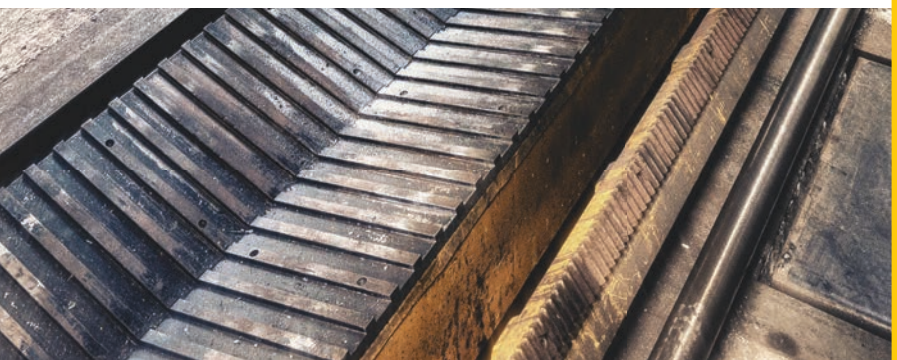
NAČRT OBROB

Pločevina po vaši meri!



PLOČEVINE

RAZREZNO
PREVIJALNI CENTER

UPOGIBNI CENTER

MELTAL
BARVNE KOVINE

PLOČEVINE

RAZREZNO PREVIJALNI CENTER

RAZREZNO PREVIJALNI CENTER OMOGOČA

VZDOLŽNI RAZREZ PLOČEVINE

PREČNI RAZREZ PLOČEVINE

PREVIJANJE PLOČEVINE

NANOS ZAŠČITNE FOLJE

UPOGIBNI CENTER

TABELA RAZLIČNIH PLOČEVIN

Debelina pločevine	Aluminij	Baker	Nerjaveče jeklo	Pocinkano jeklo	Cink	Svinec
mm	pribl.kg / m²	pribl.kg / m²	pribl.kg / m²	pribl.kg / m²	pribl.kg / m²	pribl.kg / m²
0,15	0,405	1,35	0,91	1,20	1,10	1,706
0,20	0,540	1,80	1,58	1,60	1,44	2,274
0,25	0,675	2,25	1,98	2,00	1,80	2,84
0,30	0,81	2,70	2,37	2,40	2,16	3,41
0,35	0,95	3,15	2,77	2,80	2,52	3,98
0,40	1,08	3,60	3,16	3,20	2,88	4,50
0,45	1,22	4,00	3,56	3,60	3,24	5,11
0,50	1,35	4,50	**3,95**	4,00	3,60	5,69
0,55	1,49	4,95	4,35	**4,40**	3,96	6,25
0,60	1,62	**5,40**	4,74	4,80	4,32	6,82
0,65	1,76	5,85	5,14	5,20	4,68	7,39
0,70	**1,89**	6,30	5,53	5,60	**5,04**	7,96
0,75	2,03	6,75	5,92	6,00	5,40	8,53
0,80	2,16	7,20	6,32	6,40	5,76	9,10
0,85	2,30	7,65	6,72	6,80	6,12	9,66
0,90	2,43	8,10	7,11	7,20	6,48	10,23
0,95	2,57	8,55	7,51	7,60	6,84	10,80
1,00	2,70	9,00	7,90	8,00	7,20	11,37

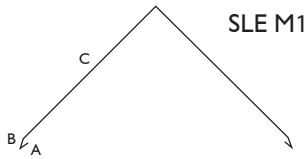
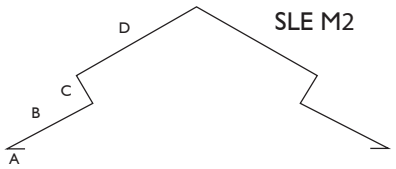
PRIPOROČLJIVI MATERIALI V STIKU

	Al	Cu	St	Zn	Pb	VA
Al Aluminij	●	○	●	●	●	●
Cu Baker	○	●	○	○	●	●
Fe/tZn jeklo	●	○	●	●	●	●
Zn Cink	●	○	●	●	●	●
Pb Svinec	●	●	●	●	●	●
VA nerjaveče jeklo	●	●	●	●	●	●

