THE **XPERT® 80-L**

X-ray Imaging System



INSTRUCTIONS FOR USE

KUBTEC® SCIENTIFIC

The XPERT® 80-L X-ray Imaging System

Instructions for Use IFU-41 Rev B July 2026

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KUBTEC is the owner and sole manufacturer of The XPERT® 80-L X-ray Imaging System.

Read this manual thoroughly before using this device. Follow all safety procedures and guidelines when operating radiographic systems.

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PREFACE

Intended Use

The XPERT® 80-L X-ray Imaging System is a standalone cabinet X-ray system used to acquire 2D digital X-ray images of organic and inorganic samples. This system is intended for use by qualified/trained personnel. It is not intended for use on humans.

The purpose of the Instructions for Use manual is to provide guidance for the proper use and care of your system. Keep this manual with the system for easy reference.

The most extensive system configuration is described in this manual and may not be representative of the system in your facility. Not every function, option, or accessory described in the manual may have been purchased or licensed on the system.

The Instructions for Use do not cover detailed electronic functions or major system troubleshooting and repair. For assistance in these areas, contact KUBTEC® the Customer Care Center.

KUBTEC Customer Care Center

KUBTEC offers customer support through the KUBTEC Customer Care Center at any time for problems not resolved through online help or product documentation. If the Customer Care Center is closed, leave a voicemail message. Make sure to have the following information available when calling:

- Your site name
- Hardware system type
- System serial number
- Software version number

Phone: USA: +1.203.364.8544, option 3
International: +1.203.364.8544, option 3

Email: service@kubtec.com

Web: www.kubtecscientific.com

Mail: KUBTEC®
111 Research Drive,
Stratford, CT 06615 USA

NOTE: Any serious incident that occurs in relation to the device should be reported to the manufacturer and the competent authority of the Member State in which the user is established.

User Responsibility

When a system is assembled, operated, maintained, and repaired in accordance with the instructions provided, it conforms to the description in the Instructions for Use and with accompanying labels and/or inserts.

- It is the responsibility of the user to ensure this system is checked periodically.
- Do NOT use a defective product.
- Replace broken, missing, plainly worn, distorted, or contaminated parts immediately.
- If repair or replacement becomes necessary, call 203 364 8544, extension #3, or submit a written service request to service@kubtec.com.
- Do NOT use this system or any of its parts other than in accordance with written instructions provided by KUBTEC and KUBTEC-trained personnel.
- Do NOT alter this product without the prior written approval of KUBTEC.
- The user of this system has sole responsibility for any malfunction that results from improper use, faulty maintenance, improper repair, damage, or alteration by anyone other than KUBTEC.

NOTE: As part of the system installation, the Windows® is configured to prevent automatic execution of Windows updates. If your facility's IT department requires changes to this configuration, the site assumes full responsibility for ensuring that updates are scheduled in a manner that does not impact system use.

Training

Users must receive adequate training on the safe and effective use of the system before operating it. Training requirements may vary by country. It is the user's responsibility to ensure that training is completed in accordance with applicable local laws or regulations. Information regarding training is available from your local KUBTEC representative.

Safety Information

Read, understand, and heed all warnings, cautions, and notes in the manual and on the system.



WARNING:

Warnings are directions that, if not followed, can cause fatal or serious injury and/or lead to damage to the system. Warnings in this manual are emphasized with a yellow triangle safety icon.

Safety Information (continued)



CAUTION: Cautions are directions that, if not followed, can cause damage to the system and/or cause environmental pollution. Cautions in this manual are indicated with a blue circle surrounding an exclamation point.

NOTE: Notes provide tips and important information to guide the use of the system. Notes in this manual are emphasized with the word "**NOTE**" in capital and bold letters.

Terms and Definitions

Click - Throughout the manual, the instruction for "click" means to left-click the mouse. When a right-click is needed, it will be stated as such.

A qualified engineer/technician is a person who has completed training conducted by KUBTEC and has been certified by KUBTEC on this system.

CE Mark

This product carries the CE Mark.

CE

Class 1

The CE Declaration of Conformity becomes invalid if the product is changed without the explicit consent of the manufacturer. This applies to all parts, not only to safety elements.

ETL Mark

C ETL CM US LISTED

Intertek

Conforms to UL 61010-1, UL 61010-2-091

Certified to CSA C22.2#61010-1,

C22.2#61010-2-091

Name of Product

The XPERT® 80-L X-ray Imaging System

Manufacturer



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CHAPTER 1: GENERAL INFORMATION

Introduction

The XPERT® 80-L Imaging System is a shielded cabinet unit used to provide 2-dimensional digital X-ray images of organic and inorganic samples. These systems use a high-energy X-ray source and image acquisition and analysis software.

NOTE: The appearance of some system components may vary from those shown.



Figure 1-1: The XPERT® 80-L System

Safety Information

The following warnings and cautions appear at appropriate places in this manual and on the system. KUBTEC® recommends that you read, understand, and heed the stated precautions. Contact the KUBTEC Customer Care Center if any of these statements are unclear.



WARNING: Do not remove covers. Potentially lethal voltages are present inside the system.



CAUTION: The sale of this item may be subject to regulation by the U.S. Food and Drug Administration and state and local regulatory agencies.



CAUTION: No operator serviceable parts are inside. Refer all servicing to qualified personnel.



CAUTION: This system is sensitive and needs to be handled with care. Dropping it from a height or banging it against a hard surface can damage interior components.



CAUTION: When transporting this system, do not drag the cables along the floor.

Additional safety precautions

- Transport or relocation of the system is prohibited unless performed or approved by KUBTEC or its authorized representative.
- Keep the exposure chamber door closed at all times except during loading and unloading periods.
- Turn the power button to the OFF position when the system will not be used for an extended period.
- Monitor the X-ray ON indicators to be certain they are OFF after each exposure.
- At least once a year and whenever the unit is moved or serviced by authorized personnel, a radiation survey should be performed by competent personnel.

System Handling

Transporting

- Use the utmost care when transporting this system. Any drop or bump can lead to extensive damage and the inability to produce images.
- Disconnect cables using the cable connector.
- Do not pull on the electric or data cable line, as this can result in an electric shock or fire.
- Do not drag the cables along the floor. Either hold them or drape them over the transport handle while moving the system.
- Ensure the system rests on a flat surface at the final destination, and then lock the casters.

Environmental conditions

- To ensure consistent imaging, operate the system at normal room temperature within the guided operating levels stated in the specifications.
- Drastic and sudden changes in temperature will cause condensation to form on the surfaces. It is strongly recommended to wait until the condensation dissipates and the system acclimates to the surrounding environmental conditions before operating the system.

System storage

Store the system in a safe, dry location, taking particular care to minimize the risk of damage from falling objects or tipping.

System Maintenance

The Maintenance Chapter contains specific instructions for the care of the system. To ensure safe and consistent use of the system, read, understand, and follow the stated instructions.



CAUTION: For safety reasons, be sure to inspect the system before using it. In addition, carry out a regular inspection at least once a year.



CAUTION: Changes, additions, or maintenance to the equipment performed by persons without appropriate qualifications and training and/or using unapproved spare parts can lead to serious risk of injury and damage to the system, as well as voiding the warranty.



CAUTION: Use ONLY a soft cloth, neutral detergents, or cleaning liquids to wipe system parts and accessories that come into contact with samples during use. Harsh liquids or rough surface cleaners will damage the system surfaces.

System Inspection

Inspect the system daily before use by following the daily inspection checklist in the Maintenance Chapter. Have a KUBTEC engineer or a KUBTEC-trained engineer perform annual inspections. These inspections ensure continued compliance with performance and regulatory requirements.



WARNING: The system must be repaired by a qualified engineer only. If it is not repaired properly, it can cause a fire, electric shock, or an accident.

Inspection procedures

Periodically inspect the system for signs of wear and damage:

- Examine the interior of the sample compartment and ensure the lead lining is intact.
- Examine the viewing glass, if present, for any cracks, chips, or scratches.

Instructions to perform each inspection are found in the Maintenance Chapter. If any problems are found during the inspection, take the indicated measures. If the problem persists, contact the KUBTEC representative or distributor.

It is recommended that inspection records be maintained. Inspection documentation may consist of completed checklists from this manual or equivalent records provided by the facility or administrator.

Labels

Labels are attached at various locations on the system. These labels must remain permanently attached and in good condition. Tampering with labels is against federal law. Under NO circumstances should the labels be removed or reattached.



X-rays are produced when energized.

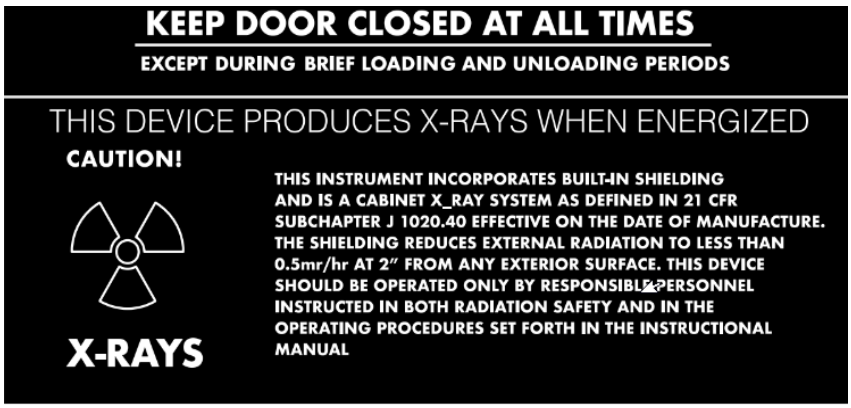


Shock hazard. Disconnect power before servicing.





CAUTION: To ensure safe system operation, read the Instructions for Use before operating this system.



Recommended Separation Distances

This system is intended for use in an electromagnetic environment in which radiated RF disturbances are controlled. The customer or user of this system can help prevent electromagnetic interference by maintaining a minimum distance between portable and mobile RF communications equipment (transmitters) and this system as recommended below, according to the maximum output power of the communications equipment.

