

ROOF DRAIN PIPE / STEEL - BITUMEN

TECHNICAL DATA SHEET



DESCRIPTION		
Standard Roof drain with bitumen skirt for flat roofs with bitumen. incl. O-ring and leaf grate (lightening)		
TECHNICAL DATA		
PART	DIMENSION	MATERIAL / DESCRIPTION
Rør	Ø50-125mm L:250-1000mm	Non-annealed, welded stainless acid-resistant steel pipes AISI 316 - tolerances according to DIN EN ISO 1127: D3/T3 100% eddy current tested according to EN 10893-1 and EN 10893-2
Membran	500x500mm	SBS-bitumen - brand of choice
Flange	225x225mm	Stainless acid-proof steel AISI 316 with holes for fastening
O-ring	Ø50-125mm	EPDM
ADDITIONAL DATA		
PART	DATA	
Peel-test	The roof drain is peel tested according to EN 1253-2	
Montage i rør med muffe	When installing with a sleeve, use a roof drain with the same Ø (e.g. roof drain Ø75 + sleeve Ø75)	
Montage med indstik	When installing with an insert, use a smaller roof drain (e.g. roof drain Ø75 + insert Ø90)	

ITEM NO.	DIAMETER	LENGTH
ROOF DRAIN PIPE / STEEL - BITUMEN		
210502	Ø50mm	250mm
210504	Ø50mm	400mm
210506	Ø50mm	600mm
210501	Ø50mm	1000mm
210602	Ø60mm	250mm
210604	Ø60mm	400mm
210606	Ø60mm	600mm
210601	Ø60mm	1000mm
210752	Ø75mm	250mm
210754	Ø75mm	400mm
210756	Ø75mm	600mm
210751	Ø75mm	1000mm
210902	Ø90mm	250mm
210904	Ø90mm	400mm
210906	Ø90mm	600mm
210901	Ø90mm	1000mm
211104	Ø110mm	250mm
211104	Ø110mm	400mm
211106	Ø110mm	600mm
211101	Ø110mm	1000mm
211252	Ø125mm	250mm
211254	Ø125mm	400mm
211256	Ø125mm	600mm
211251	Ø125mm	1000mm

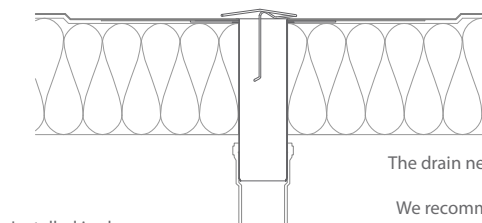
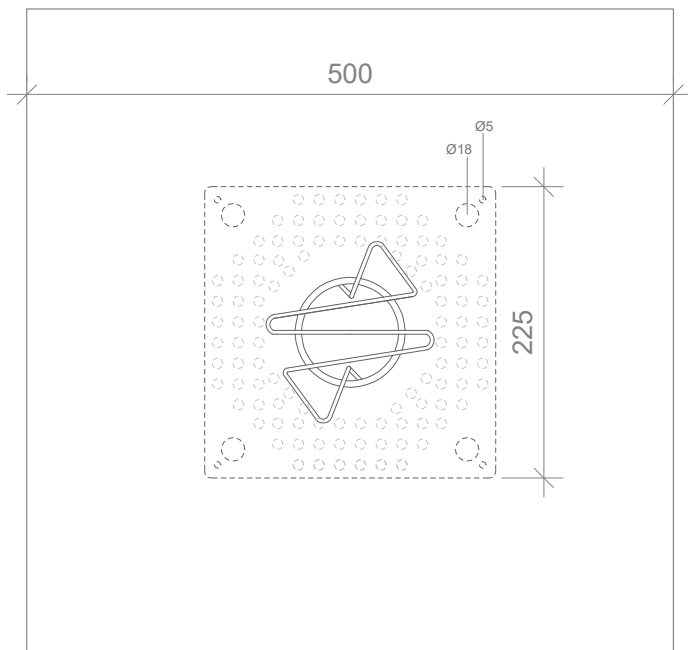
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ACCESSORIES FOR
ROOF EXCELLENCE & SAFETY
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TECHNICAL DRAWING

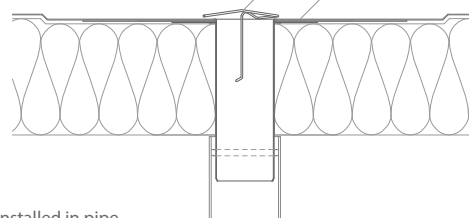


Installed in sleeve

The drain needs to remain unopstructed from leaves etc.

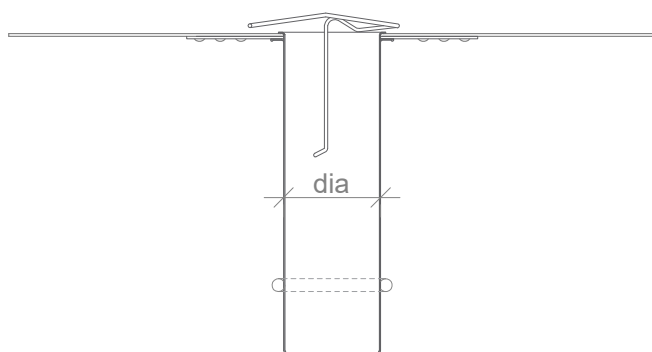
We recommend therefor the leaf grate gets inspected and cleaned at least twice yearly (Spring and Fall)

Placed in a recess following the foil manufacturers recomandations

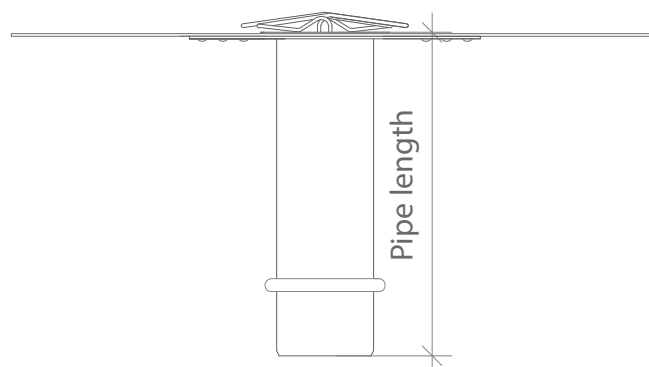


Installed in pipe

PLAN



SECTION



ELEVATION

DRAINAGE CAPACITY

Pipe diameter	Area of roof surface that can be drained
Ø70mm	90-130 m ²
Ø80mm	130-180 m ²
Ø90mm	180-230 m ²
Ø100mm	230-340 m ²

NOTE: Always install a minimum of two roof drains in the event of blockage, regardless of roof area



QUESTIONS?

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