



The Complete Guide to Country of Origin & Country of Diffusion



Presented by Matthew Warren



Today's Agenda

- Introduction
- Keynote
 - **How We Got Here**
 - **Country of Diffusion**
 - **Important COO Rules to Know & Data Collection Tips**
 - **Tariff Optimization Strategies & Tips**
 - **Getting Started: A 90 Day Plan**
- Q&A



Matthew Warren

Sourcing & Tariff Advisor @ Z2Data



- Experience in procurement and international trade, with a focus on the electronics industry.
- Formerly worked in procurement for a manufacturing company in China.
- Specializes in supply chain risk assessment and strengthening supply chain resilience.



How We Got Here



Country of Origin – What Is It?

Country of Origin (COO)

is the country of manufacture, production, or growth that is declared upon entry to customs.



THE DECLARED COO:

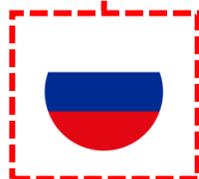
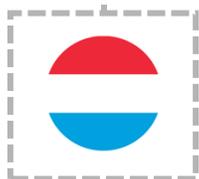
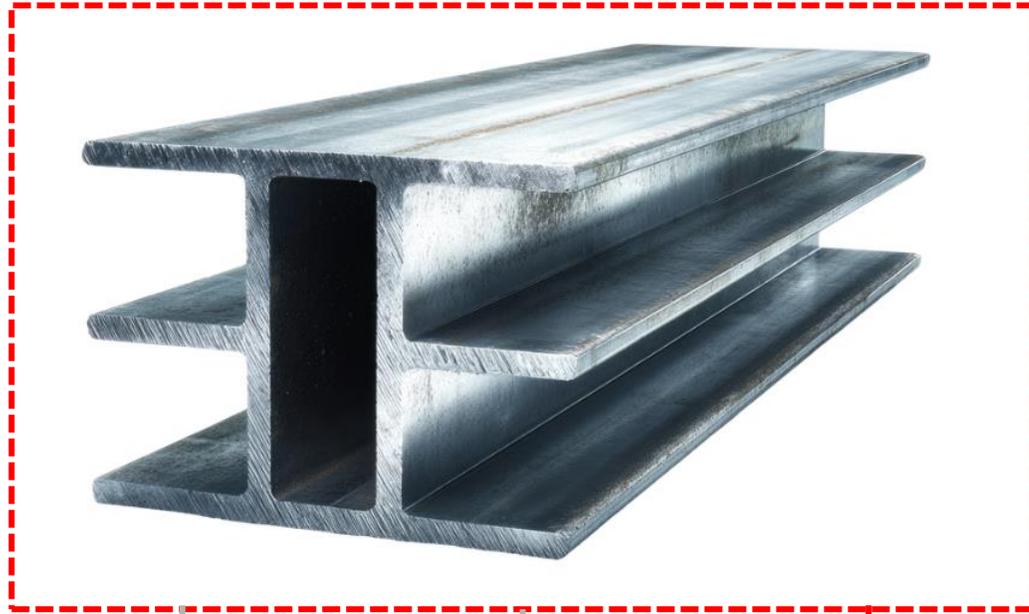


is the **basis for tariff rates**, quotas, and other import regulations



can **vary by jurisdiction**—the same good can have multiple COOs

Why Does COO Clarity Matter?



- Complex supply chains are often **reduced to a single country** for regulatory purposes.
- Getting declarations right vs. wrong can **create large swings in costs** and compliance risks.



Critical COO Terms

Country of Assembly (COA): The final country where a product was assembled.

Country of Diffusion (COD): The country where the majority of value was derived for semiconductors, the country where the IC's silicon wafer is fabricated.

Value Diffusion: The countries where the value in the finished good comes from.

