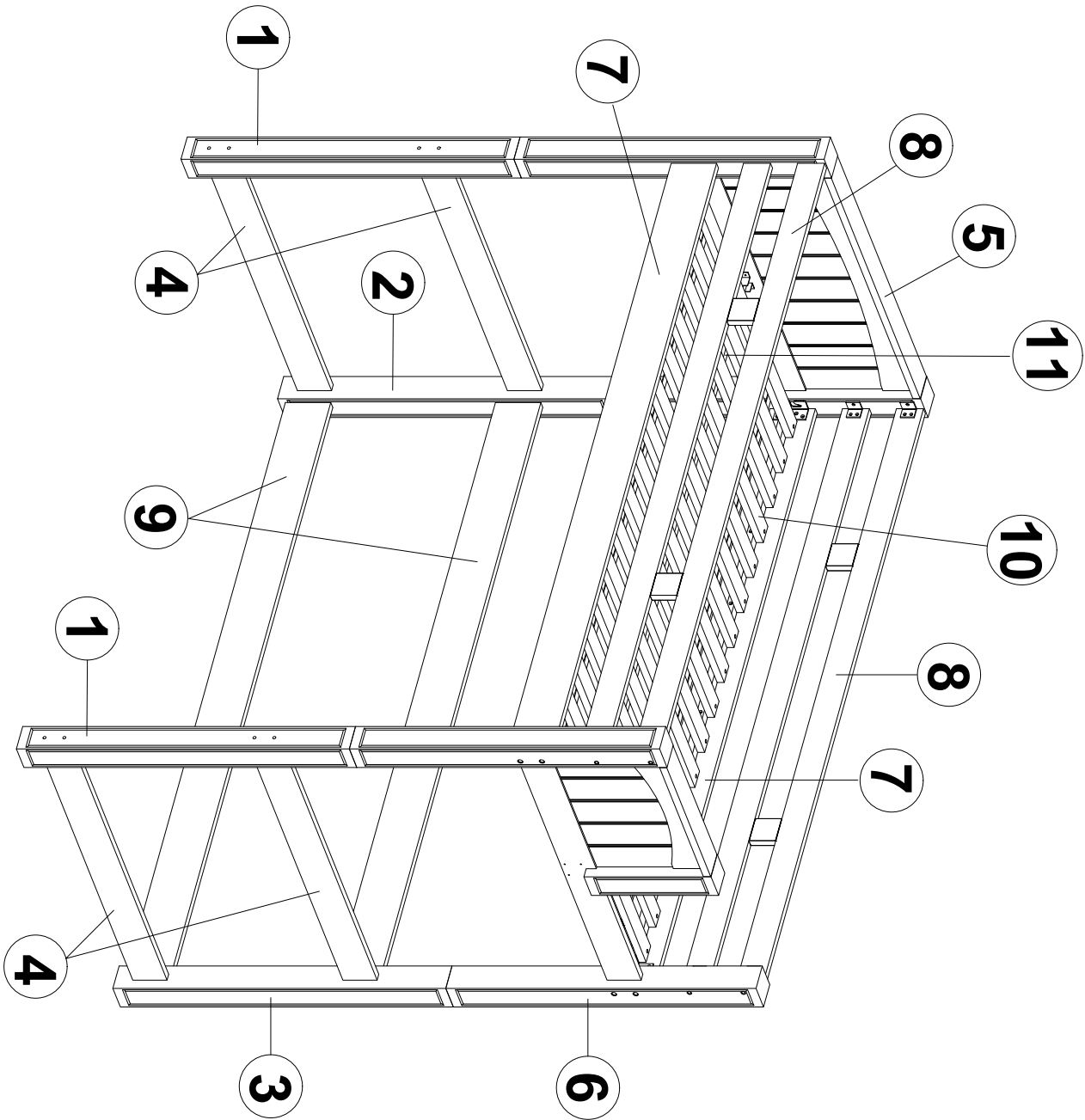


0980 TWIN LOFT BED

Part List:

