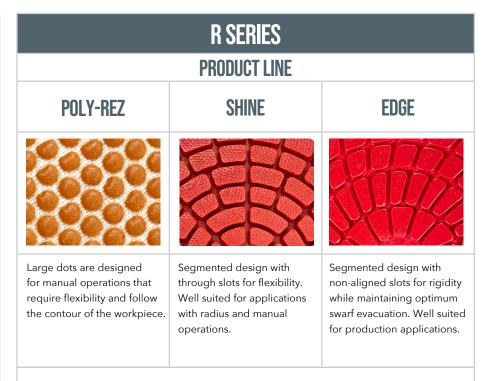




M SERIES PRODUCT LINE **GENESIS™ GENESIS™** ROK Rings **Small Dots** Large Dot Medium dots are designed Small dots are designed Large rings are designed for for achieving fine finishes for aggressive grinding applications where loading is without sacrificing material applications, enhancing a concern, aiming to achieve swarf removal. a high material removal rate. removal.

The electroplated "M-Series" flexibles offer cool cutting, with high material removal rates that leave the workpiece surface undistorted. These tools help save production time while delivering consistent finishes. Electroplated flexible tools require minimal operator effort, yet they increase throughput and offer longer lifespan, boosting productivity. They are particularly well-suited for repair applications.



The impregnated diamond "R-Series" flexibles provide the ideal solution for polishing challenging surfaces to a mirror finish by controlling the breakdown of the bond and diamond. This allows reduced steps and enhance productivity for operators. They are well-suited for stones that need a cosmetic surface finish.

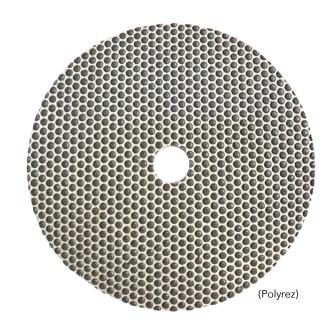
COLOR INDICATOR							
50	120	220	400	600	800	1800	3500
	•		0		0		



LEAST FLEXIBLE	
TERIAL	
BACKING MA	
— FLEXIBLE	
MOST Flexible	

BACKING TYPE	DESCRIPTION
GRP- FABRIC 0.031" (P-3)	Semi rigid with low stretch. Heavy duty disc applications. Used for M-Series discs. Use with coolant or cool dry grinding.
GRP- FABRIC 0.022" (P-2)	Semi rigid with low stretch. Semi-heavy duty disc applications. Used for M-Series discs. Use with coolant or cool dry grinding.
GRP- FABRIC 0.010" (P-1)	Semi-flexible with low stretch. Used for M-Series discs. Use with coolant or cool dry grinding.
ARA - FABRIC 800 (K-1)	Very flexible with low stretch. Medium or light duty Continuum™ belt applications.
ARA - FABRIC 1000 (K-2)	Very flexible with moderate stretch. Used for M-Series belts.
COTTON (F-1P)	Most flexible backing with moderate stretch. Light duty applications. Used for R-Series polishing belts, hand pads and polishing discs.
GRP-FABRIC FG (P-1M)	Most flexible backing. Light duty applications. Used for M-Series hand pads and parts with sharp curvature.





GENESIS™ DIAMOND DISCS

- Grind, hone and polish surfaces to a smooth finish.
- Works well on hard surfaces and materials such as: Glass, Ceramics, Stone, Plastics, Concrete and Composites.
- Stocked in many sizes.
- Special order up to 24" diameter with hook and loop, PSA and magnetic backing.

