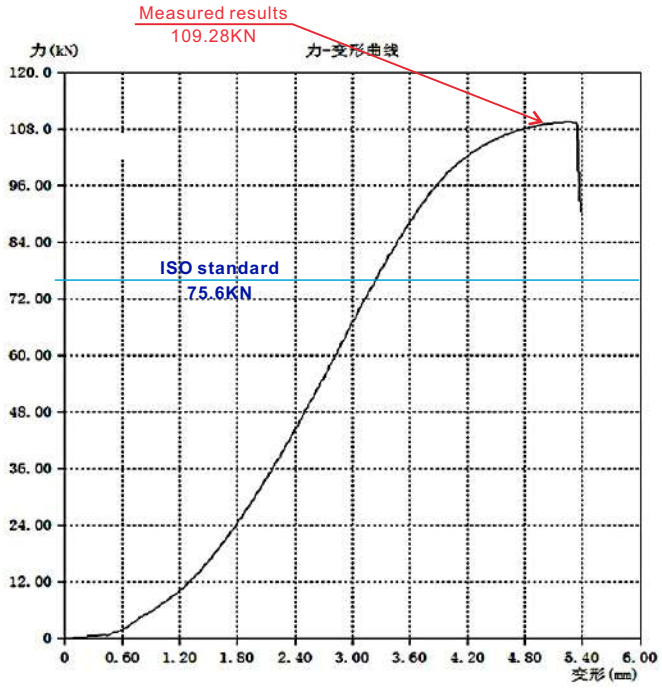
Optical Image Detection
All parts of the leaf chains are 100% optical inspected.



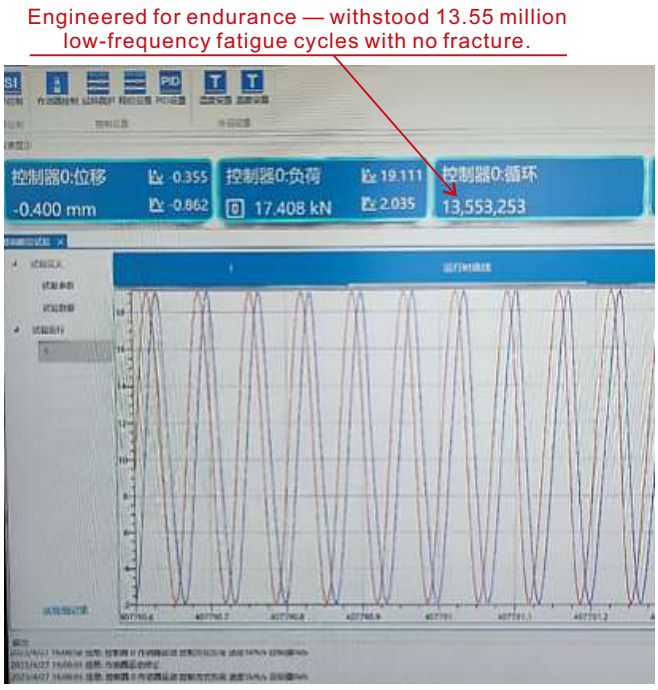
High-quality Heat Treatment and Surface Treatment

All chains are produced on an automated assembly and online inspection line with pre-stretching, boosting fatigue strength while ensuring perfect straightness for flawless assembly.

Boasting 2.5 times the corrosion resistance of standard chains, advanced surface treatments like phosphating, Dacromet, or other specialized processes ensure up to 600+ hours of protection.



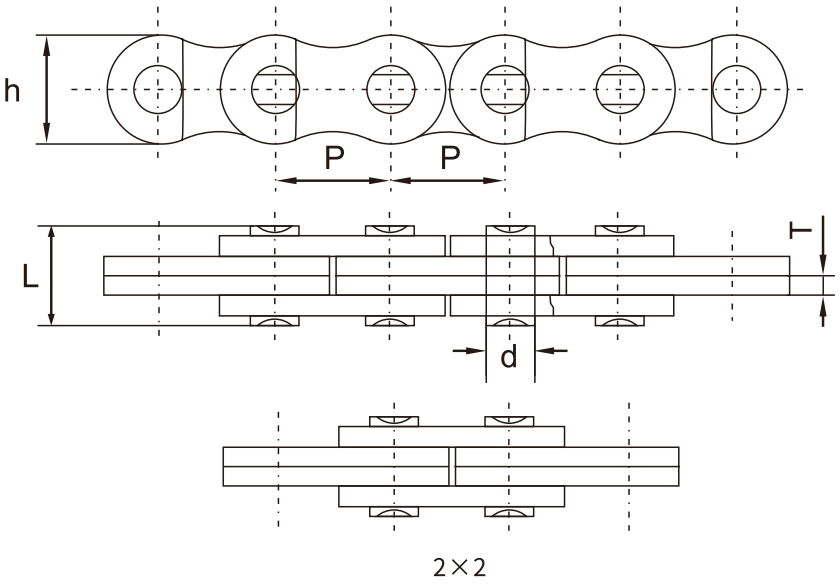
Delivering strength at more than 130% of the ISO standard in average tensile load.