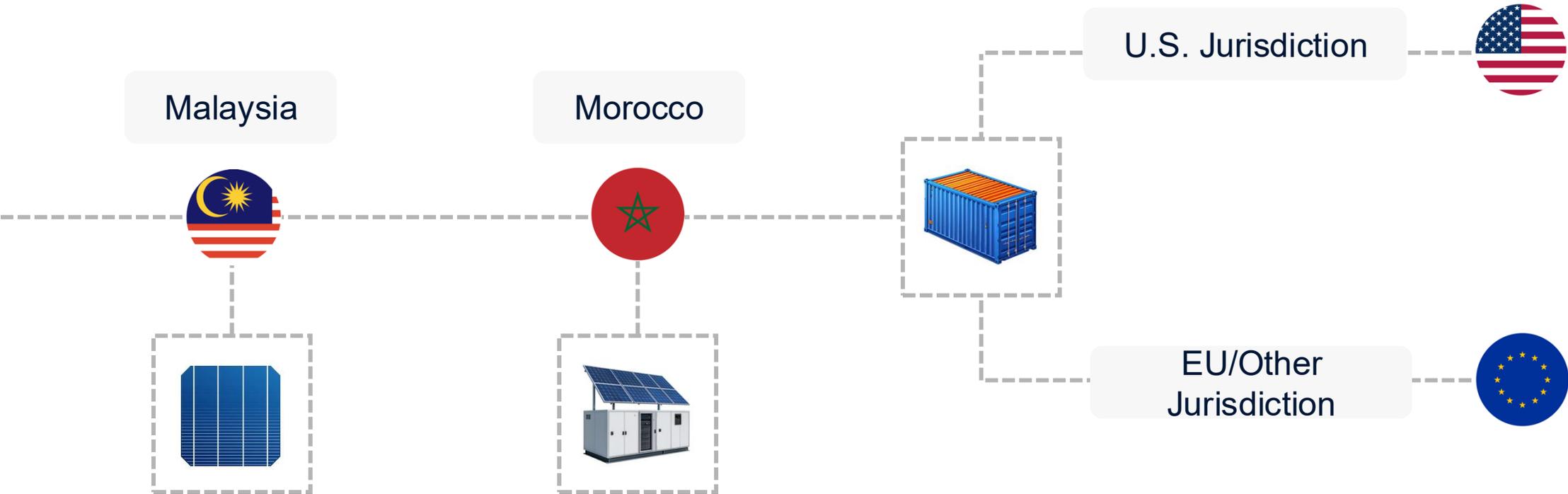
Substantial Transformation: When a product undergoes processing that results in a new name, character, or use—changing its country of origin.



The History of COO



Different Countries — Different COO



A vertical strip on the left side of the slide showing a close-up of a microchip with a grid of square cells and various patterns, set against a blue background.

Country of Diffusion (COD)



Why Is COD So Technical?

- COD determines COO **based on the manufacturing process**, not just the last country of modification.
- Using COD to justify COO **may require case-by-case** technical evaluation.

Customs Rulings Online Search System (CROSS)



HOLDING:

The country of origin of the transistors produced as described above is Italy. As the transistors are not a product of China, they are not subject to the Section 301 tariffs for goods of China.



