



Monoblock climatic chambers with 600 L, 1300 L, and 2000 L





What is a monoblock climatic chamber?



A monoblock climatic chamber is a compact device that consolidates the **entire climate control system** into a single unit, incorporating cooling, heating, humidification, ventilation, and regulation.

Unlike industrial climatic chambers, it does not require complex technical installation or a large external unit.

It is generally installed directly **within a laboratory or technical facility**.

It facilitates the **replication of controlled temperature and humidity conditions within an enclosed environment**, without requiring a complex industrial configuration.



Caelis: Tailored climatic control designed to fulfill your requirements.

CAELIS, a French company specializing in design and manufacturing, ensures safety in the most demanding climatic conditions. We provide high-precision solutions to leading firms in the pharmaceutical and industrial sectors, guaranteeing comprehensive control of temperature and humidity. Whether in the testing, qualification, or production phases, we transform your technical constraints into sustainable performance.

Why choose Caelis climatic chamber ?

In pharmaceutical and regulated environments, a climatic chamber transcends its function as mere technical equipment.

It is an essential tool for ensuring the reliability of stability studies and compliance with development programs.

At Caelis, we create customized climatic chambers to meet the needs of the pharmaceutical, biotechnology, and regulated environment industries.

Climate control adjusted for stability research.

Pharmaceutical stability studies require exceptionally stable and reproducible environmental conditions.

Caelis climatic chambers have been designed to ensure:

- Outstanding thermal stability over time.
- A consistent climate throughout the usable volume,
- An optimized airflow distribution that reduces variations among different measurement points.

This regulation of climatic conditions ensures the **stability** of the studies and prevents deviations that could compromise a development program.



Equipment designed for uninterrupted operation.

Stability programs may span several months or even years. As a result, the climatic chamber must operate continuously and reliably.

Caelis equipment has been designed for:

- It operates continuously, 24 hours a day, 7 days a week.
- Ensuring the continuous evaluation of long-term programs,
- Mitigate the risks associated with alterations or deviations in climatic conditions.

The robustness of the components and the design of the systems ensure reliable performance over time.



Caelis: Tailored climate control designed to fulfill your requirements.

Specialized knowledge in the pharmaceutical industry.

Caelis climatic chambers are designed to meet the requirements of controlled environments.

Our solutions are executed within the framework of:

- Stability studies performed in **compliance with ICH guidelines**,
- **GMP/GLP** configurations
- Laboratories that adhere to **FDA standards**.

The equipment has been designed to **improve qualification and validation processes**, which encompass:

- **QI / QO / QP**
- **Climate maps**
- **Regulatory validation efforts**

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A customized project strategy for each application.

Each laboratory and testing program has its own distinct limitations.

At Caelis, we do not simply provide standard equipment; we create customized **solutions that correspond to the unique context of each client**, particularly taking into account:

- **Test volumes**
- **Fundamental climatic conditions**
- **Installation constraints**
- **Regulatory requirements.**

This methodology **ensures that each climatic chamber is optimally aligned with its intended application.**

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A partner throughout the entire duration of the equipment's lifecycle.

In addition to providing the equipment, Caelis offers support to its customers throughout **the entire life cycle of their climatic chambers**:

- **Installation and initial configuration**
- **Qualification and validation.**
- **Preventive and corrective maintenance.**
- **Assistance technique.**

This methodology **ensures continuous testing and the sustained reliability** of the facilities.

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“Sleep peacefully, your stability studies are safe.”



Our Monoblock series: 600 liters / 1300 liters / 2000 liters

In alignment with CAELIS' fundamental principles, our engineers have focused their efforts on the most essential aspects: **stability and homogeneity.**

Adjustable volume: Varying from **600 to 2000 liters** to effectively match your testing capabilities.

Extended ranges: Temperatures ranging from **-15°C to +55°C** and humidity levels between **10% and 95%RH.**

Extreme precision: Exceptional homogeneity that can reach **+/-2°C** and **+/-5%RH** depending on the designs and conditions.

Considering that our equipment is seamlessly integrated into the **daily** operations of your laboratories and production areas, we have carefully evaluated every detail to improve the experience for your users:

Intuitive interface: a touchscreen positioned at an ergonomic height, enabling rapid and seamless setup.

Connectivity: Direct data transmission to your building management system (BMS).