With fatigue strength exceeding the ISO standard by more than threefold, it ensures outstanding performance of over 10 million cycles. (Illustrated here is the low-frequency fatigue test.)

AL Series Leaf Chain (ANSI B 29.8M / ISO 4347)

The part of AL series leaf chain is from ANSI roller chain, the plate and pin is exactly the same as ANSI roller chain out plate and pin at the same pitch. It is alight type used for transmission structure of straight back and forth.
The minimum tensile strength is not the working load of the chain. Any designer should keep 5:1 safety margin at least.



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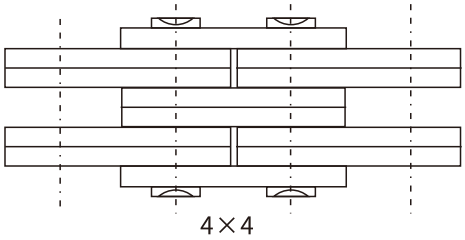

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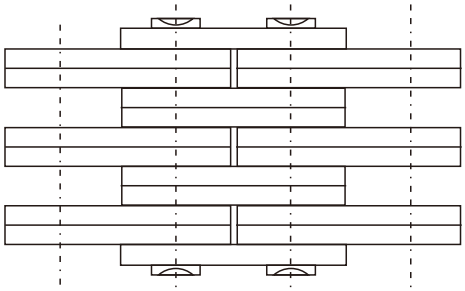
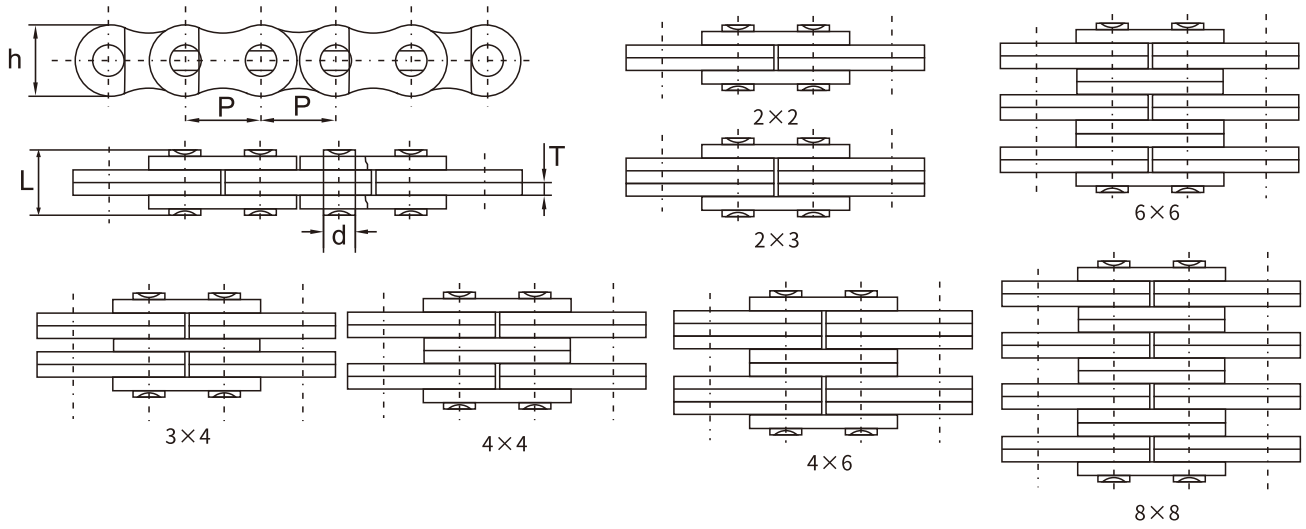


6×6

Chain No.	Pitch		Plate Lacing	Chain width	Chain thickness	Pin diameter	Pin length	U.T.S	A.T.S	Net Weight/M
ANSI	mm	inch		h	T	d	L			q
				max	max	max	max	KN	KN	KG/M
				mm	mm	mm	mm			
AL322	9.525	3/8"	2×2	7.4	1.3	3.58	7.6	9	10.2	0.23
AL344			4×4				13	18	20	0.46
AL422	12.7	1/2"	2×2	10.4	1.5	3.96	8.8	14.1	16.9	0.36
AL444			4×4				15	28.2	35.2	0.69
AL466			6×6				21.2	42.3	52.7	1.03
AL522	15.875	5/8"	2×2	13	2.03	5.08	11.2	22	27.5	0.6
AL534			3×4				17	33	46	1.04
AL544			4×4				19.4	44	55	1.16
AL566			6×6				27.6	66	82.5	1.73
AL622	19.05	3/4"	2×2	15.6	2.42	5.92	13	37	44.4	0.86
AL644			4×4				22.8	63.7	78.8	1.64
AL666			6×6				32.6	100.1	118.6	2.43
AL688			8×8				42.5	133.4	156.6	3.23
AL822	25.4	1"	2×2	20.5	3.25	7.92	16.6	56.71	68.6	1.54
AL844			4×4				29.6	113.4	135.6	3
AL866			6×6				42.6	170	202.3	4.46
AL1022	31.75	1"1/4	2×2	26	4	9.52	20.4	88.5	107.1	2.34
AL1044			4×4				36.9	177	203.6	4.6
AL1066			6×6				53.3	265	315.3	6.86
AL1088			8×8				69.5	354	421.2	9.12
AL1222	38.1	1"1/2	2×2	31.2	4.8	11.1	24.9	127	151.2	3.51
AL1244			4×4				44.3	254	299.7	6.9
AL1266			6×6				63.7	381	426.3	10.3
AL1288			8×8				83.2	508	568.4	13.7
AL1444	44.45	1"3/4	4×4	36.2	5.6	12.7	51	372.7	413.6	9.47
AL1466			6×6				73.8	559	620.4	14.14
AL1644	50.8	2"	4×4	41.6	6.5	14.27	59.1	471	522.8	12.42
AL1666			6×6				85.5	706	783.6	18.54
AL1688			8×8				112	942	1045.5	24.67