	GENESIS™ (With female hook and loop)								
C ii	3" (No hole)	4" (No hole)	4" (5/8" hole)	5" (No hole)	5" (5/8" hole)	7" (7/8" hole)	12" X 12"	12" X 12" (no back)	
Grit	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	Part No.	
70M	C911G3101M	C911G4101M	C911G4201M	C911G5101M	C911G5201M	C911G7201M	C914S2001M	C914S1001M	
120M	C911G3102M	C911G4102M	C911G4202M	C911G5102M	C911G5202M	C911G7202M	C914S2002M	C914S1002M	
220M	C911G3103M	C911G4103M	C911G4203M	C911G5103M	C911G5203M	C911G7203M	C914S2003M	C914S1003M	
400M	C911G3104M	C911G4104M	C911G4204M	C911G5104M	C911G5204M	C911G7204M	C914S2004M	C914S1004M	
600M	C911G3105M	C911G4105M	C911G4205M	C911G5105M	C911G5205M	C911G7205M	-	-	
600R	C911G3105R	C911G4105R	C911G4205R	C911G5105R	C911G5205R	C911G7205R	C914S2005R	C914S1005R	
800R	C911G3106R	C911G4106R	C911G4206R	C911G5106R	C911G5206R	C911G7206R	C914S2006R	C914S1006R	
1800R	C911G3107R	C911G4107R	C911G4207R	C911G5107R	C911G5207R	C911G7207R	C914S2007R	C914S1007R	
3500R	C911G3108R	C911G4108R	C911G4208R	C911G5108R	C911G5208R	C911G7208R	C914S2008R	C914S1008R	
Set (8 Grits)	C911G310R	C911G410R	C911G420R	C911G510R	C911G520R	C911G720R	-	-	

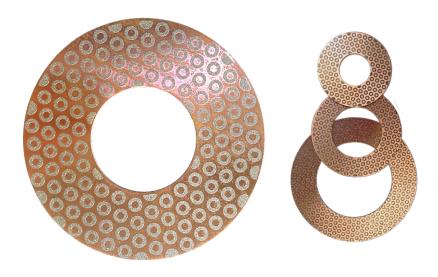






Quick change options available PSA, Magnets, Velcro, Tech Lok

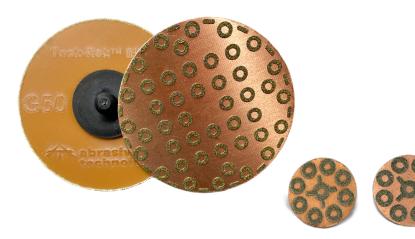






- Semi-flexible and well suited for demanding surface grinding applications.
- Will grind almost any material at incredible stock removal rates, leaving a surface ground to desired size and geometry.
- Ideal for removing deep scratches in stone, glass or composites left by sawblades during cutting or for exposing aggregates in concrete.

	BABY ROK™ (Semi rigid - with female hook and loop)								
Grit	3" (1-1/4" hole)	4" (1-3/4" hole)	5" (2-3/4" hole)	7" (4-1/4" hole)					
Grit	Part No.	Part No.	Part No.	Part No.					
30	C911R30303	C911R40303	C911R50303	C911R70303					
50	C911R3030	C911R4030	C911R5030	C911R7030					
70	C911R3031	C911R4031	C911R5031	C911R7031					
120	C911R3032	C911R4032	C911R5032	C911R7032					
220	C911R3033	C911R4033	C911R5033	C911R7033					
400	C911R3034	C911R4034	C911R5034	C911R7034					



TECH-LOK™ DIAMOND DISCS

- \bullet Similar grit configuration to Baby-Rok $^{\text{TM}}.$
- Attach quickly with twist lock adapters.

	TECH-LOK™								
Grit	1"	2"	3"						
Gill	Part No.	Part No.	Part No.						
30	C911R10403	C911R20403	C911R30403						
50	C911R1040	C911R2040	C911R3040						
70	C911R1041	C911R2041	C911R3041						
120	C911R1042	C911R2042	C911R3042						
220	C911R1043	C911R2043	C911R3043						
400	C911R1044	C911R2044	C911R3044						
Holder	C915P0010	C915P0020	C915P0030						





SUPER-EDGE™ 5" & 6" DIAMOND DISCS

- For all in-line multihead automated edge polishing machinery.
- For polishing marble, granite, synthetic stones, and agglomerated stones.
- Use immediately after a metal bond forming tool to speed up the finishing process and to reduce or eliminate need for rework.
- Super-Edge™ diamond discs produce a better finish in fewer passes than any other tool.
- No final buff is required.

