REVISIONS			
REV	DESCRIPTION	DATE	BY

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CONRAD ORANGE SHIPYARD

297'-6" x 54' x 12' INLAND TANK BARGE

VAPOR CONTROL SYSTEM CALCULATIONS

SCALE:	NONE	DATE:	9/6/2012	DWG. NO.	
DRAWN BY:	R. ALLUMS	CK'D BY:	R. ALLUMS	**C-32**	
HULL NO.	H447,H448,H449	JOB NO.	12-057	REV.	0

I. VAPOR CONTROL SYSTEM CALCULATIONS - SUMMARY

A. General Description of Vessel:

Builder:	CONRAD ORANGE SHIPYARD	
Builder's hull numbers:	H447, H448, H449	
Year Built:	2012	
Official Numbers:	TBD	
Owner:		
Vessel Names:	TBD	
Vessel Dimensions:	297'-6" x 54'-0" x 12'-0"	
Service:	Inland Tank Barge (D/O)	
Classification:	None	
Max Design Working Pressure of Tanks:	3.00	(psig)
Max Cargo Loading Rate	5,500	(bbl/hr)
Maximum Discharge Rate	4,300	(bbl/hr)
VCS Cargoes:	See Table 1	
Maximum Vapor-Air Mixture Density:	0.35 (Pentane, all isomers)	(lbm/ft^3)
Maximum Vapor Growth Rate:	1.54 (Pentane, all isomers)	(lbm/ft^3)

B. General Description of Vapor Control System:

[Note: Also see Reference 6 for details of vapor control system.]

1. Pipe:

One (1) 8" diam longitudinal vapor header fitted with a 6" high-velocity PV Valve.
One (1) 8" diam tranverse vapor header with 8" shore connection valves.
One (1) 8" diam branch line off longitudinal header to each cargo tank.
(See Reference 6 for system layout)

2. High Velocity PV Valve:

Model:	Tanktech/Bergan KLPH-6	
Pressure Setting:	1.50	(psig)
Vacuum Setting:	0.5	(psig)
PV Valve Flow Capacity:	See Att. 1	(bbl/hr)

3. Spill Valve:

Model:	None installed	
Pressure Setting:	N/A	

4. Vapor Recovery Hose:

Diameter:	8" (assumed)	
Length:	50' (assumed)	

5. Cargo Tank P-V Valves: **(One central P/V valve only, no individual tank P-V valves)**

Model:	See #2 above.	
Pressure Setting:	1.50	(psig)
Vacuum Setting:	0.5	(psig)

C. VCS Calculations:

1. **Cargo Authority:**
   The vapor collection system installed on this barge is designed for Grade A and lower petroleum products and Type II/III chemicals. Typical cargoes to be carried by this barge are listed in Table 1. These cargoes are to be listed in the Cargo Authority Attachment (CAA) of the barge's Certificate of Inspection. Note that Table 1 is not intended to be an all-inclusive list and the CAA should therefore not be limited to these cargoes. Other cargoes with less restrictive or equal characteristics shall also be included on the CAA.

2. **Determining Vapor-Air Mixture Density and Vapor Growth Rate:**
   Of the cargoes carried, Pentane has the highest vapor-air mixture density. Pentane also has the greatest vapor growth rate. (See Table 1)

3. **The Maximum Liquid Transfer Rate as Imposed by the Capacity of the Cargo Tank Venting System: (Ref: 46 CFR 39.20-11)**
   Tanks #1 P/S are the farthest tanks from the High-Velocity P-V Valve in terms of total equivalent pipe length. Using factors from Reference 4 and 9, the total equivalent length of pipe is calculated for this path. This calculation is shown in Table 2.

   Using Darcy's equation, and friction factors selected as appropriate for the pipe size, and the maximum liquid transfer rate, the pressure drop along the VCS piping from tank #1P to the P-V Valve is calculated using the total equivalent length of pipe from Table 2. The pressure drop calculations were done for the maximum loading rate (5,500 BBL/hr) for this barge. This maximum loading rate is based on loading one tank at a time. This calculation is shown in Table 3.

   Conclusions:
   Using a 5,500 bbl/hr maximum liquid transfer rate (for Pentane and lower cargos), the vapor-air mixture and air-equivalent volumetric flow rates for each cargo are shown in Table 3. The greatest pressure drop in the cargo tank venting system is 0.25 psig for Pentane cargo. At a pressure relief setting of 1.5 psig, the high-velocity P-V valve has an adequate flow capacity (see attachment 1). The greatest total back pressure imposed on the tanks by the cargo tank venting system (1.02 psig) does not exceeed the design working pressure of the cargo tanks (3.00 psig). Also, the vacuum relieving capacity of the P-V Valve has been checked against the maximum discharge rate and has been found to have adequate vacuum relieving capacity (see Table 3).

4. **The Maximum Liquid Transfer Rate as Imposed by the Relieving Capacity of the Cargo Tank Spill Valves:**
   No spill valves are installed on this barge.

5. **The Maximum Liquid Transfer Rate as Imposed by the Set Point of the Overfill Alarm:**
   At the maximum cargo loading rate of 5,500 bbl/hr, required overfill alarm set points have been calculated such that the person in charge of the transfer operations has more than 60 seconds from the overfill alarm to stop the transfer operations before the tank overflows. (See attached overfill alarm set point calculation sheets.) The overfill alarms will need to be set at or below these calculated levels to ensure that the VCS complies with 46 CFR 39.20-9. In addition, the overfill alarms must also be set at or below a capacity of 98.5% to comply with 33CFR155.775.

6. **The Maximum Liquid Transfer Rate as imposed by the pressure drop between the most remote tank and the facility vapor connection (Ref: 46 CFR 39.30-1(d)(3):**
   This requires the sum of the pressure drop along the longest path from the cargo tank to the vessel vapor connection and the back pressure at the facility vapor connection not to exceed 80 percent of the pressure setting of any pressure relief valve in the system. Tanks #1 P/S are the farthest from the facility vapor connection (in terms of total equivalent length of pipe). The total equivalent length from cargo tank #1P to the facility vapor connection is given in Table 4.

   Using Darcy's equation, and friction factors selected as appropriate for the pipe size, and the maximum liquid transfer rate, the pressure drop along the VCS piping from tank #1P to the facility vapor connection is calculated using the total equivalent length of pipe from Table 4. These calculations are shown in Table 5.

   Conclusions:
   Pressure drop at the maximum liquid transfer rate of 5,500 bbl/hr (for Pentane and lower cargoes) along this path for each cargo is given in Table 5. The highest pressure drop (for Pentane) does not exceed 80 percent of the P-V valve pressure setting. If the pressure drop between the facility vapor connection and the shore facility's pressure sensor is known, it should be added to the pressure drop along this path to ensure that the total pressure drop does not exceed 80 percent of the P-V valve pressure setting.

7. **Graph as Required by 46 CFR 39.30-1(b)(3):**
   See attached.

Table 1 **Determination of Vapor-Air Mixture Density & Vapor Growth Rate**

	CHRIS Code	Name	Type	VCS Category	Liquid S.G.	*Vapor Press. @ 115 F (psia)	Vapor S.G.	Vapor-air Mixture Weight Density (lb/ft^3)	Vapor Growth Rate	Max. Loading Rate	Vapor Volumetric Flow Rate (bbl/hr)	Air Equivalent Volumetric Flow Rate (bbl/hr)	Pressure Drop to PV Valve in VCS (See Table 3) (psig)	Pressure Drop to Facility Connection in VCS (See Table 5) (psig)
1	ACN	Acrylonitrile	III	4	0.81	5.00	1.80	0.095	1.10	5,500	6050	6756	0.034	0.079
2	ACT	Acetone	D	1	0.79	10.00	2.00	0.123	1.20	5,500	6600	8393	0.053	0.121
3	ACP	Acetophenone	D	1	1.03	0.60	4.14	0.085	1.01	5,500	5566	5881	0.026	0.060
4	AND	Adiponitrile	II	1	0.95	0.01	3.73	0.076	1.00	5,500	5501	5506	0.023	0.052
5	AEC	Amyl acetate (all isomers)	D	1	0.88	0.33	0.10	0.075	1.01	5,500	5536	5485	0.023	0.052
6	AAI	Amyl Alcohol (iso-, n-, sec-, primary)	D	1	0.82	0.30	3.04	0.079	1.01	5,500	5533	5637	0.024	0.055
7	ATN	Acetonitrile	III	3	0.78	0.03	1.41	0.076	1.00	5,500	5503	5505	0.023	0.052
8	BAL	Benzyl Alcohol	D	1	1.05	0.10	3.73	0.077	1.00	5,500	5511	5557	0.023	0.053
9	BNZ	Benzene	III	1	0.88	4.50	2.80	0.114	1.25	5,500	6875	8420	0.054	0.122
10	BTX	Benzene, Toluene, Xylene mixtures (10% Benzene or more)	III	1	0.84	7.30	2.80	0.138	1.25	5,500	6875	9252	0.065	0.147
11	BAR	Butyl Acrylate (iso-, n-)	III	2	0.90	0.60	4.42	0.086	1.01	5,500	5566	5908	0.026	0.060
12	BAX	Butyl Acetate (all isomers)	D	1	0.87	0.60	4.00	0.085	1.01	5,500	5566	5867	0.026	0.059
13	IAL	Butyl Alcohol (iso-)	D	1	0.81	0.90	2.60	0.083	1.02	5,500	5599	5843	0.026	0.059
14	BAN	Butyl Alcohol (n-)	D	1	0.81	0.50	0.10	0.074	1.01	5,500	5555	5477	0.023	0.052
15	BAS	Butyl Alcohol (sec-)	D	1	0.81	1.30	2.60	0.086	1.03	5,500	5643	5994	0.027	0.062
16	BAT	Butyl Alcohol (tert-)	D	1	0.78	2.80	2.60	0.097	1.06	5,500	5808	6562	0.032	0.074
17	BPH	Butyl Benzyl Phthalate	D	1	1.12	0.01	10.80	0.077	1.00	5,500	5501	5518	0.023	0.052
18	BAD	iso-Butyraldehyde	III	1	0.80	7.80	2.50	0.131	1.16	5,500	6358	8344	0.053	0.120
19	BTR	n-Butyraldehyde	III	1	0.80	7.80	2.50	0.131	1.16	5,500	6358	8344	0.053	0.120
20	BUE	Butyl Toluene	D	1	0.85	0.10	5.11	0.078	1.00	5,500	5511	5580	0.024	0.054
21	CLS	Caprolactam Solutions	D	1	1.02	0.05	3.90	0.077	1.00	5,500	5506	5530	0.023	0.053
22	CCH	Cyclohexanone (Anolone)	III	1	0.95	0.20	3.40	0.078	1.00	5,500	5522	5603	0.024	0.054
23	CHA	Cyclohexylamine	III	1	0.87	0.62	3.42	0.083	1.01	5,500	5568	5820	0.026	0.058
24	CHX	Cyclohexane	D	1	0.78	4.50	2.90	0.116	1.09	5,500	5995	7410	0.041	0.094
25	CHN	Cyclohexanol	D	1	0.95	0.15	3.45	0.078	1.00	5,500	5517	5579	0.023	0.054
26	CPD	1,3-Cyclopentadiene dimer (molten)	D	2	0.69	0.25	4.55	0.080	1.01	5,500	5528	5677	0.024	0.055
27	CMP	p-Cymene	D	1	0.86	0.11	4.62	0.078	1.00	5,500	5512	5579	0.023	0.054
28	CRB	Chlorobenzene	III	1	1.11	0.80	3.88	0.087	1.02	5,500	5588	5972	0.027	0.061
29	CRS	Cresols	III	1	1.05	0.08	3.72	0.077	1.00	5,500	5509	5546	0.023	0.053
30	CUM	Cumene	D	1	0.86	0.60	4.20	0.085	1.01	5,500	5566	5887	0.026	0.060
31	IDA	Decaldehyde (iso-)	D	1	0.83	0.01	5.00	0.076	1.00	5,500	5501	5508	0.023	0.052
32	DAL	Decaldehyde (n-)	D	1	0.83	0.00	5.01	0.076	1.00	5,500	5500	5500	0.023	0.052
33	DCE	Decene	D	1	0.74	0.12	4.80	0.078	1.00	5,500	5513	5590	0.024	0.054
34	DAX	Decyl Alcohol (all isomers) (Decanol)	D	1	0.83	0.01	5.30	0.076	1.00	5,500	5501	5508	0.023	0.052
35	DBZ	Decylbenzene (n-)	D	1	0.86	0.01	7.52	0.076	1.00	5,500	5501	5512	0.023	0.052
36	DAA	Diacetone Alcohol	D	1	0.97	0.10	4.00	0.078	1.00	5,500	5511	5562	0.023	0.053
37	DCH	1,1-Dicholoroethane	III	1	1.18	9.90	3.41	0.188	1.20	5,500	6589	10361	0.081	0.185
38	DPA	Dibutyl Phthalate (ortho-)	D	1	1.05	0.00	9.59	0.076	1.00	5,500	5500	5500	0.023	0.052
39	DEB	Diethybenzene	D	1	0.87	0.08	4.62	0.078	1.00	5,500	5509	5558	0.023	0.053
40	DEG	Diethylene Glycol	D	1	1.12	0.01	3.66	0.076	1.00	5,500	5501	5506	0.023	0.052
41	DEN	Diethylamine	III	3	0.71	1.00	2.50	0.083	1.02	5,500	5610	5864	0.026	0.059
42	DBL	Diisobulylene	D	1	0.72	2.00	3.86	0.103	1.04	5,500	5720	6654	0.033	0.076
43	DIK	Diisobutyl Ketone	D	1	0.81	0.16	4.90	0.079	1.00	5,500	5518	5623	0.024	0.054
44	DIP	Diisopropanolamme	III	1	0.98	0.01	4.59	0.076	1.00	5,500	5501	5507	0.023	0.052
45	DIX	Diisopropylbenzene (all isomers)	D	1	0.86	0.03	5.60	0.077	1.00	5,500	5503	5527	0.023	0.053
46	DTL	Dimethyl Phthalate	D	1	1.19	0.00	6.69	0.076	1.00	5,500	5500	5500	0.023	0.052
47	DOP	Dioclyl Phthalate	D	1	0.98	0.00	13.47	0.076	1.00	5,500	5500	5500	0.023	0.052
48	DPN	Dipentene	D	1	0.84	0.10	4.90	0.078	1.00	5,500	5511	5577	0.023	0.054
49	DIL	Diphenyl	D	1	0.99	0.01	5.31	0.076	1.00	5,500	5501	5508	0.023	0.052
50	DDO	Diphenyl, Diphenyl Ether Mixtures	D	1	1.07	0.01	5.86	0.076	1.00	5,500	5501	5509	0.023	0.052
51	DMF	Dimethylformamide	III	1	0.95	0.30	2.51	0.078	1.01	5,500	5533	5610	0.024	0.054
52	DPE	Diphenyl Ether	D	1	1.07	0.01	5.87	0.076	1.00	5,500	5501	5509	0.023	0.052
53	DPG	Dipropylene Glycol	D	1	1.03	0.07	4.63	0.077	1.00	5,500	5508	5551	0.023	0.053
54	DPX	1,1-, 1,2-, 1,3-Dichloropropane	III	3	1.16	6.30	3.90	0.162	1.13	5,500	6193	9034	0.062	0.140
55	DFF	Distillates Flashed Feed Stocks	D	1	0.75	2.30	3.40	0.102	1.05	5,500	5753	6661	0.033	0.076
56	DSR	Distillates Straight Run	D	1	0.73	2.30	3.40	0.102	1.05	5,500	5753	6661	0.033	0.076
57	DOZ	Dodecene (all isomers)	D	1	0.76	0.02	5.81	0.077	1.00	5,500	5502	5519	0.023	0.052
58	DDB	Dodecylbenzene	D	1	0.86	4.70	8.40	0.240	1.25	5,500	6875	12196	0.112	0.256
59	EAC	Ethyl Acrylate	III	2	0.93	2.00	3.50	0.100	1.04	5,500	5720	6543	0.032	0.074
60	EAI	2-Ethylhexyl acrylate	III	2	0.89	0.02	6.35	0.077	1.00	5,500	5502	5520	0.023	0.052
61	EEA	2-Ethoxyethyl acetate	D	1	0.97	0.02	4.70	0.077	1.00	5,500	5503	5517	0.023	0.052
62	ETG	Ethoxy Triglycol (crude)	D	1	1.02	0.00	6.14	0.076	1.00	5,500	5500	5500	0.023	0.052
63	ETA	Ethyl Acetate	D	1	0.90	4.50	3.04	0.119	1.09	5,500	5995	7504	0.042	0.097
64	EAA	Ethyl Acetoacetate	D	1	1.03	0.20	4.48	0.079	1.00	5,500	5522	5639	0.024	0.055
65	EAL	Ethyl Alcohol (Ethanol)	D	1	0.79	3.50	1.60	0.086	1.07	5,500	5885	6255	0.030	0.067
66	ETB	Ethyl Benzene	D	1	0.87	0.60	3.56	0.083	1.01	5,500	5566	5824	0.026	0.058
67	EBT	Ethyl Butanol	D	1	0.83	0.12	3.52	0.078	1.00	5,500	5513	5564	0.023	0.053
68	EBE	Ethyl tert-butyl ether	D	1	0.74	0.19	3.50	0.078	1.00	5,500	5521	5602	0.024	0.054
69	EBR	Ethyl butyrate	D	1	0.88	1.00	4.00	0.090	1.02	5,500	5610	6107	0.028	0.064
70	ECY	Ethyl Cyclohexane	D	1	0.79	0.50	3.87	0.083	1.01	5,500	5555	5796	0.025	0.058
71	EDC	Ethylene dichloride	III	1	1.26	4.00	3.42	0.122	1.08	5,500	5940	7508	0.043	0.097
72	EGL	Ethylene Glycol	III	1	1.19	0.01	2.21	0.076	1.00	5,500	5501	5503	0.023	0.052
73	EMA	Ethylene Glycol Butyl Ether Acetate	D	1	0.94	0.05	5.52	0.077	1.00	5,500	5506	5544	0.023	0.053
74	EGY	Ethylene Glycol Diacetate	D	1	1.10	0.01	5.03	0.076	1.00	5,500	5501	5508	0.023	0.052
75	EPE	Ethylene Glycol Phenyl Ether	D	1	1.10	0.01	4.80	0.076	1.00	5,500	5501	5508	0.023	0.052
76	EEP	Ethyl-3-ethoxypropionate	D	1	0.95	0.01	5.00	0.076	1.00	5,500	5501	5510	0.023	0.052
77	EHX	2-Ethylhexanol (Octanol)	D	1	0.84	0.02	4.50	0.076	1.00	5,500	5502	5514	0.023	0.052
78	EPR	Ethyl Propionate	D	1	0.89	3.50	1.60	0.086	1.07	5,500	5885	6255	0.030	0.067

