

Step 8

Screw covers & Pocket covers

- Using the 6 screw covers see figure **See FIG # 8** snap into the cavity of both meeting rails.
- Install 2 Pocket covers, both for inside, are snapped into Jamb pockets that are not receiving panels. **See FIG # 9**

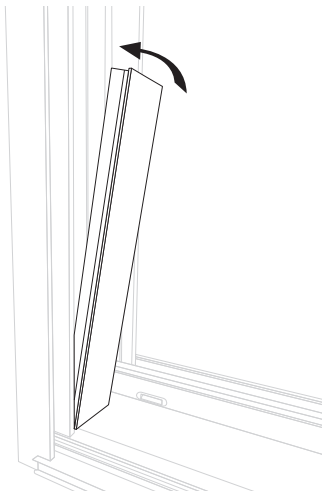


Fig #8

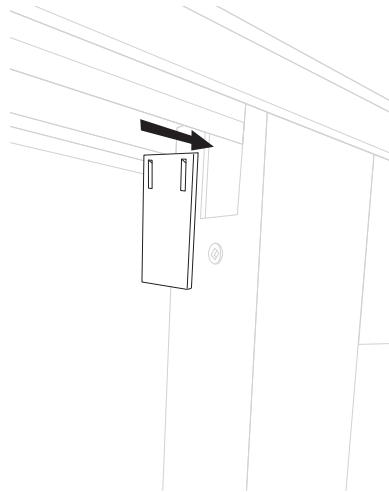


Fig #9

Step 9

Screen Installation

- Lift and tilt Screens into screen pocket and position onto screen roller track. Adjust rollers if necessary.
- Install screen keeper into pocket of H-bar screen and adjust if necessary.

Vista

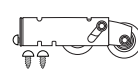
Installation Instructions Amalfi 1.0 (4 PANEL ORLO)

SUCTION CUPS ARE REQUIRED FOR INSTALLATION

This kit contains:

4 Rollers

with 4 x #8 x 5/8" screws



20 x #8

2 1/2" screws



8 x #8

3 1/2 screws

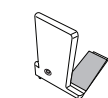


4 Bumpers



2 Fix Panel Support Weather Stripping

with 2 x #8
1 1/4" screw



4 Jamb Clips

with 8 x #8
1 1/4" screws



6 Screw Covers

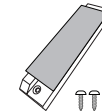


2 Fixed Pane Anti Lift



2 Anti Lift

with 4 x #8
1 1/4" screws



Step 1

(If you purchased an assembled Patio door please go to Section "Frame Installation")

Frame Assembly

(If you purchased an assembled Patio door please go to Section "Frame Installation")

- Lay the sill (bottom), Header (top), and Jambs (sides) on the ground with interior side facing down. (lay down drop sheets to protect frame from scratches during assembly).
- Install 5 #8 x 2 1/2" screws (found in hardware bag) into the pilot holes at each frame corner. Ensure that you tighten screws enough to fully compress foam gaskets at each corner.

Step 2

Frame Installation

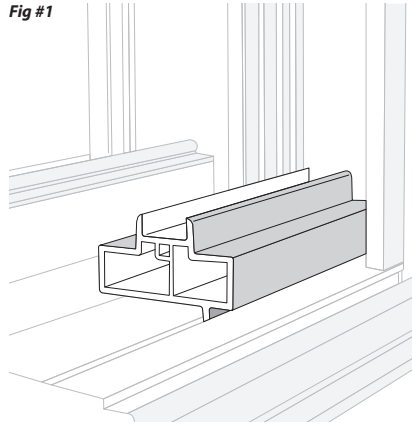
- Apply a heavy bead of urethane caulking along the full width of the sill opening where sill of patio door will be placed. (Screws are NOT recommended to fasten sill to floor).
- Fasten the door frame to the opening using 8 -#8 -x 3 1/2" screws (found in hardware bag). 3 screws on each side jamb and 2 screws in the Header. Using shims helps squaring up the frame.
- Ensure the door frame is square before installing panels.

Step 3

Fix Panel Support Assembly (not required if door is pre assembled)

- Apply Silicone along the **SILL** groove to receive the **2 FIX PANEL SUPPORTS**.
- Slide each **FIX PANEL SUPPORT** tight against each side of the Jamb **FIG #1**
- Install 2 - #8x1 1/2" screws (found in hardware bag) 4 to six inches from either end to secure **FIX PANEL SUPPORTS to SILL** (do not over tighten).