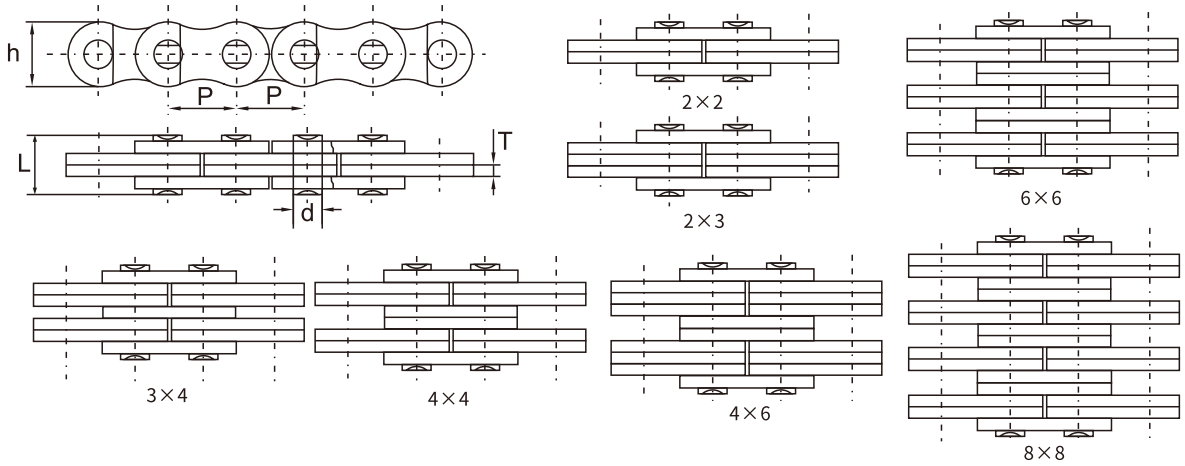
BL Series Leaf Chain (DIN 8152 / ISO 4347)

The parts of BL leaf chain is from ANSI roller chain, the plate shape is the same as ANSI roller chain inner plate but higher thickness, and pin diameter is increased. Thus it is a heavy type used for transmission structure of straight back and forth.
The minimum tensile strength is not the working load of the chain. Any designer should keep 5:1 safety margin at least.



Chain No.		Pitch		Plate Lacing	Chain width	Chain thickness	Pin diameter	Pin length	U.T.S	A.T.S	Net Weight/M
					h	T	d	L			q
ISO	ANSI	mm	inch		max	max	max	max	KN	KN	KG/M
					mm	mm	mm	mm			
LH0822	BL422	12.7	1/2"	2×2	12	2	5.06	11	22.2	27.6	0.63
LH0823	BL423			2×3				13.1	22.2	27.6	0.77
LH0834	BL434			3×4				17.1	33.4	41.4	1.08
LH0844	BL444			4×4				19.2	44.5	56	1.23
LH0846	BL446			4×6				23.5	44.5	56	1.53
LH0866	BL466			6×6				27.7	66.7	81.7	1.81
LH0888	BL488			8×8				36.2	89	109.4	2.41
LH1022	BL522	15.875	5/8"	2×2	15	2.42	5.92	13.1	33.4	43.1	0.91
LH1023	BL523			2×3				15.5	33.4	43.1	1.11
LH1034	BL534			3×4				20.3	48.9	65.6	1.53
LH1044	BL544			4×4				22.7	66.7	84.5	1.75
LH1046	BL546			4×6				28	66.7	84.5	2.19
LH1066	BL566			6×6				32.7	100.1	125.1	2.61
LH1088	BL588			8×8				42.4	133.4	169.5	3.46
LH1222	BL622	19.05	3/4"	2×2	18	3.23	7.92	17	48.9	63.6	1.48
LH1223	BL623			2×3				20	48.9	63.6	1.8
LH1234	BL634			3×4				26.4	75.6	102.8	2.49
LH1244	BL644			4×4				30.1	97.9	120.9	2.84
LH1246	BL646			4×6				36.5	97.9	120.9	3.53
LH1266	BL666			6×6				43.2	146.8	190.8	4.23
LH1288	BL688			8×8				56.4	195.7	238.8	5.61
LH1622	BL822	25.4	1"	2×2	24	4	9.52	20.4	84.5	108.2	2.41
LH1623	BL823			2×3				24.5	84.5	108.2	2.99
LH1634	BL834			3×4				32.7	129	170	4.15
LH1644	BL844			4×4				36.8	169	214.6	4.73
LH1646	BL846			4×6				44.9	169	214.6	5.89
LH1666	BL866			6×6				53.3	253.6	324.5	7.06
LH1688	BL888			8×8				70	338.1	432.7	9.37

