

**VAPOR CONTROL SYSTEM INSTALLATION**  
**for**  
**DOUBLE SKIN TANK BARGES "7031" AND "7032"**  
**for**  
**CONOCO, INC.**  
**DOMESTIC MARINE OPERATIONS**

**April 5, 2002**

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**VAPOR CONTROL SYSTEM INSTALLATION**  
**for**  
**DOUBLE SKIN TANK BARGES "7031" AND "7032"**

**I. INTENT AND TECHNICAL APPROACH**

The enclosed information is being submitted to obtain approval for the installation and use of a vapor control system. The information is structured to address (1) the regulations of 33 CFR Parts 154, 155, 156 and 46 CFR Parts 30, 32, 35 and 39 as revised and amended June 21, 1990 (re: gasoline, crude oil and benzene) and (2) the guidelines of the enclosure to USCG letter of 24 August 1993 and as revised 20 September 1993 (i.e. GUIDELINES FOR DETERMINING THE MAXIMUM LIQUID TRANSFER RATE FOR A TANK VESSEL TRANSFERRING A FLAMMABLE OR COMBUSTIBLE CARGO USING A VAPOR CONTROL SYSTEM). It is desired that U.S.C.G. authorize use of the vapor control system with all 46 CFR Subchapter "O" and "D" cargoes for which the system meets applicable regulations (e.g. benzene, gasoline and crude oil) as well as other U.S.C.G. "in-house guidelines.

The technical approach used herein to determine maximum liquid transfer rate imposed by (a) the capacity of the cargo tank venting system (see 46 CFR 39.20-11), and (b) the pressure drop between the most remote tank and the shore connection (see 46 CFR 39.30-1(d)(3)) is summarized as follows:

1. Pertinent vessel and piping system parameters are obtained for (a) maximum design working pressure, (b) pressure vacuum valve setting and flow characteristics, and (c) piping system parameters (see APPENDIX E-1).
2. Cargoes for which the vapor control system is to be used are identified (see APPENDIX E-2).
3. Cargo data is obtained for (a) USCG vapor control system category, (b) specific gravity of cargo vapor and (c) saturated vapor pressure at 115 degrees F (see APPENDIX E-2).
4. The vapor-air mix density, specific gravity, and growth rate (VGR) are determined for each cargo for which adequate data is available (see APPENDIX E-2).

5. The pressure drop across the PV valve, piping system losses, pressure at the tank most remote from the PV valve, and MAXIMUM LIQUID TRANSFER RATE as limited by the vapor control system are determined (see APPENDIX E-3).

These parameters are based on a vapor-air mix flow rate of "VGR" times a "liquid transfer rate" equal to the lesser of 5,000 BBL/HR (i.e., an owner/operator criteria) or the maximum flow rate which results in a pressure at the most remote tank not exceeding the cargo tank MAXIMUM DESIGN WORKING PRESSURE (see SECTION VI below).

6. A set of graphs is developed for various values of vapor growth rate (VGR) (see APPENDIX G). The values of VGR bracket the values determined in the above described analysis. Each set consists of five graphs - i.e., one graph for each of five conditions of pressure at the shore connection loading header ranging from -1.0 PSIG to 1.0 PSIG. Each graph shows the relationship between the "pressure drop" from the most remote tank to the shore connection and the "liquid flow rate" for a range of cargo vapor-air specific gravity. The pressure drop is based on a vapor-air mix flow rate of "VGR" times the noted liquid transfer rate.

Each graph page contains a description of the intended procedure for its use.

APPENDIX F provides a detailed illustration of the pressure drop calculation process.

APPENDIX H provides a detailed listing by cargo of the pressure drop from the most remote tank to the shore connection for a 1.0 PSIG pressure at the shore connection.

## II. BARGE TYPE AND DESCRIPTION:

Each of the two (2) vessels of concern is a 240'-0" X 42'-0" X 12'-0" double skin tank barge intended for service on rivers, lakes, bays and sounds. Each barge is equipped with a raked end and a box end. Each barge has six (6) cargo tanks, and is served by a cargo pump, and a transverse load and unload header.

## III. INDIVIDUAL BARGE DATA:

<u>NAME</u>	<u>BUILDER</u>	<u>HULL NUMBER</u>
7031	Trinity/Madisonville	2109-1
7032	Trinity/Madisonville	2109-2

## IV. CARGO PRODUCT(S):

The vapor control system is to be used with cargo product(s) listed in APPENDIX E and as otherwise authorized by U.S.C.G.

## V. CARGO HOSES:

The vessel will not carry cargo vapor hoses. Accordingly, and with reference to 46 CFR 39.30-1(c), hoses are not included in the pressure drop calculations presented by this analysis.

## VI. MAXIMUM ALLOWABLE WORKING PRESSURE (MAWP):

Per previous documentation, the barge structure is designed for a maximum allowable working pressure (MAWP) of 3.0 psig.

(Note: This maximum allowable working pressure is considered appropriate for both pressure and vacuum conditions.)

## VII. MAXIMUM LIQUID TRANSFER RATE:

The maximum liquid transfer rate (MLTR) is to be 5,000 BBL/Hr unless otherwise limited by (1) the maximum capacity of the cargo tank venting system (see APPENDIX E-3) or (2) by the sum of the "shore connection pressure" plus the "pressure drop" from the most remote tank to the shore connection being in excess of 80% of the P-V valve setting as determined from the graphs of APPENDIX G for specific loading conditions.

VIII. VAPOR CONTROL SYSTEM (46 CFR 39.20-1):

FIGURE 1 and TABLE LM-1 provide a diagram and list of material, respectively, of the vapor control system and related equipment.

When the vapor control system is to be used:

A. Pressure/vacuum valves (if any) other than the vapor control system pressure/vacuum valve(s) will be removed and the connections sealed with standard threaded pipe caps or equal.

B. Above-deck vapor piping will be lettered and painted in accordance with 46 CFR 39.20-1(d).

C. The shore connection flange will be in accordance with 46 CFR 39.20-1(f).

IX. CARGO GAUGING SYSTEM:

A. One (1) visual tank level indicator (i.e., sight glass) will be installed at the access hatch to each cargo tank to provide liquid level determination in accordance with 46 CFR 39.20-3(a). Descriptive literature is provided in TABLE LM-1 and in APPENDIX A.

B. One (1) high level indicating device (i.e., dipstick) will be installed in each cargo tank to indicate when the liquid level in the cargo tank is within about 3.28 feet of the tank top in accordance with 46 CFR 39.20-3 (b). Descriptive literature is provided in TABLE LM-1 and in APPENDIX B.

X. LIQUID OVERFILL PROTECTION (46 CFR 39.20-9):

Primary tank barge liquid overfill protection will be provided by installation of a high level alarm/shutdown system which complies with the requirements of 46 CFR 39.20-9 (b). Additional tank barge liquid overfill protection will be provided by installation of spill valves ~~installed over rupture disks~~ which comply with the requirements of 46 CFR 39.20-9(d). Each spill valve will serve two (2) cargo tanks (P/S) by use of an adapter. Descriptive literature on both protection measures is provided in TABLE LM-1 and in APPENDIX C.

Calculations for the allowable flow of the spill valve (without exceeding the MAX DESIGN WORKING PRESSURE) are provided as APPENDIX I; however, these flow rates do not govern the MAX LIQUID TRANSFER RATE since primary liquid overfill protection is provided by the high level alarm and shutdown system.

APPENDIX J provides a summary comparison of the spill valve and the P/V transfer rates.

## XI. VAPOR OVERPRESSURE AND VACUUM PROTECTION (46 CFR 39.20-11):

To satisfy the requirements of 46 CFR 39.20-11, the cargo tank venting system is to be fitted with one (1) pressure vacuum relief valve. Descriptive literature is provided in TABLE LM-1 and in APPENDIX D. It will be installed in the above deck vapor control piping.

### A. VAPOR OVERPRESSURE (LOADING) PROTECTION

APPENDIX E develops the maximum liquid (cargo loading) transfer rate for which the pressure in the cargo tank most remote from the P/V valve does not exceed the MAXIMUM DESIGN WORKING PRESSURE. The calculations therein are in general accordance with the USCG-provided GUIDELINES FOR DETERMINING THE MAXIMUM LIQUID TRANSFER RATE FOR A TANK VESSEL TRANSFERRING A FLAMMABLE OR COMBUSTIBLE CARGO USING A VAPOR CONTROL SYSTEM.

### B. VAPOR VACUUM PROTECTION

It is possible that cargo loading may suddenly be stopped while the shore facility compressor continues to draw a vacuum. In that instance, the P/V valve is required to have sufficient vacuum capability to intake air in quantity equal to the MAXIMUM LIQUID TRANSFER RATE at a pressure (vacuum) which does not exceed the MAXIMUM DESIGN WORKING VACUUM.

With reference to the vacuum curve information in APPENDIX D, the P/V valve has the following vacuum capacity at a vacuum of -1.0 PSIG, a pressure which is less than the -3.0 PSIG MAXIMUM DESIGN WORKING VACUUM:

CARGO PRODUCT WITH HIGHEST REQ'D AIR FLOW RATE	HIGHEST REQUIRED AIR FLOW RATE (MATR) (BBL/HR)	PV VALVE VACUUM CAPACITY AIR (BBL/HR)
VARIOUS	5,000      28,074	5,877      33,000

Since the capacity at higher vacuum exceeds the highest required air flow rate, the cargo tank venting system will:

a. Prevent a vacuum in the cargo tank vapor space, whether generated by withdrawal of cargo or vapor at maximum rates, that exceeds the MAXIMUM DESIGN WORKING VACUUM for any tank connected to the vapor collection system; and

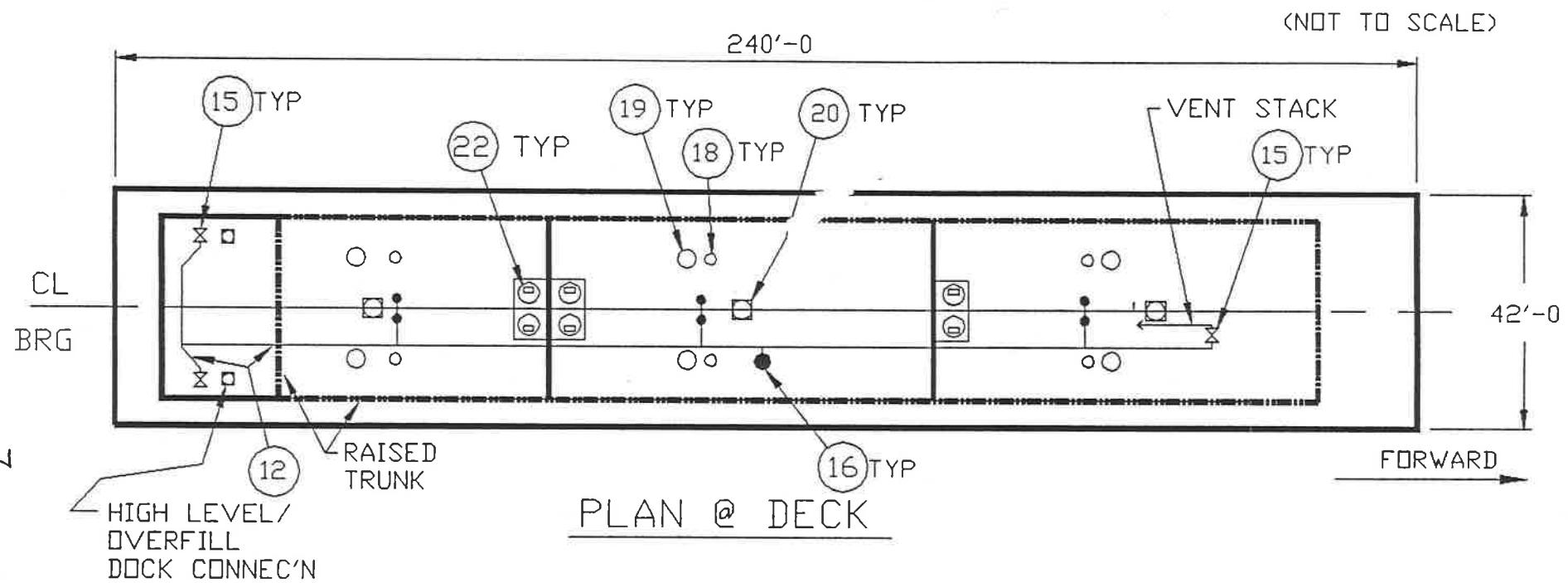
b. Not relieve at a vacuum corresponding to a vacuum in the cargo tank vapor space of less than 0.5 PSIG below atmospheric pressure.

XII. OPERATIONAL REQUIREMENTS (46 CFR 39.30-1):

To satisfy the requirements of 46 CFR 39.30-1(b) and (d), data is developed showing the relationship between "pressure drop" through the vapor control system from the most remote cargo tank to the vessel shore connection and "liquid transfer rate" for various values of vapor-air mix growth rate, vapor-air mix specific gravity, and pressure at the shore connection.

Detailed support calculations for the data are voluminous, and repetitive. Accordingly, an illustrative sample calculation and graph (vice complete calculations and graphs for all individual products) are provided as APPENDIX F. The calculation procedure is in general accordance with the USCG-provided GUIDELINES FOR DETERMINING THE MAXIMUM LIQUID TRANSFER RATE FOR A TANK VESSEL TRANSFERRING A FLAMMABLE OR COMBUSTIBLE CARGO USING A VAPOR CONTROL SYSTEM. Output results from the complete calculations are presented in the graphs of APPENDIX G. Further, a listing is provided, by cargo, of the pressure drop from the most remote cargo tank to the shore connection for a 1.0 PSIG pressure at the shore connection. Descriptive literature similar to those graphs and table is to be included in the vessel "TRANSFER PROCEDURES" by the owner-operator.

CONOCO, INC.



PIECE MARK	DESCRIPTION
12	PIPING (8')
15	SHUTOFF VALVE (8')
16	PV VALVE
22	VISUAL TANK LEVEL INDICATOR (SIGHTGLASS)
18	HIGH LEVEL INDICATOR (DIPSTICK)
19	HIGH LEVEL SENSOR ALARM & SHUTDOWN DEVICE
20	SPILL VALVE

DIAGRAM OF VAPOR CONTROL SYSTEM  
FIGURE 1

## VAPOR CONTROL SYSTEM INSTALLATION

CONOCO, INC.

TABLE LM-1  
LIST OF MATERIAL  
FOR VAPOR CONTROL SYSTEM

PIECE MARK	ITEM	QTY	SIZE	SPECIFICATION
12	PIPING		8"	SCHED 40, STEEL, ASTM A-53 OR A-106 GRADE B
	FITTINGS			2" & SMALLER: 3000# FORGED STEEL SCR'D ASTM 105; AND 2 1/2" & LARGER: BUTT WELD SCHED 40 ASTM A234 GR B, ANSI B-16.9
	FLANGES			150# SLIP-ON OR WELD NECK FLANGES, STEEL ASTM A-105, ANSI B-16.5; AND/OR 150# FF WELD NECK FLANGES, ASTM A 181
15	VALVE	3	8"	BUTTERFLY VALVE, STEEL W/S.S. TRIM, KEYSTONE OR EQUAL, 150#
16	P.V. VALVE	1	8"	MIDLAND, MODEL A-883, S.S., SET AT 1.5 PSIG PRESSURE, & -0.5 PSIG VACUUM
18	HIGH LEVEL INDICATING DEVICE	6	N/A	MIDLAND MODEL B-610, MAGNETIC DIPSTICK, 300 SERIES STAINLESS STEEL WETTED PARTS
19	HIGH LEVEL SENSOR ALARM & SHUTDOWN SYSTEM	1	N/A	MIDLAND MODEL B-595 TANK HIGH LEVEL AND OVERFILL SENSOR (ONE SENSOR IN EACH TANK)
20	SPILL VALVE	3	10"	MIDLAND MODEL A-7103, SET @ 1.75 PSIG
22	VISUAL TANK LEVEL INDICATOR	6	N/A	ERL MODEL SGM-1 MARINE SIGHT GLASS

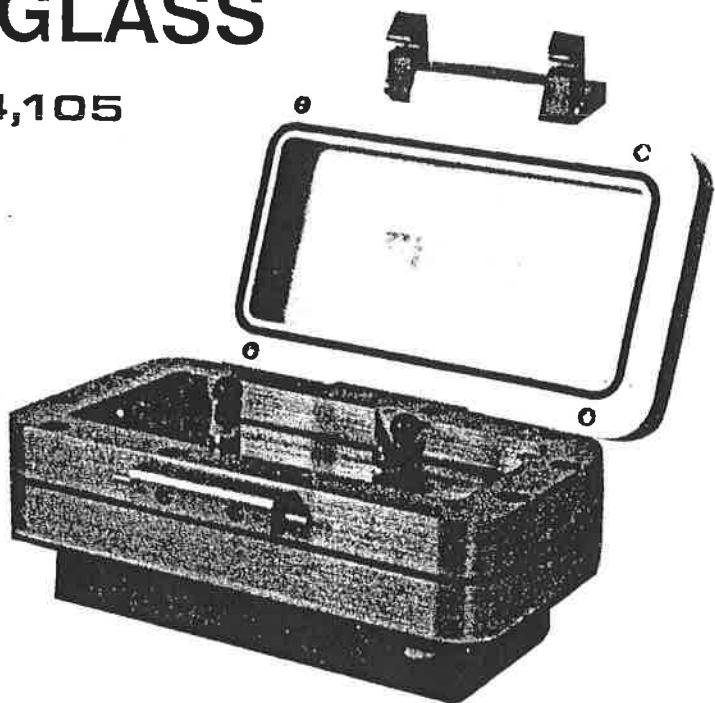
Jan '75

**ERL ERL  
MARINE PRODUCTS DIVISION**

# MARINE SIGHT GLASS

**U.S. PATENT NO. 5,284,105**

**FULL-VIEW  
Model SGM-1**

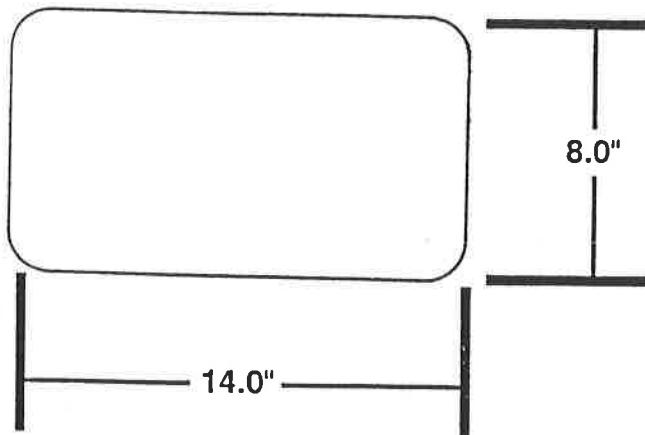


You will notice immediately that ERL has done something radically different with the new SGM-1. Starting with a "clean sheet of paper" and state-of-the-art CAD technology ERL set out to create a marine sight glass that would be better than the best. The SGM-1 gives the largest and clearest sealed-view into your cargo hold, for the money, of any marine sight glass on the market.

## COMPARE THESE FEATURES TO THE OTHER MARINE SIGHT GLASSES.

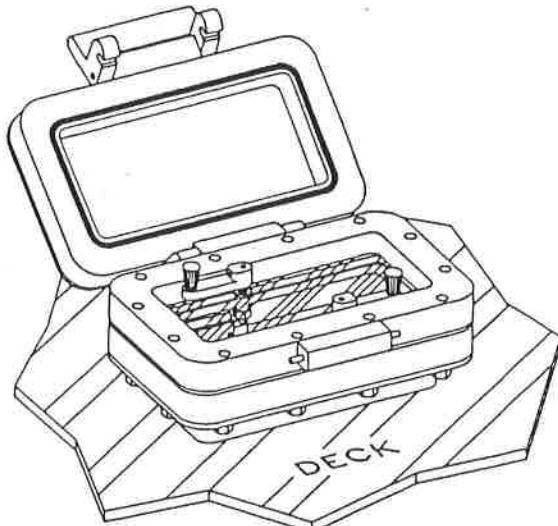
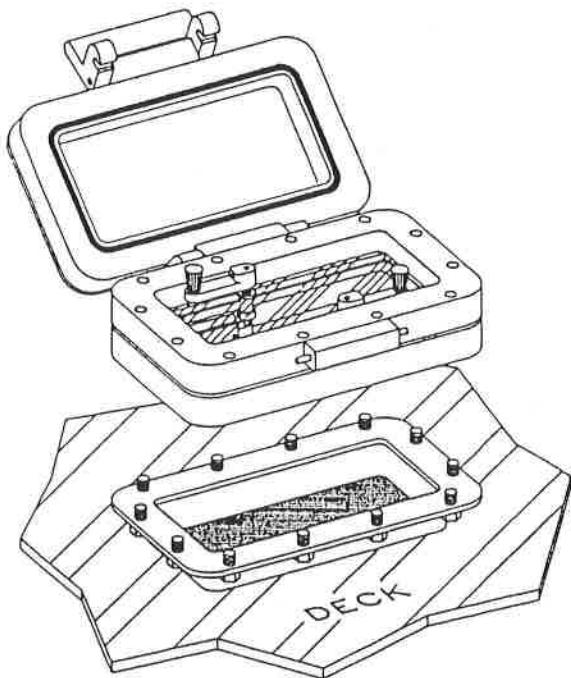
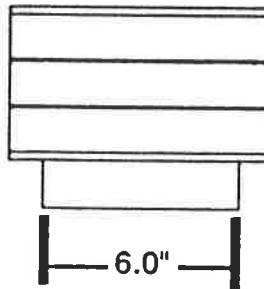
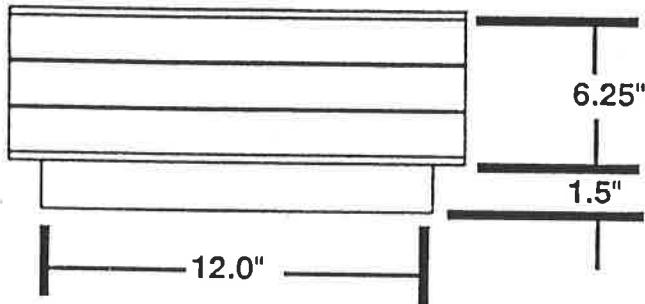
- \* A full 59 Sq. Inches of viewing area (34 Sq. Inches is wiped). Wiper blades can be readily changed and are standard size, off-the-shelf, Viton or EPDM "O" rings.
- \* 3/4" thick #7740 Pyrex ground and polished plate glass is stress relieved with ground edges and radiused corners.
- \* The SGM-1 and all mounting hardware is 303 Stainless Steel except for the aluminum glass cover and the carbon-steel deck mounting flange. All gaskets (supplied) are industrial quality Teflon or Buna N.
- \* The SGM-1 is the easiest, safest and most economical way to comply with USCG regulations on Marine Vapor Control Systems by giving the clearest visual gaging/inspection of your cargo.
- \* The unique carbon-steel deck mounting flange makes shipyard installation easy and prevents damage to the sight glass, which can occur during installation of ordinary weld-in-place sight glasses.

## SPECIFICATIONS



**Marine Sight Glass  
Model SGM-1**

Weight	=	58 lbs.
Viewing Area	=	59 Sq. In.
Wiped Area	=	34.1 Sq. In.



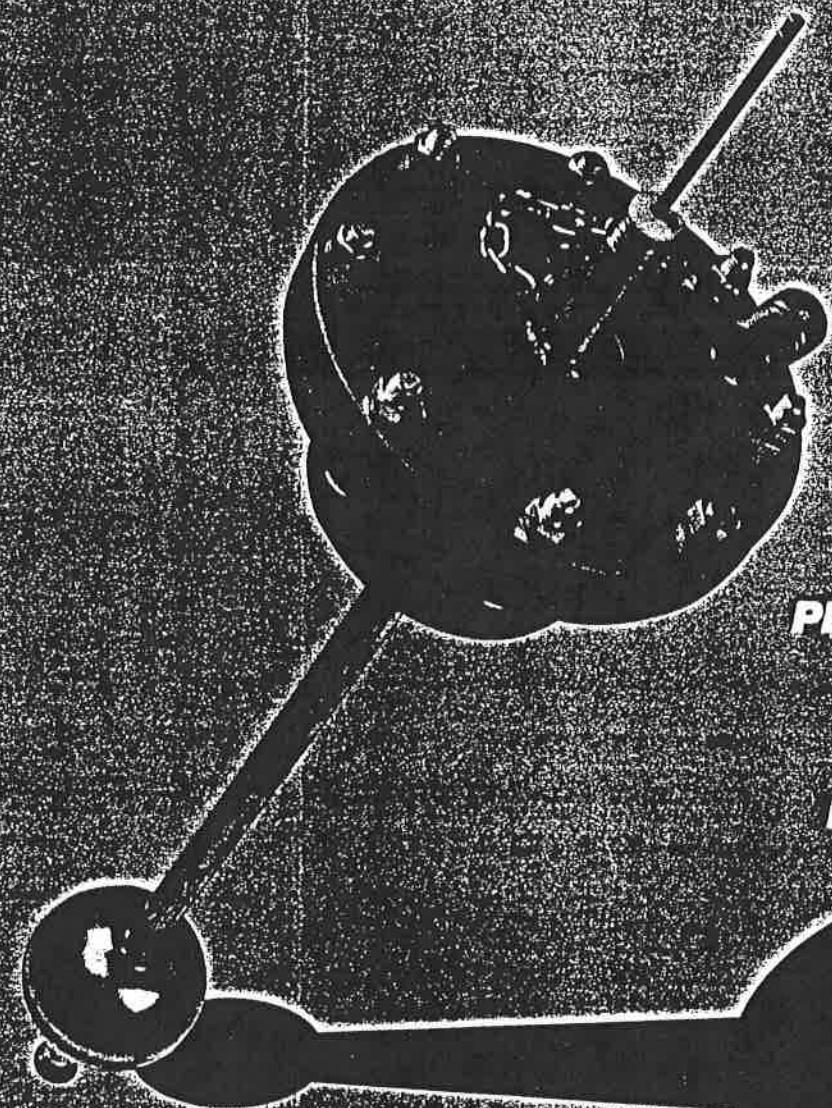
**ERL MARINE PRODUCTS DIVISION**  
P.O. BOX 1026  
NEW ALBANY, IN 47151-1026

**1-800-831-9510**  
**FAX 1-812-944-8808**

NEW from  
the MARINE  
DIVISION of  
MIDLAND  
MANUFACTURING

Dec 873

**THE  
B-610  
—AN  
UNMATCHED  
HIGH LIQUID  
LEVEL  
INDICATOR  
FOR  
RELIABLE  
PERFORMANCE  
AND  
SIMPLIFIED  
INSTALLATION**



**30 years experience  
is behind the design of the  
B-610 for tank barges,  
container vessels and tankers.**

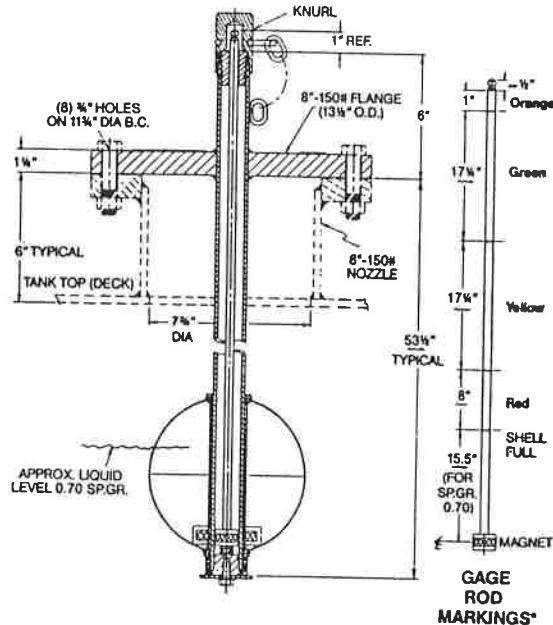
Midland's new high liquid level indicator for marine applications is a refinement of a gage design proven in the most demanding kinds of service. You can depend on it for exceptional accuracy, durability and vapor emission control—plus fast, economical installation. Complies with CFR 39.20-3(b)(1) U.S.C.G. Regulations. Approved for use on Coast Guard certificated vessels.

### MIDLAND B-610/Principles of Operation

1. A rigid teflon-covered indicator gage rod, color-coded to industry standards, incorporates a powerful magnet at its base.
2. The gage rod moves up and down inside a 1½" O.D. stainless steel tube (comparable to extra strong pipe) that is sealed to prevent product from the tank entering the tube.
3. As the product rises in the upper level of the tank, a high strength (pressure-tested to 400 psi) spherical stainless steel float moves up the outside of the sealed tube. Recessed in the float is a high-intensity ring magnet. The magnetic linkage between the float and the rod causes them to move together. As the product level in the tank increases, the rod rises accordingly—and its color code alerts the tankerman to retard the loading rate and stop in time to prevent possible overfilling.
4. When loading is completed, the indicator gage rod is pushed down to rest at the bottom of the stainless steel tube; and a protective weather cover is put back in place on top of the gaging device housing.

### MIDLAND B-610/Key Design Features

- A. Exceptionally high-strength magnets avoid accidental separation of the rod and float.
- B. The float and rod are magnetically linked as soon as the float begins to rise. Consequently, there is no need for the tankerman to engage the rod.
- C. 300 series stainless steel wetted parts assure complete corrosion resistance to most types of commodities.
- D. Heavy-duty float and gage tube will withstand forces generated by surges, impact or Butterworth cleaning operations.
- E. The extra-large 7½" diameter float remains buoyant in all services—even down to .51 specific gravity (e.g. propane).
- F. Our standard mounting is an 8"-150# ANSI (or ASA) heavy-duty steel flange. Alternative mountings and sizes are available.
- G. In addition, a companion 8" nozzle can be supplied. This is designed to be welded to the tank from the outside, eliminating any need for internal welding and scaffolding.
- H. The protective stainless steel weather cover can be removed by hand. The cover is chained to the housing to prevent misplacement.
- I. The gage rod, when equipped with additional magnets, can activate audible and visible signals, as well as system shutdown when used in conjunction with Midland B-594 or B-596 sensors. (U.S. Patent No. 4,924,703)



\*Note: Typical markings are shown. Other markings are available upon request.

For more details and prompt service,  
please write or call...



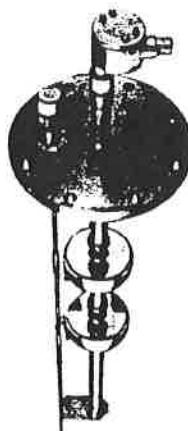
7733 Gross Point Road  
Skokie, IL 60077  
(708) 677-0333  
Telex 28-9429  
FAX # (708) 677-0138



# Midland

## Model B-595

TANK HIGH LEVEL AND OVERFILL SENSOR



Intrinsically safe dual level alarm sensors provide independent HIGH LEVEL alarm and tank OVERFILL alarm signals to Barge Inlet connector. An 8" 150# ANSI mounting flange with integral float guide tube allows single point access for both HIGH LEVEL and OVERFILL alarm sensors. A stainless steel manual lifting handle sequentially checks float travel freedom and alarm function for each float. Approved for use on Coast Guard certificated vessels.

