

Engineered Low Salinity Waterflood in Carbonate Reservoirs: —Boosting Fluid-Fluid Interaction and Oil Recovery by Cost Effective Additives

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Scaled Solutions

SPE-220744-MS & SPE-221893-MS

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INPEX

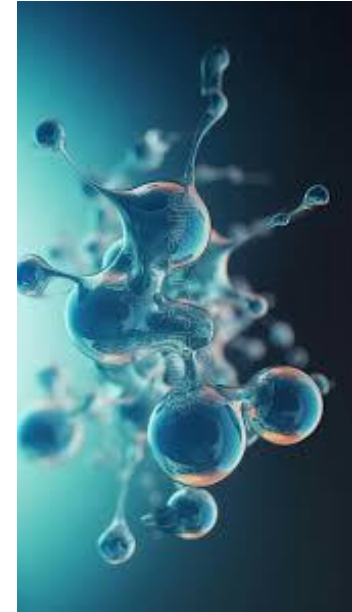


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Outline

- 1) Background/Objective
- 2) Overall Study Workflow
- 3) Fluid-fluid Interaction (FFI) Tests
- 4) EOR Core Flood Tests
- 5) Hypothesis of FFI Mechanism
- 6) Conclusions and Way forward



Background: Past LSW Research in Carbonates

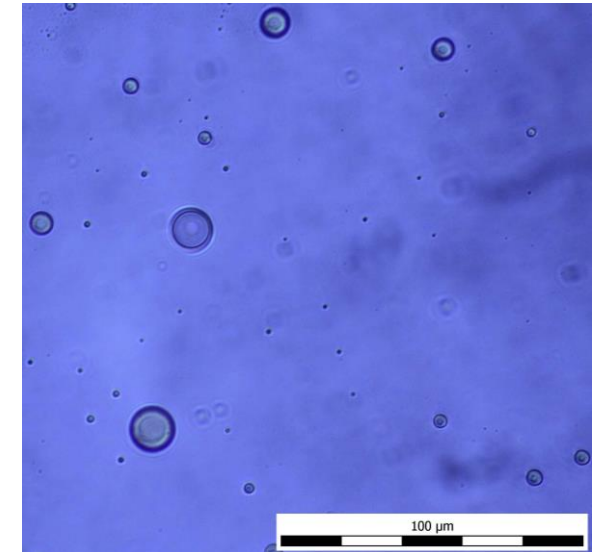
- LSW EOR research has been advanced in sandstone reservoirs and more recently research focusing on carbonate reservoirs has been conducted.
- Many reports discussed mechanisms surrounding rock-fluid interactions in carbonates, such as wettability alteration, ion exchange and/or rock dissolution effects.
- However, a consensus in mechanism and reliable screening process has not been reached.



Objective

Development of LSW EOR boosting Technology:

- New focus on fluid-fluid interaction (FFI), forming micro dispersion as an interfacial reaction of oil-water mixing, as a main driver of the mechanism for improving oil recovery.
- Use FFI testing as a screening for LSW EOR potential - rank crude oils and various LSW additives. Perform core flood tests to further investigate oil recovery.
- Target is an offshore giant carbonate field in the Middle East.
- LSW + additives preferred over e.g. more traditional spiking of divalent ions (incl. SO_4^{2-}), which may bring scaling and/or souring risks. Surfactant/polymer LSW considered but potentially less cost effective.



Overall Study Workflow

SPE-220744-MS – Low Salinity Water Basis

(1) Screening LSW-reactive Oil by Fluid-fluid Interaction (FFI) Tests

- Obtain micro-dispersion ratio (MDR) in contact with LSW
- Select most positive oil for Stage 2 testing.

(2) Exploring LSW EOR Boost Additives

- Evaluate impact of DEK, DMK, and Cu(II) on MDR formation in FFI tests

(4) Mechanism Discussion

- MDR in FFI tests vs. Oil recovery increment in CF tests
- Micro-dispersion forming mechanism
- Way forward

(3) EOR Core Flood Tests using FFI-screened Oil (CF01 - CF04)

- Secondary SW injection
- Tertiary LSW injection (CF01)
- Tertiary LSW + additives injection (CF02-04)

SPE-221893-MS – Seawater Basis

(5) Compatibility Testing

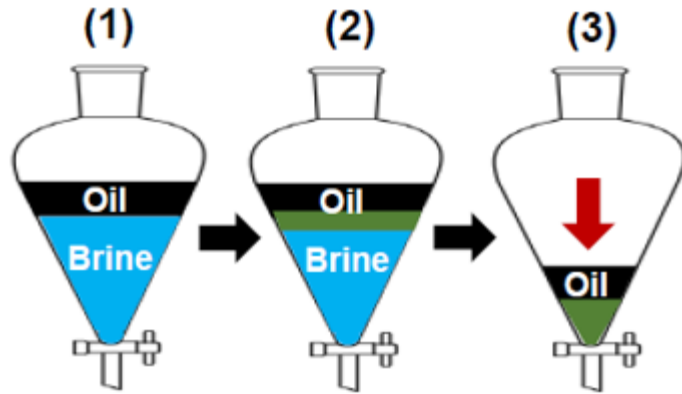
- Compatibility Check: To select DEK additive concentration in SW

(6) EOR Core Flood Test using FFI-screened Oil (CF05)

- Secondary SW injection
- Tertiary SW + DEK additive injection (CF05)

