



TEST REPORT

Report Number:

報告號碼:

(6225)234-0126

October 28, 2025

Date Received:
樣品收取日期:

August 25, 2025 & October 21, 2025
2025 年 08 月 25 日與 2025 年 10 月 21 日

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Applicant:
申請人:

Taiwan Truewin Technology Co., Ltd
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儲盈科技股份有限公司
300046 新竹市東區公道五路 2 段 176 號 9 樓

Sample Description:
樣品描述:

Battery Module

Item No(s):
型號:
Series Model:
系列型號:

TW-BP-2450B (CE)
TW-BP-2450A1 (CE)/ TW-BP-2450B/ TW-BP-2450A1

Test Period:
測試日期:

August 28, 2025 to September 08, 2025 &
October 21, 2025 to October 28, 2025
2025 年 08 月 25 日至 2025 年 09 月 08 日與
2025 年 10 月 21 日至 2025 年 10 月 28 日

SUMMARY OF TEST RESULTS 測試結果摘要

TEST REQUESTED 測試要求	CONCLUSION 結論	REMARK 備註
As specified by client, with reference to Annex II of RoHS Directive 2011/65/EU recasting 2002/95/EC and Directive (EU) 2015/863, Restricted substances referred to in Article 4(1) and maximum concentration values tolerated by weight in homogeneous materials 依客戶指定，參考 ROHS 2011/65/EU Annex II 及其修訂指令(EU) 2015/863 測試	Comply 符合	-

REMARK 備註

If there are questions or concerns on this report, please contact:
若有任何疑問或諮詢，請與我們聯絡:

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Technical Inquiry: Jack Chiu
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BUREAU VERITAS CONSUMER PRODUCTS
SERVICES (HONG KONG) LIMITED, TAIWAN
BRANCH

PREPARED BY : Tiffany Chin

VICO LIN
MANAGER

C/N /TC/JK



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This report is governed by, and incorporates by reference, the Conditions of Testing as posted at the date of issuance of this report at <http://www.bureauveritas.com/home/about-us/our-business/cps/about-us/terms-conditions/> and is intended for your exclusive use. Any copying or replication of this report to or for any other person or entity, or use of our name or trademark, is permitted only with our prior written permission. This report sets forth our findings solely with respect to the test samples identified herein. The results set forth in this report are not indicative or representative of the quality or characteristics of the lot from which a test sample was taken or any similar or identical product unless specifically and expressly noted. Our report includes all of the tests requested by you and the results thereof based upon the information that you provided to us. Measurement uncertainty is only provided upon request for accredited tests. Statements of conformity are based on simple acceptance criteria without taking measurement uncertainty into account, unless otherwise requested in writing. You have 60 days from date of issuance of this report to notify us of any material error or omission caused by our negligence or if you require measurement uncertainty; provided, however, that such notice shall be in writing and shall specifically address the issue you wish to raise. A failure to raise such issue within the prescribed time shall constitute your unqualified acceptance of the completeness of this report, the tests conducted and the correctness of the report contents.



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ANALYTICAL DEPARTMENT

Photo of the Submitted Sample

所提交樣品的照片



Sample



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See Analytes and their corresponding Maximum Allowable Limit in Appendix
分析物及其對應的最大允許限值 – 見附錄

Sample No. 樣品編號	Sample Description 樣品描述	XRF Screening Test ^(*) XRF 初篩分析 ^(*)		Chemical Confirmation Results ^(*) 濕式化學分析確認 ^(*)		Exemption Note ^(*) 豁免說明 ^(*)	Remark 備註
		Elements 元素	Results 結果 (mg/kg)	Analytes(s) 分析物	Results 結果 (mg/kg)		
1.	Black ; Plastics 黑色; 塑膠	Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	ND	PBBs/PBDEs	-		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
2.	Silvery ; Metals 銀色; 金屬			BBP	ND		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	6713	Cr6+	Negative		
		Br	NA	PBBs/PBDEs	-		
				DBP	-		
				DEHP	-		
3.	Silvery ; Metals 銀色; 金屬			DIBP	-		
				BBP	-		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	178165	Cr6+	Negative		
		Br	NA	PBBs/PBDEs	-		
				DBP	-		
4.	Black ; Metals 黑色; 金屬			DEHP	-		
				DIBP	-		
				BBP	-		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	NA	PBBs/PBDEs	-		