	SUPER-EDGE™ (Snail lock)									
		5″	6"	N	lumber	of Head	s / Finis	h Qualit	uality	
Grit	Color	D. a N.	D. a.M.	5 /	5 /	6/	6/	7 /	7 /	
	Code	Part No.	Part No.	Best	Fast	Best	Fast	Best	Fast	
50	•	C911D5200	C911D6200	•	•	•	•	•	•	
120	•	C911D5202	C911D6202	•	•	•	•	•	•	
220	•	C911D5203	C911D6203	•	•	•	•	•	•	
400	•	C911D5204	C911D6204	-	•	-	•	•	•	
600	•	C911D5205	C911D6205	•	-	•	-	•	-	
800	0	C911D5206	C911D6206	-	•	•	•	•	•	
1800	•	C911D5207	C911D6207	•	-	-	•	•	•	
3500	•	C911D5208	C911D6208	-	-	•	-	-	•	



SUPER-EDGE™ PLUS 5" & 6" DIAMOND DISCS

- Same performance advantages of Super-Edge™.
- Pigmentation has been removed from the diamond section to alleviate color transfer onto natural and synthetic surfaces.
- Color coding for easy identification is now located in the support side of disc.
- Supports fitted with three radial holes to facilitate locking the disc to ease the removal operation.

	SUPER-EDGE™ Plus (Snail lock)									
	6 1	5″	6"	Number of Heads / Finish Quality						
Grit	Color	Part No.	Part No.	5 /	5 /	6/	6/	7 /	7 /	
	Code	rait No.	Tart No.	Best	Fast	Best	Fast	Best	Fast	
50	•	C9110001	C9110011	•	•	•	•	•	•	
120	•	C9110002	C9110012	•	•	•	•	•	•	
220	•	C9110003	C9110013	•	•	•	•	•	•	
400	•	C9110004	C9110014	-	•	-	•	•	•	
600	•	C9110005	C9110015	•	-	•	-	•	-	
800	0	C9110006	C9110016	-	•	•	•	•	•	
1800	•	C9110007	C9110017	•	-	-	•	•	•	
3500	•	C9110008	C9110018	-	-	•	-	-	•	

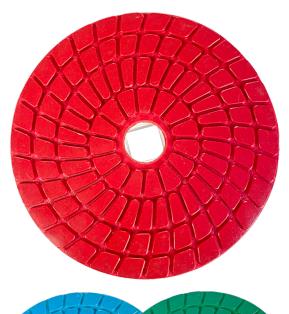




SUPER-EDGE™ 4" DIAMOND DISCS

- For high-production C-frame machinery.
- For marble, granite, synthetic and agglomerated stones.
- Use immediately after any moderately coarse metal bond shaping diamond tool to speed up the finishing process and to reduce or eliminate need for rework.
- No final buff is required, and the gloss achieved will exceed the surface polish.
- Faster than competing polishing systems.
- Low abrasive and labor production costs.
- Available with hook and loop or rigid snail-lock backing.

	SUPER-EDGE™									
	4" (Female		4" (0 11 1)				Operating	Guidelines		
Grit	Color	Hook and Loop)	4" (Snail lock)		Granite			Operating	Travel	Est. Life
Code	Part No.	Part No.	Black	Med.	Light	Marble Pressure lb/in2		Speed Lfpm	Lin. Ft.	
50	•	C911D4120	C911D4220	-	•	-	-	30	85	300
120	•	C911D4122	C911D4222	•	-	-	-	30	85	500
220	•	C911D4123	C911D4223	•	•	•	•	30	85	800
400	•	C911D4124	C911D4224	•	•	-	-	30	85	1000
800	0	C911D4126	C911D4226		-	•	•	30	85	1200
1800	•	C911D4127	C911D4227	•	•	-	-	35	85	1500
3500	•	C911D4128	C911D4228	•	•	•	•	35	85	2000









SHINE-X™ DIAMOND DISCS

- Our premium diamond polishing discs.
- Shine-XTM works extremely well on both marble and granite.
- Double thickness (4mm) for long life. This added thickness allows the discs to be self-opening.
- Works fast typically only 4 passes per grit for all grit sizes.
- Buffing is generally required for dark stones.
- For the best performance with 4" disc, use 10 lb. of force for edges 3/4" or less and 20 lb. for thicker.
- Set water flow just enough not to run the polishing discs dry.

