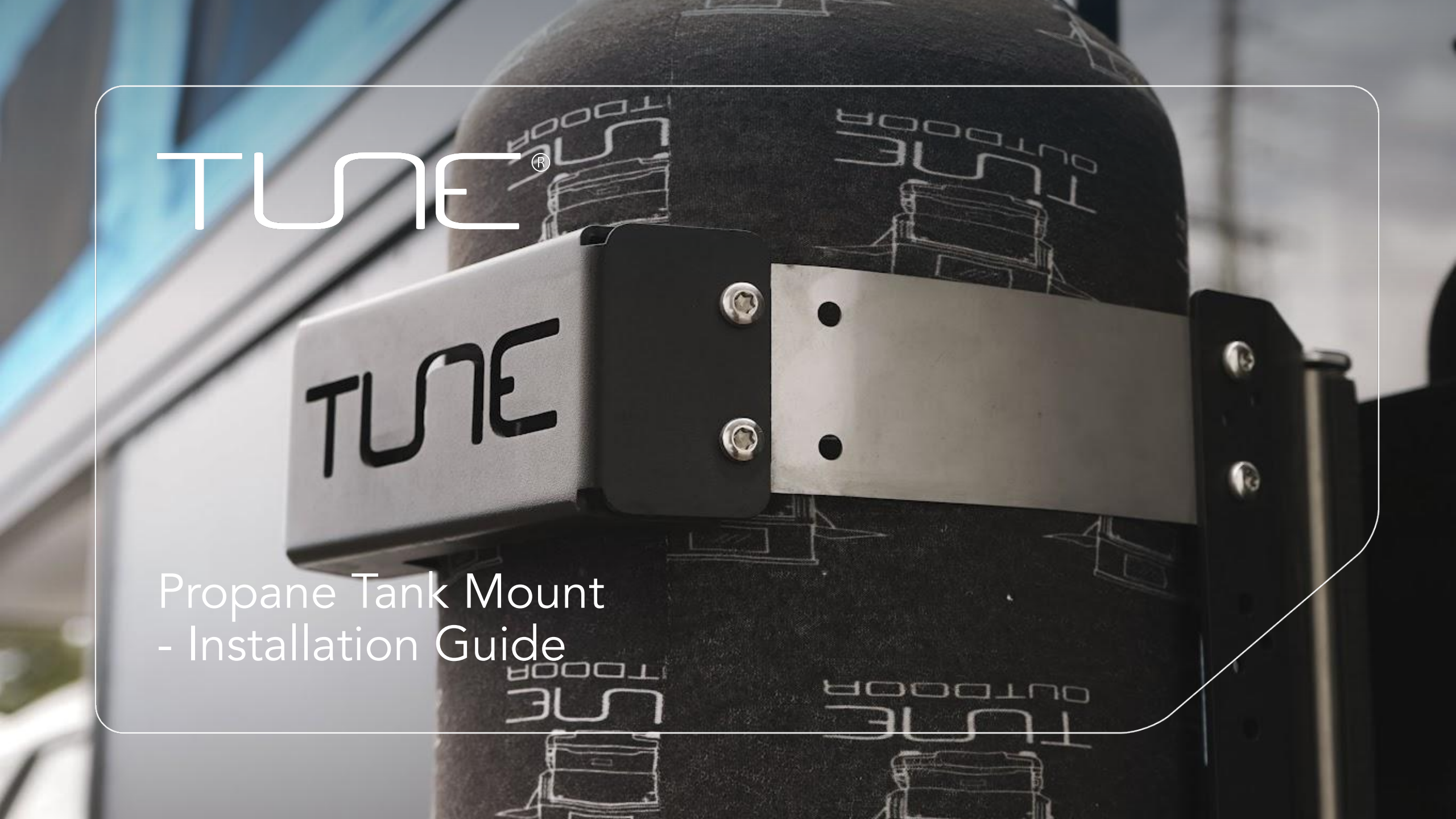




TUNE[®]

Propane Tank Mount
- Installation Guide

REQUIRED TOOLS

Combination Wrenches

13mm Combination Wrench

10mm Combination Wrench

7mm Combination Wrench



Torx Drivers

T40 Torx Driver

T30 Torx Driver

T20 Torx Driver





Assemble Mounting Brackets:

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→ PAGE 5 M1L

Tank Strap Setup:

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Mount to Camper:

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Attach M1 Wedge Brackets

M1

- 1 Unscrew the M8 Nuts circled in yellow. (Fig. 1)
- 2 The upper support bracket is not needed for 5lb tanks and can be removed before tightening. (Fig. 3)
- 3 Place the wedge brackets (arrows) onto the bolts (Fig. 2) with the longer side of the wedge on the right side of the tank mount.
- 4 Secure with M8 Nylock nuts and tighten all four bolts using a 13mm wrench and a T40 Torx Driver.