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		Elements 元素	Results 結果 (mg/kg)	Analytes(s) 分析物	Results 結果 (mg/kg)		
5.	Black ; Plastics 黑色; 塑膠	Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	ND	PBBs/PBDEs	-		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		
6.	Silvery ; Metals 銀色; 金屬	Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	NA	PBBs/PBDEs	-		
				DBP	-		
				DEHP	-		
				DIBP	-		
				BBP	-		
7.	White/ black ; Plastics 白色/ 黑色; 塑膠	Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	ND	PBBs/PBDEs	-		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		
8.	Red ; Plastics 紅色; 塑膠	Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	15105	PBBs/PBDEs	ND/ND		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		



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		Elements 元素	Results 結果 (mg/kg)	Analytes(s) 分析物	Results 結果 (mg/kg)		
9.	Transparent ; Plastics 透明 ; 塑膠	Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	ND	PBBs/PBDEs	-		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	ND	PBBs/PBDEs	-		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	ND	PBBs/PBDEs	-		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	21126	PBBs/PBDEs	ND/ND		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		



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		Elements 元素	Results 結果 (mg/kg)	Analytes(s) 分析物	Results 結果 (mg/kg)		
13.	Black ; Plastics 黑色; 塑膠	Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	ND	PBBs/PBDEs	-		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	611	Cr6+	Negative		
		Br	NA	PBBs/PBDEs	-		
				DBP	-		
				DEHP	-		
				DIBP	-		
				BBP	-		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	3480	PBBs/PBDEs	ND/ND		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	178788	Cr6+	Negative		
		Br	NA	PBBs/PBDEs	-		
				DBP	-		
				DEHP	-		
				DIBP	-		
				BBP	-		



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		Elements 元素	Results 結果 (mg/kg)	Analytes(s) 分析物	Results 結果 (mg/kg)		
17.	Silvery ; Metals 銀色; 金屬	Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	NA	PBBs/PBDEs	-		
				DBP	-		
				DEHP	-		
				DIBP	-		
				BBP	-		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	NA	PBBs/PBDEs	-		
				DBP	-		
				DEHP	-		
				DIBP	-		
				BBP	-		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	ND	PBBs/PBDEs	-		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	ND	PBBs/PBDEs	-		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		



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		Elements 元素	Results 結果 (mg/kg)	Analytes(s) 分析物	Results 結果 (mg/kg)		
21.	Transparent ; Plastics 透明 ; 塑膠	Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	ND	PBBs/PBDEs	-		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
22.	Golden ; Metals 金色 ; 金屬			BBP	ND		
		Pb	646	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	NA	PBBs/PBDEs	-		
				DBP	-		
				DEHP	-		
23.	Silvery ; Metals 銀色 ; 金屬			DIBP	-		
				BBP	-		
		Pb	641	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	NA	PBBs/PBDEs	-		
				DBP	-		
24.	Silvery ; Metals 銀色 ; 金屬			DEHP	-		
				DIBP	-		
				BBP	-		
		Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	NA	PBBs/PBDEs	-		
				DBP	-		
				DEHP	-		
				DIBP	-		
				BBP	-		