SHINE-X™ (With female hook and loop, 5/8″ hole)							
Grit	Color	3"	4"	5"			
Grit	Code	Part No.	Part No.	Part No.			
50	•	C911D3300	C911D4300	C911D5300			
120	•	C911D3302	C911D4302	C911D5302			
220	•	C911D3303	C911D4303	C911D5303			
400	•	C911D3304	C911D4304	C911D5304			
800	0	C911D3306	C911D4306	C911D5306			
1800	•	C911D3307	C911D4307	C911D5307			
3500	•	C911D3308	C911D4308	C911D5308			
Set (7 Grits)		C911D330D	C911D430D	C911D530D			



SLABMASTER™ DIAMOND DISCS

- Exceeds original factory finish on granite and marble.
- Quick grit changes.
- Fits most radial arm machines.
- Large pin attachment.
- Very few steps to final finish.

	SLABMASTER™								
Grit	8" (Slide pin - Granite)	10" (Large pin) 7 1/4" between pins	10" (Slide pin) 4 1/2" between pins						
	Part No.	Part No.	Part No.						
30 X Coarse	-	-	-						
#1 (30)	C6750201	C6750001	C6750101						
#2 (50)	C6750202	C6750002	C6750102						
#3 (120)	C4750203	C4750003	C4750103						
#4 (220)	C4750204	C4750004	C4750104						
#5 (400)	C4750205	C9751004	C9751104						
#6 (800)	C4750206	C9751005	C9751105						
Granite buff	C9201207	C9751006	C9751106						
Marble buff	-	C9751008	C9751108						
Complete System	C9751200	C9751000	C9751000						





FLOORMASTER™ DIAMOND DISCS

- For the floor restoration professional.
- Our top-of-line diamond discs for floors.
- Full 1/4" (6mm) thick diamond segments for extended life.
- Adaptable to any type of floor machinery.
- For marble, limestone, travertine, terrazzo and granite.



FLOORSHINE™ DIAMOND DISCS

- Value priced diamond tools for stone floors.
- Delivers high mechanical shine on compatible stones.
- Adaptable to any type floor machinery.
- Large disc sizes available for walls and handwork.
- For marble, travertine and terrazzo.

	FLOORMAST	ER™	FLOORSHINE™			
Grit	Color Code 3"		3"	4"	5"	
#1 (30)	•	C911D38003	C911D30103	C911D40103	C911D50103	
#2 (50)	•	C911D3800	C911D3010	C911D4010	C911D5010	
#3 (120)	•	C911D3802	C911D3012	C911D4012	C911D5012	
#4 (220)	•	C911D3803	C911D3013	C911D4013	C911D5013	
#5 (400)	•	C911D3804	C911D3014	C911D4014	C911D5014	
#6 (800)	0	C911D3806	C911D3016	C911D4016	C911D5016	
#7 (1800)	•	C911D3807	C911D3017	C911D4017	C911D5017	
#8 (3500)	•	C911D3808	C911D3018	C911D4018	C911D5018	



HAND PADS	GRIT SIZE	PATTERN	PART ID
00000000000000000000000000000000000000	70 120 220 400 600	Genesis™ M Series	C913H1011M C913H1012M C913H1013M C913H1014M C913H1015M
	50 70 120 220	Rok™	C913H1040M C913H1041M C913H1042M C913H1043M
	600 800 1800 3500	Genesis™ R Series Polyrez	C913H1015R C913H1016R C913H1017R C913H1018R

STRIPS & SHEETS	GRIT SIZE	DURABILITY	PART ID
	70 120 220 400	Heavy Duty	C912 H3111 C912H3112 C912H3113 C912H3114
	120 220 400	Light Duty	C912H3012 C912H3013 C912H3014
	600 800 1800 3500	Light Duty	C912H3015R C912H3016R C912H3017R C912H3018R

Diamond handpads and strips excel at abrading stone, concrete, ceramics, glass and composites manually. For better polished finish, they must be used wet. Available in many variation, flexible or firm, curved or flat, even in sheets.