Table 1-1: Recommended separation distances between portable and mobile RF communications equipment and the system

Rated maximum output power (W) of the transmitter	Separation distance (m) according to the frequency of the transmitter		
	150 kHz to 80 MHz $d = 1,2 \sqrt{P}$	80 MHz to 800 MHz $d = 1,2 \sqrt{P}$	800 MHz to 2.5 GHz $d = 2,3 \sqrt{P}$
0.01	0.12	0.12	0.23
0.1	0.38	0.38	0.73
1	1.2	1.2	2.3
10	3.8	3.8	7.3
100	12	12	23

For transmitters rated at a maximum output power not listed above, the recommended separation distance (d) in meters (m) can be estimated using the equation applicable to the frequency of the transmitter, where P is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer.

NOTE: At 80 MHz and 800 MHz, the separation distance for the higher frequency range applies.

NOTE: These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects, and people.

Compliance

The XPERT® 80-L System complies with US federal guidelines that require radiation leakage of not more than 0.5 mR/hr (0.005 mSv/hr) at a distance of 5 cm from the external machine surface.

The XPERT 80-L System is designed, manufactured, and registered in accordance with strict criteria established by the Food and Drug Administration (FDA), the Center for Devices and Radiological Health (CDRH), and/or the Department of Health and Human Services (DHHS). The system meets or exceeds all certification requirements for a cabinet X-ray system used in an industrial/laboratory environment.

The XPERT® 80-L System is manufactured, tested, and certified to comply with the US Federal Performance Standards for Cabinet X-ray Systems, Title 21, Sub-Chapter J of the Code of Federal Regulations, Section 1020.40. Modification or damage to the equipment could result in an X-ray exposure hazard.

KUBTEC recommends reviewing and complying with work-site radiation safety requirements.

This system has been designed and tested for compliance when used in all its modes of operation. KUBTEC products comply with IEC Safety Standards.

The XPERT® 80-L System is intended for use in the electromagnetic environment specified in the next table. The customer or user of this system shall ensure that it is used in a Guidance and Manufacturer Declaration environment.

Table 1-2: Guidance and Manufacturer Declaration for Electromagnetic Immunity

Immunity test	IEC 61010-1 test level	Compliance level	Electromagnetic environment - guidance
Electrostatic discharge (ESD) IEC 61000-4-2	±6 kV contact ±8 kV air	±6 kV contact ±8 kV air	Floors should be wood, concrete, or ceramic tile. If floors are covered with synthetic material, the relative humidity should be at least 30%.
Electrical fast transient/burst IEC 61000-4-4	±2 kV for power supply lines	±2 kV for power supply lines	Mains power quality should be that of a typical commercial or hospital environment.
Surge IEC 61000-4-5	±1 kV line(s) and neutral	±1 kV line(s) and neutral	Mains power quality should be that of a typical commercial or hospital environment.
Voltage dips, short interruptions, and voltage variations on power supply input lines IEC 61000-4-11	<5% U_T (>95% dip in U_T) for 0,5 cycle 40% U_T (60% dip in U_T) for 5 cycles 70% U_T (30% dip in U_T) for 25 cycles <5% U_T (>95% dip in U_T) for 5s	<5% U_T (>95% dip in U_T) for 0,5 cycle 40% U_T (60% dip in U_T) for 5 cycles 70% U_T (30% dip in U_T) for 25 cycles) <5% U_T (>95% dip in U_T) for 5s	Mains power quality should be that of a typical commercial or hospital environment. If a dip or an interruption of mains power occurs, the current of the system may drop off from the normal level, and it may be necessary to use an uninterrupted power supply or a battery.
Power frequency (50/60 Hz) magnetic field IEC 61000-4-8	3 A/m	Not applicable	Not applicable
NOTE: U_T is the AC mains voltage prior to application of the test level.			

Table 1-2: Guidance and Manufacturer Declaration for Electromagnetic Immunity (continued)

Immunity test	IEC 61010-1 test level	Compliance level	Electromagnetic environment – guidance
Conducted RF IEC 61000-4-6	3 Vrms 150 kHz to 80 MHz	3 Vrms	Portable and mobile RF communications equipment should be used no closer to any part of this system, including cables, than the recommended separation distance calculated from the equation applicable to the frequency of the transmitter. Recommended separation distance: d = 1,2 √P d = 1,2 √P 80 MHz to 800 MHz d = 2,3 √P 800 MHz to 2.5 GHz • P is the maximum output power rating of the transmitter in watts (W) according to the transmitter manufacturer and d is the recommended separation. • Distance in meters (m). Field strengths from fixed RF transmitters, as determined by an electromagnetic site survey, and should be less than the compliance level in each frequency range. Interference may occur in the vicinity of equipment marked with the following symbol: 
Radiated RF IEC 61000-4-3	3 V/m 80 MHz to 2.5 GHz	3 V/m	
NOTE: At 80 MHz and 800 MHz, the higher frequency range applies. **NOTE**: These guidelines may not apply in all situations. Electromagnetic propagation is affected by absorption and reflection from structures, objects, and people.			

Field strengths from fixed transmitters, such as base stations for radio (cellular/cordless) telephones and land mobile radios, amateur radio, AM and FM radio broadcasts, and TV broadcasts, cannot be predicted accurately by theoretical analysis. To assess the electromagnetic environment due to fixed RF transmitters, an electromagnetic site survey should be conducted. If the measured field strength at the location where the benchtop system is used exceeds the applicable RF compliance level, observe the benchtop system to verify normal operation. If an abnormal performance is observed, additional measures may be necessary, such as reorienting or relocating the system.
Over the frequency range of 150 kHz to 80 MHz, field strengths should be less than 3 V/m.

Table 1-3: Performance specifications

Degree of protection against penetration of water	No protection provided
Classification in accordance with 61010-1 degree of protection against electric shock	This system has no applied parts
Methods of sterilization or disinfection	See Cleaning & Disinfection section in the Maintenance Chapter
Where equipment is not suitable for use	In the presence of flammable mixtures
Mode of operation	Suitable for continuous operation
Pollution degree rating	Pollution degree 2 (normal atmosphere)
Electromagnetic compatibility (EMC) in accordance with 61010-1 • Noise suppression • Immunity to interference	This system conforms to the requirements of IEC 61010-1 (EMC)
Variants	Software programmable variants from third-party
Product Life	Service life of the product is 7 to 10 years

Table 1-4: Wireless adapter specifications

Hardware	
Interface	M.2:PCIe
Dimensions (W x D x H)	M.2 2230: 22 mm x 30 mm x 2.4 mm [1.5 mm max (top side)/0.1 mm max (bottom side)]
Antenna type	Internal
Wireless	
IEEE WLAN standards	IEEE 802.11-2016 and select amendments (selected feature coverage) IEEE 802.11a, b, c, e, g,h, i, k, n, r, u, v, w, ac, ax; fine timing measurement based on 802.11-2016
Bluetooth®	Bluetooth® 5.1
Frequency	5 GHz 2.4 GHz
Security methods	WAP2* Personal and Enterprise; WPA3*
Authentication protocols	802.1X EAP-TLS, EAP-TTLS/MSCHAPv2, PEAPVO-MSCHAPv2 (EAP-SIM, EAP-AKA, EAP-AKA')
Encryption	64-bit and 128-bit WEP, TKIP, 128-bit AES-CCMP, 256-bit AES-GCMP
Product safety	UL, C-UL, CB (IEC 60950-1)

* Other names and brands may be claimed as the property of others.



WARNING: For cybersecurity, ensure the network is secure.

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CHAPTER 2: COMPONENTS AND CONTROLS

System Overview

The XPERT® 80-L System consists of the following major components:

- Two vertically attached cabinets mounted on a movable cart.
- A user interface that is attached to a height-adjustable extension arm.

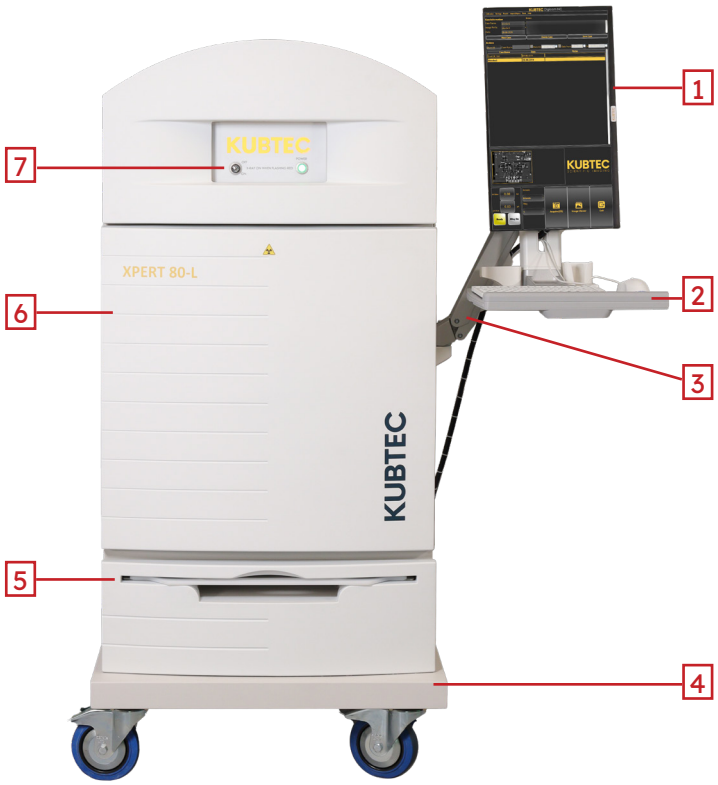


Figure 2-1: The XPERT® 80-L System

Figure Legend

1 Monitor
2 Keyboard tray
3 Extension arm
4 Cart with locking casters
5 Lower cabinet
6 Upper cabinet
7 Cabinet control panel

User Interface

The user interface is mounted on an arm that extends off the upper cabinet. The interface components consist of a monitor and a keyboard tray that supports a keyboard and a mouse.