	CHRIS Code	Name	Type	VCS Category	Liquid S.G.	*Vapor Press. @ 115 F (psia)	Vapor S.G.	Vapor-air Mixture Weight Density (lb/ft^3)	Vapor Growth Rate	Max. Loading Rate	Vapor Volumetric Flow Rate (bbl/hr)	Air Equivalent Volumetric Flow Rate (bbl/hr)	Pressure Drop to PV Valve in VCS (See Table 3) (psig)	Pressure Drop to Facility Connection in VCS (See Table 5) (psig)
79	ETE	Ethyl Toluene	D	1	0.88	0.28	4.15	0.080	1.01	5,500	5531	5679	0.024	0.056
80	FAM	Formamide	D	1	1.13	0.10	1.55	0.076	1.00	5,500	5511	5520	0.023	0.052
81	FMS	Formaldehyde Solution	III	1	1.13	0.15	1.03	0.076	1.00	5,500	5517	5517	0.023	0.052
82	FAL	Furfuryl Alcohol	D	1	1.13	0.05	3.40	0.077	1.00	5,500	5506	5526	0.023	0.053
83	FFA	Furfural	III	1	1.20	0.15	3.31	0.078	1.00	5,500	5517	5575	0.023	0.053
84	GAK	Gasoline Blending Stocks: Alkylates	D	1	0.75	12.50	3.40	0.217	1.25	5,500	6875	11610	0.102	0.232
85	GRF	Gasoline Blending Stocks: Reformates	D	1	0.80	12.50	3.40	0.217	1.25	5,500	6875	11610	0.102	0.232
86	GAT	Gasolines: Automotive	D	1	0.74	12.50	3.40	0.217	1.25	5,500	6875	11610	0.102	0.232
87	GAV	Gasolines: Aviation	D	1	0.71	12.50	3.40	0.217	1.25	5,500	6875	11610	0.102	0.232
88	GCS	Gasolines: Casinghead	D	1	0.67	12.50	3.40	0.217	1.25	5,500	6875	11610	0.102	0.232
89	GPL	Gasolines: Polymer	D	1	0.75	12.50	3.40	0.217	1.25	5,500	6875	11610	0.102	0.232
90	GSR	Gasolines: StraightRun	D	1	0.75	12.50	3.40	0.217	1.25	5,500	6875	11610	0.102	0.232
91	GCR	Glycerine	D	1	1.26	0.00	3.17	0.076	1.00	5,500	5500	5500	0.023	0.052
92	HMX	Heptane (all isomers)	D	1	0.68	2.50	3.45	0.105	1.05	5,500	5775	6779	0.035	0.079
93	HEP	Heptonic Acid	D	1	0.92	0.01	4.49	0.076	1.00	5,500	5501	5507	0.023	0.052
94	HTX	Heptanol (all isomers)	D	1	0.82	0.04	4.00	0.077	1.00	5,500	5504	5525	0.023	0.053
95	HPX	Heptene (all isomers)	D	2	0.70	2.90	3.40	0.109	1.06	5,500	5819	6958	0.037	0.083
96	HXS	Hexane (all isomers)	D	1	0.66	7.00	3.00	0.142	1.14	5,500	6270	8561	0.055	0.126
97	HXO	Hexaonic Acid	D	1	0.93	0.01	4.00	0.076	1.00	5,500	5501	5506	0.023	0.052
98	HXN	Hexanol	D	1	0.82	1.00	3.52	0.088	1.02	5,500	5610	6031	0.027	0.063
99	HEX	Hexene (all isomers)	D	2	0.67	8.00	2.90	0.148	1.16	5,500	6380	8882	0.060	0.136
100	HXG	Hexylene Glycol	D	1	0.92	0.01	1.10	0.076	1.00	5,500	5501	5501	0.023	0.052
101	IPH	Isophorone	D	1	0.93	0.01	4.75	0.076	1.00	5,500	5501	5507	0.023	0.052
102	JPF	Jet Fuels: JP-4	D	1	0.81	3.40	4.00	0.124	1.07	5,500	5874	7499	0.042	0.097
103	JPV	Jet Fuels JP-5 (Kerosene. heavy)	D	1	0.82	0.10	4.00	0.078	1.00	5,500	5511	5562	0.023	0.053
104	KRS	Kerosene	D	1	0.81	0.15	4.50	0.079	1.00	5,500	5517	5605	0.024	0.054
105	MTT	Methyl Acetate	D	1	0.92	6.10	2.60	0.122	1.12	5,500	6171	7812	0.046	0.105
106	MAL	Methyl Alcohol (Methanol)	D	1	0.79	6.63	1.10	0.079	1.13	5,500	6229	6355	0.030	0.070
107	MAC	Methylamyl Acetate	D	1	0.86	0.33	4.97	0.082	1.01	5,500	5536	5756	0.025	0.057
108	MAA	Methylamyl Alcohol	D	1	0.81	0.43	3.52	0.081	1.01	5,500	5547	5730	0.025	0.057
109	MAK	Methylamyl Keytone	D	1	0.82	0.05	1.00	0.076	1.00	5,500	5506	5506	0.023	0.052
110	MAM	Methyl Acrylate	III	2	0.95	4.10	3.00	0.115	1.08	5,500	5951	7303	0.040	0.092
111	MBE	Methyl Tert-Butyl Ether (MTBE)	D	1	0.74	0.04	3.10	0.077	1.00	5,500	5504	5519	0.023	0.052
112	MBK	Methyl Butyl Ketone	D	1	0.81	0.97	3.50	0.088	1.02	5,500	5607	6012	0.027	0.062
113	MBU	Methyl Butyrate	D	1	0.90	1.26	3.53	0.091	1.03	5,500	5639	6168	0.029	0.065
114	MEK	Methyl Ethyl Ketone	D	1	0.80	4.50	2.50	0.108	1.09	5,500	5995	7135	0.038	0.088
115	MHK	Methyl Heptyl Ketone	D	1	0.83	0.06	4.90	0.077	1.00	5,500	5507	5546	0.023	0.053
116	MIK	Methyl Isobutyl Ketone	D	1	0.80	1.15	3.45	0.089	1.02	5,500	5627	6096	0.028	0.064
117	MMM	Methyl methacrylate	III	2	0.94	2.02	3.45	0.099	1.04	5,500	5722	6538	0.032	0.074
118	MNA	Methyl Naphthalene	D	1	1.02	0.01	4.91	0.076	1.00	5,500	5501	5508	0.023	0.052
119	MNS	Mineral Spirits	D	1	0.75	0.20	4.30	0.079	1.00	5,500	5522	5633	0.024	0.055
120	MPL	Morpholine	III	1	1.00	0.80	3.00	0.084	1.02	5,500	5588	5857	0.026	0.059
121	MRE	Myrcene	D	1	0.80	0.17	4.70	0.079	1.00	5,500	5519	5625	0.024	0.054
122	PTN	Naphtha: Petroleum	D	1	0.74	0.19	3.50	0.078	1.00	5,500	5521	5600	0.024	0.054
123	NSV	Naphtha: Solvent	D	1	0.87	0.20	3.50	0.078	1.00	5,500	5522	5607	0.024	0.054
124	NSS	Naphtha: Stoddard Solvent	D	1	0.78	0.20	4.30	0.079	1.00	5,500	5522	5633	0.024	0.055
125	NVM	Naphtha: VM&P	D	1	0.77	0.19	4.30	0.079	1.00	5,500	5521	5627	0.024	0.054
126	NAX	Nonane (all isomers)	D	1	0.72	0.27	4.40	0.080	1.01	5,500	5530	5684	0.024	0.056
127	NON	Nonene (all isomers)	D	2	0.73	0.35	4.30	0.082	1.01	5,500	5539	5733	0.025	0.057
128	NNS	Nonyl Alcohol (all isomers)	D	1	0.94	0.10	5.00	0.078	1.00	5,500	5511	5579	0.023	0.054
129	NNP	Nonyl Phenol	D	1	0.95	0.01	7.60	0.076	1.00	5,500	5501	5512	0.023	0.052
130	NPM	1-, 2-Nitropropane	III	1	0.99	1.05	3.06	0.086	1.02	5,500	5616	5979	0.027	0.062
131	OAX	Octane (all isomers)	D	1	0.70	0.79	3.90	0.087	1.02	5,500	5587	5969	0.027	0.061
132	OCX	Octanol (all isomers)	D	1	0.83	0.01	4.48	0.076	1.00	5,500	5501	5507	0.023	0.052
133	OTX	Octene (all isomers)	D	2	0.72	0.90	3.90	0.088	1.02	5,500	5599	6033	0.027	0.063
134	OTW	Oil, fuel: No. 2	D	1	0.88	0.56	8.00	0.095	1.01	5,500	5562	6198	0.029	0.066
135	OTD	Oil, fuel: No. 2-D	D	1	0.90	0.69	3.40	0.084	1.01	5,500	5576	5853	0.026	0.059
136	OFR	Oil, fuel: No. 4	D	1	0.90	0.15	3.40	0.078	1.00	5,500	5517	5577	0.023	0.054
137	OFV	Oil, fuel: No. 5	D	1	0.94	0.15	3.40	0.078	1.00	5,500	5517	5577	0.023	0.054
138	OSX	Oil, fuel: No. 6	D	1	0.95	0.15	3.40	0.078	1.00	5,500	5517	5577	0.023	0.054
139	OIL	Oil, misc: Crude	D	1	0.95	0.15	3.40	0.078	1.25	5,500	6875	6951	0.036	0.083
140	ODS	Oil, Misc: Diesel	D	1	0.90	0.69	3.40	0.084	1.01	5,500	5576	5854	0.026	0.059
141	OLB	Oil, Misc: Lubricating	D	1	0.90	0.15	1.00	0.076	1.00	5,500	5517	5517	0.023	0.052
142	ORL	Oil, Misc: Residual	D	1	1.02	0.15	1.00	0.076	1.00	5,500	5517	5517	0.023	0.052
143	OTB	Oil, Misc: Turbine	D	1	0.87	0.30	5.40	0.082	1.01	5,500	5533	5754	0.025	0.057
144	PTY	Pentane (all isomers)	D	5	0.63	27.00	2.50	0.350	1.54	5,500	8470	18150	0.249	0.567
145	PTE	Pentene (all isomers)	D	5	0.64	24.95	2.40	0.310	1.50	5,500	8245	16640	0.209	0.477
146	PIN	Pinene	D	1	0.86	0.38	4.70	0.083	1.01	5,500	5542	5777	0.025	0.057
147	PLB	Polybutene	D	1	0.91	0.01	1.00	0.076	1.00	5,500	5501	5501	0.023	0.052
148	PGC	Polypropylene Glycol	D	1	1.01	0.10	1.00	0.076	1.00	5,500	5511	5511	0.023	0.052
149	IAC	Propyl Acetate (iso-)	D	1	0.89	1.80	3.52	0.097	1.04	5,500	5698	6447	0.031	0.072
150	PAT	Propyl Acetate (n-)	D	1	0.00	1.85	3.52	0.098	1.04	5,500	5704	6472	0.032	0.072
151	IPA	Propyl Alcohol (iso-)	D	1	0.79	3.00	2.07	0.091	1.06	5,500	5830	6382	0.031	0.070
152	PAL	Propyl Alcohol (n-)	D	1	0.80	1.20	2.07	0.082	1.02	5,500	5632	5851	0.026	0.059
153	PBY	Propylbenzene (all isomers)	D	1	0.86	0.20	4.14	0.079	1.00	5,500	5522	5628	0.024	0.055
154	IPX	iso-Propylcyclohexane	D	1	0.80	0.01	4.35	0.076	1.00	5,500	5501	5507	0.023	0.052
155	PPG	Propylene Glycol	D	1	1.04	0.01	2.62	0.076	1.00	5,500	5501	5504	0.023	0.052
156	PGN	Propylene Glycol Methyl Ether Acetate	D	1	0.92	0.70	3.11	0.083	1.01	5,500	5577	5826	0.026	0.058
157	PTT	Propylene Tetramer	D	1	0.29	0.02	1.00	0.076	1.00	5,500	5502	5502	0.023	0.052
158	SFL	Sulfolane	D	1	1.26	0.01	4.14	0.076	1.00	5,500	5501	5506	0.023	0.052
159	STY	Styrene	III	2	0.92	0.40	3.60	0.081	1.01	5,500	5544	5719	0.025	0.056
160	TTG	Tetraethylene Glycol	D	1	1.20	0.01	6.70	0.076	1.00	5,500	5501	5511	0.023	0.052