BL Series Leaf Chain (DIN 8152 / ISO 4347)

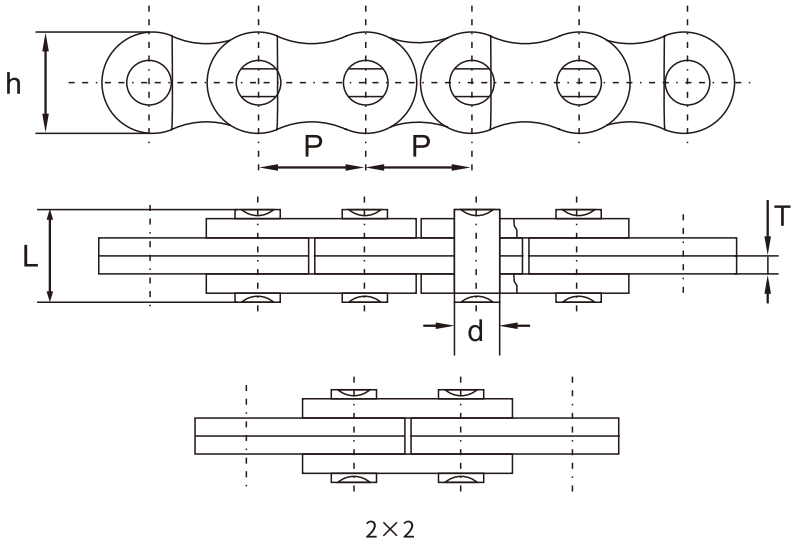


Chain No.		Pitch		Plate Lacing	Chain width	Chain thickness	Pin diameter	Pin length	U.T.S	A.T.S	Net Weight/M
					h	T	d	L			q
ISO	ANSI	mm	inch		max	max	max	max	KN	KN	KG/M
					mm	mm	mm	mm			
LH2022	BL1022	31.75	1"1/4	2×2	30	4.8	11.1	24.8	115.6	150.8	3.6
LH2023	BL1023			2×3				29.7	115.6	150.8	4.46
LH2034	BL1034			3×4				39.3	182.4	231.6	6.2
LH2044	BL1044			4×4				44.3	231.3	291.4	7.07
LH2046	BL1046			4×6				54.2	231.3	291.4	8.82
LH2066	BL1066			6×6				64	347	430.3	10.55
LH2088	BL1088			8×8				83.7	462.6	555.1	14.03
LH2422	BL1222	38.1	1"1/2	2×2	36.2	5.6	12.7	28.2	151.2	192	5.2
LH2423	BL1223			2×3				34	151.2	192	6.52
LH2434	BL1234			3×4				45.5	244.6	315.9	9.06
LH2444	BL1244			4×4				51.2	302.5	381.1	10.34
LH2446	BL1246			4×6				62.7	302.5	381.1	12.9
LH2466	BL1266			6×6				74.3	453.7	543.6	15.4
LH2488	BL1288			8×8				97.8	605	726	20.5
LH2822	BL1422	44.45	1"3/4	2×2	42	6.5	14.27	32.8	191.3	225.7	7.05
LH2823	BL1423			2×3				39.5	191.3	225.7	8.76
LH2834	BL1434			3×4				53	315.8	372.6	12.2
LH2844	BL1444			4×4				59	382.6	451.2	13.9
LH2846	BL1446			4×6				73	382.6	451.2	17.34
LH2866	BL1466			6×6				86	578.3	682.4	20.77
LH2888	BL1488			8×8				112	765.1	902.8	27.61
LH3222	BL1622	50.8	2"	2×2	48.26	7.4	17.46	36.4	289.1	341.1	9.09
LH3223	BL1623			2×3				43.9	289.1	341.1	11.3
LH3234	BL1634			3×4				58.9	440.4	519.6	15.69
LH3244	BL1644			4×4				66.3	578.3	680.4	17.91
LH3246	BL1646			4×6				81.3	578.3	680.4	22.32
LH3266	BL1666			6×6				96.4	857.4	1000.7	26.74
LH3288	BL1688			8×8				126.6	1156.5	1364.4	35.57
LH4022	BL2022	63.5	2"1/2	2×2	60.3	9.5	23.8	47.9	433.7	511.7	14.68
LH4023	BL2023			2×3				57.6	433.7	511.7	18.18
LH4034	BL2034			3×4				77.4	649.4	766.2	28.78
LH4044	BL2044			4×4				87	867.4	1023.5	27.78
LH4046	BL2046			4×6				106.9	867.4	1023.5	35.87
LH4066	BL2066			6×6				127	1301.1	1535.2	43
LH4088	BL2088			8×8				166.9	1734.8	2046.5	57.15

LL Series Leaf Chain (DIN 8152 / ISO 4347)

The parts of LL leaf chain is from BS roller chain, the plate and pin is exactly the same as BS roller chain out plate and pin at the same pitch. It is a light type used for transmission structure of straight back and forth.