The keyboard tray has a slide-out work surface that can be extended to either side. The keyboard is attached with Velcro to keep it stationary. The keyboard and mouse have waterproof coverings to prevent potential damage from contact with fluids.

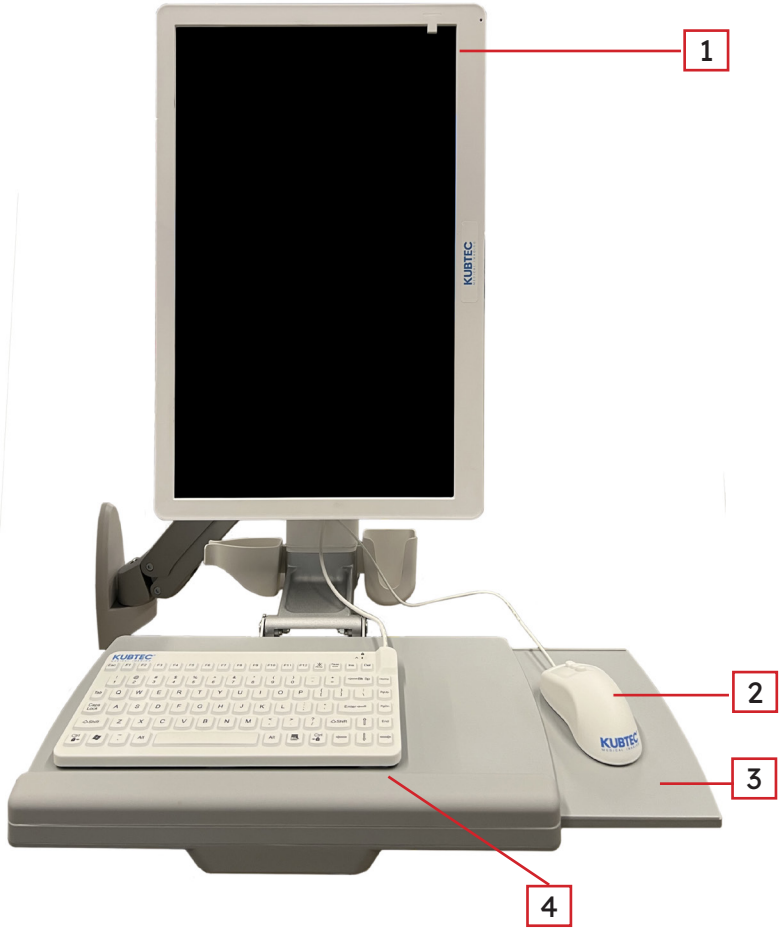


Figure 2-2: Monitor and Keyboard

Figure Legend

1 Monitor ON/OFF switch

2 Mouse

3 Keyboard tray

4 Keyboard

User Interface (continued)

The keyboard has the functionality of a standard Windows PC keyboard with the following exceptions as indicated in the next figure.

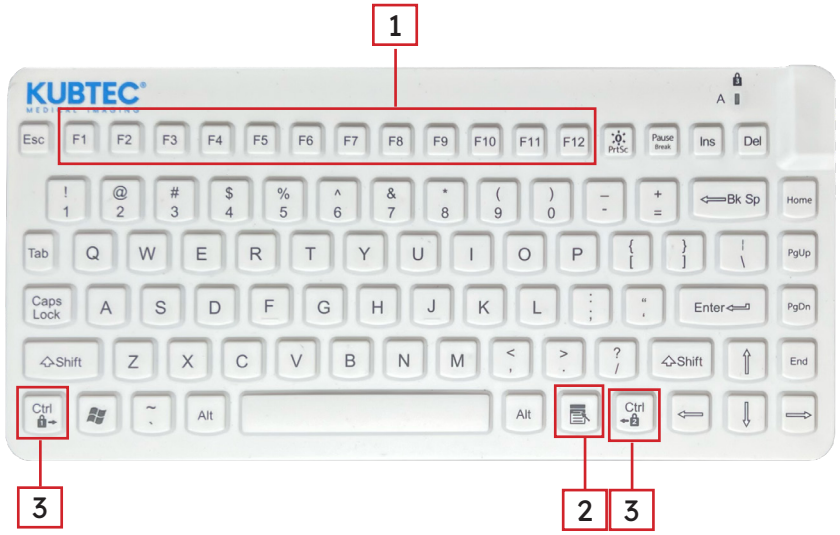


Figure 2-3: Keyboard

Figure Legend

1 "F" keys are not mapped to specific functions.

2 Used to display dropdown menus.

3 Control key.

NOTE: There is no numeric keyboard.

Clean Mode functionality locks the keys so that keyboard cleaning can be done without input from any key. To use the Clean Mode, follow these steps:

1. To clean the keyboard while it's plugged into the PC, press the left and right control (Ctrl) keys at the same time for 3 seconds to lock the keyboard.
2. When the keyboard is locked, the Caps Lock icon will blink.
3. After cleaning the keyboard, press both control (Ctrl) keys again for 3 seconds to unlock the keyboard.

System Components: Control Panel

The system control panel has LED indicators, a power switch, and a key switch. Each of these items is described in the Figure Legend.

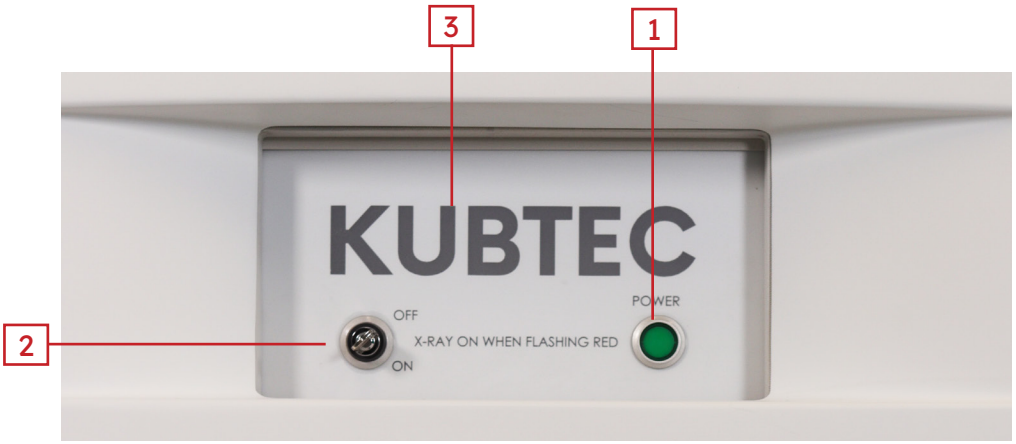


Figure 2-4: Cabinet Control Panel

Figure Legend

1	**Green power switch**	LED is illuminated: Power ON LED is off: Power OFF	
2	**Key switch**	OFF position:	The system is locked. X-rays cannot be generated
		ON position:	The system is unlocked and ready to be powered up. X-rays can be generated.

NOTE: The key is removable when it is in the OFF position. To prevent unauthorized use of the system, KUBTEC® recommends the removal of the key when the system is not in use.

3	**System status LED (KUBTEC light)**	Gray/OFF:	When the system is OFF and/or when interlocks are not engaged (door open).
		Amber Ready:	Illuminates when the system is ready to generate X-rays (ready to make an exposure).
		Red X-ray On:	Illuminates when X-rays are being generated.

System Components: Cabinets

The shielded upper cabinet accommodates contact imaging and three levels of magnified imaging, providing a total of four imaging levels.

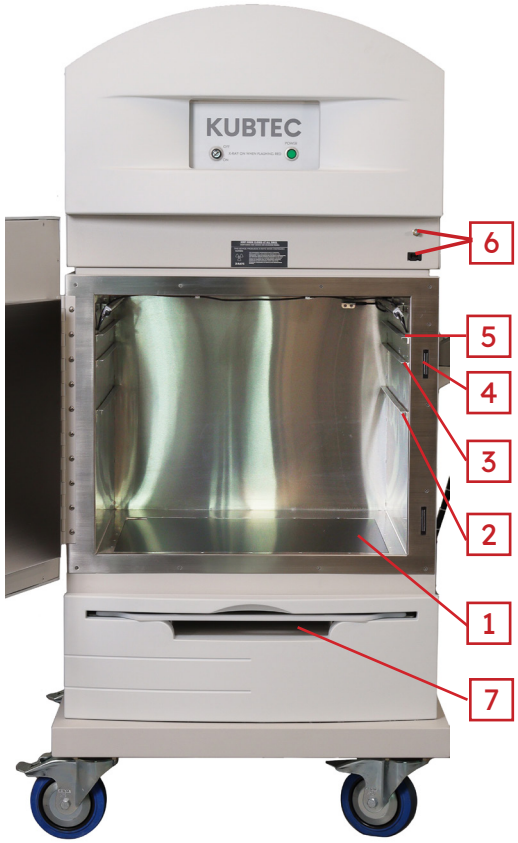


Figure 2-5: Upper Cabinet Components

Figure Legend

1 Level 1 contact tray

2 Level 2 magnification rail (1.5x)

3 Level 3 magnification rail (2.0x)

4 Magnets

5 Level 4 magnification rail (3.25x)

6 Interlocks*

7 Magnification tray

*X-rays cannot be generated unless the upper cabinet door is fully closed and the interlocks are engaged.

NOTE: Your system may differ slightly from the stated magnification levels.

NOTE: This cabinet also houses an optical (RGB) camera (not visible in the above figure) that acquires high-resolution RGB images of the sample that display along with the X-ray image. Images acquired with the optical (RGB) camera are also used with The Image Blender™ tool in the Image Viewer.

Cabinet Components: Lower Cabinet

The lower cabinet houses the system computer, an isolation transformer, and an optional battery backup (Uninterruptible Power Supply or UPS). There is no need for the user to open the lower cabinet.