● = Stik možen ○ = Stik ni možen

OBROBE PO VAŠI MERI

SLEME

Skica	Rez
	33 40 50 66
	33 40 50 66

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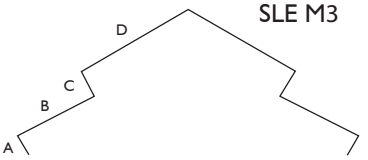
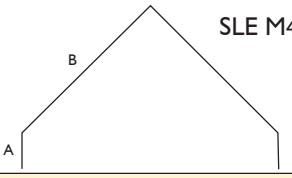
	33 40 50 66
	33 40 50 66

OPOMBE: pri naročilu je potrebno podati naklon strehe

SNEGOLOVI

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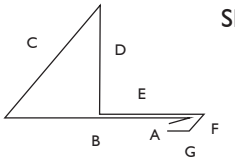	33

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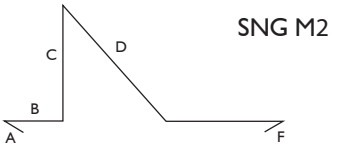	33 40

ODKAPNE OBROBE

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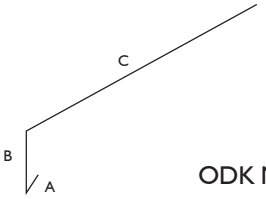
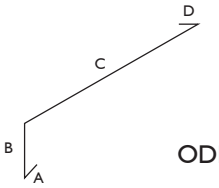
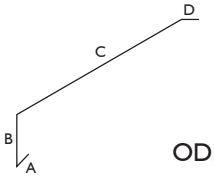
	16 20 25 33
	16 20 25 33
	16 20 25 33

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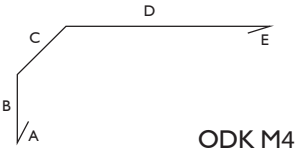
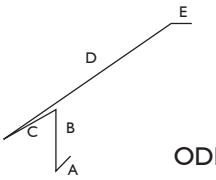
	16 20 25 33
	16 20 25 33

OPOMBE: pri naročilu je potrebno podati naklon strehe

OBROBE PO VAŠI MERI

ZIDNE OBROBE

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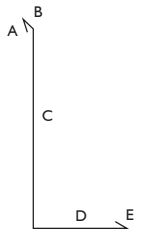
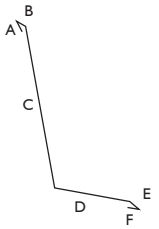
 ZID M1	16 20 25 33 40 50
 ZID M2	16 20 25 33 40 50
ZID M3	16 20 25 33 40 50

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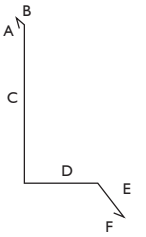
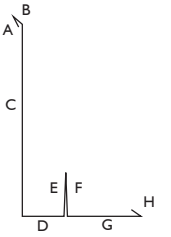
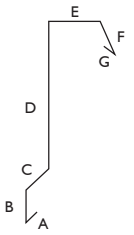
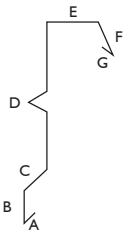
 ZID M4	16 20 25 33 40 50
 ZID M5	33 40 50

OPOMBE: folc min 40 mm,
pri zidni M2 je potrebno podati naklon strehe

VETRNE OBROBE

Skica	Rez
 UNI M1	33 40 50
 UNI M2	33 40 50

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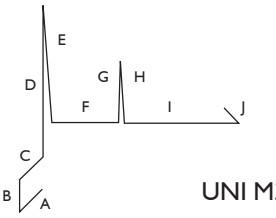
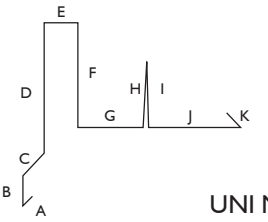
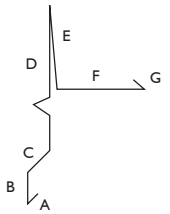
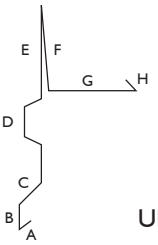
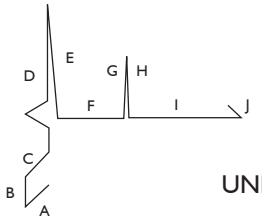
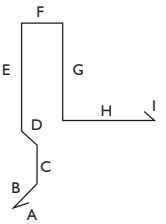
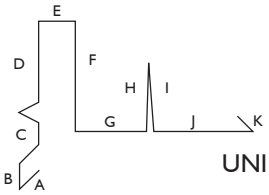
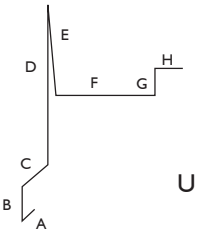
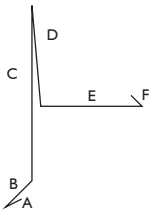
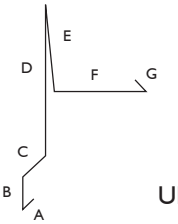
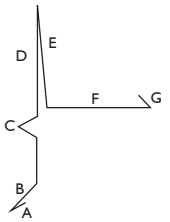
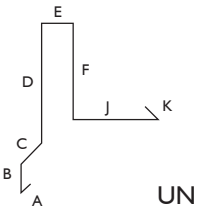
 UNI M3	40 50 66
 UNI M4	40 50 66

