

## LVP Loose Lay Installation Guide

*\*\*Happy Feet International will not pay any claim for product or labor if our adhesives are not used for original installation.*

*Our adhesives are HF9100, HF9200 or HF525Z. One of these or a combination of these must be used for our warranty to be valid.*

---

### Materials Required for Installation

Tape Measurer	Moisture Reading Device/Testing Method
Square Ruler	Moisture Mitigating Primer
Chalk Line	
Utility Knife	
100lb Roller	

### Acceptable Subfloors

Happy Feet International will not warrant or accept responsibility of any kind for flooring failures related to the use of unacceptable substrates and surfaces. Any failure of the subfloor or flooring due to the subfloor is not the responsibility of Happy Feet International. **All subfloors must be tested for moisture and documented for warranties to be maintained. All subfloors must also be primed with approved Moisture Mitigating Primer/Moisture Vapor Barrier.**

### Acceptable Substrates

- Concrete
- Portland Based Underlayments
- Terrazzo
- APA Approved Plywood
- Fiber Cement Underlayment
- Radiant Heated Subfloors (not exceeding 85°F (29°C))
- Properly Prepared VCT
- Properly Prepared Sheet Vinyl (single layer, fully adhered)

### Wood Subfloor

Wood Subfloors must be American Plywood Association (APA) rated subfloor grade as specified and warranted by the manufacturer. Wood subfloors are required to be primed (HF225 Primer or HF525Z Moisture Mitigating Primer).

**All wooden subfloors require moisture testing along with documentation.**

### Gypsum Concrete

All Gypsum Concrete subfloors are required to have moisture testing and to be primed prior to installation (HF225 Primer or HF525Z Moisture Mitigating Primer). **All gypsum concrete subfloors require moisture testing along with documentation.**

### Concrete

**All concrete subfloors require moisture testing along with documentation. All concrete subfloors are required to be primed (HF225 Primer or HF525Z Moisture Mitigating Primer).**

## Grade Levels

---

### Suspended

An acceptable suspended floor is a concrete or wood substrate with a minimum of 18" (460mm) of well-ventilated air space beneath it. **Happy Feet International requires that a moisture vapor barrier/primer be placed on the ground below the air space.**

### On-Grade

An acceptable on-grade floor is a concrete substrate in direct surface contact with the ground at the surrounding ground level. The concrete slab should be protected from moisture penetration and incorporate a permanent, effective moisture vapor retarder. **Happy Feet requires HF525Z Moisture Mitigating Primer.**

### Below-Grade

An acceptable below-grade floor is a concrete substrate partially or completely in contact with the ground below the average surrounding ground level. The concrete slab should be protected from moisture penetration and incorporate a proven moisture vapor barrier. The concrete slab should be protected from moisture penetration and incorporate a permanent effective moisture vapor retarder. **Happy Feet requires HF525Z Moisture Mitigating Primer.**

### Unacceptable Surfaces

Cushion-Back vinyl  
Laminate  
Any floating system floor  
Carpet

### Moisture Testing

All concrete slabs, both old and new, must be tested for moisture transmission using the Calcium Chloride Moisture Test according to ASTM F1869. Moisture vapor transmission should not exceed the recommended levels of between 3-5 lbs. per 1,000 sq. ft. in 24 hours. This test should be performed and documented prior to installation. Also test for relative humidity in concrete floor slabs using in-situ probes, which should be no more than 80% RH (HF9100) or 95% RH (HF9200) per ASTM F2170 before, during and after installation.

**These acceptable moisture readings are only applicable when using HF9100 Transitional Adhesive or HF9200 Spray Adhesive. A copy of the moisture testing should be secured and is required to file.**

### pH Levels

pH on concrete substrates must be between 7 and 9.

## Storage and Handling

Acclimate the flooring a minimum of 48 hours before installation in the area it is to be installed. Conditions between 65°F and 85°F (18°C and 29°C) are required before, during and after installation. Cartons should be evenly stacked no more than two high on a flat surface and away from any heating/cooling ducts or direct sunlight.

The floor must be clean, smooth, flat and dry. Remove all foreign substances such as wax, grease, dirt, construction marks and contaminants, and any substance or chemical that would interfere with a good bond. Avoid using sweeping compounds. Do not install over substrates that have been chemically cleaned. The flatness of wood subfloors or underlayment must not exceed on variation of 3/16" in 10 feet.

**Please Note:** If removal of existing resilient floor covering is required, follow all recommended Resilient Floor Covering Institute (RFCI) work practices at [www.rfci.com](http://www.rfci.com) Happy Feet International only recommends the use of Portland cement based products as a satisfactory patching or leveling compound for the installation of all Happy Feet International flooring products.

## Common Uses

Leveling Substrates  
Filling holes  
Filling cracks  
Embossing existing resilient floor, ceramic tile or VCT  
Leveling non water-soluble adhesives  
Filling saw cuts and/or construction joints  
Moisture Mitigating Primer

## WARNING

For installation over old resilient floor coverings or when considering removing existing resilient floors, please be advised that these products may possibly contain asbestos fibers or crystalline silica. Please follow all recommended Resilient floor Covering Institute (RFCI) work practices at [www.rfci.com](http://www.rfci.com).

## Floor Preparation

The smoothness and cleanliness of concrete subfloors must meet or exceed the requirements of ASTM F710. Fill all holes and cracks with a latex fortified Portland cement based patching compound. Happy Feet International only recommends the use of latex fortified Portland cement based products as a satisfactory patching or leveling compound. The floor should be flat 3/16" in a 10 foot span.

