



TUNE®

Rear Door Gap Filler Installation Guide

REQUIRED TOOLS

Drill

Clean rag

1/8" Drill bit

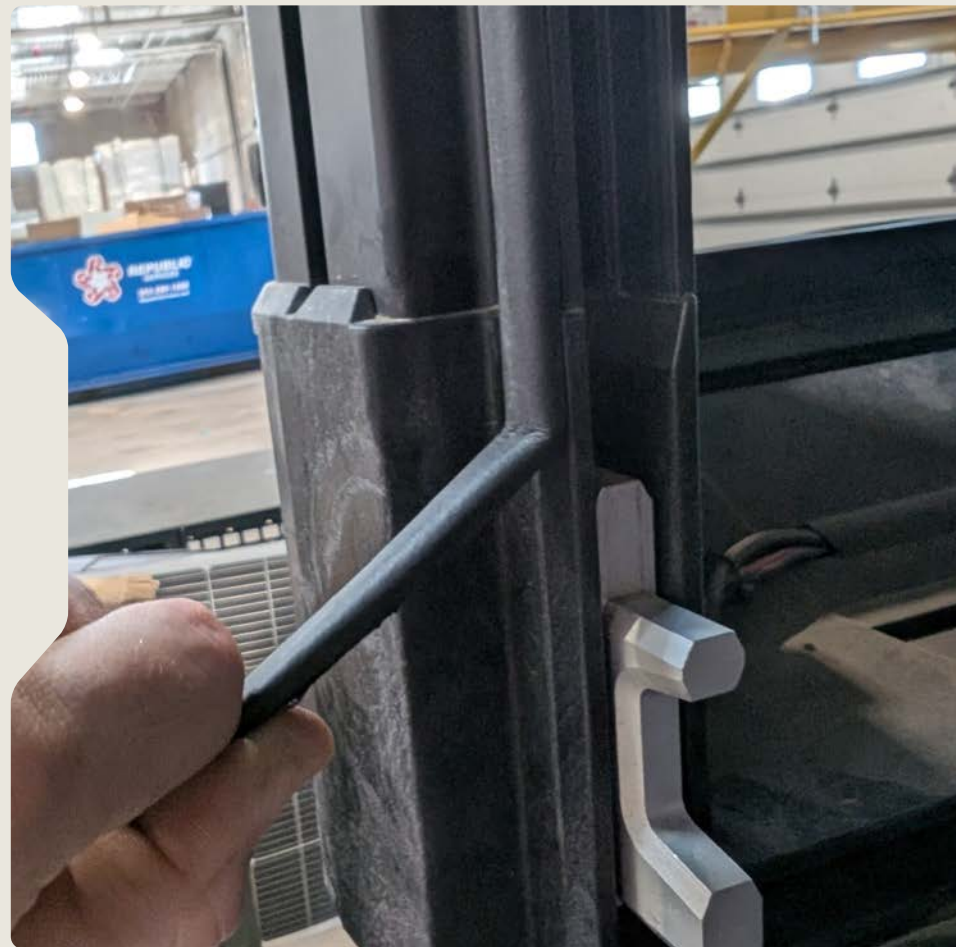
Scissors

Isopropyl Alcohol

T20 Driver Bit

Preparation

1. Remove the d bulb from the vertical profile



NOTE:

Repeat the same steps for the opposite side of the camper

Preperation



1. Clean the area with a clean rag and isopropyl alcohol where the d bulb was removed
2. Clean the lower area of the corner bracket with isopropyl



NOTE:

Repeat the same steps for the opposite side of the camper

Drill Jig Installation



1. Peel off the removable layer of adhesive backing from the drill jig (Fig. 1)
2. Making sure the inside corner of the drill jig makes contact with the outer corner of the corner bracket – press firmly (Fig. 2)



NOTE:

Repeat the same steps for the opposite side of the camper

Drilling



1. Drill a hole in both locations on the drill jig using a $\frac{1}{8}$ " drill bit
2. Remove the drill jig for use on the other side of the camper



NOTE:

Repeat the same steps for the opposite side of the camper

Cleaning and prep



1. Once the drill template is removed clean the area again with isopropyl alcohol, taking care to remove all debris from the area



NOTE:

Repeat the same steps for the opposite side of the camper

D-Bulb



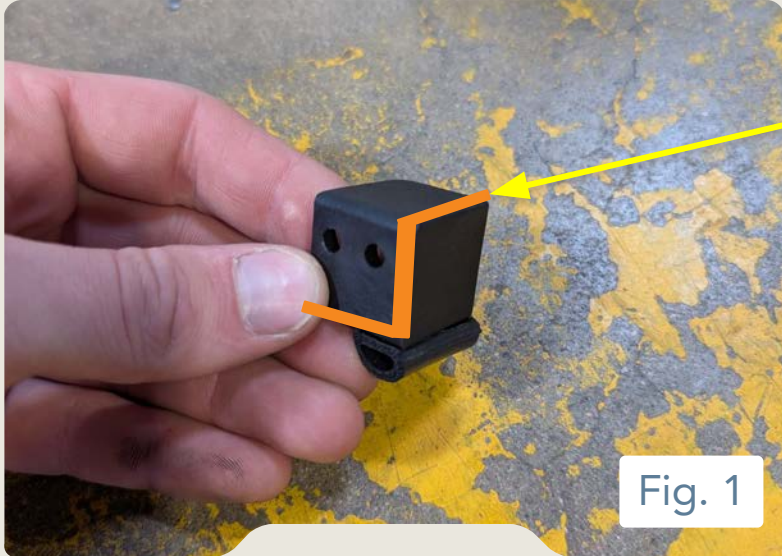
1. Attach the d-bulb to the underside of the rear door gap filler
2. D-Bulb should be flush to the outer face with the holes, then trim flush on the inside of the bracket.



NOTE:

Repeat the same steps for the opposite side of the camper

Caulking



1. Apply a continuous bead of caulking in the area shown in orange (Fig. 1)
2. Completed caulking (Fig. 2)



- ❏ **WARNING :**
A continuous bead of caulking is imperative to waterproof the area
- ❏ **NOTE :**
Repeat the same steps for the opposite side of the camper

Installation



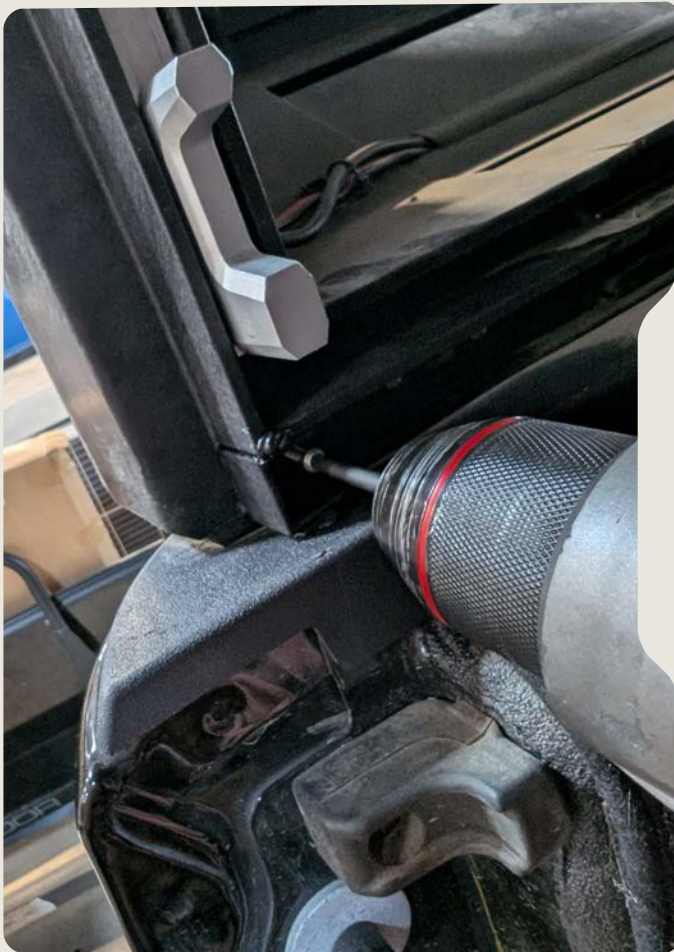
1. Firmly press the rear door gap filler into place while keeping the holes aligned (Fig. 1)



NOTE:

Repeat the same steps for the opposite side of the camper

Installation



1. Secure the rear door gap filler with two plastic tapping screws using the included T20 bit
2. Slowly tighten until snug



NOTE:

Repeat the same steps for the opposite side of the camper



WARNING

Over tightening the screws may result in damage to the corner bracket

Caulking Touch Up



1. Clean up excess silicone squeeze out with a rubber glove or rag



NOTE:


Repeat the same steps for the opposite side of the camper

D-Bulb Installation



1. Align d-bulb with the top of the profile just under the hinge (Fig. 1)
2. Keep the d-bulb flush with with the inside corner of the vertical profile (Fig. 2)
3. Cut d-bulb flush to meet the bottom of the rear door gap filler (Fig. 3)



 **NOTE:**
Repeat the same steps for the opposite side of the camper