

Spool Multi Wire Take Up



Key Features:

- ✓ Very versatile and compact and can process even fine wire with a minimum of sideways bending
- ✓ Suitable for flat wire
- ✓ For each unit an accumulation part stores the wire during spool exchange. A speed and tension regulating dancer unit is working during operation
- ✓ Belt pulleys, off steel coated with wear resistant materials are used as capstans
- ✓ Suitable for low and high carbon and stainless-steel wire

This machine consistently takes up wire after heat treatment, hardening and surface treatment.

Block size:	Customizable
Speed:	According to customer requirement, no limitation
Speed control:	Customizable per unit
Wire size:	0.01 – 15 mm
Spool Weight:	6000 kg max. (0-6 tons)



Explore customized machine solutions and contact our expert sales team!



Scan here for details!

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A passion for service.



Block Frames



Made in Sweden

Stationary Block Frame (SBV 200-1200)



The SBV 200-1200 is the basic component of the wire mill with the highest proportion of all take-up frames for general usage. It serves the coiling requirements for most in-line and multiwire process operations.

Key Features:

- ✓ For an extended lifetime, the double flanged blocks on vertical axis are tungsten coated with wear resistant wire line surface
- ✓ The upper section is equipped with a vertical wire layer
- ✓ Catwalk and handrails are supported by a central column
- ✓ Serves the coiling requirements of most in-line, multi-wire process machines for low and high carbon steel wires
- ✓ The lower section consists of heavy fabricated steel structures
- ✓ Blocks are held stationary by the frame
- ✓ Can be used in both single and multi-wire lines
- ✓ Suitable for all wire types

TECHNICAL DATA:

Line direction:	Customizable
Block diameter:	200 -1200 mm
Coil weight:	Customizable
Wire diameter:	0.3-15 mm
Speed:	No limitation

Lämneå Bruk has been a full supplier of customized, **high-quality** machine solutions for the ferrous wire industry for over **200 years**. All parts and components are designed, developed, and manufactured in-house, reflecting our consistent commitment to transparency and quality at every stage of the process.

 Visit our website www.lamnea.com for more information



All our machines are **CE marked**. On-going and thorough risk analysis and testing ensures highest safety according to European standards.

Rotating Block Frame (RBV 200-1200)



The RBV 200-1200 is the basic component of the wire mill with the highest proportion of all take-up frames for general usage. It serves the coiling requirements for most in-line and multiwire process operations.

Key Features:

- ✓ The double flanged blocks on vertical axis are tungsten coated with wear resistant wire line surface
- ✓ The upper section provides mounting for the vertical block shaft
- ✓ The lower section consists of heavy fabricated steel structures
- ✓ Can be used for single and multi - wire lines
- ✓ Serves the coiling requirements of most in-line, multi-wire process machines for low and high carbon steel wires
- ✓ Suitable for all wire types

TECHNICAL DATA:

Line direction:	Customizable
Block diameter:	200 -1200 mm
Coil weight:	Customizable
Wire diameter:	0.3-15 mm
Speed:	Up to 360 m/min