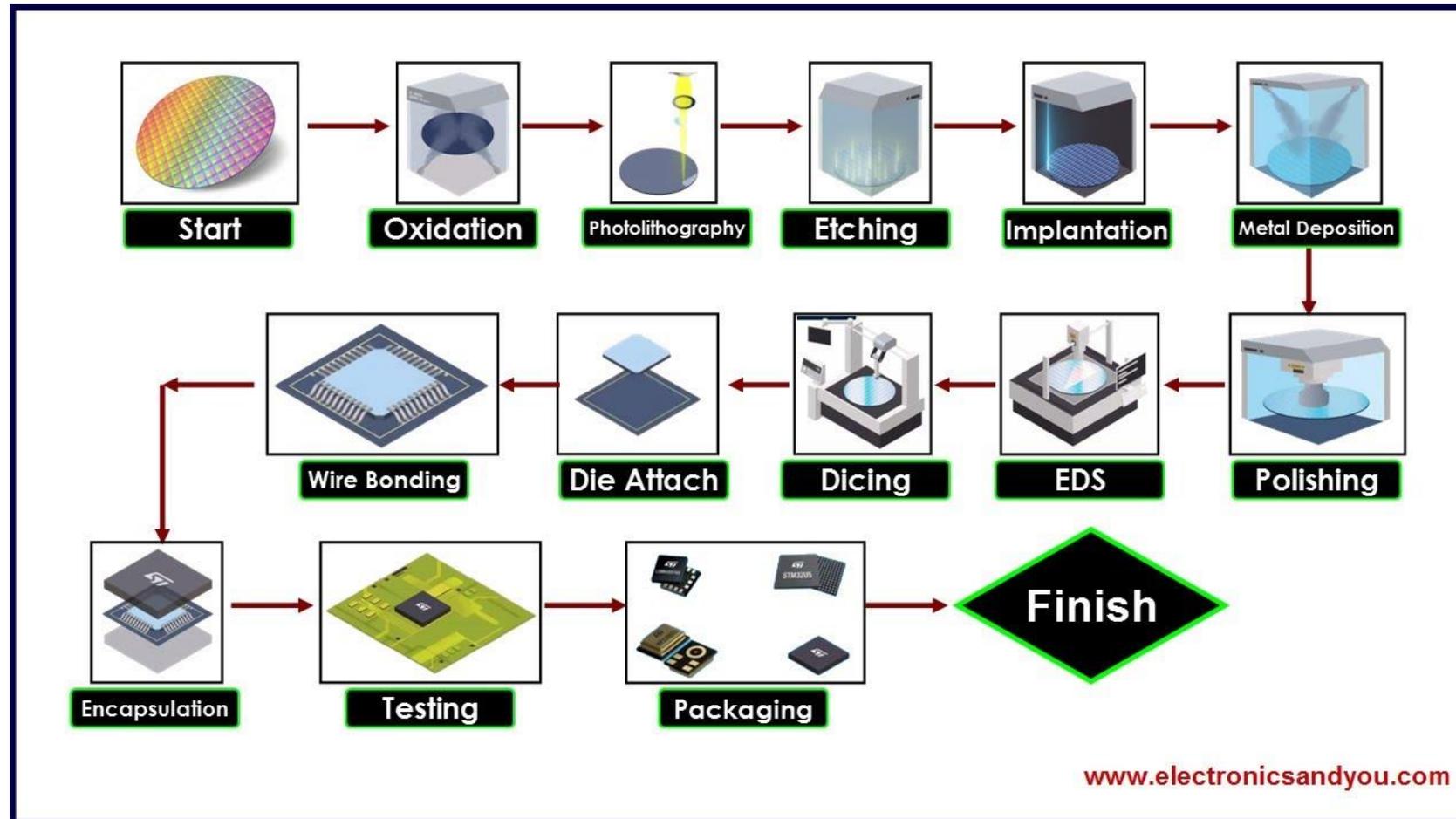
Regarding the country of origin of these Razer Blade Gaming Laptop personal computers, it is the opinion of this office that the motherboard PCBAs are the dominant component of these laptop PCs because they are the article within the assembly that houses and controls the interconnection of the processor, CPU, memory, and contains the BIOS that permits the ADP machine to function. The assembly work conducted in China, which entails inserting, plugging, and fastening, does not substantially transform the motherboard PCBAs into new and different articles. Accordingly, we find that the Razer Blade 18, model numbers RZ09-05827ER3-R3U1, RZ09-05828ER3-R3U1, RZ09-05829ER4-R3U1, RZ09-0582DER9-R3U1, and RZ09-0582EER9-R3U1 are considered products of Vietnam for origin purposes at the time of importation into the United States.



