

Lämneå Bruk has been a full supplier of customized, **high-quality** machine solutions for the ferrous wire industry for over **200 years**. All parts and components are designed, developed, and manufactured in-house, reflecting our consistent commitment to transparency and quality at every stage of the process.



Visit our website [www.lamnea.com](http://www.lamnea.com) for more information

**What are the benefits of a Rotating Die Holder?**

With a Rotating Die Holder the lifetime of the die is extended, the wire is rounder and with more lubricant on the wire, the quality of the finished wire product improves significantly. Depending on your individual requirements, Rotating Die Holders are available in different designs from two up to 14 tons pulling force.

**How does it work?**

The die box is equipped with a compartment for the dry or wet soap drawing lubrication and a rotating cooling body for the die. The soap box can be designed according to your specific configurations and requirements.

The cooling body is made for customer-specific die sizes and can be manufactured with indirect or direct cooling.

The die box is mounted on a cast and helix adjustment plate and can be adjusted in both horizontal and vertical plain for finetuning of the cast and helix.

A special vibration damper minimizes wire vibrations between the die and the block.

Optional Soap Stirrer for continuous and even lubrication of the wire.

**TECHNICAL DATA:**

|                     |                                                                                                             |
|---------------------|-------------------------------------------------------------------------------------------------------------|
| Wire Type:          | All wire types. The die holder can be delivered to any wire manufacturer                                    |
| Max. pull:          | 2 -14 tons<br>Small size: 2000 kg<br>Medium size: 4000kg<br>Large size: 8000kg<br>Extra Large size: 14 tons |
| Inlet wire height:  | Customized                                                                                                  |
| Inlet guide:        | Customized                                                                                                  |
| Rotating Die Drive: | AC motor                                                                                                    |
| Inlet guide:        | Quick connect, indirect and direct                                                                          |
| Inlet guide:        | Soap Stirrer                                                                                                |



All our machines are **CE marked**. On-going and thorough riskanalysis and testing ensures highest safety according to European standards.

**Explore customized machine solutions and contact our expert sales team!**



**Scan here for details!**

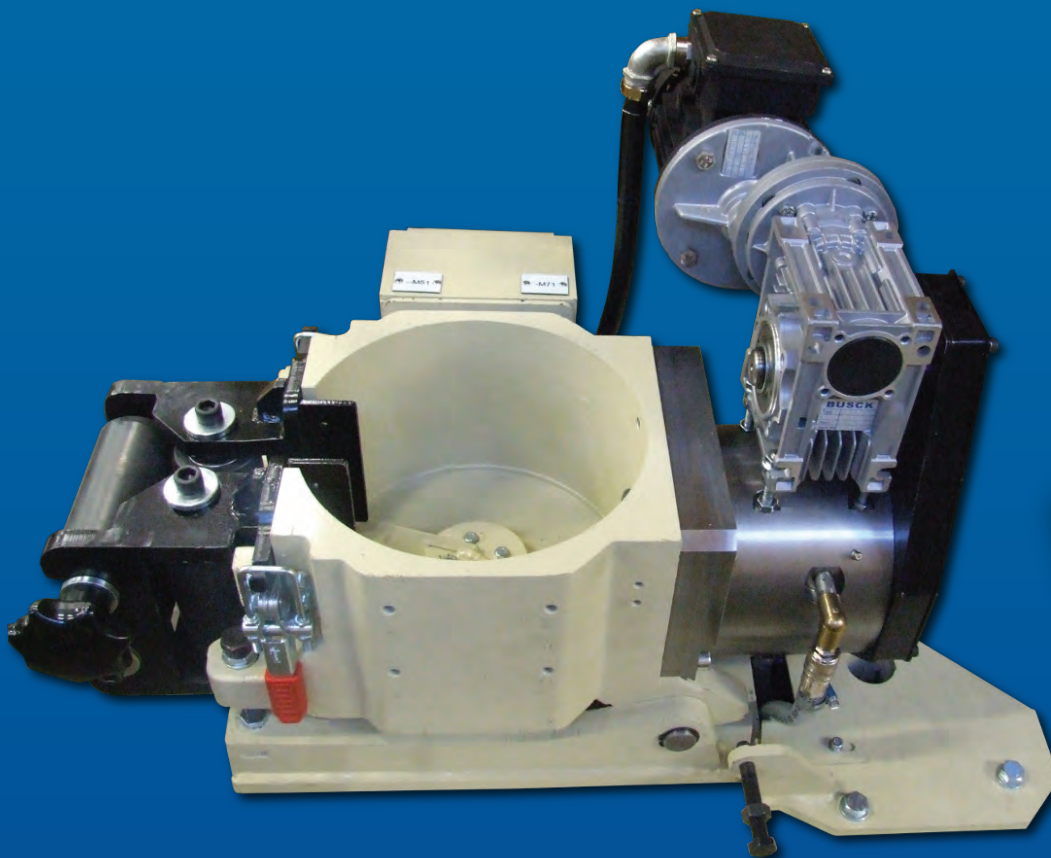
**Lämneå Bruk AB**  
612 73 Ljusfallshammar  
Sweden

Phone: +46 122 232 00  
Fax: +46 122 232 99  
[info@lamnea.se](mailto:info@lamnea.se)  
[www.lamnea.com](http://www.lamnea.com)



Lämneå Bruk AB  
A passion for service.

# Rotating Die Holder



Made in  
Sweden