**Happy Feet International requires priming all subfloor(s) with a Premium Acrylic Latex Primer (HF225 Primer/HF525Z) to prevent over absorption of adhesives, dust containment, and to ensure a better bond of the adhesive to the subfloor/underlayment.**

Do not fill actual expansion joints or other moving joints with elastomeric fillers that are designed to absorb movement in concrete slabs. Cementitious underlayment, patches and resilient flooring installed across true expansion joints will often buckle or crack when the slabs move. Usually architects will specify expansion joint covers for the use with various floor coverings.

## Adhesive Usage Instructions

Please refer to the label on HF9100 Transitional Adhesive/HF9200 Spray Adhesive for installation instructions. **If our HF9100 Transitional Adhesive/HF9200 Spray Adhesive is not used, then the warranty is voided.**

## Residential and Commercial Installation Requirements

(a) Floor must be clean, smooth, flat and dry before installation.

(b) Inspection of flooring material prior to installation is required. It is the purchaser's responsibility to verify with the installer that they have received the correct product before the start of installation.

Any defects, wrong product, or color should be immediately reported to the retail store from which the flooring was purchased before installation (within 24hrs of install). Happy Feet International will not be responsible for labor costs to repair or replace material with defects, wrong product, or color that were apparent before or noticed at the end of an installation. The job site and all flooring material and adhesive (if gluing down) must be acclimated for 48 hours before, during and after installation between 65°F and 85°F (18°and 29°C).

## Glue Down Application

Happy Feet requires a full spread glue application partnered with a moisture mitigating primer (HF525Z) for optimum product performance. We offer our HF9100 transitional pressure sensitive adhesive for trowel on applications or our HF9200 spray adhesive for time sensitive applications.

**For all glue down applications, Happy Feet International requires priming porous floors (Plywood, OSB, Luan, Gypcrete) with a Premium Acrylic Latex Primer (HF225 Primer or HF525Z Moisture Mitigating Primer) to prevent over absorption of adhesives, dust containment, and to insure a better bond of the adhesive to the subfloor/underlayment.**

## Perimeter / Partial Glue Application

**Flooring should be laid directly into a well defined band of adhesive approximately 12" in width against all perimeter walls. Open transition areas with no wall to lay against should be fixed with 12" wide band of adhesive outlining the area in which the floor will be installed.**

Along with the necessary perimeter band of adhesive, it is recommended that a grid pattern of adhesive (example Tic Tac Toe pattern) be applied to ensure that the entire area is securely bonded so as to limit the possibility plank movement in the areas away from the perimeter. It is recommended that all high traffic areas, areas with heavy rolling loads and commercial job applications, be installed using the full spread method. Make sure each tile/plank is fit tightly to the next piece. Firm and tight is correct, overly tight will lead to compression and later peaking joints when the compressed planks try to return to normal length or width.

**Please refer to the label on HF9100 Transitional Adhesive/HF9200 Spray Adhesive for installation instructions.**

## Loose Lay Applications (No Adhesive)

For Loose Lay applications, Happy Feet recommends that the area to be installed does not exceed 150 sq. ft. without the use of adhesive or high quality double sided carpet tape around the perimeter. Happy Feet Loose Lay products should be cut tight to the perimeter walls and or surrounding trim. Once the initial row of planks are secured to the beginning wall, continue laying additional planks while insuring each plank is fit tightly to the next. Use special care when cutting in the final row to keep all adjacent planks firmly in place.

### Start of Installation

1. Decide how you want the floor to run. Plank products usually look best when they run the length of the room. This is all a matter of preference, though, so feel free to lay some planks in different directions to see which way looks better.
2. To avoid narrow plank widths or short plank lengths near the walls and doors, it is important to do some pre-planning. Using the width of the room, calculate how many full boards will fit into the area and how much space remains that will need to be covered by partial planks. Divide the remaining space by two to calculate the width of the partial planks. Do the same along the length.
3. The planks or tiles should be installed from one corner of the room working your way out toward the other wall. Planks or tiles should be laid tight against the wall.
4. Using a utility knife and straight edge, score the top surface of the plank then use more pressure to cut all the way through.
5. Start the next row. Planks should be installed randomly, making sure end joints are staggered and adjoining planks have end joints at least 6" (150mm) from the previous row's end joint. Keep planks and tiles tight to the surrounding floor.
6. When fitting around door jambs or other irregular objects first make a pattern using heavy paper or poster board. Trace the pattern onto the flooring and cut with a utility knife.
7. If a seam is not tight you can easily lift the planks and reposition.

**NOTE: Product Size and Tolerance is 0.0625 inches per linear foot.**

**DO NOT** use a damp cloth or damp mop on the new flooring for at least 14 days after the installation. This will allow planks/tiles to become "seated" in the adhesive and prevent excess moisture from interfering with the adhesive bond.

**NOTE:** Avoid exposure to direct sunlight. During peak sunlight hours, the use of blinds or curtains is required. Prolonged direct sunlight can result in discoloration and volatile temperature variations causing damage to the floor, which is not covered by Happy Feet International.

The flooring receipt, all moisture/relative humidity testing documentation, and the professional installers receipt will be required to file a claim. If one should arise, please contact the original purchaser to complete a claim form. In the event that you have a flooring concern Happy Feet International will cover the cost of hiring an independent inspector, but if the inspection report comes back deemed that it is an installation error or onsite issue, the inspection fee will be charged back to the dealer/distributor/homeowner.