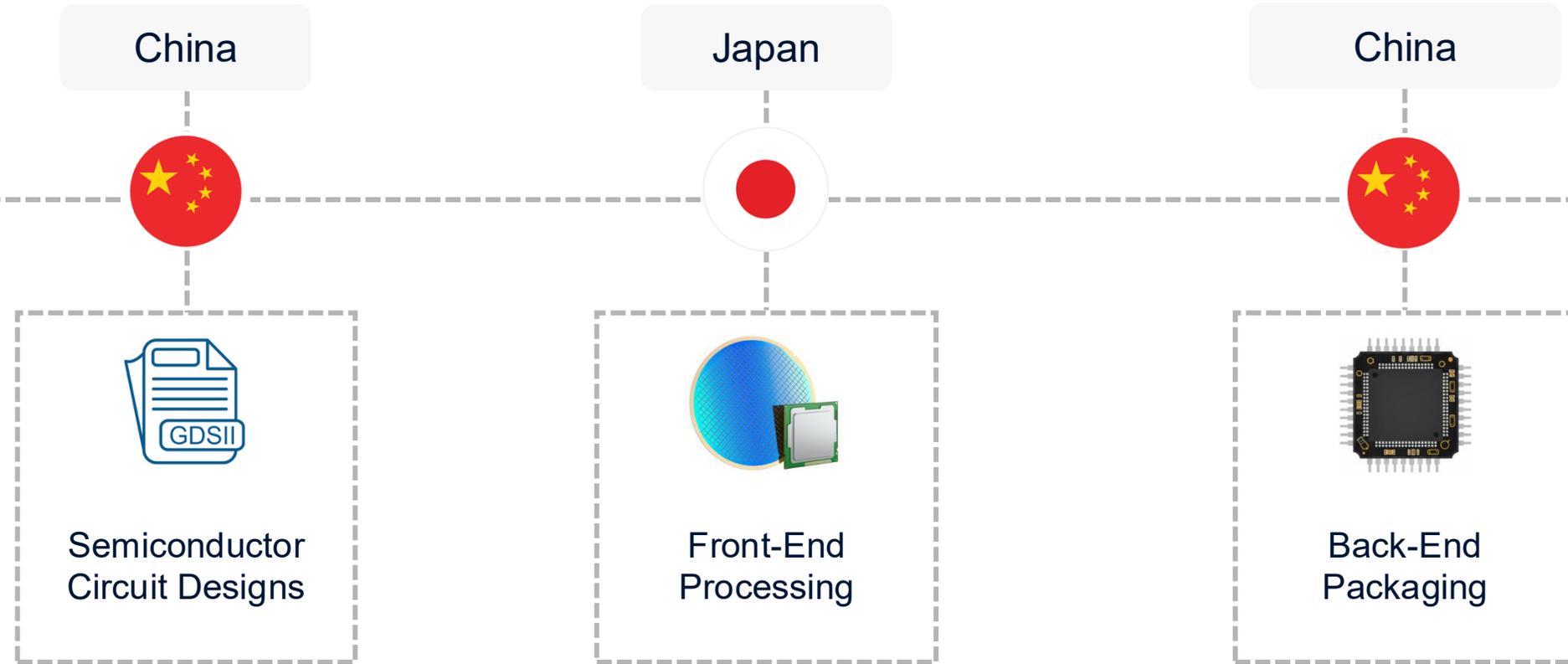
SCAN TO VISIT

Semiconductor Manufacturing – COD

Example



COD & CROSS Use Case – CBP Ruling H341544





Important COO Rules to Know and Data Collection Tips

Substantial Transformation – Case Study



China



Mexico



United States





Questioning Supplier Declarations

01

**Data & Manufacturing
Knowledge is Critical**

02

**Limited Manufacturing
Footprints Create Risk**

03

**Know Your
Alternate Options**



Tariff Optimization Strategies & Solutions

Required Data for Tariff Optimization

- **Accurate & Validated COO data** for each part and potential alternatives.
 - **Capacity & Reliability Details** for alternative parts.
 - **Risk Analysis** of continuing with status quo vs. changing suppliers.
-
- **OPTIONAL** Tariff forecast considerations.
 - **OPTIONAL** Product re-design analysis.