	CHRIS Code	Name	Type	VCS Category	Liquid S.G.	*Vapor Press. @ 115 F (psia)	Vapor S.G.	Vapor-air Mixture Weight Density (lb/ft^3)	Vapor Growth Rate	Max. Loading Rate	Vapor Volumetric Flow Rate (bbl/hr)	Air Equivalent Volumetric Flow Rate (bbl/hr)	Pressure Drop to PV Valve in VCS (See Table 3) (psig)	Pressure Drop to Facility Connection in VCS (See Table 5) (psig)
161	THN	Tetrahydronaphthalene	D	1	0.97	0.04	4.56	0.077	1.00	5,500	5504	5529	0.023	0.053
162	TOL	Toluene	D	1	0.87	1.50	3.14	0.091	1.03	5,500	5665	6201	0.029	0.066
163	TCN	1,2,3-Trichloropropane	II	3	1.39	0.15	5.60	0.079	1.00	5,500	5517	5633	0.024	0.055
164	TCP	Tricresyl Phosphate (less than 1% of orthc	D	1	1.16	0.01	12.69	0.077	1.00	5,500	5501	5521	0.023	0.052
165	TEB	Triethylbenzene	D	1	0.86	0.02	5.60	0.077	1.00	5,500	5502	5518	0.023	0.052
166	TEN	Triethylamine	II	3	0.73	2.50	3.49	0.105	1.05	5,500	5775	6795	0.035	0.079
167	TEG	Triethylene Glycol	D	1	1.12	0.01	5.17	0.076	1.00	5,500	5501	5508	0.023	0.052
168	TPS	Triethyl Phosphate	D	1	1.07	0.03	6.28	0.077	1.00	5,500	5503	5530	0.023	0.053
169	TRE	Trimethylbenzene (all isomers)	D	1	0.89	0.14	4.20	0.078	1.00	5,500	5515	5588	0.024	0.054
170	TRP	Trixylenyl Phosphate	D	1	1.16	0.00	14.20	0.076	1.00	5,500	5500	5500	0.023	0.052
171	THF	Tetrahydrofuran	III	1	0.89	8.50	1.35	0.090	1.17	5,500	6435	7001	0.037	0.084
172	UDC	Undecene	D	1	0.75	0.05	5.32	0.077	1.00	5,500	5506	5542	0.023	0.053
173	UND	Undecyl Alcohol	D	1	0.84	0.01	5.94	0.076	1.00	5,500	5501	5509	0.023	0.052
174	VAM	Vinyl Acetate	III	2	0.94	5.80	2.97	0.130	1.12	5,500	6138	8015	0.048	0.111
175	XLX	Xylenes (ortho-, meta-, para-)	D	1	0.89	0.51	3.68	0.083	1.01	5,500	5556	5786	0.025	0.058
							max =	0.350	1.54			max =	0.249	0.567

Notes: 1. The above data is sourced from the USCG CHRIS Manual (Ref. 7) & from various manufacturer's MSDS's.

Table 2 **Calculation of Maximum Liquid Transfer Rate as Imposed by the Capacity of the Cargo Tank Venting System**

Note: Darcy's equation will be used to estimate the pressure drop of the vapor-air mixture through the vent piping from the farthest tank in terms of equivalent pipe length, #1P to the P-V valve. Equivalent length for this path is calculated using Crane's Technical Paper 410 (Ref 4) and Cameron Hydraulic Data handbook (Ref 9).

Calculate equivalent lengths of pipe:

a. Pipe run #1

Description: 8" Branch (Exp trunk to vapor stack)
Pipe size, nominal: 8" sch. 40 pipe
Pipe ID (inches): 7.98

Item	Description	Size (in)	Qty	Unit Equivalent Length (ft)	Total Equivalent Length (ft)
1	Entrance	8	1	23.3	23.3
2	Straight Pipe	8	1	53.0	53.0
3	Tee, branch	8	2	40.0	80.0
4	Tee, flow	8	1	14.0	14.0
5					0.0
6					
	Sum (pipe run #1)				170.3

b. Pipe run #2

Description: 6" branch at P-V valve
Pipe size, nominal: 6" sch. 40 pipe
Pipe ID (inches): 6.07

Item	Description	Size (in)	Qty	Unit Equivalent Length (ft)	Total Equivalent Length (ft)
1	Straight Pipe	6	1	3.0	3.0
2	Sudden Contraction (8x6)	6	1	8.0	8.0
	Sum (pipe run #2)				11.0

Table 3 Calculation of Maximum Liquid Transfer Rate as Imposed by the Capacity of the Cargo Tank Venting System (Continued)