Item	Description	Qty
1	Left, Right Leg Under Front HeadBoards	2 pcs
2	Left Leg Under Back HeadBoard	1 pc
3	Right Leg Under Back HeadBoard	1 pc
4	Bed End Rails	4 pcs
5	Left Upper HeadBoard	1 pc
6	Right Upper HeadBoard	1 pc
7	Side Rails	2 pcs
8	Guard Rails	2 pcs
9	Lower Back Rails	2 pcs
10	Slat Roll	1 set
11	Center Support	1 pc



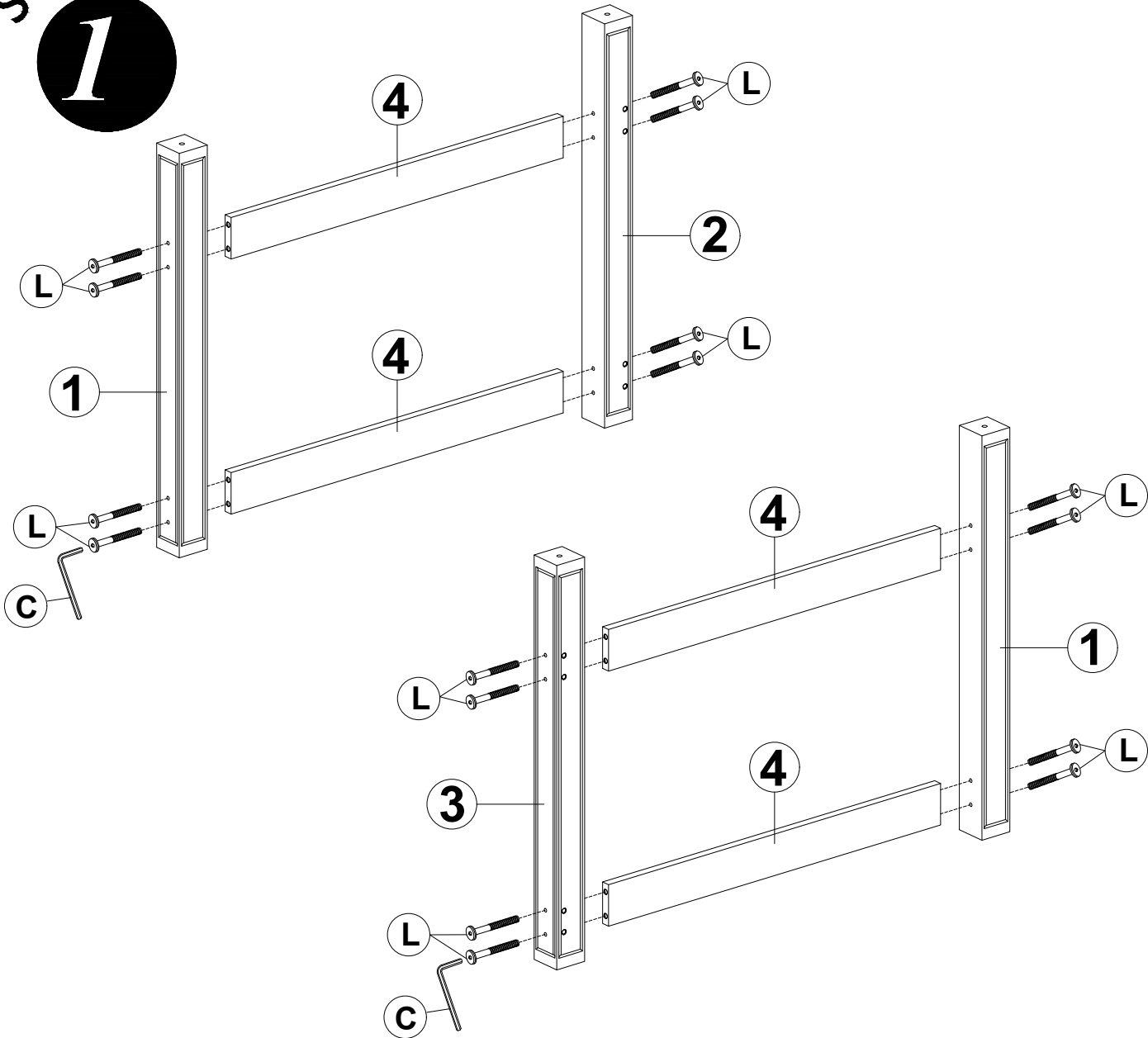
Hardware list:

Item	Description	Qty
A	JCBB M8 x 25	16 pcs
B	JCBC M6 x 30	8 pcs
C	Allen key M4	1 pc
D	CSK screw M4 x 30	48 pcs
E	Metal Pin	4 pcs
F	Allen key M5	1 pc

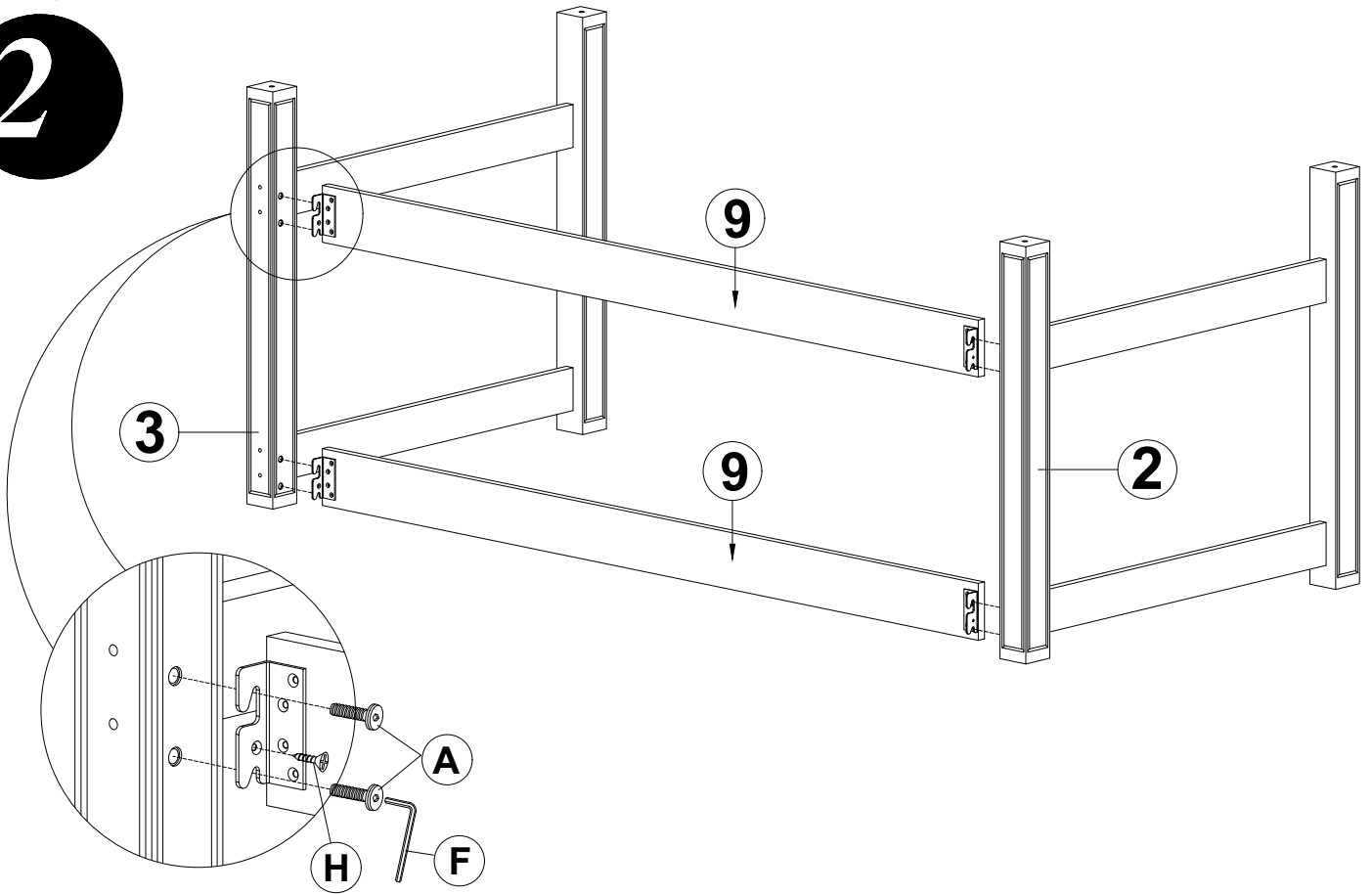
Item	Description	Qty
H	CSK screw M4 x 20	24 pcs
I	CSK screw M4 x 15	8 pcs
J	"L" Bracket	8 pcs
K	"U" Bracket	2 pcs
L	JCBB M6 x 90	16 pcs