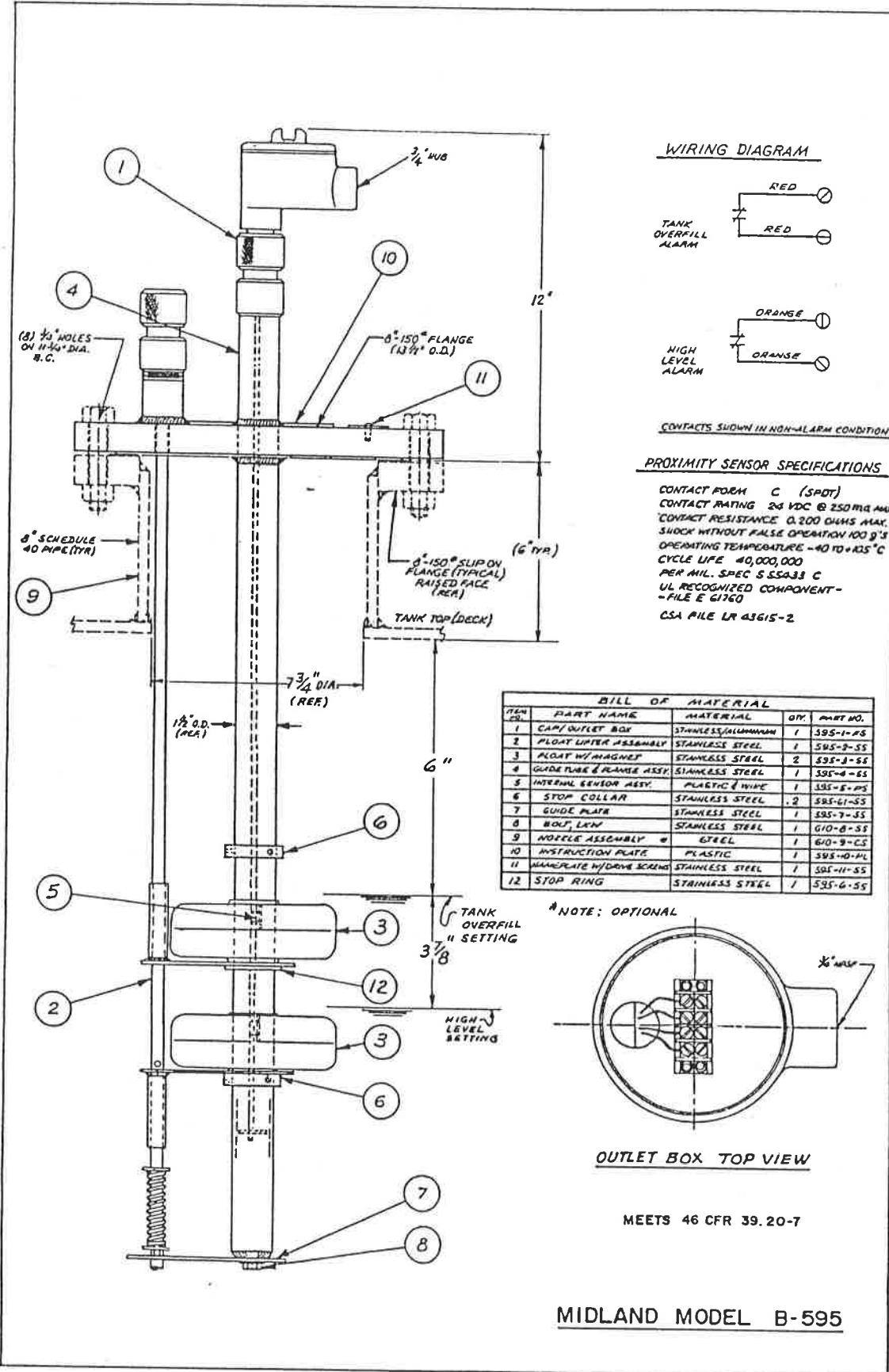
### SPECIFICATIONS:

**Operation:** Each alarm sensor is activated independently by a dedicated float.

**Sensor:**  
 Form C Contact (SPDT)  
 Contact Rating - 24 Vdc @ 250 mA max  
 Contact Resistance - 0.200 ohms max  
 Shock without False Operation - 100 g's  
 Operating Temperature - 40 to +105 °C  
 Cycle Life - 40,000,000  
 Sensor meets Mil Spec S 554433C

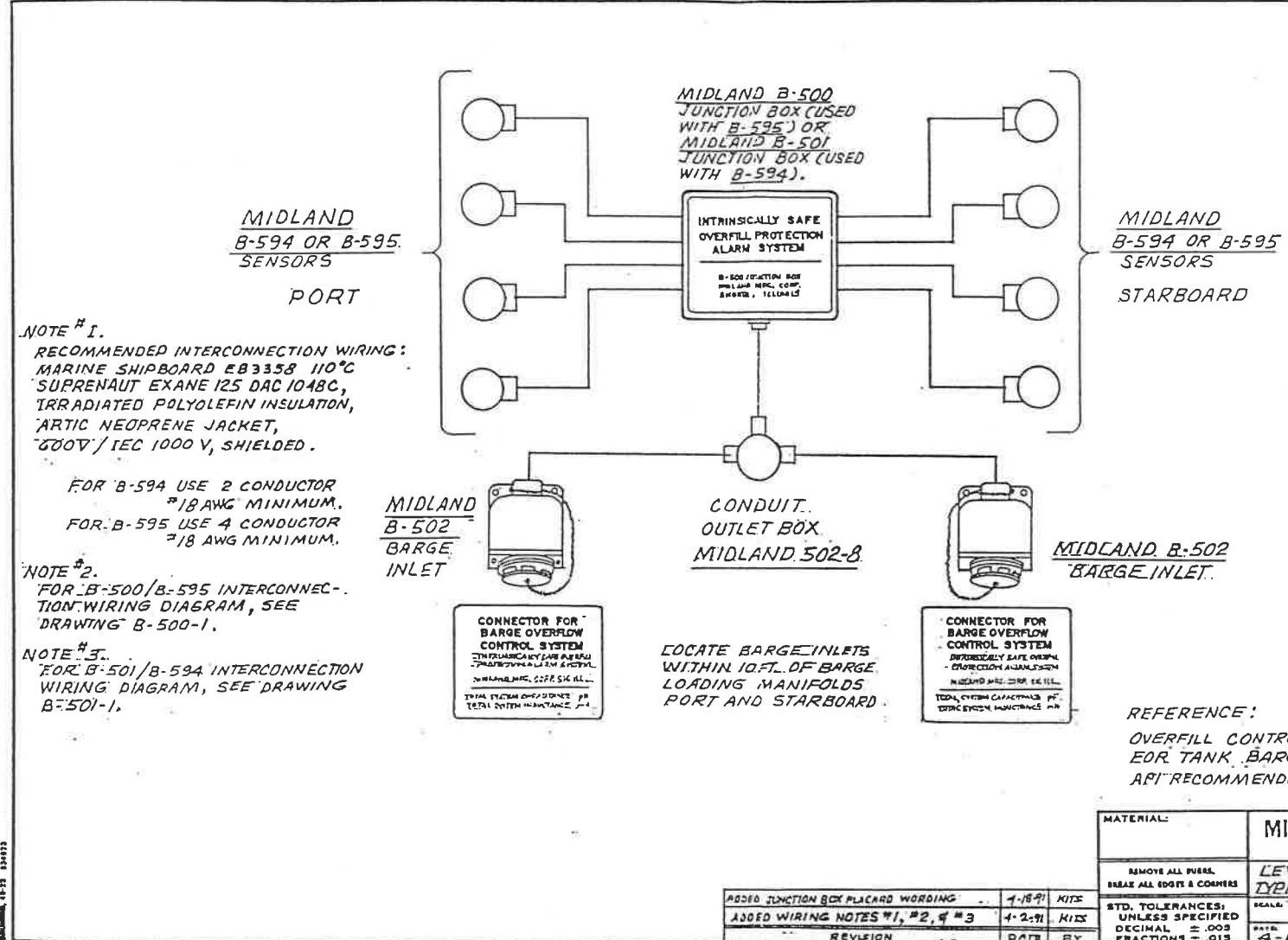
**Materials of Construction:** All stainless steel wetted parts, including mounting flange with Explosion Proof watertight conduit.

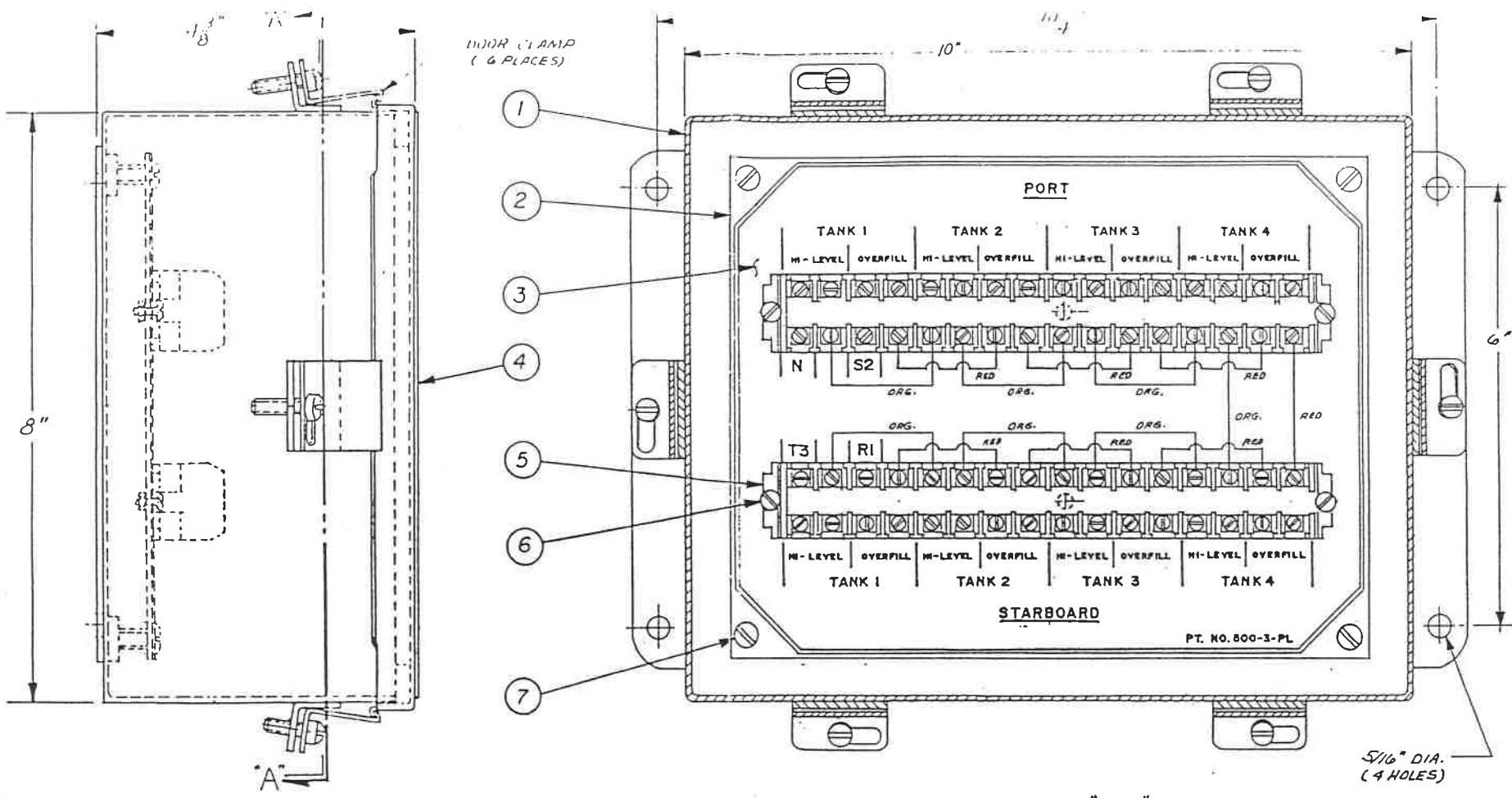




C-1-b

C  
I  
C





SIDE VIEW

ITEM	PART NAME	MATERIAL	QTY.	PART NO.
①	BOX WITH COVER	STAINLESS STEEL	1	500-1-55
②	PANEL	STAINLESS STEEL	1	500-2-55
③	PANEL NAMEPLATE	PLASTIC	1	500-3-PL
④	COVER NAMEPLATE	PLASTIC	1	500-4-PL
⑤	TERMINAL STRIPS	PLASTIC & METAL	2	500-5-PL
⑥	PAN HEAD SCREW	STAINLESS STEEL	6	500-6-55
⑦	SCREW; LKW, NUT.	STAINLESS STEEL	4	500-7-55

SECTION "A-A"

INTRINSICALLY SAFE  
OVERFILL PROTECTION  
ALARM SYSTEM

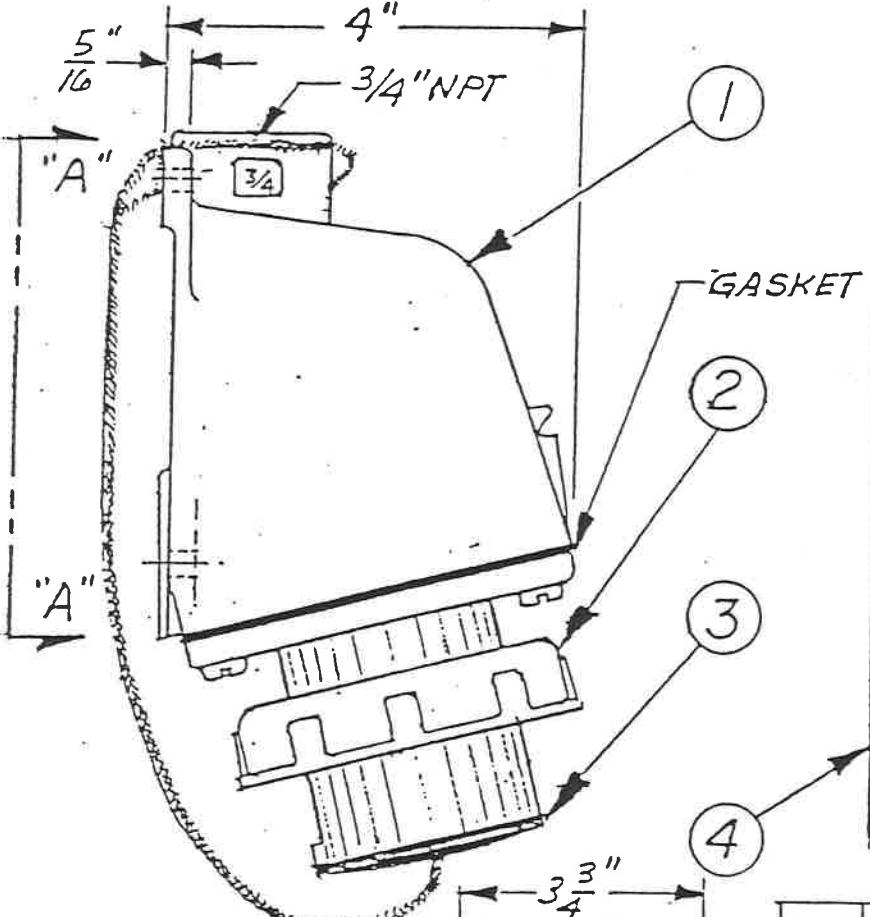
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B-500 JUNCTION BOX  
MIDLAND MFG. CORP.  
SKOKIE, ILLINOIS

COVER NAMEPLATE

USED WITH B595  
DUAL LEVEL SENSORS.

REMOVED ITEM B THRU 13.	9-18-74	KITEM	MATERIAL	NEMA 4X ENCLOSURE	MIDLAND MFG. CORP.
ADDED NOTE	3-22-74	RIB 44	REMOVAL OF PANEL	REMOVES ALL PANEL	SKOKIE, ILL.
ADDED "USED WITH" NOTE	3-19-74	ADDS 24	REMOVES ALL SHIMS & COMBINE	REMOVES ALL SHIMS & COMBINE	JUNCTION BOX AND
CHANGED TITLE	3/4/74	KITEM	STD. TOLERANCES UNLESS SPECIFIED	UNLESS SPECIFIED	CONNECTOR ASSEMBLY
			REFINISH = 0.005	REFINISH = 0.005	FULL MFG. CO.
			MIN. = 0.000	MIN. = 0.000	8-500



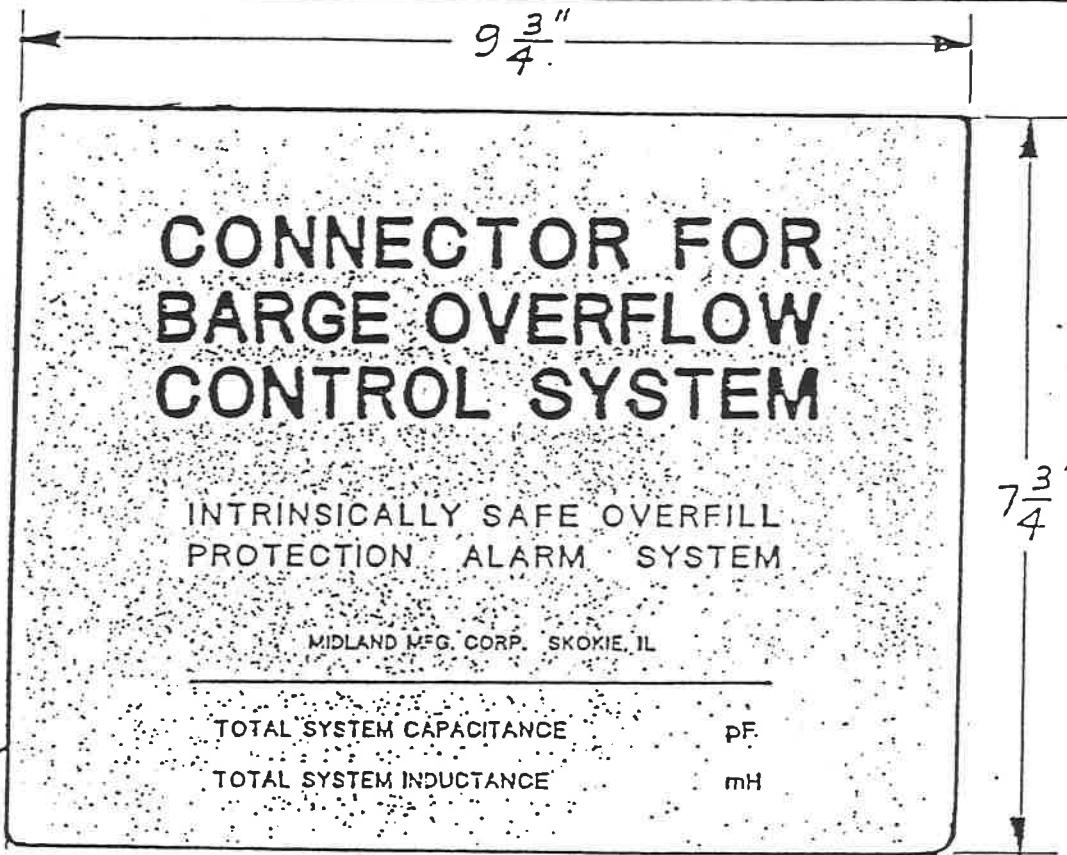
FOR MATING FEMALE  
CONNECTOR PLUG  
USE PT. NO. 500-500-PL

(3)  $\frac{1}{4}$ " DIA.  
MTG. HOLES

VIEW "A-A"

NO SCALE

ADDED MATING PLUG NOTE.



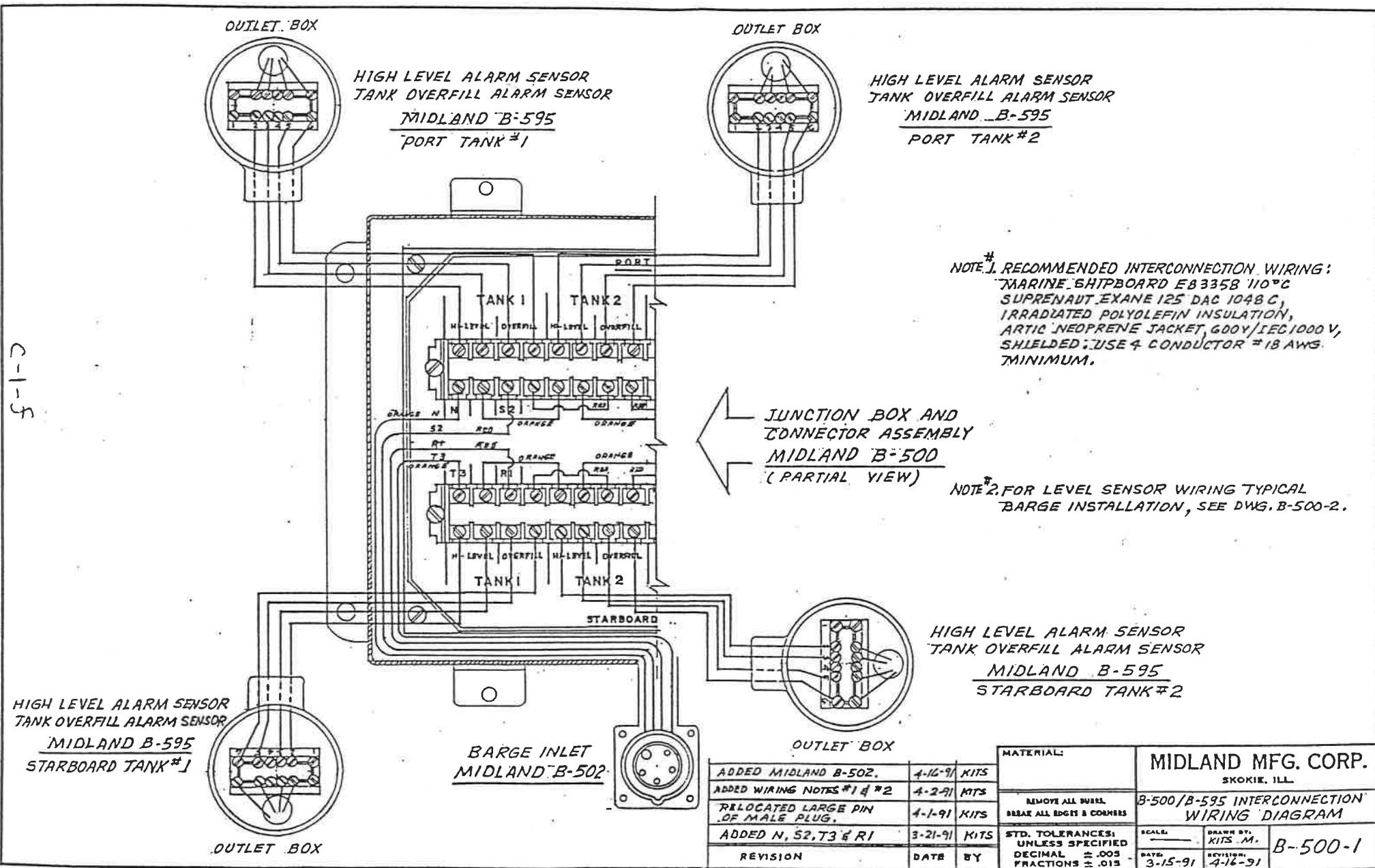
ITEM	PART NAME	MATERIAL	QTY.	PART NO.
①	ANGLE BACK BOX	CAST ALUMINUM	1	500-10-AL
②	FLANGED MALE INLET	PLASTIC AND METAL	1	500-11-PL
③	CLOSURE PLUG W/ CORD	RUBBER & NYLON	1	500-12-BN
④	PLACARD	UV STABILIZED PLASTIC 1/16" THICK	1	500-91-PL

MATERIAL:  SEE B/M	MIDLAND MFG. CORP. SKOKIE, ILL
REMOVE ALL BURRS, BREAK ALL EDGES & CORNERS	
STD. TOLERANCES: UNLESS SPECIFIED DECIMAL = .005 FRACTIONS = .015	SCALE: HALF DRAWN BY: KITS M. DATE: 4-9-91 REVISION: 5/8/91

BARGE INLET

B-502

REVISION	DATE	BY
5/8/91	K.M.	



ENERGY STORED IN AN INDUCTOR  $\frac{LI^2}{2}$  JOULES\*

ENERGY STORED IN A CAPACITOR  $\frac{CV^2}{2}$  JOULES\*

WHERE: L = HENRYS  
I = AMPERES  
C = FARADS  
V = VOLTS

GIVEN SPECIFICATIONS:

- 1) API RECOMMENDED PRACTICE 1125, FEBRUARY 1991, PARA 2.3.3  
MAXIMUM VOLTAGE 20.66 VOLTS D.C.  
MAXIMUM CURRENT 155 MILLIAMPS
- 2) CFR 39.20-9(b)(4) MAXIMUM LIMIT OF 20 MICROJOULES OF STORED ENERGY.

GIVEN TEST DATA:

TYPICAL MEASURED VALUES FOR B-594 OR B-595 SENSOR CIRCUIT.

INDUCTANCE 1.5 MICROHENRYS

CAPACITANCE 18 PICOFARADS

FIND: STORED ENERGY IN SENSOR CIRCUIT.

CALCULATIONS:

$$\begin{aligned} \text{INDUCTIVE ENERGY } \frac{LI^2}{2} \text{ JOULES} &= \frac{(1.5 \times 10^{-6})(155 \times 10^{-3})^2}{2} \\ &= 18.018 \times 10^{-12} \text{ JOULES} = 0.0180 \text{ MICROJOULES} \end{aligned}$$

$$\begin{aligned} \text{CAPACITIVE ENERGY } \frac{CV^2}{2} \text{ JOULES} &= \frac{(18 \times 10^{-12})(20.66)^2}{2} \\ &= 3841 \times 10^{-12} \text{ JOULES} = .0038 \text{ MICROJOULES} \end{aligned}$$

IVEN TEST DATA:

TYPICAL MEASURED VALUES FOR AN EIGHT TANK BARGE CIRCUIT WITH B-594 OR B-595 SENSORS:

INDUCTANCE .195 MILLIHENRYS  
CAPACITANCE 1880 PICOFARADS

FIND: STORED ENERGY IN THE EIGHT TANK BARGE CIRCUIT.

CALCULATIONS:

$$\begin{aligned} \text{INDUCTIVE ENERGY } \frac{LI^2}{2} \text{ JOULES} &= \frac{(.195 \times 10^{-3})(155 \times 10^{-3})^2}{2} \\ &= 2342 \times 10^{-9} \text{ JOULES} = 2.342 \text{ MICROJOULES} \end{aligned}$$

$$\begin{aligned} \text{CAPACITIVE ENERGY } \frac{CV^2}{2} \text{ JOULES} &= \frac{(1880 \times 10^{-12})(20.66)^2}{2} \\ &= 401225 \times 10^{-12} \text{ JOULES} = 0.4012 \text{ MICROJOULES} \end{aligned}$$

FIND: TOTAL STORED ENERGY

$$2.342 \text{ MICROJOULES} + .401 \text{ MICROJOULES} = 2.743 \text{ MICROJOULES.}$$

CONCLUSION: PER CRF 39.20-9(b)(4) THE TOTAL STORED ENERGY MAXIMUM LIMIT OF 20 MICROJOULES IS NOT EXCEEDED BY THE CALCULATED VALUE OF 2.743 MICROJOULES.

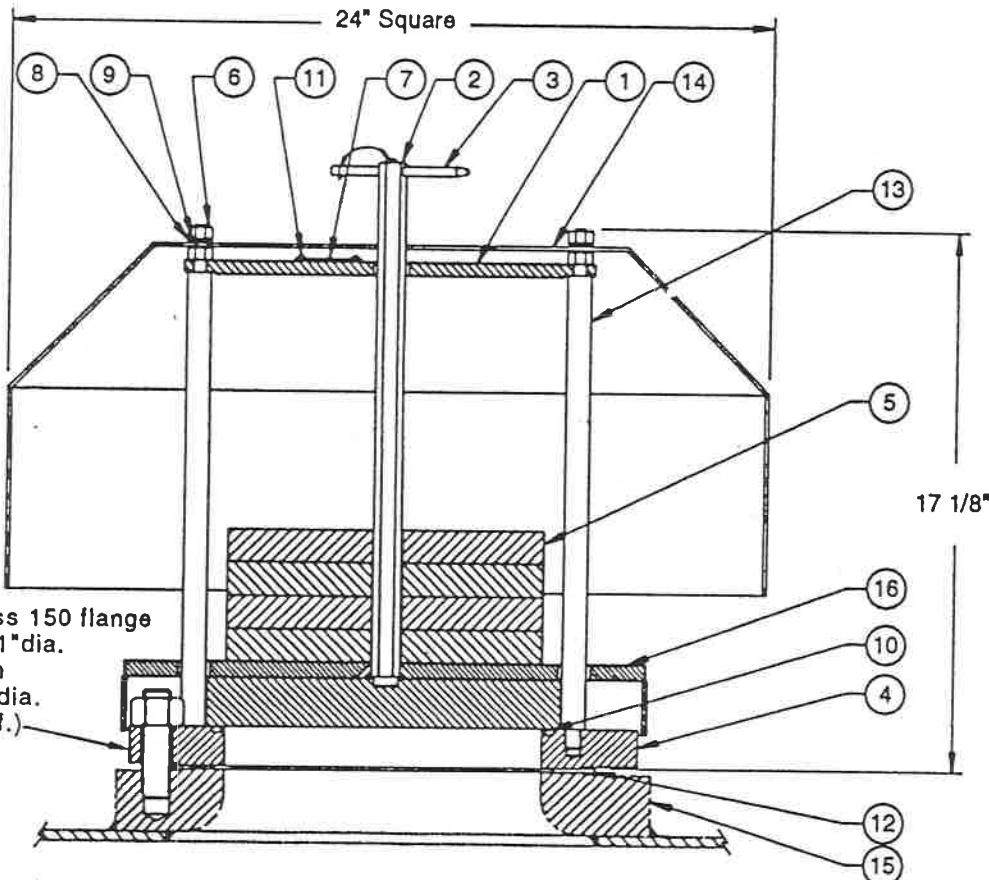
\*NOTE: REFERENCE - ELECTRONIC DESIGNERS' HANDBOOK MC GRAW HILL 1957 pp 1-3

MATERIAL:		MIDLAND MFG. CORP. SKOKIE, ILL.	
STORED ENERGY CALCULATIONS FOR COMPLIANCE WITH 46 CFR 39.20-9(b)(4)		DRAWN BY: GB/RHD	
STD. TOLERANCES: UNLESS SPECIFIED DECIMAL ± .005 FRACTIONS ± .015	SCALE: DATE: 6-25-91	REVISION: SK 062591	REVISION: SK 062591
REMOVE ALL BURRS. BREAK ALL EDGES & CORNERS			



IDLAND MANUFACTURING CORP. SKOKIE, IL. PHONE 708-677-0333 OR FAX 708-677-0138

9/27/93



CERTIFIED AS COMPLYING WITH ASTM F 1271-90 SPECIFICATION

ITEM NO.	QTY.	PART NAME	A-7103	
			MATERIAL	PART NUMBERS
1	1	TOP GUIDE	316 STAINLESS STEEL	7103-1-MO
2	1	POPPET ASSEMBLY	316L STAINLESS STEEL	7103-2-MOL
3	1	PIN	316 STAINLESS STEEL	763-3-MO
4	1	BASE	316 STAINLESS STEEL	7103-4-MO
5	SPECIFY	WEIGHT	316 STAINLESS STEEL	SEE TABLE
6	8	NUT	316 STAINLESS STEEL	763-6-MO
7	1	NAMEPLATE	316 STAINLESS STEEL	763-7-MO
8	8	WASHER	316 STAINLESS STEEL	763-8-MO
9	4	LOCK WASHER	316 STAINLESS STEEL	763-9-MO
10	1	SEAL	VITON <sup>(2)</sup>	7103-10-VA
11	2	DRIVE SCREW	18-8-STAINLESS STEEL	763-11-SS
12	1	GASKET <sup>(1)</sup>	VITON <sup>(2)</sup>	7103-12-VA
13	4	SHOULDER BOLT	NITRONIC 60	7103-13-SS
14	1	DEFLECTOR	316L STAINLESS STEEL	782-141-MOL
15	1	FLANGE ASSEMBLY <sup>(1)</sup>	CARBON & STAINLESS STEEL	7103-15-CS/SS
16	1	POPPET SKIRT	316L STAINLESS STEEL	7103-16-MOL

NOTE: 1 Required, order separately. 2 Alternate material available.