A. Calculate pressure drop using Darcy's equation:

						Pipe run #1			**Pipe run #2**				
						Description: 8" Branch (Exp trunk to vapor stack)			Description: 6" branch at P-V valve				
						Pipe ID: 7.98 (in)			Pipe ID: 6.07 (in)				
						Equiv. Pipe Length (table 2a): 170.3 (feet)			Equiv. Pipe Length (table 2b): 11.0 (feet)				
						Darcy friction factor: 0.014			Darcy friction factor: 0.015				
	CHRIS Code	Name	Vapor-air Mixture Weight Density (from Table 1) (lb/ft^3)	Liquid Transfer Rate (filling) (bbl/hr)	Vapor Growth Rate	Vapor Volumetric Flow Rate (bbl/hr)	Mean Velocity (ft/s)	Pressure Drop (pipe run #1) (psig)	Vapor Volumetric Flow Rate (bbl/hr)	Mean Velocity (ft/s)	Pressure Drop (pipe run #2) (psig)	Pressure Drop (Total) (psig)	Air Equiv. Volumetric Flow Rate (bbl/hr)
1	ACN	Acrylonitrile	0.095	5,500	1.100	6050	27.16	0.027	6050	46.95	0.007	0.034	6756
2	ACT	Acetone	0.123	5,500	1.200	6600	29.63	0.042	6600	51.22	0.011	0.053	8393
3	ACP	Acetophenone	0.085	5,500	1.012	5566	24.99	0.021	5566	43.19	0.006	0.026	5881
4	AND	Adiponitrile	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5506
5	AEC	Amyl acetate (all isomers)	0.075	5,500	1.007	5536	24.86	0.018	5536	42.96	0.005	0.023	5485
6	AAI	Amyl Alcohol (iso-, n-, sec-, primary)	0.079	5,500	1.006	5533	24.84	0.019	5533	42.94	0.005	0.024	5637
7	ATN	Acetonitrile	0.076	5,500	1.001	5503	24.71	0.018	5503	42.71	0.005	0.023	5505
8	BAL	Benzyl Alcohol	0.077	5,500	1.002	5511	24.74	0.018	5511	42.77	0.005	0.023	5557
9	BNZ	Benzene	0.114	5,500	1.250	6875	30.87	0.042	6875	53.35	0.011	0.054	8420
10	BTX	Benzene, Toluene, Xylene mixtures (10% Benzen	0.138	5,500	1.250	6875	30.87	0.051	6875	53.35	0.014	0.065	9252
11	BAR	Butyl Acrylate (iso-, n-)	0.086	5,500	1.012	5566	24.99	0.021	5566	43.19	0.006	0.026	5908
12	BAX	Butyl Acetate (all isomers)	0.085	5,500	1.012	5566	24.99	0.020	5566	43.19	0.006	0.026	5867
13	IAL	Butyl Alcohol (iso-)	0.083	5,500	1.018	5599	25.14	0.020	5599	43.45	0.006	0.026	5843
14	BAN	Butyl Alcohol (n-)	0.074	5,500	1.010	5555	24.94	0.018	5555	43.11	0.005	0.023	5477
15	BAS	Butyl Alcohol (sec-)	0.086	5,500	1.026	5643	25.34	0.021	5643	43.79	0.006	0.027	5994
16	BAT	Butyl Alcohol (tert-)	0.097	5,500	1.056	5808	26.08	0.026	5808	45.07	0.007	0.032	6562
17	BPH	Butyl Benzyl Phthalate	0.077	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5518
18	BAD	iso-Butyraldehyde	0.131	5,500	1.156	6358	28.55	0.041	6358	49.34	0.011	0.053	8344
19	BTR	n-Butyraldehyde	0.131	5,500	1.156	6358	28.55	0.041	6358	49.34	0.011	0.053	8344
20	BUE	Butyl Toluene	0.078	5,500	1.002	5511	24.74	0.018	5511	42.77	0.005	0.024	5580
21	CLS	Caprolactam Solutions	0.077	5,500	1.001	5506	24.72	0.018	5506	42.72	0.005	0.023	5530
22	CCH	Cyclohexanone (Anolone)	0.078	5,500	1.004	5522	24.79	0.019	5522	42.85	0.005	0.024	5603
23	CHA	Cyclohexylamine	0.083	5,500	1.012	5568	25.00	0.020	5568	43.21	0.005	0.026	5820
24	CHX	Cyclohexane	0.116	5,500	1.090	5995	26.92	0.033	5995	46.52	0.009	0.041	7410
25	CHN	Cyclohexanol	0.078	5,500	1.003	5517	24.77	0.018	5517	42.81	0.005	0.023	5579
26	CPD	1,3-Cyclopentadiene dimer (molten)	0.080	5,500	1.005	5528	24.82	0.019	5528	42.90	0.005	0.024	5677
27	CMP	p-Cymene	0.078	5,500	1.002	5512	24.75	0.018	5512	42.78	0.005	0.023	5579
28	CRB	Chlorobenzene	0.087	5,500	1.016	5588	25.09	0.021	5588	43.36	0.006	0.027	5972
29	CRS	Cresols	0.077	5,500	1.002	5509	24.73	0.018	5509	42.75	0.005	0.023	5546
30	CUM	Cumene	0.085	5,500	1.012	5566	24.99	0.021	5566	43.19	0.006	0.026	5887
31	IDA	Decaldehyde (iso-)	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5508
32	DAL	Decaldehyde (n-)	0.076	5,500	1.000	5500	24.70	0.018	5500	42.68	0.005	0.023	5500
33	DCE	Decene	0.078	5,500	1.002	5513	24.75	0.019	5513	42.78	0.005	0.024	5590
34	DAX	Decyl Alcohol (all isomers) (Decanol)	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5508
35	DBZ	Decylbenzene (n-)	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5512
36	DAA	Diacetone Alcohol	0.078	5,500	1.002	5511	24.74	0.018	5511	42.77	0.005	0.023	5562
37	DCH	1,1-Dicholoroethane	0.188	5,500	1.198	6589	29.59	0.064	6589	51.13	0.017	0.081	10361
38	DPA	Dibutyl Phthalate (ortho-)	0.076	5,500	1.000	5500	24.70	0.018	5500	42.68	0.005	0.023	5500
39	DEB	Diethybenzene	0.078	5,500	1.002	5509	24.73	0.018	5509	42.75	0.005	0.023	5558
40	DEG	Diethylene Glycol	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5506
41	DEN	Diethylamine	0.083	5,500	1.020	5610	25.19	0.020	5610	43.54	0.006	0.026	5864
42	DBL	Diisobulylene	0.103	5,500	1.040	5720	25.68	0.026	5720	44.39	0.007	0.033	6654
43	DIK	Diisobutyl Ketone	0.079	5,500	1.003	5518	24.77	0.019	5518	42.82	0.005	0.024	5623
44	DIP	Diisopropanolamme	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5507
45	DIX	Diisopropylbenzene (all isomers)	0.077	5,500	1.001	5503	24.71	0.018	5503	42.71	0.005	0.023	5527
46	DTL	Dimethyl Phthalate	0.076	5,500	1.000	5500	24.70	0.018	5500	42.68	0.005	0.023	5500
47	DOP	Dioclyl Phthalate	0.076	5,500	1.000	5500	24.70	0.018	5500	42.68	0.005	0.023	5500
48	DPN	Dipentene	0.078	5,500	1.002	5511	24.74	0.018	5511	42.77	0.005	0.023	5577
49	DIL	Diphenyl	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5508
50	DDO	Diphenyl, Diphenyl Ether Mixtures	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5509
51	DMF	Dimethylformamide	0.078	5,500	1.006	5533	24.84	0.019	5533	42.94	0.005	0.024	5610
52	DPE	Diphenyl Ether	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5509
53	DPG	Dipropylene Glycol	0.077	5,500	1.001	5508	24.73	0.018	5508	42.74	0.005	0.023	5551
54	DPX	1,1-, 1,2-, 1,3-Dichloropropane	0.162	5,500	1.126	6193	27.81	0.048	6193	48.06	0.013	0.062	9034
55	DFF	Distillates Flashed Feed Stocks	0.102	5,500	1.046	5753	25.83	0.026	5753	44.65	0.007	0.033	6661
56	DSR	Distillates Straight Run	0.102	5,500	1.046	5753	25.83	0.026	5753	44.65	0.007	0.033	6661
57	DOZ	Dodecene (all isomers)	0.077	5,500	1.000	5502	24.71	0.018	5502	42.70	0.005	0.023	5519
58	DDB	Dodecylbenzene	0.240	5,500	1.250	6875	30.87	0.088	6875	53.35	0.024	0.112	12196
59	EAC	Ethyl Acrylate	0.100	5,500	1.040	5720	25.68	0.025	5720	44.39	0.007	0.032	6543
60	EAI	2-Ethylhexyl acrylate	0.077	5,500	1.000	5502	24.71	0.018	5502	42.70	0.005	0.023	5520
61	EEA	2-Ethoxyethyl acetate	0.077	5,500	1.000	5503	24.71	0.018	5503	42.70	0.005	0.023	5517
62	ETG	Ethoxy Triglycol (crude)	0.076	5,500	1.000	5500	24.70	0.018	5500	42.68	0.005	0.023	5500
63	ETA	Ethyl Acetate	0.119	5,500	1.090	5995	26.92	0.033	5995	46.52	0.009	0.042	7504
64	EAA	Ethyl Acetoacetate	0.079	5,500	1.004	5522	24.79	0.019	5522	42.85	0.005	0.024	5639
65	EAL	Ethyl Alcohol (Ethanol)	0.086	5,500	1.070	5885	26.42	0.023	5885	45.67	0.006	0.030	6255
66	ETB	Ethyl Benzene	0.083	5,500	1.012	5566	24.99	0.020	5566	43.19	0.005	0.026	5824
67	EBT	Ethyl Butanol	0.078	5,500	1.002	5513	24.75	0.018	5513	42.78	0.005	0.023	5564
68	EBE	Ethyl tert-butyl ether	0.078	5,500	1.004	5521	24.79	0.019	5521	42.85	0.005	0.024	5602
69	EBR	Ethyl butyrate	0.090	5,500	1.020	5610	25.19	0.022	5610	43.54	0.006	0.028	6107
70	ECY	Ethyl Cyclohexane	0.083	5,500	1.010	5555	24.94	0.020	5555	43.11	0.005	0.025	5796
71	EDC	Ethylene dichloride	0.122	5,500	1.080	5940	26.67	0.033	5940	46.10	0.009	0.043	7508
72	EGL	Ethylene Glycol	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5503
73	EMA	Ethylene Glycol Butyl Ether Acetate	0.077	5,500	1.001	5506	24.72	0.018	5506	42.72	0.005	0.023	5544
74	EGY	Ethylene Glycol Diacetate	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5508
75	EPE	Ethylene Glycol Phenyl Ether	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5508
76	EEP	Ethyl-3-ethoxypropionate	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5510
77	EHX	2-Ethylhexanol (Octanol)	0.076	5,500	1.000	5502	24.71	0.018	5502	42.70	0.005	0.023	5514
78	EPR	Ethyl Propionate	0.086	5,500	1.070	5885	26.42	0.023	5885	45.67	0.006	0.030	6255
79	ETE	Ethyl Toluene	0.080	5,500	1.006	5531	24.83	0.019	5531	42.92	0.005	0.024	5679
80	FAM	Formamide	0.076	5,500	1.002	5511	24.74	0.018	5511	42.77	0.005	0.023	5520
81	FMS	Formaldehyde Solution	0.076	5,500	1.003	5517	24.77	0.018	5517	42.81	0.005	0.023	5517
82	FAL	Furfuryl Alcohol	0.077	5,500	1.001	5506	24.72	0.018	5506	42.72	0.005	0.023	5526
83	FFA	Furfural	0.078	5,500	1.003	5517	24.77	0.018	5517	42.81	0.005	0.023	5575
84	GAK	Gasoline Blending Stocks: Alkylates	0.217	5,500	1.250	6875	30.87	0.080	6875	53.35	0.022	0.102	11610
85	GRF	Gasoline Blending Stocks: Reformates	0.217	5,500	1.250	6875	30.87	0.080	6875	53.35	0.022	0.102	11610
86	GAT	Gasolines: Automotive	0.217	5,500	1.250	6875	30.87	0.080	6875	53.35	0.022	0.102	11610
87	GAV	Gasolines: Aviation	0.217	5,500	1.250	6875	30.87	0.080	6875	53.35	0.022	0.102	11610
88	GCS	Gasolines: Casinghead	0.217	5,500	1.250	6875	30.87	0.080	6875	53.35	0.022	0.102	11610
89	GPL	Gasolines: Polymer	0.217	5,500	1.250	6875	30.87	0.080	6875	53.35	0.022	0.102	11610
90	GSR	Gasolines: StraightRun	0.217	5,500	1.250	6875	30.87	0.080	6875	53.35	0.022	0.102	11610
91	GCR	Glycerine	0.076	5,500	1.000	5500	24.70	0.018	5500	42.68	0.005	0.023	5500
92	HMX	Heptane (all isomers)	0.105	5,500	1.050	5775	25.93	0.027	5775	44.82	0.007	0.035	6779
93	HEP	Heptonic Acid	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5507
94	HTX	Heptanol (all isomers)	0.077	5,500	1.001	5504	24.72	0.018	5504	42.72	0.005	0.023	5525
95	HPX	Heptene (all isomers)	0.109	5,500	1.058	5819	26.13	0.029	5819	45.16	0.008	0.037	6958
96	HXS	Hexane (all isomers)	0.142	5,500	1.140	6270	28.15	0.043	6270	48.66	0.012	0.055	8561
97	HXO	Hexaonic Acid	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5506
98	HXN	Hexanol	0.088	5,500	1.020	5610	25.19	0.022	5610	43.54	0.006	0.027	6031
99	HEX	Hexene (all isomers)	0.148	5,500	1.160	6380	28.65	0.047	6380	49.51	0.013	0.060	8882

						Pipe run #1			**Pipe run #2**				
						Description: 8" Branch (Exp trunk to vapor stack)			Description: 6" branch at P-V valve				
						Pipe ID: 7.98 (in)			Pipe ID: 6.07 (in)				
						Equiv. Pipe Length (table 2a): 170.3 (feet)			Equiv. Pipe Length (table 2b): 11.0 (feet)				
						Darcy friction factor: 0.014			Darcy friction factor: 0.015				
	CHRIS Code	Name	Vapor-air Mixture Weight Density (from Table 1) (lb/ft^3)	Liquid Transfer Rate (filling) (bbl/hr)	Vapor Growth Rate	Vapor Volumetric Flow Rate (bbl/hr)	Mean Velocity (ft/s)	Pressure Drop (pipe run #1) (psig)	Vapor Volumetric Flow Rate (bbl/hr)	Mean Velocity (ft/s)	Pressure Drop (pipe run #2) (psig)	Pressure Drop (Total) (psig)	Air Equiv. Volumetric Flow Rate (bbl/hr)
100	HXG	Hexylene Glycol	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5501
101	IPH	Isophorone	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5507
102	JPF	Jet Fuels: JP-4	0.124	5,500	1.068	5874	26.37	0.033	5874	45.58	0.009	0.042	7499
103	JPV	Jet Fuels JP-5 (Kerosene. heavy)	0.078	5,500	1.002	5511	24.74	0.018	5511	42.77	0.005	0.023	5562
104	KRS	Kerosene	0.079	5,500	1.003	5517	24.77	0.019	5517	42.81	0.005	0.024	5605
105	MTT	Methyl Acetate	0.122	5,500	1.122	6171	27.71	0.036	6171	47.89	0.010	0.046	7812
106	MAL	Methyl Alcohol (Methanol)	0.079	5,500	1.133	6229	27.97	0.024	6229	48.34	0.007	0.030	6355
107	MAC	Methylamyl Acetate	0.082	5,500	1.007	5536	24.86	0.020	5536	42.96	0.005	0.025	5756
108	MAA	Methylamyl Alcohol	0.081	5,500	1.009	5547	24.91	0.019	5547	43.05	0.005	0.025	5730
109	MAK	Methylamyl Keytone	0.076	5,500	1.001	5506	24.72	0.018	5506	42.72	0.005	0.023	5506
110	MAM	Methyl Acrylate	0.115	5,500	1.082	5951	26.72	0.032	5951	46.18	0.009	0.040	7303
111	MBE	Methyl Tert-Butyl Ether (MTBE)	0.077	5,500	1.001	5504	24.72	0.018	5504	42.72	0.005	0.023	5519
112	MBK	Methyl Butyl Ketone	0.088	5,500	1.019	5607	25.17	0.021	5607	43.51	0.006	0.027	6012
113	MBU	Methyl Butyrate	0.091	5,500	1.025	5639	25.32	0.023	5639	43.76	0.006	0.029	6168
114	MEK	Methyl Ethyl Ketone	0.108	5,500	1.090	5995	26.92	0.030	5995	46.52	0.008	0.038	7135
115	MHK	Methyl Heptyl Ketone	0.077	5,500	1.001	5507	24.73	0.018	5507	42.73	0.005	0.023	5546
116	MIK	Methyl Isobutyl Ketone	0.089	5,500	1.023	5627	25.26	0.022	5627	43.66	0.006	0.028	6096
117	MMM	Methyl methacrylate	0.099	5,500	1.040	5722	25.69	0.025	5722	44.41	0.007	0.032	6538
118	MNA	Methyl Naphthalene	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5508
119	MNS	Mineral Spirits	0.079	5,500	1.004	5522	24.79	0.019	5522	42.85	0.005	0.024	5633
120	MPL	Morpholine	0.084	5,500	1.016	5588	25.09	0.020	5588	43.36	0.006	0.026	5857
121	MRE	Myrcene	0.079	5,500	1.003	5519	24.78	0.019	5519	42.83	0.005	0.024	5625
122	PTN	Naphtha: Petroleum	0.078	5,500	1.004	5521	24.79	0.019	5521	42.84	0.005	0.024	5600
123	NSV	Naphtha: Solvent	0.078	5,500	1.004	5522	24.79	0.019	5522	42.85	0.005	0.024	5607
124	NSS	Naphtha: Stoddard Solvent	0.079	5,500	1.004	5522	24.79	0.019	5522	42.85	0.005	0.024	5633
125	NVM	Naphtha: VM&P	0.079	5,500	1.004	5521	24.79	0.019	5521	42.84	0.005	0.024	5627
126	NAX	Nonane (all isomers)	0.080	5,500	1.005	5530	24.83	0.019	5530	42.91	0.005	0.024	5684
127	NON	Nonene (all isomers)	0.082	5,500	1.007	5539	24.87	0.019	5539	42.98	0.005	0.025	5733
128	NNS	Nonyl Alcohol (all isomers)	0.078	5,500	1.002	5511	24.74	0.018	5511	42.77	0.005	0.023	5579
129	NNP	Nonyl Phenol	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5512
130	NPM	1-, 2-Nitropropane	0.086	5,500	1.021	5616	25.21	0.021	5616	43.58	0.006	0.027	5979
131	OAX	Octane (all isomers)	0.087	5,500	1.016	5587	25.09	0.021	5587	43.36	0.006	0.027	5969
132	OCX	Octanol (all isomers)	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5507
133	OTX	Octene (all isomers)	0.088	5,500	1.018	5599	25.14	0.022	5599	43.45	0.006	0.027	6033
134	OTW	Oil, fuel: No. 2	0.095	5,500	1.011	5562	24.97	0.023	5562	43.16	0.006	0.029	6198
135	OTD	Oil, fuel: No. 2-D	0.084	5,500	1.014	5576	25.04	0.020	5576	43.27	0.006	0.026	5853
136	OFR	Oil, fuel: No. 4	0.078	5,500	1.003	5517	24.77	0.018	5517	42.81	0.005	0.023	5577
137	OFV	Oil, fuel: No. 5	0.078	5,500	1.003	5517	24.77	0.018	5517	42.81	0.005	0.023	5577
138	OSX	Oil, fuel: No. 6	0.078	5,500	1.003	5517	24.77	0.018	5517	42.81	0.005	0.023	5577
139	OIL	Oil, misc: Crude	0.078	5,500	1.250	6875	30.87	0.029	6875	53.35	0.008	0.036	6951
140	ODS	Oil, Misc: Diesel	0.084	5,500	1.014	5576	25.04	0.020	5576	43.27	0.006	0.026	5854
141	OLB	Oil, Misc: Lubricating	0.076	5,500	1.003	5517	24.77	0.018	5517	42.81	0.005	0.023	5517
142	ORL	Oil, Misc: Residual	0.076	5,500	1.003	5517	24.77	0.018	5517	42.81	0.005	0.023	5517
143	OTB	Oil, Misc: Turbine	0.082	5,500	1.006	5533	24.84	0.020	5533	42.94	0.005	0.025	5754
144	PTY	Pentane (all isomers)	0.350	5,500	1.540	8470	38.03	0.195	8470	65.73	0.053	0.249	18150
145	PTE	Pentene (all isomers)	0.310	5,500	1.499	8245	37.02	0.164	8245	63.98	0.045	0.209	16640
146	PIN	Pinene	0.083	5,500	1.008	5542	24.88	0.020	5542	43.01	0.005	0.025	5777
147	PLB	Polybutene	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5501
148	PGC	Polypropylene Glycol	0.076	5,500	1.002	5511	24.74	0.018	5511	42.77	0.005	0.023	5511
149	IAC	Propyl Acetate (iso-)	0.097	5,500	1.036	5698	25.58	0.025	5698	44.22	0.007	0.031	6447
150	PAT	Propyl Acetate (n-)	0.098	5,500	1.037	5704	25.61	0.025	5704	44.26	0.007	0.032	6472
151	IPA	Propyl Alcohol (iso-)	0.091	5,500	1.060	5830	26.18	0.024	5830	45.24	0.007	0.031	6382
152	PAL	Propyl Alcohol (n-)	0.082	5,500	1.024	5632	25.29	0.020	5632	43.71	0.006	0.026	5851
153	PBY	Propylbenzene (all isomers)	0.079	5,500	1.004	5522	24.79	0.019	5522	42.85	0.005	0.024	5628
154	IPX	iso-Propylcyclohexane	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5507
155	PPG	Propylene Glycol	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5504
156	PGN	Propylene Glycol Methyl Ether Acetate	0.083	5,500	1.014	5577	25.04	0.020	5577	43.28	0.005	0.026	5826
157	PTT	Propylene Tetramer	0.076	5,500	1.000	5502	24.71	0.018	5502	42.70	0.005	0.023	5502
158	SFL	Sulfolane	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5506
159	STY	Styrene	0.081	5,500	1.008	5544	24.89	0.019	5544	43.02	0.005	0.025	5719
160	TTG	Tetraethylene Glycol	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5511
161	THN	Tetrahydronaphthalene	0.077	5,500	1.001	5504	24.72	0.018	5504	42.72	0.005	0.023	5529
162	TOL	Toluene	0.091	5,500	1.030	5665	25.44	0.023	5665	43.96	0.006	0.029	6201
163	TCN	1,2,3-Trichloropropane	0.079	5,500	1.003	5517	24.77	0.019	5517	42.81	0.005	0.024	5633
164	TCP	Tricresyl Phosphate (less than 1% of ortho isomer	0.077	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5521
165	TEB	Triethylbenzene	0.077	5,500	1.000	5502	24.71	0.018	5502	42.70	0.005	0.023	5518
166	TEN	Triethylamine	0.105	5,500	1.050	5775	25.93	0.027	5775	44.82	0.007	0.035	6795
167	TEG	Triethylene Glycol	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5508
168	TPS	Triethyl Phosphate	0.077	5,500	1.001	5503	24.71	0.018	5503	42.71	0.005	0.023	5530
169	TRE	Trimethylbenzene (all isomers)	0.078	5,500	1.003	5515	24.76	0.019	5515	42.80	0.005	0.024	5588
170	TRP	Trixylenyl Phosphate	0.076	5,500	1.000	5500	24.70	0.018	5500	42.68	0.005	0.023	5500
171	THF	Tetrahydrofuran	0.090	5,500	1.170	6435	28.89	0.029	6435	49.94	0.008	0.037	7001
172	UDC	Undecene	0.077	5,500	1.001	5506	24.72	0.018	5506	42.72	0.005	0.023	5542
173	UND	Undecyl Alcohol	0.076	5,500	1.000	5501	24.70	0.018	5501	42.69	0.005	0.023	5509
174	VAM	Vinyl Acetate	0.130	5,500	1.116	6138	27.56	0.038	6138	47.63	0.010	0.048	8015
175	XLX	Xylenes (ortho-, meta-, para-)	0.083	5,500	1.010	5556	24.95	0.020	5556	43.12	0.005	0.025	5786
											max =	0.249	18150
												cfm =	1699
												m3/h =	2886