Options to Gather Accurate & Validated COO Data



01

Manual
Contacting & Data
Collection

02

Patchwork
Database
Solutions

03

Consolidated
Databases or
Software Providers
(like Z2)



Consolidated Fabrication Site Data in Z2

#1

#2

#3

Fabrication Sites		3 Sites	Multi-Country	Multi-Site	MM
DIOD - Sfab 1 - Shanghai Diodes Incorporated					
Site Type	Fabrication				
Site Risk	High				
Site Country	China				
Site Address	No,800 Yishan Road, Xuhui District Shanghai,Shanghai,200233,China				
Phenitec - 1st Fab - Okayama Phenitec Semiconductor Corp.					
Site Type	Fabrication				
Site Risk	Medium				
Site Country	Japan				
Site Address	6833 Kinoko Chom, Ihara Ibara,Okayama,715-8602,Japan				
DIOD - OFAB - Chadderton Diodes Incorporated					
Site Type	Fabrication				
Site Risk	Medium				
Site Country	United Kingdom				
Site Address	Zetex Technology Park Chadderton,England,O19 9ll,United Kingdom				



Assembly Site Data in Z2

Assembly Sites		3 Sites	Multi-Country	Multi-Site	MM
#1	Eris TW - IC Assembly - Taoyuan Eris Technology Corporation				
	Site Type	IC Assembly			
	Site Risk	Medium			
	Site Country	Taiwan			
Site Address	51 Neixi Rd Taoyuan District, Taoyuan City, 338, Taiwan				
#2	DIOD - IC Assembly Bldg1 - Shanghai Diodes Incorporated				
	Site Type	IC Assembly			
	Site Risk	High			
	Site Country	China			
Site Address	1, Lane18, San Zhuang Road Shanghai, Shanghai, 201611, China				
#3	DIOD - IC Assembly - Chengdu Diodes Incorporated				
	Site Type	IC Assembly			
	Site Risk	High			
	Site Country	China			
Site Address	8-6 Hezuo Road Chengdu, Sichuan, 611731, China				