SET OPENING PRESSURE (PSI)	SPILL VALVE PART NUMBER	QUANTITY	WEIGHT PART NUMBER	RATED FLOW @ 120% OF SET OPENING PRESSURE 1.0 SP. GR. (BBL/HR.)
1.00	A-7103-16	—	—	4239
1.25	A-7103-20	1	7103-54-MO	4740
1.30	A-7103-21	1	7103-54-MO	4834
		1	7103-51-MO	
1.50	A-7103-24	2	7103-54-MO	5192
1.75	A-7103-28	3	7103-54-MO	5608
2.00	A-7103-32	4	7103-54-MO	5995

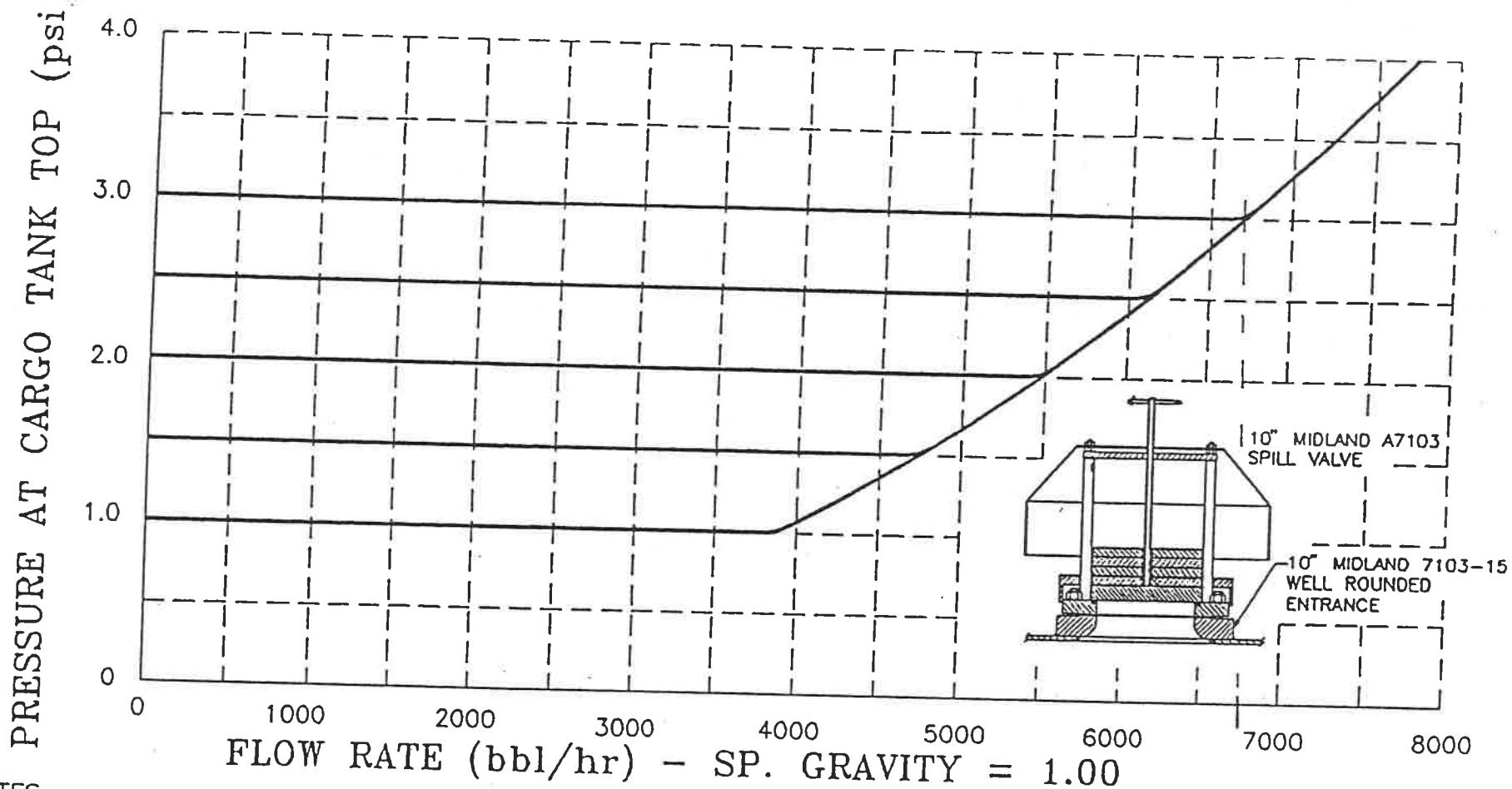
For information about other set pressures and flow rates contact Midland.

## MARINE EQUIPMENT

### 10" SPILL VALVES

A-7103

C-2-b



## NOTES:

- 1) THESE CURVES ARE FOR VALVES MOUNTED ON HORIZONTAL FLANGES WITHIN 3" OF TANK TOP ON A WELL ROUNDED ENTRANCE
- 2) THESE CURVES ARE BASED ON 1990 TESTS BY AN INDEPENDENT LABORATORY
- 3) TO DETERMINE PRESSURE, ENTER HORIZONTAL AXIS AT DESIRED FLOW RATE, MOVE UP TO CURVE, TURN AND MOVE TO LEFT VERTICAL AXIS TO READ PRESSURE
- 4) TO DETERMINE FLOW RATE AT A TANK PRESSURE, ENTER VERTICAL AXIS AT DESIRED PRESSURE, MOVE HORIZONTALLY TO CURVE, TURN DOWN TO READ FLOW RATE

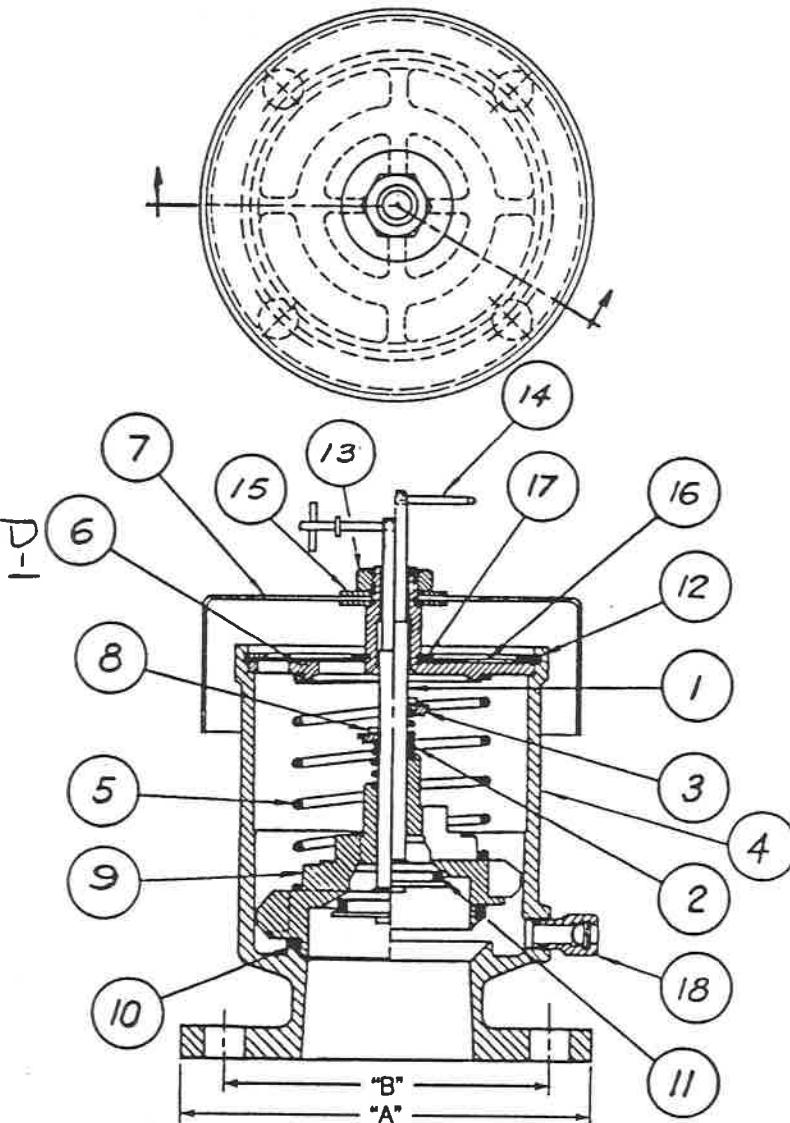
CERTIFIED AS COMPLYING WITH  
ASTM F1271-90 SPECIFICATION

CAD FILE: 0058

MATERIAL: ALL 300 SERIES STAINLESS STEEL	MIDLAND MFG. CORP. SKOKIE, IL, U.S.A.		
REMOVE ALL BURRS, BREAK ALL EDGES & CORNERS	10" SPILL VALVE CAPACITIES WITH MIDLAND ROUNDED ENTRANCE		
STANDARD TOLERANCES UNLESS SPECIFIED  DECIMAL: $\pm .005$ FRACTIONS: $\pm .015$	SCALE:	DRAWN BY: Maggio	A702-9
	DATE: 2/7/92	REVISION: 2/11/92	



FLG'D



SETTING RANGE (PSI)	
PRESSURE	0.8 to 2.0
VACUUM	0.5 TO 1.0

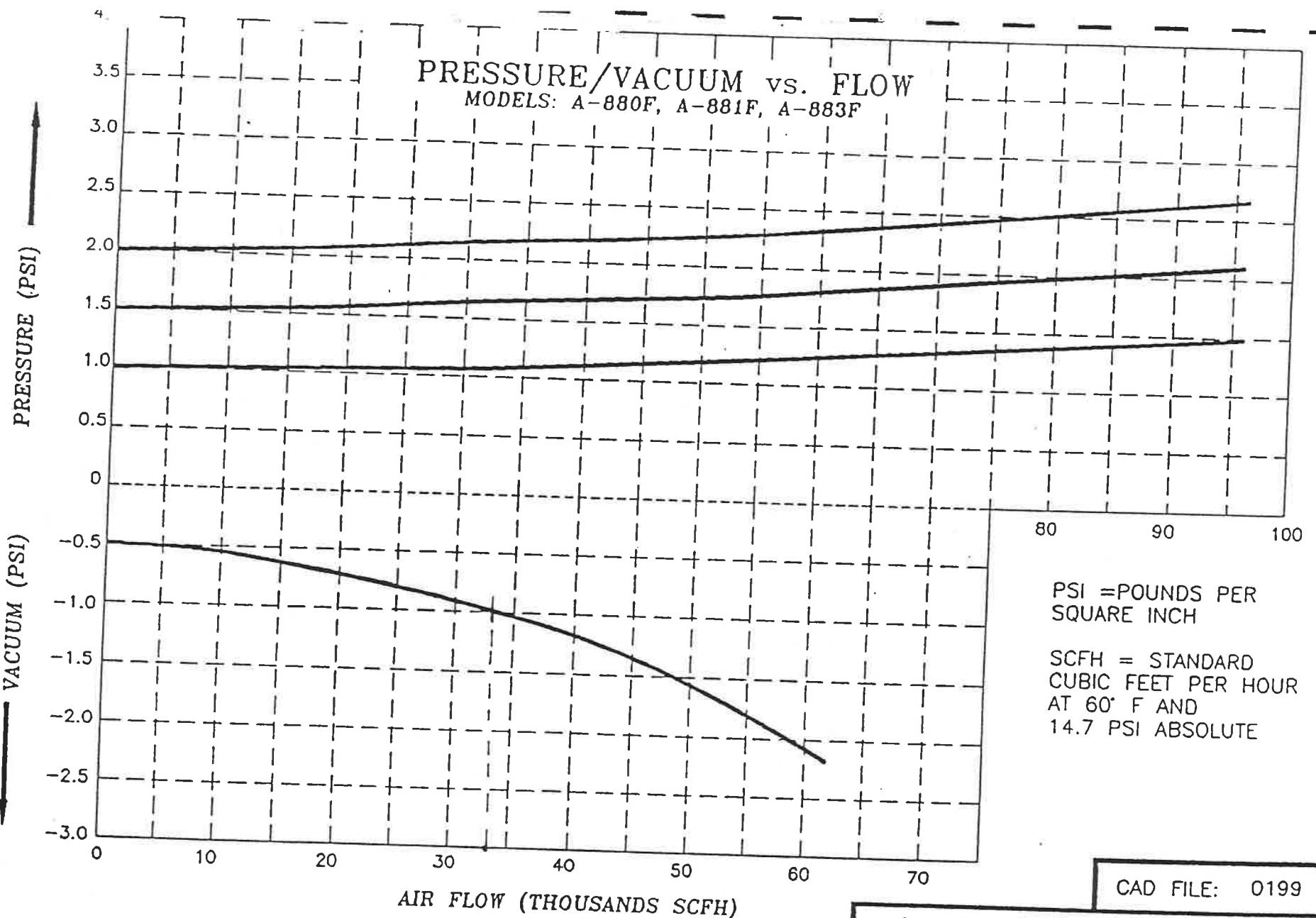
Specified pressure and vacuum settings desired when ordering.

VALVE MATERIAL	MODEL SUFFIX
BRASS	-BR
STAINLESS	-SS

ITEM NO.	QTY.	PART NAME	MATERIAL	
			BRASS TRIM	STAINLESS TRIM
1	1	POPPET	STAINLESS	STAINLESS
2	1	VACUUM SPRING <sup>(2)</sup>	STAINLESS	STAINLESS
3	1	SPRING SEAT	STAINLESS	STAINLESS
4	1	BODY	BRASS	STAINLESS
5	1	PRESSURE SPRING <sup>(2)</sup>	STAINLESS	STAINLESS
6	1	FOLLOWER	BRASS	STAINLESS
7	1	WEATHER CAP	STAINLESS	STAINLESS
8	1	PIN	STAINLESS	STAINLESS
9	1	VACUUM HOUSING	BRASS	STAINLESS
10	1	PRESSURE SEAL	BUNA N <sup>(1)</sup>	BUNA N <sup>(1)</sup>
11	1	VACUUM SEAL	BUNA N <sup>(1)</sup>	BUNA N <sup>(1)</sup>
12	1	SPIRAL RETAINING RING	STAINLESS	STAINLESS
13	1	NUT	STAINLESS	STAINLESS
14	1	LIFT PIN	STAINLESS	STAINLESS
15	2	WASHER	STAINLESS	STAINLESS
16	1	FLAME SCREEN <sup>(3)</sup>	STAINLESS	STAINLESS
17	1	SPIRAL RETAINING RING	STAINLESS	STAINLESS
18	1	DRAIN SCREEN ASSEMBLY	STAINLESS	STAINLESS

NOTES: <sup>(1)</sup>Alternate material available <sup>(2)</sup>Varies according to setting  
<sup>(3)</sup>30 x 30 x 0.0065 wire mesh

VALVE SIZE	O.D. FLANGE	BOLT CIRCLE 150# ASA	NUMBER AND SIZE OF BOLT HOLES	VALVE NO.
	"A"	"B"		
2-1/2"	7	5-1/2"	(4) 3/4"	A-828-F
3"	7-1/2"	6"	(4) 3/4"	A-833-F
4"	9"	7-1/2"	(8) 3/4"	A-843-F
5"	10"	8-1/2"	(8) 7/8"	A-853-F
6"	11"	9-1/2"	(8) 7/8"	A-863-F
8"	13-1/2"	11-3/4"	(8) 7/8"	A-883-F
10"	16"	14-1/4"	(12) 1"	A-8103-F



PSI = POUNDS PER  
SQUARE INCH

SCFH = STANDARD  
CUBIC FEET PER HOUR  
AT 60° F AND  
14.7 PSI ABSOLUTE

NOTES:

- 1) THIS DATA IS FROM ACTUAL TESTS OF APRIL 1992  
BY AN INDEPENDENT LABORATORY
- 2) FLOW TESTING WAS PERFORMED IN ACCORDANCE  
WITH API 2000 WITH PRESSURES MEASURED  
AT THE VALVE INLET

CAD FILE: 0199

MIDLAND MFG. CORP.  
SKOKIE, IL, U.S.A.

8" PRESSURE-VACUUM VALVE CAPACITIES PRESSURE/VACUUM vs. FLOW	
SCALE:	DRAWN BY: Maggio
DATE: 11/23/92	REVISION: A800-19

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

MAX DESIGN WORKING PRESS

DESIGN TEMPERATURE

"TARGET" MAX LIQUID TRANSFER RATE

CARGO TANK P/V SETTING

PIPING SECTION I:

CARGO TANK OUTLET TO VAPOR RELIEF VALVE

DISTANCE ENROUTE TO PV

ENTRANCE LOSS (Ke)

BEND LOSS (Kb)

VALVE LOSS (Kv)

EXIT LOSS (Kex)

PIPING SECTION II:

CARGO TANK OUTLET TO VAPOR RELIEF VALVE

DISTANCE ENROUTE TO PV

ENTRANCE LOSS (Ke)

BEND LOSS (Kb)

VALVE LOSS (Kv)

EXIT LOSS (Kex)

CARGO VISCOSITY

NOTES: 1. LIQUID SPECIFIC GRAVITY; MOLECULAR WEIGHT OF CARGO

2. SPECIFIC GRAVITY OF CARGO VAPOR

3. SATURATED VAPOR PRESSURE @ 115 F

4. TOTAL VAPOR-AIR PRESSURE @ 115 F

5. PARTIAL VOLUME OF VAPOR @ 115 F

6. PARTIAL VOLUME OF AIR @ 115 F

7. AIR WEIGHT DENSITY @ 115 F &amp; THE PRESSURE SETTING OF THE P/V

8. VAPOR-AIR WEIGHT DENSITY @ 115 F &amp; P/V PRESS SETTING

9. VAPOR GROWTH RATE (SEE ALSO NOTE NO. 14)

10. LIQUID TRANSFER RATE

11. VAPOR-AIR MIXTURE FLOW RATE

12. REQUIRED AIR EQUIVALENT FLOW RATE

TABLE I: INPUT DATA &amp; NOTES

(MDWP)	> =	3.000 PSIG	MIDLAND 8" PV			
(T)		115 F	MODEL A883/A880			
(TMLTR)		5,000 BPH				
(Pp/v)		1.500 PSIG ---> 16.2 PSIA	P/V VALVE DATA			
NOM I.D.		8 IN -----> I.D. 7.981 IN				
ROUGHNESS	0.00015	AREA 0.347 FT^2	FLOW PRESSURE RATE ACROSS (SCFH/ PV 1000) (PSI)			
		105 FT				
		0.5				
	QTY	LOSS COEF	TOTAL	COEF	TOTAL	
TEE (THRU RUN)	1	0.60	0.600 90EL LR 1	0.75	0.750	0 1.500
TEE (THRU BRANCH)	3	1.80	5.400 45 EL 0	0.40	0.000	5 1.505
OTHER	0	N/A	0.000 90 EL 0	N/A	0.000	10 1.520
TOTAL:	5	AVG:	1.350			15 1.540
	QTY	LOSS COEF	TOTAL			20 1.570
GATE	0	0.19	0.000			25 1.605
BUTTERFLY	0	0.65	0.000			30 1.635
OTHER	0	N/A	0.000			35 1.665
	0	AVG:	0.000			40 1.695
	0					45 1.725
NOM I.D.	N/A	IN -----> I.D.	0.000 IN			50 1.755
ROUGHNESS	0.00015	AREA	0.000 FT^2			55 1.785
	N/A	FT				60 1.815
	0					65 1.850
	QTY	LOSS COEF	TOTAL	COEF	TOTAL	70 1.890
TEE (THRU RUN)	0	0.60	0.000 90EL LR 0	0.75	0.000	75 1.930
TEE (THRU BRANCH)	0	1.80	0.000 45 EL 0	0.40	0.000	80 1.975
OTHER	0	N/A	0.000 90 EL 0	N/A	0.000	85 2.015
TOTAL:	0	AVG:	0.000			90 2.060
	QTY	LOSS COEF	TOTAL			95 2.100
GATE	0	0.19	0.000			
BUTTERFLY	0	0.65	0.000			
OTHER	0	N/A	0.000			
	0	AVG:	0.000			
	0					
	0.01900 CENTIPOISE	----->	4E-07 LB SEC/FT^2			

SGv	OBTAIN FROM REFERENCE SOURCE (CARGO MW / AIR MW), OR FM REF. SOURCE
Pv,115	OBTAIN FROM REFERENCE SOURCE
Pt,115	EST'D TO BE SAME AS P/V SETTING (Pp/v)
Vv,115	Pv,115 / Pt,115
Va,115	(Pt,115 - Pv,115) / Pt,115
Wa,115	MWa * Pp/v      MWa = MOLEC. WT. OF AIR ----- = 28.97 10.72*(460+T)
Wv-a,115	[(SGv*Vv,115)+Va,115]*(0.0047*Pp/v)
VGR	ESTIMATED TO BE 1 + (0.25*Pv,115/12.5)
Q1	
Qv-a	Q1 * VGR
Qa	Qv-a*(Wv-a,115/Wa,115)^.5

13. USCG VAP COLLECT'N SYS. CARGO CATEGORIES
1. NO ADD'L VCS REQMTNS ABOVE THOSE FOR BENZENE, GASOLINE & CRUDE OIL
  2. POLYMERIZES
  3. HIGHLY TOXIC
  4. POLYMERIZES & HIGHLY TOXIC
  5. HIGH VAP GROWTH RATE
  6. HIGH VAP GROWTH RATE & HIGHLY TOXIC
  7. HIGH VAP GROWTH RATE & POLYMERIZES
  8. MORE INFO NEEDED BEFORE REQMTNS CAN BE DETERMINED
14. VGR = 1.25 FOR GASOLINE, CRUDE OIL, AND BENZENE.
15. NF/NC = NON-FLAMMABLE/NON-COMBUSTIBLE

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	MIX
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	GRAVITY	RATE					
S	CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>a,115</sub>	
(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	
				(PSIA)	(PSIA)			(LBm/	(LBm/			(PSIA)	(PSIA)	
								FT <sup>3</sup> )	FT <sup>3</sup> )					
46 CFR SUBCHAPT O, TABLE 151	***	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****	*****
ACETIC ACID	AAC	1.05	1	60.052	2.07	0.92	16.200	0.057	0.943	0.076	0.081	1.061	1.018	
ACETIC ANHYDRIDE	ACA	1.08	1	102.050	3.50	0.40	16.200	0.025	0.975	0.076	0.081	1.062	1.008	
ACETONITRILE	ATN	0.78	3	41.053	1.41	0.03	16.200	0.002	0.998	0.076	0.076	1.001	1.001	
ACRYLIC ACID	ACR	1.05	2	72.064	2.48	0.40	16.200	0.025	0.975	0.076	0.079	1.037	1.008	
ACRYLONITRILE	ACN	0.81	4	53.064	1.80	5.00	16.200	0.309	0.691	0.076	0.095	1.247	1.100	
ADIPONITRILE	ADN	0.95	1	108.000	3.73	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
ALUMINUM SULFATE SOLUTION	ASX	1.76												
AMINOETHYLETHANOLAMINE	AEE	1.03	1	104.150	3.59	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
AMMONIUM BISULFITE SOLN (70% OR LESS)	ABX	1.44	1			NF/NC								
AMMONIUM HYDROXIDE (28% OR LESS NH <sub>3</sub> )	AMH		3	35.050	1.21	NF/NC								
ANTHRACENE OIL (COAL TAR FRACTION)	AHO													
BENZENE	BNZ	0.88	1	78.114	2.80	4.50	16.200	0.278	0.722	0.076	0.114	1.500	1.250	
BENZENE HYDROCARBON MIXTURES (W/ACETYLENES) (W/10% BENZENE OR MORE)	BHMA	0.84	1		2.80	7.30	16.200	0.451	0.549	0.076	0.138	1.811	1.146	
BENZENE HYDROCARBON MIXTURES (W/10% BENZENE OR MORE)	BHB	0.84	1		2.80	7.30	16.200	0.451	0.549	0.076	0.138	1.811	1.146	
BENZENE, TOLUENE, XYLENE MIXTURES (HAVING 10% BENZENE OR MORE)	BTX	0.84	1	106.080	2.80	7.30	16.200	0.451	0.549	0.076	0.138	1.811	1.146	
iso-BUTYL ACRYLATE	BAI	0.88	2	128.170	4.42	0.60	16.200	0.037	0.963	0.076	0.086	1.127	1.012	
n-BUTYL ACRYLATE	BTC	0.90	2	128.170	4.40	0.40	16.200	0.025	0.975	0.076	0.083	1.084	1.008	
BUTYL ACRYLATE (SEE ISO- & N- BUTYL ACRYLATE)	BAR	0.90	2		4.42	0.60	16.200	0.037	0.963	0.076	0.086	1.127	1.012	
BUTYL METHACRYLATE	BMH	0.88	2	142.200	4.90	0.29	16.200	0.018	0.982	0.076	0.081	1.070	1.006	
iso-BUTYRALDEHYDE	BAD	0.80	1	72.107	2.50	7.80	16.200	0.481	0.519	0.076	0.131	1.722	1.156	
n-BUTYRALDEHYDE	BTR	0.80	1	72.107	2.50	7.80	16.200	0.481	0.519	0.076	0.131	1.722	1.156	
BUTYRALDEHYDES (CRUDE)	BFA	0.82	1	72.060	2.48	8.00	16.200	0.494	0.506	0.076	0.132	1.731	1.160	
BUTYRALDEHYDE (ISO-, N-)	BAE	0.82	1		2.48	8.00	16.200	0.494	0.506	0.076	0.132	1.731	1.160	
CAMPHOR OIL (LIGHT)	CPO	0.92	8											
CARBON TETRACHLORIDE	CBT	1.59	3	153.820	5.31	NF/NC								
CAUSTIC POTASH SOLUTION	CPS	1.50	1			NF/NC								
CAUSTIC SODA SOLUTION	CSS	1.50	1			NF/NC								
CHLOROBENZENE	CRB	1.11	1	112.559	3.88	0.80	16.200	0.049	0.951	0.076	0.087	1.142	1.016	
CHLOROFORM	CRF	1.48	3	119.380	4.12	NF/NC								
CHLORSULFONIC ACID	CSA	1.79												
COAL TAR NAPHTHA SOLVENT	NCT	0.88	1		3.66	0.20	16.200	0.012	0.988	0.076	0.079	1.033	1.004	
CREOSOTE (COAL TAR)	CCT	1.07	1		3.72	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
CREOSOTE (WOOD)	CWD	1.07	1		3.72	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
CRESOLS (ALL ISOMERS)	CRS	1.05	1	108.130	3.72	0.06	16.200	0.004	0.996	0.076	0.077	1.010	1.001	
CRESOLS WITH LESS THAN 5% PHENOL (SEE CRESOLS (ALL ISOMERS))	CRS	1.05	1			*								
CRESOLS WITH 5% OR MORE PHENOL (SEE PHENOL)	CFP	1.07	3		3.72	0.05	16.200	0.003	0.997	0.076	0.077	1.008	1.001	
CRESYLATE SPENT CAUSTIC	CSC	1.55	1			NF/NC								
CRESYLIC ACID, SODIUM SALT SOLUTION, SEE CRESYLATE SPENT CAUSTIC	CAX (TAR ?)	1												
CROTONALDEHYDE	CTA	0.85	4	70.050	2.41	2.00	16.200	0.123	0.877	0.076	0.089	1.174	1.040	

