

# Temperature Controllers



Models TEC-4500 & TEC-9500

## Model TEC-4500 1/4 DIN & Model TEC-9500 1/16 DIN Ramp & Soak Temperature Controls



Configurable for 5  
Programmable Outputs

Configurable for 4  
Programmable Outputs

Agency Approvals



### Power Input BOX 1

- 4 = 90-250 VAC, 50-60 Hz
- 5 = 11-26 VAC / VDC

### Signal Input — Universal, can be programmed in the field BOX 2

- 1 = Universal input (factory default = TC type J)  
Thermocouple: J, K, T, E, B, R, S, N, L, C, P  
RTD: PT100 DIN, PT100 JIS (0 to 60mV)
- 5 = Voltage: 0-10V, 0-5V, 1-5V, 0-1V
- 6 = DC Current: 0-20 mA (default), 4-20 mA
- 9 = Other

### Output 1 BOX 3

- 1 = Relay: 2A / 240 VAC
- 2 = Pulse DC for SSR drive: 5 VDC (30 mA max)
- 3 = Isolated 4-20mA / 0-20 mA
- 4 = Isolated 1-5V / 0-5V/0-10VDC
- 6 = Triac-SSR output 1A / 240 VAC
- C = Pulse DC for SSR drive: 14 VDC (40 mA max)
- 9 = Other

### Output 2 BOX 4

- 0 = None
- 1 = Relay: 2A / 240 VAC
- 2 = Pulse DC for SSR drive — 5 VDC (30 mA max)
- 3 = Isolated 4-20mA / 0-20 mA
- 4 = Isolated 1-5V / 0-5V/0-10V
- 6 = Triac-SSR output 1A / 240 VAC
- 7 = Isolated 20V @ 25 mA DC, Output Power Supply
- 8 = Isolated 12V @ 40 mA DC, Output Power Supply
- A = Isolated 5V @ 80 mA DC, Output Power Supply
- C = Pulsed voltage to drive SSR, 14V/40mA
- 9 = Other

### Design Features

- \* Ramp & Soak Programmable Control
- \* Nine recipes (profiles) available using 64 segments maximum per recipe
- \* Event Input — one of 8 functions can be chosen: start run mode, hold mode, abort recipe, manual mode, failure transfer, turn off, segment advance, select 2nd set of PID parameters
- \* Event Output — 3 relays are available. Can be programmed to any segment or end of recipe
- \* Analog Retransmission — optional mA or VDC transfer of PV or SV values
- \* Highly accurate universal input with 18 bit analog to digital converter
- \* Bright 0.40" (10mm) red LED process display
- \* Fast sample rate — 200ms
- \* Fuzzy logic autotune PID — 2 sets of values can be used
- \* Optional RS-485 or RS-232 communications interface
- \* Programming port available for PC connection allowing quick set-up
- \* Lockout protection guards against unauthorized setting changes
- \* Bumpless transfer allows continued temperature control if sensor fails
- \* Universal input power — 90-250 VAC or 11-26 VAC/VDC
- \* Short panel depth required

Hardware Code: TEC-4500-



Hardware Code: TEC-9500-



A Part Number based on the hardware code and any software pre-programming will be issued at time of order.

**Standard lead time is stock to 2 weeks.**

### Output 3 BOX 5

- 0 = None
- 1 = Relay: 2A / 240 VAC
- 2 = Pulse DC for SSR drive — 5 VDC (30 mA max)
- 6 = Triac-SSR output 1A / 240 VAC
- 7 = Isolated 20V @ 25 mA DC, Output Power Supply
- 8 = Isolated 12V @ 40 mA DC, Output Power Supply
- A = Isolated 5V @ 80 mA DC, Output Power Supply
- C = Pulsed voltage to drive SSR, 14V/40mA
- 9 = Other

### Output 4 BOX 6 (TEC-4500 only)

- 0 = None
- 1 = Relay: 2A / 240 VAC
- 2 = Pulse DC for SSR drive — 5 VDC (30 mA max)
- 3 = Retransmission 4-20mA (default), 0-20 mA
- 4 = Retransmission 1-5 VDC (default)/ 0-5VDC, 0-10 VDC
- 6 = Triac-SSR output 1A / 240 VAC
- 7 = Isolated 20V @ 25 mA DC, Output Power Supply
- 8 = Isolated 12V @ 40 mA DC, Output Power Supply
- A = Isolated 5V @ 80 mA DC, Output Power Supply
- C = Pulsed voltage to drive SSR, 14V/40mA
- 9 = Other

**Note:** Detailed information on features common to digital microprocessor-based TEC temperature controls and the complete Table of Input Range and Accuracy can be found on page 13-46.