Greatest pressure drop to P-V valve: 0.25 (psig) Pentane (all isomers)
High velocity P-V valve pressure setting: 1.50 (psig)
Valve setting + pressure drop in piping = 1.75 (psig)
Back pressure imposed by P-V valve @ highest flow rate 0.77 (psig)
Total back pressure imposed on cargo tank by venting 1.02 (psig) OK
Max design working pressure of tanks: 3.00 (psig)

Conclusion: At the maximum cargo loading rate, the total back pressure imposed by the tank venting system does not exceed the maximum design working pressure of the tanks.

B. Check vacuum relieving capacity at maximum discharge rate:

Opening vacuum setting for PV Valve: 0.5 (psig)
Maximum discharge rate (total): 4300 (bbl/hr) 402 cfm
Corresponding vacuum at max discharge rate: (see attached PV valve flow capacity curve) 0.51 (psig)

Table 4 **Calculation of the Maximum Liquid Transfer Rate as Imposed by the pressure drop between the most remote tank and the facility vapor connection (Ref: 46 CFR 39.30-1(d)(3):**

Note: Darcy's equation will be used to estimate the pressure drop of the vapor-air mixture through the vent piping from the farthest tank in terms of equivalent pipe length, #1P to the facility connection. Equivalent length for this path is calculated using Crane's Technical Paper 410 (Ref. 4) and Cameron Hydraulic Data handbook (Ref. 9)

Calculate equivalent lengths of pipe:

a. Pipe run #1

Description: 8" Piping
Pipe size, nominal: 8" sch. 40 pipe
Pipe ID (inches): 7.98

Item	Description	Size (in)	Qty	Unit Equivalent Length (ft)	Total Equivalent Length (ft)
1	Entrance	8	1	23.3	23.3
2	Straight Pipe	8	1	190.0	190.0
3	Tee, branch	8	2	40.0	80.0
4	Tee, flow	8	7	14.0	98.0
5	Elbow, 90 deg.	8	0	14.0	0.0
6	Elbow, 45 deg.	8	4	11.0	44.0
7	Valve, Gate	8	1	8.6	8.6
8	Hose	8	1	50.0	50.0
	Sum (pipe run #1)				493.9

Table 5 **Calculation of the Maximum Liquid Transfer Rate as Imposed by the pressure drop between the most remote tank and the facility vapor connection (Ref: 46 CFR 39.30-1(d)(3) (continued):**

1. Calculate pressure drop using Darcy's equation:

Pipe run #1

Description: 8" Piping
Pipe ID: 7.98 (in)

Equivalent Length of Pipe (from Table 4a): 493.9 (feet)

Darcy friction factor: 0.014

	CHRIS Code	Name	Vapor-air Mixture Weight Density (from Table 1) (lb/ft^3)	Liquid Transfer Rate (filling) (bbl/hr)	Vapor Growth Rate	Vapor Volumetric Flow Rate (bbl/hr)	Mean Velocity (ft/s)	Pressure Drop (pipe run #1) (psig)	Pressure Drop (Total) (psig)	Air Equivalent Volumetric Flow Rate (bbl/hr)
1	ACN	Acrylonitrile	0.095	5,500	1.100	6050	27.16	0.079	0.079	6756
2	ACT	Acetone	0.123	5,500	1.200	6600	29.63	0.121	0.121	8393
3	ACP	Acetophenone	0.085	5,500	1.012	5566	24.99	0.060	0.060	5881
4	AND	Adiponitrile	0.076	5,500	1.000	5501	24.70	0.052	0.052	5506
5	AEC	Amyl acetate (all isomers)	0.075	5,500	1.007	5536	24.86	0.052	0.052	5485
6	AAI	Amyl Alcohol (iso-, n-, sec-, primary)	0.079	5,500	1.006	5533	24.84	0.055	0.055	5637
7	ATN	Acetonitrile	0.076	5,500	1.001	5503	24.71	0.052	0.052	5505
8	BAL	Benzyl Alcohol	0.077	5,500	1.002	5511	24.74	0.053	0.053	5557
9	BNZ	Benzene	0.114	5,500	1.250	6875	30.87	0.122	0.122	8420
10	BTX	Benzene, Toluene, Xylene mixtures (10% Benzene	0.138	5,500	1.250	6875	30.87	0.147	0.147	9252
11	BAR	Butyl Acrylate (iso-, n-)	0.086	5,500	1.012	5566	24.99	0.060	0.060	5908
12	BAX	Butyl Acetate (all isomers)	0.085	5,500	1.012	5566	24.99	0.059	0.059	5867
13	IAL	Butyl Alcohol (iso-)	0.083	5,500	1.018	5599	25.14	0.059	0.059	5843
14	BAN	Butyl Alcohol (n-)	0.074	5,500	1.010	5555	24.94	0.052	0.052	5477
15	BAS	Butyl Alcohol (sec-)	0.086	5,500	1.026	5643	25.34	0.062	0.062	5994
16	BAT	Butyl Alcohol (tert-)	0.097	5,500	1.056	5808	26.08	0.074	0.074	6562
17	BPH	Butyl Benzyl Phthalate	0.077	5,500	1.000	5501	24.70	0.052	0.052	5518
18	BAD	iso-Butyraldehyde	0.131	5,500	1.156	6358	28.55	0.120	0.120	8344
19	BTR	n-Butyraldehyde	0.131	5,500	1.156	6358	28.55	0.120	0.120	8344
20	BUE	Butyl Toluene	0.078	5,500	1.002	5511	24.74	0.054	0.054	5580
21	CLS	Caprolactam Solutions	0.077	5,500	1.001	5506	24.72	0.053	0.053	5530
22	CCH	Cyclohexanone (Anolone)	0.078	5,500	1.004	5522	24.79	0.054	0.054	5603
23	CHA	Cyclohexylamine	0.083	5,500	1.012	5568	25.00	0.058	0.058	5820
24	CHX	Cyclohexane	0.116	5,500	1.090	5995	26.92	0.094	0.094	7410
25	CHN	Cyclohexanol	0.078	5,500	1.003	5517	24.77	0.054	0.054	5579
26	CPD	1,3-Cyclopentadiene dimer (molten)	0.080	5,500	1.005	5528	24.82	0.055	0.055	5677
27	CMP	p-Cymene	0.078	5,500	1.002	5512	24.75	0.054	0.054	5579
28	CRB	Chlorobenzene	0.087	5,500	1.016	5588	25.09	0.061	0.061	5972
29	CRS	Cresols	0.077	5,500	1.002	5509	24.73	0.053	0.053	5546
46	DTL	Dimethyl Phthalate	0.076	5,500	1.000	5500	24.70	0.052	0.052	5500
47	DOP	Dioclyl Phthalate	0.076	5,500	1.000	5500	24.70	0.052	0.052	5500
48	DPN	Dipentene	0.078	5,500	1.002	5511	24.74	0.054	0.054	5577
49	DIL	Diphenyl	0.076	5,500	1.000	5501	24.70	0.052	0.052	5508
50	DDO	Diphenyl, Diphenyl Ether Mixtures	0.076	5,500	1.000	5501	24.70	0.052	0.052	5509
51	DMF	Dimethylformamide	0.078	5,500	1.006	5533	24.84	0.054	0.054	5610
52	DPE	Diphenyl Ether	0.076	5,500	1.000	5501	24.70	0.052	0.052	5509
53	DPG	Dipropylene Glycol	0.077	5,500	1.001	5508	24.73	0.053	0.053	5551
54	DPX	1,1-, 1,2-, 1,3-Dichloropropane	0.162	5,500	1.126	6193	27.81	0.140	0.140	9034
55	DFF	Distillates Flashed Feed Stocks	0.102	5,500	1.046	5753	25.83	0.076	0.076	6661
56	DSR	Distillates Straight Run	0.102	5,500	1.046	5753	25.83	0.076	0.076	6661
57	DOZ	Dodecene (all isomers)	0.077	5,500	1.000	5502	24.71	0.052	0.052	5519
58	DDB	Dodecylbenzene	0.240	5,500	1.250	6875	30.87	0.256	0.256	12196
59	EAC	Ethyl Acrylate	0.100	5,500	1.040	5720	25.68	0.074	0.074	6543
60	EAI	2-Ethylhexyl acrylate	0.077	5,500	1.000	5502	24.71	0.052	0.052	5520
61	EEA	2-Ethoxyethyl acetate	0.077	5,500	1.000	5503	24.71	0.052	0.052	5517
62	ETG	Ethoxy Triglycol (crude)	0.076	5,500	1.000	5500	24.70	0.052	0.052	5500
63	ETA	Ethyl Acetate	0.119	5,500	1.090	5995	26.92	0.097	0.097	7504
64	EAA	Ethyl Acetoacetate	0.079	5,500	1.004	5522	24.79	0.055	0.055	5639
65	EAL	Ethyl Alcohol (Ethanol)	0.086	5,500	1.070	5885	26.42	0.067	0.067	6255
66	ETB	Ethyl Benzene	0.083	5,500	1.012	5566	24.99	0.058	0.058	5824
67	EBT	Ethyl Butanol	0.078	5,500	1.002	5513	24.75	0.053	0.053	5564
68	EBE	Ethyl tert-butyl ether	0.078	5,500	1.004	5521	24.79	0.054	0.054	5602
69	EBR	Ethyl butyrate	0.090	5,500	1.020	5610	25.19	0.064	0.064	6107
70	ECY	Ethyl Cyclohexane	0.083	5,500	1.010	5555	24.94	0.058	0.058	5796
71	EDC	Ethylene dichloride	0.122	5,500	1.080	5940	26.67	0.097	0.097	7508
72	EGL	Ethylene Glycol	0.076	5,500	1.000	5501	24.70	0.052	0.052	5503
73	EMA	Ethylene Glycol Butyl Ether Acetate	0.077	5,500	1.001	5506	24.72	0.053	0.053	5544
74	EGY	Ethylene Glycol Diacetate	0.076	5,500	1.000	5501	24.70	0.052	0.052	5508
75	EPE	Ethylene Glycol Phenyl Ether	0.076	5,500	1.000	5501	24.70	0.052	0.052	5508
76	EEP	Ethyl-3-ethoxypropionate	0.076	5,500	1.000	5501	24.70	0.052	0.052	5510
77	EHX	2-Ethylhexanol (Octanol)	0.076	5,500	1.000	5502	24.71	0.052	0.052	5514
78	EPR	Ethyl Propionate	0.086	5,500	1.070	5885	26.42	0.067	0.067	6255
79	ETE	Ethyl Toluene	0.080	5,500	1.006	5531	24.83	0.056	0.056	5679
80	FAM	Formamide	0.076	5,500	1.002	5511	24.74	0.052	0.052	5520
81	FMS	Formaldehyde Solution	0.076	5,500	1.003	5517	24.77	0.052	0.052	5517
82	FAL	Furfuryl Alcohol	0.077	5,500	1.001	5506	24.72	0.053	0.053	5526
83	FFA	Furfural	0.078	5,500	1.003	5517	24.77	0.053	0.053	5575
84	GAK	Gasoline Blending Stocks: Alkylates	0.217	5,500	1.250	6875	30.87	0.232	0.232	11610
85	GRF	Gasoline Blending Stocks: Reformates	0.217	5,500	1.250	6875	30.87	0.232	0.232	11610
86	GAT	Gasolines: Automotive	0.217	5,500	1.250	6875	30.87	0.232	0.232	11610
87	GAV	Gasolines: Aviation	0.217	5,500	1.250	6875	30.87	0.232	0.232	11610
88	GCS	Gasolines: Casinghead	0.217	5,500	1.250	6875	30.87	0.232	0.232	11610
89	GPL	Gasolines: Polymer	0.217	5,500	1.250	6875	30.87	0.232	0.232	11610
90	GSR	Gasolines: StraightRun	0.217	5,500	1.250	6875	30.87	0.232	0.232	11610
91	GCR	Glycerine	0.076	5,500	1.000	5500	24.70	0.052	0.052	5500
92	HMX	Heptane (all isomers)	0.105	5,500	1.050	5775	25.93	0.079	0.079	6779
93	HEP	Heptonic Acid	0.076	5,500	1.000	5501	24.70	0.052	0.052	5507
94	HTX	Heptanol (all isomers)	0.077	5,500	1.001	5504	24.72	0.053	0.053	5525
95	HPX	Heptene (all isomers)	0.109	5,500	1.058	5819	26.13	0.083	0.083	6958
96	HXS	Hexane (all isomers)	0.142	5,500	1.140	6270	28.15	0.126	0.126	8561
97	HXO	Hexaonic Acid	0.076	5,500	1.000	5501	24.70	0.052	0.052	5506
98	HXN	Hexanol	0.088	5,500	1.020	5610	25.19	0.063	0.063	6031
99	HEX	Hexene (all isomers)	0.148	5,500	1.160	6380	28.65	0.136	0.136	8882
100	HXG	Hexylene Glycol	0.076	5,500	1.000	5501	24.70	0.052	0.052	5501
101	IPH	Isophorone	0.076	5,500	1.000	5501	24.70	0.052	0.052	5507
102	JPF	Jet Fuels: JP-4	0.124	5,500	1.068	5874	26.37	0.097	0.097	7499
103	JPV	Jet Fuels JP-5 (Kerosene. heavy)	0.078	5,500	1.002	5511	24.74	0.053	0.053	5562
104	KRS	Kerosene	0.079	5,500	1.003	5517	24.77	0.054	0.054	5605
105	MTT	Methyl Acetate	0.122	5,500	1.122	6171	27.71	0.105	0.105	7812
106	MAL	Methyl Alcohol (Methanol)	0.079	5,500	1.133	6229	27.97	0.070	0.070	6355
107	MAC	Methylamyl Acetate	0.082	5,500	1.007	5536	24.86	0.057	0.057	5756
108	MAA	Methylamyl Alcohol	0.081	5,500	1.009	5547	24.91	0.057	0.057	5730
109	MAK	Methylamyl Keytone	0.076	5,500	1.001	5506	24.72	0.052	0.052	5506
110	MAM	Methyl Acrylate	0.115	5,500	1.082	5951	26.72	0.092	0.092	7303