Fluid-fluid Interaction Tests

Fluid-fluid Test Procedure

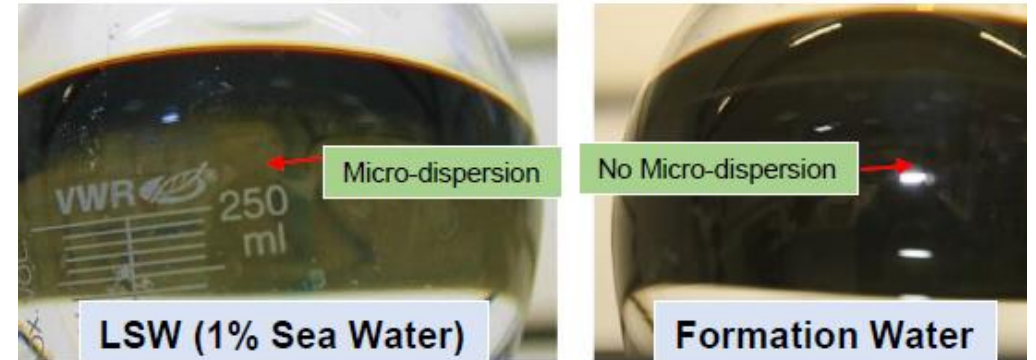


Crude oil was centrifuged to remove free water

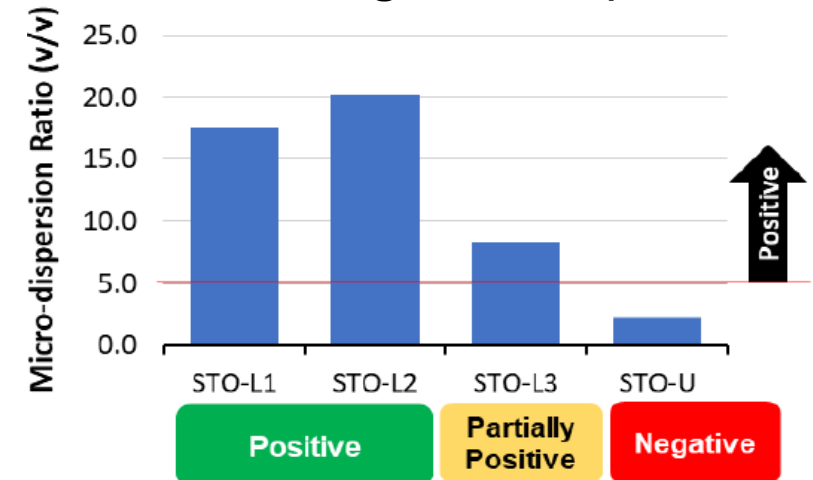
- (1) Crude oil and brine carefully placed in separatory funnel.
- (2) Placed in oven for 3 days. If positive oil, micro-dispersion (MD) is formed at interface of oil and brine.
- (3) After removing aqueous phase, MD phase is taken to measure water content by Karl Fischer Titration.

$$\text{Micro-dispersion Ratio (MDR)} = \frac{\text{Water content of micro-dispersion phase}}{\text{Water content of crude oil before contact with brine}}$$

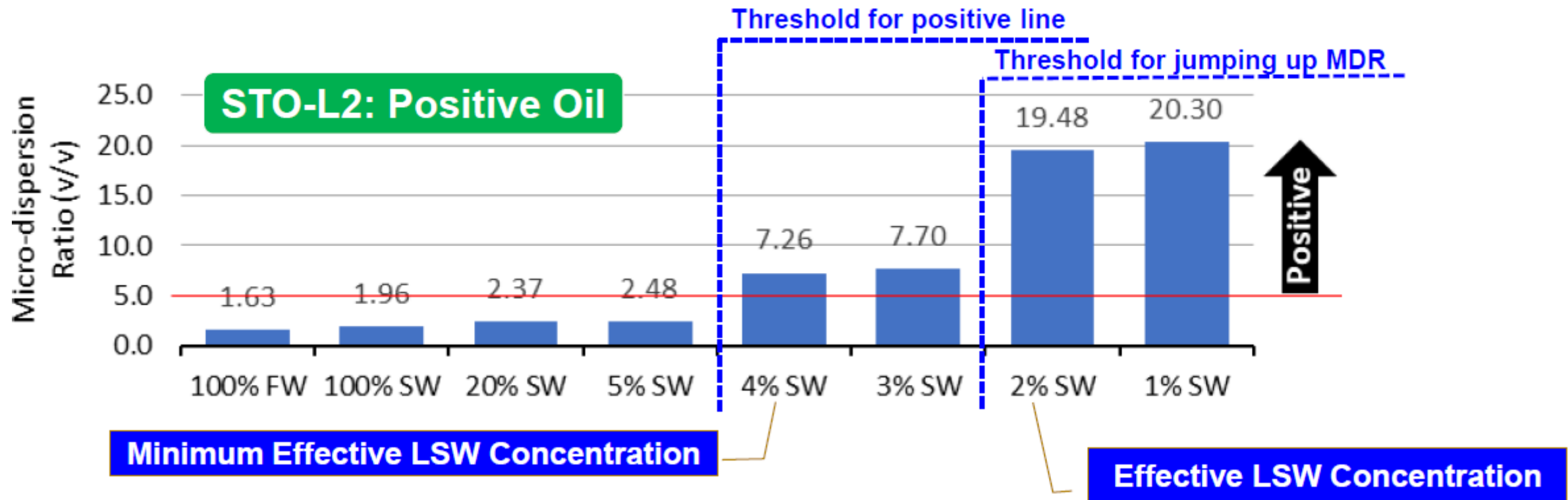
Photographs of Fluid-fluid Interaction Tests



Positive Oil Screening Results (LSW: 1% SW)