The minimum tensile strength is not the working load of the chain. Any designer should keep 5:1 safety margin at least.



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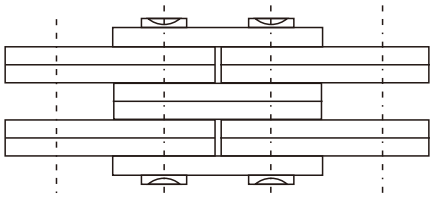

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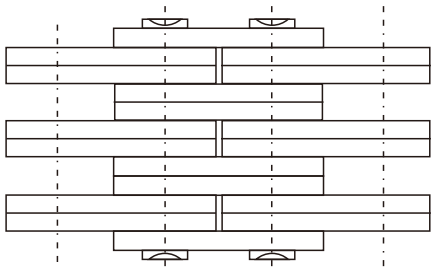
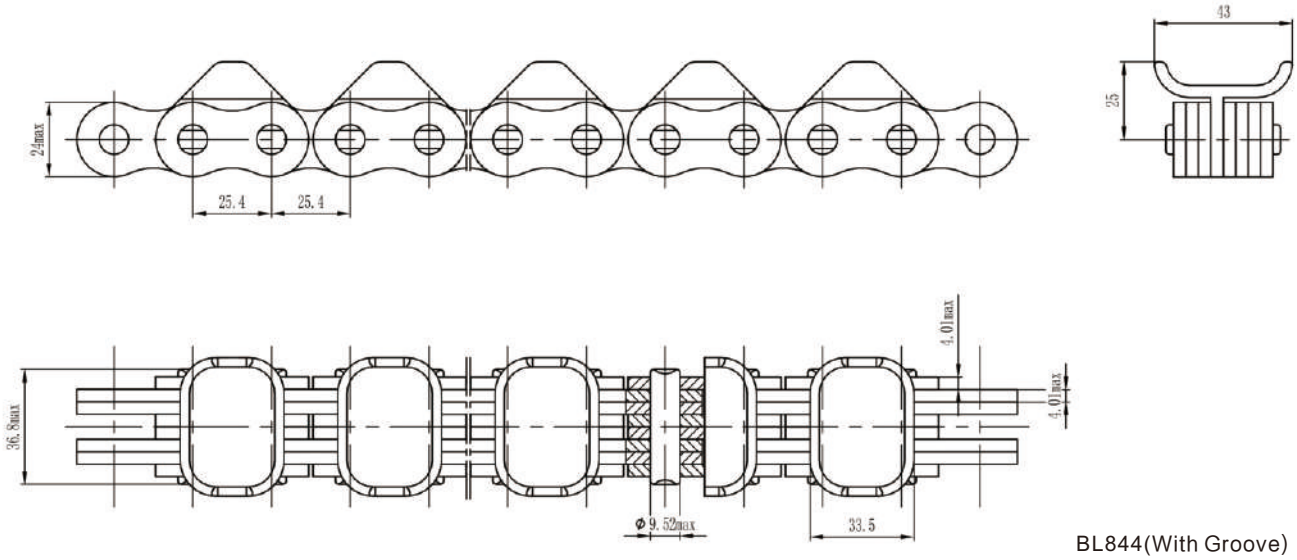