CAUTION:

This system is sensitive and needs to be handled with care. Dropping it from a height or banging it against a hard surface can damage interior components.

CAUTION:

When transporting this system, do not drag the cables along the floor.

Moving the System

How to lock/unlock the casters?

To lock a caster, use your foot to press down on the locking lever until it snaps into the locked position.

To unlock a caster, use your foot to push up on the locking lever until it snaps into the unlocked position.



Locked Position



Unlocked Position

How to move the cabinet

1. Make sure that all the cables are off the floor and all components are in a secure position.
2. Unlock the casters.
3. Use the handle on the back of the upper cabinet to assist in pushing/pulling the unit.
4. When the desired location is reached, ensure the unit is on a flat surface, then lock the casters.

Cable Connections

Follow these steps to connect the cables:

1. Insert the power cord fully into the wall receptacle.
2. If a wireless connection is not available, insert the Ethernet cable into the Ethernet jack.



CAUTION: Before using The XPERT® 80-L System, make sure it is on a flat surface.



CAUTION: To prevent electromagnetic interference, be sure to maintain at least the minimum distance between portable and mobile RF communications equipment (transmitters). Table 1-1 in Chapter 1 of this manual shows the recommended separation distances.

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CHAPTER 3: SYSTEM START UP AND SHUT DOWN

Introduction

Before the system is turned on for the first time each day, perform the daily inspection as stated in the checklist in the Maintenance Chapter.

NOTE: To obtain consistent results, the system should be operated at normal room temperature within the guided operating levels stated in the Specifications Chapter. Drastic and sudden changes in temperature may cause condensation to form on the surface. If this happens, it is strongly recommended to wait until the condensation dissipates and the system acclimates to the surrounding environmental conditions before resuming operation.

Pre-Startup Checks

Make sure of the following:

- The system is on a flat surface.
- The cart casters are in the locked position.
- The power cord is fully inserted into the wall outlet.

How to Start the System

1. Verify the monitor is ON.
2. Turn the key switch to the ON position.
3. Press the power button. The computer automatically starts.
4. Double-click the K icon on the desktop. When the software finishes loading, the Main Screen will display. If the source has been inactive for more than 8 hours, a warm-up message will display on the screen.

IMPORTANT: Place the lead detector shield on the mag tray inside the cabinet at the highest mag level. Then, click **OK** to proceed with the warm-up. When the **Done** message displays, select **Quit** > **Exit** > **OK**. Remove the lead detector shield and mag tray.

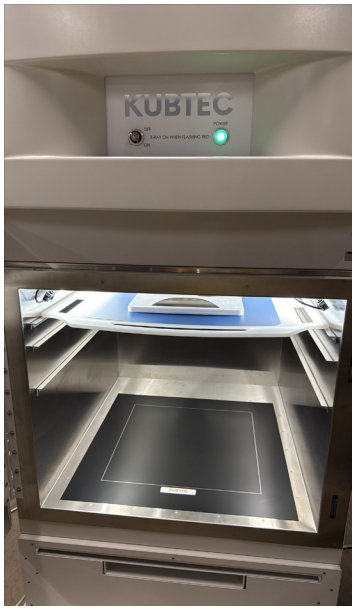


Figure 3-1: Mag Level Placement

CAUTION: Failure to place the lead detector shield before warm-up can lead to catastrophic failure of the detector.

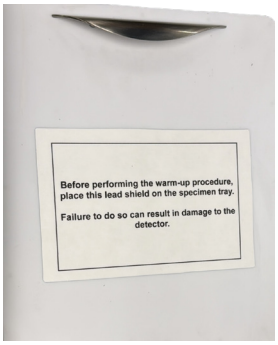


Figure 3-2: Lead Shield Placement

5. Next, the following window will be displayed.

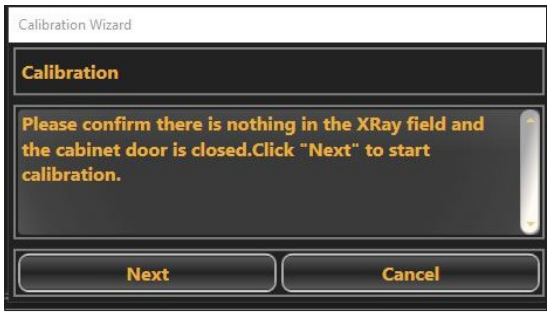


Figure 3-3: Calibration Screen

6. Click **Next** to start calibration. Click **OK**. If the calibration needs to be bypassed (not recommended), click **Cancel**.

   NOTE: X-rays are emitted inside the cabinet during the calibration process.

7. When the calibration is done, a window will appear that says, **Calibration Finished**. Click **Back To Main Window**.

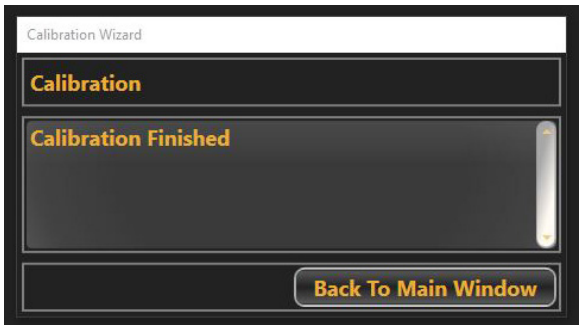


Figure 3-4: Calibration Finished Screen

8. The system is now ready to start the image acquisition process.

Main Screen

The Main Screen provides access to all software functions of the system. Each component of this screen is explained in the Screen Legend.

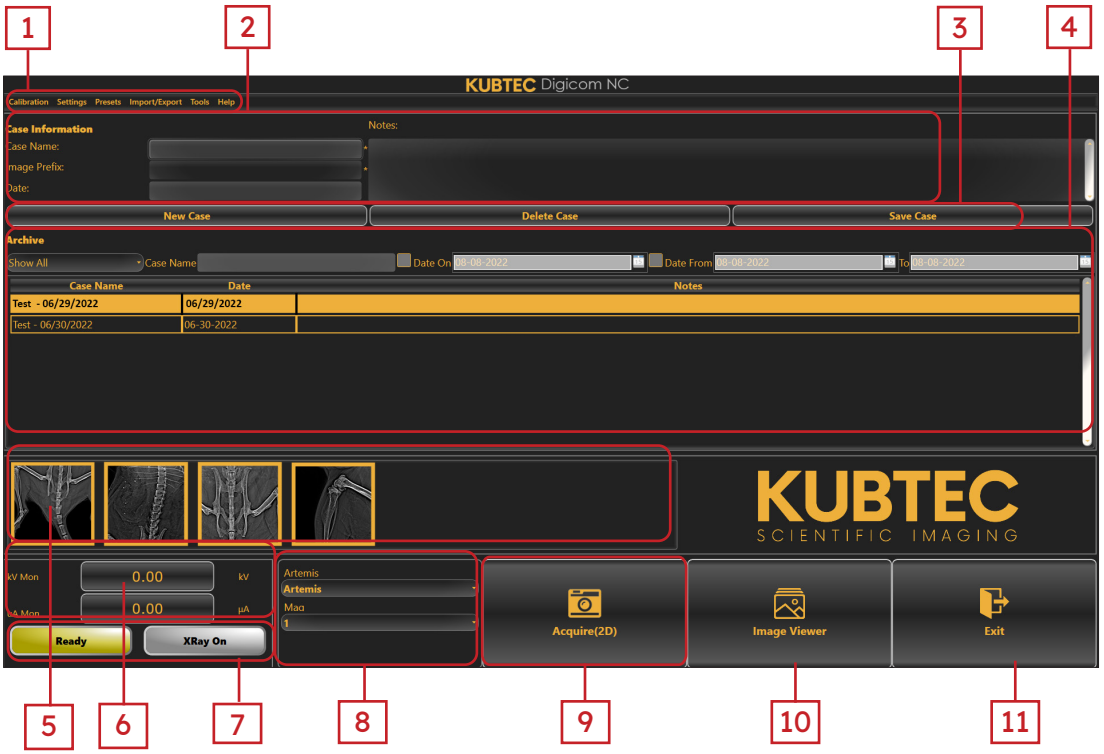


Figure 3-5: Main Screen

Main Screen Legend

Screen Legend

No.	Function
1	Menu bar provides access to the following: • Options for system setup • Exporting images • User documents
2	**Case information** displays data that is retrieved from stored files or manually entered as a new case.
3	Options to create a **New Case**, **Delete the current case**, and **Save the current case**.
4	**Archive** allows the user to search for stored cases by Case Name or by the date.
5	Icons of acquired images are displayed in this area.

Main Screen Legend (continued)

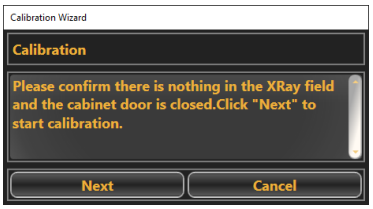
6	**kV and µA** feedback operates when X-rays are being generated.
7	**Ready Light and X-rays On Light** • **Ready** light illuminates when the system is prepared to generate X-rays. • **XRay On** light illuminates when the system is generating X-rays.
8	**Image Filter** and **Magnification** options.
9	**Acquire** initiates the X-ray exposure process.
10	**Image Viewer** provides full screen display of the last acquired image (or one selected thereafter by the user) along with a toolbar for image processing.
11	**Exit** closes the system software program.

Menu Bar

The menu bar provides options for setting up the system and customizing it for client use. The use of each menu bar option is described next.



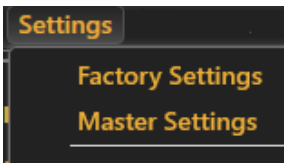
Menu Bar: Calibration



Click the **Calibration** option to access the **Calibration Wizard**, which is used to automatically calibrate the system.