Pipe run #1

Description: 8" Piping
Pipe ID: 7.98 (in)

Equivalent Length of Pipe (from Table 4a): 493.9 (feet)

Darcy friction factor: 0.014

111	MBE	Methyl Tert-Butyl Ether (MTBE)	0.077	5,500	1.001	5504	24.72	0.052		0.052	5519
112	MBK	Methyl Butyl Ketone	0.088	5,500	1.019	5607	25.17	0.062		0.062	6012
113	MBU	Methyl Butyrate	0.091	5,500	1.025	5639	25.32	0.065		0.065	6168
114	MEK	Methyl Ethyl Ketone	0.108	5,500	1.090	5995	26.92	0.088		0.088	7135
115	MHK	Methyl Heptyl Ketone	0.077	5,500	1.001	5507	24.73	0.053		0.053	5546
116	MIK	Methyl Isobutyl Ketone	0.089	5,500	1.023	5627	25.26	0.064		0.064	6096
117	MMM	Methyl methacrylate	0.099	5,500	1.040	5722	25.69	0.074		0.074	6538
118	MNA	Methyl Naphthalene	0.076	5,500	1.000	5501	24.70	0.052		0.052	5508
119	MNS	Mineral Spirits	0.079	5,500	1.004	5522	24.79	0.055		0.055	5633
120	MPL	Morpholine	0.084	5,500	1.016	5588	25.09	0.059		0.059	5857
121	MRE	Myrcene	0.079	5,500	1.003	5519	24.78	0.054		0.054	5625
122	PTN	Naphtha: Petroleum	0.078	5,500	1.004	5521	24.79	0.054		0.054	5600
123	NSV	Naphtha: Solvent	0.078	5,500	1.004	5522	24.79	0.054		0.054	5607
124	NSS	Naphtha: Stoddard Solvent	0.079	5,500	1.004	5522	24.79	0.055		0.055	5633
125	NVM	Naphtha: VM&P	0.079	5,500	1.004	5521	24.79	0.054		0.054	5627
126	NAX	Nonane (all isomers)	0.080	5,500	1.005	5530	24.83	0.056		0.056	5684
127	NON	Nonene (all isomers)	0.082	5,500	1.007	5539	24.87	0.057		0.057	5733
128	NNS	Nonyl Alcohol (all isomers)	0.078	5,500	1.002	5511	24.74	0.054		0.054	5579
129	NNP	Nonyl Phenol	0.076	5,500	1.000	5501	24.70	0.052		0.052	5512
130	NPM	1-, 2-Nitropropane	0.086	5,500	1.021	5616	25.21	0.062		0.062	5979
131	OAX	Octane (all isomers)	0.087	5,500	1.016	5587	25.09	0.061		0.061	5969
132	OCX	Octanol (all isomers)	0.076	5,500	1.000	5501	24.70	0.052		0.052	5507
133	OTX	Octene (all isomers)	0.088	5,500	1.018	5599	25.14	0.063		0.063	6033
134	OTW	Oil, fuel: No. 2	0.095	5,500	1.011	5562	24.97	0.066		0.066	6198
135	OTD	Oil, fuel: No. 2-D	0.084	5,500	1.014	5576	25.04	0.059		0.059	5853
136	OFR	Oil, fuel: No. 4	0.078	5,500	1.003	5517	24.77	0.054		0.054	5577
137	OFV	Oil, fuel: No. 5	0.078	5,500	1.003	5517	24.77	0.054		0.054	5577
138	OSX	Oil, fuel: No. 6	0.078	5,500	1.003	5517	24.77	0.054		0.054	5577
139	OIL	Oil, misc: Crude	0.078	5,500	1.250	6875	30.87	0.083		0.083	6951
140	ODS	Oil, Misc: Diesel	0.084	5,500	1.014	5576	25.04	0.059		0.059	5854
141	OLB	Oil, Misc: Lubricating	0.076	5,500	1.003	5517	24.77	0.052		0.052	5517
142	ORL	Oil, Misc: Residual	0.076	5,500	1.003	5517	24.77	0.052		0.052	5517
143	OTB	Oil, Misc: Turbine	0.082	5,500	1.006	5533	24.84	0.057		0.057	5754
144	PTY	Pentane (all isomers)	0.350	5,500	1.540	8470	38.03	0.567		0.567	18150
145	PTE	Pentene (all isomers)	0.310	5,500	1.499	8245	37.02	0.477		0.477	16640
146	PIN	Pinene	0.083	5,500	1.008	5542	24.88	0.057		0.057	5777
147	PLB	Polybutene	0.076	5,500	1.000	5501	24.70	0.052		0.052	5501
148	PGC	Polypropylene Glycol	0.076	5,500	1.002	5511	24.74	0.052		0.052	5511
149	IAC	Propyl Acetate (iso-)	0.097	5,500	1.036	5698	25.58	0.072		0.072	6447
150	PAT	Propyl Acetate (n-)	0.098	5,500	1.037	5704	25.61	0.072		0.072	6472
151	IPA	Propyl Alcohol (iso-)	0.091	5,500	1.060	5830	26.18	0.070		0.070	6382
152	PAL	Propyl Alcohol (n-)	0.082	5,500	1.024	5632	25.29	0.059		0.059	5851
153	PBY	Propylbenzene (all isomers)	0.079	5,500	1.004	5522	24.79	0.055		0.055	5628
154	IPX	iso-Propylcyclohexane	0.076	5,500	1.000	5501	24.70	0.052		0.052	5507
155	PPG	Propylene Glycol	0.076	5,500	1.000	5501	24.70	0.052		0.052	5504
156	PGN	Propylene Glycol Methyl Ether Acetate	0.083	5,500	1.014	5577	25.04	0.058		0.058	5826
157	PTT	Propylene Tetramer	0.076	5,500	1.000	5502	24.71	0.052		0.052	5502
158	SFL	Sulfolane	0.076	5,500	1.000	5501	24.70	0.052		0.052	5506
159	STY	Styrene	0.081	5,500	1.008	5544	24.89	0.056		0.056	5719
160	TTG	Tetraethylene Glycol	0.076	5,500	1.000	5501	24.70	0.052		0.052	5511
161	THN	Tetrahydronaphthalene	0.077	5,500	1.001	5504	24.72	0.053		0.053	5529
162	TOL	Toluene	0.091	5,500	1.030	5665	25.44	0.066		0.066	6201
163	TCN	1,2,3-Trichloropropane	0.079	5,500	1.003	5517	24.77	0.055		0.055	5633
164	TCP	Tricresyl Phosphate (less than 1% of ortho isomer)	0.077	5,500	1.000	5501	24.70	0.052		0.052	5521
165	TEB	Triethylbenzene	0.077	5,500	1.000	5502	24.71	0.052		0.052	5518
166	TEN	Triethylamine	0.105	5,500	1.050	5775	25.93	0.079		0.079	6795
167	TEG	Triethylene Glycol	0.076	5,500	1.000	5501	24.70	0.052		0.052	5508
168	TPS	Triethyl Phosphate	0.077	5,500	1.001	5503	24.71	0.053		0.053	5530
169	TRE	Trimethylbenzene (all isomers)	0.078	5,500	1.003	5515	24.76	0.054		0.054	5588
170	TRP	Trixylenyl Phosphate	0.076	5,500	1.000	5500	24.70	0.052		0.052	5500
171	THF	Tetrahydrofuran	0.090	5,500	1.170	6435	28.89	0.084		0.084	7001
172	UDC	Undecene	0.077	5,500	1.001	5506	24.72	0.053		0.053	5542
173	UND	Undecyl Alcohol	0.076	5,500	1.000	5501	24.70	0.052		0.052	5509
174	VAM	Vinyl Acetate	0.130	5,500	1.116	6138	27.56	0.111		0.111	8015
175	XLX	Xylenes (ortho-, meta-, para-)	0.083	5,500	1.010	5556	24.95	0.058		0.058	5786
									max =	0.567	18150

2. Compare pressure drop to P-V valve pressure settings:

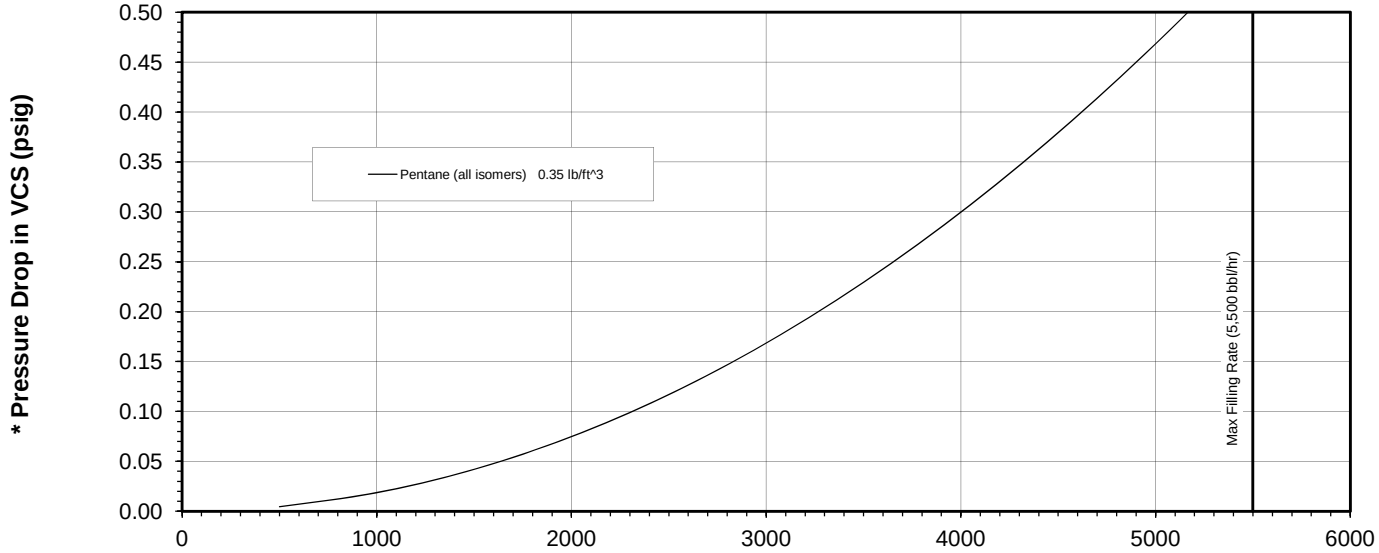
a. High-velocity P-V Valve pressure setting:	1.50 (psig)			
b. Cargo tank P-V Valve pressure setting:	1.50 (psig)			
c. 80% of lowest P-V Valve Pressure Setting:	1.20 (psig)			
d. Highest Pressure Drop from Tank to Facility Connection:	0.57 (psig)	for	Pentane (all isomers)	
e. Max Allowable Back Pressure at Facility Connection:	0.63 (psig)			

Conclusion:
For the cargo with the highest pressure drop (Pentane), the pressure drop is 0.57 psig. This, when added to the back pressure at the facility vapor connection must not exceed 80% of the pressure setting of any P-V valve in the cargo tank venting system. Therefore, the maximum allowable back pressure at the shore facility must not exceed 0.63 psig when loading with Pentane at the maximum liquid transfer rate (5,500 bbl/hr).