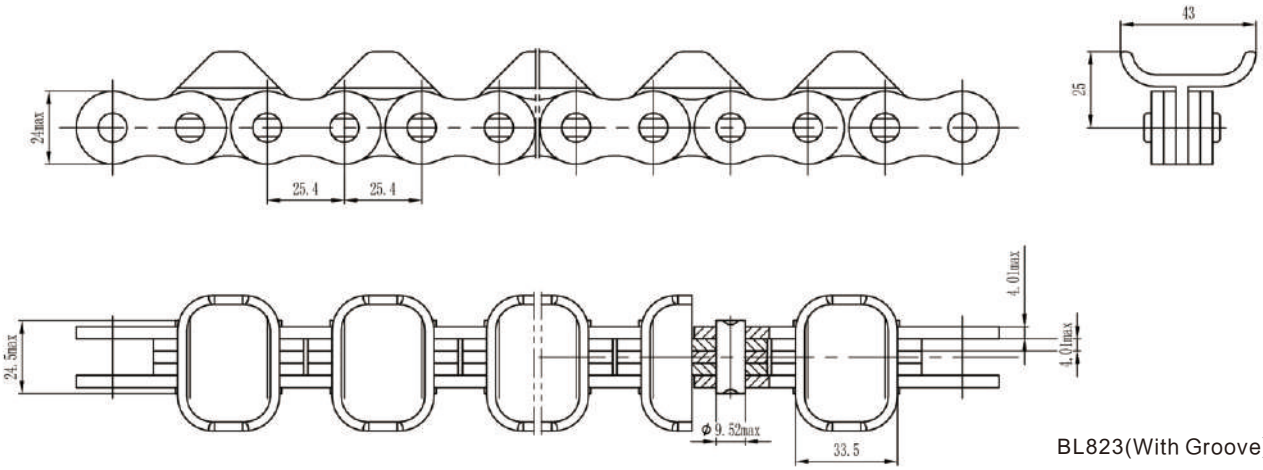
6×6

Chain No.	Pitch		Plate Lacing	Chain width	Chain thickness	Pin diameter	Pin length	U.T.S	A.T.S	Net Weight/M
ISO	mm	inch		h	T	d	L			q
				max	max	max	max	KN	KN	KG/M
				mm	mm	mm	mm			
LL0822	12.7	1/2"	2×2	10.9	1.58	4.45	9	18.2	20.4	0.41
LL0844			4×4				15.6	36.4	40.7	0.84
LL0866			6×6				22	54.6	60	1.24
LL1022	15.875	5/8"	2×2	13.7	1.65	5.06	9.3	22.7	25.5	0.54
LL1044			4×4				16.1	45.4	51	1.07
LL1066			6×6				22.9	68.1	76.3	1.59
LL1222	19.05	3/4"	2×2	16.1	1.85	5.72	10.6	29.5	33.2	0.68
LL1244			4×4				18.3	59	66.4	1.3
LL1266			6×6				25.7	88.5	99.7	1.93
LL1622	25.4	1"	2×2	21	3.2	8.28	16	58	66.7	1.83
LL1644			4×4				29.2	116	140	3.61
LL1666			6×6				42.5	174	208.8	5.38
LL2022	31.75	1"1/4	2×2	26.4	3.5	10.19	18.4	95	109.2	2.35
LL2044			4×4				33.6	190	218.5	4.65
LL2066			6×6				46.6	285	324.6	6.9
LL2422	38.1	1"1/2	2×2	33.4	5	14.63	25.4	170	195.5	3.98
LL2444			4×4				45.8	340	380.8	7.8
LL2466			6×6				66.2	510	571.2	11.62
LL2488			8×8				86.4	680	775.2	16.3
LL2822	44.45	1"3/4	2×2	37	6.3	15.9	31.4	200	224	5.45
LL2844			4×4				57	400	448	10.7
LL2866			6×6				82.6	600	672	15.93
LL2888			8×8				108	800	896	21.17
LL3222	50.8	2"	2×2	42.2	6.3	17.81	31.3	260	291.2	6.2
LL3244			4×4				56.9	520	582.4	12.3
LL3266			6×6				82.5	780	873.6	18.3
LL3288			8×8				108.5	1040	1176	24.2
LL4022	63.5	2"1/2	2×2	52.9	8	22.89	42.2	360	403.2	10.37
LL4044			4×4				74.6	780	873.6	20.23
LL4066			6×6				107	1080	1209.6	30.1
LL4088			8×8				139	1440	1747.2	40
LL4822	76.2	3"	2×2	63.88	10	29.24	50.2	560	627.2	15.06
LL4844			4×4				89.6	1120	1554.4	29.35
LL4866			6×6				130	1680	1880	43.7
LL4888			8×8				170	2240	2508.8	58.02

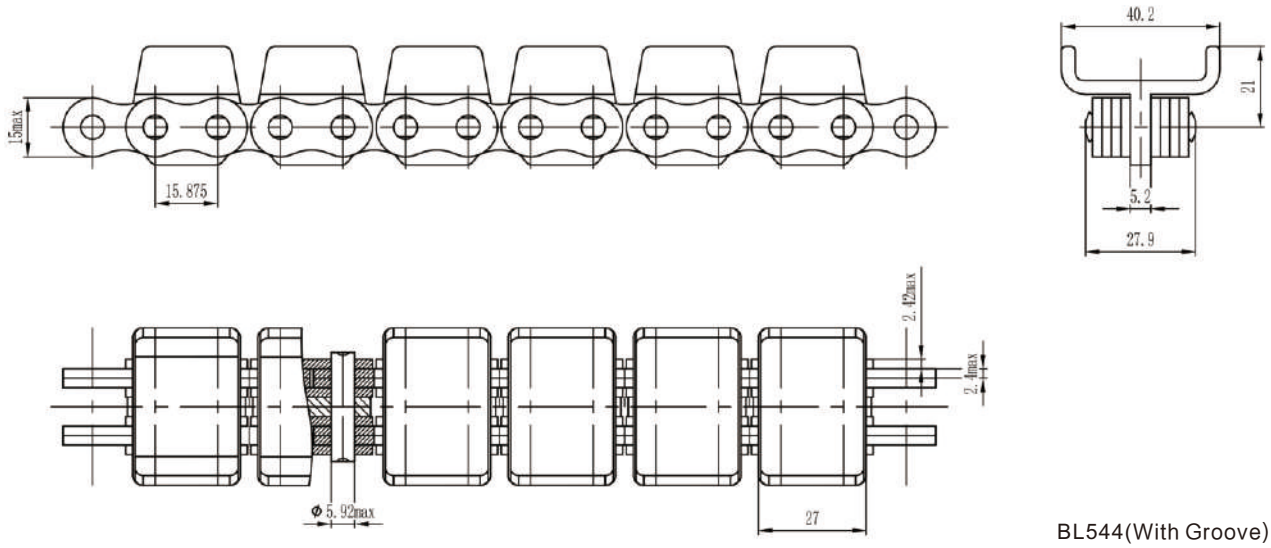
Leaf Chain with Groove



BL844(With Groove)