OPOMBE: ojačitev min 20 mm, folc min 40 mm

OBROBE PO VAŠI MERI

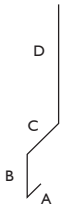
VETRNE OBROBE

Skica	Rez	Skica	Rez
 UNI M5	33 40 50	 UNI M10	33 40 50
 UNI M6	40 50 66	 UNI M11	25 33 40 50
 UNI M7	40 50 66	 UNI M12	25 33 40 50
 UNI M8	20 25 33 40	 UNI M13	33 40 50
 UNI M9	25 33 40 50	 UNI M14	25 33 40 50

OPOMBE: ojačitev min 20 mm, folc min 40 mm

OBROBE PO VAŠI MERI

SLEPA OBROBA

Skica	Rez
 NOS M1	16 20

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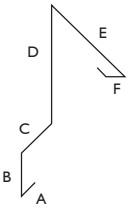 TEG M1	16 20 25 33 40

ŠARA

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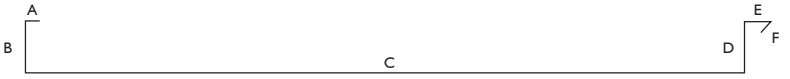
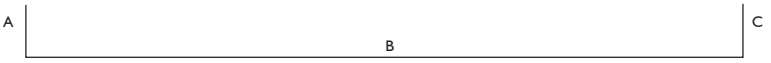
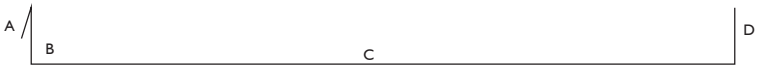
 SAR M1	66
 SAR M2	66
 SAR M3	66

ŽLOTA

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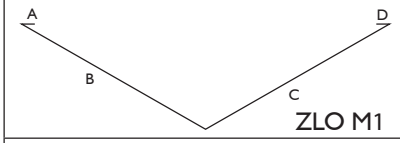
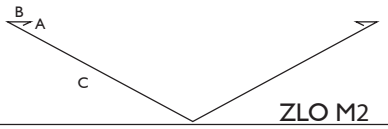
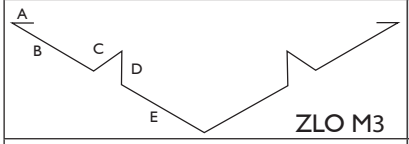
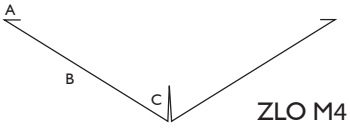
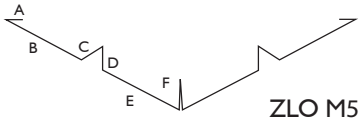
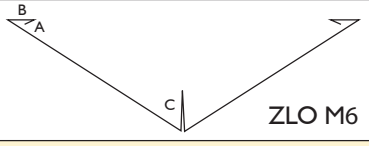
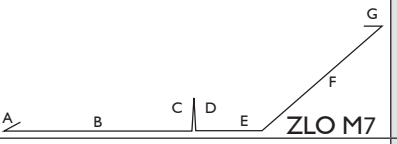
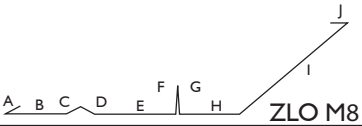
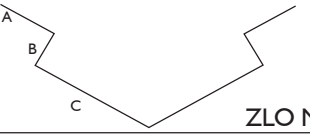
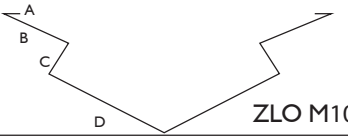
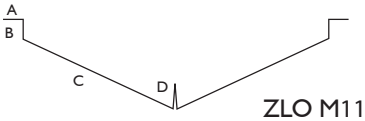
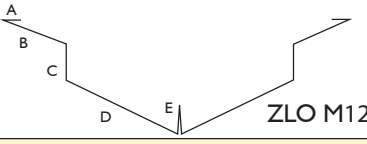
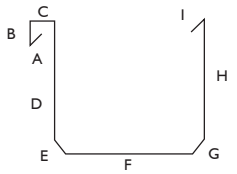
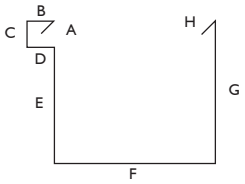
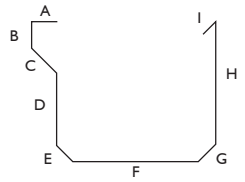
 ZLO M1	33 40 50 66
 ZLO M2	33 40 50 66
 ZLO M3	33 40 50 66
 ZLO M4	33 40 50 66
 ZLO M5	33 40 50 66
 ZLO M6	33 40 50 66