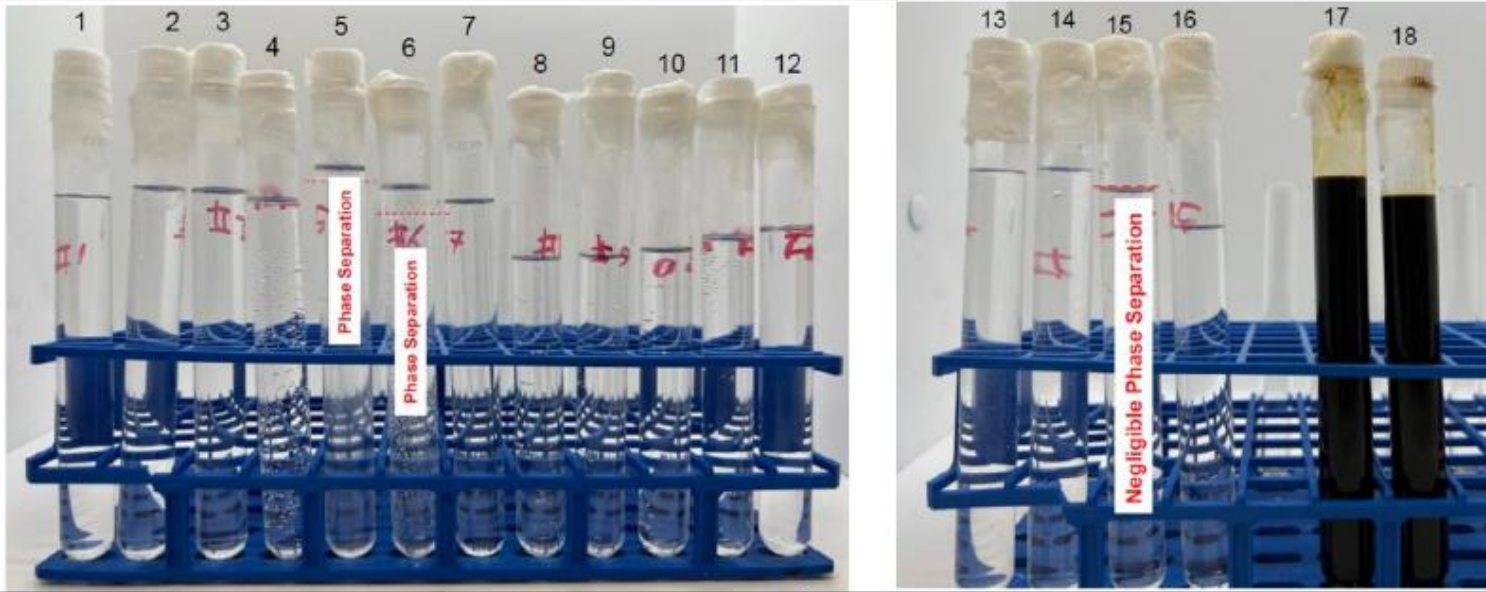


Fluid-fluid Interaction Tests: Effective LSW Concentration Impacts on MDR

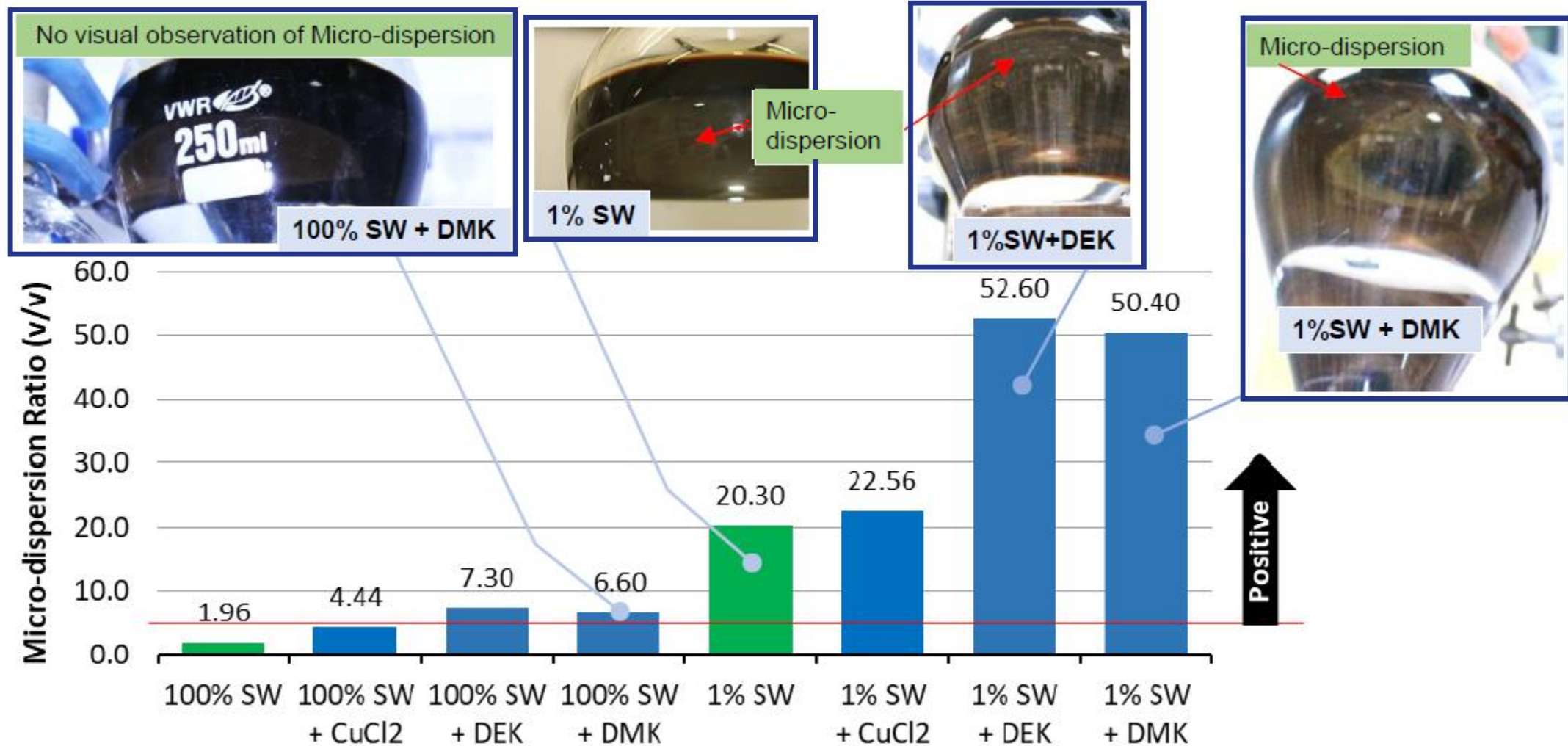


$$\text{Micro-dispersion Ratio (MDR)} = \frac{\text{Water content of micro-dispersion phase}}{\text{Water content of crude oil before contact with brine}}$$