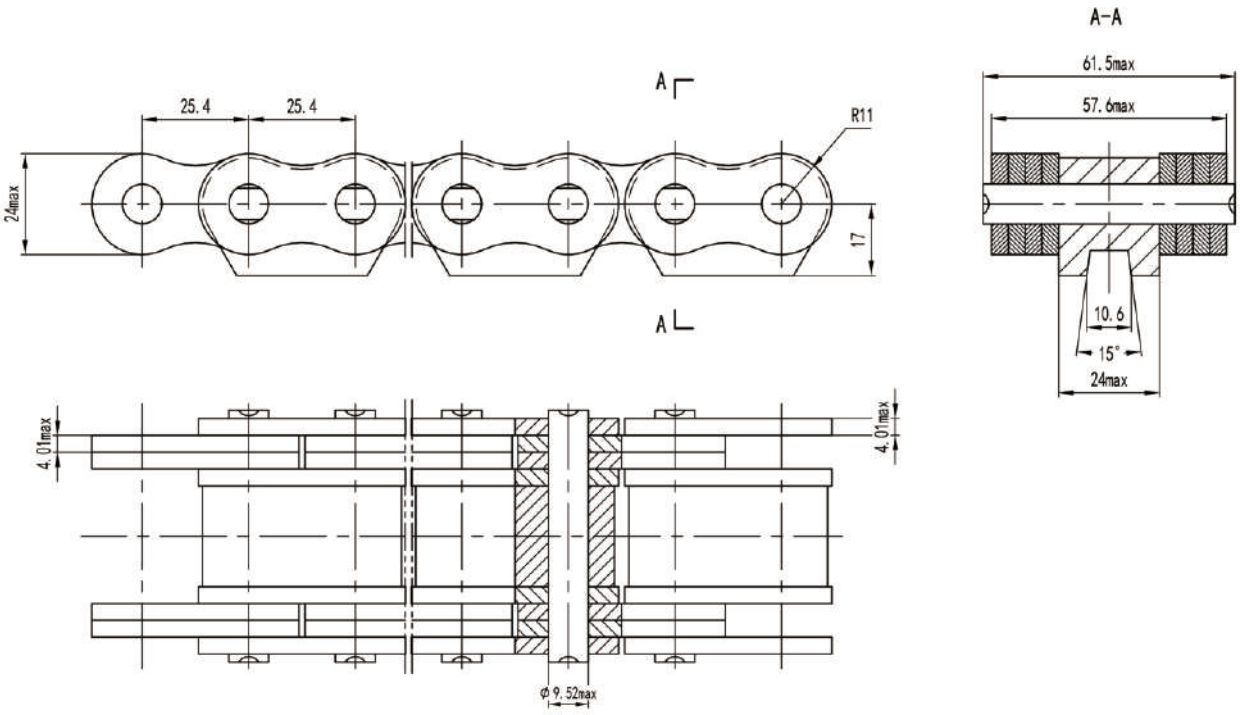


BL823(With Groove)