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	@ 115 F	@ 115 F	@ 115 F	DENSITY	DENSITY	SPECIFIC	GROWTH
	I	SYST	CARGO	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115/</sub>	W <sub>a,115</sub>	VGR
	S	CAT.		(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)		
				(13)	(1)	(15)	(PSIA)	(PSIA)		(LBm/	(LBm/			
										FT <sup>3</sup> )	FT <sup>3</sup> )			
CYCLOHEXANONE	CCH	0.95	1	98.145	3.40	0.02	16.200	0.001	0.999	0.076	0.076	1.003	1.000	
CYCLOHEXYLAMINE	CHA	0.87	1		3.42	0.62	16.200	0.038	0.962	0.076	0.083	1.093	1.012	
DECYL ACRYLATE (iso-, n-)	DAT	0.89	2	212.330	7.30	0.01	16.200	0.001	0.999	0.076	0.076	1.004	1.000	
DICHLOROBENZENE (ALL ISOMERS)	DBX	1.30	3		5.07	0.10	16.200	0.006	0.994	0.076	0.078	1.025	1.002	
1,1-DICHLOROETHANE	DCH	1.18	1	98.960	3.41	9.90	16.200	0.611	0.389	0.076	0.188	2.473	1.198	
2,2-DICHLOROETHYL ETHER	DEE	1.22	1	143.000	4.90	0.04	16.200	0.002	0.998	0.076	0.077	1.010	1.001	
DICHLOROMETHANE (ALSO KNOWN AS METHYLENE CHLORIDE).	DCM	1.32	5	84.940	2.93	NF/NC								
2,4-DICHLOROPHOXYACETIC ACID DIETHANOLAMINE SALT SOLUTION	DDE													
2,4-DICHLOROPHOXYACETIC ACID, DIMETHYLAMINE SALT SOLUTION	DAD				1									
2,4-DICHLOROPHOXYACETIC ACID, TRIISOPROPANOLAMINE SALT SOLUTION	DTI													
1,1-,1,2- OR 1,3- DICHLOROPROPANE	DPX	1.16	3	112.960	3.90	6.30	16.200	0.389	0.611	0.076	0.162	2.128	1.126	
1,3-DICHLOROPROPENE	DPU	1.23	4	110.980	3.84	5.50	16.200	0.340	0.660	0.076	0.150	1.964	1.110	
DICHLOROPROPENE, DICHLOROPROPANE MIXTURES	DMX	1.21	1		3.90	6.30	16.200	0.389	0.611	0.076	0.162	2.128	1.126	
2,2-DICHLOROPROPIONIC ACID	DCN													
DIETHANOLAMINE	DEA	1.09	1	105.140	3.65	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
DIETHYLAMINE	DEN	0.71	3	73.139	2.50	1.00	16.200	0.062	0.938	0.076	0.083	1.093	1.020	
DIETHYLENETRIAMINE	DET	0.96	1	103.170	3.48	0.04	16.200	0.002	0.998	0.076	0.077	1.006	1.001	
DIETHYL ETHER, SEE ETHYL ETHER	DEH				74.123	2.56								
DIISOBUTYLMINE	DBU	0.75	3	129.247	4.46	0.46	16.200	0.028	0.972	0.076	0.084	1.098	1.009	
DIISOPROPANOLAMINE	DIP	0.98	1	133.190	4.59	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
DIISOPROPYLAMINE	DIA	0.72	3	101.193	3.50	3.70	16.200	0.228	0.772	0.076	0.120	1.571	1.074	
N,N-DIMETHYLACETAMIDE	DAC	0.95	3		3.00	0.20	16.200	0.012	0.988	0.076	0.078	1.025	1.004	
DIMETHYLETHANOLAMINE	DMB	0.89	1		3.03	0.50	16.200	0.031	0.969	0.076	0.081	1.063	1.010	
DIMETHYLFORMAMIDE	DMF	0.95	1	73.090	2.51	0.30	16.200	0.019	0.981	0.076	0.078	1.028	1.006	
1,4-DIOXANE	DOX	1.04	1		3.03	1.84	16.200	0.114	0.886	0.076	0.094	1.231	1.037	
DI-N-PROPYLAMINE	DNA	0.74	3	58.080	3.50	1.50	16.200	0.093	0.907	0.076	0.094	1.232	1.030	
ETHANOLAMINE	MEA	1.02	1	61.080	2.10	0.03	16.200	0.002	0.998	0.076	0.076	1.002	1.001	
ETHYL ACRYLATE	EAC	0.93	2	100.118	3.50	2.00	16.200	0.123	0.877	0.076	0.100	1.309	1.040	
ETHYLAMINE SOLUTION (72% OR LESS)	EAN	0.80	6	45.060	1.56	15.50	16.200	0.957	0.043	0.076	0.117	1.536	1.310	
N-ETHYLBUTYLMINE	EBA	0.74	3	101.190	3.50	1.20	16.200	0.074	0.926	0.076	0.090	1.185	1.024	
N-ETHYLCYCLOHEXYLAMINE	ECC	0.86	1	127.140	4.40	0.50	16.200	0.031	0.969	0.076	0.084	1.105	1.010	
ETHYLENE CYANOHYDRIN	ETC	1.04	1	71.080	2.45	0.01	16.200	0.001	0.999	0.076	0.076	1.001	1.000	
ETHYLEDIENEDIAMINE	EDA	0.91	1	60.099	2.10	0.90	16.200	0.056	0.944	0.076	0.081	1.061	1.018	
ETHYLENE DIBROMIDE	EDB	2.17					NF/NC							
ETHYLENE DICHLORIDE	EDC	1.26	1	98.960	3.42	4.00	16.200	0.247	0.753	0.076	0.122	1.598	1.080	
ETHYLENE GLYCOL PROPYL ETHER	EGP	0.91	1		4.80	0.60	16.200	0.037	0.963	0.076	0.087	1.141	1.012	
2-ETHYLHEXYL ACRYLATE	EAI	0.89	2	184.200	6.35	0.02	16.200	0.001	0.999	0.076	0.077	1.007	1.000	
ETHYLDENE NORBORNE	ENB	0.90	3		4.10	0.33	16.200	0.020	0.980	0.076	0.081	1.063	1.007	
ETHYL METHACRYLATE	ETM	0.92	2		3.94	1.00	16.200	0.062	0.938	0.076	0.090	1.182	1.020	
2-ETHYL-3-PROPYLACROLEIN	EPA	0.85	1	126.190	4.35	0.12	16.200	0.007	0.993	0.076	0.078	1.025	1.002	
FERRIC CHLORIDE SOLUTIONS	FCS													
FORMALDEHYDE SOLUTION (37% TO 50%)	FMS	1.13	1		1.03	0.15	16.200	0.009	0.991	0.076	0.076	1.000	1.003	

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	MIX
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	@ 115 F	@ 115 F	@ 115 F	@ 115 F	GRAVITY	RATE	
	S	CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v</sub> , 115	P <sub>t</sub> , 115	V <sub>v</sub> , 115	V <sub>a</sub> , 115	Wa, 115	W <sub>v-a</sub> , 115	W <sub>v-a,115/</sub>	W <sub>v-a,115/</sub>	VGR	(9)
		(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(LBm/	(LBm/	
						(15) (PSIA)	(PSIA)					FT <sup>3</sup> )	FT <sup>3</sup> )	
FORMIC ACID	FMA	1.22	1		1.60	2.10	16.200	0.130	0.870	0.076	0.082	1.078	1.042	
FURFURAL	FFA	1.20	1	96.085	3.31	0.15	16.200	0.009	0.991	0.076	0.078	1.021	1.003	
GLUTARALDEHYDE SOLUTION (50% OR LESS)	GTA		1				NF/NC							
HEXAMETHYLENEDIAMINE SOLUTION	HMC	0.93	1	116.140	4.00	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
HEXAMETHYLENEIMINE	HMI	0.88	1		1.00	0.50	16.200	0.031	0.969	0.076	0.076	1.000	1.010	
HYDROCHLORIC ACID SPENT (15% OR LESS)	HCS	1.21												
ISOPENTALDEHYDE (MIXED ISOMERS) (SEE VALERALDEHYDE (ISO-, N-))														
ISOPRENE	IPR	0.69	7	68.120	2.35	23.00	16.200	1.420	-0.420	0.076	0.222	2.917	1.460	
KRAFT PULPING LIQUORS (FREE ALKALI CONTENT 3% OR MORE) (INCLUDING: KPL)														
MESITYL OXIDE	MSO	0.86	1		3.50	0.67	16.200	0.041	0.959	0.076	0.084	1.103	1.013	
METHYL ACRYLATE	MAM	0.95	2	86.091	3.00	4.10	16.200	0.253	0.747	0.076	0.115	1.506	1.082	
METHYLCYCLOPENTADIENE DIMER	MCK	0.94	1		0.93	0.15	16.200	0.009	0.991	0.076	0.076	0.999	1.003	
METHYL DIETHANOLAMINE	MDE	1.04	1		4.10	0.10	16.200	0.006	0.994	0.076	0.078	1.019	1.002	
2-METHYL-5-ETHYL PYRIDINE	MEP	0.92	1	121.000	4.18	0.16	16.200	0.010	0.990	0.076	0.079	1.031	1.003	
METHYLENE CHLORIDE (SEE DICHLOROMETHANE)														
METHYL METHACRYLATE	MMM	0.94	2	100.110	3.45	2.02	16.200	0.125	0.875	0.076	0.099	1.306	1.040	
2-METHYL PYRIDINE	MPR	0.95	3	93.129	3.20	0.50	16.200	0.031	0.969	0.076	0.081	1.068	1.010	
alpha-METHYL STYRENE	MSR	0.89	2	118.179	4.08	0.40	16.200	0.025	0.975	0.076	0.082	1.076	1.008	
MORPHOLINE	MPL	1.00	1	87.122	3.00	0.80	16.200	0.049	0.951	0.076	0.084	1.099	1.016	
NITRIC ACID (70% OR LESS)	NCD													
NITROPROPANE (-1, OR -2)	NPM	0.99	1	89.090	3.06	1.05	16.200	0.065	0.935	0.076	0.086	1.134	1.021	
OCTYL NITRATES (ALL ISOMERS)	ONE	1.00	1		6.00	0.31	16.200	0.019	0.981	0.076	0.083	1.096	1.006	
OLEUM	OLM	1.98			2.76	0.01	16.200	0.001	0.999	0.076	0.076	1.001	1.000	
PENTACHLOROETHANE	PCE	1.67					NF/NC							
1, 3-PENTADIENE	PDE	0.68	7	68.060	2.36	17.06	16.200	1.053	-0.053	0.076	0.185	2.432	1.341	
PERCHLOROETHYLENE (SAME AS TETRA CHLOROETHYLENE)	PER	1.62	1	165.820	5.72	NF/NC								
PHOSPHORIC ACID	PAC	1.83												
POLYETHYLENE POLYAMINES	PEB	0.99	1		5.00	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
POLYMETHYLENE POLYPHENYL ISOCYANATE	PPI	1.20	1		13.79	0.00								
POTASSIUM HYDROXIDE SOLUTION (SEE CAUSTIC POTASH SOLUTION)														
iso-PROPANOL AMINE	MPA	0.96	1	76.000	2.59	0.08	16.200	0.005	0.995	0.076	0.077	1.008	1.002	
PROPANOL AMINE (iso-, n-)	PAX	0.96	1		2.59	0.08	16.200	0.005	0.995	0.076	0.077	1.008	1.002	
PROPIONIC ACID	PNA	1.00	1	74.080	2.56	0.30	16.200	0.019	0.981	0.076	0.078	1.029	1.006	
iso-PROPYLAMINE	IPP	0.69	5	59.112	2.04	23.42	16.200	1.446	-0.446	0.076	0.191	2.504	1.468	
iso-PROPYL ETHER	IPE	0.72	1		3.50	6.64	16.200	0.410	0.590	0.076	0.154	2.025	1.133	
PYRIDINE	PRD	0.98	1	79.102	2.72	1.30	16.200	0.080	0.920	0.076	0.087	1.138	1.026	
SODIUM ALUMINATE SOLUTION	SAU													
SODIUM CHLORATE SOLUTION (50% OR LESS)	SDD	1.63	1				NF/NC							
SODIUM DICROMATE SOL'N (70% OR LESS)	SDL						NF/NC							
SODIUM HYDROXIDE SOLUTION (SEE CAUSTIC SODA SOLUTION)														
SODIUM HYPOCHLORITE SOL'N (15% OR LESS)	SHP	1.10					NF/NC							
SODIUM SULFIDE, HYDROSULFIDE SOLUTIONS (H <sub>2</sub> S 15 PPM OR LESS)	SSH	1.32												

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	MIX	MIX	MIX
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	SPECIFIC	GROWTH					
S	CAT.	Mw <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub>	W <sub>a,115</sub>	GRAVITY	RATE	
	(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	VGR		
					(15)	(PSIA)	(PSIA)					(LBm/	(LBm/	
												FT^3)	FT^3)	
SODIUM SULFIDE HYDROSULFIDE SOLUTIONS (15 PPM< H <sub>2</sub> S<200 PPM)	SSI	1.32												
SODIUM SULFIDE HYDROSULFIDE SOLUTIONS (H <sub>2</sub> S GREATER THAN 200 PPM)	SSJ	1.32												
SODIUM THIOCYANATE SOLUTION (56% OR LESS)	STS													
STYRENE MONOMER	STY	0.92		104.150	3.60	0.40	16.200	0.025	0.975	0.076	0.081	1.064	1.008	
SULFURIC ACID	SFA	1.84			3.40	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
SULFURIC ACID, SPENT	SAC	1.39				0.01	16.200	0.001	0.999	0.076	0.076	0.999	1.000	
1,1,2,2-TETRACHLOROETHANE (ACETYLENE TETRACHLORIDE)	TEC	1.59		147.410	5.09									
TETRAETHYLENEPENTAMINE	TTP	1.00	1		6.80	0.00	16.200	0.000	1.000	0.076	0.076	1.000	1.000	
TETRAHYDROFURAN	THF	0.89	1	72.107	1.35	8.50	16.200	0.525	0.475	0.076	0.090	1.184	1.170	
1,1,2-TRICHLOROETHANE (VINYL TRICHLORIDE)	TCM	1.44	1	133.390	4.60	1.02	16.200	0.063	0.937	0.076	0.093	1.227	1.020	
TRICHLOROETHANE (SEE 1,1,2-TRICHLOROETHANE)														
TRICHLOROETHYLENE	TCL	1.46	1	131.380	4.50	3.46	16.200	0.214	0.786	0.076	0.133	1.748	1.069	
1,2,3-TRICHLOROPROPANE	TCN	1.39	3	147.432	5.60	0.15	16.200	0.009	0.991	0.076	0.079	1.043	1.003	
TRIETHANOLAMINE	TEA	1.13	1	149.190	5.14	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000	
TRIETHYLAMINE	TEN	0.73	3	101.193	3.49	2.50	16.200	0.154	0.846	0.076	0.105	1.384	1.050	
TRIETHYLENETETRAMINE	TET	0.98	1	146.240	5.04	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000	
UREA, AMMONIUM NITRATE SOL'N (CONTAINING MORE THAN 2% NH <sub>3</sub> )	UAS		1											
VALERALDEHYDE (iso-, n-)		0.79	1	86.134	3.00	5.00	16.200	0.309	0.691	0.076	0.123	1.617	1.100	
VALERALDEHYDE (iso-)	IVA	0.79	1		3.00	5.00	16.200	0.309	0.691	0.076	0.123	1.617	1.100	
VALERALDEHYDE (n-)	VAL	0.84	1		5.93	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000	
VANILLAN BLACK LIQUOR (FREE ALKALI CONTENT 3% OR MORE)	VBL		1											
VINYL ACETATE	VAM	0.94	2	86.091	2.97	5.80	16.200	0.358	0.642	0.076	0.130	1.705	1.116	
VINYLTOLUENE	VNT	0.90	2		4.08	0.12	16.200	0.007	0.993	0.076	0.078	1.023	1.002	

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	VAPOR-	VAPOR-	VAPOR-	
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	AIR MIX	AIR MIX	AIR MIX	
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	GRAVITY	RATE					
S	SYST	CARGO	VAPOR	Pv, 115	Pt, 115	Vv, 115	Va, 115	Wa, 115	Wv-a, 115	Wv-a, 115/	Wv-a, 115	Wv-a, 115/	VGR	
(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(LBm/	(LBm/	(LBm/	(9)	
				(15)	(PSIA)	(PSIA)				FT^3)	FT^3)	FT^3)		
46 CFR SUBCHAPT O BUT NOT TABLE 151	***	***	***	***	***	***	***	***	***	***	***	***	***	
1,1-DICHLOROPROPANE	DPB	1.16	3		3.90	6.30	16.200	0.389	0.611	0.076	0.162	2.128	1.126	
1,1,1-TRICHLOROETHANE		1.51	1	133.390	4.60	NF/NC								
1,2-DICHLOROPROPANE	DPP	1.16	3		3.50	2.60	16.200	0.160	0.840	0.076	0.107	1.401	1.052	
1,3 CYCLOPENTADIENE					1									
1,3-DICHLOROPROPANE	DPC	1.16	3		3.90	3.80	16.200	0.235	0.765	0.076	0.128	1.680	1.076	
2-METHYL-2-HYDROXY-3-BUTYNE	MHB	0.86	1		2.90	1.14	16.200	0.070	0.930	0.076	0.086	1.134	1.023	
2,4-DICHLOROPHOXYACETIC ACID, DIMETHYLAMINE SALT SOLUTION (70% DDA)	DDA													
3-PENTENENITRILE	PNT (CRUDE ?)		8											
AEROTHENE TT (1,1,1-TRICHLOROETHANE)				8	133.390	4.60								
ALKYLBENZENE					1									
AMINOETHYLPIPERAZINE	AEP				1									
BENZENE RAFFINATE (ASSUME VAPOR PROPERTIES SIMILAR TO BENZENE)					0.70									
BENZENE SULFONYL CHLORIDE	BSC	1.38	1		6.09	0.00	16.200	0.000	1.000	0.076	0.076	1.000	1.000	
BENZYL ACETATE	BZE	1.04	1		5.18	0.02	16.200	0.001	0.999	0.076	0.077	1.005	1.000	
BENZYL CHLORIDE (STABILIZED)	BCL	1.10	4		4.36	0.09	16.200	0.006	0.994	0.076	0.078	1.019	1.002	
BUTANOL					1									
BUTYL ETHER (n-)	BTE	0.77	3		4.50	0.40	16.200	0.025	0.975	0.076	0.083	1.086	1.008	
BUTYLENE OXIDE (1,2-)	BTO	0.83	2		2.49	9.18	16.200	0.567	0.433	0.076	0.140	1.844	1.184	
BUTYRIC ACID	BRA	0.96	1		3.00	0.07	16.200	0.004	0.996	0.076	0.077	1.009	1.001	
CARBOLIC ACID	CBO	1.04	3		3.25	0.06	16.200	0.004	0.996	0.076	0.077	1.008	1.001	
CHLOROACETIC ACID (80% OR LESS)	CHM	1.58			3.26	0.01	16.200	0.001	0.999	0.076	0.076	1.001	1.000	
CHLOROPROPIONIC ACID (2- OR 3-)	CPM	1.26	1		3.70	0.02	16.200	0.001	0.999	0.076	0.076	1.003	1.000	
CHLOROTOLUENE (m-)	CTM	1.07	1		4.40	0.32	16.200	0.020	0.980	0.076	0.081	1.067	1.006	
CHLOROTOLUENE (o-)	CTO	1.08	1		4.40	0.32	16.200	0.020	0.980	0.076	0.081	1.067	1.006	
CHLOROTOLUENE (p)	CRN	1.07	1		4.36	0.09	16.200	0.006	0.994	0.076	0.078	1.019	1.002	
CHLOROTOLUENES (MIXED ISOMERS)	CHI	1.08	1		4.40	0.53	16.200	0.033	0.967	0.076	0.085	1.111	1.011	
CREOSOTE (ALL ISOMERS)	CCW	1.07	1		3.72	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
CRESYLIC ACID TAR	CRX	1.05	1		1.00	0.10	16.200	0.006	0.994	0.076	0.076	1.000	1.002	
CYCLOHEPTANE	CYE	0.81	1		3.39	1.40	16.200	0.086	0.914	0.076	0.092	1.207	1.028	
CYCLOHEXANONE, CYCLOHEXANOL MIXTURE	CYX	0.95	1		3.38	1.00	16.200	0.062	0.938	0.076	0.087	1.147	1.020	
CYCLOHEXYL ACETATE	CYC	0.97	1		4.90	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
CYCLOPENTADIENE, STYRENE, BENZENE MIXTURE	CSB	1.50	1		4.55	4.50	16.200	0.278	0.722	0.076	0.151	1.986	1.090	
CYCLOPENTANE	CYP	0.74	1		2.40	13.15	16.200	0.812	0.188	0.076	0.163	2.136	1.263	
DECANOIC ACID	DCO	5.94	1		5.93	0.00								
DI 2 ETHYLHEXYL PHTHALATE (SEE ALSO ETHYLHEXYL PHTHALATE)		0.98												
DICHLOROISOPROPYL ETHER (2,2'-)	DCI	1.11	1		5.90	0.06	16.200	0.004	0.996	0.076	0.078	1.018	1.001	
DICHLOROPROPANE		1.16												
DICHLOROPROPENE		1.23												
DIETHYL SULFATE	DSU	1.18	1		5.30	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000	

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	MIX	MIX	MIX
	I	-	SYST	CARGO	VAPOR	@ 115 F	SPECIFIC	GROWTH	RATE					
S			CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v</sub> , 115	P <sub>t</sub> , 115	V <sub>v</sub> , 115	V <sub>a</sub> , 115	W <sub>a</sub> , 115	W <sub>v-a</sub> , 115	W <sub>v-a, 115</sub> /	W <sub>a, 115</sub>	VGR
	(1)		(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(LBm/	(LBm/	(9)
						(PSIA)	(PSIA)					FT <sup>3</sup> )	FT <sup>3</sup> )	
DIETHYLETHANOLAMINE	DAE	0.89	1			4.03	0.18	16.200	0.011	0.989	0.076	0.079	1.034	1.004
DODECYL BENZENE				1										
DODECYLDIMETHYLAMINE TETRADECYLDIMETHYLAMINE MIXTURE	DOT													
DRIPOLENE				1										
ETHANOL (see ethyl alcohol)				1										
ETHYL BROMIDE				1										
ETHYL TERT-BUTYL ETHER	EBE	0.73	1			3.50	5.00	16.200	0.309	0.691	0.076	0.135	1.772	1.100
ETHYLAMINE	EAM	0.80	6	45.085		1.55	40.80	16.200	2.519	-1.519	0.076	0.182	2.385	1.816
ETHYLENE DICHLORIDE 1,1,2-TRICHLOROETHANE MIXTURE	ETX	1.44	1			4.60	3.70	16.200	0.228	0.772	0.076	0.139	1.822	1.074
ETHYLMERCAPTAN (SAME AS ETHANETHIOL)				6										
ETHYLPHENOL	EPL	1.04	1			4.21	0.02	16.200	0.001	0.999	0.076	0.076	1.004	1.000
FORMALDEHYDE SOLUTION (50% OR MORE), METHANOL MIXTURES	MTM	0.79	1			1.10	6.63	16.200	0.409	0.591	0.076	0.079	1.041	1.133
HYDROSULFIDE				8										
INDENES				8										
ISOBUTYL ACETATE	IBA			116.160		4.01	0.36	16.200	0.022	0.978	0.076	0.081	1.068	1.007
ISOPRENE, PENTADIENE MIXTURE	IPN													
ISO-PROPYL ALCOHOL														
LAURIC ACID	LRA	0.79	1	60.096		2.07	3.00	16.200	0.185	0.815	0.076	0.091	1.199	1.060
METHACRYLONITRILE	MET	0.80	2			2.31	3.39	16.200	0.209	0.791	0.076	0.097	1.274	1.068
METHANOL		0.79	1	32.042		1.11								
METHYL STYRENE				2										
METHYL STYRENE, INDENES, ALKYLBENZENE MIXTURES	MIA													
METHYLCYCLOHEXANE	MCY	0.77	1			3.40	2.37	16.200	0.146	0.854	0.076	0.103	1.351	1.047
METHYLHEXANE (SAME AS HEPTANE)				1										
MONOETHANOLAMINE	MEA	1.02		61.084		2.11	0.10	16.200	0.006	0.994	0.076	0.077	1.007	1.002
MONOISOPROPANOLAMINE		0.96		75.110		2.59	0.20	16.200	0.012	0.988	0.076	0.078	1.020	1.004
NAPHTHALENE (MOLTEN)	NTM	1.15	1			4.41	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000
NEODECANOIC ACID	NEA	0.92	1			6.00	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000
NITRILOTRIACETIC ACID	NAA (& SALTS ?	8					NF/NC							
NITROPHENOL (MOLTEN)	NTP	1.49	1			4.79	0.00							
NITROPROPANE (60%), NITROETHANE (40%) MIXTURE	NNM	1.05	1			3.06	1.10	16.200	0.068	0.932	0.076	0.087	1.140	1.022
NITROTOLUENE (o-, p-)	NIT	1.16	1			4.72	0.02	16.200	0.001	0.999	0.076	0.076	1.005	1.000
PARALDEHYDE	PDH	0.99	1			4.55	8.30	16.200	0.512	0.488	0.076	0.215	2.819	1.166
POLYGLYCERINE, SODIUM SALT SOLN (CONTAINING 3% OR MORE SODIUM HYDROXYL)														
PROPIONALDEHYDE	PAD	0.81	2			2.00	13.76	16.200	0.849	0.151	0.076	0.141	1.849	1.275
PROPIONIC ANHYDRIDE	PAH	1.01	1			4.50	0.11	16.200	0.007	0.993	0.076	0.078	1.024	1.002
PROPIONITRILE	PCN	0.70	1			1.90	1.17	16.200	0.072	0.928	0.076	0.081	1.065	1.023
PROPYLAMINE (n-)	PRA	0.72	1			2.04	13.55	16.200	0.836	0.164	0.076	0.142	1.870	1.271
PROPYLBENZENE				1		0.20	4.14	16.200	0.256	0.744	0.076	0.061	0.796	1.083
PYROLYSIS GASOLINE (GREATER THAN 5% BENZENE)	GPY	0.84	1			2.80	7.30	16.200	0.451	0.549	0.076	0.138	1.811	1.146
PYROLYSIS RESIDUAL FUELS				0.89										
SEWAGE, RAW	SWR													

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR MIX	AIR MIX	AIR MIX
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	GRAVITY	RATE						
	S	CAT.	Mw <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115/</sub>	V <sub>w-a,115</sub>	V <sub>g,r</sub>	
		(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(LBm/	(LBm/	
						(15)	(PSIA)	(PSIA)				FT <sup>3</sup> )	FT <sup>3</sup> )	(9)
SODIUM SULFIDE (SOLID IN WATER)	SDS	1.53	8											
STYRENE	STY	0.92	2	104.152	3.60	0.40	16.200	0.025	0.975	0.076	0.081	1.064	1.008	
STYRENE CRUDE	STX	0.92	2		3.60	0.40	16.200	0.025	0.975	0.076	0.081	1.064	1.008	
STYRENE TAR	STT													
TETRAMETHYLBENZENE (1,2,3,5-)	TTB	0.89	1		4.20	0.14	16.200	0.009	0.991	0.076	0.078	1.028	1.003	
TOLUIDINE (o-)	TLI	1.00	1		3.69	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
TRICHLOROBENZENE (1,2,4-)	TCB	1.45	1		6.25	0.03	16.200	0.002	0.998	0.076	0.077	1.010	1.001	
TRIISOPROPANOLAMINE SALT OF 2,4-DICHLOROPHOXY ACETIC ACID SOL'N			1											
TRIPHENYLBORANE	TPE		8											
UNDECANOIC ACID	UDA	0.89	1		6.42	0.00								
HYDROCARBON 5-9	HFN	0.85	1		3.40	4.40	16.200	0.272	0.728	0.076	0.126	1.652	1.088	

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR MIX	AIR MIX	AIR MIX
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GRAVITY	GROWTH
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	SPECIFIC	GROWTH	RATE					
	S	CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub>	GRAVITY	RATE	VGR
		(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(LBm/	(LBm/	(9)
						(15)	(PSIA)	(PSIA)				FT <sup>3</sup> )	FT <sup>3</sup> )	
46 CFR SUBCHAPTER D, TABLE 30.25-1	***	***	***	***	***	***	***	***	***	***	***	***	***	***
Acetone	ACT	0.79	1	58.080	2.00	10.00	16.200	0.617	0.383	0.076	0.123	1.617	1.200	
Acetophenone	ACP	1.03	1	120.060	4.14	0.60	16.200	0.037	0.963	0.076	0.085	1.116	1.012	
Acetyl Tributyl Citrate		1.05		402.460	13.89									
Acrylonitrile-Styrene Copolymer dispersion in Polyether Polyol	ALE													
Alcohols (C13 and above)	ALY													
Alcoholic beverages, N.O.S.														
Alcohol (C6 - C17) (secondary) Poly(3-6)ethoxylates														
Alcohol (C12 - C15) Poly(1-3)ethoxylates														
Alcohol (C12 - C15) Poly(3-11)ethoxylates														
Alkenylsuccinic acid														
Alkenylsuccinic Anhydride														
Alkyl (C9 - C17) Benzenes	AKB													
Alkylbenzenesulfonic acid (4% or less)	ABS													
Alkyl Phthalates (n-)														
Alkyl Succinate Formaldehyde Hydr-oxyamino condensate (3.2% or less)														
Aminoethyl diethanolamine, Aminoethyl ethanolamine solution														
Amyl Acetate (commercial, iso-, n-, sec-)	AEC	0.87	1		4.50	2.02	16.200	0.125	0.875	0.076	0.109	1.436	1.040	
AMYL ACETATE (n-)	AML	0.88	1		4.48	0.33	16.200	0.020	0.980	0.076	0.082	1.071	1.007	
AMYL ACETATE (iso-)	IAT	0.88	1		4.48	0.33	16.200	0.020	0.980	0.076	0.082	1.071	1.007	
Amyl alcohol (iso-, n-, sec-, primary) (SEE ALSO IAA)	AAI	0.82	1		3.04	0.30	16.200	0.019	0.981	0.076	0.079	1.038	1.006	
Amyl alcohol (n-)	AAN	0.82	1		3.04	0.30	16.200	0.019	0.981	0.076	0.079	1.038	1.006	
Amyl alcohol (tert-)	AAI													
AMYL ALCOHOL, PRIMARY	APM	0.82	1		3.04	0.30	16.200	0.019	0.981	0.076	0.079	1.038	1.006	
AMYL ALCOHOL, (sec-)	ASE	0.82	1		3.04	0.30	16.200	0.019	0.981	0.076	0.079	1.038	1.006	
Amylene	AMZ													
AMYL ALCOHOL, (iso-)	IAA	0.82	1		3.04	0.30	16.200	0.019	0.981	0.076	0.079	1.038	1.006	
Amyl Methyl Ketone	AMK													
Amyl Tallate														
Asphalt	ASP	1.04												
ASPHALT BLENDING STOCKS: Roofers flux	ARF													
ASPHALT BLENDING STOCKS: Straight run residue	ASR													
Behenyl alcohol														
Benzene Tricarboxylic acid Trioctyl Ester														
Benzyl alcohol	BAL	1.05	1	108.140	3.73	0.10	16.200	0.006	0.994	0.076	0.077	1.017	1.002	
Bicyclic Terpenol Polyamide salt														
Brake fluid base mixtures (containing Poly(2-8)alkylene (C2-C3) gBFx														
Butane	BMX	1.03												
Butene, SEE BUTYLENE														
Butene Oligomer	BOL													