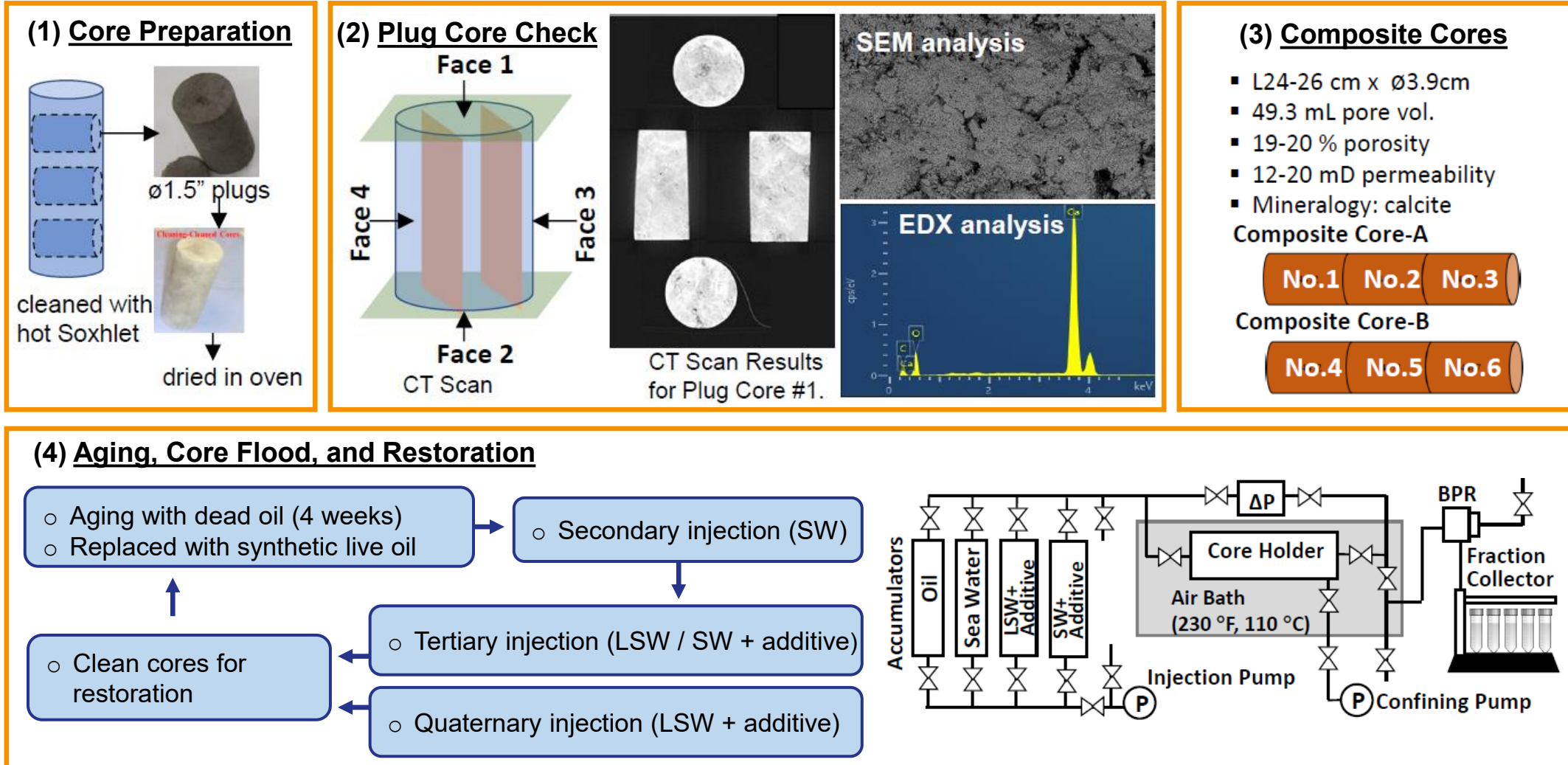
Compatibility Test Results: DEK and DMK vs. 100%SW, 1%SW, 100%FW, and Crude Oil

COMPATIBILITY WITH		100% SW										1% SW		100% FW		Crude Oil		
PHOTOS																		
ADDITIVES	DEK 0.1 wt%	DEK 0.2 wt%	DEK 0.5 wt%	DEK 2.0 wt%	DEK 5.0 wt%	DEK 10.0 wt%	DMK 0.1 wt%	DMK 0.2 wt%	DMK 0.5 wt%	DMK 2.0 wt%	DMK 5.0 wt%	DMK 10.0 wt%	DEK 2.0 wt%	DMK 2.0 wt%	DEK 2.0 wt%	DMK 2.0 wt%	DEK 2.0 wt%	DMK 2.0 wt%
RESULTS	☒	☒	☒	☒			☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒	☒

