



TUNE[®]

Tune M1 & M1L Interiors
Lagun Table – Install Guide

About This Guide

This guide covers day-to-day use of the Tune Lagun Table.

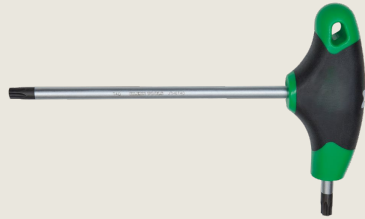
It also includes the instructions for install & stowing of the table.

Contact [Tune Outdoor Customer Care](#) for replacement parts. Do not substitute non-Tune components in the cooler tie down system.

- [Lagun Table Install Prep](#)
- [New Install](#)
- [Table Operation](#)
- [Troubleshooting](#)

Service Tools Required

T-15 and T-40 Driver



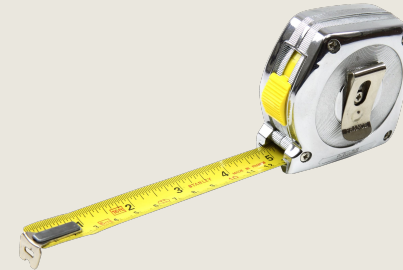
Torque Wrench with a T-40 Bit Driver



7mm Wrench or Socket and Socket Wrench



Tape Measure



Small Flat Head Screwdriver or Similar Object



Flashlight

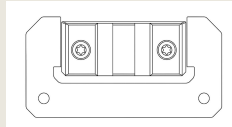


What's Included

Included in the Lagun Table System:

(1) Richlite Table Top

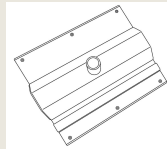
(1) Large Dovetail Mounting Bracket



(1) Small Dovetail Mounting Bracket



(1) Lagun Table Mounting Plate (TMP)



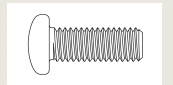
(1) Lagun Arm



(1) Lagun Standard Leg



(4) M8x16 Bolts



(4) M8 Drop-in T-nuts



(6) M4x16 Bolts

(6) M4x5 Nylock Nuts

Lagun Table Preassembly

1. Locate the Richlite table top, Lagun table mounting plate, M4X5 nylock nuts and M4X16 screws. (Fig. 1)
2. Place the Richlite table top with the countersunk holes facing up, and install the table mounting plate to the Richlite using a T-15 driver and 7mm socket or wrench firmly hand tight. (Fig. 2)

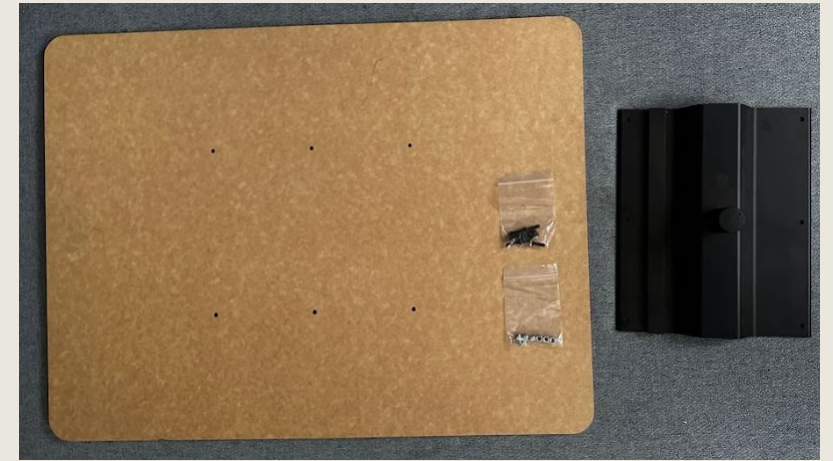


Fig. 1



Fig. 2

⚠ Do not over tighten or you will damage the Richlite.

Lagun Leg Mounting Brackets - Positioning and Install

1. Determine where you want the Lagun table leg along either the bench face or club bench face. Consider any obstacles such as your bed extension if you have one.
2. Locate (2) M8 drop in T-nuts, 2 M8x16 bolts and the large dovetail mounting bracket.
3. In the upper T-track of bench face, place (1) M8 drop in T-nut by pressing the ball spring in, and gently pushing it into the T-slot. The flat side of the T-nut should face outward and be visible from the T-track. (Fig. 1)
4. Repeat with the other M8 drop in T-nut. Ensure the holes in the drop in T-nuts are opposite to one another. (Fig. 2)



Fig. 1



Fig. 2

Lagun Leg Mounting Brackets - Positioning and Install

5. Align the large dovetail mounting bracket with the drop in T-nuts. (Fig. 3)
6. Install M8x16 bolts through each mounting hole into each drop in T-nut. Engage them but do not fully tighten. (Fig. 4)
 - a. It may be easier to start by hand tightening each bolt after engagement.
 - b. If you struggle to engage the drop in T-nuts, use a small flathead behind each drop in T-nut to pull it forward against the T-track.
 - c. This process may be easier when the bench is in the stow position, which makes the opening of the drop in T-nut sit vertically.
7. Repeat with the other side. (Fig. 5)



Fig. 3



Fig. 4



Fig. 5

Lagun Leg Mounting Brackets - Positioning and Install

8. Locate (2) M8 drop in T-nuts, (2) M8x16 bolts and the small dovetail mounting bracket.
9. In the lower T-track of the bench face, below the installed large dovetail mounting bracket, follow the same process of installing the M8 drop in T-nuts by pressing the ball spring in, and gently pushing it into the T-slot. The flat side of the T-nut should face outward and be visible from the T-track.
10. Install M8x16 bolts through each mounting hole into each drop in T-nut. Engage them but do not fully tighten. (Fig 1)
 - a. Align the drop in T-nut mounting hole through mounting bracket with your flat head before inserting the bolt.
11. The large and small dovetail mounting brackets should look like Figure 3.