Graphs as required by 46 CFR 39.30-1(b)(3)

Curve of Loading Rate vs. Pressure Drop

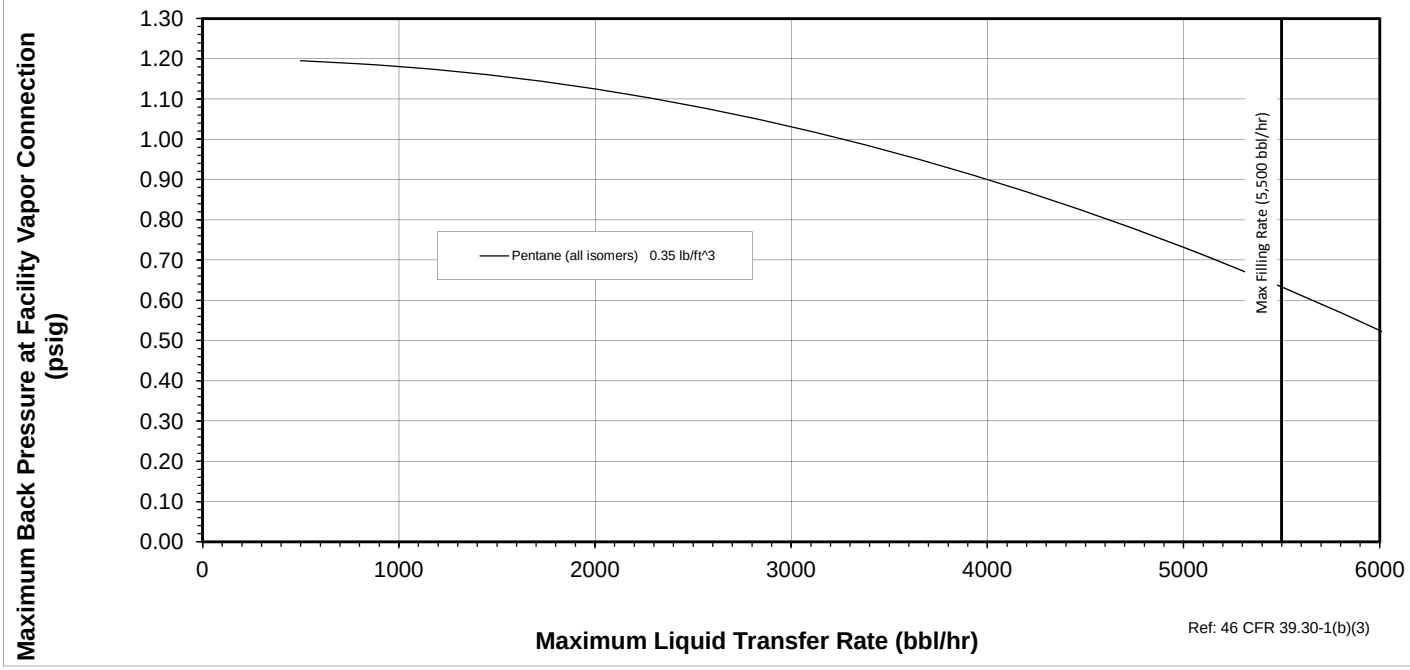
Conrad Orange Shipyard



Ref: 46 CFR 39.30-1(b)(3)

Curve of Allowable Back Pressure at Facility Connection

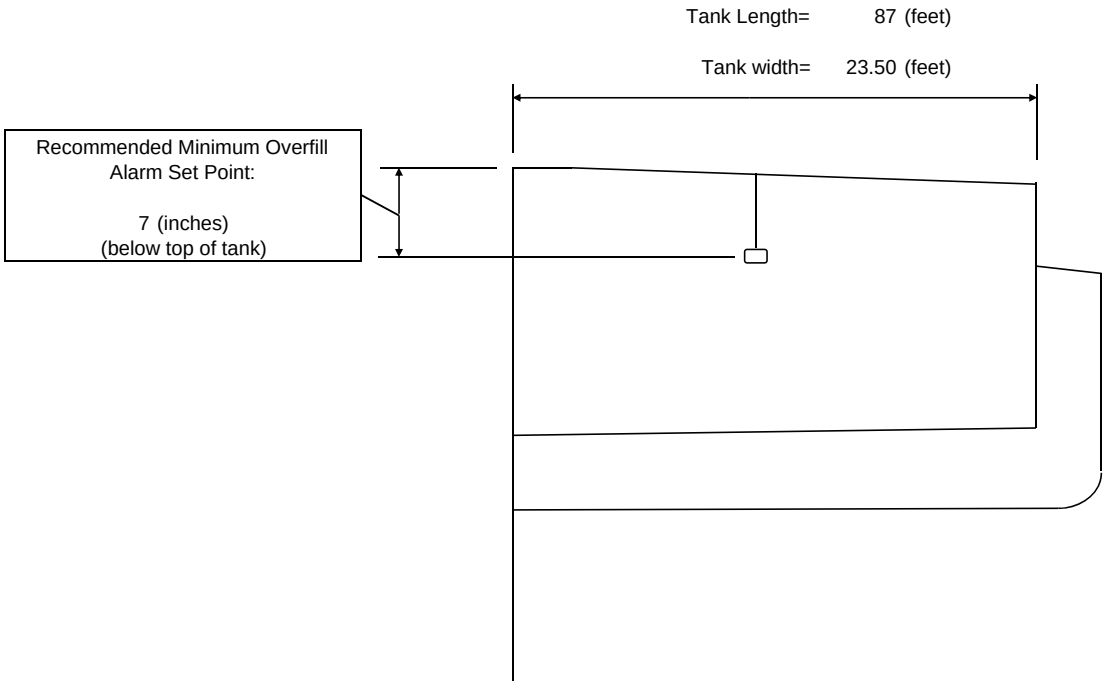
Conrad Orange Shipyard
Hulls H447, H448, H449



Ref: 46 CFR 39.30-1(b)(3)

CONRAD ORANGE SHIPYARD
H447, H448, H449

Calculation of Overfill Alarm Set Point
(Cargo Tank No. 1 P/S)

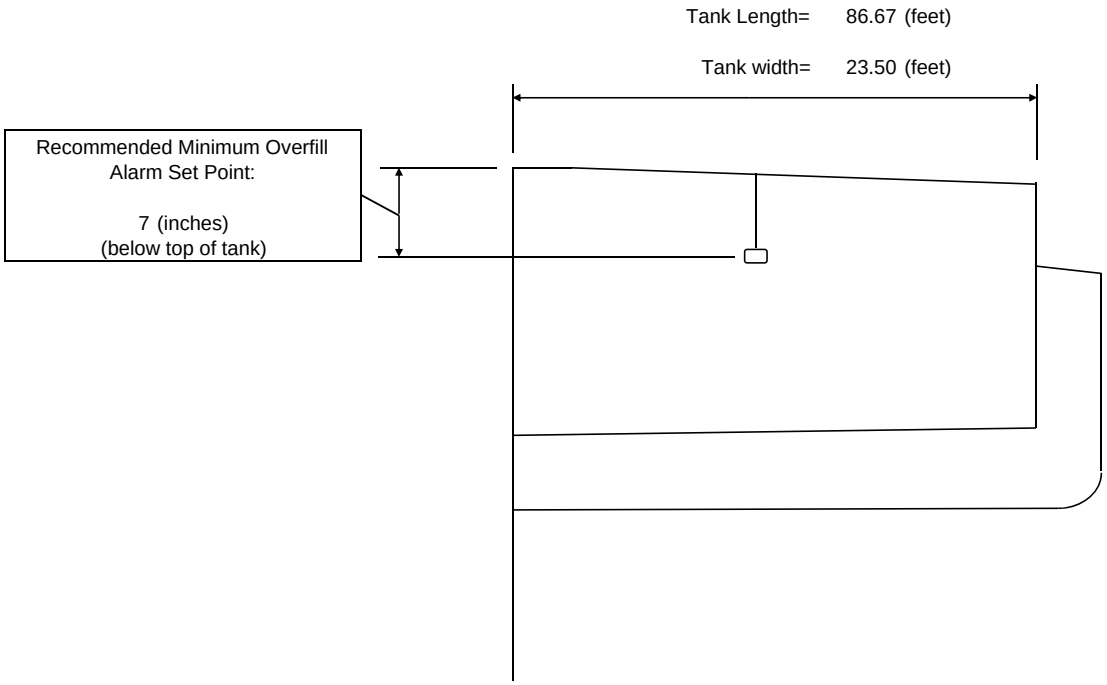


Maximum (per tank) Cargo	=	5,500	(bbl/hr)	
Loading Rate	=	91.67	(bbl/min)	
Minimum allowable time from alarm to overflow	=	60	(sec)	
Required volume above overfill alarm set point	=	91.7	(bbl)	
Capacity to deck at CL (17'-8" ABL) =		5315	BBL	
Capacity to 7" below dk at CL (17'-1" ABL) =		5203	BBL	
Volume above alarm =		112.2	BBL	RESULT OK
**Recommended set point of	=	7	(inches)	[Appx. 98% full tank]

**Note: Or 98.5%, whichever is lower (to comply with 33CFR155.775)		
Capacity at 98.5% =	5235	BBL
Dist from TT at CL =	0.49	ft.

CONRAD ORANGE SHIPYARD
H447, H448, H449

Calculation of Overfill Alarm Set Point
(Cargo Tank No. 2 P/S)



Maximum (per tank) Cargo	=	5,500	(bbl/hr)	
Loading Rate	=	91.67	(bbl/min)	
Minimum allowable time from alarm to overflow	=	60	(sec)	
Required volume above overfill alarm set point	=	91.7	(bbl)	
Capacity to deck at CL (17'-8" ABL) =		5295	BBL	
Capacity to 7" below dk at CL (17'-1" ABL) =		5183	BBL	
Volume above alarm =		111.8	BBL	RESULT OK
**Recommended set point of	=	7	(inches)	[Appx. 98% full tank]

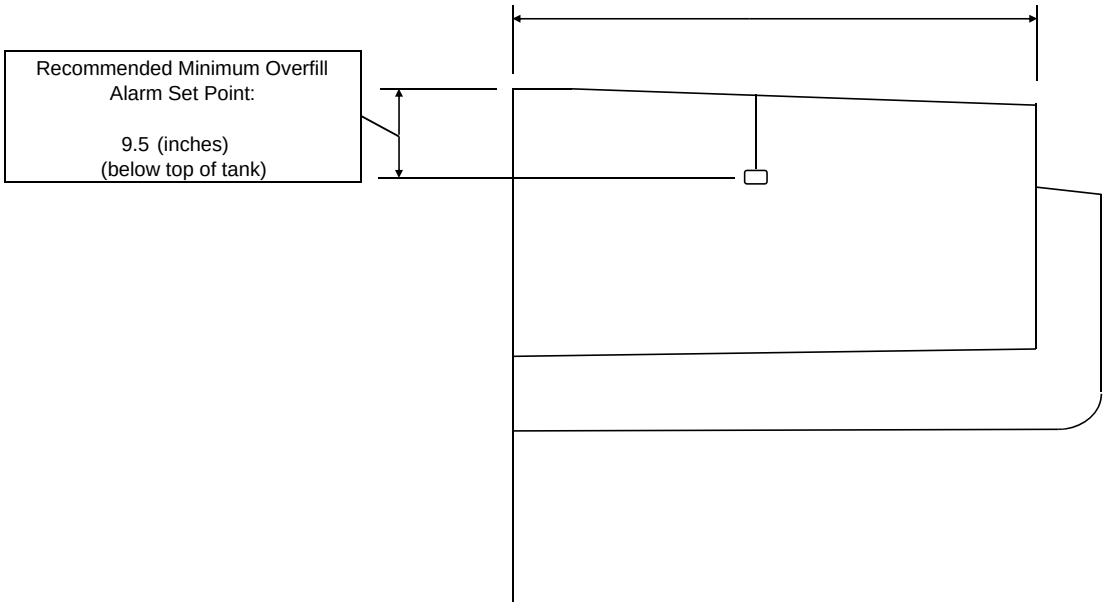
**Note: Or 98.5%, whichever is lower (to comply with 33CFR155.775)		
Capacity at 98.5% =	5215	BBL
Dist from TT at CL =	0.49	ft.