Fluid-fluid Interaction Test Results: Additive Sensitivity using STO L 2

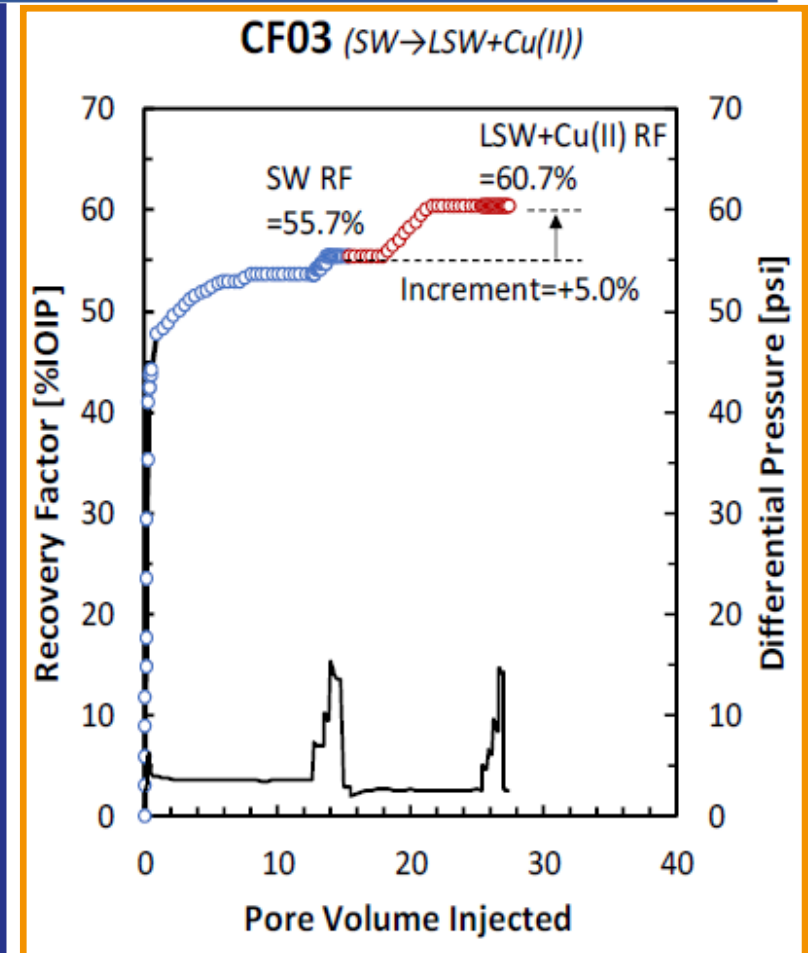
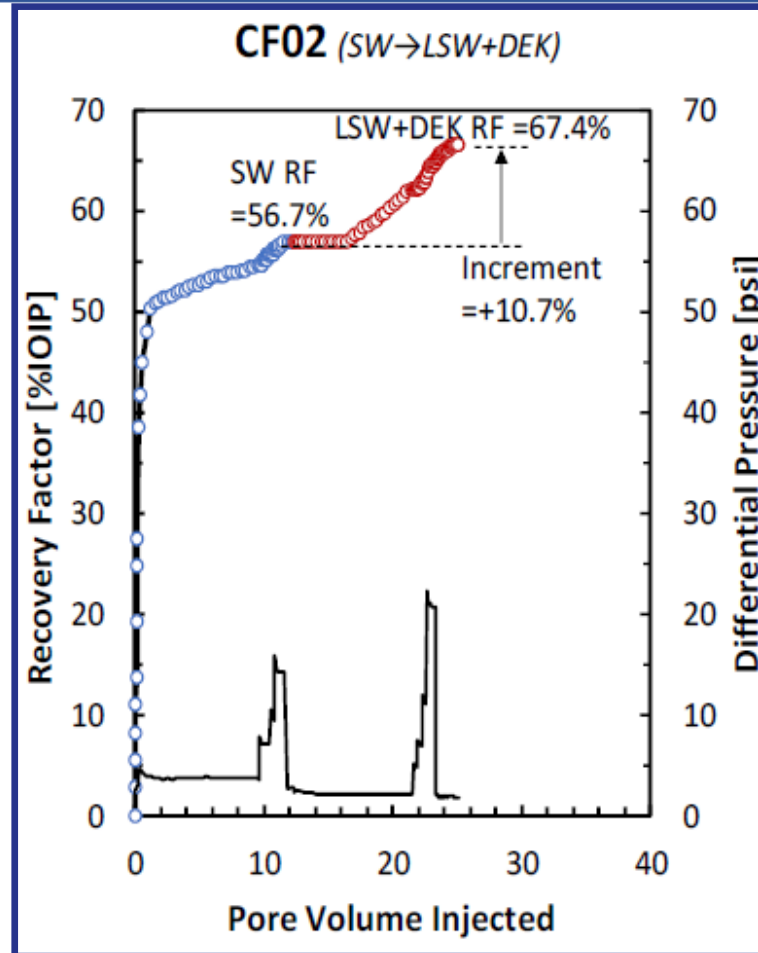
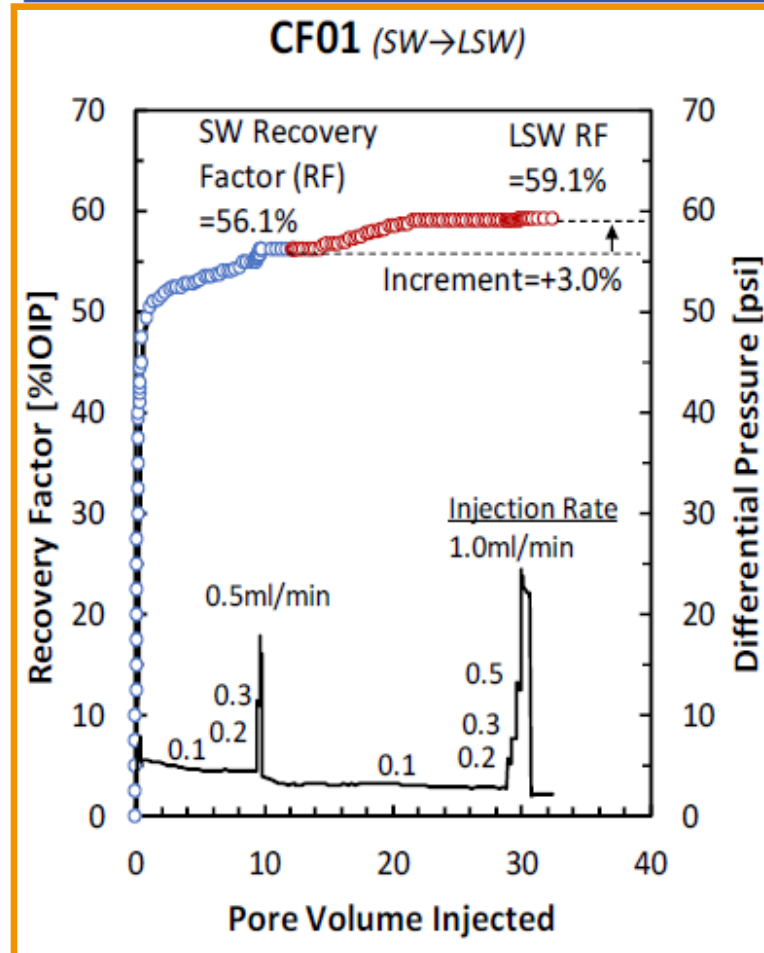