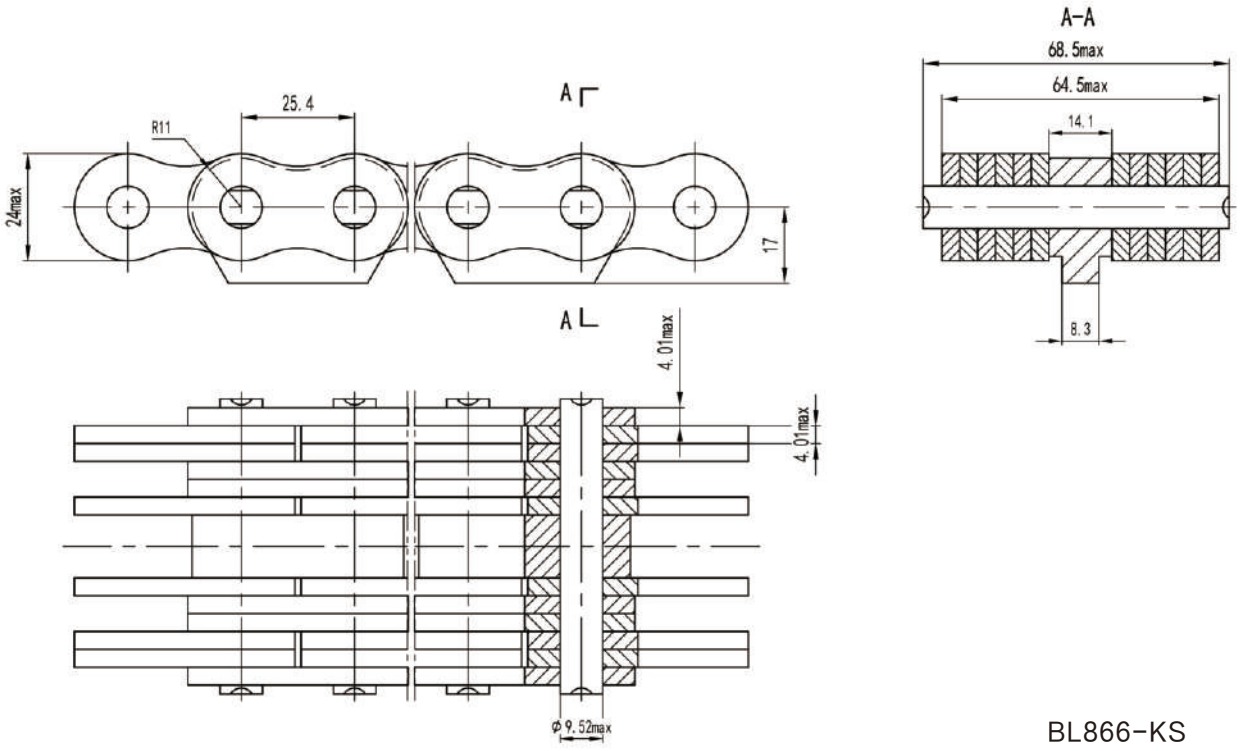


BL544(With Groove)

Leaf Chain with Groove

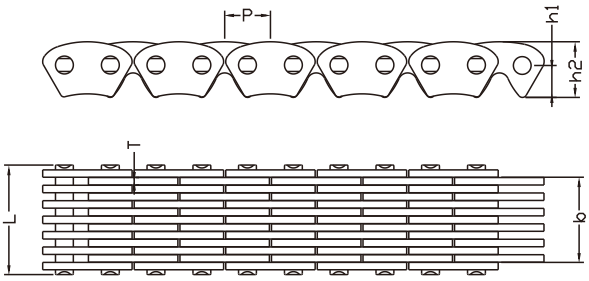


BL844-KS

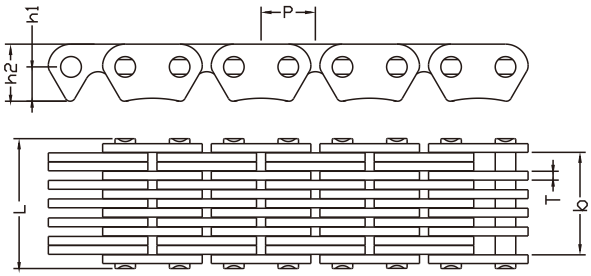


BL866-KS

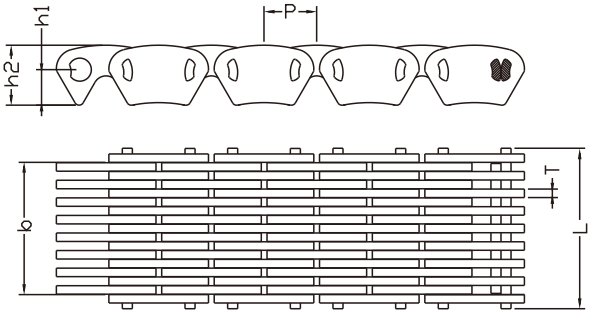
Hydraulic Oil Pump Silent Chain



Chain No.	Pitch	Chain width	Pin diameter	Pin length	Distance from hole center to tooth	Chain thickness	Plate thickness	Plate numbers	Links	Qo
	P	b min	d2 max	L max	h1	h2	T	N		
	mm	mm	mm	mm	mm	mm	mm			KN
SC-389	9.525	17.6	3.7	22.6	6.6	11.5	1.535	13	72	28.2
		23.9		28.9	6.6	11.5	1.535	17	60	37.6
		23.9		28.9	6.6	11.5	1.535	17	68	37.6
		23.9		28.9	6.6	11.5	1.535	17	70	37.6
		23.9		28.9	6.6	11.5	1.535	17	72	37.6
		43.1		48.1	6.6	11.5	1.535	29	40	65.8
		43.1		48.1	6.6	11.5	1.535	29	80	65.8



Chain No.	Pitch	Chain width	Pin diameter	Pin length	Distance from hole center to tooth	Chain thickness	Plate thickness	Plate numbers	Links	Qo
	P	b min	d2 max	L max	h1	h2	T	N		
	mm	mm	mm	mm	mm	mm	mm			KN
HD-367	9.525	17.6	3.6	22.6	6	10	1.535	13	60	25.7
		17.6		22.6	6	10	1.535	13	70	25.7
		17.6		22.6	6	10	1.535	13	72	25.7



Chain No.	Pitch	Chain width	Pin diameter	Pin length	Distance from hole center to tooth	Chain thickness	Plate thickness	Plate numbers	Links	Qo
	P	b min	d2 max	L max	h1	h2	T	N		
	mm	mm	mm	mm	mm	mm	mm			KN
SCC-389	9.525	23.9	Double Flat Pin	28.9	6.4	10.8	1.535	17	60	32.1
		23.9		28.9	6.4	10.8	1.535	17	70	32.1
		23.9		28.9	6.4	10.8	1.535	17	72	32.1
		23.9		28.9	6.4	10.8	1.535	17	76	32.1
		23.9		28.9	6.4	10.8	1.535	17	90	32.1
		23.9		28.9	6.4	10.8	1.535	17	102	32.1
		30.3		35.3	6.4	10.8	1.535	21	70	40.1