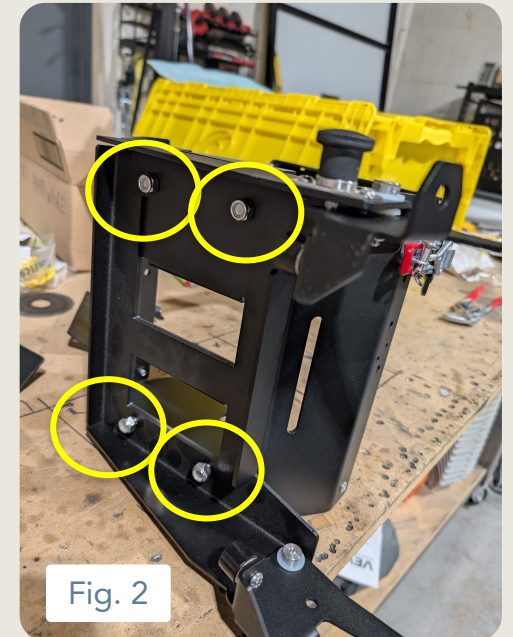
→] For Passenger Side

The wedge brackets should be flipped 180° so that the longer side of the wedge bracket is on the left side of the tank mount when looking from the back.

Attach M1L Rotating Mount Assembly

M1L

- 1 Unscrew the M8 Nuts circled in yellow (Fig 1)
- 2 The upper support bracket is not needed for 5lb tanks and can be removed before tightening. (Fig. 3)
- 3 Place the M1L rotating mount assembly onto the bolts (Fig 2) with the hinges side on the right side of the tank mount.
- 4 Secure with M8 Nylock nuts and tighten all four bolts using a 13mm wrench and a T40 Torx Driver.



→] For Passenger Side

The M1L rotating mount assembly should be flipped 180° so that the hinge side is on the left side of the tank mount when looking from the back.

Attach Edge Trim

M1L

- 1 Cut (2) 6" and (1) 9" strip of edge trim. (Fig. 1)
- 2 Place the (2) 6" strips of edge trim along the top and bottom of the M1L rotating mount assembly. (Fig. 2)
- 3 Place the remaining (1) 9" strip of edge guard along the side of the M1L rotating mount assembly. (Fig. 2)

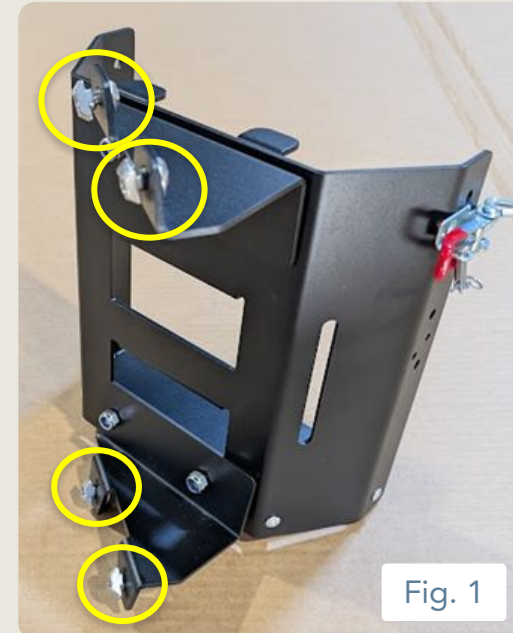


→] Clean Things Up
Carefully remove the sharp metal edges if they are protruding from the rubber depending on how your cut was made. (Fig. 3)