Comprehensive security: A cohesive alarm system incorporating both auditory and visual elements, guaranteeing an immediate response when required.





Our Monoblock series: 600 liters / 1300 liters / 2000 liters

Do your research projects require specific light cycles? Our monoblock climatic chambers **feature a sophisticated light** management system, converting them into genuine phytotronic chambers ideal for plant cultivation, entomology, or photostability testing.

Our monoblock climatic chamber can be outfitted with various supplementary options. **Our specialists are available** to assess your requirements and guide you in choosing the CAELIS monoblock climatic chamber that best aligns with your needs.



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Under what circumstances would it be appropriate to employ a monoblock climatic chamber?

Case No. 1: Research and Development Laboratories

Research teams must **verify the stability of new molecules or formulations**. Sample volume is often **limited**, yet environmental conditions must **be carefully regulated**.

Specific illustration:

A pharmaceutical laboratory is currently engaged in the development of a new drug and necessitates an evaluation of its stability in:

- 25 °C / 60% RH for a period of twenty-four months
- 40 °C / 75% RH for a period of six months

The samples are preserved in separate containers of 600 or 1300 liters.

Case No. 2: Assessment of Regulatory Stability

Manufacturers must retain samples for several years to comply with regulatory requirements.

Specific illustration:

A laboratory manufactures a pharmaceutical and is obligated to retain samples of each batch for a period of 3 to 5 years. These samples are preserved in distinct climatic chambers that simulate the conditions outlined by the ICH.

Case No. 3: Stability tests for cosmetic products

Cosmetic products must be tested to ensure their stability under different climatic conditions.

Specific illustration:

A cream manufacturer wants to verify the long-term stability of its formulations.

The samples are placed in a climatic chamber set at:

37°C

50°C / 50% RH

These tests allow observation of the product's evolution (texture, color, odor) and validation of its shelf life.

Case No. 4: Reliability testing of electronic components

Companies that create logistiElectronic components must be tested under different climatic conditions to ensure their reliability.

Specific illustration:

An electronic circuit board manufacturer wants to verify the behavior of its products in hot and humid environments.

The tests are conducted in a climatic chamber at:

30°C / 90% RH

60°C dry

These tests allow for the detection of design flaws or performance deviations.



Modular climate control units.

A **modular climatic chamber** is utilized when:

- The volumes allocated for analysis are considerably larger.
- The products are stored on pallets.
- The tests require the concurrent assessment of numerous products, potentially reaching into the hundreds.

Specific example:

A pharmaceutical laboratory necessitates the storage of several thousand samples for a global stability study.

In this case, a dressing room with a volume between 30 and 100 m³ is employed.

The operators are permitted entry into the room to oversee the products.



What differentiates a monoblock system from a modular system?

Pregnant	Monoblock	Modular
Volume	From 600 to 2,000 liters.	From 10 to more than 100 m ³
Installation	remarkably simple	production facility
Utility	Research and development or stability evaluation	Abundant storage capacity

Which option should I select?

A **monoblock climatic chamber** is generally the most suitable option when:

- The quantity of trials is restricted.
- The assessments are carried out in the laboratory.
- The studies focus on research and development as well as batch stability.

A **modular climatic chamber** system proves beneficial in the following scenarios:

- The sample volumes are considerable.
- The products must be stored on pallets.
- Stability programs relate to industrial production.





Our affiliated services

Manufacturing

Manufactured in France: All our climatic chambers are carefully designed and crafted in France, ensuring quality and expertise.

Customized solutions: each proposal is designed to address your unique needs.

Sustainable performance: outstanding stability and reduced energy consumption for maximum efficiency.

Multi-brand maintenance

Preventive: comprehensive inspection (refrigeration, electrical, mechanical, hydraulic, safety) • replacement of deteriorated components • replacement of consumables (according to client agreement) • significant work within the budget.

Curative: Customer service callback within eight hours • Intervention within 24 to 72 hours in France • Remote troubleshooting option available.

Contract: prioritized intervention • document reductions • lowered rates.

Metrology

Metrology: stable and precise instruments that ensure reliable measurements over a broad temperature range (from -80 °C to +400 °C).

Location / Event

Equipment: a reliable climate control system, carefully maintained and customized to meet your testing needs.

Climatic chamber rental: economical, pre-purchase assessment, maintenance included.

Sale of refurbished units: economical, readily accessible, 3-month warranty, expert assistance.

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