Tariff Optimization Strategies



**Validate Correct
COO Declaration**



**Select Alternative
Components**



**Initiate Product
Re-Designs**



**Take Advantage of
“First Sale” Rule**



**Explore Duty
Drawbacks**

Options for Finding & Selecting Alternate Parts



01

Log Alternates at
New Part Setup

02

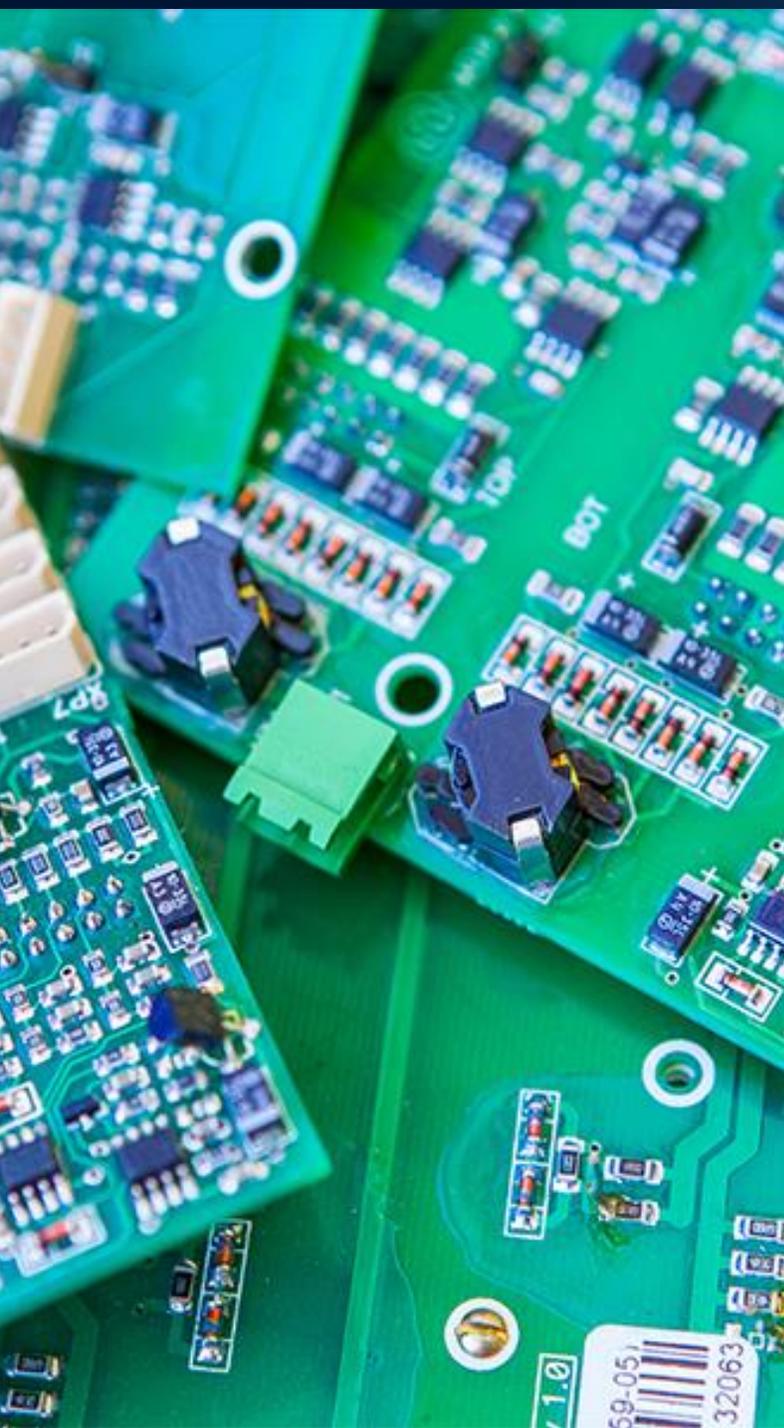
Manual
Search/Log When
Alternates
Are Needed

03

Consolidated
Database/Software
Solution (Like Z2)

How to Choose Lower-Risk Alternate Parts

- Focus on the COO, minerals, and site locations that provide the least disruption.
- Evaluate the Total Cost of Ownership (TCO) as opposed to just a singular factor (tariffs, minerals, etc.).
- Talk with suppliers to see what they are doing to reduce risks around their parts.



Next Webinar



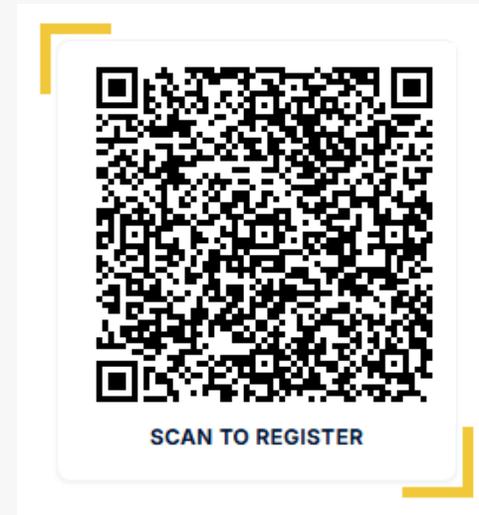
How Teams Use COO & COD

in Z2Data to Optimize Tariffs

See how customers use COO and COD data inside Z2Data to identify tariff optimization opportunities.

February 25, 2026 @ 10 am PST (1 pm EST)

**REGISTER NOW FOR
FREE**





Getting Started: A 90-Day Plan



90-Day Roadmap

- **Identify and Validate COO** of all components and replacement options. Initiate repeatable processes for new part setup.
- Create a **Matrix of Tariff Costs** and "Difficulty to Replace" for high-cost parts.
- **Choose and Execute** on a comprehensive strategy to optimize tariffs.



Ultimate Goals for Tariff Optimization

- ✓ Maintain a database that provides **real-time updates** on compliance and tariff data.
- ✓ Have alternate components already **identified and qualified** when setting up new parts.
- ✓ Move away from ad-hoc data collection when a new policy is announced to simply **running a report and doing analysis**.

Thank You!



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