DIA-GLO™ BUFFING POWDER		
WORK PIECE	SIZE	PART #
Light Granite	1L 10L 55 Gallon	C920GL03 C920GL24 C920GL055
Dark Granite	1L 10L 55 Gallon	C920GD03 C920GD24 C920GD055
Marble	1L 10L 55 Gallon	C920M003 C920M024 C920M055

Note: products also available in a pack of 25pack of 10L and 200 pack of 1L

DIA-GLO™ BUFFING COMPOUNDS

Dia-Glo™ buffing compounds are specifically formulated to achieve the best possible finish on stone surfaces. Easy to use, they never mark the stone in any way and yield incredibly high gloss finishes in a very short time. These compounds can be used in stone fabricating shops, for floor restoration and as a maintenance buffing compound.

- Dia-Glo™ M is for marble, terrazzo and agglomerated marble surfaces.
- Dia-Glo™ D is for dark colored granite. Its dark hue will not highlight the normal microscopic cracks on stone surfaces and will bring out the rich color and gloss on medium to dark stone.
- Dia-Glo™ L is for light colored granite.

DIA-GLO™ S BUFFING SYSTEM

- Rapidly restore gloss and color to black granite floors.
- A strong cutting action takes place with the combination of the stainless steel pad and the mixture of alkali powder and acidic liquid.
- Minor lippage doesn't need removed while using system.
- Will restore black granite floors measuring as low as 20 points on a gloss-meter up to 80 or more points, with exceptional ease.





FLEXFOAMTM

FLEXFOAM™ BACKPLATE 5/8″ X 11″ - Female thread insert (Centerhole - male hook & loop)

Size	Part No.
3″	C915P0301
4"	C915P0401
5"	C915P0501
7"	C915P0701

FLEXFOAM™ INSERT (Side A - male hook & loop) (Side B - female hook & loop)

Size	Part No.
3"	C915P3310
4"	C915P4440



SNAIL LOCK

SNAIL LOCK BACKPLATE (Heavy duty w/male hook & loop)

Size	Part No.
4" x 1/2" thick	C915P0443
4" x 3/8" thick	C915P0441
5" x 3/8" thick	C915P0541

BACKPLATE (with 1/4" mandrel) (No threads - male hook & loop)

Size	Part No.
3"	C915P0310
4"	C915P0410



TECHPLATESTM

• 17" diameter is standard. Other sizes available upon request.

TECHPLATES™	
Size	Part No.
17"	C915P1701



FELT BUFFING DISCS

FELT BUFFING DISCS	
Size	Part No.
3"	C938F3
4"	C938F4
5″	C938F5



ALUMINUM HOLDER

5/8" X 11" - Female thread insert		
Size	Part No.	
100mm (4")	C915P0490	
125mm (5")	C915P0590	
150mm (6")	C915P0590	



TECK-LOK™

(1/4″ mandrel)		
Size	Part No.	
1″	C915P0010	
2"	C915P0020	
3"	C915P0030	

GET YOUR DIAMOND FINISHING AND POLISHING TOOLS TODAY!

Call: 1.740.548.4100

Contact: CSR@abrasive-tech.com

AT is not liable under any circumstances for any direct, indirect, special, consequential, or incidental damages (including lost profits) in any way relating to the merchandise or to this agreement.

<u>↑ WARNING</u>: Cancer www.P65Warnings.ca.gov



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- European Headquarters

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