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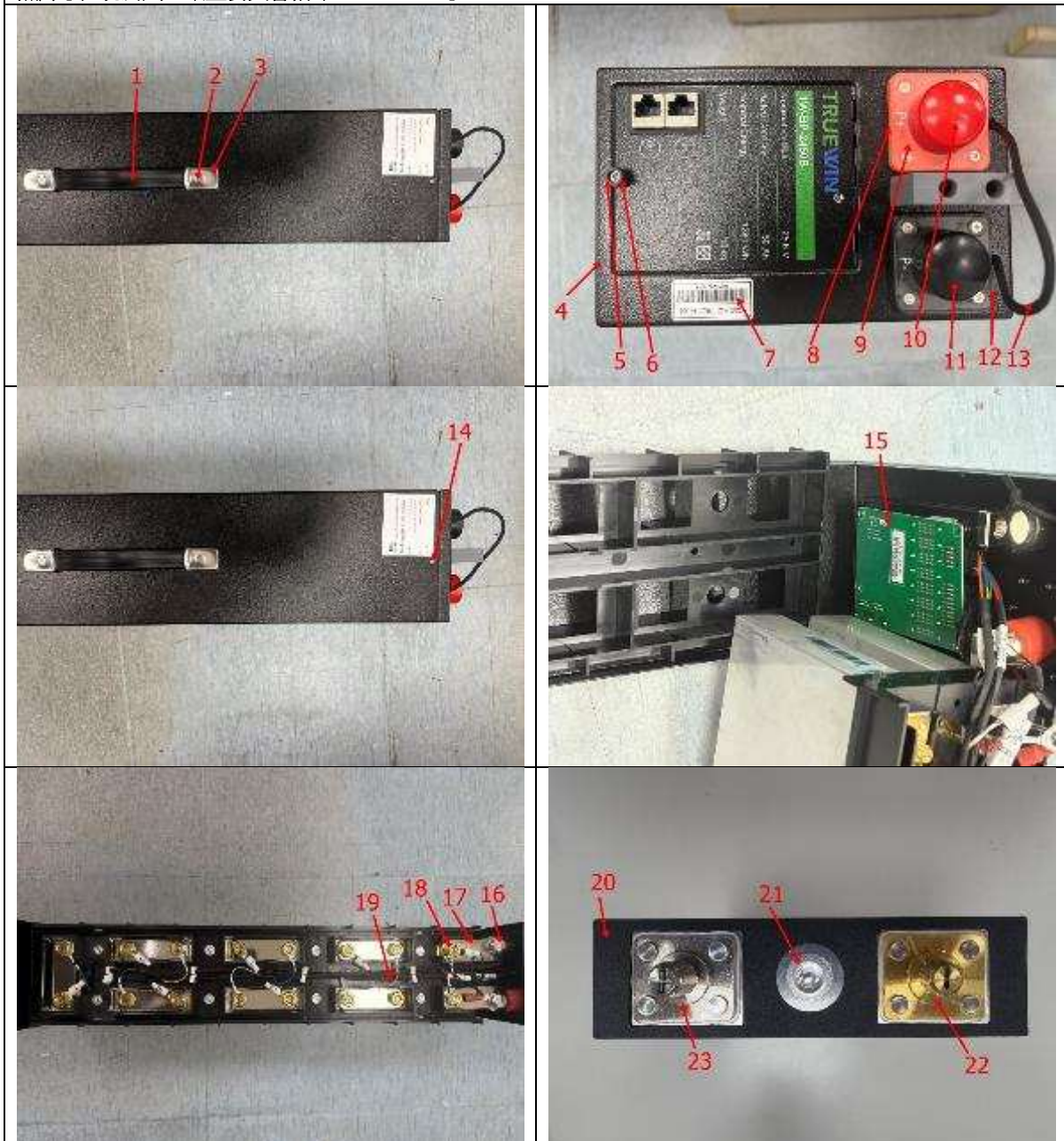
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		Elements 元素	Results 結果 (mg/kg)	Analytes(s) 分析物	Results 結果 (mg/kg)		
25.	Multi-color ; Plastics 多色; 塑膠	Pb	ND	Pb	-		
		Cd	ND	Cd	-		
		Hg	ND	Hg	-		
		Cr	ND	Cr6+	-		
		Br	ND	PBBs/PBDEs	-		
				DBP	ND		
				DEHP	ND		
				DIBP	ND		
				BBP	ND		

Comment 評論:

Photograph(s) [Compliance Test for European Parliament and Council Directive 2011/65/EU] :
照片 [合規測試 – 歐盟委員會指令 2011/65/EU]:



Comment 評論:

Photograph(s) [Compliance Test for European Parliament and Council Directive 2011/65/EU] :
照片 [合規測試 - 歐盟委員會指令 2011/65/EU]:





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Remark 備註

- It is the result on total Br while test item on restricted substances is PBBs/PBDEs. It is the result on total Cr while test item on restricted substances is Cr(VI).
- * 1-(1). 當透過 XRF 初篩分析時，多溴聯苯/多溴聯苯醚以總溴的結果表示，六價鉻以總鉻的結果表示。
Results are obtained by HDXRF for primary screening, and further chemical testing by ICP (for Cd, Pb, Hg), UV-VIS (for Cr(VI)) and GC/MS (for PBBs, PBDEs) is recommended to be performed, if the concentration exceeds the below warning value according to IEC62321
- * 1-(2). (unit: mg/kg)
透過 HDXRF 獲得初步篩選結果，如果濃度超過 IEC62321 規定的以下警告值 (單位：mg/kg)，建議透過 ICP (針對鎘、鉛、汞)、UV-VIS (針對六價鉻) 和 GC/M (針對多溴聯苯/多溴聯苯醚) 進行進一步化學測試。

Table A: XRF limits in mg/kg for regulated elements in various matrices.

表 A：各種基質中管制元素的 XRF 限值 (以 mg/kg 為單位)。

Element 元素	Non-metal 非金屬	Metal 金屬	Composite Materials 複合材料
Pb 鉛	$(700-3\sigma) < X < (1300+3\sigma)$	$(700-3\sigma) < X < (1300+3\sigma)$	$(500-3\sigma) < X < (1500+3\sigma)$
Cd 鎘	$(70-\sigma) < X < (130+3\sigma)$	$(70-3\sigma) < X < (130+3\sigma)$	$X < (150+3\sigma)$
Hg 汞	$(700-3\sigma) < X < (1300+3\sigma)$	$(700-3\sigma) < X < (1300+3\sigma)$	$(500-3\sigma) < X < (1500+3\sigma)$
Cr 鉻	$(700-3\sigma) < X$	$(700-3\sigma) < X$	$(500-3\sigma) < X$
Br 溴	$(300-3\sigma) < X$	-	$(250-3\sigma) < X$



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Table B: Estimated reporting limits in mg/kg for regulated elements in various matrices.

表 B：各種基質之管制元素的報告極限 (以 mg/kg 為單位)。

Element 元素	Non-metal 非金屬	Metal 金屬	Composite Materials 複合材料
Pb 鉛	100	200	200
Cd 鎘	50	50	50
Hg 汞	100	200	200
Cr 鉻	100	200	200
Br 溴	200	-	200

- * 1-(3). X = Region where further investigation is necessary ; 3σ = Repeatability of XRF analyser at action level
X = 無法判定的範圍，需要進一步調查； 3σ = XRF 分析儀在作用水準上的重複性
The XRF screening test for RoHS elements
-The reading may be different to the actual content in the sample with non-uniformity composition.
- * 1-(4). RoHS 元素的 XRF 初篩測試
- 當樣品非均質材料，讀值可能與實際含量不同。

- * 2-(1). Unit and Reporting Limit (RL) in wet chemical test.
濕式化學試驗中的單位和報告限值 (RL)。

Table C: Reporting limits for chemical confirmation test.