Fig #1



Step 4

Fixed Panel (2) installation (SUCTION CUPS REQUIRED)

- Install 2 Jamb Clips to the pre-drilled holes in the Jamb where each fixed panel will be placed using 2 #8 x 1 1/4" screws per clip (found in hardware bag) **FIG #2**
- Insert Fix panel first into the Header pocket and lift onto **FIX PANEL SUPPORT**
- Slide Fixed panel about 1" from the jamb. Using the suction cup raise fixed panel up and in towards jamb pocket and lower panel onto the Jamb Clips just installed.
- Install the rubber fixed panel anti lift into top of fixed panel where meets jamb on interior side of panel **FIG #3**
- Install Fixed Panel support w/weatherstripping onto fix panel support using # 8 1 1/4" screws.
- Repeat above steps for other fixed panel. **FIG #4**

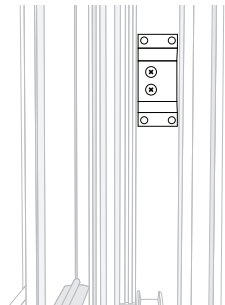


Fig #2

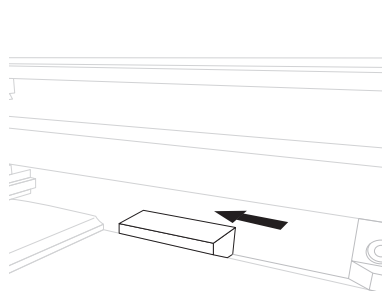


Fig #3

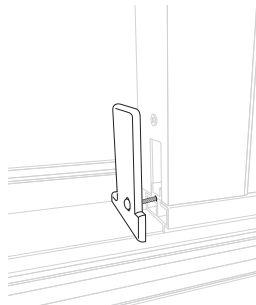


Fig #4

Step 5

Moving Panel installation

- Install 2 Rollers into the pre-drilled holes on bottom rail of each moving **FIG #5**
- Lift regular moving panel into header pocket and lower onto roller track
- Lift H-Bar moving panel into Header pocket and lower on to track **FIG # 5A**
- Adjust wheels if necessary to square up panel.

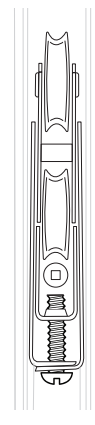


Fig #5

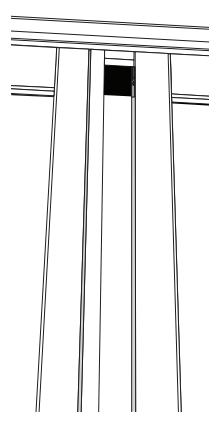


Fig #5A

Step 6

Hardware Installation

- Insert Mortise into routed cavity of regular moving panel and secure using screws supplied in Hardware kit.
- Insert toggle lever and Fasten Handle (Use hand screwdriver ****DO NOT OVER TORQUE****)
- Fasten Dummy handle on H-Bar panel.
- Fasten the keeper onto the H-bar using screws (found in hardware bag) **FIG # 5B**

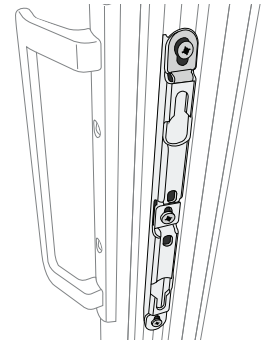


Fig #5B

Step 7

Bumpers & Weatherstripping

- Install bumpers. 1 in the Head pocket and 1 in the Sill Pocket on each side of fixed panel. **See FIG #6**
- Install 2 - **ANTI LIFT** into Header pocket, using 2 #8x1", where Meeting rails meet so that half is visible from Outside and half visible inside. **See FIG # 7**

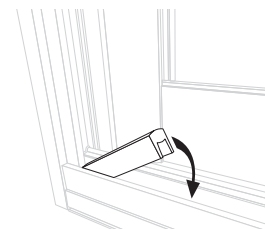


Fig #6

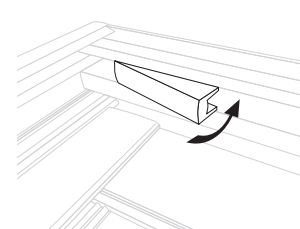


Fig #7