

EPOXY GLUE EPAR GP

TECHNICAL DATA

1.0 DESCRIPTION

EPAR G.P. is a high strength, two-part epoxy glue. It is non-shrink and suitable for use where gap filling properties are required. EPAR G.P. having grease like viscosity, can be feathered out or applied up to 10mm thick on vertical surfaces. EPAR G.P. is suitable for service in either dry or wet conditions.

2.0 PHYSICAL PROPERTIES:

2.1	Viscosity	Grease-like.
2.2	Mix Ratio	2 parts resin: 1 part hardener by volume.
2.3	Pot Life	30 – 60 minutes for 200 grams at 20°C.
2.4	Minimum Application Temp.	0°C.
2.5	Shelf Life	1 year.
2.6	Cured Properties	
2.6.1	Colour	Milky Yellow
2.6.2	Specific Gravity	1.1
2.6.3	Compressive Strength	57 MPa
2.6.4	Compressive Modulus	2 GPa.
2.6.5	Tensile Strength	45 MPa.
2.6.6	Thermal Expansion	5 x 10 ⁻⁶ mm/mm/°C.

3.0 USES

EPAR G.P. is suitable for use as a gap filling adhesive or filler for wood, concrete, steel, ceramics etc.

Fields of use include:

- Manufacture of timber joinery and furniture.
- Boat building.
- Repair and manufacture of formwork for concrete.
- Bonding and stopping of fibrous cement sheet.

4.0 APPLICATION INSTRUCTIONS

- 4.1 SURFACE PREPARATION.** Thoroughly clean the jointing surfaces of all extraneous matter, especially oil and grease. Laitance should be removed from concrete surfaces mechanically or by acid etching. For best results steel surfaces should be prepared by sand blasting or grinding.
- 4.2 MIXING.** Accurately proportion required volume of resin and hardener ensuring this amount can be used within its pot life. Large volumes of mixed EPAR G.P. will generate considerable heat and result in reduced pot life. If proportioning by eye, measure out 3 individual parts, two of resin and one of hardener. Estimating 2 parts, one twice the size of the other is very inaccurate.
Mix resin and hardener thoroughly using a spatula; larger volumes can be mixed using a mixing paddle on a low speed electric drill.



Fraser Brown & Stratmore Ltd

Address: 185 Rata Street, PO Box 35136 Naenae, Lower Hutt, New Zealand

Telephone: 04 567 8436 Freephone: 0800 835 699 Facsimile: 04 567 7232 Freefax: 0800 FIBRES (342 737)

Website: www.fbsltd.co.nz

Email: info@fbsltd.co.nz

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TECHNICAL DATA Continued

- 4.3 **APPLICATION.** When being used as an adhesive apply an even layer of EPAR G.P. to jointing surfaces preferably by notched trowel. The joint must be held in position until sufficient strength has been obtained. Initial set is between 2 and 6 hours depending on temperature. When being used as a filler EPAR G.P. can be slightly overfilled and sanded back to obtain a smooth finish.
- 4.4 **CLEAN UP.** Tools and equipment may be cleaned before hardening commences by washing with EPAR Clean Up Solvent. Wash hands and skin with soap and hot water.

5.0 PACKAGING

750ml, 1.5 litre, 3 litre, 6 litre packs.



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