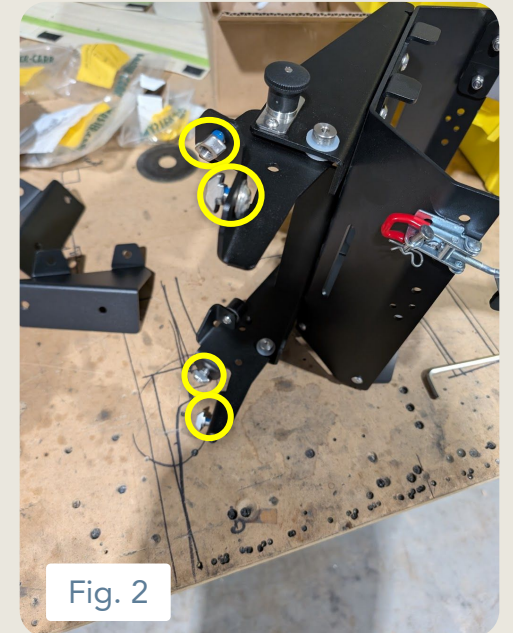


Attach Hammer Nuts

- 1 Locate (4) M8x10mm bolts and (4) M8 hammer nuts.
- 2 Loosely thread the bolts through the front of the mount into a hammer nut in the back. (Fig. 1 - M1) or (Fig. 2 - M1L)



M1



M1L

→] For Passenger Side

The M1L rotating mount assembly should be flipped 180° so that the hinge side is on the left side of the tank mount when looking from the back.