Core Flood Tests



Core Flood Test Results: Pure LSW *versus* LSW + Each Additive

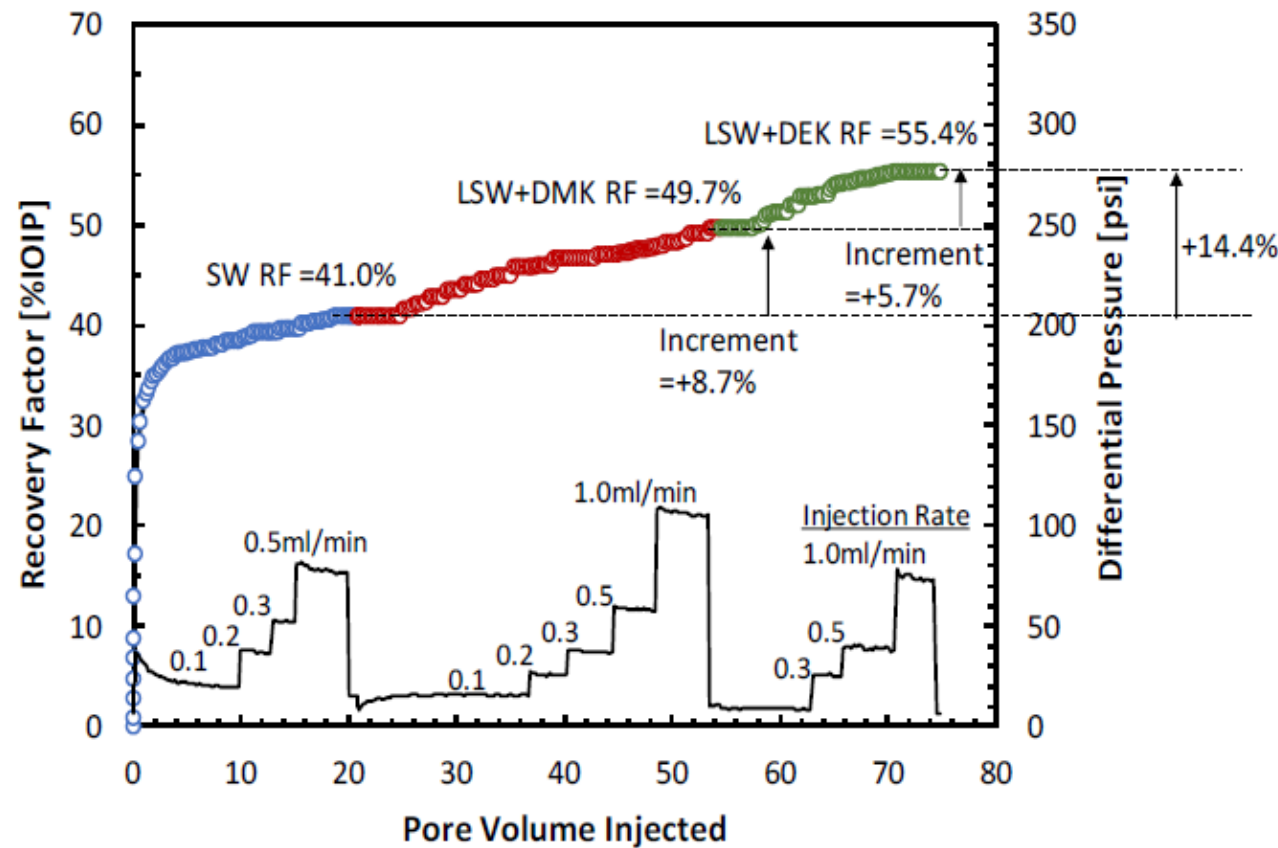
COMPOSITE CORE-A ($K_{abs}=22$ md)



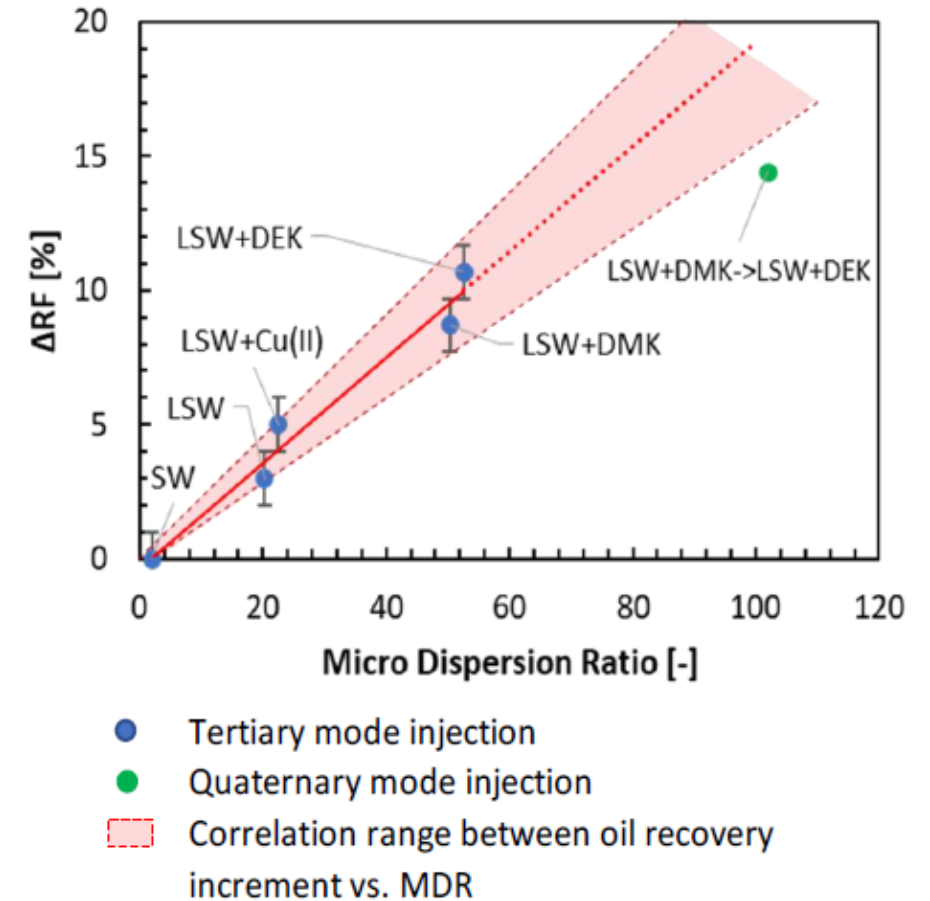
Core Flood Test Results: Pure LSW versus LSW + Each Additive

COMPOSITE CORE-B ($K_{abs}=12$ md)