DO NOT TIGHTEN SCREWS
BEFORE ALL PARTS ARE FULLY ASSEMBLED !!

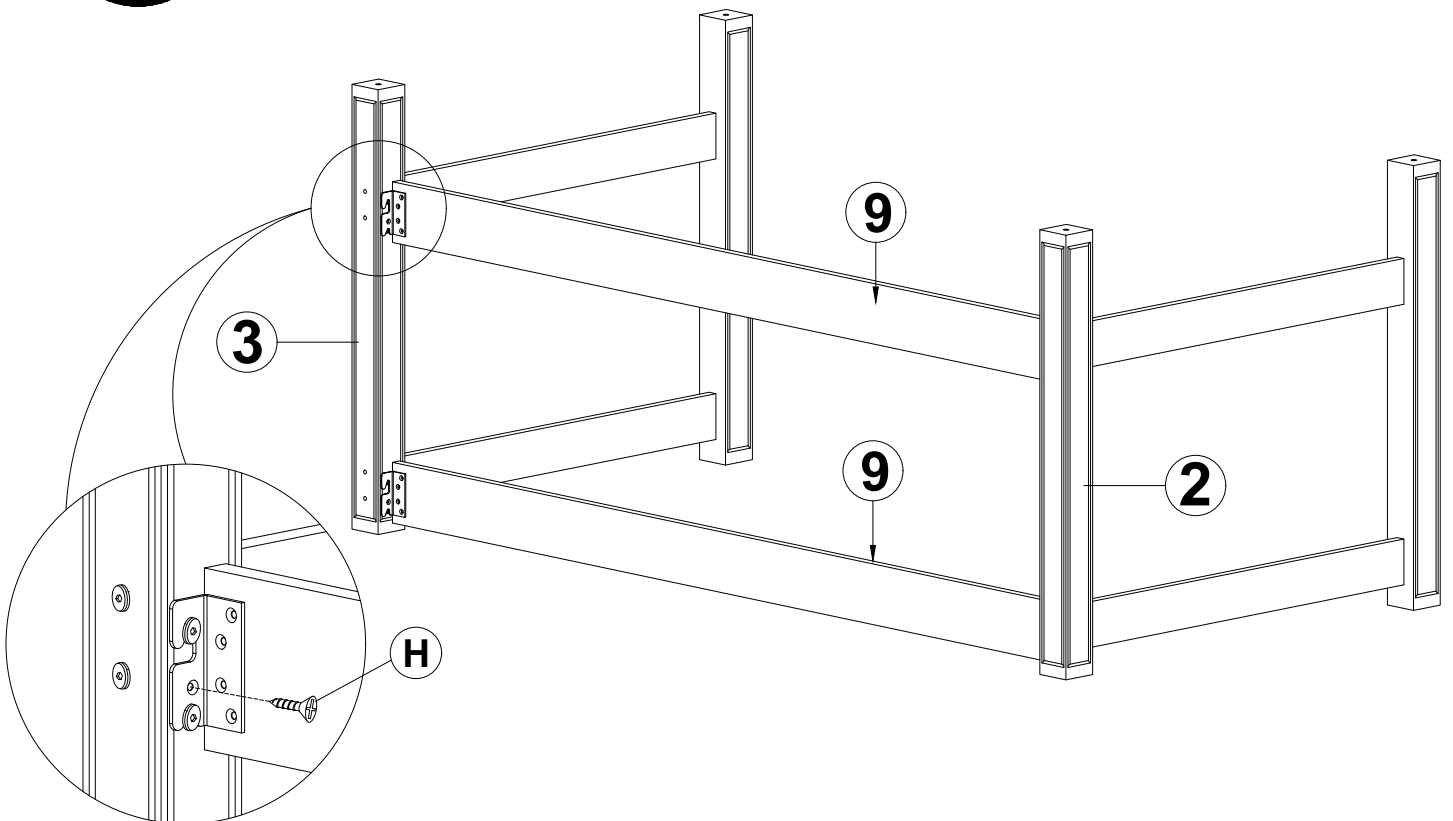
step
1