Setup Tank Strap

10 1b Tank

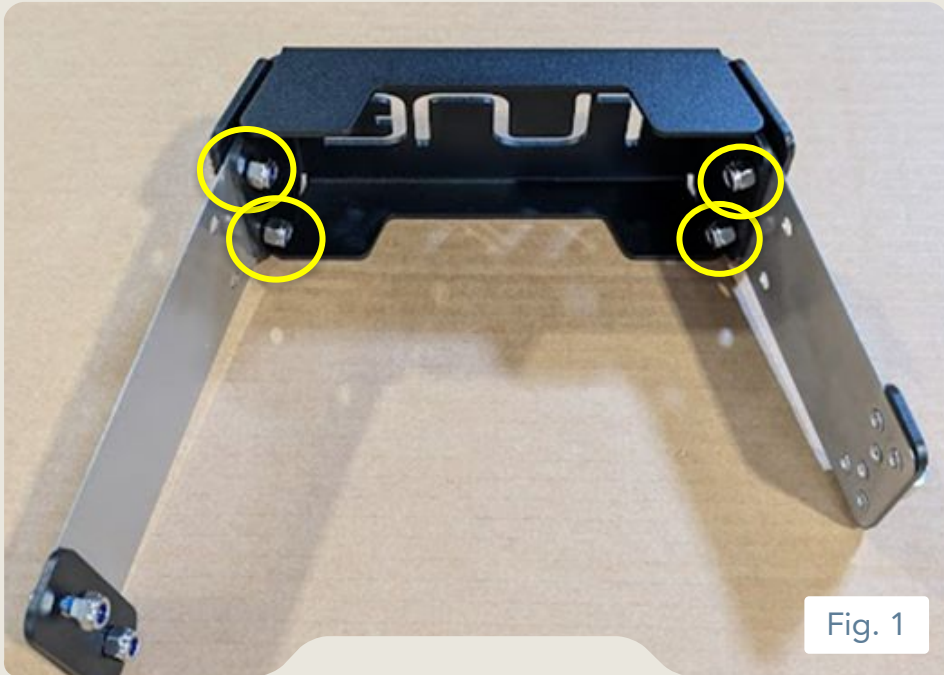


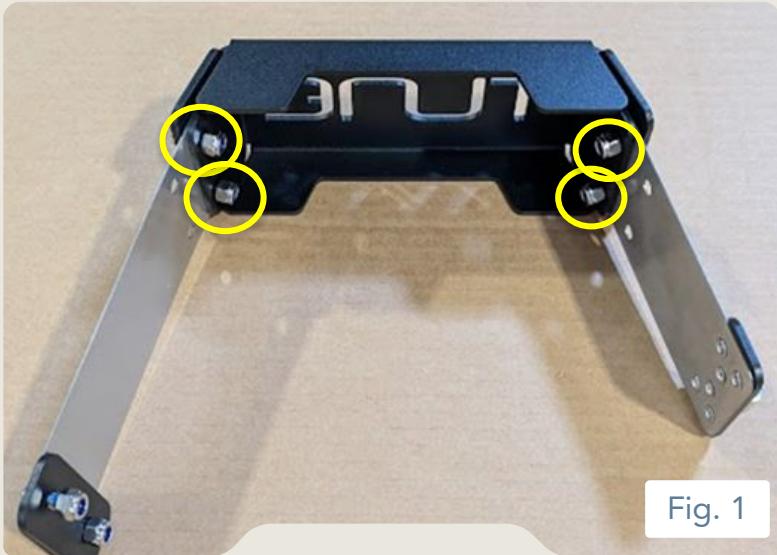
Fig. 1

- 1 Ensure that your strap is set up like the image. (Fig. 1)
- 2 Tighten the four nuts on the front clamp using a T30 Torx Driver and a 10mm Combination Wrench.

→] For Passenger Side
Swap the two straps so that the longer strap is on the right side when looking from the back.

Setup Tank Strap

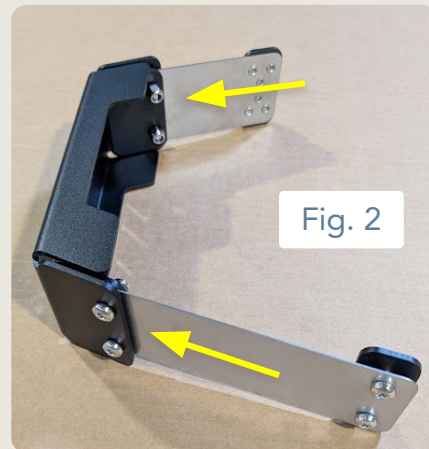
5 1b Tank



1 Your tank strap will come set on the last holes for a 10lb tank. You can undo the four nuts and bolts with a T30 Torx Driver and a 10mm Combination Wrench. (Fig. 1)

2 Reattach the stainless steel straps by moving them to the shorter holes, sandwiching the straps with the black strap clamps behind them, and then tighten the four bolts. (Fig. 2)

3 Tighten the four nuts and bolts on the front clamp using a T30 Torx Driver and a 10mm Combination Wrench.



→] For Passenger Side
Swap the two straps so that the longer strap is on the left side when looking from the front.

Setup Tank Strap

- 1 Attach the longer stainless steel strap to the tank mount base using the two M6 bolts and nuts that are already in the strap. The strap should be sandwiched between the tank mount base and the black clamp piece. (Fig. 2)
- 2 Tighten with a T30 Torx Driver and a 10mm combination wrench.
- 3 For a 10lb tank on the drivers side you will attach the strap to the upper right set of holes. (Fig. 1)
- 4 For a 5lb tank on the drivers side you will attach the strap to the lower right set of holes. (Fig.) You will also need to lower the clamp using a T20 Torx Driver and a 7mm Combination Wrench.



Fig. 1

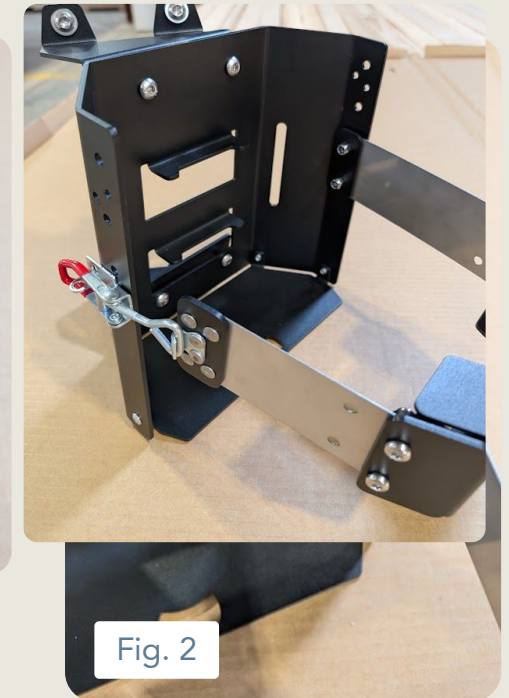


Fig. 2

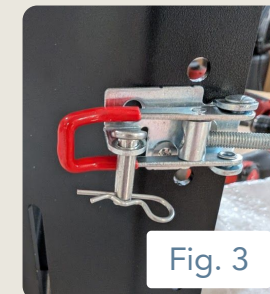


Fig. 3

→] For Passenger Side

Attach the strap to the left side of the tank mount, and move the clamp to the right side using a T20 Torx Driver and a 7mm Combination Wrench. (Fig. 3)

Mounting to Camper

M1



- 1 Attach the tank mount to the vertical base profile on your camper using the four bolts with hammer nuts that are attached to the wedge brackets.
- 2 Tightening using a T40 Torx Driver to 12ft-lbs.
- 3 Ensure that the hammer nuts fully rotate while tightening.