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-	
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR	
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH		
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	GRAVITY	RATE						
S	CAT.	Mw <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub>	W <sub>w-a,115</sub>	W <sub>v-a,115</sub>	W <sub>a,115</sub>		
	(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(LBm/	(LBm/	(9)	
					(15)	(PSIA)	(PSIA)					FT <sup>3</sup> )	FT <sup>3</sup> )		
Butyl Acetate (iso-, n-)	BAX	0.87	1	116.160	4.00	0.60	16.200	0.037	0.963	0.076	0.085	1.111	1.012		
BUTYL ACETATE (N-)	BCN	0.88	1		4.00	0.80	16.200	0.049	0.951	0.076	0.087	1.148	1.016		
Butyl Acetate (sec-)	BTA	0.89	1		4.00	1.50	16.200	0.093	0.907	0.076	0.097	1.278	1.030		
Butyl alcohol (iso-, n-, sec-, tert-)				1	2.60	0.90	16.200	0.056	0.944	0.076	0.083	1.089	1.018		
BUTYL ALCOHOL (ISO-)	IAL	0.81	1		2.60	0.90	16.200	0.056	0.944	0.076	0.083	1.089	1.018		
BUTYL ALCOHOL (N-)	BAN	0.81	1		2.60	0.50	16.200	0.031	0.969	0.076	0.080	1.049	1.010		
BUTYL ALCOHOL (SEC-)	BAS	0.81	1		2.60	1.30	16.200	0.080	0.920	0.076	0.086	1.128	1.026		
BUTYL ALCOHOL (TERT-)	BAT	0.78	1		2.60	2.80	16.200	0.173	0.827	0.076	0.097	1.277	1.056		
Butyl Benzyl Phthalate	BPH	1.12	1		10.80	0.01	16.200	0.001	0.999	0.076	0.077	1.006	1.000		
Butylene	BTN														
Butylene Glycol	BUG														
1,3-Butylene Glycol, SEE BUTYLENE GLYCOL															
Butylene Polyglycol, SEE BUTYLENE GLYCOL															
iso-Butyl Formate						102.134	3.53								
n-Butyl Formate															
Butyl Heptyl Ketone	BHK														
Butyl Methyl Ketone, SEE METHYL BUTYL KETONE															
Butyl Stearate															
Butyl Toluene	BUE	0.85	1			5.11		0.10	16.200	0.006	0.994	0.076	0.078	1.025	1.002
Butyrolactone (gamma)	BLA														
Calcium Alkylphenate															
Calcium Alkyl Salicylate															
Calcium Amino Nonyl Phenolate															
Calcium Carboxylate															
Caprolactam solutions	CLS	1.02	1			3.90		0.05	16.200	0.003	0.997	0.076	0.077	1.009	1.001
Carbon black base		0.90													
Cetyl alcohol (HEXADECANOL) SEE ALCOHOLS (C13 AND ABOVE)															
Cetyl-Stearal alcohol															
Cleaning spirit (unleaded)															
Coal tar	COR	1.11													
Cumene	CUM	0.86	1	120.090	4.20		0.60	16.200	0.037	0.963	0.076	0.085	1.119	1.012	
Cycloaliphatic resins															
Cyclohexane	CHX	0.78	1	84.162	2.90		4.50	16.200	0.278	0.722	0.076	0.116	1.528	1.090	
Cyclohexanol	CHN	0.95	1	100.160	3.45		0.15	16.200	0.009	0.991	0.076	0.078	1.023	1.003	
1,3-Cyclopentadiene dimer (molten)	CPD	0.69	2		4.55		0.25	16.200	0.015	0.985	0.076	0.080	1.055	1.005	
Cyclopentadiene polymers, SEE 1,3-CYCLOPENTADIENE DIMER (MOLTEN)															
Cymene (para-)	CMP	0.86	1		4.62		0.11	16.200	0.007	0.993	0.076	0.078	1.025	1.002	
Decahydronaphthalene	DHN	0.89	1		4.76		0.10	16.200	0.006	0.994	0.076	0.078	1.023	1.002	
Decaldehyde (iso-)	IDA	0.83	1		5.00		0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
Decaldehyde (n-)	DAL	0.83	1		5.01		0.00								
Decane	DDC														
Decene	DCE	0.74	1		4.80		0.12	16.200	0.007	0.993	0.076	0.078	1.028	1.002	

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	AIR	AIR
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	MIX	MIX
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	GRAVITY	RATE					
S	CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub> /	W <sub>a,115</sub>	VGR
(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(15)	(LBM/	(LBM/	
				(PSIA)	(PSIA)							FT <sup>3</sup> )	FT <sup>3</sup> )	
Decyl alcohol (all isomers) (DECANOL)		DAX	0.83	1	158.170	5.30	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000
DECYL ALCOHOL (iso-)		ISA	0.83	1		5.30	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000
DECYL ALCOHOL (n-)		DAN	0.83	1		5.30	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000
Decylbenzene (n-)		DBZ	0.86	1		7.52	0.01	16.200	0.001	0.999	0.076	0.076	1.004	1.000
Detergent Alkylate														
Diacetone alcohol		DAA	0.97	1		4.00	0.10	16.200	0.006	0.994	0.076	0.078	1.019	1.002
Dialkyl (C10-C14) Benzenes		DAB												
Dialkyl (C7-C13) Phthalates		DAH												
Dibutyl Carbinol														
Dibutyl Phthalate (ortho-)		DPA	1.05	1	278.350	9.59	0.00							
Dicyclopentadiene, SEE 1,3-CYCLOPENTADIENE DIMER (MOLTEN)		DPT	0.98	2		4.55	0.25	16.200	0.015	0.985	0.076	0.080	1.055	1.005
Diethylbenzene		DEB	0.87	1		4.62	0.08	16.200	0.005	0.995	0.076	0.078	1.018	1.002
Diethylene Glycol		DEG	1.12	1	106.122	3.66	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000
Diethylene Glycol Butyl Ether		DME	0.95	1		5.50	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000
Diethylene Glycol Butyl Ether Acetate		DEM												
Diethylene Glycol Dibutyl Ether		DIG												
Diethylene Glycol Diethyl Ether														
Diethylene Glycol Ethyl Ether		DGE												
Diethylene Glycol Ethyl Ether Acetate		DGA	0.99	1		4.62	0.02	16.200	0.001	0.999	0.076	0.076	1.004	1.000
Diethylene Glycol Methyl Ether		DGM	1.03	1		4.14	0.03	16.200	0.002	0.998	0.076	0.077	1.006	1.001
Diethylene Glycol Methyl Ether Acetate		DGR												
Diethylene Glycol Phenyl Ether		DGP												
Diethylene Glycol Phthalate		DGL												
Di-(2-ethylhexyl)adipate		DEH												
Di-(2-ethylhexyl)phthalate		DIE												
Diethyl Phthalate		DPH												
Diglycidyl Ether of Bisphenol A		BDE												
Dihexyl Phthalate		DHP												
Dihexyl Phthalate		DHA												
Diisobutylcarbinol		DBC	0.81	1		4.97	0.09	16.200	0.006	0.994	0.076	0.078	1.022	1.002
Diisobutylene		DBL	0.72	1		3.86	2.00	16.200	0.123	0.877	0.076	0.103	1.353	1.040
Diisobutyl Ketone		DIK	0.81	1		4.90	0.16	16.200	0.010	0.990	0.076	0.079	1.039	1.003
Diisobutyl Phthalate		DIT												
Disodecyl Phthalate		DID												
Disononyl Adipate		DNY												
Disononyl Phthalate		DIN												
Diisooctyl Phthalate		DIO												
Diisopropylbenzene (all isomers)		DIX	0.86	1		5.60	0.03	16.200	0.002	0.998	0.076	0.077	1.009	1.001
Diisopropyl Naphthalene		DII												
Dimethyl Adipate		DLA												
Dimethylbenzene		DGT												
Dimethyl Glutarate														

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR MIX	AIR MIX	AIR MIX
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	
I	S	SYST	CARGO	VAPOR	@ 115 F	GRAVITY	RATE							
S	(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	Wv-a,115	Wv-a,115/	
				Mw	SGv	Pv,115	Pt,115	Vv,115	Va,115	Wa,115	Wa,115	Wa,115	VGR	
				(1)	(1)	(3)	(4)	(5)	(6)	(7)	(8)	(9)		
					(PSIA)	(PSIA)				(LBm/	(LBm/			
										FT^3)	FT^3)			
Dimethyl Phthalate	DTL	1.19	1		6.69	0.00								
Dimethyl Polysiloxane	DMP													
2,2-Dimethylpropane-1,3-diol	DDI													
Dimethyl Succinate	DSE													
Dinonyl Phthalate	DIF	0.97	1		14.40	0.01	16.200	0.001	0.999	0.076	0.077	1.008	1.000	
Di(octylphenyl)amine														
Diocetyl Phthalate	DOP	0.98	1		13.47	0.00								
Dipentene	DPN	0.84	1		4.90	0.10	16.200	0.006	0.994	0.076	0.078	1.024	1.002	
Diphenyl	DIL	0.99	1	154.212	5.31	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000	
Diphenyl, Diphenyl Ether mixture	DDO	1.07	1		5.86	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000	
Diphenyl Ether	DPE	1.07	1	170.211	5.87	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000	
Diphenyl Ether, Biphenyl Ether mixture	DOB													
Dipropylene Glycol	DPG	1.03	1		4.63	0.07	16.200	0.004	0.996	0.076	0.077	1.016	1.001	
Dipropylene Glycol Dibenzoate	DGY													
Dipropylene Glycol Methyl Ether	DPY													
DISTILLATES: Flashed feed stocks	DFF	0.75	1		3.40	2.30	16.200	0.142	0.858	0.076	0.102	1.341	1.046	
DISTILLATES: Straight run	DSR	0.73	1		3.40	2.30	16.200	0.142	0.858	0.076	0.102	1.341	1.046	
Ditridecyl Phthalate	DTP													
Diundecyl Phthalate	DUP													
Dodecane (all isomers)	DOC			170.340	5.88									
Dodecanol	DDN			186.339	6.43									
Dodecene (all isomers)	DOZ	0.76	1	168.324	5.81	0.02	16.200	0.001	0.999	0.076	0.077	1.006	1.000	
DODECENE	DOD	0.76	1		5.81	0.02	16.200	0.001	0.999	0.076	0.077	1.006	1.000	
Dodecylbenzene	ddb	0.86			8.40	4.70	16.200	0.290	0.710	0.076	0.240	3.147	1.094	
Dodecyl Phenol	DOL													
Drilling mud (low toxicity) (if flammable or combustible)/														
Epoxylated linear alcohols, C11-C15														
Ethane	ETH	0.47		30.070	1.04									
2-Ethoxyethanol	EEO	1.04												
2-Ethoxyethyl Acetate	EEA	1.04												
Ethoxylated alcohols, C11-C15, SEE THE ALCOHOL POLYETHOXYLATES														
Ethoxy Triglycol (crude)	ETG	1.02	1		6.14	0.00								
Ethyl Acetate	ETA	0.90	1	88.107	3.04	4.50	16.200	0.278	0.722	0.076	0.119	1.567	1.090	
Ethyl Acetoacetate	EAA	1.03	1		4.48	0.20	16.200	0.012	0.988	0.076	0.079	1.043	1.004	
Ethyl alcohol (ETHANOL)	EAL	0.79	1	46.050	1.60	3.50	16.200	0.216	0.784	0.076	0.086	1.130	1.070	
Ethyl Amyl Ketone	EAK													
Ethyl Benzene	ETB	0.87	1	106.168	3.56	0.60	16.200	0.037	0.963	0.076	0.083	1.095	1.012	
Ethyl Butanol	EBT	0.83	1		3.52	0.12	16.200	0.007	0.993	0.076	0.078	1.019	1.002	
Ethyl Butyrate	EBR	0.88	1	116.160	4.00	1.00	16.200	0.062	0.938	0.076	0.090	1.185	1.020	
Ethyl Cyclohexane	ECY	0.79	1		3.87	0.50	16.200	0.031	0.969	0.076	0.083	1.089	1.010	
Ethylene	ETL				28.054	0.97								
Ethylene Carbonate														

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR
	R	GRAVITY	COL.		OF CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	MIX
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	@ 115 F	@ 115 F	@ 115 F	@ 115 F	GRAVITY	RATE	
	S	CAT.	MWc	SGv	Pv, 115	Pt, 115	Vv, 115	Va, 115	Wa, 115	Wv-a, 115	Wv-a, 115/	VGR	Wa, 115	(9)
		(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(LBm/	(LBm/	
						(15)	(PSIA)	(PSIA)				FT^3)	FT^3)	
Ethylene Glycol		EGL	1.13	1	62.069	2.21	0.01	16.200	0.001	0.999	0.076	0.076	1.001	1.000
Ethylene Glycol Acetate		EGO												
Ethylene Glycol Butyl Ether		EGM												
ETHYLENE GLYCOL BUTYL ETHER ACETATE		EMA	0.94	1		5.52	0.05	16.200	0.003	0.997	0.076	0.077	1.014	1.001
Ethylene Glycol Ether Acetate														
Ethylene Glycol Tert-Butyl Ether														
Ethylene Glycol Diacetate		EGY	1.10	1		5.03	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000
Ethylene Glycol Dibutyl Ether		EGB												
Ethylene Glycol Ethyl Ether, SEE 2-ETHOXYETHANOL		EGF												
Ethylene Glycol Ethyl Ether Acetate, SEE 2-ETHOXYETHYL ACETATE		EGA												
Ethylene Glycol Isopropyl Ether		EGI												
Ethylene Glycol Methyl Butyl Ether														
Ethylene Glycol Methyl Ether		EME	1.10	1		4.80	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000
Ethylene Glycol Methyl Ether Acetate		EGT												
Ethylene Glycol Phenyl Ether		EPE	1.10	1		4.80	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000
Ethylene Glycol Phenyl Ether, Diethylene Glycol Phenyl Ether mixt		EDX												
Ethylene-Propylene Copolymer (in liquid mixtures)														
Ethyl-3-Ethoxypropionate		EEP												
2-Ethylhexaldehyde, SEE OCTYL ALDEHYDES		EHA	0.82	1		4.41	0.17	16.200	0.010	0.990	0.076	0.079	1.036	1.003
2-Ethylhexanoic acid		EHO												
2-Ethylhexanol, SEE OCTANOL (ALL ISOMERS)		EHX	0.84	1	130.230	4.50	0.02	16.200	0.001	0.999	0.076	0.076	1.004	1.000
Ethylhexoic acid, SEE 2-ETHYLHEXANOIC ACID														
Ethyl Hexyl Phthalate (SEE ALSO DI 2-ETHYLHEXYL PHTHALATE)		EHE												
Ethyl Hexyl Tallate		EHT												
Ethyl Propionate		EPR	0.89	1		1.60	3.50	16.200	0.216	0.784	0.076	0.086	1.130	1.070
Ethyl Toluene		ETE	0.88	1		4.15	0.28	16.200	0.017	0.983	0.076	0.080	1.054	1.006
Fatty acid (saturated, C13 and above)														
Fatty acid Amides														
Formamide		FAM	1.13	1		1.55	0.10	16.200	0.006	0.994	0.076	0.076	1.003	1.002
Furfuryl Alcohol		FAL	1.13	1		3.40	0.05	16.200	0.003	0.997	0.076	0.077	1.007	1.001
Gas oil, cracked		GOC												
GASOLINE BLENDING STOCKS: Alkylates		GAK	0.75	1		3.40	12.50	16.200	0.772	0.228	0.076	0.217	2.852	1.250
GASOLINE BLENDING STOCKS: Reformates		GRF	0.80	1		3.40	12.50	16.200	0.772	0.228	0.076	0.217	2.852	1.250
GASOLINES: Automotive (containing not over 4.23 grams lead per gaGAT		GAT	0.74	1		3.40	12.50	16.200	0.772	0.228	0.076	0.217	2.852	1.250
GASOLINES: Aviation (containing not over 4.86 grams lead per gallGAV		GAV	0.71	1		3.40	12.50	16.200	0.772	0.228	0.076	0.217	2.852	1.250
GASOLINES: Casinghead (natural)		GCS	0.67	1		3.40	12.50	16.200	0.772	0.228	0.076	0.217	2.852	1.250
GASOLINES: Polymer		GPL	0.75	1		3.40	12.50	16.200	0.772	0.228	0.076	0.217	2.852	1.250
GASOLINES: Straight run		GSR	0.75	1		3.40	12.50	16.200	0.772	0.228	0.076	0.217	2.852	1.250
Glycerine		GCR	1.26	1		3.17	0.00							
Glycerol, SEE GLYCERINE						92.095	3.18							
Glycerol Polyalkoxylate														
Glycerol Triacetate														

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	MIX
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	GRAVITY	RATE					
S	CAT.	MwC	SGv	Pv,115	Pt,115	Vv,115	Va,115	Wa,115	Wv-a,115	Wv-a,115/	Wa,115	VGR		
(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)	(11)	(12)	(13)
				(15)	(PSIA)	(PSIA)					(LBm/	(LBm/		
											FT^3)	FT^3)		
Glycidyl Ester of Tertiary Carboxylic acid, SEE GLYCIDYL ESTER OF TRIDECYL ACETIC ACID														
Glycidyl Ester of Tridecyl Acetic acid					GLT									
Glycidyl Ester of Versatic acid, SEE GLYCIDYL ESTER OF TRIDECYL ACETIC ACID														
Glycol Diacetate, SEE ETHYLENE GLYCOL DIACETATE														
Glycols, Resins and Solvents mixtures														
Glycol Triacetate, SEE GLYCERYL TRIACETATE														
Glyoxal solution (40% or less)														
Grease														
Heptadecane														
Heptane (all isomers) (METHYHEXANE)	HMX	0.68	1	100.120	3.45	2.50	16.200	0.154	0.846	0.076	0.105	1.378	1.050	
HEPTANE (N-)	HPT	0.68	1		3.45	2.50	16.200	0.154	0.846	0.076	0.105	1.378	1.050	
Heptanoic acid	HEP	0.92	1		4.49	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
Heptanol (all isomers)	HTX	0.82	1		4.00	0.04	16.200	0.002	0.998	0.076	0.077	1.007	1.001	
HEPTANOL	HTN	0.82	1		4.00	0.04	16.200	0.002	0.998	0.076	0.077	1.007	1.001	
Heptene (all isomers)	HPX	0.70	2		3.40	2.90	16.200	0.179	0.821	0.076	0.109	1.430	1.058	
HEPTENE (1-)	HTE	0.70	1		3.40	2.80	16.200	0.173	0.827	0.076	0.108	1.415	1.056	
Heptyl Acetate	HPE	0.88	1		5.50	0.10	16.200	0.006	0.994	0.076	0.078	1.028	1.002	
Herbicide (C15 -H22 -NO2 -CI), SEE METOLACHLOR														
Hexaethylene Glycol														
Hexamethylene Glycol														
Hexamethylenetetramine solutions	HTS													
Hexane (all isomers)	HXS	0.66	1	86.110	3.00	7.00	16.200	0.432	0.568	0.076	0.142	1.864	1.140	
HEXANE	HXA	0.66	1		3.00	7.00	16.200	0.432	0.568	0.076	0.142	1.864	1.140	
Hexanoic acid	HXO	0.93	1		4.00	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
Hexanol	HXN	0.82	1		3.52	1.00	16.200	0.062	0.938	0.076	0.088	1.156	1.020	
Hexene (all isomers)	HEX	0.67	2	84.090	2.90	8.00	16.200	0.494	0.506	0.076	0.148	1.938	1.160	
HEXENE (1-)	HXE	0.67	1		2.90	8.20	16.200	0.506	0.494	0.076	0.149	1.962	1.164	
HEXENE (2-)	HXT	0.67	1		2.90	8.20	16.200	0.506	0.494	0.076	0.149	1.962	1.164	
Hexyl Acetate	HAE													
Hexylene Glycol	HXG	0.92	4		1.10	0.01	16.200	0.001	0.999	0.076	0.076	1.000	1.000	
Hog Grease, SEE LARD														
2-Hydroxy-4-(methylthio)butanoic acid	HBA													
HYDROCARBON 5-9 (MOVED TO SUB-O, NON TABLE 151, 6/24/95)	HFN													
Hydroxy terminated Polybutadiene, SEE POLYBUTADIENE, HYDROXYL TERMINATED/														
Isophorone	IPH	0.93	1		4.75	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
JET FUELS: JP-1 (Kerosene)	JPO	0.80	1*		4.50	0.14	16.200	0.009	0.991	0.076	0.078	1.030	1.003	
JET FUELS: JP-3	JPT	0.80	1		4.50	8.51	16.200	0.525	0.475	0.076	0.216	2.839	1.170	
JET FUELS: JP-4	JPF	0.81	1		4.00	3.40	16.200	0.210	0.790	0.076	0.124	1.630	1.068	
JET FUELS: JP-5 (Kerosene, heavy)	JPV	0.82	1		4.00	0.10	16.200	0.006	0.994	0.076	0.078	1.019	1.002	
JET FUELS: JP-8	JPE		1											
Kerosene	KRS	0.81	1		4.50	0.15	16.200	0.009	0.991	0.076	0.079	1.032	1.003	
Lactic acid														

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	MIX	MIX	MIX
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	SPECIFIC	GROWTH	RATE					
	S	CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub> /	W <sub>v-a,115</sub>	VGR
		(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(LBm/	(LBm/	(9)
						(15)	(PSIA)	(PSIA)				FT <sup>3</sup> )	FT <sup>3</sup> )	
Lard														
Latex, liquid synthetic, including: Styrene-Butadien rubber														
Latex, liquid synthetic, including: Carboxylated Styrene-Butadien Copolymer														
Magnesium Nonyl Phenol Sulfide														
Magnesium Sulfonate														
Maleic Anhydride Copolymer														
2-Mercaptobenzothiazol (in liquid mixtures)														
Methane														
3-Methoxy-1-Butanol														
3-Methoxybutyl Acetate														
1-Methoxy-2-Propyl Acetate														
Methoxy Trigylcol, SEE TRIETHYLENE GLYCOL METHYL ETHER														
Methyl Acetate														
Methyl Acetoacetate														
Methyl alcohol (SEE METHANOL)														
Methyl Amyl Acetate														
Methyl Amyl alcohol														
Methyl Amyl Ketone														
Methyl Butanol, SEE THE AMYL ALCOHOLS														
Methyl Butenol														
Methyl n-Butyl Ketone														
Methyl Butynol														
Methyl Butyrate														
Methyl Ethyl Ketone														
Methyl Formal (DIMETHYL FORMAL)														
Methyl Heptyl Ketone														
Methyl' Isobutyl Carbinol, SEE METHYL AMYL ALCOHOL														
Methyl Isobutyl Ketone														
3-Methyl-3-Methoxybutanol														
3-Methyl-3-Methoxybutyl Acetate														
1-Methyl Naphthalene														
Methyl Pentene														
2-METHYL-1-PENTENE														
5-METHYL-1-PENTENE														
N-Methyl-2-Pyrrolidone														
Methyl Tert-Butyl Ether (MTBE)														
Metolachlor														
Mineral spirits														
Myrcene														
NAPHTHA: Aromatic (Having less than 10% Benzene)		.6	-.85	1										
NAPHTHA: Cracking fraction		.6	-.85	1										
NAPHTHA: Heavy		.6	-.85	1										

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	AIR
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	GRAVITY	RATE					
S	CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v</sub> ,115	P <sub>t</sub> ,115	V <sub>v</sub> ,115	V <sub>a</sub> ,115	W <sub>a</sub> ,115	W <sub>v-a</sub> ,115	W <sub>v-a</sub> ,115/	W <sub>a</sub> ,115	W <sub>v-a</sub> ,115/	VGR	(9)
	(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(LBm/	(LBm/	
					(15)	(PSIA)	(PSIA)					FT <sup>3</sup> )	FT <sup>3</sup> )	
NAPHTHA: Paraffinic		.6	-.85	1										
NAPHTHA: Petroleum		PTN	.6	-.85	1									
NAPHTHA: Solvent		NSV	0.87	1		3.50	0.20	16.200	0.012	0.988	0.076	0.078	1.031	1.004
NAPHTHA: Stoddard solvent		NSS	0.78	1		4.30	0.20	16.200	0.012	0.988	0.076	0.079	1.041	1.004
NAPHTHA: Varnish makers' and painters' (75%)		NVM	0.77	1		4.30	0.19	16.200	0.012	0.988	0.076	0.079	1.039	1.004
Naphthalene Sulfonic acid-Formaldehyde Copolymer, Sodium salt solNFS														
Naphthenic acid		NTI	1.02											
Nonane (all isomers)		NAX	0.72	1	128.259	4.40	0.27	16.200	0.017	0.983	0.076	0.080	1.057	1.005
NONANE		NAN	0.72	1		4.40	0.27	16.200	0.017	0.983	0.076	0.080	1.057	1.005
Nonanoic acid (all isomers)		NNA												
Nonanoic, Tridecanoic acid mixture														
Nonene		NON	0.73	2	126.140	4.30	0.35	16.200	0.022	0.978	0.076	0.082	1.071	1.007
Nonyl alcohol (all isomers)		NNS	0.94	1	144.160	5.00	0.10	16.200	0.006	0.994	0.076	0.078	1.025	1.002
NONYL ALCOHOL		NNN	0.94	1		5.00	0.10	16.200	0.006	0.994	0.076	0.078	1.025	1.002
NONYL ALCOHOL (iso-)		NNI	0.94	1		5.00	0.10	16.200	0.006	0.994	0.076	0.078	1.025	1.002
Nonyl Methacrylate Monomer														
Nonyl Phenol		NNP	0.95	1		7.60	0.01	16.200	0.001	0.999	0.076	0.076	1.004	1.000
Nonyl Phenol Poly(4-12)ethoxylates		NPE												
Nonyl Phenol Sulfide (90% or less)														
Noxious liquid, N.O.S. (17) ("Trade name," contains "principal components"), Category D (if f														
Non-Noxious liquid, N.O.S. (18) ("Trade name," contains principal components"), Appendix III														
Octadecene														
Octadecenoamide solution (Oleamide)		ODD												
Octane (all isomers)		OAX	0.70	1		3.90	0.79	16.200	0.049	0.951	0.076	0.087	1.141	1.016
OCTANE		OAN	0.70			3.90	0.79	16.200	0.049	0.951	0.076	0.087	1.141	1.016
Octanoic acid (all isomers)		OAA	0.91	1		5.00	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000
Octanol (all isomers)		OCX	0.83	1		4.48	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000
OCTANOL		OTA	0.83	1		4.48	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000
Octene (all isomers)		OTX	0.72	2	122.200	3.90	0.90	16.200	0.056	0.944	0.076	0.088	1.161	1.018
OCTENE (1-)		OTE	0.72	1		3.86	1.00	16.200	0.062	0.938	0.076	0.090	1.177	1.020
Octyl Acetate														
Octyl alcohol (iso-, n-) (all isomers), SEE OCTANOL (ALL ISOMERS)		OCX	0.83	1		4.48	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000
OCTYL ALCOHOL		IOA	0.83	1		4.48	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000
Octyl Aldehydes		OAL												
Octyl Decyl Adipate		ODA												
Octyl Epoxytallate		OET												
Octyl Phthalate. SEE DI-(2-ETHYLHEXYL) PHTHALATE														
OIL, EDIBLE: Babassu		OBB												
OIL, EDIBLE: Beechnut		OCA												
OIL, EDIBLE: Castor		OCC	0.95											
OIL, EDIBLE: Cocoa butter														
OIL, EDIBLE: Coconut														

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	MIX
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	GRAVITY	RATE						
S	CAT.	Mw <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>v,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub> /	W <sub>a,115</sub>	VGR
	(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(LBm/	(LBm/	
							(15)	(PSIA)	(PSIA)			FT <sup>3</sup> )	FT <sup>3</sup> )	
OIL, EDIBLE: Cod liver														
OIL, EDIBLE: Corn			OCO		0.96									
OIL, EDIBLE: Cottonseed					OCS									
OIL, EDIBLE: Fish, N.O.S.					OFS	0.96								
OIL, EDIBLE: Grapeseed														
OIL, EDIBLE: Groundnut														
OIL, EDIBLE: Hazelnut														
OIL, EDIBLE: Lard														
OIL, EDIBLE: Maize														
OIL, EDIBLE: Mustard seed														
OIL, EDIBLE: Nutmeg Butter														
OIL, EDIBLE: Olive					OOL									
OIL, EDIBLE: Palm					OPM									
OIL, EDIBLE: Palm kernel					OPO									
OIL, EDIBLE: Peanut					OPN									
OIL, EDIBLE: Poppy														
OIL, EDIBLE: Raisin seed														
OIL, EDIBLE: Rice bran					ORP									
OIL, EDIBLE: Safflower					OSF									
OIL, EDIBLE: Salad														
OIL, EDIBLE: Sesame														
OIL, EDIBLE: Soya bean			OSB	0.96										
OIL, EDIBLE: Sunflower, SEE SUNFLOWER SEED				0.95										
OIL, EDIBLE: Sunflower seed					OSN									
OIL, EDIBLE: Tucum					OTC									
OIL, EDIBLE: Vegetable, N.O.S.			OVG	0.96										
OIL, EDIBLE: Walnut														
OIL, FUEL: No. 1 (Kerosene)					OON									
OIL, FUEL: No. 1-D					OOD									
OIL, FUEL: No. 2			OTW	0.88	1	8.00	0.56	16.200	0.035	0.965	0.076	0.095	1.242	1.011
OIL, FUEL: No. 2-D			OTD											
OIL, FUEL: No. 4			OFR	0.90	1	3.40	0.15	16.200	0.009	0.991	0.076	0.078	1.022	1.003
OIL, FUEL: No. 5			OFV	0.94	1	3.40	0.15	16.200	0.009	0.991	0.076	0.078	1.022	1.003
OIL, FUEL: No. 6			OSX	0.95	1	3.40	0.15	16.200	0.009	0.991	0.076	0.078	1.022	1.003
OIL, MISC: Absorption			OAS											
OIL, MISC: Aliphatic														
OIL, MISC: Animal, N.O.S.														
OIL, MISC: Aromatic														
OIL, MISC: Aviation F2300														
OIL, MISC: Clarified			OCF											
OIL, MISC: Coal														
OIL, MISC: Coconut oil, esterified, SEE COCONUT OIL, FATTY ACID METHYL ESTER														

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-	
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR	
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	MIX	
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	GRAVITY	RATE	VGR						
S	CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>v,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>a,115</sub>	
(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(15)	(PSIA)	(PSIA)	(LBm/FT <sup>3</sup> )	(LBm/FT <sup>3</sup> )
OIL, MISC: Coconut oil, fatty acid															
OIL, MISC: Coconut oil, fatty acid Methyl Ester															
OIL, MISC: Coconut oil, Methyl Ester, SEE COCONUT OIL FATTY ACID METHYL ESTER															
OIL, MISC: Cottonseed, fatty acid, SEE COTTONSEED OIL, FATTY ACIDCFY															
OIL, MISC: Croton															
OIL, MISC: Crude		OIL	0.95	1		3.40	0.15	16.200	0.009	0.991	0.076	0.078	1.022	1.250	
OIL, MISC: Diesel		ODS	0.90	1		3.40	0.69	16.200	0.043	0.957	0.076	0.084	1.102	1.014	
OIL, MISC: Gas, low pour															
OIL, MISC: Gas, low sulfur															
OIL, MISC: Heartcut distillate															
OIL, MISC: Lanolin															
OIL, MISC: Linseed															
OIL, MISC: Lubricating		OLB	0.90	1		1.00	0.15	16.200	0.009	0.991	0.076	0.076	1.000	1.003	
OIL, MISC: Mineral															
OIL, MISC: Mineral seal															
OIL, MISC: Motor															
OIL, MISC: Neatsfoot															
OIL, MISC: Oiticica															
OIL, MISC: Palm oil, fatty acid Methyl Ester		OPE	0.95												
OIL, MISC: Palm oil, Methyl Ester, SEE SEE PALM OIL, FATTY ACID MOPE															
OIL, MISC: Penetrating															
OIL, MISC: Perilla															
OIL, MISC: Pilchard															
OIL, MISC: Pine		OPI													
OIL, MISC: Range		ORG													
OIL, MISC: Residual															
OIL, MISC: Resin		ORS	1.02	1		1.00	0.15	16.200	0.009	0.991	0.076	0.076	1.000	1.003	
OIL, MISC: Resinous petroleum															
OIL, MISC: Road		ORD													
OIL, MISC: Rosin		ORN													
OIL, MISC: Seal															
OIL, MISC: Soapstock		OIS													
OIL, MISC: Soya bean (epoxidized)															
OIL, MISC: Sperm		OSP													
OIL, MISC: Spindle		OSD													
OIL, MISC: Spray		OSY													
OIL, MISC: Tall		OTL													
OIL, MISC: Tall, fatty acid		TOF													
OIL, MISC: Tanner's		OTN													
OIL, MISC: Transformer		OTF													
OIL, MISC: Tung		OTG													
OIL, MISC: Turbine		OTB	0.87	1		5.40	0.30	16.200	0.019	0.981	0.076	0.082	1.082	1.006	