CONRAD ORANGE SHIPYARD
H447, H448, H449

Calculation of Overfill Alarm Set Point
(Cargo Tank No. 3 P/S)

Tank Length= 86.33 (feet)
Trunk Length= 46.33 (feet)

Tank width= 23.50 (feet)



Maximum (per tank) Cargo	=	5,500	(bbl/hr)	
Loading Rate	=	91.67	(bbl/min)	
Minimum allowable time from alarm to overflow	=	60	(sec)	
Required volume above overfill alarm set point	=	91.7	(bbl)	
Capacity to deck at CL (17'-8" ABL) =		4427	BBL	
Capacity to 9.5" below dk at CL (16'-10.5" ABL) =		4328	BBL	
Volume above alarm =		99.5	BBL	RESULT OK
**Recommended set point of	=	9.5	(inches)	[Appx. 98% full tank]

**Note: Or 98.5%, whichever is lower (to comply with 33CFR155.775)		
Capacity at 98.5% =	4361	BBL
Dist from TT at CL =	0.62	ft.

REFERENCES

1. 46 CFR 32.55-25, Venting of cargo tanks of tank barges constructed on or after July 1, 1951 - B/ALL
2. 46 CFR 39.20-11, Vapor overpressure and vacuum protection - TB/ALL
3. 46 CFR 39.30-1, Operational Requirements - TB/ALL
4. Flow of Fluids Through Valves, Fittings, and Pipe; Crane Technical Paper No. 410
5. USCG Guidelines for Determining the Maximum Liquid Transfer Rate for a Tank Vessel Transferring a Flammable or Combustible Cargo Using a Vapor Control System
6. Conrad Dwg. P-03 Vapor Control Piping
7. USCG CHRIS (Chemical Hazards Response Information System) Manual.
8. 46 CFR 39.20-9, Tank Barge Liquid Overfill Protection - B/ALL
9. Cameron Hydraulic Data, 15th edition

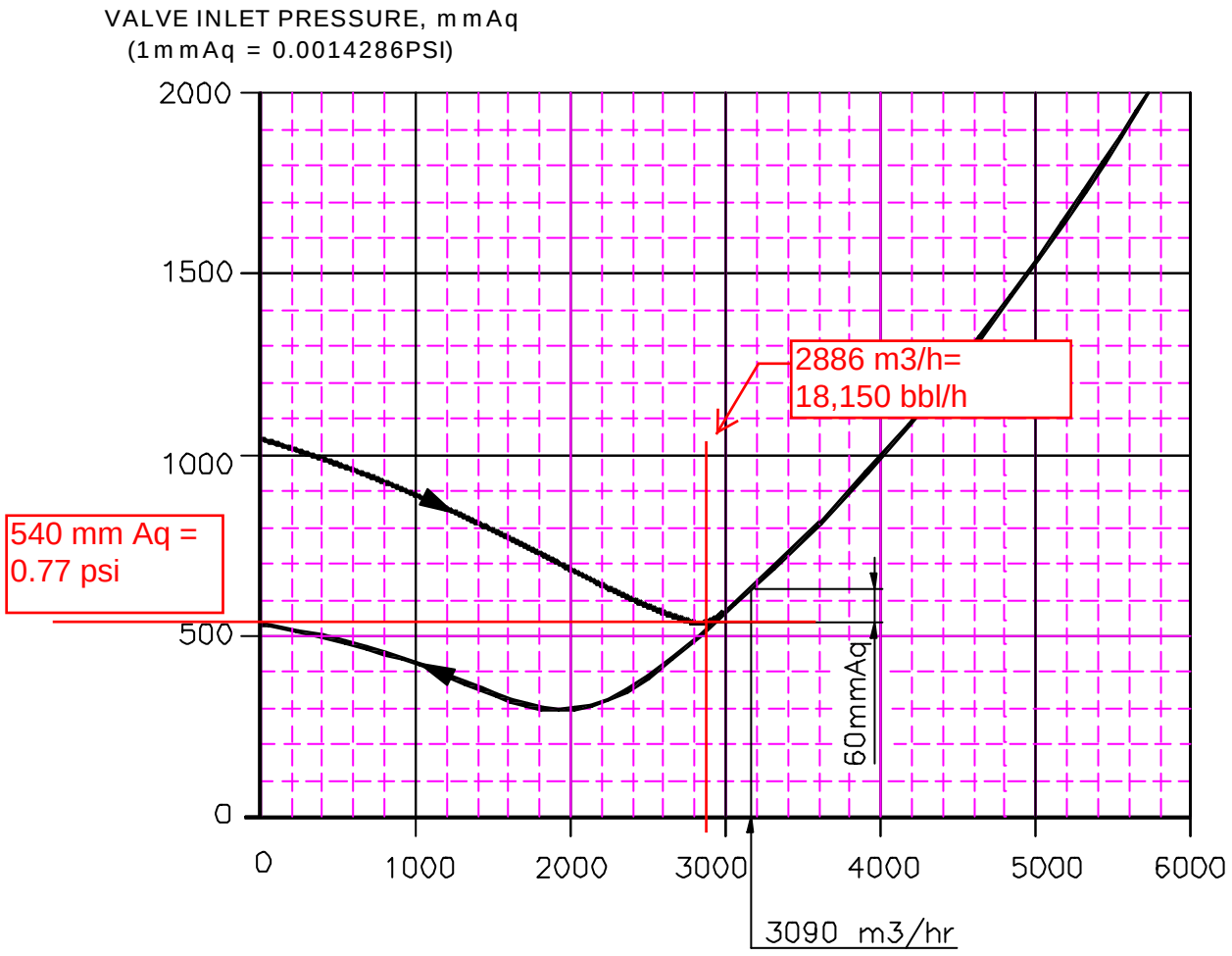
LIST OF ATTACHMENTS

1. Flow Capacity Curves for High-Velocity P-V Valve
2. Vacuum flow diagram for High-Velocity P-V Valve
3. USCG Approval Certificate for High-Velocity P-V Valve

CONRAD ORANGE SHIPYARD
HULLS H447, H448, H449

HIGH VELOCITY VENT VALVE FLOW CAPACITY CURVE

MODEL : KSPA-6
SIZE : 6"(150A)
SETTING PRESSURE : 1050mmAq



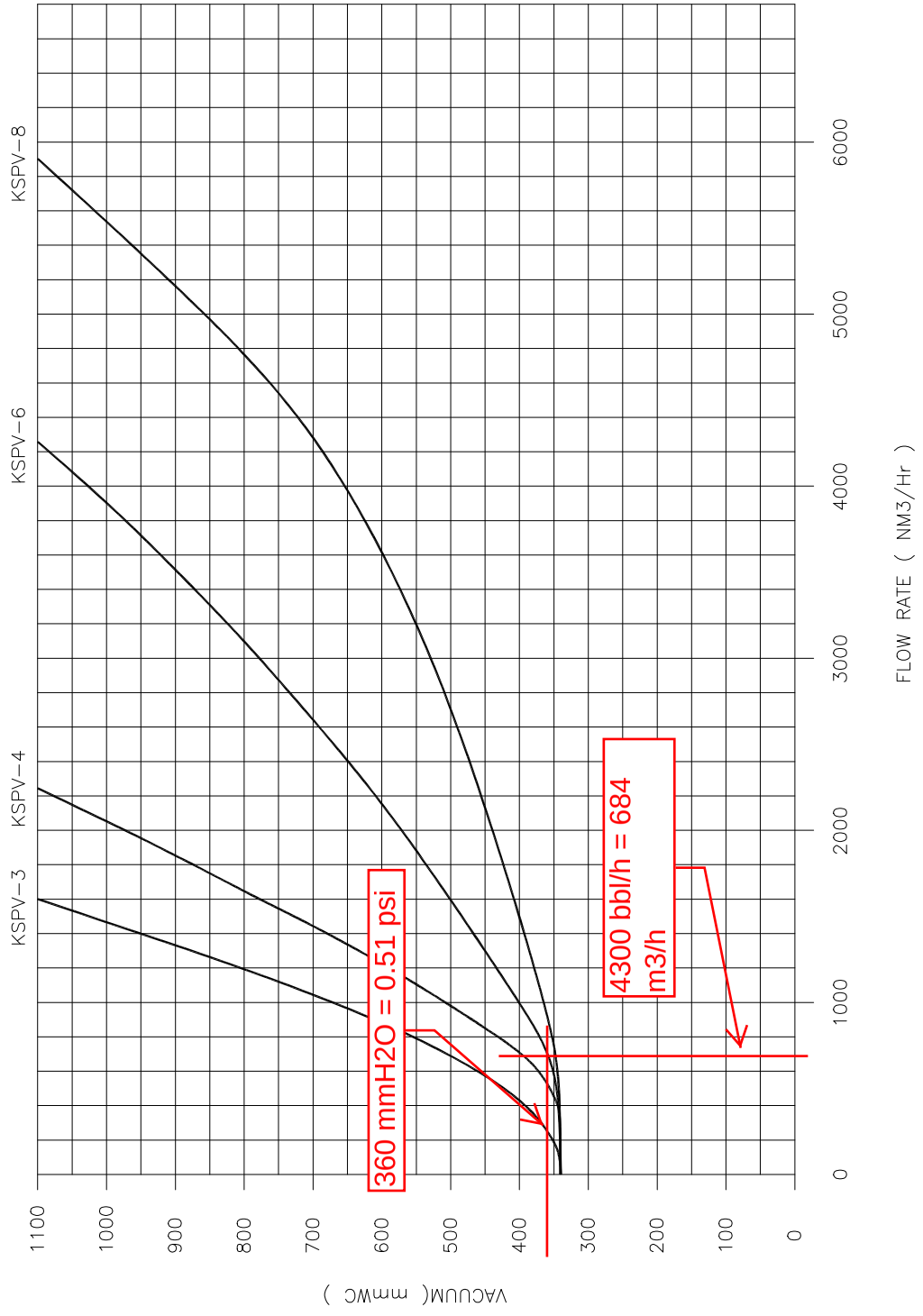
FLOW CAPACITY CURVE, SCMH(Standard cubic meter per hour)
(1SCMH = 6.289BBL/hr)

APPLICABLE STANDARD	TEST CONDITION	
IMO MSC/Circ.677 API Standard 2000	FLOW TEST PERFORMED ON EQUIPMENT USING AIR, AT TEMP.T=15.6℃ AND AMBIENT PRESSURE P=1.0332Kg/cm²	SHEET NO. 1/1

CONRAD ORANGE SHIPYARD
HULLS H447, H448, H449

FLOW CAPACITY CURVE GRAPH

FLOW TEST PERFORMED ON EQUIPMENT USING AIR, AT TEMP. T=15.6°C AND AMBIENT PRESSURE P=1.0332 KG/CM2.



TANKTECH

TITLE HIGH VELOCITY VACUUM RELIEF VALVE

KSPV TYPE

U. S. Department of Homeland Security
United States Coast Guard
Certificate of Approval

Coast Guard Approval Number: 162.017/144/3 Expires: 17 March 2016

PRESSURE-VACUUM RELIEF VALVES FOR TANK VESSELS

TANKTECH CO., LTD.
#1506-2 SONGJEONG-DONG
GANGSEO-GU
BUSAN 618-270
KOREA, REPUBLIC OF

Model KLPH-6 ND 150 high velocity pressure/vacuum relief valves. AISI 304 Stainless steel, wt.-loaded construction.

Identifying Data: Drwg: KSP #PHZZ3000 dtd. Nov 04, 1995, Korea Inst. of Mach. & Metals Test report #s 95139250, 95139250-1, 95139250-2, & 95139250- 3, dtd. August 7, 1995 and report dated December 19, 2000.

Pressure setting: 700-2100 mm H2O (1-3 psig), Vacuum setting: 344 mm H2O (0.5 psig).

This certificate supersedes approval number 162.017/144/2, dated January 28, 2006.

*** END ***

THIS IS TO CERTIFY THAT the above named manufacturer has submitted to the undersigned satisfactory evidence that the item specified herein complies with the applicable laws and regulations as outlined on the reverse side of this Certificate, and approval is hereby given. This approval shall be in effect until the expiration date hereon unless sooner canceled or suspended by proper authority.

GIVEN UNDER MY HAND THIS 17th DAY OF MARCH 2011, AT WASHINGTON D.C.

C. R. O'NEIL
Assistant Chief, Tank Vessel and Offshore Division
U.S. Coast Guard Marine Safety Center

DEPT. OF HOMELAND SECURITY, USCG, CGHQ-10030
(REV. 3-03)

TERMS: The approval of the item described on the face of the Certificate has been based upon the submittal of satisfactory evidence that the item complies with the applicable provisions of the navigation and shipping laws and the applicable regulations in Title 33 and/or Title 46 of the Code of Federal Regulations. The approval is subject to any conditions noted on this Certificate and in the applicable laws and regulations governing the use of the item on vessels subject to Coast Guard inspection or on other vessels and boats.

Consideration will be given to an extension of this approval provided application is made 3 months prior to the expiration date of this Certificate.

The approval holder is responsible for making sure that the required inspections or tests of materials or devices covered by this approval are carried out during production as prescribed in the applicable regulations.

The approval of the item covered by this certificate is valid only so long as the item is manufactured in conformance with the details of the approved drawings, specifications, or other data referred to. No modification in the approved design, construction, or materials is to be adopted until the modification has been presented for consideration by the Commandant and confirmation received that the proposed alteration is acceptable.

NOTICE: Where a manufacturer of safety-at-sea equipment is offering for sale to the maritime industry, directly or indirectly, equipment represented to be approved, which fails to conform with either the design details or material specifications, or both, as approved by the Coast Guard, immediate action may be taken to invoke the various penalties and sanctions provided by law including prosecution under 46 U.S.C. 3318, which provides:

"A person that knowingly manufactures, sells, offers for sale, or possesses with intent to sell, any equipment subject to this part *(Part B. of Subtitle II of Title 46 U.S.C.).* and the equipment is so defective as to be insufficient to accomplish the purpose for which it is intended, shall be fined not more than $10,000, imprisoned for not more than 5 years or both."