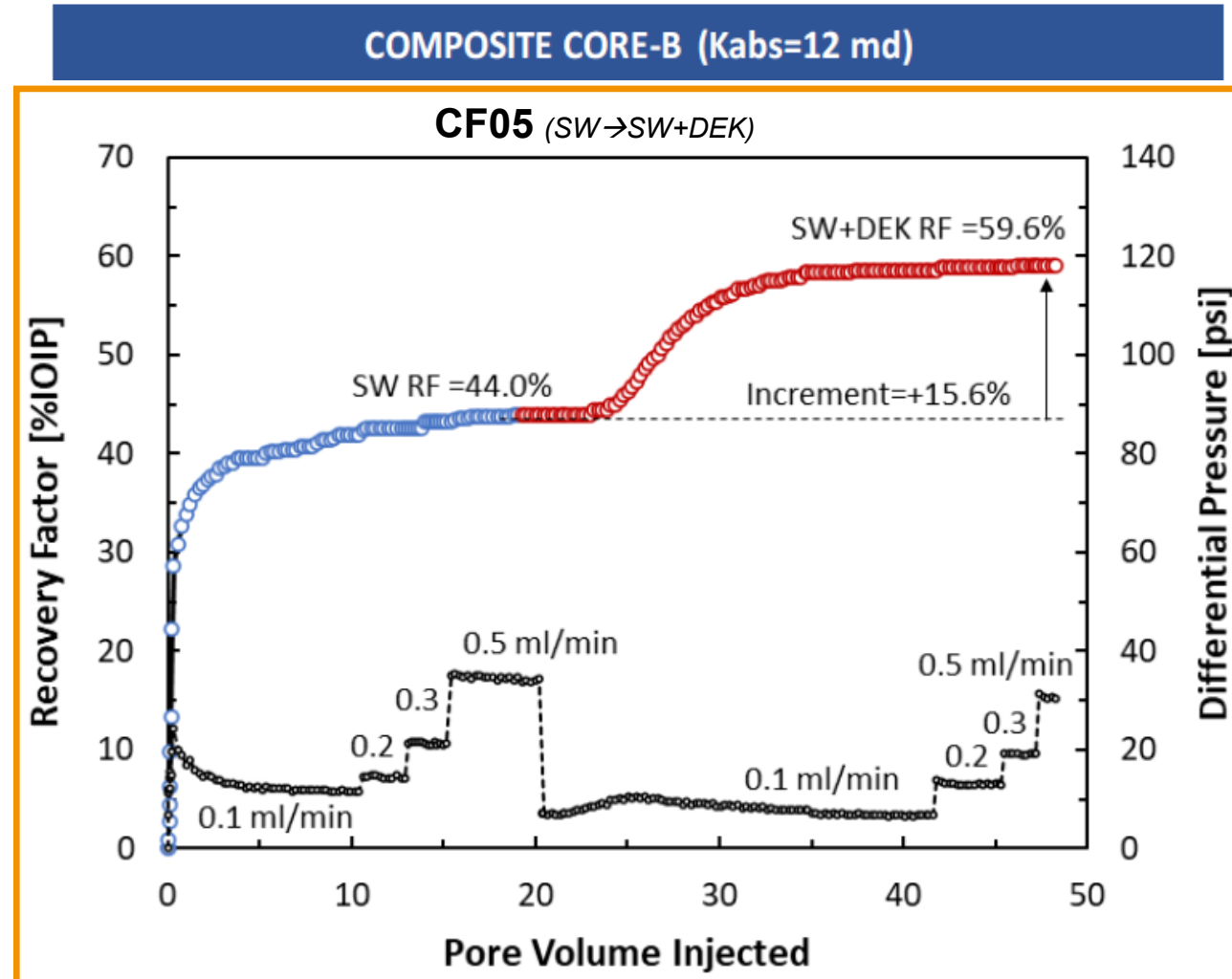
CF04 ($SW \rightarrow LSW+DMK \rightarrow LSW+DEK$)



CORRELATION BETWEEN OIL RECOVERY INCREMENT vs. MDR

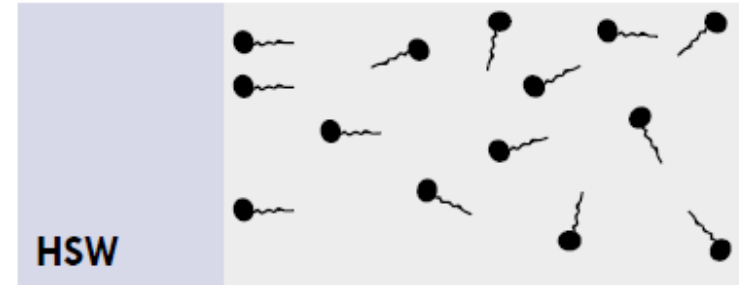
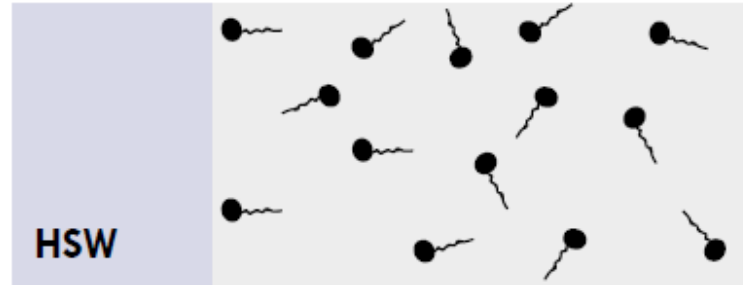
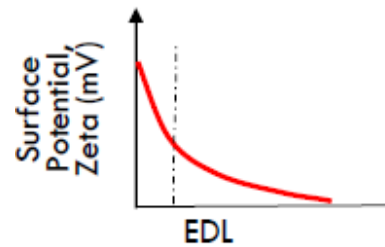