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-	
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR	
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	MIX	
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	GRAVITY	SPECIFIC	GROWTH						
	S	CAT.	MWc	SGv	Pv,115	Pt,115	Vv,115	Va,115	Wa,115	Wv-a,115	Wv-a,115/	VGR	VGR	VGR	
		(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)			
						(15)	(PSIA)	(PSIA)		(LBm/	(LBm/				
										FT^3)	FT^3)				
OIL, MISC: Whale															
OIL, MISC: White (mineral)															
OIL, MISC: Wood															
alpha-Olefins (C13 - C18)		OAM													
Olefins (C13 and above, all isomers)						0.72									
Oleic acid		OLA													
Oleyl alcohol (OCTADECENOL), SEE ALCOHOLS (C13 AND ABOVE)															
Organic Amine 70, SEE AMINOETHYLDIETHANOLAMINE, AMINOETHYL-ETHANOLAMINE SOLUTION															
Palm Stearin		PMS													
n-Paraffins (C10 - C20)		PFN													
Pentadecanol, SEE SEE ALCOHOLS (C13 AND ABOVE)		PDC	0.83	1		7.88		0.01	16.200	0.001	0.999	0.076	0.076	1.004	1.000
Pentaethylene Glycol															
Pentaethylenehexamine		PEP													
Pentane (all isomers)		PTY	0.63	5	72.090	2.48	21.00	16.200	1.296	-0.296	0.076	0.222	2.919	1.420	
PENTANE (iso-)		IPT	0.62	5		2.48	27.00	16.200	1.667	-0.667	0.076	0.264	3.467	1.540	
PENTANE (n-)		PTA	0.63	1		2.50	20.44	16.200	1.262	-0.262	0.076	0.220	2.893	1.409	
Pentanoic acid															
Pentene (all isomers)		PTX	0.64	1		2.40	24.90	16.200	1.537	-0.537	0.076	0.240	3.152	1.498	
PENTENE (1-)		PTE	0.64	1		2.40	24.90	16.200	1.537	-0.537	0.076	0.240	3.152	1.498	
Petrolatum		PTL													
1-Phenyl-1-Xylyl Ethane		PXE													
Phosphosulfurized Bicyclic Terpene															
Phtalate plasticizers, SEE INDIVIDUAL PHTHALATES															
Pinene		PIN	0.86	1		4.70		0.35	16.200	0.022	0.978	0.076	0.082	1.080	1.007
Polyalkenyl Succinic Anhydride Amine															
Polyalkylene Glycols, Polyalkylene Glycol Monoalkyl Ethers mixturPPX															
Polyalkylene Oxide Polyol		PAO	1.04												
Polamine, Amide mixture															
Polybutadiene, Hydroxyl terminated															
Polybutene		PLB	0.91	1		79.30		0.01	16.200	0.001	0.999	0.076	0.080	1.048	1.000
Polydimethylsiloxane			1.04												
Polyethylene Glycol			1.04												
Polyethylene Glycol Dimethyl Ether															
Polyglycerol															
Polyisobutylene, SEE POLYBUTENE															
Polymerized Esters															
Poly(20)oxyethylene Sorbitan Monooleate		PSM													
Polypropylene		PLP													
Polypropylene Glycol		PGC	1.01	1		1.00		0.10	16.200	0.006	0.994	0.076	0.076	1.000	1.002
Polypropylene Glycol Methyl Ether		PGM	0.92	1		3.11		0.80	16.200	0.049	0.951	0.076	0.084	1.104	1.016
Polysiloxane															
Polystyrene Diakyl Maleate															

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	MIX
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	@ 115 F	@ 115 F	@ 115 F	@ 115 F	SPECIFIC	GROWTH	
S	CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v</sub> , 115	P <sub>t</sub> , 115	V <sub>v</sub> , 115	V <sub>a</sub> , 115	Wa, 115	W <sub>v-a</sub> , 115	W <sub>v-a,115</sub> /	W <sub>a,115</sub>	VGR		
	(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)			
					(15)	(PSIA)	(PSIA)			(LBm/	(LBm/			
										FT <sup>3</sup> )	FT <sup>3</sup> )			
Potassium Oleate	POE													
Propane	PRP	1.04		44.094	1.52									
n-Propoxypropanol	PXP													
Propyl Acetate (iso-)	IAC	0.89	1		3.52	1.80	16.200	0.111	0.889	0.076	0.097	1.280	1.036	
Propyl Acetate (n-)	PAT	0.00	1		3.52	1.85	16.200	0.114	0.886	0.076	0.098	1.288	1.037	
Propyl alcohol (iso-)	IPA	0.79	1		2.07	3.00	16.200	0.185	0.815	0.076	0.091	1.198	1.060	
Propyl alcohol (n-)	PAL	0.80	1		2.07	1.20	16.200	0.074	0.926	0.076	0.082	1.079	1.024	
Propylbenzene (n-)	PBZ	0.86	1	60.060	4.14	0.20	16.200	0.012	0.988	0.076	0.079	1.039	1.004	
iso-Propylcyclohexane	IPX	0.80	1	126.243	4.35	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
Propylene	PPL	1.04		42.081	1.45									
Propylene-Butylene Copolymer	PBP													
Propylene Dimer	PDR													
Propylene Glycol (1,2-PROPANDIOL)	PPG	1.04	1	76.060	2.62	0.01	16.200	0.001	0.999	0.076	0.076	1.001	1.000	
Propylene Glycol Monoalkyl Ether	PGE													
Propylene Glycol Ethyl Ether	PGY													
Propylene Glycol Methyl Ether	PME	0.92	1		3.11	0.70	16.200	0.043	0.957	0.076	0.083	1.091	1.014	
Propylene Polymer (in liquid mixtures)														
Propylene Tetramer	PTT	0.29		156.310	1.00	0.02	16.200	0.001	0.999	0.076	0.076	1.000	1.000	
Propylene Trimer	PTR													
Pseudocumene, SEE TRIMETHYLBENZENES														
Rum														
Sodium Acetate, Glycol, water solutions														
Sodium Acetate solution	SAN													
Sodium Benzoate solution	SBN													
Sodium Sulfonate														
Stearic acid	SRA													
Stearyl alcohol (Octadecanol)														
Sulfolane	SFL	1.26	1		4.14	0.01	16.200	0.001	0.999	0.076	0.076	1.002	1.000	
Tallow	TLO													
Tallow alcohol, SEE ALCOHOLS (C13 AND ABOVE)	TFD													
Tallow fatty acid														
Tallow Alkyl Nitrile														
Tetradecanol	TTN	0.82	1		7.39	0.00								
1-Tetradecene, SEE THE OLEFIN OR ALPHA-OLEFIN ENTRIES	TTD	0.77	1		6.77	0.01	16.200	0.001	0.999	0.076	0.076	1.004	1.000	
Tetradecylbenzene	TBD													
Tetraethylene Glycol	TTG	1.12	1		6.70	0.01	16.200	0.001	0.999	0.076	0.076	1.004	1.000	
Tetrahydronaphthalene	THN	0.97	1		4.56	0.04	16.200	0.002	0.998	0.076	0.077	1.009	1.001	
Tetrabutylbenzene, SEE ALKYL(C9-C17) BENZENES														
Toluene	TOL	0.87	1	92.141	3.14	1.50	16.200	0.093	0.907	0.076	0.091	1.198	1.030	
Triaryphosphate	TBP													
Tributyl Phosphate	TCP	1.16	1		12.69	0.01	16.200	0.001	0.999	0.076	0.077	1.007	1.000	
Tricresyl Phosphate (less than 1% of the ortho isomer)														

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	MIX	AIR
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	MIX	MIX	MIX
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	SPECIFIC	GROWTH					
S		CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub>	GRAVITY	RATE	
	(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	W <sub>a,115</sub>	W <sub>v-a,115</sub> /VGR	
					(15)	(PSIA)	(PSIA)		(LBm/FT <sup>3</sup> )	(LBm/FT <sup>3</sup> )				
Tridecane	TRD	0.76	1		6.40	0.02	16.200	0.001	0.999	0.076	0.077	1.007	1.000	
Tridecanoic acid														
Tridecanol, SEE ALCOHOLS (C13 AND ABOVE)	TDN	0.85	1		6.91	0.01	16.200	0.001	0.999	0.076	0.076	1.004	1.000	
1-Tridecene	TDC	0.77	1		6.29	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000	
Tridecylbenzene	TRB													
Triethylbenzene	TEB	0.86	1		5.60	0.02	16.200	0.001	0.999	0.076	0.077	1.006	1.000	
Triethylene Glycol	TEG	1.12	1		5.17	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000	
Triethylene Glycol Butyl Ether														
Triethylene Glycol Butyl Ether mixture					1.04									
Triethylene Glycol di-(2-ethylbutyrate)	TGD													
Triethylene Glycol Ether mixture														
Triethylene Glycol Ethyl Ether	TGE													
Triethylene Glycol Methyl Ether														
Triethyl Phosphate	TPS	1.07			6.28	0.02	16.200	0.001	0.999	0.076	0.077	1.007	1.000	
Triisooctyl Trimellitate														
Triisopropanolamine	TIP	1.02	8	191.270	6.60									
Trimethylbenzenes (all isomers)	TRE	0.89	1		4.20	0.14	16.200	0.009	0.991	0.076	0.078	1.028	1.003	
TRIMETHYL BENZENE (1,2,5-)	TMB	0.89	1		4.14	0.14	16.200	0.009	0.991	0.076	0.078	1.027	1.003	
TRIMETHYL BENZENE (1,2,3-)	TMD	0.89	1		4.14	0.14	16.200	0.009	0.991	0.076	0.078	1.027	1.003	
TRIMETHYL BENZENE (1,2,4-) (PSEUDOCUMENE)	TME	0.89	1		4.14	0.14	16.200	0.009	0.991	0.076	0.078	1.027	1.003	
Trimethylol Propane Polyethoxylate	TPR													
2,2,4-Trimethyl pentanediol-1,3-diisobutyrate														
2,2,4-Trimethyl-3-pentanol-1-isobutyrate	TMP													
Tripropylene, SEE PROPYLENE TRIMER														
Tripropylene Glycol	TGC													
Tripropylene Glycol Methyl Ether	TGM													
Trixylenyl Phosphate	TRP	1.16	1		14.20	0.00								
Turpentine	TPT													
Turpentine substitute (White spirit), SEE WHITE SPIRIT (LOW (15-20%) AROMATIC)														
Undecanol														
Undecene (1-)	UDC	0.75	1		5.32	0.05	16.200	0.003	0.997	0.076	0.077	1.013	1.001	
Undecyl alcohol	UND	0.84	1		5.94	0.01	16.200	0.001	0.999	0.076	0.076	1.003	1.000	
Undecylbenzene	UDB													
Vinyl Acetate-fumarate Copolymer														
Waxes:	WAX													
WAXES: Candelilla														
WAXES: Carnauba	WAX, WCA													
WAXES: Paraffin	WAX, WPF													
WAXES: Petroleum														
White spirit, SEE WHITE SPIRIT (LOW (15-20%) AROMATIC)														
White spirit (low (15 - 20%) aromatic)	WSL													
Wine, SEE ALCOHOLIC BEVERAGES, N.O.S.														

1  
2  
3  
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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

		C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-	
		H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	AIR	AIR	AIR	
		R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	MIX	MIX	MIX	
		I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	SPECIFIC	GROWTH	RATE						
		S	CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v</sub> , 115	P <sub>t</sub> , 115	V <sub>v</sub> , 115	V <sub>a</sub> , 115	W <sub>a</sub> , 115	W <sub>v-a</sub> , 115	W <sub>v-a</sub> , 115 /	W <sub>a</sub> , 115	VGR		
			(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)			
							(15)						(LBm/	(LBm/		
							(PSIA)	(PSIA)					FT <sup>3</sup> )	FT <sup>3</sup> )		
<b>Wool grease</b>																
Xylenes (ortho-, meta-, para-)			XLX	0.89	1	106.168	3.66	0.51	16.200	0.031	0.969	0.076	0.083	1.084	1.010	
XYLENE (M-)			XLM	0.87	1		3.66	0.51	16.200	0.031	0.969	0.076	0.083	1.084	1.010	
XYLENE (O-)			XLO	0.89	1		3.66	0.40	16.200	0.025	0.975	0.076	0.081	1.066	1.008	
XYLENE (P-)			XLP	0.86	1		3.66	0.51	16.200	0.031	0.969	0.076	0.083	1.084	1.010	
XYLENOL			XYL	1.01	1		3.66	0.10	16.200	0.006	0.994	0.076	0.077	1.016	1.002	
Zinc Dialkyldithiophosphate																

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE II: VAPOR-AIR MIX DENSITY,  
SPECIFIC GRAVITY, & VAPOR GROWTH RATE

CARGO	C	LIQUID	USCG	MOLEC'R	SPECIF	SATUR'D	TOTAL	PARTIAL	PARTIAL	AIR	AIR MIX	VAPOR-	VAPOR-	VAPOR-
	H	SPECIF.	VAP	WEIGHT	GRAV OF	VAPOR	VAP-AIR	VOLUME	VOLUME	WEIGHT	WEIGHT	MIX	MIX	MIX
	R	GRAVITY	COL.	OF	CARGO	PRESS	PRESS	OF VAP	OF AIR	DENSITY	DENSITY	SPECIFIC	GROWTH	RATE
	I	SYST	CARGO	VAPOR	@ 115 F	@ 115 F	@ 115 F	GRAVITY	VGR					
S	CAT.	MW <sub>c</sub>	SG <sub>v</sub>	P <sub>v,115</sub>	P <sub>t,115</sub>	V <sub>v,115</sub>	V <sub>a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub>	W <sub>v-a,115</sub>	W <sub>a,115</sub>	W <sub>v-a,115</sub> /	W <sub>a,115</sub>	(9)
	(1)	(13)	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(Lbm/	(Lbm/	
						(15)						FT <sup>3</sup> )	FT <sup>3</sup> )	
							(PSIA)	(PSIA)						
46 CFR SUBCHAPTER D, BUT NOT TABLE 30.25-1	ARS	1.02	1		1.00	0.15	16.200	0.009	0.991	0.076	0.076	1.000	1.003	
AROMATIC RESIN OIL 60	ARS	1.02	1		1.00	0.15	16.200	0.009	0.991	0.076	0.076	1.000	1.003	
AROMATIC RESIN OIL 80					8									
AROMATIC RESIN OILS														

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO		MAX LIQUID	VAPOR-AIR	PIPE SECT I: LOSS FM REMOTE TK TO PV				PIPE SECT II: LOSS FM REMOTE TK TO PV				PRESS	DROP	THRU	PIP'G	PRESS
				H TRANSF	MIX	REQUIRED AIR	PRESS ACROSS	TOTAL LOSS	TOTAL LOSS	GRAND TOTAL LOSS	TO P/V	TANK IS	REMOTE @ TANK	REMOTE	Ptk < MDWP	
		R RATE	FLOW	EQUIVALENT	PV			HtotI	HtotII	Htot= I+II	Ploss	Ploss	Ploss	Ploss		
		I (MLTR)	S RATE	Q1 (10)	Qv-a (11)	Qa (12)	VALVE PV			(FT)	(FT)	(FT)	(PSI)	(PSI)	(PSI)	
				(BBL/HR)	(BBL/HR)	(BBL/HR)	(FT^3/HR)									
46 CFR SUBCHAPT O, TABLE 151	***															
ACETIC ACID	AAC	5,000	5092	5244	29446	1.635	*****	83.9	*****	0.0	83.9	0.047	1.68	OK		
ACETIC ANHYDRIDE	ACA	5,000	5040	5193	29158	1.635	*****	82.3	*****	0.0	82.3	0.046	1.68	OK		
ACETONITRILE	ATN	5,000	5003	5005	28101	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK		
ACRYLIC ACID	ACR	5,000	5040	5131	28810	1.635	*****	82.4	*****	0.0	82.4	0.045	1.68	OK		
ACRYLONITRILE	ACN	5,000	5500	6142	34483	1.665	*****	96.9	*****	0.0	96.9	0.064	1.73	OK		
ADIPONITRILE	ADN	5,000	5001	5005	28103	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK		
ALUMINUM SULFATE SOLUTION	ASX															
AMINOETHYLETHANOLAMINE	AEE	5,000	5001	5005	28101	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK		
AMMONIUM BISULFITE SOLN (70% OR LESS)	ABX															
AMMONIUM HYDROXIDE (28% OR LESS NH3)	AMH															
ANTHRACENE OIL (COAL TAR FRACTION)	AHO															
BENZENE	BNZ	5,000	6250	7655	42978	1.725	*****	123.6	*****	0.0	123.6	0.098	1.82	OK		
BENZENE HYDROCARBON MIXTURES (W/ACETYLENES) (W/10% BENZENE OR MORE)	MORBHA	5,000	5730	7711	43296	1.725	*****	103.4	*****	0.0	103.4	0.099	1.82	OK		
BENZENE HYDROCARBON MIXTURES (W/10% BENZENE OR MORE)	BHB	5,000	5730	7711	43296	1.725	*****	103.4	*****	0.0	103.4	0.099	1.82	OK		
BENZENE, TOLUENE, XYLENE MIXTURES (HAVING 10% BENZENE OR MORE)	BTX	5,000	5730	7711	43296	1.725	*****	103.4	*****	0.0	103.4	0.099	1.82	OK		
iso-BUTYL ACRYLATE	BAI	5,000	5060	5371	30156	1.665	*****	82.7	*****	0.0	82.7	0.049	1.71	OK		
n-BUTYL ACRYLATE	BTC	5,000	5040	5247	29462	1.635	*****	82.2	*****	0.0	82.2	0.047	1.68	OK		
BUTYL ACRYLATE (SEE ISO- & n- BUTYL ACRYLATE)	BAR	5,000	5060	5371	30156	1.665	*****	82.7	*****	0.0	82.7	0.049	1.71	OK		
BUTYL METHACRYLATE	BMH	5,000	5029	5202	29205	1.635	*****	81.9	*****	0.0	81.9	0.046	1.68	OK		
iso-BUTYRALDEHYDE	BAD	5,000	5780	7585	42589	1.725	*****	105.5	*****	0.0	105.5	0.096	1.82	OK		
n-BUTYRALDEHYDE	BTR	5,000	5780	7585	42589	1.725	*****	105.5	*****	0.0	105.5	0.096	1.82	OK		
BUTYRALDEHYDES (CRUDE)	BFA	5,000	5800	7631	42843	1.725	*****	106.2	*****	0.0	106.2	0.097	1.82	OK		
BUTYRALDEHYDE (ISO-, N-)	BAE	5,000	5800	7631	42843	1.725	*****	106.2	*****	0.0	106.2	0.097	1.82	OK		
CAMPHOR OIL (LIGHT)	CPO															
CARBON TETRACHLORIDE	CBT															
CAUSTIC POTASH SOLUTION	CPS															
CAUSTIC SODA SOLUTION	CSS															
CHLOROBENZENE	CRB	5,000	5080	5429	30483	1.665	*****	83.4	*****	0.0	83.4	0.050	1.72	OK		
CHLOROFORM	CRF															
CHLOROSULFONIC ACID	CSA															
COAL TAR NAPHTHA SOLVENT	NCT	5,000	5020	5102	28645	1.635	*****	81.8	*****	0.0	81.8	0.045	1.68	OK		
CREOSOTE (COAL TAR)	CCT	5,000	5001	5005	28103	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK		
CREOSOTE (WOOD)	CWD	5,000	5001	5005	28103	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK		
CREOSOLS (ALL ISOMERS)	CRS	5,000	5006	5031	28248	1.635	*****	81.4	*****	0.0	81.4	0.043	1.68	OK		
CREOSOLS WITH LESS THAN 5% PHENOL (SEE CRESOLS (ALL ISOMERS))	CRS															
CREOSOLS WITH 5% OR MORE PHENOL (SEE PHENOL)	CFP	5,000	5005	5026	28219	1.635	*****	81.4	*****	0.0	81.4	0.043	1.68	OK		
CRESYLATE SPENT CAUSTIC	CSC															
CRESYLIC ACID, SODIUM SALT SOLUTION, SEE CRESYLATE SPENT CAUSTIC	CAX															
CROTONALDEHYDE	CTA	5,000	5200	5635	31636	1.665	*****	87.4	*****	0.0	87.4	0.054	1.72	OK		

CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	PIPE SECT I: LOSS										PIPE SECT II: LOSS										PRESS
	MAX VAPOR-			FM REMOTE TK TO PV							FM REMOTE TK TO PV			THRU		DROP					
	C	LIQUID	AIR	H	TRANSF	MIX	REQUIRED AIR	PRESS	ACROSS	TOTAL	LOSS	TOTAL	LOSS	GRAND	TO P/V	TANK	IS				
	R	RATE	FLOW	I	(MLTR)	RATE	EQUIVALENT		PV												
	S	Q1	Qv-a		(10)	Qa	(12)		VALVE												
		(BBL/	(BBL/		(BBL/	(BBL/	(FT^3/		PV												
		HR)	HR)		HR)	HR)	HR)		(PSI)												
CYCLOHEXANONE	CCH	5,000	5002	5009	28126	1.635	*****	*****	81.3	*****	*****	0.0	81.3	0.043	1.68	OK					
CYCLOHEXYLAMINE	CHA	5,000	5062	5291	29709	1.635	*****	*****	82.9	*****	*****	0.0	82.9	0.048	1.68	OK					
DECYL ACRYLATE (iso-, n-)	DAT	5,000	5001	5011	28134	1.635	*****	*****	81.3	*****	*****	0.0	81.3	0.043	1.68	OK					
DICHLOROBENZENE (ALL ISOMERS)	DBX	5,000	5010	5073	28481	1.635	*****	*****	81.5	*****	*****	0.0	81.5	0.044	1.68	OK					
1,1-DICHLOROETHANE	DCH	5,000	5990	9419	52886	1.785	*****	*****	111.6	*****	*****	0.0	111.6	0.146	1.93	OK					
2,2-DICHLOROETHYL ETHER	DEE	5,000	5004	5028	28231	1.635	*****	*****	81.4	*****	*****	0.0	81.4	0.043	1.68	OK					
DICHLOROMETHANE (ALSO KNOWN AS METHYLENE CHLORIDE)	DCM																				
2,4-DICHLOROPHOXYACETIC ACID DIETHANOLAMINE SALT SOLUTION	DDE																				
2,4-DICHLOROPHOXYACETIC ACID, DIMETHYLAMINE SALT SOLUTION	DAD																				
2,4-DICHLOROPHOXYACETIC ACID, TRIISOPROPANOLAMINE SALT SOLUTION	DTI																				
1,1,1,2- OR 1,3- DICHLOROPROPANE	DPX	5,000	5630	8213	46110	1.755	*****	*****	99.3	*****	*****	0.0	99.3	0.112	1.87	OK					
1,3-DICHLOROPROPENE	DPU	5,000	5550	7778	43673	1.725	*****	*****	96.8	*****	*****	0.0	96.8	0.101	1.83	OK					
DICHLOROPROPENE, DICHLOROPROPANE MIXTURES	DMX	5,000	5630	8213	46110	1.755	*****	*****	99.3	*****	*****	0.0	99.3	0.112	1.87	OK					
2,2-DICHLOROPROPIONIC ACID	DCN																				
DIETHANOLAMINE	DEA	5,000	5001	5005	28102	1.635	*****	*****	81.3	*****	*****	0.0	81.3	0.043	1.68	OK					
DIETHYLMINE	DEN	5,000	5100	5331	29931	1.635	*****	*****	84.1	*****	*****	0.0	84.1	0.049	1.68	OK					
DIETHYLENETRIAMINE	DET	5,000	5004	5019	28182	1.635	*****	*****	81.4	*****	*****	0.0	81.4	0.043	1.68	OK					
DIETHYL ETHER, SEE ETHYL ETHER	DEH																				
DIISOBUTYLAMINE	DBU	5,000	5046	5288	29691	1.635	*****	*****	82.3	*****	*****	0.0	82.3	0.048	1.68	OK					
DIISOPROPANOLAMINE	DIP	5,000	5001	5007	28110	1.635	*****	*****	81.3	*****	*****	0.0	81.3	0.043	1.68	OK					
DIISOPROPYLAMINE	DIA	5,000	5370	6731	37791	1.695	*****	*****	91.7	*****	*****	0.0	91.7	0.076	1.77	OK					
N,N-DIMETHYLACETAMIDE	DAC	5,000	5020	5082	28532	1.635	*****	*****	81.8	*****	*****	0.0	81.8	0.044	1.68	OK					
DIMETHYLETHANOLAMINE	DMB	5,000	5050	5206	29229	1.635	*****	*****	82.6	*****	*****	0.0	82.6	0.046	1.68	OK					
DIMETHYLFORMAMIDE	DMF	5,000	5030	5100	28634	1.635	*****	*****	82.1	*****	*****	0.0	82.1	0.045	1.68	OK					
1,4-DIOXANE	DOX	5,000	5184	5751	32288	1.665	*****	*****	86.4	*****	*****	0.0	86.4	0.056	1.72	OK					
DI-N-PROPYLAMINE	DNA	5,000	5150	5715	32088	1.665	*****	*****	85.3	*****	*****	0.0	85.3	0.056	1.72	OK					
ETHANOLAMINE	MEA	5,000	5003	5008	28119	1.635	*****	*****	81.3	*****	*****	0.0	81.3	0.043	1.68	OK					
ETHYL ACRYLATE	EAC	5,000	5200	5949	33399	1.665	*****	*****	86.6	*****	*****	0.0	86.6	0.060	1.72	OK					
ETHYLAMINE SOLUTION (72% OR LESS)	EAN	5,000	6550	8117	45576	1.755	*****	*****	135.4	*****	*****	0.0	135.4	0.110	1.86	OK					
N-ETHYLBUTYLAMINE	EBA	5,000	5120	5574	31296	1.665	*****	*****	84.7	*****	*****	0.0	84.7	0.053	1.72	OK					
N-ETHYLCYCLOHEXYLAMINE	ECC	5,000	5050	5308	29805	1.635	*****	*****	82.4	*****	*****	0.0	82.4	0.048	1.68	OK					
ETHYLENE CYANOHYDRIN	ETC	5,000	5001	5003	28092	1.635	*****	*****	81.3	*****	*****	0.0	81.3	0.043	1.68	OK					
ETHYLENEDIAMINE	EDA	5,000	5090	5243	29439	1.635	*****	*****	83.9	*****	*****	0.0	83.9	0.047	1.68	OK					
ETHYLENE DIBROMIDE	EDB																				
ETHYLENE DICHLORIDE	EDC	5,000	5400	6825	38322	1.695	*****	*****	92.5	*****	*****	0.0	92.5	0.078	1.77	OK					
ETHYLENE GLYCOL PROPYL ETHER	EGP	5,000	5060	5404	30344	1.665	*****	*****	82.7	*****	*****	0.0	82.7	0.050	1.71	OK					
2-ETHYLHEXYL ACRYLATE	EAI	5,000	5002	5019	28177	1.635	*****	*****	81.3	*****	*****	0.0	81.3	0.043	1.68	OK					
ETHYLIDENE NORBORNENE	ENB	5,000	5033	5190	29137	1.635	*****	*****	82.0	*****	*****	0.0	82.0	0.046	1.68	OK					
ETHYL METHACRYLATE	ETM	5,000	5100	5544	31125	1.665	*****	*****	84.0	*****	*****	0.0	84.0	0.052	1.72	OK					
2-ETHYL-3-PROPYLACROLEIN	EPA	5,000	5012	5074	28488	1.635	*****	*****	81.5	*****	*****	0.0	81.5	0.044	1.68	OK					
FERRIC CHLORIDE SOLUTIONS	FCS																				
FORMALDEHYDE SOLUTION (37% TO 50%)	FMS	5,000	5015	5016	28162	1.635	*****	*****	81.7	*****	*****	0.0	81.7	0.043	1.68	OK					

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	C	MAX VAPOR-				PIPE SECT I: LOSS FM REMOTE TK TO PV				PIPE SECT II: LOSS FM REMOTE TK TO PV				PRESS	
		H	Liquid	Air	TRANSF	MIX	REQUIRED AIR	PRESS	ACROSS	TOTAL LOSS	TOTAL LOSS	GRAND TOTAL LOSS	TO P/V	TANK IS	
	I	RATE (MLTR)	FLOW RATE (BBL/HR)	EQUIVALENT Q1 (10) (BBL/HR)	Qa (11) (BBL/HR)	(FT^3/HR)	PV	VALVE PV	HtotI	HtotII	Htot-I+II (FT)	Wv-a,11 * Htot (FT)	Ploss	PTK < MDWP	
	S														
FORMIC ACID	***	FMA	5,000	5210	5409	30369	1.665	*****	87.7	*****	0.0	87.7	0.050	1.72	OK
FURFURAL		FFA	5,000	5015	5068	28457	1.635	*****	81.6	*****	0.0	81.6	0.044	1.68	OK
GLUTARALDEHYDE SOLUTION (50% OR LESS)		GTA													
HEXAMETHYLENEDIAMINE SOLUTION		HMC	5,000	5001	5006	28105	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
HEXAMETHYLENEIMINE		HMI	5,000	5050	5050	28354	1.635	*****	82.9	*****	0.0	82.9	0.044	1.68	OK
HYDROCHLORIC ACID SPENT (15% OR LESS)		HCS													
ISOPENTALDEHYDE (MIXED ISOMERS) (SEE VALERALDEHYDE (ISO-, N-))															
ISOPRENE		IPR	5,000	7300	12467	69999	1.890	*****	164.1	*****	0.0	164.1	0.253	2.14	OK
KRAFT PULPING LIQUORS (FREE ALKALI CONTENT 3% OR MORE) (INCLUDING: KPL)															
MESITYL OXIDE		MSO	5,000	5067	5323	29884	1.635	*****	83.0	*****	0.0	83.0	0.048	1.68	OK
METHYL ACRYLATE		MAM	5,000	5410	6640	37279	1.695	*****	93.1	*****	0.0	93.1	0.074	1.77	OK
METHYLCYCLOPENTADIENE DIMER		MCK	5,000	5015	5013	28148	1.635	*****	81.7	*****	0.0	81.7	0.043	1.68	OK
METHYL DIETHANOLAMINE		MDE	5,000	5010	5058	28397	1.635	*****	81.5	*****	0.0	81.5	0.044	1.68	OK
2-METHYL-5-ETHYLPYRIDINE		MEP	5,000	5016	5094	28602	1.635	*****	81.7	*****	0.0	81.7	0.045	1.68	OK
METHYLENE CHLORIDE (SEE DICHLOROMETHANE)															
METHYL METHACRYLATE		MMM	5,000	5202	5944	33372	1.665	*****	86.7	*****	0.0	86.7	0.060	1.72	OK
2-METHYLPYRIDINE		MPR	5,000	5050	5219	29301	1.635	*****	82.6	*****	0.0	82.6	0.047	1.68	OK
alpha-METHYLSTYRENE		MSR	5,000	5040	5228	29354	1.635	*****	82.2	*****	0.0	82.2	0.047	1.68	OK
MORPHOLINE		MPL	5,000	5080	5325	29898	1.635	*****	83.4	*****	0.0	83.4	0.048	1.68	OK
NITRIC ACID (70% OR LESS)		NCD													
NITROPROPANE (-1, OR -2)		NPM	5,000	5105	5435	30516	1.665	*****	84.2	*****	0.0	84.2	0.050	1.72	OK
OCTYL NITRATES (ALL ISOMERS)		ONE	5,000	5031	5266	29568	1.635	*****	81.9	*****	0.0	81.9	0.047	1.68	OK
OLEUM		OLM	5,000	5001	5004	28094	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
PENTACHLOROETHANE		PCE													
1, 3-PENTADIENE		PDE	5,000	6706	10458	58720	1.815	*****	139.5	*****	0.0	139.5	0.179	1.99	OK
PERCHLOROETHYLENE (SAME AS TETRACHLOROETHYLENE)		PER													
PHOSPHORIC ACID		PAC													
POLYETHYLENE POLYAMINES		PEB	5,000	5001	5007	28114	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
POLYMETHYLENE POLYPHENYL ISOCYANATE		PPI													
POTASSIUM HYDROXIDE SOLUTION (SEE CAUSTIC POTASH SOLUTION)															
iso-PROPANOLAMINE		MPA	5,000	5008	5028	28228	1.635	*****	81.5	*****	0.0	81.5	0.043	1.68	OK
PROPANOLAMINE (iso-, n-)		PAX	5,000	5008	5028	28228	1.635	*****	81.5	*****	0.0	81.5	0.043	1.68	OK
PROPIONIC ACID		PNA	5,000	5030	5102	28647	1.635	*****	82.1	*****	0.0	82.1	0.045	1.68	OK
iso-PROPYLAMINE		IPP	5,000	7342	11619	65233	1.890	*****	166.6	*****	0.0	166.6	0.221	2.11	OK
iso-PROPYL ETHER		IPE	5,000	5664	8060	45251	1.755	*****	100.6	*****	0.0	100.6	0.108	1.86	OK
PYRIDINE		PRD	5,000	5130	5473	30727	1.665	*****	85.0	*****	0.0	85.0	0.051	1.72	OK
SODIUM ALUMINATE SOLUTION		SAU													
SODIUM CHLORATE SOLUTION (50% OR LESS)		SDD													
SODIUM DICHROMATE SOL'N (70% OR LESS)		SDL													
SODIUM HYDROXIDE SOLUTION (SEE CAUSTIC SODA SOLUTION)		SHP													
SODIUM HYPOCHLORITE SOL'N (15% OR LESS)		SSH													
SODIUM SULFIDE, HYDROSULFIDE SOLUTIONS (H2S 15 PPM OR LESS)															