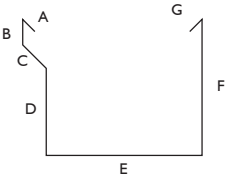
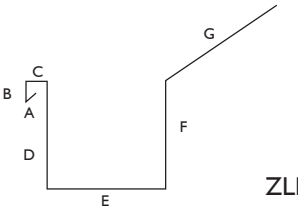
Skica	Rez
 ZLO M7	33 40 50 66
 ZLO M8	33 40 50 66
 ZLO M9	33 40 50 66
 ZLO M10	33 40 50 66
 ZLO M11	33 40 50 66
 ZLO M12	33 40 50 66

OPOMBE: ojačitev min 20 mm, folc min 40 mm

OBROBE PO VAŠI MERI

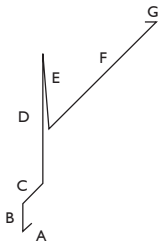
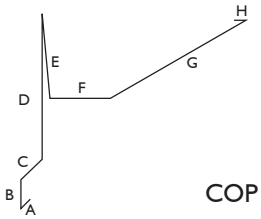
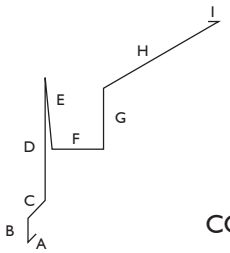
ŽLEB

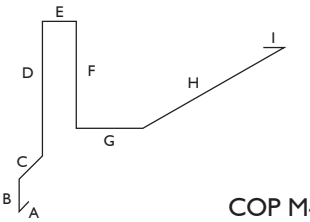
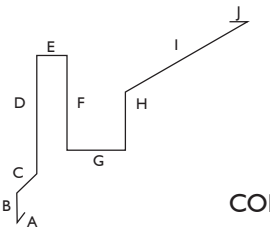
Skica	Rez
 ZLE M1	25 33 40
 ZLE M2	25 33 40
 ZLE M3	25 33 40

Skica	Rez
 ZLE M4	25 33 40
 ZLE M5	25 33 40

OPOMBE: pri naročilu žleba M5 je potrebno podati naklon strehe

ČOP

Skica	Rez
 COP M1	33 40 50
 COP M2	33 40 50
 COP M3	40 50

Skica	Rez
 COP M4	40 50
 COP M5	40 50

OPOMBE: pri naročilu je potrebno podati naklon strehe

METAL

BARVNE KOVINE

Centralno skladišče
Slovenja vas pri Ptuju

Slovenja vas 75 (Industrijska cona)
2288 Hajdina

+386 (2) 788 01 70

PE Maribor
Gosposvetska c. 84
2000 Maribor

+386 (2) 235 01 28

PE Ljubljana
Cesta 24. junija 23
1231 Ljubljana - Črnuče

+386 (1) 530 34 08

PE Kranj
Savska cesta 34
4000 Kranj

+386 (8) 384 59 90

www.metrapan.si