step 2



step 3



step 4

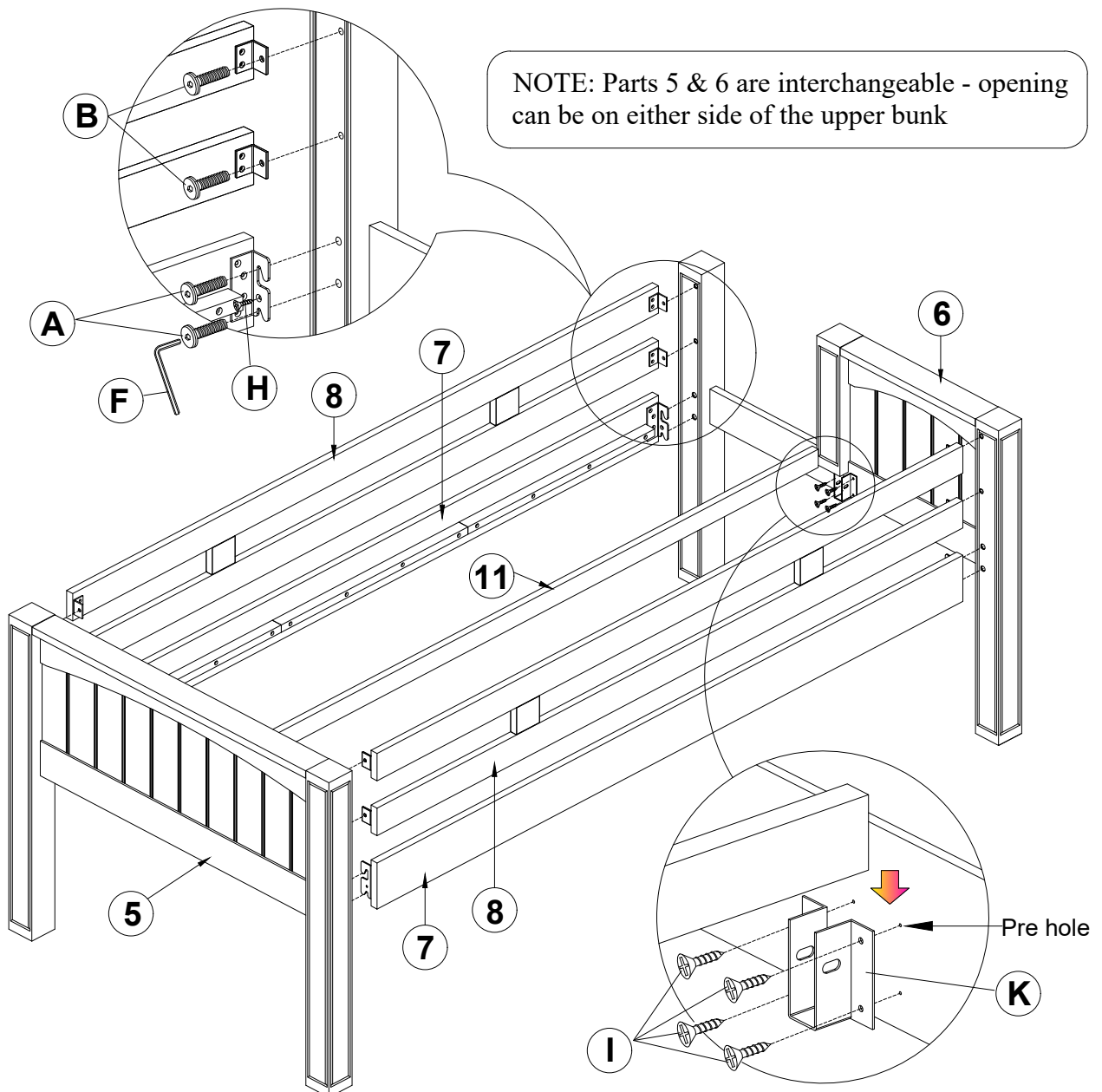
These two pre holes are for the L bracket