1. Click **Next** to start the Wizard.
2. When the calibration ends, click **Back to Main Window**.

Menu Bar: Settings



The two options in the Settings menu (Factory Settings and Master Settings) require password access.

Factory Settings are those that are in place when the system is delivered.

Master Settings include those for the Online Image Filter, for Window/Level, and for Preset Technologists and Radiologists.

Menu Bar: Presets

The Presets option accesses the **Presets Manager** screen, where users can create settings for exposure parameter combinations. Each customized setting is then displayed as a selectable option in the **Presets** screen when the manual image acquisition mode is selected.

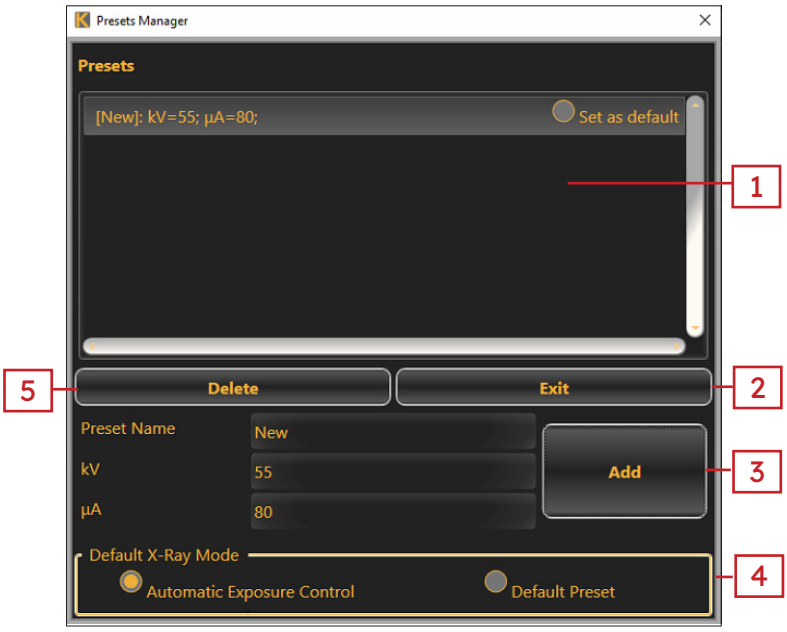


Figure 3-6: Preset Manager Screen

Screen Legend

1 List of existing Presets.

2 Exit the Preset Manager screen.

3 Add a new Preset.

4 Options to have the system acquire images with a defined AEC or with the default preset selected in the presets screen.

5 Delete a selected Preset.

To create a new preset:

1. On the **Presets Manager** screen, enter a name for the preset that is being created.
2. Enter the desired kV and µA values.
3. Click **Add**.

Menu Bar: Import/ Export

The Import option in the **Import/Export** menu allows users to import images from a different location into the current series. The Export option allows users to send images stored in the system to an external device.

Menu Bar: Import Image

The **Import Image** screen allows the user to import images from a different location into the series.

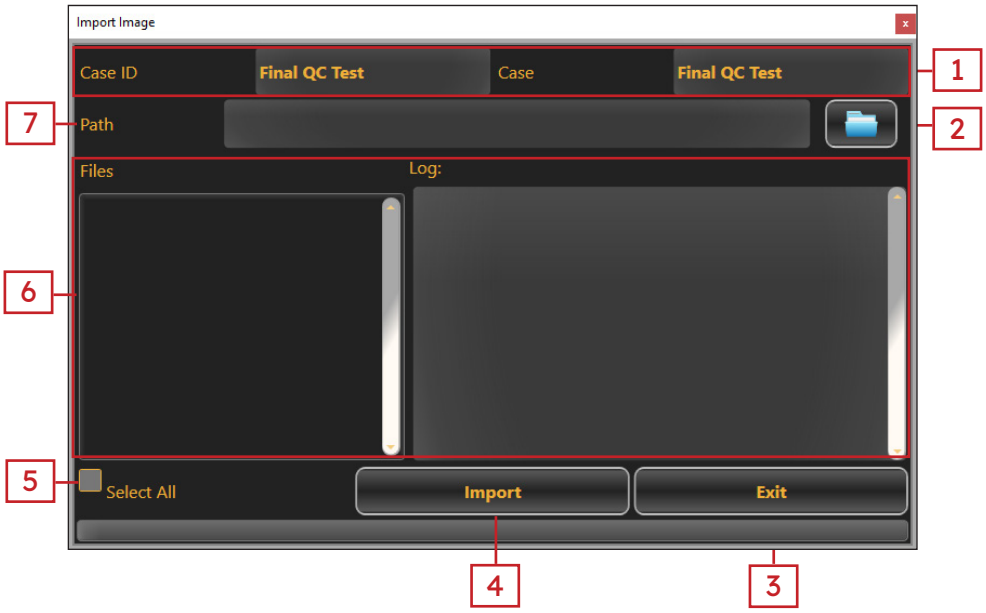


Figure 3-7: Import Image Series Screen

Screen Legend

1 Current case identification.

2 Browse to the location of the series to be imported.

3 Exit the import screen.

4 Import the selected series into the current case.

5 Click to select all the files displayed in the list.

6 List of files for preview.

7 Location of the files to be imported.

To import X-ray images into the current case:

1. Select Import from the dropdown menu.
2. Browse to the location of the files/folder to be imported.
3. Select the images to import, then click **Import**.
4. Click **Exit** to close the screen.

Menu Bar: Export Images



Figure 3-8: Export Images Screen

Screen Legend

1 The dropdown menu allows the selection of all images in the series or individual images.

2 The browse button navigates to the location where the image(s) are to be exported.

3 Image display area.

4 Exit the export screen.

5 Export the selected images to the designated location.

6 Select or unselect all images in the display area.

7 Path shows the location where the images are to be exported.

8 The dropdown menu options for the format of images to be exported:

- **DCM** is DICOM. This is the default and recommended format for systems that have a DICOM viewer.
- **JPEG** reduces image size, making the image more compact.
- **TIFF** provides a full-resolution image and is recommended for systems that do not have a DICOM viewer.

Subfolder: Option to have all selected images contained in a separate folder when they are exported to the location in the path field.
Annotation: Option to keep existing annotations with the images to be exported.

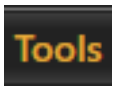
9 Current Case Identification.

Menu Bar: Export Images

To export images:

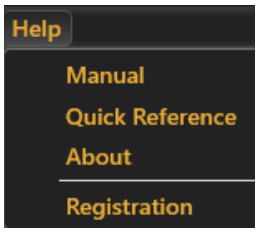
1. Select **Import/Export** from the menu bar, then select Export Image.
2. In the Export screen, select the images to export.
3. Assign a format.
4. Identify the destination.
5. Select **Export**.

Menu Bar: Tools



Options in the **Tools** menu display when plug-ins are enabled.

Menu Bar: Help



The **Help** option provides access to the following information about the system:

- **Manual** to access the Instructions for Use.
- **Quick Reference** to access the Quick Reference Guide.
- **About** to see the KUBTEC contact information and the version of software running on the system.
- **Registration** is for service personnel to register the software.

How to Shut Down the System

To shut down the system:

NOTE: Log out of The DIGICOM® Software before logging out of Windows. Neglecting to do this prevents other users from being able to launch The DIGICOM® Software.

1. Click  on the Main Screen, then click **OK** on the exit program prompt.
2. Click  in the lower left area of the screen.
3. Click the power icon, and then click **Shut down** to turn off the computer.
4. Wait for the monitor to go black, then press the monitor power button.
5. On the control panel of the shielded cabinet, push the power button. The power button light extinguishes.
   - If the system is to remain in its current location, leave the key switch in the **ON** position, and the power cord connected to the wall.
   - If the system is planned to be moved, turn the key switch to the **OFF** position, disconnect the power cord from the wall receptacle, and prepare the system for transport.

Uninterruptible Power Supply (UPS)

The following information applies to systems that are equipped with UPS.

The UPS beeps when the system is running on battery backup. This occurs when the system power cord is unplugged from the wall outlet and the system is in operation. The UPS will continue to beep until one of the following happens:

- The system is connected to another power source.
- The battery reserve in the UPS runs out.
- UPS is shut down.

To manually shut down the UPS:

1. Remove the lower cabinet cover.
2. Press and hold down the **Power** button for five seconds.
3. Click **YES**, then select **Shut down** without delay.
4. Replace the lower cabinet cover.

NOTE: UPS runtime depends on: available charge, how long the X-rays are on, and idle power demand.

NOTE: The UPS battery backup is intended for room-to-room placement of the system and should then be plugged into an outlet. Using the UPS to take images or leaving the system unplugged and running on the UPS battery for an extended period will result in damage to the UPS battery.

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CHAPTER 4: IMAGE ACQUISITION

Introduction

After the system is properly set up, it is ready to start the image acquisition process. The first step is to associate the sample to be X-rayed with a case.

The Main Screen offers two options to do this:

- Recall an existing case from the system archive.
- Create a new case.

The use of each option is explained next.

Recall an Archived Case

To recall an archived case, follow these steps:

1. From the dropdown menu in the archive section of the screen, select **Show All** (OR, select **Show by case Name** and then enter the Name). A list of cases loaded in the system is displayed.

   NOTE: Additional filtering options allow searching the archived cases by a date or date range.



Figure 4-1: Main Screen: Case Selection Options

2. Double-click the desired case. Information about that case is displayed in the **Case Information** section with the images.

Create a New Case

To create a New Case, follow these steps:

1. On the Main Screen, click **New Case**.
2. In the New Case screen, type in the required information, then click **Save Case**. The new case information is displayed at the top of the Main Screen and in the archive section.

