

3M™ Reusable Respirator Trade-In, Trade-Out Program

Get 3M™ Reusable Respirator facepieces at no charge*
in exchange for competitive facepieces and your
purchase of 3M™ Cartridges and/or Filters.**

What's in it for you?

Cost savings. Upgrade your existing reusable respirator facepieces with this great bonus offer.

Support. Whether it's your regional sales representative, our technical service team or our online resources, we're here to help you along the way.

What do you do to make it happen?

1. Contact your local 3M safety representative to confirm and process the trade-in request.
2. User must order cartridges and filters from a 3M Authorized Distributor.
3. 3M will ship no charge facepieces to the distributor or end-user.
4. User and/or distributor collects and appropriately disposes of competitive facepieces.

Trade-in Offer Example

Trade in your
competitive facepieces...
(Minimum quantity: 10)









...get the same number of 3M™ Reusable
Respirator facepieces at no charge...
(Mix and match styles)



...when you order the appropriate number of
cartridges and/or filters from a 3M distributor
(See chart below)

4 x 2 = 8 pairs 5 x 10 = 60 pairs

Trade-in Ratio of Cartridges/Filters per Facepiece

Facepiece	Half				Full	
	3M™ Half Facepiece Reusable Respirator, 6000 Series	3M™ Rugged Comfort Half Facepiece Reusable Respirator, 6500 and 6500QL Series	3M™ Half Facepiece Reusable Respirator, 7500 Series	3M™ Secure Click™ Half Facepiece Reusable Respirator, HF-800 Series	3M™ Full Facepiece Reusable Respirator, 6000 Series	3M™ Ultimate FX Full Facepiece Reusable Respirator, FF-400 Series
						
Cartridges and/or Filter Purchase Quantity per Facepiece	2 pairs	2 pairs	3 pairs	3 pairs	4 pairs	10 pairs

*A minimum selection of 10 assorted facepieces necessary to meet trade-in program requirements.

**See chart for trade-in ratio of cartridges or filters to be purchased for each qualifying trade-in facepiece.

3M reserves the right to modify, discontinue, or terminate this offer at any time and without prior notice. Amount of no charge reusable respirators are determined at the sole discretion of the 3M safety specialist. To qualify, the end user must trade-out a minimum of 10 (ten) competitive respirators and provide proof of disposal, as well as place an order for 3M™ Cartridges and/or Filters and provide proof of purchase. Offer open to industrial end users of reusable respiratory products in Canada and valid between January 1, 2022 and December 31, 2022. Please allow at least 2-4 weeks for delivery. 3M is not liable for undelivered packages. This offer cannot be combined with any other promotion. 3M PSD products are for occupational use only.

