

Life Cycle Assessment (LCA)

E-82 E4

Turbine Specification

Nominal power	3.00 MW
Service life	25 years
Hub height	78 metres
Wind class	I A
Annual energy production ¹	9,926 MWh
Tower type	Steel
Foundation type	Flat foundation

LCA Framework ³

Goal and Scope

Assessment of potential environmental impacts throughout the product life cycle (cradle to grave)

Functional unit

1 kWh of generated electrical energy delivered to the grid

Impact assessment method

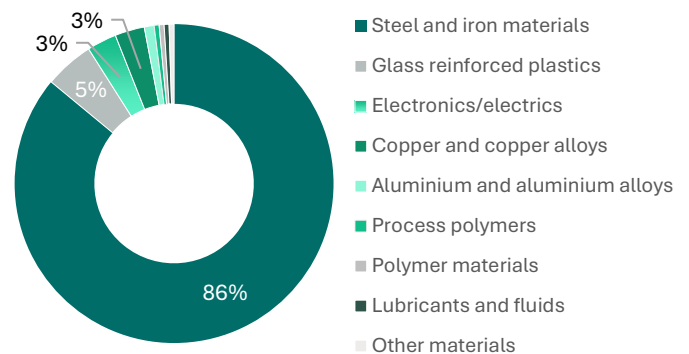
CML, August 2016

Data sources and software

Primary data, industry-specific secondary data, LCA for Experts background data (2023.1)

No cut-off rules applied for Life Cycle Inventory

Material Composition ²



Environmental Impact Indicators

Acidification Potential, g SO ₂ -e	0.01
Global Warming Potential, g CO ₂ -e	4.94
Eutrophication Potential, mg PO ₄ -e	1.71
Photochemical Ozone Creation Potential, mg Ethene-e	0.77
Primary Energy Demand (renewable and non-renewable resources, net calorific value), MJ	0.07
Abiotic Depletion Potential (fossil), MJ	0.06

Other Environmental Indicators

Carbon footprint

409 
t CO₂-e/MW

Energy Payback Time

6.23 
months

Return on Energy

48.2 
times

Recyclability ^{2, 4}

85.0 
%

¹ | Site with capacity factor of 40% is assumed, including losses

² | Turbine without foundation

³ | Principles according to ISO 14040/14044

⁴ | Based on industry-specific expert assessments of recycling rates