0.0625"

The right position of bracket is slightly inside from end of Guard Rail

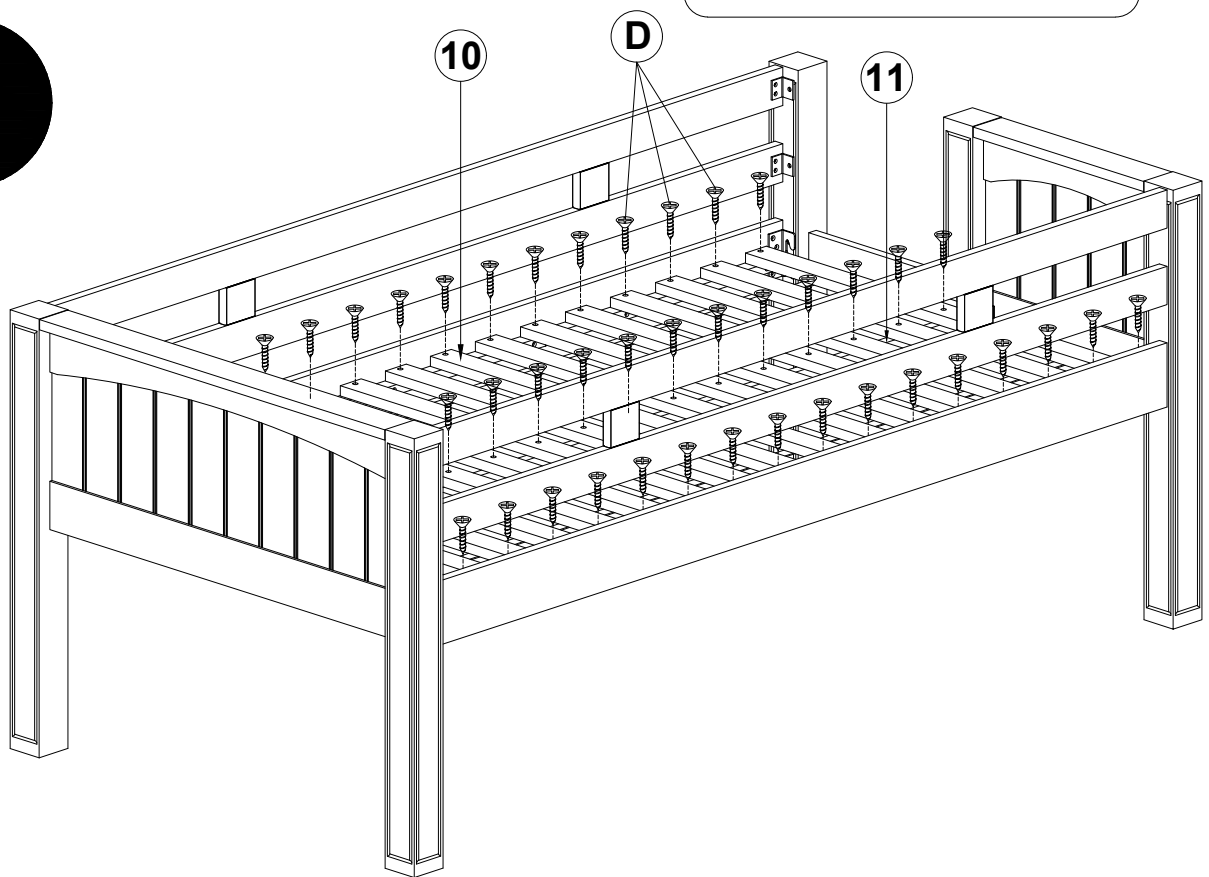
step 5

NOTE: Parts 5 & 6 are interchangeable - opening can be on either side of the upper bunk



step 6

Install the center support (Part 11), then secure the slats



step 7