Core Flood Test Results: Comparison between Pure SW *versus* SW + DEK

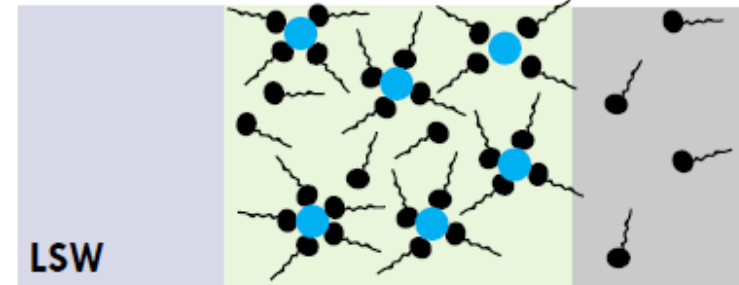
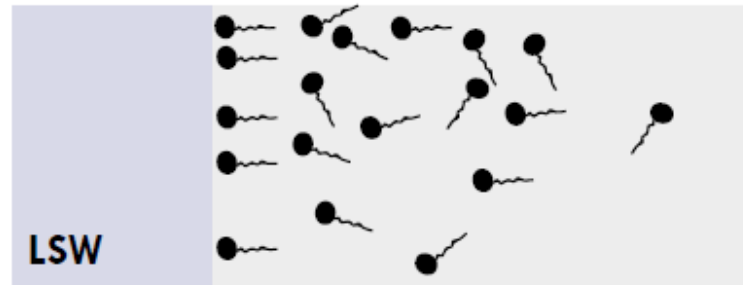
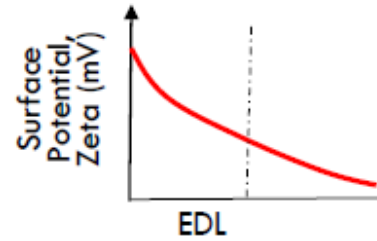


Mechanism - Hypothesis of MD Formation

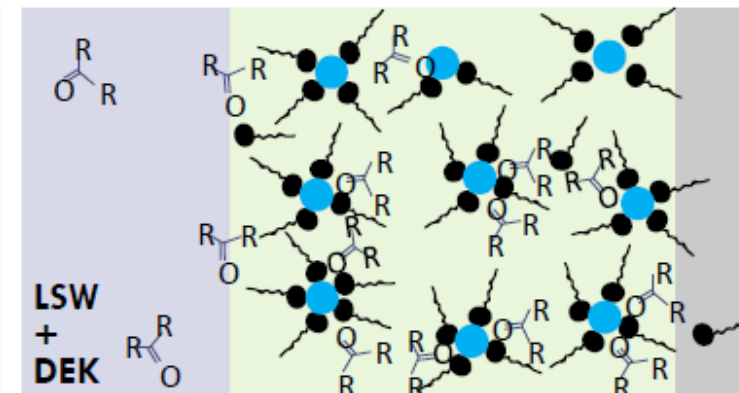
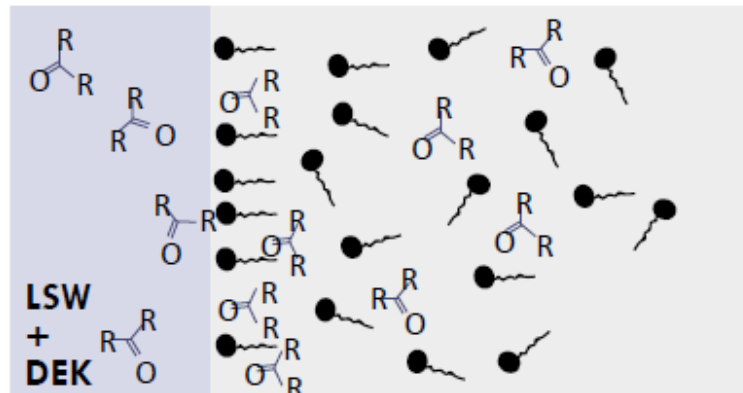
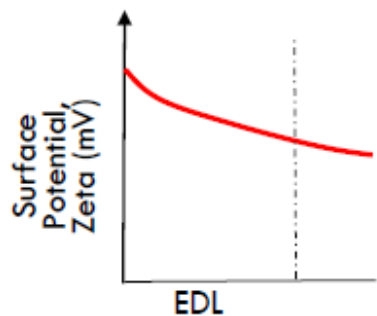
(a) HSW Case



(b) LSW Case



(c) LSW+DEK Case



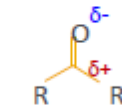
- Water Phase
- Oil Phase
- Post-FF Interacted Oil Phase
- Micro-dispersion Phase
- Micro-dispersed Water

Hydrophilic
(negative charged)

Hydrophobic
(positive charged)

Functional Component

Carbonyl oxygen is electron rich because of the inductive electron donation of two alkyl groups toward the C=O bond.



Diethyl Ketone (DEK)

Identification of the Functional Component in Positive Oil

SPE-218172 -MS (Yonebayashi et al., 2024)

- Based on micro-dispersion (MD) ratios with 1% SW, a positive crude, a partially positive crude and a negative crude were analysed by FT-ICR MS.
 - Samples were taken from the original crudes and, for positive oils, from the MD fluids and post-FFI testing oils. Samples were fractionated prior to analysis.
-
- Asphaltenes in positive oils consisted of higher double-bond-equivalent (DBE) composition.
 - Higher DBE asphaltenes moved to the MD phase, majority of polar resins remained in the oil phase.
 - Hypothesis that asphaltenes that were stabilized by being surrounded with resins, destabilized as polar resins were detached by the interaction between LSW and asphaltenes' surface-active components.
 - The subject oil field has a clear asphaltene gradient and future work will explore oil taken from target areas.



Conclusions

- ❑ **Fluid-fluid interaction (FFI) tests highlighted large impact of LSW additives on MDR and oil recovery**
 - ✓ MDR could double by adding DEK or DMK in LSW. Cu(II) had a less significant effect.
 - ✓ The increment of tertiary oil recovery after secondary SW:
LSW +3%, LSW-CuCl₂ +5%, SW-DMK +9% and LSW-DEK +11% of IOIP
 - ✓ A linear correlation between MDR in fluid-fluid testing and increment of oil recovery in core flood tests.

- ❑ **Fluid-fluid interaction and core flood tests showed similarly positive impact for SW-DEK**
 - ✓ MDR increased more than 3 times by adding DEK in SW and 15.6% increment in tertiary oil recovery
 - ✓ Potentially quicker oil recovery than Hybrid LSW options
 - ✓ Would save on need for desalination plant by applying SW basis

Way Forward

- Further exploring of effective additives and exploring the potential to optimize dosages
- Exploring more FFI reactive (richer polar-heavier-ends) field oils

Acknowledgement

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Thank you

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