



互いに引かれ合い、響き合う魂。  
ピートを愛するあなたへ。  
Souls that are attracted to each other and resonate with each other.  
For those of you who love peat.

SABUROMARU VI  
三郎丸 VI

THE LOVERS  
SINGLE MALT  
JAPANESE WHISKY  
Islay&Highland Peated  
Distilled 2020/2021, Bottled 2025

SABUROMARU  
DISTILLERY  
since 1952

SABUROMARU VI THE LOVERS Single Malt

◆Product Description

**Two souls drawn together, resonating in harmony. For those who love peat.**

In 2025, Saburomaru Distillery took a bold step toward a new direction in whisky making. The Lovers is a blend of two distinct malt whisky personalities: Highland peated malt distilled in 2020 and Islay peated malt distilled in 2021. Each whisky resonates with the other, intertwining to create a one-of-a-kind story. Crafted by Saburomaru Distillery, renowned for “The Ultimate Peat”—this is a whisky dedicated to peat lovers.

Distilled in 2020/2021, Bottled in 2025  
Release date: June 26, 2025  
Mash tun: Miyake Industries Co., Ltd.  
Still: ZEMON

Saburomaru Distillery  
Takahiko Inagaki

*Inagaki Takahiko*

SABUROMARU  
DISTILLERY  
since 1952



●● Gold – (92)  
Tarot Card VI The Lovers

◆Product Overview

|                                                                                                                                                                                                                |                                                                                                                     |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|
| Ingredients                                                                                                                                                                                                    | Malt<br>(Islay & Highland Peated)                                                                                   |
| Ferment                                                                                                                                                                                                        | Ale yeast, Whisky yeast                                                                                             |
| Alc. Cont.                                                                                                                                                                                                     | 48% abv                                                                                                             |
| Bottle size                                                                                                                                                                                                    | 700ml                                                                                                               |
| Pack size                                                                                                                                                                                                      | 6-pack                                                                                                              |
| UPC                                                                                                                                                                                                            | TBD                                                                                                                 |
| Bottle size<br>(W*D*H, Weight)                                                                                                                                                                                 | 78*78*275、1.2kg                                                                                                     |
| Case Size<br>(W*D*H, Weight)                                                                                                                                                                                   | 264*178*313、7.7kg                                                                                                   |
| Nose                                                                                                                                                                                                           | Orange peel, herbal candy, gentle spice, and firm oak.                                                              |
| Palate                                                                                                                                                                                                         | Grapefruit and cinnamon layered with sweet-spice balance, leading into a bright, lightly sour finish with firm oak. |
| Saburomaru Japanese whiskies are 100% distilled, matured, and bottled in Japan, and they comply with the Japan Spirits & Liqueurs Makers Association (JSLMA) voluntary labeling standards for Japanese whisky. |                                                                                                                     |