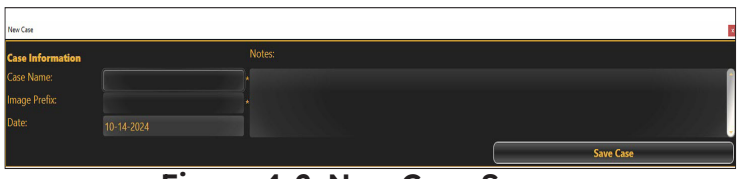


Figure 4-2: New Case Screen

Acquire X-ray Images

The system offers the following options for acquiring X-ray images:

- Automatic Exposure Control (AEC)
- Presets
- Manual

The use of each option is described in the next sections.

Acquire with AEC

Automatic Exposure Control selects the optimal kV and µA settings for image acquisition.

To use the AEC feature, follow these steps:

1. Confirm that the case selected on the Main Screen is the intended case.
2. Center the sample within the lines on the contact or magnification tray.
3. Close the cabinet door tightly.
4. Ensure the X-ray ready indicator is lit.
5. Left-click the Acquire(2D) button at the bottom of the screen. When the X-rays turn on, the KUBTEC® logo on the control panel flashes red, and "**Acquiring images, please wait...**" is displayed. Shortly thereafter, the 2D image displays. An optical (RGB) image is also acquired during this process.

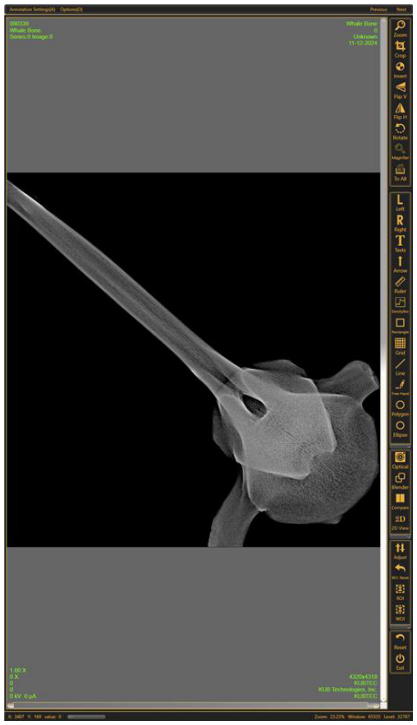


Figure 4-3: Image Viewer

Acquire with Presets and Manual

To acquire images using a Preset or with manual entry of exposure factors, follow these steps:

1. Confirm that the case selected on the Main Screen is the intended case.
2. Center the sample within the lines on the contact level or magnification tray.
3. Close the cabinet door tightly.
4. Ensure the X-ray Ready indicator is lit.
5. Right-click the **Acquire(2D) button** at the bottom of the Main Screen. The Preset screen displays.



Figure 4-4: Preset Screen

6. Acquire the X-ray image:
   - To acquire an X-ray image using a **Preset**, double-click the preset in the list and then click **Acquire**.
   - To acquire an X-ray image using **Manual** settings, enter the desired kV (between 40 and 90) and µA (between 40 and 180), then click **Acquire.**

   When the X-rays turn on, the X-RAY ON indicator on the control panel lights, and "**Acquiring images, please wait...**" is displayed. The 2D and optical (RGB) images are then displayed.

How to Add a Preset

To add a Preset to the Presets list, follow these steps:

1. In the menu bar at the top of the Main Screen, select the Preset(P) option.
2. In the Preset Management screen, enter the Preset Name, the desired kV, and the desired µA (within the range of values for the system).
3. Click **Save Preset**, then click **Exit**.

Acquire Optical (RGB) Image

To acquire only an optical (RGB) image, follow these steps:

1. Right-click the **Acquire(2D)** button at the bottom of the Main Screen.
2. Click the **Acquire Optical Image Only** button.

   The acquired image is displayed in the Image Viewer, and the optical camera window closes. The image automatically becomes part of the case study and is displayed in the display area of the Main Screen.

Magnification

The plexiglass magnification tray has markings to ensure correct sample placement. Ensure that the sample is centered in the magnification tray. If the sample is not positioned correctly, a shadow from the cutout may appear in the X-ray image. When magnification greater than 1× is used, repositioning of the sample to the center of the cutout may be required.

To acquire magnification images:

1. The magnification tray is positioned in the tray rails for the selected magnification level.
2. Center the sample on the magnification tray.
3. Close the door tightly. Ensure the X-ray Ready indicator is lit.
4. The system automatically detects the chosen magnification level.
5. Acquire the image:
   - To use **AEC**, left-click the **Acquire(2D)** button. Shortly thereafter the 2-D image displays.
   - To use a **Preset** value, right-click the **Acquire(2D)** button, then double-click the Preset option from the list.
   - To use **Manual** settings, right-click the **Acquire(2D)** button, type in the desired kV and µA (within the range of values for the system), then click **Acquire**.

   When the X-rays turn on, the X-RAY ON indicator on the control panel lights, and "**Acquiring images, please wait...**" is displayed. Shortly thereafter, the 2D image displays. An optical (RGB) image is also acquired during this process and is cropped according to the selected magnification level.

Create a Copy Path

A copy path can be created to a designated location for image storage. Once a copy path has been set up, acquired images are automatically stored in that location.

To create a copy path, follow these steps:

1. Select **Master Settings** from the **Setting(s)** tab in the menu at the top of the Main Screen.
2. Enter the password (kubtec), then click **OK**.
3. In the **Copy Path** field, click **Browse** and then navigate to the location where the acquired images are to be stored.
4. Select the image type from the dropdown.
5. Click **Save** > **OK**.
6. Click **Exit Master Settings** to return to the Main Screen.



CAUTION: To avoid software issues, make sure the shared drive is always connected.

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CHAPTER 5: IMAGE VIEWER TOOLS

Introduction

The XPERT® 80-L System has a variety of tools for processing and annotating acquired images. By default, these tools appear as icons on the right side of the acquired image in the Image Viewer.

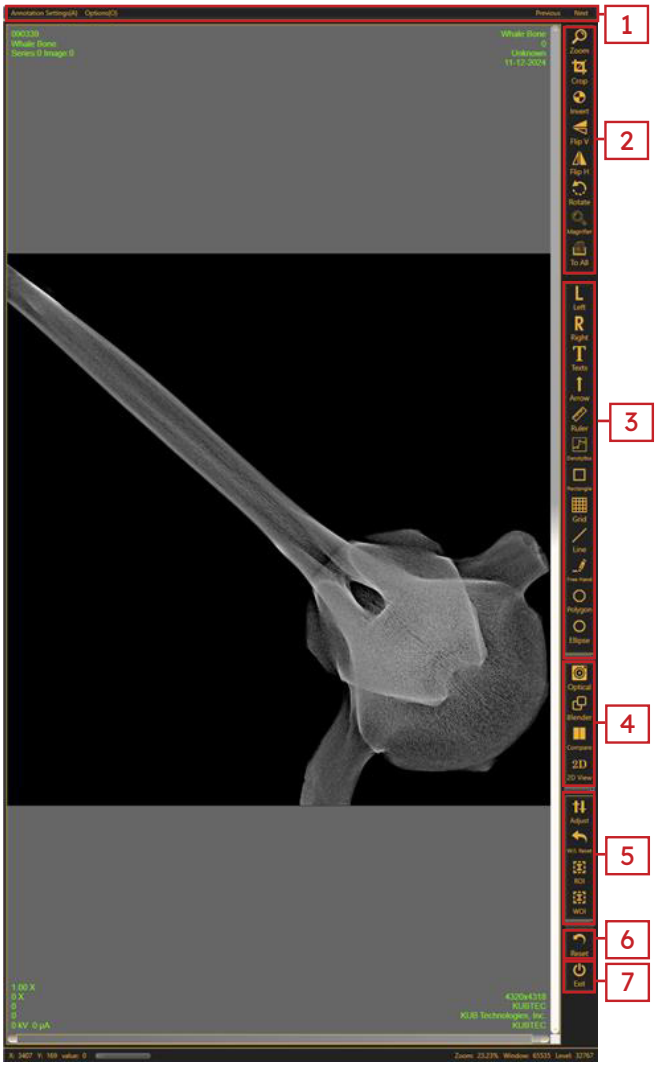


Figure 5-1: Image Viewer

Figure Legend

1	Image Viewer menu	**5**	Window/Level adjustments
2	Image Processing tools	**6**	Reset all annotations
3	Annotation tools	**7**	Exit the Image Viewer
4	Viewing options		

NOTE: Some tools seen in Figure 5-1 may show on the screen in a submenu and/or in a different order.

How to Use Image Viewer Tools

Select the desired image. The required tool can then be activated, and the image can be clicked to apply the tool.

- Some tools, such as Invert, Flip V, Flip H, and Reset perform their stated function when clicked.
- Other tools require additional steps. The following tables provide details for the use of each tool.

Image Processing Tools

Table 5-1: Image processing tools

Icon	Name	Function
	**Zoom**	• Click the **Zoom** icon, then left-click on the image to zoom in, or right-click on the image to zoom out. • Use the left mouse button to pan the image. Use the right mouse button to zoom in or out. • To disable, click the Zoom icon again.
	**Crop**	• Click the **Crop** icon, then click on the image • Draw a box over the area to be extracted from the image. • Select the Copy icon, then click OK. The cropped image is added as the last image in the series/case. • To return to the original image, keep clicking the Up arrow until the original image is displayed. OR, click the Exit icon to return to the Main Screen, where the original image can be scrolled to and selected.
	**Invert**	• Click the **Invert** icon to change the black pixels to white pixels. • Click this icon again to reverse the pixels.
	**Flip V**	• Click the **Flip V** icon to reverse the positions of the top and bottom of the image. • Click the icon again to return the image to its original position.

