

# 4-DIRECTIONAL REACH FORKLIFT OPERATOR TRAINING

## Program Overview:

This 4-Directional Reach Forklift training Program also known as Combi lift, Operator Training Course provides participants with the essential knowledge and practical skills required to operate specialized lift equipment safely and effectively.

The program covers pre-operation inspections, operator responsibilities, safe load handling, equipment limitations, and proper operating procedures. The 4-Directional Reach Forklift is designed to travel in multiple directions, allowing operators to handle long or bulky loads efficiently in narrow aisles while reducing the need for right-angle turns and minimizing the risk of product or equipment damage.

This training program aligns with the CSA Safety Standard for Lift Trucks (B335-15), which outlines the required knowledge, practical skills, and evaluation criteria for lift truck operators. It also supports compliance with Ontario's Occupational Health and Safety Act and Regulation 851 for Industrial Establishments.

## Training Content:

- Introduction to 4-Directional Reach Forklift operation and equipment applications
- Review of applicable occupational health and safety requirements as well as Regulatory requirements laid out in Regulation 851 for Industrial Establishments
- Roles and responsibilities of workers, supervisors, and employers
- Pre-operational inspections and equipment checks
- Inspection, maintenance, and record-keeping requirements
- Understanding lift capacity, stability, and load limitations
- Fuel safety for electric and propane-powered equipment
- Best practices for safe operating procedures and workplace hazard awareness
- Knowledge Check
- Practical evaluation

## Course Delivery Method:

This instructor-led course requires participants to successfully complete a practical evaluation before receiving a certificate of training. The training certificate is valid for 3 years.

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### Legal Disclaimer

It is the employer's responsibility to ensure that each of their employees is properly trained. This program provides training of a general nature and may not include the hazards that are unique to your workplace. The intent of this training program is to outline expected industry standards. Employers must always ensure that their workers are properly trained according to the hazards and regulations specific to their workplace and job tasks. LEVAC HEALTH & SAFETY has made every attempt to ensure the accuracy and reliability of the training material that has been provided in this training program.

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