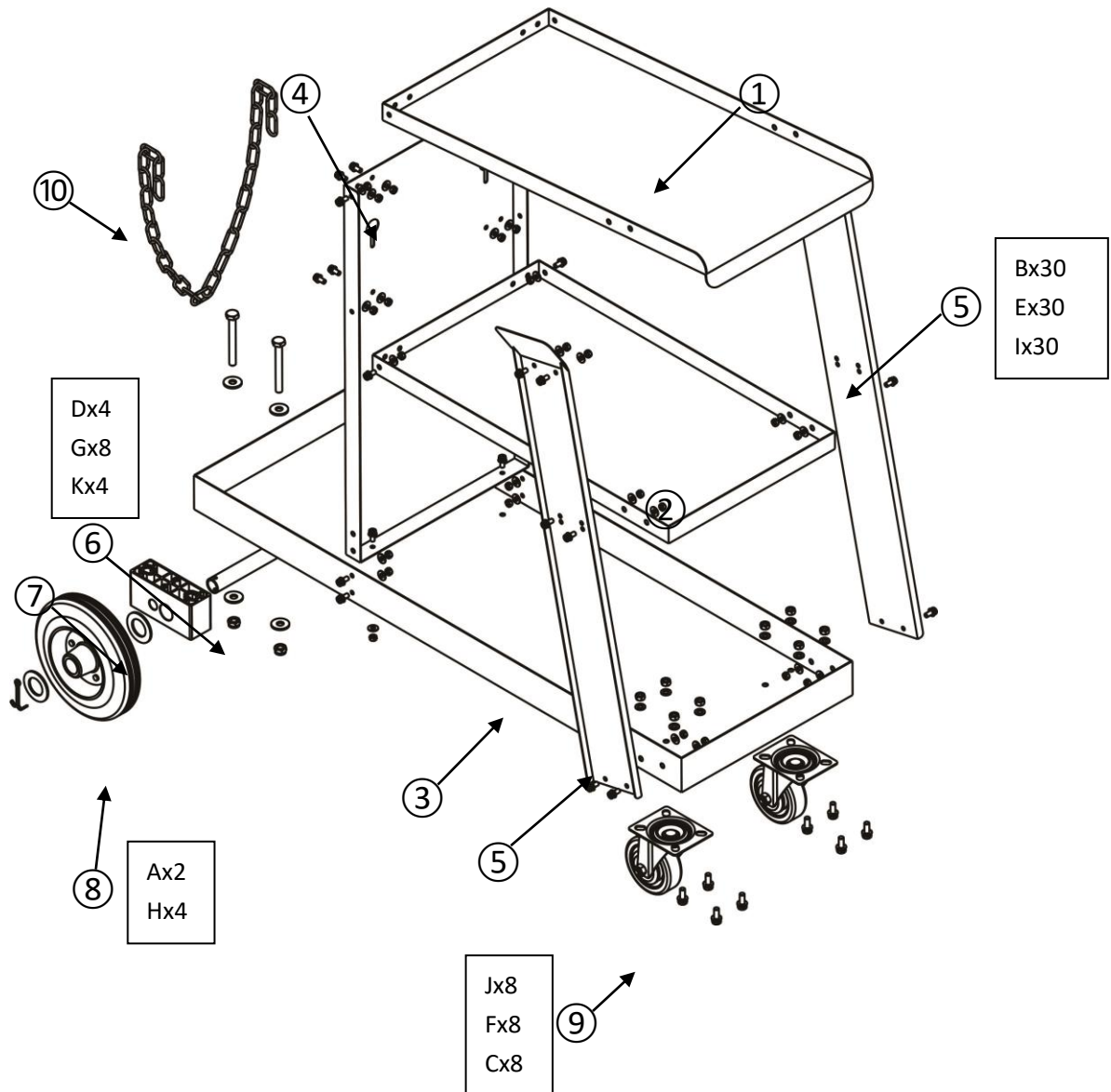


HEAVY-DUTY MACHINE CART

ASSEMBLY INSTRUCTIONS

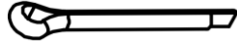
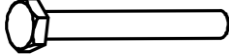


WARNING

1. Cart is designed to carry one gas cylinder for use with MIG welding. Use caution when handling compressed gas cylinders and use only in upright position. Use supplied chain to secure the gas cylinder.
2. Never attempt to weld the gas cylinder or use the cart as a work surface.
3. Cart is designed to roll easily on flat surfaces; therefore, cart should not be used on sloped surfaces.
4. Cart can be easily maneuvered by grasping the top shelf and steering cart into desired position. Use caution when moving cart as weight of welder & cylinder could cause cart to be top heavy.
5. Do not pull cart by welding torch or work cables as this could cause damage to welder and/or cart to tip.
6. Do not fasten work clamp to cart as this could complete the welding circuit, which could cause the gun to arc unexpectedly.
7. Failure to follow precautions could cause serious injury.

Part list:

No.	Code	Description	Qty.
1	590.0046	top shelf	1
2	590.0045	center shelf	1
3	590.0041	bottom shelf	1
4	590.0044	vertical support	1
5	590.0047	support rails with cable bracket	2
6	590.0049	axle	1
7	590.0042	axle support	2
8	590.0012	wheels	2
9	590.0011	castors	2
10	590.0043	chain	1

No.	Description	Qty.	Picture
A	3.5*50 bolt	2	
B	M5*12 hexagon crosshead screw	30	
C	M6*16 hexagon crosshead screw	8	
D	M8*70 hex screw	4	
E	Ø5 washer	30	
F	Ø6 washer	8	
G	Ø8 washer	8	
H	Ø22 washer	4	
I	M5 nylon lock nut	30	
J	M6 hex nut	8	
K	M8 nylon lock nut	4	