Fig. 1



Fig. 2

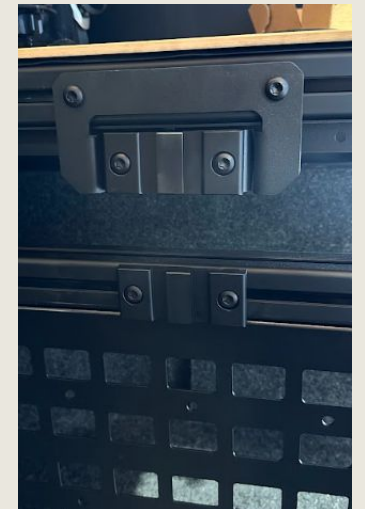


Fig. 3

Lagun Table Leg - Positioning and Install

1. Starting from the large dovetail mounting bracket, take the Lagun table leg and engage the dovetail slot. Ensure the handle is loose and on the side closest to the floor. (Fig. 1)
2. Slide the leg downward to engage the dovetail on the small dovetail mounting bracket. (Fig. 2)
3. Ensure the brackets are straight, then tighten all 4 M8x16 bolts on the large and small dovetail mounting brackets. (Fig.3)
 - a. Tighten each M8x16 bolt to 12 ft lbs of torque.
4. Adjust the height of the Lagun leg, then tighten using the ratcheting handle. This can be adjusted later. (Fig. 4)



Fig. 1



Fig. 2

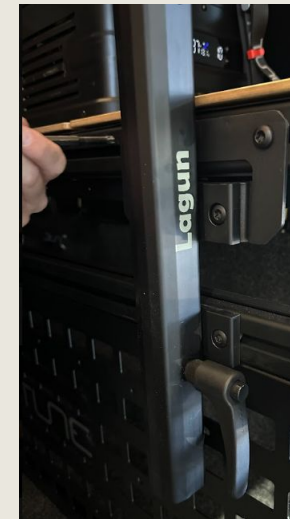


Fig. 3



Fig. 4

Lagun Table Arm - Install

1. Install the Lagun table arm onto the leg. Ensure the correct slot location on the arm is being used. (Fig. 1)
 - a. If the table arm is not easy to engage, ensure the handle is loosened.
 - b. If loosening the handle does not help, ensure you are not engaging the incorrect mounting side. (Fig. 2)
 - c. The wide collar of the plastic bushing goes on the side with the post. (Fig. 4)



Fig. 1 - Correct



Fig. 2 - Incorrect



Fig. 3



Fig. 4 - Collar

Lagun Table Top - Install

1. Install the Lagun table top post into the other end of the Lagun table arm. (Fig. 1)
 - a. If the table top post does not easily engage, ensure the handle is loosened.
2. Rotate the arm and table to the optimal position then tighten the handle.
 - a. A tighter grip will make it more difficult to adjust the arm and tabletop.
 - b. Important: Always keep the Lagun leg handle tightened while using the table.



Fig. 1

Using and Stowing the Lagun Table

1. While driving, you should remove the Lagun table and arm from the leg and secure it in the truck bed. If it is not removed, it may be able to spin freely and damage your windows, or other parts of the camper.
2. If your bench is in the stow position you can leave the Lagun table attached. The Lagun table can now be used as a bedside table. Before closing your camper with the Lagun/bench in this position, ensure that the Lagun is low enough to allow the camper to close.
3. If you have a bed extension, take note of this when positioning the Lagun system along the bench, so that they will not interfere.

How Lagun Handles Work

1. Push Button: Pressing the button disengages the teeth, so you can spin or reposition the handle freely without tightening or loosening the bolt. (Fig.1)
2. Free-Wheel Action: Releasing the button re-engages the mechanism to tighten or loosen the mount in tight spaces.
3. Caution: Avoid over-tightening the handle, as it can strip the internal bolt.

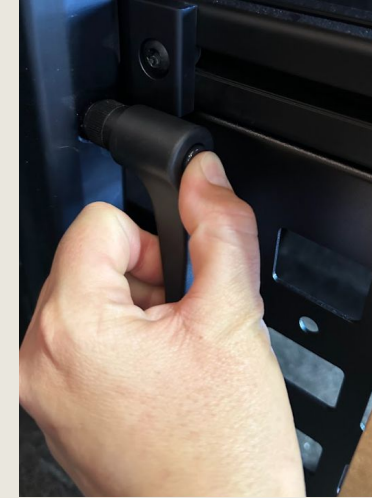


Fig. 1

Important Limitations

- The Lagun Table has a weight limit of 50 lbs.
- Do not use the table as a step or to rest full body weight on.

Getting Help

For replacement parts, warranty questions, or anything this guide does not cover, contact [Tune Outdoor Customer Care](#).

See also: The [Tune Foldaway Bench Installation Guide](#) the corresponds to your Tune M1 or Tune M1L.