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	C	MAX LIQUID	VAPOR- AIR	PIPE SECT I: LOSS FM REMOTE TK TO PV				PIPE SECT II: LOSS FM REMOTE TK TO PV				PRESS
	H	TRANSF	MIX	REQUIRED AIR	PRESS	ACROSS	TOTAL	TOTAL	GRAND	TO P/V	DROP	
	R	RATE	FLOW	EQUIVALENT	PV		LOSS	LOSS	TOTAL	TANK	THRU	
	I	(MLTR)	RATE	-----	PV							
	S	Q1	Qv-a	Qa	VALVE		HtotI	HtotII	Htot=	TO P/V	DROP	
		(10)	(11)	(12)	PV				I+II	TANK	THRU	
		(BBL/ HR)	(BBL/ HR)	(BBL/ HR)	(FT^3/ HR)	(PSI)	(FT)	(FT)	(FT)	IS	Ptk <	
	***									Wv-a,11	PV +	
SODIUM SULFIDE HYDROSULFIDE SOLUTIONS (15 PPM<H2S<200 PPM)	SSI											
SODIUM SULFIDE HYDROSULFIDE SOLUTIONS (H2S GREATER THAN 200 PPM)	SSJ											
SODIUM THIOCYANATE SOLUTION (56% OR LESS)	STS											
STYRENE MONOMER	STY	5,000	5040	5199	29191	1.635	*****	82.3	*****	0.0	82.3	0.046
SULFURIC ACID	SFA	5,000	5001	5005	28100	1.635	*****	81.3	*****	0.0	81.3	0.043
SULFURIC ACID, SPENT	SAC	5,000	5001	5000	28070	1.635	*****	81.3	*****	0.0	81.3	0.043
1,1,2,2-TETRACHLOROETHANE (ACETYLENE TETRACHLORIDE)	TEC											
TETRAETHYLENEPENTAMINE	TTP	5,000	5000	5001	28079	1.635	*****	81.3	*****	0.0	81.3	0.043
TETRAHYDROFURAN	THF	5,000	5850	6365	35735	1.695	*****	109.6	*****	0.0	109.6	0.069
1,1,2-TRICHLOROETHANE (VINYL TRICHLORIDE)	TCM	5,000	5102	5651	31727	1.665	*****	83.7	*****	0.0	83.7	0.054
TRICHLOROETHANE (SEE 1,1,2-TRICHLOROETHANE)												
TRICHLOROETHYLENE	TCL	5,000	5346	7067	39679	1.695	*****	90.4	*****	0.0	90.4	0.084
1,2,3-TRICHLOROPROPANE	TCN	5,000	5015	5121	28751	1.635	*****	81.6	*****	0.0	81.6	0.045
TRIETHANOLAMINE	TEA	5,000	5001	5007	28115	1.635	*****	81.3	*****	0.0	81.3	0.043
TRIETHYLAMINE	TEN	5,000	5250	6177	34681	1.665	*****	88.3	*****	0.0	88.3	0.065
TRIETHYLENETETRAMINE	TET	5,000	5001	5007	28114	1.635	*****	81.3	*****	0.0	81.3	0.043
UREA, AMMONIUM NITRATE SOL'N (CONTAINING MORE THAN 2% NH3)	UAS											
VALERALDEHYDE (iso-, n-)		5,000	5500	6995	39272	1.695	*****	96.0	*****	0.0	96.0	0.082
VALERALDEHYDE (iso-)	IVA	5,000	5500	6995	39272	1.695	*****	96.0	*****	0.0	96.0	0.082
VALERALDEHYDE (n-)	VAL	5,000	5001	5009	28122	1.635	*****	81.3	*****	0.0	81.3	0.043
VANILLAN BLACK LIQUOR (FREE ALKALI CONTENT 3% OR MORE)	VBL											
VINYL ACETATE	VAM	5,000	5580	7287	40913	1.725	*****	98.5	*****	0.0	98.5	0.089
VINYLTOLUENE	VNT	5,000	5012	5069	28460	1.635	*****	81.5	*****	0.0	81.5	0.044

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	MAX VAPOR- PIPE SECT I: LOSS PIPE SECT II: LOSS										PRESS DROP THRU PIP'G REMOTE @ TANK REMOTE			
	C	LIQUID	AIR	MIX	REQUIRED AIR	PRESS	FM REMOTE	TK TO PV	FM REMOTE	TK TO PV				
	H	TRANSF	RATE	FLOW	EQUIVALENT	ACROSS								
	R	(MLTR)	Q1	Qv-a	Qa		PV							
	I	(10)	(11)	(12)			PV	HtotI						
	S	(BBL/ HR)	(BBL/ HR)	(BBL/ HR)	(FT <sup>3</sup> / HR)	(PSI)								
46 CFR SUBCHAPT O BUT NOT TABLE 151	***													
1,1-DICHLOROPROPANE	DPB	5,000	5630	8213	46110	1.755	*****	99.3	*****	0.0	99.3	0.112	1.87	OK
1,1,1-TRICHLOROETHANE														
1,2-DICHLOROPROPANE	DPP	5,000	5260	6227	34960	1.665	*****	88.3	*****	0.0	88.3	0.065	1.73	OK
1,3 CYCLOPENTADIENE														
1,3-DICHLOROPROPANE	DPC	5,000	5380	6974	39156	1.695	*****	91.6	*****	0.0	91.6	0.081	1.78	OK
2-METHYL-2-HYDROXY-3-BUTYNE	MHB	5,000	5114	5445	30573	1.665	*****	84.5	*****	0.0	84.5	0.051	1.72	OK
2,4-DICHLOROPHOXYACETIC ACID, DIMETHYLAMINE SALT SOLUTION (70% DDA)	PNT													
3-PENTENENITRILE														
AEROTHENE TT (1,1,1-TRICHLOROETHANE)														
ALKYLBENZENE														
AMINOETHYLPIPERAZINE	AEP													
BENZENE RAFFINATE (ASSUME VAPOR PROPERTIES SIMILAR TO BENZENE)														
BENZENE SULFONYL CHLORIDE	BSC	5,000	5000	5001	28078	1.635	*****	81.3	*****	0.0	123.6	0.098	1.82	OK
BENZYL ACETATE	BZE	5,000	5002	5015	28157	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
BENZYL CHLORIDE (STABILIZED)	BCL	5,000	5009	5056	28385	1.635	*****	81.5	*****	0.0	81.5	0.044	1.68	OK
BUTANOL														
BUTYL ETHER (n-)	BTE	5,000	5040	5253	29495	1.635	*****	82.2	*****	0.0	82.2	0.047	1.68	OK
BUTYLENE OXIDE (1,2-)	BTO	5,000	5918	8037	45125	1.755	*****	110.1	*****	0.0	110.1	0.107	1.86	OK
BUTYRIC ACID	BRA	5,000	5007	5029	28234	1.635	*****	81.5	*****	0.0	81.5	0.043	1.68	OK
CARBOLIC ACID	CBO	5,000	5006	5027	28224	1.635	*****	81.4	*****	0.0	81.4	0.043	1.68	OK
CHLOROACETIC ACID (80% OR LESS)	CHM	5,000	5001	5005	28099	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
CHLOROPROPIONIC ACID (2- OR 3-)	CPM	5,000	5002	5010	28131	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
CHLOROTOLUENE (m-)	CTM	5,000	5032	5198	29186	1.635	*****	82.0	*****	0.0	82.0	0.046	1.68	OK
CHLOROTOLUENE (o-)	CTO	5,000	5032	5198	29186	1.635	*****	82.0	*****	0.0	82.0	0.046	1.68	OK
CHLOROTOLUENE (p)	CRN	5,000	5009	5056	28385	1.635	*****	81.5	*****	0.0	81.5	0.044	1.68	OK
CHLOROTOLUENES (MIXED ISOMERS)	CHI	5,000	5053	5327	29907	1.635	*****	82.5	*****	0.0	82.5	0.048	1.68	OK
CREOSOTE (ALL ISOMERS)	CCW	5,000	5001	5005	28103	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
CRESYLIC ACID TAR	CRX	5,000	5010	5010	28130	1.635	*****	81.6	*****	0.0	81.6	0.043	1.68	OK
CYCLOHEPTANE	CYE	5,000	5140	5646	31700	1.665	*****	85.0	*****	0.0	85.0	0.054	1.72	OK
CYCLOHEXANONE, CYCLOHEXANOL MIXTURE	CYX	5,000	5100	5462	30666	1.665	*****	84.0	*****	0.0	84.0	0.051	1.72	OK
CYCLOHEXYL ACETATE	CYC	5,000	5001	5007	28113	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
CYCLOPENTADIENE, STYRENE, BENZENE MIXTURE	CSB	5,000	5450	7681	43124	1.725	*****	93.4	*****	0.0	93.4	0.098	1.82	OK
CYCLOCOPENTANE	CYP	5,000	6315	9230	51825	1.785	*****	124.5	*****	0.0	124.5	0.141	1.93	OK
DECANOIC ACID	DCO													
DI 2 ETHYLHEXYL PHTHALATE (SEE ALSO ETHYLHEXYL PHTHALATE)														
DICHLOROISOPROPYL ETHER (2,2'-)	DCI	5,000	5006	5051	28361	1.635	*****	81.4	*****	0.0	81.4	0.044	1.68	OK
DICHLOROPROPANE														
DICHLOROPROPENE														
DIETHYL SULFATE	DSU	5,000	5001	5008	28116	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO		MAX LIQUID TRANSF	VAPOR- LIQUID AIR	PIPE SECT I: LOSS FM REMOTE TK TO PV				PIPE SECT II: LOSS FM REMOTE TK TO PV				PRESS	
				RATE (MLTR)	FLOW (BBL/HR)	REQUIRED AIR (BBL/HR)	PRESS ACROSS PV	TOTAL LOSS	TOTAL LOSS	GRAND TOTAL LOSS	DROP THRU PIP'G REMOTE @ TANK		
		Q1 (10)	Qv-a (11)	Qa (12)	VALVE PV	HtotI	HtotII	Htot= I+II	TO P/V TANK IS Wv-a,11 PV + Ptk < * Htot Ploss MDWP				
		(BBL/HR)	(BBL/HR)	(BBL/HR)	(FT^3/HR)	(PSI)	(FT)	(FT)	(PSI)	(PSI)	(PSI)		
		***	***	***	***	***	***	***	***	***	***	***	
DIETHYLETHANOLAMINE	DAE	5,000	5018	5102	28645	1.635	*****	81.7	*****	0.0	81.7	0.045	1.68 OK
DODECYL BENZENE													
DODECYLDIMETHYLAMINE TETRADECYLDIMETHYLAMINE MIXTURE	DOT												
DRIPOLENE													
ETHANOL (see ethyl alcohol)													
ETHYL BROMIDE													
ETHYL TERT-BUTYL ETHER	EBE	5,000	5500	7321	41103	1.725	*****	95.5	*****	0.0	95.5	0.089	1.81 OK
ETHYLAMINE	EAM	5,000	9080	14023	78736	1.975	*****	253.7	*****	0.0	253.7	0.320	2.29 OK
ETHYLENE DICHLORIDE 1,1,2-TRICHLOROETHANE MIXTURE	ETX	5,000	5370	7249	40700	1.725	*****	91.0	*****	0.0	91.0	0.088	1.81 OK
ETHYLMERCAPTAN (SAME AS ETHANETHIOL)													
ETHYLPHENOL	EPL	5,000	5002	5012	28140	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68 OK
FORMALDEHYDE SOLUTION (50% OR MORE), METHANOL MIXTURES	MTM	5,000	5663	5778	32440	1.665	*****	103.6	*****	0.0	103.6	0.057	1.72 OK
HYDROSULFIDE													
INDENES													
ISOBUTYL ACETATE	IBA	5,000	5036	5204	29218	1.635	*****	82.2	*****	0.0	82.2	0.046	1.68 OK
ISOPRENE, PENTADIENE MIXTURE	IPN												
ISO-PROPYL ALCOHOL													
LAURIC ACID	LRA	5,000	5300	5803	32584	1.665	*****	90.3	*****	0.0	90.3	0.057	1.72 OK
METHACRYLONITRILE	MET	5,000	5339	6027	33837	1.665	*****	91.3	*****	0.0	91.3	0.062	1.73 OK
METHANOL													
METHYL STYRENE													
METHYL STYRENE, INDENES, ALKYLBENZENE MIXTURES	MIA												
METHYLCYCLOHEXANE	MCY	5,000	5237	6087	34178	1.665	*****	87.8	*****	0.0	87.8	0.063	1.73 OK
METHYLHEXANE (SAME AS HEPTANE)													
MONOETHANOLAMINE	MEA	5,000	5010	5027	28226	1.635	*****	81.6	*****	0.0	81.6	0.043	1.68 OK
MONOISOPROPANOLAMINE		5,000	5020	5069	28461	1.635	*****	81.8	*****	0.0	81.8	0.044	1.68 OK
NAPHTHALENE (MOLTEN)	NTM	5,000	5001	5006	28109	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68 OK
NEODECANOIC ACID	NEA	5,000	5001	5009	28122	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68 OK
NITRILOTRIACETIC ACID	NAA	(											
NITROPHENOL (MOLTEN)	NTP												
NITROPROPANE (60%), NITROETHANE (40%) MIXTURE	NNM	5,000	5110	5456	30632	1.665	*****	84.4	*****	0.0	84.4	0.051	1.72 OK
NITROTOLUENE (o-, p-)	NIT	5,000	5002	5014	28149	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68 OK
PARALDEHYDE	PDH	5,000	5830	9788	54958	1.785	*****	105.3	*****	0.0	105.3	0.157	1.94 OK
POLYGLYCERINE, SODIUM SALT SOLN (CONTAINING 3% OR MORE SODIUM HYDROXYL)	PGS												
PROPIONALDEHYDE	PAD	5,000	6376	8671	48684	1.755	*****	127.5	*****	0.0	127.5	0.125	1.88 OK
PROPIONIC ANHYDRIDE	PAH	5,000	5011	5070	28467	1.635	*****	81.5	*****	0.0	81.5	0.044	1.68 OK
PROPIONITRILE	PCN	5,000	5117	5281	29649	1.635	*****	84.8	*****	0.0	84.8	0.048	1.68 OK
PROPYLAMINE (n-)	PRA	5,000	6355	8690	48792	1.755	*****	126.5	*****	0.0	126.5	0.125	1.88 OK
PROPYLBENZENE		5,000	5414	4829	27113	1.635	*****	96.1	*****	0.0	96.1	0.040	1.68 OK
PYROLYSIS GASOLINE (GREATER THAN 5% BENZENE)	GPy	5,000	5730	7711	43296	1.725	*****	103.4	*****	0.0	103.4	0.099	1.82 OK
PYROLYSIS RESIDUAL FUELS													
SEWAGE, RAW	SWR												

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	PIPE SECT I: LOSS FM REMOTE TK TO PV										PIPE SECT II: LOSS FM REMOTE TK TO PV										PRESS		
	C	MAX LIQUID	VAPOR-AIR	MIX	REQUIRED AIR	PRESS	PIPE SECT I: LOSS FM REMOTE TK TO PV		PIPE SECT II: LOSS FM REMOTE TK TO PV		PIPE SECT I: LOSS FM REMOTE TK TO PV		PIPE SECT II: LOSS FM REMOTE TK TO PV		PIPE SECT I: LOSS FM REMOTE TK TO PV		PIPE SECT II: LOSS FM REMOTE TK TO PV		DROP				
	H	TRANSF	RATE	FLOW	EQUIVALENT	ACROSS	TOTAL	TOTAL	GRAND	TO P/V	TANK	THRU											
	R	I	(MLTR)	RATE	-----	PV	LOSS	LOSS	TOTAL	IS													
	S	Q1	Qv-a	Qa	(10)	(12)	PV	HtotI	HtotII	Wv-a,11	PV +	Ptk <											
			(10)	(11)	(12)	(BBL/	(FT^3/																
						HR)	HR)	(PSI)	(FT)														
						***																	
SODIUM SULFIDE (SOLID IN WATER)	SDS																						
STYRENE	STY	5,000	5040	5199	29192	1.635	*****	82.3	*****	0.0	82.3	0.046	1.68	OK									
STYRENE CRUDE	STX	5,000	5040	5199	29192	1.635	*****	82.3	*****	0.0	82.3	0.046	1.68	OK									
STYRENE TAR	STT																						
TETRAMETHYLBENZENE (1,2,3,5-)	TTB	5,000	5014	5083	28539	1.635	*****	81.6	*****	0.0	81.6	0.044	1.68	OK									
TOLUIDINE (o-)	TLI	5,000	5001	5005	28102	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK									
TRICHLOROBENZENE (1,2,4-)	TCB	5,000	5003	5027	28226	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK									
TRIISOPROPANOLAMINE SALT OF 2,4-DICHLOROPHOXY ACETIC ACID SOL'N	TPE																						
TRIPHENYLBORANE	UDA																						
UNDECANOIC ACID	HFN	5,000	5440	6992	39256	1.695	*****	93.9	*****	0.0	93.9	0.082	1.78	OK									
HYDROCARBON 5-9																							

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

	C	H	R	I	S	MAX LIQUID TRANSF		VAPOR- AIR		PIPE SECT I: LOSS FM REMOTE TK TO PV		PIPE SECT II: LOSS FM REMOTE TK TO PV		PRESS DROP THRU		
						RATE (MLTR)	FLOW (BBL/ HR)	MIX (BBL/ HR)	REQUIRED AIR (BBL/ HR)	PRESS ACROSS PV	TOTAL VALVE PV	TOTAL HtotI	TOTAL HtotII	GRAND I+II	TO P/V Wv-a,11 PV +	TANK TANK
CARGO						Q1 (10) (BBL/ HR)	Qv-a (11) (BBL/ HR)	Qa (12) (BBL/ HR)	(FT^3/ HR)	(PSI)	(FT)	(FT)	(FT)	TO P/V Wv-a,11 PV +	TANK TANK	PRESS IS Ptk <
46 CFR SUBCHAPTER D, TABLE 30.25-1	***															
Acetone	ACT	5,000	6000	7630	42842	1.725	*****	*****	*****	113.6	*****	0.0	113.6	0.097	1.82	OK
Acetophenone	ACP	5,000	5060	5346	30017	1.665	*****	*****	*****	82.7	*****	0.0	82.7	0.049	1.71	OK
Acetyl Tributyl Citrate																
Acrylonitrile-Styrene Copolymer dispersion in Polyether Polyol	ALE															
Alcohols (C13 and above)	ALY															
Alcoholic beverages, N.O.S.																
Alcohol (C6 - C17) (secondary) Poly(3-6)ethoxylates																
Alcohol (C12 - C15) Poly(1-3)ethoxylates																
Alcohol (C12 - C15) Poly(3-11)ethoxylates																
Alkenylsuccinic acid																
Alkenylsuccinic Anhydride																
Alkyl (C9 - C17) Benzenes	AKB															
Alkylbenzenesulfonic acid (4% or less)	ABS															
Alkyl Phthalates (n-)																
Alkyl Succinate Formaldehyde Hydr-oxyamino condensate (3.2% or less)																
Aminoethyldiethanolamine, Aminoethylmethanolamine solution																
Amyl Acetate (commercial, iso-, n-, sec-)	AEC	5,000	5202	6235	35005	1.695	*****	*****	*****	86.4	*****	0.0	86.4	0.066	1.76	OK
AMYL ACETATE (n-)	AML	5,000	5033	5208	29243	1.635	*****	*****	*****	82.0	*****	0.0	82.0	0.046	1.68	OK
AMYL ACETATE (iso-)	IAT	5,000	5033	5208	29243	1.635	*****	*****	*****	82.0	*****	0.0	82.0	0.046	1.68	OK
Amyl alcohol (iso-, n-, sec-, primary) (SEE ALSO IAA)	AAI	5,000	5030	5124	28770	1.635	*****	*****	*****	82.1	*****	0.0	82.1	0.045	1.68	OK
Amyl alcohol (n-)	AAN	5,000	5030	5124	28770	1.635	*****	*****	*****	82.1	*****	0.0	82.1	0.045	1.68	OK
Amyl alcohol (tert-)	AAI															
AMYL ALCOHOL, PRIMARY	APM	5,000	5030	5124	28770	1.635	*****	*****	*****	82.1	*****	0.0	82.1	0.045	1.68	OK
AMYL ALCOHOL, (sec-)	ASE	5,000	5030	5124	28770	1.635	*****	*****	*****	82.1	*****	0.0	82.1	0.045	1.68	OK
Amylene	AMZ															
AMYL ALCOHOL, (iso-)	IAA	5,000	5030	5124	28770	1.635	*****	*****	*****	82.1	*****	0.0	82.1	0.045	1.68	OK
Amyl Methyl Ketone	AMK															
Amyl Tallate																
Asphalt	ASP															
ASPHALT BLENDING STOCKS: Roofers flux	ARF															
ASPHALT BLENDING STOCKS: Straight run residue	ASR															
Behenyl alcohol																
Benzene Tricarboxylic acid Trioctyl Ester																
Benzyl alcohol	BAL	5,000	5010	5052	28366	1.635	*****	*****	*****	81.5	*****	0.0	81.5	0.044	1.68	OK
Bicyclic Terpenol Polyamide salt	gBFX															
Brake fluid base mixtures (containing Poly(2-8)alkylene (C2-C3)	BMX															
Butane																
Butene, SEE BUTYLENE																
Butene Oligomer	BOL															

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	MAX VAPOR-				PIPE SECT I: LOSS				PIPE SECT II: LOSS				PRESS	
	C	LIQUID	AIR		FM	REMOTE	TK TO PV	FM	REMOTE	TK TO PV	THRU		DROP	
	H	TRANSF	MIX	REQUIRED AIR	PRESS									
	R	RATE	FLOW	EQUIVALENT	ACROSS					TOTAL	TOTAL	GRAND	PIP'G	
	I	(MLTR)	RATE	-----	PV					LOSS	LOSS	TOTAL	PRESS	
	S	Q1	Qv-a	Qa	VALVE					HtotI	HtotII	Htot=	REMOTE @	
				(10)	(11)	(12)	(BBL/	(BBL/	(FT^3/					
				HR)	HR)	HR)	HR)	HR)	(PSI)					
									(FT)					
									(FT)					
									(PSI)					
Butyl Acetate (iso-, n-)	BAX	5,000	5060	5334	29947	1.635	*****	*****	82.8	*****	0.0	82.8	0.049	1.68 OK
BUTYL ACETATE (N-)	BCN	5,000	5080	5443	30562	1.665	*****	*****	83.4	*****	0.0	83.4	0.051	1.72 OK
Butyl Acetate (sec-)	BTA	5,000	5150	5822	32686	1.665	*****	*****	85.3	*****	0.0	85.3	0.058	1.72 OK
Butyl alcohol (iso-, n-, sec-, tert-)		5,000	5090	5311	29822	1.635	*****	*****	83.8	*****	0.0	83.8	0.048	1.68 OK
BUTYL ALCOHOL (ISO-)	IAL	5,000	5090	5311	29822	1.635	*****	*****	83.8	*****	0.0	83.8	0.048	1.68 OK
BUTYL ALCOHOL (N-)	BAN	5,000	5050	5173	29046	1.635	*****	*****	82.6	*****	0.0	82.6	0.046	1.68 OK
BUTYL ALCOHOL (SEC-)	BAS	5,000	5130	5449	30597	1.665	*****	*****	85.0	*****	0.0	85.0	0.051	1.72 OK
BUTYL ALCOHOL (TERT-)	BAT	5,000	5280	5966	33495	1.665	*****	*****	89.7	*****	0.0	89.7	0.061	1.73 OK
Butyl Benzyl Phthalate	BPH	5,000	5001	5016	28164	1.635	*****	*****	81.3	*****	0.0	81.3	0.043	1.68 OK
Butylene	BTN													
Butylene Glycol	BUG													
1,3-Butylene Glycol, SEE BUTYLENE GLYCOL														
Butylene Polyglycol, SEE BUTYLENE GLYCOL														
iso-Butyl Formate														
n-Butyl Formate														
Butyl Heptyl Ketone	BHK													
Butyl Methyl Ketone, SEE METHYL BUTYL KETONE														
Butyl Stearate														
Butyl Toluene														
Butyrolactone (gamma)	BUE	5,000	5010	5073	28484	1.635	*****	*****	81.5	*****	0.0	81.5	0.044	1.68 OK
Calcium Alkylphenate	BLA													
Calcium Alkyl Salicylate														
Calcium Amino Nonyl Phenolate														
Calcium Carboxylate														
Caprolactam solutions	CLS	5,000	5005	5027	28227	1.635	*****	*****	81.4	*****	0.0	81.4	0.043	1.68 OK
Carbon black base														
Cetyl alcohol (HEXADECANOL) SEE ALCOHOLS (C13 AND ABOVE)														
Cetyl-Stearal alcohol														
Cleaning spirit (unleaded)														
Coal tar	COR													
Cumene	CUM	5,000	5060	5352	30047	1.665	*****	*****	82.7	*****	0.0	82.7	0.049	1.71 OK
Cycloaliphatic resins														
Cyclohexane														
Cyclohexanol	CHX	5,000	5450	6736	37823	1.695	*****	*****	94.5	*****	0.0	94.5	0.076	1.77 OK
1,3-Cyclopentadiene dimer (molten)	CHN	5,000	5015	5072	28475	1.635	*****	*****	81.6	*****	0.0	81.6	0.044	1.68 OK
Cyclopentadiene polymers, SEE 1,3-CYCLOPENTADIENE DIMER (MOLTEN)	CPD	5,000	5025	5161	28976	1.635	*****	*****	81.8	*****	0.0	81.8	0.046	1.68 OK
Cymene (para-)	CMP	5,000	5011	5072	28479	1.635	*****	*****	81.5	*****	0.0	81.5	0.044	1.68 OK
Decahydronaphthalene	DHN	5,000	5010	5068	28454	1.635	*****	*****	81.5	*****	0.0	81.5	0.044	1.68 OK
Decaldehyde (iso-)	IDA	5,000	5001	5007	28114	1.635	*****	*****	81.3	*****	0.0	81.3	0.043	1.68 OK
Decaldehyde (n-)	DAL													
Decane	DDC													
Decene	DCE	5,000	5012	5082	28534	1.635	*****	*****	81.5	*****	0.0	81.5	0.044	1.68 OK

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	MAX VAPOR-						PIPE SECT I: LOSS				PIPE SECT II: LOSS				PRESS
	C	LIQUID	AIR	MIX	REQUIRED AIR	PRESS	FM REMOTE		TK TO PV	FM REMOTE		TK TO PV	FM REMOTE		DROP
	H	TRANSF			EQUIVALENT	ACROSS									THRU
	R	RATE	FLOW												PIP'G
	I	(MLTR)	RATE												PRESS
	S	Q1	Qv-a	Qa											REMOTE
Decyl alcohol (all isomers) (DECANOL)		DAX	5,000	5001	5008	28116	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
DECYL ALCOHOL (iso-)		ISA	5,000	5001	5008	28116	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
DECYL ALCOHOL (n-)		DAN	5,000	5001	5008	28116	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Decylbenzene (n-)		DBZ	5,000	5001	5011	28135	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Detergent Alkylate															
Diacetone alcohol		DAA	5,000	5010	5056	28389	1.635	*****	81.5	*****	0.0	81.5	0.044	1.68	OK
Dialkyl (C10-C14) Benzenes		DAB													
Dialkyl (C7-C13) Phthalates		DAH													
Dibutyl Carbinol															
Dibutyl Phthalate (ortho-)		DPA													
Dicyclopentadiene, SEE 1,3-CYCLOPENTADIENE DIMER (MOLTEN)		DPT	5,000	5025	5161	28976	1.635	*****	81.8	*****	0.0	81.8	0.046	1.68	OK
Diethylbenzene		DEB	5,000	5008	5053	28369	1.635	*****	81.5	*****	0.0	81.5	0.044	1.68	OK
Diethylene Glycol		DEG	5,000	5001	5005	28102	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Diethylene Glycol Butyl Ether		DME	5,000	5001	5008	28118	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Diethylene Glycol Butyl Ether Acetate		DEM													
Diethylene Glycol Dibutyl Ether		DIG													
Diethylene Glycol Diethyl Ether															
Diethylene Glycol Ethyl Ether		DGE													
Diethylene Glycol Ethyl Ether Acetate		DGA	5,000	5002	5013	28147	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Diethylene Glycol Methyl Ether		DGM	5,000	5003	5018	28172	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Diethylene Glycol Methyl Ether Acetate		DGR													
Diethylene Glycol Phenyl Ether		DGP													
Diethylene Glycol Phthalate		DGL													
Di-(2-ethylhexyl) adipate		DEH													
Di-(2-ethylhexyl) phthalate		DIE													
Diethyl Phthalate		DPH													
Diglycidyl Ether of Bisphenol A		BDE													
Diheptyl Phthalate		DHP													
Dihexyl Phthalate		DHA													
Diisobutylcarbinol		DBC	5,000	5009	5064	28432	1.635	*****	81.4	*****	0.0	81.4	0.044	1.68	OK
Diisobutylene		DBL	5,000	5200	6049	33962	1.665	*****	86.6	*****	0.0	86.6	0.062	1.73	OK
Diisobutyl Ketone		DIK	5,000	5016	5112	28700	1.635	*****	81.6	*****	0.0	81.6	0.045	1.68	OK
Diisobutyl Phthalate		DIT													
Diisodecyl Phthalate		DID													
Diisobutyl Adipate		DNY													
Diisobutyl Phthalate		DIN													
Diisooctyl Phthalate		DIO													
Diisopropylbenzene (all isomers)		DIX	5,000	5003	5024	28210	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Diisopropyl Naphthalene		DII													
Dimethyl Adipate		DLA													
Dimethylbenzene															
Dimethyl Glutarate		DGT													