表 C：濕式化學分析確認的報告限值

Analyte(s) 分析物	Test Method 測試方法	Unit 單位	RL 報告限值
Pb 鉛	With reference to International Standard IEC 62321-5: 2013, Determined by ICP-OES. 參照 IEC 62321-5: 2013，樣品經由酸消化後，以感應耦合電漿發射光譜儀 ICP-OES 檢測。	mg/kg	10
Cd 鎘		mg/kg	10
Hg 汞	With reference to International Standard IEC 62321-4: 2013+AMD1: 2017 CSV, Determined by ICP-OES. 參照 IEC 62321-4: 2013+ AMD1: 2017，樣品經由酸消化後，以感應耦合電漿發射光譜儀 ICP-OES 檢測。	mg/kg	10
Cr ⁶⁺ 六價鉻 (for non-metal) (非金屬)	With reference to International Standard IEC 62321-7-2: 2017, Determined by UV-Vis. 參照 IEC 62321-7-2: 2017，以紫外光-可見光分光光度計分析。	mg/kg	8
Cr ⁶⁺ 六價鉻 (for metal) (金屬)	With reference to International Standard IEC 62321-7-1: 2015 ^[a] , Determined by UV-Vis. 參照 IEC 62321-7-1: 2015 ^[a] ，以紫外光-可見光分光光度計分析。	µg/cm ²	0.1
PBBs/ PBDEs 多溴聯苯/多溴聯苯醚	With reference to International Standard IEC 62321-6: 2015, Determined by GC-MS. 參照 IEC 62321-6: 2015，以有機溶劑萃取，氣相層析質譜儀分析 (GC-MS)。	mg/kg	50
Phthalates 鄰苯二甲酸酯	With reference to IEC 62321-8: 2017, Determined by GC-MS. 參照 IEC 62321-8: 2017，以有機溶劑萃取，氣相層析質譜儀分析 (GC-MS)。	mg/kg	50
[a]	The principle of this method was evaluated and supported by two studies organized by IEC TC 111 WG3. These studies were focused on detecting the presence of Cr VI in the corrosion protection coatings on metallic samples. 該方法的原理是在由 IEC TC111 WG3 組織的兩次研究中得到充分評估並獲得了認可。這些研究著重於對金屬樣品上的防腐塗層中六價鉻的存在檢測(定性測試)		

- * 2-(2). mg/kg = ppm = 0.0001% (wt/wt), ND = Not Detected (<RL), - = Not Conducted
mg/kg = ppm = 0.0001% (wt/wt), ND = 未檢出 (<報告限值), - = 未進行測試



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The sample is positive for Cr(VI) if the Cr(VI) concentration is greater than $0.13\mu\text{g}/\text{cm}^2$. The coating is considered to contain Cr(VI).

當六價鉻結果大於 $0.13\mu\text{g}/\text{cm}^2$ ，表示樣品表層含有六價鉻。

The sample is negative for Cr(VI) if the Cr(VI) concentration is less than $0.10\mu\text{g}/\text{cm}^2$. The coating is considered a non-Cr(VI) based coating.

* 2-(3).

當六價鉻結果小於 $0.10\mu\text{g}/\text{cm}^2$ ，表示樣品表層不含六價鉻。

The result between $0.10\mu\text{g}/\text{cm}^2$ and $0.13\mu\text{g}/\text{cm}^2$ is considered to be inconclusive – unavoidable coating variations may influence the determination.

當六價鉻結果介於 $0.10\mu\text{g}/\text{cm}^2$ 和 $0.13\mu\text{g}/\text{cm}^2$ 之間，表示樣品表層不確定含有六價鉻 – 不可避免塗料的變化性可能影響結果判定。

(Sample No.: 2, 3, 14, 16)

*Due to irresistible reasons, the surface area of submitted sample is less than 25 cm^2 and client can not provide sufficient sample, under the premise of ensuring that the data can be accurately analyzed, laboratory reduced the volume of extraction solvent according to the actual area base on requirement. (the ratio of sample area and extraction solvent will be $1\text{cm}^2 : 1\text{mL}$). Since the surface area of the sample is lower than the minimum requirement of IEC62321-7-1, the reported results are for reference only.

* 2-(4).

*由於不可抗拒之原因，提交的樣品表面積小於 25 cm^2 且客戶無法提供足夠的樣品，在確保數據可被準確分析的前提下，實驗室參照測試方法依實際樣品面積減少萃取溶劑的用量。（樣品面積與萃取溶劑的比例為 $1\text{cm}^2:1\text{ml}$ ），因樣品表面積已低於 IEC62321-7-1 最低要求，因此報告結果僅供參考。

APPENDIX 附錄

Test Flowchart of Heavy Metals, Flame Retardants and Phthalates Content [European Council Directive 2011/65/EU]:

重金屬、阻燃劑及鄰苯二甲酸鹽含量的測試流程圖 [歐盟委員會指令 2011/65/EU]:

These samples were dissolved totally by pre-conditioning method according to below flow chart.

(Cr⁶⁺ test method excluded)

根據以下的流程圖之條件，樣品已完全溶解。(六價鉻測試方法除外)