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### Output 5 BOX 7

- 0 = None
- 3 = Retransmission 4-20mA / 0-20 mA
- 4 = Retransmission 1-5V / 0-5V/0-10V
- 7 = Isolated 20V @ 25 mA DC, Output Power Supply
- 8 = Isolated 12V @ 40 mA DC, Output Power Supply
- A = Isolated 5V @ 80 mA DC, Output Power Supply
- D = Isolated RS-485 interface
- E = Isolated RS-232 interface

### Power Input

**Standard:** 90-250 VAC, 47-63 Hz, 12 VA, 5W maximum  
**Optional:** 11-26 VAC / VDC, 12 VA, 5W maximum

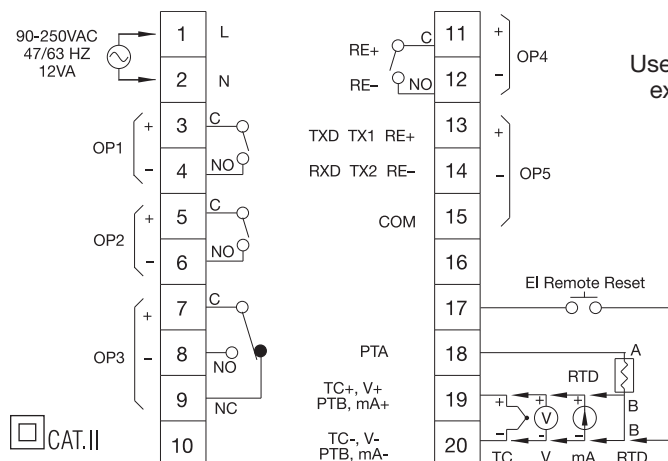
### Signal Input

**Resolution:** 18 bits    **Sampling Rate:** 5 samples / second  
**Accuracy:**  $\pm 0.24\%$  of span typical  
**Maximum Rating:** -2 VDC minimum, 12 VDC maximum (1 minute for mA input)  
**Temperature Effect:**  $\pm 1.5 \mu V / ^\circ C$  for all inputs except mA input  $\pm 3.0 \mu V / ^\circ C$  for mA input  
**Sensor Lead Resistance Effect:** T/C:  $0.2 \mu V / \text{ohm}$   
 3-wire RTD:  $2.6^\circ C / \text{ohm}$  of resistance difference of two leads  
**Burn-out Current:** 200nA  
**Common Mode Rejection Ratio (CMRR):** 120 dB  
**Normal Mode Rejection Ratio (NMRR):** 55 dB  
**Sensor Break Detection:** Sensor open for TC, RTD and mV inputs; sensor short for RTD input; below 1 mA for 4-20 mA input; below 0.25V for 1-5V input; unavailable for other inputs  
**Sensor Break Response Time:** Within 4 seconds for TC, RTD and mV inputs; 0.1 second for 4-20 mA and 1-5 V inputs

### TEC-4500 Stock and Common Part Numbers (Power Input: 90-250 VAC)

| Part Number | Signal Input | Out 1      | Out 2 | Out 3 |
|-------------|--------------|------------|-------|-------|
| TEC58001    | TC           | relay      | none  | relay |
| TEC58002    | TC           | relay      | relay | none  |
| TEC58003    | TC           | relay      | relay | relay |
| TEC58004    | TC           | 4-20 mA    | none  | none  |
| TEC58005    | TC           | 4-20 mA    | none  | relay |
| TEC58006    | TC           | 5VDC pulse | none  | none  |
| TEC58007    | TC           | 5VDC pulse | none  | relay |

### TEC-4500 1/4 DIN Rear Terminal Connections



### Case Options BOX 8

- 0 = Panel mount standard
- 1 = Panel mount with NEMA 4X/IP65 front panel
- 2 = DIN rail mount adapter (TEC-9500 only)

### Recipe

**Number of recipes:** 9  
**Number of Segments per recipe:**  
 Recipe 1, 2, 3, 4: 16  
 Recipe 5, 6, 7: 32  
 Recipe 8, 9: 64

**Event Outputs:** 3

### Environmental and Physical

**Operating Temperature:** 14 to 122°F (-10 to 50°C)  
**Storage Temperature:** -40 to 140°F (-40 to 60°C)  
**Humidity:** 0 to 90% RH, non-condensing  
**Dielectric Strength:** 2000 VAC, 50/60 Hz for 1 minute

### Dimensions:

**TEC-4500:** 3-3/4 x 3-3/4 x 2-9/16" (96 x 96 x 65 mm) HxWxD  
**Depth behind panel:** 2" (53 mm)  
**Panel Cutout:** 3-5/8" x 3-5/8" (92 x 92 mm) HxW  
**Weight:** .55 lb. (250 grams)  
**TEC-9500:** 1-7/8 x 1-7/8 x 4-9/16" (48 x 48 x 116 mm) HxWxD  
**Depth behind panel:** 4-1/8" (104.8 mm)  
**Panel Cutout:** 1-25/32" x 1-25/32" (45 x 45 mm) HxW  
**Weight:** .33 lb. (150 grams)

### Approval Standards

**Safety:** UL61010C-1  
 CSA: C22.2 No. 24-93  
 EN61010-1 (IEC1010-1)  
**Protective Class:** IP30 front panel, indoor use,  
 IP65 front panel with option  
**EMC:** EN61326

### TEC-9500 Stock and Common Part Numbers (Power Input: 90-250 VAC)

| Part Number | Signal Input | Out 1      | Out 2 | Out 3 |
|-------------|--------------|------------|-------|-------|
| TEC18001    | TC           | relay      | none  | none  |
| TEC18002    | TC           | relay      | relay | none  |
| TEC18003    | TC           | 4-20 mA    | none  | none  |
| TEC18004    | TC           | 4-20 mA    | relay | none  |
| TEC18005    | TC           | 5VDC pulse | none  | none  |
| TEC18006    | TC           | 5VDC pulse | relay | none  |

### TEC-9500 1/16 DIN Rear Terminal Connections

