



Meet Ilumira,  
our n.c.a. Lu-177.





# Higher Purity. Worldwide Shipping.



When it comes to supporting the world's need for nuclear medicine, one product shines bright. Ilumira n.c.a. Lu-177 offers unmatched radionuclidic purity and immediate worldwide shipping to bring life-saving medicine within reach like never before.



High purity and efficacy  
for high specific activity  
n.c.a. Lu-177



Meets or exceeds European  
Pharmacopeia standards



Efficient weekly global  
distribution



Streamlined customs processing  
to minimize the risk of study  
delays or cancellations

# Supporting the creation of hundreds of thousands of doses of cancer-fighting medications.

Our purpose-built facility in Wisconsin, USA offers unprecedented production capacity with the ability to support 100,000 doses of medication per year, and room to expand to 200,000 doses. We plan to add a second therapeutics facility in Europe that will match our US-based production. Because we are one of the few ytterbium-176 (Yb-176) producers outside of Russia, we also offer a separate, reliable alternative to traditional sources, further de-risking supply.

## Hope shines.

Ilumira n.c.a. Lu-177 illuminates hope for patients with cancer with the ability to precisely target tumors and metastases with potent radiation, destroying cancer cells while minimizing harm to healthy tissue. With higher purity and efficacy, Ilumira offers new possibilities for patients with advanced or difficult-to-treat cancers, including neuroendocrine tumors and prostate cancer.

- Reliable supply and fast shipping to help clinical trials and research stay on track.
- Helps bring innovative cancer therapies to market faster.
- Rigorous testing of each lot ensures optimal radiolabeling yield and performance.



Routine pairing with  
PSMA 617 at  $\geq 99\%$



The largest U.S. production  
capacity to meet growing  
worldwide demand



Optimization of internal  
irradiation capabilities  
with an eye toward 100%  
vertical integration



Eliminates dependence on  
Russian sources and aging  
nuclear reactors



Operates to cGMP as  
defined by ICH Q7 and  
FDA 21CFR to ensure  
regulatory compliance



Drug Master File (DMF) is  
filed with the U.S. FDA



# Lighting the way.

SHINE is on track to become the world's first vertically integrated Lu-177 manufacturer. We're continuing to increase capacity and are developing new therapeutic isotopes. We're committed to helping save lives, reducing radioactive waste, and empowering a future in which commercial fusion energy is feasible. We're helping light the way to a brighter future for us all.







# **Made differently. To make a difference.**

Illumira uses a proprietary process that offers a variety of advantages. These include not only higher purity, but also a longer shelf life and a more eco-friendly outcome.

# Product Specifications.



|                                                  |                                                                                                                                                                                                                              |
|--------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Packaging Options                                | 10 mL flat bottom glass vial<br>2 mL conical glass vial                                                                                                                                                                      |
| Chemical Form                                    | n.c.a. $^{177}\text{LuCl}_3$ in 0.04M HCl solution                                                                                                                                                                           |
| Specific Activity                                | $\geq 3,000$ GBq/mg at SHINE calibration time                                                                                                                                                                                |
| Radiochemical Purity                             | $\geq 99\%$ as $^{177}\text{LuCl}_3$                                                                                                                                                                                         |
| Radionuclidic Purity                             | $\geq 99.9\%$ $^{177}\text{Lu}$                                                                                                                                                                                              |
| Radioactivity Concentration at SHINE Calibration | $\sim 1.0$ Ci/mL (37 GBq/mL)                                                                                                                                                                                                 |
| Expiry                                           | 10 days from the end of synthesis                                                                                                                                                                                            |
| Standard Calibration                             | Tuesdays 1200 Central Time (U.S.) at 1.0 Ci/mL                                                                                                                                                                               |
| cGMP                                             | Follows ICH-Q7 and FDA 21CFR                                                                                                                                                                                                 |
| Radiolabeling Yield                              |  $\geq 99\%$                                                                                                                              |
| Chemical Purity                                  | Fe $\leq 0.25$ $\mu\text{g}/\text{GBq}$<br>Cu $\leq 0.5$ $\mu\text{g}/\text{GBq}$<br>Zn $\leq 0.5$ $\mu\text{g}/\text{GBq}$<br>Pb $\leq 0.5$ $\mu\text{g}/\text{GBq}$<br>$^{176}\text{Yb} \leq 0.1$ $\mu\text{g}/\text{GBq}$ |
| Production                                       | Every week under cGMP with fresh material                                                                                                                                                                                    |
| Shipping                                         |  Weekend shipment for arrival at customer locations on Monday                                                                             |
| Radioactivity Concentration                      | 1.0 Ci/mL                                                                                                                                                                                                                    |
| Lead Time for Delivery                           | 7-14 days; the cutoff is Wednesday at 1400 CT                                                                                                                                                                                |
| Minimum Dispense                                 | 50mCi (1.85 GBq)                                                                                                                                                                                                             |





# Upcoming Isotopes.

We're mapping out isotope development, made possible by Chrysalis, our state-of-the-art production facility in America's heartland. Once completed, Chrysalis will be the world's most flexible neutron irradiation source, enabling us to produce a wide range of medical isotopes.

## Isotope Portfolio:

### **Lutetium-177 (Lu-177)**

Lu-177 delivers precisely targeted radiation therapy to cancer cells, making it effective for treating various cancers, particularly neuroendocrine and prostate.

### **Ytterbium-176 (Yb-176)**

Yb-176 is the essential precursor for producing our high-purity lutetium-177, enabling precise, targeted cancer radiotherapy.



[shinefusion.com/isotope-sales](https://shinefusion.com/isotope-sales)

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## Isotope Portfolio Pipeline:

### **Molybdenum-99 (Mo-99)**

Mo-99 is the parent isotope for technetium-99m, the most widely used radioisotope in diagnostic nuclear medicine.

### **Terbium-161 (Tb-161)**

Tb-161's unique radiation profile makes it ideal for treating small tumors while allowing for SPECT imaging.

### **Iodine-131 (I-131)**

I-131 selectively destroys thyroid tissue, offering effective treatment for thyroid cancer and hyperthyroidism.

### **Xenon-133 (Xe-133)**

Xe-133 enables non-invasive imaging of lung function, aiding diagnosis of various respiratory conditions.

*Chrysalis, SHINE's flexible neutron irradiation source in Janesville, WI, USA.*