Mounting to Camper

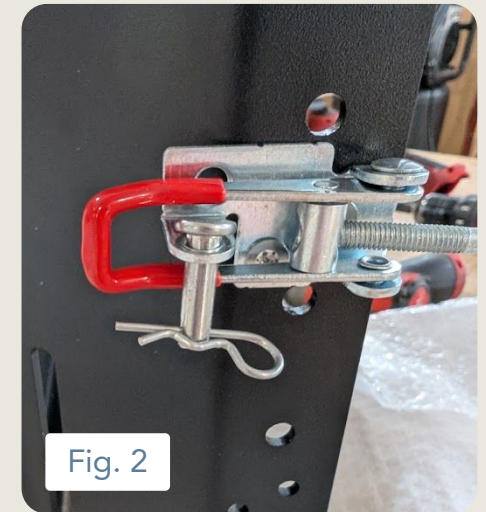
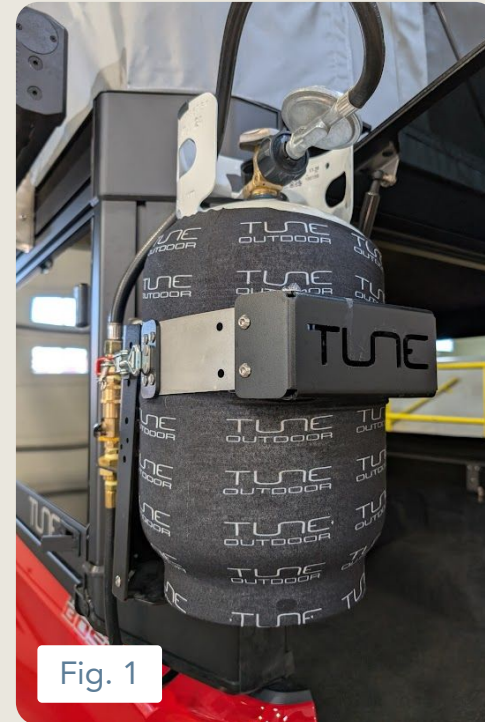
M1L



- 1 Attach the tank mount to the vertical base profile on your camper using the four bolts with hammer nuts that are attached to the wedge brackets.
- 2 Tightening using a T40 Torx Driver to 12ft-lbs.
- 3 Ensure that the hammer nuts fully rotate while tightening.

Installing LPG Tank

- 1 Place the propane tank in your tank mount, and clamp shut with the lever. Twist the latch to adjust tension as needed. (Fig. 1)
- 2 Secure the lever with the included clevis pin (Fig. 2), or replace the pin with a padlock if desired.



Safety Disclaimer and Acknowledgment

By using the propane tank mount and its associated components, you acknowledge and agree to adhere to the following safety instructions and terms:

Proper Installation and Hardware Tightening:

All hardware must be adequately tightened to ensure secure installation of the propane tank mount. Loose hardware may lead to improper installation, resulting in potential damage to the vehicle or injury.

Ensure that all fasteners are checked and tightened before use of the propane tank mount. Periodic inspection is recommended to maintain safety during transportation.

Hammer Nut Engagement:

Hammer nuts must be fully engaged in the T-track to ensure the propane tank mount remains securely attached. Failure to fully engage the hammer nuts may result in the propane tank and mount detaching while driving, leading to potential accidents, property damage, or injury.

Before driving, always double-check that the hammer nuts are properly secured and that the tank mount is stable.

Responsibility and Indemnification:

By using this product, the user agrees to indemnify, defend, and hold harmless the manufacturer, distributor, seller, and their affiliates, employees, and agents from any claims, damages, injuries, or losses that result from improper use, installation, or failure to follow the provided safety guidelines.

This indemnity includes any legal costs and expenses incurred in defending against such claims, including those related to negligence, misuse, or failure to adhere to the product's instructions.

Getting Help

For replacement parts, warranty questions, or anything this guide does not cover, contact [Tune Outdoor Customer Care](#).