



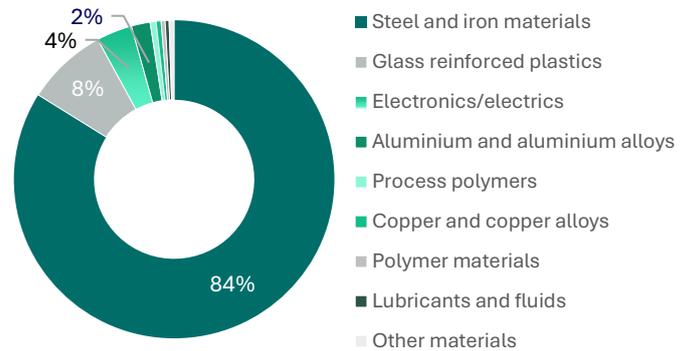
# Life Cycle Assessment (LCA)

## E-115 EP3 E3

### Turbine Specification

Nominal power	4.20 MW
Service life	25 years
Hub height	92 metres
Wind class	S A
Annual energy production <sup>1</sup>	13,891 MWh
Tower type	Steel
Foundation type	Flat foundation

### Material Composition <sup>2</sup>



### LCA Framework <sup>3</sup>

#### Goal and Scope

Assessment of potential environmental impacts throughout the product life cycle (cradle to grave)

#### Functional unit

1 kWh of generated electrical energy delivered to the grid

#### Impact assessment method

CML, August 2016

#### Data sources and software

Primary data, industry-specific secondary data, LCA for Experts background data (2024.1)

No cut-off rules applied for Life Cycle Inventory

### Environmental Impact Indicators

Acidification Potential, g SO <sub>2</sub> -e	0.01
Global Warming Potential, g CO <sub>2</sub> -e	4.60
Eutrophication Potential, mg PO <sub>4</sub> -e	1.56
Photochemical Ozone Creation Potential, mg Ethene-e	1.20
Primary Energy Demand (renewable and non-renewable resources, net calorific value), MJ	0.07
Abiotic Depletion Potential (fossil), MJ	0.05

### Other Environmental Indicators

#### Carbon footprint

**380**   
 t CO<sub>2</sub>-e/MW

#### Energy Payback Time

**6.16**   
 months

#### Return on Energy

**48.7**   
 times

#### Recyclability <sup>2,4</sup>

**81.9**   
 %

<sup>1</sup> | Site with capacity factor of 40% is assumed, including losses

<sup>2</sup> | Turbine without foundation

<sup>3</sup> | Principles according to ISO 14040/14044

<sup>4</sup> | Based on industry-specific expert assessments of recycling rates