Image Processing Tools (continued)

	**Flip H**	• Click the **Flip H** icon to reverse the positions of the left and right sides of the image. • Click this icon again to return the image to its original position.
	**Rotate**	• Click the **Rotate** icon to display the Rotation window. • Select from one of three programmed rotation angles, or use the slider to select another rotation angle. • The Crop option removes areas of the image that fall outside of the image frame during rotation. • The Resize option fits the image within the frame, so that no data is lost.
	**Magnifier**	• Click the **Magnifier** icon to display the Magnifier window that has a variety of options. • The tool shape, viewer size, and the number of zoom levels can be selected. • When the mouse is moved over the image, a window is displayed. As the window is moved across the image, all data within the window is magnified. • To stop the tool, click the Exit icon in the Magnifier screen.
	**Apply To ALL**	Click the **Apply To ALL** check box to apply image processing to all images in the grid.

Annotation Tools

Table 5-2: Annotation tools

Icon	Name	Function
	**Texts**	• Click the **Texts** icon, then click on the image. • The Text Input box appears, allowing the user to add and format text on the image, as well as add or delete text presets. • Make the desired selections, and then click **OK.** **NOTE:** The options in the dialog box allow the user to save text as a preset for use on other images. Multiple presets can also be added to a single image. • To exit the tool, click the highlighted Texts icon or double-right-click on the image.
	**Left Tag**	• Click the **Left** icon, then click on the image. • To access the Text Input box, which offers options for text entry and formatting, and options for presets, double-click the L tag on the image. • To delete an L tag, close the Text Input box (if opened), left-click the green box above the L tag on the image, then press Delete on the keyboard. • To stop the Left Tag tool, click the highlighted L icon in the toolbar.
	**Right Tag**	• Click the **Right** icon, then click on the image. • To access the Text Input box, which offers options for text entry and formatting, and options for presets, double-click the R tag in the image. • To delete an R tag, close the Text Input box (if opened), left-click the green box above the R tag on the image, then press Delete on the keyboard. • To stop the Right Tag tool, click the highlighted R icon in the toolbar.

Annotation Tools (continued)

Table 5-2: Annotation tools

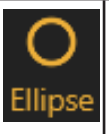
Icon	Name	Function
	**Arrow**	• Click the **Arrow** icon, then click on the image. • Move the mouse to draw an arrow to a region in the image, then click to end the arrow creation. • To stop creation of additional arrows, double right-click on the image. • To change the direction or length of the arrow, click and hold one end of the arrow while dragging it. • To stop the Arrow tool, click the highlighted Arrow icon.

	**Ruler**	• Click the **Ruler** icon, then click one end of the area on the image to be measured.
		• Move the mouse along the path to be measured, then click at the end of that path. The distance between the two points is displayed as the mouse is moved.
		• To change the measurement from inches to mm or cm:
		  • Click **Annotation Settings** in the top menu bar.
		  • In the drop-down menu for **Unit Type**, select mm or cm.
		  • Click Save.
		• To delete the ruler path, select the marker on the image, then press the Delete button on the keyboard.

	**Density Box**	• Click the **Density Box** icon, then click on the image. • Drag the mouse to create a rectangle shape, then click to finish the creation of the rectangle. The average pixel intensity in the rectangular region will be displayed at the top left corner of the rectangle. • To delete the density box annotation, select it, then press the delete button on the keyboard.

Annotation Tools (continued)

Table 5-2: Annotation tools

Icon	Name	Function
	**Rectangle**	• Click the **Rectangle** icon, then click on the image. • Move the mouse to create a rectangle shape, then click to finish the creation of the rectangle • To delete the rectangle, select it, then press the delete button on the keyboard.
	**Show Grid on Image**	• Click the **Grid** icon to display a grid on the image along with the Grid Size window. • Options in this window allow for adjustment to the width and height of the displayed grid and to show/hide the grid. • Use the grid to section out the image in desired dimensions.
	**Line**	• Click the **Line** icon, then click on the image. • Move the mouse to draw a line from one point to another, then click to finish creation of the line.
	**Free Hand**	• Click the **Free Hand** icon, then click on the image. • Move the mouse to draw free hand on the image, then click to end the creation of the drawing.
	**Polygon**	• Click the **Polygon** icon, then click on the image. • Move the mouse to create one side of the shape, then click and move again to create another side of the shape. • Repeat this sequence to create the desired shape, then double-click to end creation of the shape.
	**Ellipse**	• Click the **Ellipse** icon, then click on the image. • Move the mouse to create the shape, then click to end the creation of the shape.
	**Degree**	• Click the **Degree** icon, then click on the image. • Move the mouse and create one side of an angle, then click. • Move the mouse to create the other side of the angle, then click. The degree of the created angle displays. • To stop the tool, click the highlighted Degree icon.

Annotation Tools (continued)

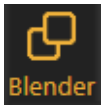
Table 5-2: Annotation tools

Icon	Name	Function
	**Polygon Ruler**	• Click the **Polygon Ruler** icon, then click on the image. The measurement is displayed as the mouse is moved to create one side of the shape. • Click and move again to create another side of the shape. As this sequence is repeated to form the required shape, the measurements are displayed. • Double-click to end creation of the shape.
	**Rectangle Area**	• Click the **Rectangle Area** icon, then click on the image. • As the mouse is moved to create the rectangle, the area of the shape is displayed. • Click to end creation of the shape.
	**Ellipse Area**	• Click the **Ellipsis Area** icon, then click on the image. • As the mouse is moved to create the ellipse, the area of the shape is displayed. • Click to end creation of the shape.
	**Histogram**	View a graph (**Histogram**) of pixels vs. gray scale values of the whole image or for a selected area of the region of interest.
	**ROI His**	View a graph (**ROI His**) of pixels vs. gray scale values of the whole image or for a selected area of the region of interest.
	**Density Profile**	View a graphical representation (**Density Profile**) of gray scale values across a line drawn through any part of the image. This tool is useful in highlighting breaks in continuity or distinct changes in the density of the image.
	**Hide**	Click the Show/Hide icon to show/hide annotations on an image.
	**Erase**	Click the **Erase** icon, then click Yes to the prompt to erase all annotations in the image.

View Options

Table 5-3: View options

Icon	Name	Function
	**Optical (RGB) Image**	• Click the Optical (RGB) icon to view the RGB image. • Click within the RGB window to switch the selected image between the smaller RGB window and the larger main Image Viewer window.

	**Blender**	The **Blender** overlays the optical (RGB) image on the X-ray image.
		• To enable the Blender, click the **Blender** icon. A window opens and offers these options.
		• Slider changes the opacity of the optical (RGB) image:
		  • Fully to the right shows only the optical (RGB) image.
		  • Fully to the left shows only the X-ray.
		• Save to Series saves the image as a new DICOM file and adds it to the series.
		• Open Blended Viewer allows blended images to be displayed in the main viewer. If there are many blended images, a selection window opens so the user can choose which image to display.
		• Export saves the image as a .jpg or .tiff to a selected destination.

	**Compare Two Images**	• Click the **Compare** icon to compare two images. In the displayed screen, options are available to select the accession number, series, view, image ID, and blended images. • To stop the tool, click another view icon.
	**Display 2D Image**	Click the **2D** icon to display the 2D image only (without the Optical image overlay.
	**Horizontal Toolbar**	Click the **H Toolbar** icon to display the toolbar at the bottom of the screen.
	**Vertical Toolbar**	Click the **V Toolbar** icon to display the toolbar along the side of the screen.

Window/Level Options

Table 5-4: Window/Level options

	**W/L Adjusts**	• Click the Window/Level **Adjust** icon to display the vertical slides that allow to adjust W/L in the displayed image. • In either slide, click and hold the button, then drag up or down.

	**W/L Reset**	• Click one of the Window/Level **W/L Reset** icons to have the image display in a pre-defined W/L value.
		• To change a preset:
		  • Adjust the Window/Level of the image.
		  • Right-click the preset to be changed, then click **Yes** to the prompt about overwriting the existing preset.
		  • Select YES to confirm the new value.

	**Region of Interest**	• Click the **ROI** icon to create a box in the image. • Hold down the left mouse button and drag the box within the image to the desired area, and then release the mouse. • The Window/Level can then be adjusted within the static box. This Window/Level setting is applied to areas within the box as it is moved across the image.
	**Window of Interest**	The WOI icon tool allows the Window/Level to be adjusted as the window is moved across the image.
	**Window/ Level Preset**	• To apply a Window/Level preset, select the required preset and the image is automatically adjusted to the corresponding values. • To modify a preset, adjust the Window/Level of the image and the preset to be changed can then be right-clicked.

Other Image Viewer Tools

Table 5-5: Other Image Viewer tools

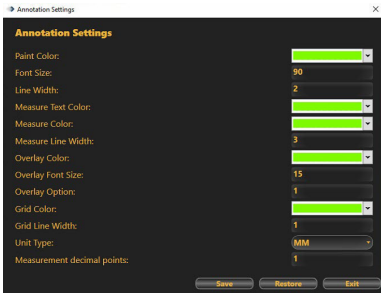
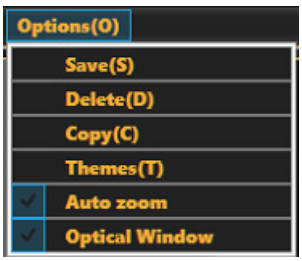
Icon	Name	Function
	**Reset**	Click the **Reset** icon to delete all the annotations on the displayed image.
	**Exit**	Click the **Exit** icon to return to the Main Screen.

