



TUNE[®]

Upgraded Barn Door Gasket Kit

REQUIRED TOOLS

Name	Category
T-30 Torx Allen Key	Tool
Heat Gun/Hair Dryer (if colder than 60°F)	Tool
Scissors	Tool
Tailgate Gasket	Part (included)
Sheet Metal Piece	Part (included)
M6x12 Screw (10)	Part (included)
Washer (10)	Part (included)
M6 Hammer Nut (10)	Part (included)
Isopropyl Alcohol	Cleaning
Rag/Paper Towel	Cleaning



Remove Current Gasket and Prep New Gasket

1. Peel the current tailgate gasket off of the barn doors.
 - a. Warming the surface with a heat gun or hair dryer can help with removing the gasket.
2. Clean the door with isopropyl alcohol.
3. Lay out the new gasket and fold it in half.
4. Cut the gasket at the halfway point, one for the passenger side and one for the driver side door (Fig. 1).



Attach The New Gasket

1. Peel the adhesive backing off of one of the gaskets.
2. Starting at one end, stick the gasket to the door. Overhang the gasket past the end of the door a little bit. It will be trimmed on the next page.
 - a. The top of the gasket should be $\frac{3}{8}$ inch below the bottom edge of the t-track (Fig. 1).
 - b. The bottom of the adhesive strip should not be lower than the bottom edge of the door (Fig. 1-A).
3. Proceed sticking the rest of the gasket to the barn door. Do not stretch the gasket during this.
4. Repeat this process on the other door.

ⓘ If air temperature is below 60°F, use a heat gun or hair dryer to warm the surface of the barn door.



Trim The Gaskets

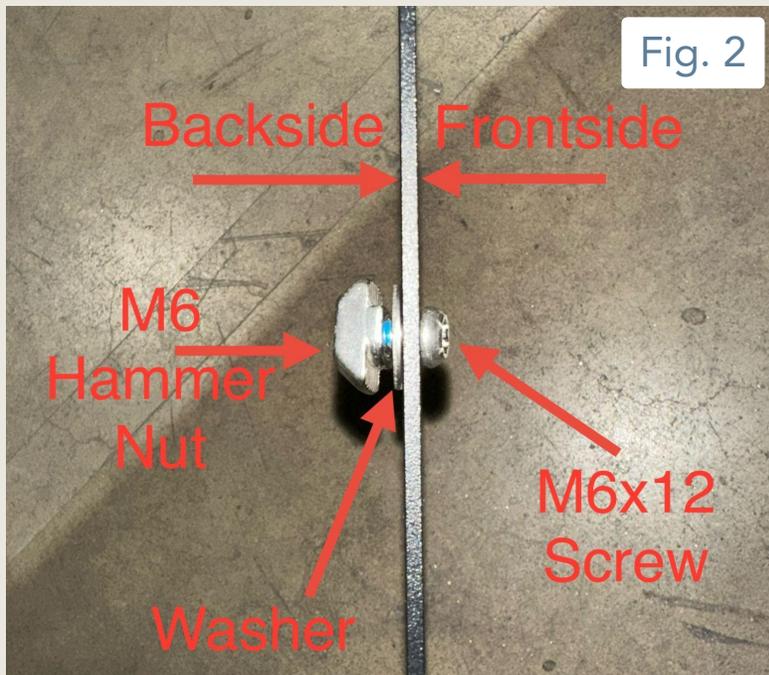


1. Trim the ends of the gasket flush with the edges of the door.
 - a. Driver inside: Figure 1
 - b. Driver Outside: Figure 2
 - c. Passenger Inside: Figure 3
 - d. Passenger Outside: Figure 4

Prepare the Sheet Metal Piece



1. Fig. 1-A is the driver side piece and has a cutout for the door handle. Fig. 1-B is the passenger side piece.
2. Attach the hardware (Fig. 2). Insert the screw into the frontside of the piece. On the backside add a washer then thread on the hammer nut a few turns.
3. Orient the hammer nuts horizontally so that they will insert into the t-track on the barn door.



Attaching The Sheet Metal Piece

1. Hold up the sheet metal piece and insert the hammer nuts into the t-track along the bottom of the door.
 - a. The piece should be flush with the inside edge of the door.
 - i. Driver Side: Fig. 1
 - ii. Passenger Side: Fig. 2
2. Tighten the screws with a T-30 Torx key.
 - a. Ensure the hammer nuts turn vertically in the t-track.
3. Torque the screws to 6 lb•ft.