Image Viewer Menu

The Image Viewer menu at the top of the screen has options for displaying and handling acquired images. Menu items are described in the following table:

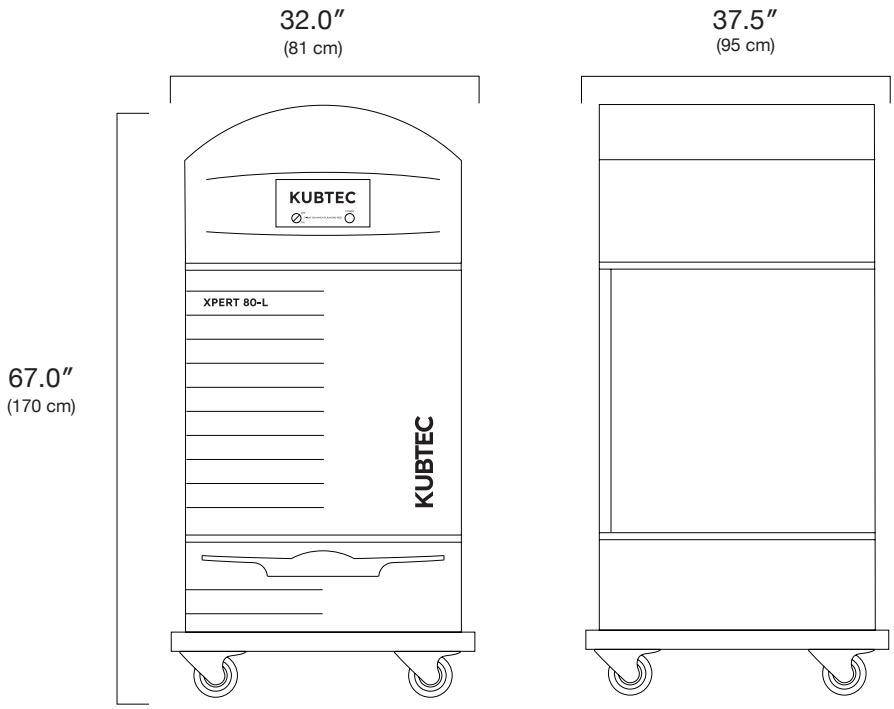
Table 5-6: Image Viewer Menu



Menu Item	Function
Annotation Settings (A) 	Provides options for the appearance of annotations on the image. The color and size of the overlay and grid can be selected, and the unit of measurement can be changed.
Options (O) 	**Save (S)** - Click **Save** to overwrite the original image with the current image displayed in the Image Viewer. **Delete (D)** - Click **Delete** to remove the displayed image from the study. **IMPORTANT: Deleted images cannot be recovered.** **Copy(C) -** Makes a copy of the displayed image. **Themes(T)** - Provides options for changing the color scheme of the Image Viewer. **Auto zoom** - When enabled, it uses image processing to locate the sample, then zooms in until the whole sample is visible and fills as much of the screen as possible. **Optical Window** - When enabled the optical image will display when the Image Viewer starts.
	Provides the means to scroll through acquired images.

CHAPTER 6: SYSTEM SPECIFICATIONS

System Diagram



System Specifications

The following tables list specifications for The XPERT® 80-L System components:

Electrical Requirements

Table 6-1: Electrical requirements

Input line voltage	100–130 VAC, 200–250 VAC
Peak input power	500 W
Frequency	50/60 Hz

Physical Construction

Table 6-2: Physical construction

Construction	Fully integrated mobile system
Dimensions	32.0″ x 37.5″ x 67.0″ (81 cm x 95 cm x 170 cm)
Weight	950 lbs (430 kg)

Digital Image Receptor

Table 6-3: Digital image receptor

Active imaging area	12 cm x 15 cm 23 cm x 29 cm 43 cm x 43 cm
Output image	16-bit image data

X-ray Source

Table 6-4: X-ray source

Energy range	20–90 kV/130 kV (optional)
Anode type	Tungsten
Tube current	0.18 mA
Focal spot size	5 µm nominal
Filtration	Beryllium

CHAPTER 7: SYSTEM MAINTENANCE

Introduction

This chapter provides information on actions that users need to perform to maintain the safe and consistent performance of the system.

The first section of this chapter provides information about cleaning and disinfection. There are recommendations for products to use and procedures to follow.

The second section of this chapter contains checklists for the routine system inspections.

NOTE: To avoid system damage and unnecessary cleaning, protect the equipment from dust, dirt, and other environmental hazards that damage surfaces or impair operation.

Cleaning and Disinfecting

Cleaning

At the completion of each sample case, clean and disinfect the interior components of the upper cabinet and all system controls and components that the user during the session. This practice is both for user protection and to avoid cross-contamination of samples.

For purposes of this manual, cleaning means wiping off dust, fingerprints, and other substances that do not contain biological or contaminating fluids. Solutions for this purpose are over-the-counter neutral detergents and/or liquids. Be sure to use a soft cloth with these cleaners.



CAUTION: Harsh liquids or rough clothes will damage system surfaces.



CAUTION: Use only a glass cleaner and a soft cloth on any leaded glass, if present. The leaded glass is designed especially for protection against X-ray radiation exposure. Abrasives may damage its protective capabilities.

- Clean controls and stainless steel surfaces with a no-rinse liquid cleaner.
- Clean glass surfaces with a glass cleaner and a soft cloth.
- Clean glass and other machine surfaces with a glass cleaner and a soft cloth.

Cleaning and Disinfecting (continued)

•To keep the displayed images distinct, regularly clean the following:

- Top and bottom of the acrylic tray with an acrylic plastic cleaner and a soft cloth.
- Top of the carbon fiber detector with a mild, non-abrasive cleanser such as isopropyl alcohol.

Disinfecting

For purposes of this manual, disinfecting means using approved solutions to wipe areas that have come in contact with biological or contaminating fluids.

Approved solutions

The following list shows solutions (and their main ingredients) that KUBTEC® approves for use in cleaning/disinfecting the system.

KUBTEC approved item	Ingredients
CaviWipes-XL	Quaternary ammonium + alcohol disinfectant
Accel-TB wipes	Stabilized hydrogen peroxide
PDI and Clorox disinfectant bleach wipes	1:10 hypochlorite : water
PDI Super SaniCloth wipes	Quaternary ammonium and isopropyl alcohol (IPA) disinfectant

Areas to clean/disinfect



WARNING: To disinfect trays, use a soft cloth that is dampened with an approved solution to wipe the tray surface. DO NOT spray or spill solutions directly onto the detector surface.

In addition to cleaning/disinfecting surfaces that contact the samples, surfaces touched by the user(s) also need to be cleaned/disinfected at the end of each session. These surfaces include:

- Interior and exterior walls of the cabinet
- Inside cover on the cabinet door
- Mag tray rails
- Cabinet control panel buttons and indicators
- Monitor
- Keyboard and keyboard tray

NOTE: It is also recommended to clean and disinfect the power cord before removing the system from the animal facility.

Recycling and Disposal



At the end of the service life, KUBTEC® requests that the system be returned for proper disposal and recycling. Responsible recycling helps reduce waste and ensures that hazardous materials do not pose a risk to public health.
The hazardous materials present in the system include:

- Lead is used to line the cabinet.
- Oil is contained in the X-ray components.
- Beryllium (Be) is in the X-ray tube.

Additionally, the system contains electronic components that must be recycled appropriately.

Daily Inspection Checklist

Perform the following inspection daily, before using the system. Contact a KUBTEC representative or distributor if there is any problem.

Inspection	Review	Remedy
Visual	Are there any anomalies with the system?	If any visual anomalies occur during this procedure, contact KUBTEC or your distributor.
Test image	Was a test exposure completed?	If there are any issues completing a test exposure or image quality, contact KUBTEC or your distributor.

Yearly Inspection

Preventive Maintenance services are to be performed annually by a KUBTEC engineer or a KUBTEC-trained engineer. This ensures your system is kept compliant with performance and regulatory guidelines.

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FREQUENTLY ASKED QUESTIONS

This section provides answers to questions that users typically ask about the system.

Q: How is the computer turned on?

The computer initiates automatically when the power switch of the system cabinet is turned on.

Q: How long does the UPS (optional) last when AC power is interrupted?

The standard UPS maintains the usability of the system for about 24–30 minutes. The exact number of minutes will vary depending on the activity being performed by the system.

.

Q: Does the unit need to be kept plugged in?

If the system has a UPS, KUBTEC® recommends leaving the system plugged in so that the UPS is always charged. If the system does not have a UPS, the unit can be unplugged when it is not in use.

Q: Should the key be removed at night?

Follow institutional policy regarding X-ray equipment. To prevent unauthorized use of the system, KUBTEC recommends the removal of the key when the system is not in use.

Q: Is the unit equipped with Wi-Fi?

The unit has an optional wireless Ethernet adapter.

Q: Does it matter how the sample is positioned in the unit?

Position the sample within the border lines on the tray, as centered on the detector as possible.

Q: Is the user exposed to radiation during operation? Is a lead apron required for shielding?

X-rays are controlled and sealed inside the unit. A lead apron is not required.

Q: How can the unit be cleaned?

Wipe the tray of the sample chamber with a soft cloth dampened with an ethanol or glutaraldehyde solution to disinfect and prevent contamination. Do not spray or spill solutions directly onto surfaces. Refer to the Maintenance chapter in the Instruction for Use for more details about cleaning and disinfection.

Q: How often does the system need to be serviced?

Manufacturer's recommendation is that the system get serviced once a year by a KUBTEC trained/certified technician.

Q: How is the warm-up time determined?

The warm-up time depends on when the system was last used.

- Less than 8 hours, no warm-up is required.
- More than 8 hours and less than 24 hours, a 4-minute warm-up is required.
- More than 24 hours and less than a week, a 12-minute warm-up is required.
- More than a week, a 23-minute warm-up is required.

Troubleshooting

Problem	Cause	Solutions
The key switch is set to ON, and the power button is pressed. (Power indicator is not lit: system does not start).	The system is not receiving power.	• Make sure the red rocker switch (the power switch) is in the ON position. • Make sure the power cord is fully inserted into the power outlet on the wall. • Make sure the wall receptacle that the unit is plugged into is live.
The system has power but will not generate X-rays. **(Ready light on the control panel is not lit).**	• The system is still warming up. **AND/OR** • The X-ray interlock switch is not engaged.	• Make sure the cabinet door is shut tightly. • Turn off the power, wait a few minutes, then restart the system. • When the system is ready to generate X-rays, the **READY** light is lit.
"Out of Memory" **message appears on the monitor.**	Too many computer applications are running along with The DIGICOM® Software.	• Close some of the computer applications. • Reboot Windows®.

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