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

	C	H	R	I	S	MAX LIQUID		VAPOR-AIR	PIPE SECT I: LOSS FM REMOTE TK TO PV		PIPE SECT II: LOSS FM REMOTE TK TO PV		PRESS			
						TRANSF	RATE	MIX FLOW	REQUIRED AIR EQUIVALENT	PRESS ACROSS	TOTAL LOSS	TOTAL LOSS	GRAND TOTAL LOSS	PIP'G REMOTE @ TANK	PRESS REMOTE @ TANK	
CARGO						Q <sub>1</sub> (10) (BBL/ HR)	Q <sub>v-a</sub> (11) (BBL/ HR)	Q <sub>a</sub> (12) (BBL/ HR)	VALVE PV	H <sub>totI</sub>	H <sub>totII</sub>	H <sub>tot-</sub> I+II	TO P/V Wv-a,11	TANK PV + * H <sub>tot</sub>	IS Ptk < Ploss MDWP	
	***															
Dimethyl Phthalate		DTL														
Dimethyl Polysiloxane		DMP														
2,2-Dimethylpropane-1,3-diol		DDI														
Dimethyl Succinate		DSE														
Dinonyl Phthalate		DIF	5,000	5001	5022	28195	1.635	*****	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Di(octylphenyl)amine		DOP														
Diocetyl Phthalate		DPN	5,000	5010	5070	28466	1.635	*****	*****	81.5	*****	0.0	81.5	0.044	1.68	OK
Dipentene		DIL	5,000	5001	5008	28116	1.635	*****	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Diphenyl		DDO	5,000	5001	5009	28121	1.635	*****	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Diphenyl, Diphenyl Ether mixture		DPE	5,000	5001	5009	28121	1.635	*****	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Diphenyl Ether		DOB														
Diphenyl Ether, Biphenyl Ether mixture		DPG	5,000	5007	5046	28332	1.635	*****	*****	81.4	*****	0.0	81.4	0.044	1.68	OK
Dipropylene Glycol		DGY														
Dipropylene Glycol Dibenzoate		DPY														
Dipropylene Glycol Methyl Ether		DFF	5,000	5230	6056	34002	1.665	*****	*****	87.6	*****	0.0	87.6	0.062	1.73	OK
DISTILLATES: Flashed feed stocks		DSR	5,000	5230	6056	34002	1.665	*****	*****	87.6	*****	0.0	87.6	0.062	1.73	OK
DISTILLATES: Straight run		DTP														
Ditridecyl Phthalate		DUP														
Diundecyl Phthalate		DOC														
Dodecane (all isomers)		DDN														
Dodecene (all isomers)		DOZ	5,000	5002	5017	28168	1.635	*****	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
DODECENE		DOD	5,000	5002	5017	28168	1.635	*****	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Dodecylbenzene		DDB	5,000	5470	9704	54482	1.785	*****	*****	92.6	*****	0.0	92.6	0.154	1.94	OK
Dodecyl Phenol		DOL														
Drilling mud (low toxicity) (if flammable or combustible)/ Epoxylated linear alcohols, C11-C15		ETH														
Ethane		EEO														
2-Ethoxyethanol		EEA														
2-Ethoxyethyl Acetate		ETG														
Ethoxylated alcohols, C11-C15, SEE THE ALCOHOL POLYETHOXYLATES		ETA	5,000	5450	6822	38301	1.695	*****	*****	94.2	*****	0.0	94.2	0.078	1.77	OK
Ethoxy Triglycol (crude)		EAA	5,000	5020	5127	28785	1.635	*****	*****	81.7	*****	0.0	81.7	0.045	1.68	OK
Ethyl Acetate		EAL	5,000	5350	5686	31926	1.665	*****	*****	92.5	*****	0.0	92.5	0.055	1.72	OK
Ethyl Acetoacetate		EAK														
Ethyl alcohol (ETHANOL)		ETB	5,000	5060	5295	29727	1.635	*****	*****	82.8	*****	0.0	82.8	0.048	1.68	OK
Ethyl Amyl Ketone		EBT	5,000	5012	5059	28402	1.635	*****	*****	81.6	*****	0.0	81.6	0.044	1.68	OK
Ethyl Benzene		EBR	5,000	5100	5552	31174	1.665	*****	*****	84.0	*****	0.0	84.0	0.053	1.72	OK
Ethyl Butanol		ECY	5,000	5050	5269	29583	1.635	*****	*****	82.5	*****	0.0	82.5	0.047	1.68	OK
Ethyl Butyrate		ETL														
Ethyl Cyclohexane																
Ethylene																
Ethylene Carbonate																

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	PIPE SECT I: LOSS FM REMOTE TK TO PV										PIPE SECT II: LOSS FM REMOTE TK TO PV										PRESS DROP THRU	
	C	MAX LIQUID	VAPOR- AIR	H	TRANSF MIX	REQUIRED AIR	PRESS	R	RATE	FLOW	EQUIVALENT	AROSS	TOTAL	TOTAL	GRAND	PIP'G	PRESS	REMOTE	TANK	REMOTE		
	I	(MLTR)	S	Q1	Qv-a	Qa							HtotI	HtotII	I+II	TO P/V	TANK	IS				
				(10)	(11)	(12)										*	Htot=	Ploss	Ptk			
				(BBL/	(BBL/	(BBL/																
				HR)	HR)	HR)																
Ethylene Glycol		EGL	5,000	5001	5003	28089	1.635	*****					81.3	*****		0.0	81.3	0.043	1.68	OK		
Ethylene Glycol Acetate		EGO																				
Ethylene Glycol Butyl Ether		EGM																				
ETHYLENE GLYCOL BUTYL ETHER ACETATE		EMA	5,000	5005	5040	28297	1.635	*****					81.4	*****		0.0	81.4	0.044	1.68	OK		
Ethylene Glycol Ether Acetate																						
Ethylene Glycol Tert-Butyl Ether																						
Ethylene Glycol Diacetate		EGY	5,000	5001	5007	28114	1.635	*****					81.3	*****		0.0	81.3	0.043	1.68	OK		
Ethylene Glycol Dibutyl Ether		EGB																				
Ethylene Glycol Ethyl Ether, SEE 2-ETHOXYETHANOL		EGF																				
Ethylene Glycol Ethyl Ether Acetate, SEE 2-ETHOXYETHYL ACETATE		EGA																				
Ethylene Glycol Isopropyl Ether		EGI																				
Ethylene Glycol Methyl Butyl Ether																						
Ethylene Glycol Methyl Ether		EME	5,000	5001	5007	28112	1.635	*****					81.3	*****		0.0	81.3	0.043	1.68	OK		
Ethylene Glycol Methyl Ether Acetate		EGT																				
Ethylene Glycol Phenyl Ether		EPE	5,000	5001	5007	28112	1.635	*****					81.3	*****		0.0	81.3	0.043	1.68	OK		
Ethylene Glycol Phenyl Ether, Diethylene Glycol Phenyl Ether mixt		EDX																				
Ethylene-Propylene Copolymer (in liquid mixtures)																						
Ethyl-3-Ethoxypropionate		EEP																				
2-Ethylhexaldehyde, SEE OCTYL ALDEHYDES		EHA	5,000	5017	5106	28668	1.635	*****					81.7	*****		0.0	81.7	0.045	1.68	OK		
2-Ethylhexanoic acid		EHO																				
2-Ethylhexanol, SEE OCTANOL (ALL ISOMERS)		EHX	5,000	5002	5013	28145	1.635	*****					81.3	*****		0.0	81.3	0.043	1.68	OK		
Ethylhexoic acid, SEE 2-ETHYLHEXANOIC ACID																						
Ethyl Hexyl Phthalate (SEE ALSO DI 2-ETHYLHEXYL PHTHALATE)		EHE																				
Ethyl Hexyl Tallate		EHT																				
Ethyl Propionate		EPR	5,000	5350	5686	31926	1.665	*****					92.5	*****		0.0	92.5	0.055	1.72	OK		
Ethyl Toluene		ETE	5,000	5028	5163	28989	1.635	*****					81.9	*****		0.0	81.9	0.046	1.68	OK		
Fatty acid (saturated, C13 and above)																						
Fatty acid Amides																						
Formamide		FAM	5,000	5010	5019	28177	1.635	*****					81.6	*****		0.0	81.6	0.043	1.68	OK		
Furfuryl Alcohol		FAL	5,000	5005	5024	28205	1.635	*****					81.4	*****		0.0	81.4	0.043	1.68	OK		
Gas oil, cracked		GOC																				
GASOLINE BLENDING STOCKS: Alkylates		GAK	5,000	6250	10555	59261	1.815	*****					120.8	*****		0.0	120.8	0.182	2.00	OK		
GASOLINE BLENDING STOCKS: Reformates		GRF	5,000	6250	10555	59261	1.815	*****					120.8	*****		0.0	120.8	0.182	2.00	OK		
GASOLINES: Automotive (containing not over 4.23 grams lead per gaGAT		GAT	5,000	6250	10555	59261	1.815	*****					120.8	*****		0.0	120.8	0.182	2.00	OK		
GASOLINES: Aviation (containing not over 4.86 grams lead per gallGAV		GAV	5,000	6250	10555	59261	1.815	*****					120.8	*****		0.0	120.8	0.182	2.00	OK		
GASOLINES: Casinghead (natural)		GCS	5,000	6250	10555	59261	1.815	*****					120.8	*****		0.0	120.8	0.182	2.00	OK		
GASOLINES: Polymer		GPL	5,000	6250	10555	59261	1.815	*****					120.8	*****		0.0	120.8	0.182	2.00	OK		
GASOLINES: Straight run		GSR	5,000	6250	10555	59261	1.815	*****					120.8	*****		0.0	120.8	0.182	2.00	OK		
Glycerine		GCR																				
Glycerol, SEE GLYCERINE																						
Glycerol Polyalkoxylate																						
Glycerol Triacetate																						

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	C	MAX VAPOR-			PIPE SECT I: LOSS			PIPE SECT II: LOSS			TOTAL	TOTAL	GRAND	PRESS	
		LIQUID	AIR		FM REMOTE	TK TO PV	FM REMOTE	TK TO PV						DROP	
	H	TRANSF	MIX	REQUIRED AIR	PRESS									THRU	PIP'G
	R	RATE	FLOW	EQUIVALENT	ACROSS									REMOTE	PRESS
	I	(MLTR)	RATE	-----	PV									TANK	REMOTE
	S	Q1	Qv-a	Qa	VALVE									TO P/V	IS
		(10)	(11)	(12)	PV									Wv-a,11	PV +
		(BBL/	(BBL/	(BBL/	(FT^3/									* Htot	Pt k <
		HR)	HR)	HR)	HR)									Ploss	MDWP
Glycidyl Ester of Tertiary Carboxylic acid, SEE GLYCIDYL ESTER OF TRIDECYL ACETIC ACID	***														
Glycidyl Ester of Tridecyl Acetic acid															
Glycidyl Ester of Versatic acid, SEE GLYCIDYL ESTER OF TRIDECYL ACETIC ACID															
Glycol Diacetate, SEE ETHYLENE GLYCOL DIACETATE															
Glycols, Resins and Solvents mixtures															
Glycol Triacetate, SEE GLYCERYL TRIACETATE															
Glyoxal solution (40% or less)															
Grease															
Heptadecane															
Heptane (all isomers) (METHYHEXANE)															
HEPTANE (N-)	HMX	5,000	5250	6163	34604	1.665	*****	88.3	*****	0.0	88.3	0.064	1.73	OK	
Heptanoic acid	HPT	5,000	5250	6163	34604	1.665	*****	88.3	*****	0.0	88.3	0.064	1.73	OK	
Heptanol (all isomers)	HEP	5,000	5001	5006	28109	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK	
HEPTANOL	HTX	5,000	5004	5023	28200	1.635	*****	81.4	*****	0.0	81.4	0.043	1.68	OK	
Heptene (all isomers)	HTN	5,000	5004	5023	28200	1.635	*****	81.4	*****	0.0	81.4	0.043	1.68	OK	
HEPTENE (1-)	HPX	5,000	5290	6325	35513	1.695	*****	89.3	*****	0.0	89.3	0.068	1.76	OK	
Heptyl Acetate	HTE	5,000	5280	6280	35262	1.695	*****	89.0	*****	0.0	89.0	0.067	1.76	OK	
Herbicide (Cl5 -H22 -NO2 -Cl), SEE METOLACHLOR	HPE	5,000	5010	5079	28518	1.635	*****	81.5	*****	0.0	81.5	0.044	1.68	OK	
Hexaethylene Glycol															
Hexamethylene Glycol															
Hexamethylenetetramine solutions	HTS														
Hexane (all isomers)	HXS	5,000	5700	7783	43696	1.725	*****	102.3	*****	0.0	102.3	0.101	1.83	OK	
HEXANE	HXA	5,000	5700	7783	43696	1.725	*****	102.3	*****	0.0	102.3	0.101	1.83	OK	
Hexanoic acid	HKO	5,000	5001	5006	28105	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK	
Hexanol	HXN	5,000	5100	5482	30782	1.665	*****	84.0	*****	0.0	84.0	0.051	1.72	OK	
Hexene (all isomers)	HEX	5,000	5800	8075	45338	1.755	*****	105.7	*****	0.0	105.7	0.108	1.86	OK	
HEXENE (1-)	HXE	5,000	5820	8152	45769	1.755	*****	106.3	*****	0.0	106.3	0.110	1.87	OK	
HEXENE (2-)	HXT	5,000	5820	8152	45769	1.755	*****	106.3	*****	0.0	106.3	0.110	1.87	OK	
Hexyl Acetate	HAE														
Hexylene Glycol	HXG	5,000	5001	5001	28080	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK	
Hog Grease, SEE LARD															
2-Hydroxy-4-(methylthio)butanoic acid	HBA														
HYDROCARBON 5-9 (MOVED TO SUB-O, NON TABLE 151, 6/24/95)	HFN														
Hydroxy terminated Polybutadiene, SEE POLYBUTADIENE, HYDROXYL TERMINAT															
Isophorone	IPH	5,000	5001	5007	28111	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK	
JET FUELS: JP-1 (Kerosene)	JPO	5,000	5014	5089	28575	1.635	*****	81.6	*****	0.0	81.6	0.044	1.68	OK	
JET FUELS: JP-3	JPT	5,000	5851	9858	55348	1.815	*****	106.1	*****	0.0	106.1	0.159	1.97	OK	
JET FUELS: JP-4	JPF	5,000	5340	6817	38275	1.695	*****	90.5	*****	0.0	90.5	0.078	1.77	OK	
JET FUELS: JP-5 (Kerosene, heavy)	JPV	5,000	5010	5056	28389	1.635	*****	81.5	*****	0.0	81.5	0.044	1.68	OK	
JET FUELS: JP-8	JPE														
Kerosene	KRS	5,000	5015	5096	28610	1.635	*****	81.6	*****	0.0	81.6	0.045	1.68	OK	
Lactic acid															

T1

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	MAX VAPOR-						PIPE SECT I: LOSS				PIPE SECT II: LOSS				PRESS
	C	LIQUID	AIR	MIX	REQUIRED AIR	PRESS	FM REMOTE	TK TO PV	FM REMOTE	TK TO PV	TOTAL	TOTAL	GRAND	DROP	
	H	TRANSF	RATE	FLOW	EQUIVALENT	ACROSS					LOSS	LOSS	TOTAL	THRU	
	I	(MLTR)	RATE	-----	-----	PV					HtotI	HtotII	Htot=	PIP'G	
	S	Q1	Qv-a	Qa	(10)	(12)	(FT^3/	(FT)	(FT)	(FT)	(FT)	(FT)	I+II	PRESS	
		(BBL/	(BBL/	(BBL/	HR)	HR)	HR)	(PSI)	(PSI)	(PSI)	(PSI)	(PSI)	Ptk	REMOTE	
Lard	***														
Latex, liquid synthetic, including: Styrene-Butadien rubber															
Latex, liquid synthetic, including: Carboxylated Styrene-Butadien Copo															
Magnesium Nonyl Phenol Sulfide															
Magnesium Sulfonate															
Maleic Anhydride Copolymer															
2-Mercaptobenzothiazol (in liquid mixtures)															
Methane															
3-Methoxy-1-Butanol															
3-Methoxybutyl Acetate															
1-Methoxy-2-Propyl Acetate															
Methoxy Triglycol, SEE TRIETHYLENE GLYCOL METHYL ETHER															
Methyl Acetate															
Methyl Acetoacetate															
Methyl alcohol (SEE METHANOL)															
Methyl Amyl Acetate															
Methyl Amyl alcohol															
Methyl Amyl Ketone															
Methyl Butanol, SEE THE AMYL ALCOHOLS															
Methyl Butenol															
Methyl n-Butyl Ketone															
Methyl Butynol															
Methyl Butyrate															
Methyl Ethyl Ketone															
Methyl Formal (DIMETHYL FORMAL)															
Methyl Heptyl Ketone															
Methyl Isobutyl Carbinol, SEE METHYL AMYL ALCOHOL															
Methyl Isobutyl Ketone															
3-Methyl-3-Methoxybutanol															
3-Methyl-3-Methoxybutyl Acetate															
1-Methyl Naphthalene															
Methyl Pentene															
2-METHYL-1-PENTENE															
5-METHYL-1-PENTENE															
N-Methyl-2-Pyrrolidone															
Methyl Tert-Butyl Ether (MTBE)															
Metolachlor															
Mineral spirits															
Myrcene															
NAPHTHA: Aromatic (Having less than 10% Benzene)															
NAPHTHA: Cracking fraction															
NAPHTHA: Heavy															

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

	C	MAX VAPOR-				PIPE SECT I: LOSS				PIPE SECT II: LOSS				PRESS
		Liquid	Air	TRANSF	MIX	REQUIRED AIR	PRESS	FM REMOTE	TK TO PV	FM REMOTE	TK TO PV	TOTAL	LOSS	DROP
CARGO	R	RATE	FLOW	EQUIVALENT		ACROSS						TOTAL	LOSS	THRU
	I	(MLTR)	RATE	-----		PV						GRAND	LOSS	
S	Q1	Qv-a	Qa			VALVE						TOTAL	LOSS	
	(10)	(11)	(12)			PV						Wv-a,11	PV +	
	(BBL/	(BBL/	(BBL/	(FT^3/		HtotI						* Htot	Ploss	
	HR)	HR)	HR)	HR)	(PSI)							Htot=	I+II	
	***											(FT)	(FT)	
												(FT)	(PSI)	(PSI)
NAPHTHA: Paraffinic														
NAPHTHA: Petroleum														
NAPHTHA: Solvent														
NAPHTHA: Stoddard solvent														
NAPHTHA: Varnish makers' and painters' (75%)														
Naphthalene Sulfonic acid-Formaldehyde Copolymer, Sodium salt sol														
Naphthenic acid														
Nonane (all isomers)														
NONANE														
Nonanoic acid (all isomers)														
Nonanoic, Tridecanoic acid mixture														
Nonene														
Nonyl alcohol (all isomers)														
NONYL ALCOHOL														
NONYL ALCOHOL (iso-)														
Nonyl Methacrylate Monomer														
Nonyl Phenol														
Nonyl Phenol Poly(4-12)ethoxylates														
Nonyl Phenol Sulfide (90% or less)														
Noxious liquid, N.O.S. (17) ("Trade name," contains"principal componen														
Non-Noxious liquid, N.O.S. (18) ("Trade name," contains principal comp														
Octadecene														
Octadecenoamide solution (Oleamide)														
Octane (all isomers)														
OCTANE														
Octanoic acid (all isomers)														
Octanol (all isomers)														
OCTANOL														
Octene (all isomers)														
OCTENE (1-)														
Octyl Acetate														
Octyl alcohol (iso-, n-) (all isomers), SEE OCTANOL (ALL ISOMERS)														
OCTYL ALCOHOL														
Octyl Aldehydes														
Octyl Decyl Adipate														
Octyl Epoxytallate														
Octyl Phthalate. SEE DI-(2-ETHYLHEXYL) PHTHALATE														
OIL, EDIBLE: Babassu														
OIL, EDIBLE: Beechnut														
OIL, EDIBLE: Castor														
OIL, EDIBLE: Cocoa butter														
OIL, EDIBLE: Coconut														
	OCC													

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	MAX VAPOR-				PIPE SECT I: LOSS				PIPE SECT II: LOSS				PRESS	
	C	LIQUID	AIR	PRESS	FM	REMOTE	TK TO PV	FM	REMOTE	TK TO PV	TOTAL	TOTAL	GRAND	DROP
	H	TRANSF	MIX	REQUIRED AIR	ACROSS									THRU
	R	RATE	FLOW	EQUIVALENT	ACROSS									PIP'G
	I	(MLTR)	RATE	-----	PV									PRESS
	S	Q1	Qv-a	Qa	VALVE									REMOTE
		(10)	(11)	(12)	PV									@
		(BBL/ HR)	(BBL/ HR)	(BBL/ HR)	(FT^3/ HR)									TANK
						HtotI								IS
														Wv-a,11 PV + Ptk <
														LOSS * Htot Ploss MDWP
														Htot= Ploss Ptk
														I+II
														(FT) (PSI) (PSI)
OIL, EDIBLE: Cod liver														
OIL, EDIBLE: Corn														
OIL, EDIBLE: Cottonseed														
OIL, EDIBLE: Fish, N.O.S.														
OIL, EDIBLE: Grapeseed														
OIL, EDIBLE: Groundnut														
OIL, EDIBLE: Hazelnut														
OIL, EDIBLE: Lard														
OIL, EDIBLE: Maize														
OIL, EDIBLE: Mustard seed														
OIL, EDIBLE: Nutmeg Butter														
OIL, EDIBLE: Olive														
OIL, EDIBLE: Palm														
OIL, EDIBLE: Palm kernel														
OIL, EDIBLE: Peanut														
OIL, EDIBLE: Poppy														
OIL, EDIBLE: Raisin seed														
OIL, EDIBLE: Rice bran														
OIL, EDIBLE: Safflower														
OIL, EDIBLE: Salad														
OIL, EDIBLE: Sesame														
OIL, EDIBLE: Soya bean														
OIL, EDIBLE: Sunflower, SEE SUNFLOWER SEED														
OIL, EDIBLE: Sunflower seed														
OIL, EDIBLE: Tucum														
OIL, EDIBLE: Vegetable, N.O.S.														
OIL, EDIBLE: Walnut														
OIL, FUEL: No. 1 (Kerosene)														
OIL, FUEL: No. 1-D														
OIL, FUEL: No. 2														
OIL, FUEL: No. 2-D														
OIL, FUEL: No. 4														
OIL, FUEL: No. 5														
OIL, FUEL: No. 6														
OIL, MISC: Absorption														
OIL, MISC: Aliphatic														
OIL, MISC: Animal, N.O.S.														
OIL, MISC: Aromatic														
OIL, MISC: Aviation F2300														
OIL, MISC: Clarified														
OIL, MISC: Coal														
OIL, MISC: Coconut oil, esterified, SEE COCONUT OIL, FATTY ACID METHYL														

OCF

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	TABLE III: MAX PRESSURE @ REMOTE TANK FOR "VGR" * MAX ALLOWABLE LIQUID TRANSFER RATE													PRESS DROP THRU			
	C	MAX LIQUID	VAPOR-AIR	PIPE SECT I: LOSS FM REMOTE TK TO PV				PIPE SECT II: LOSS FM REMOTE TK TO PV				PIP'G	PRESS				
	H	TRANSF	MIX	REQUIRED AIR	PRESS	ACROSS	TOTAL	TOTAL	GRAND	TO P/V	TANK	IS					
	R	RATE	FLOW	EQUIVALENT	PV		LOSS	LOSS	TOTAL	Wv-a,11	PV +	Ptk <					
	I	(MLTR)	RATE	-----	PV		HtotI	HtotII	Htot=	* Htot	Ploss	MDWP					
	S	Q1	Qv-a	Qa	VALVE				I+II	Ploss	Ptk						
		(10)	(11)	(12)	PV				(FT)	(FT)	(FT)						
		(BBL/	(BBL/	(BBL/	(FT^3/				(PSI)	(PSI)	(PSI)						
		HR)	HR)	HR)	(PSI)												
		***															
OIL, MISC: Coconut oil, fatty acid																	
OIL, MISC: Coconut oil, fatty acid Methyl Ester																	
OIL, MISC: Coconut oil, Methyl Ester, SEE COCONUT OIL FATTY ACID METHY		OCM															
OIL, MISC: Cottonseed, fatty acid, SEE COTTONSEED OIL, FATTY ACIDCFY																	
OIL, MISC: Croton																	
OIL, MISC: Crude																	
OIL, MISC: Diesel																	
OIL, MISC: Gas, low pour																	
OIL, MISC: Gas, low sulfur																	
OIL, MISC: Heartcut distillate																	
OIL, MISC: Lanolin																	
OIL, MISC: Linseed																	
OIL, MISC: Lubricating																	
OIL, MISC: Mineral																	
OIL, MISC: Mineral seal																	
OIL, MISC: Motor																	
OIL, MISC: Neatsfoot																	
OIL, MISC: Oiticica																	
OIL, MISC: Palm oil, fatty acid Methyl Ester																	
OIL, MISC: Palm oil, Methyl Ester, SEE SEE PALM OIL, FATTY ACID MOPE																	
OIL, MISC: Penetrating																	
OIL, MISC: Perilla																	
OIL, MISC: Pilchard																	
OIL, MISC: Pine																	
OIL, MISC: Range																	
OIL, MISC: Residual																	
OIL, MISC: Resin																	
OIL, MISC: Resinous petroleum																	
OIL, MISC: Road																	
OIL, MISC: Rosin																	
OIL, MISC: Seal																	
OIL, MISC: Soapstock																	
OIL, MISC: Soya bean (epoxidized)																	
OIL, MISC: Sperm																	
OIL, MISC: Spindle																	
OIL, MISC: Spray																	
OIL, MISC: Tall																	
OIL, MISC: Tall, fatty acid																	
OIL, MISC: Tanner's																	
OIL, MISC: Transformer																	
OIL, MISC: Tung																	
OIL, MISC: Turbine																	
	OTB	5,000	5030	5231	29370	1.635	*****	81.9	*****	0.0	81.9	0.047	1.68	OK			

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO	C	H	R	I	S	MAX VAPOR-			PIPE SECT I: LOSS			PIPE SECT II: LOSS			PRESS DROP	THRU	PIP'G	PRESS REMOTE
						LIQUID	AIR	PRESS	FM REMOTE	TK TO PV	TOTAL	TOTAL	GRAND	TO P/V	TANK	IS		
	C	H	TRANSF	MIX	REQUIRED AIR	ACROSS	PV	LOSS	LOSS	TOTAL	LOSS	TOTAL	Wv-a,11	PV +	Ptk <			
					Q1	Qv-a	Qa	VALVE	PV	HtotI	HtotII	Htot=	Htot=	Htot=	I+II			
					(10)	(11)	(12)		(FT^3/									
					(BBL/ HR)	(BBL/ HR)	(BBL/ HR)		(FT^3/ HR)									
								(PSI)		(FT)		(FT)		(PSI)				
OIL, MISC: Whale																		
OIL, MISC: White (mineral)																		
OIL, MISC: Wood																		
alpha-Olefins (C13 - C18)																		
Olefins (C13 and above, all isomers)																		
Oleic acid																		
Oleyl alcohol (OCTADECENOL), SEE ALCOHOLS (C13 AND ABOVE)																		
Organic Amine 70, SEE AMINOETHYLDIETHANOLAMINE, AMINOETHYL-ETHANOLAMIN																		
Palm Stearin																		
n-Paraffins (C10 - C20)																		
Pentadecanol, SEE SEE ALCOHOLS (C13 AND ABOVE)																		
Pentaethylene Glycol																		
Pentaethylenehexamine																		
Pentane (all isomers)																		
PENTANE (iso-)																		
PENTANE (n-)																		
Pentanoic acid																		
Pentene (all isomers)																		
PENTENE (1-)																		
Petrolatum																		
1-Phenyl-1-Xylyl Ethane																		
Phosphosulfurized Bicyclic Terpene																		
Phthalate plasticizers, SEE INDIVIDUAL PHTHALATES																		
Pinene																		
Polyalkenyl Succinic Anhydride Amine																		
Polyalkylene Glycols, Polyalkylene Glycol Monoalkyl Ethers mixturPPX																		
Polyalkylene Oxide Polyol																		
Polamine, Amide mixture																		
Polybutadiene, Hydroxyl terminated																		
Polybutene																		
Polydimethylsiloxane																		
Polyethylene Glycol																		
Polyethylene Glycol Dimethyl Ether																		
Polyglycerol																		
Polyisobutylene, SEE POLYBUTENE																		
Polymerized Esters																		
Poly(20)oxyethylene Sorbitan Monooleate																		
Polypropylene																		
Polypropylene Glycol																		
Polypropylene Glycol Methyl Ether																		
Polysiloxane																		
Polystyrene Diakyl Maleate																		

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO		MAX LIQUID	VAPOR-AIR	PIPE SECT I: LOSS				PIPE SECT II: LOSS				PRESS DROP THRU	PIP'G REMOTE	PRESS IS TANK
				H TRANSF	MIX FLOW	REQUIRED AIR EQUIVALENT	PRESS ACROSS	TOTAL PV	LOSS	TOTAL PV	LOSS			
	I (MLTR)	S RATE	Q1 (10)	Qv-a (11)	Qa (12)	PV	VALVE PV	HtotI	HtotII	Htot-I+II	Ploss (FT)	Ptk (FT)	(PSI)	(PSI)
	(BBL/ HR)	(BBL/ HR)	(BBL/ HR)	(FT^3/ HR)		(PSI)		(FT)						
Potassium Oleate		POE												
Propane		PRP												
n-Propoxypropanol		PXP												
Propyl Acetate (iso-)	IAC	5,000	5180	5861	32905	1.665	*****	86.3	*****	0.0	86.3	0.058	1.72	OK
Propyl Acetate (n-)	PAT	5,000	5185	5884	33036	1.665	*****	86.5	*****	0.0	86.5	0.059	1.72	OK
Propyl alcohol (iso-)	IPA	5,000	5300	5801	32573	1.665	*****	90.3	*****	0.0	90.3	0.057	1.72	OK
Propyl alcohol (n-)	PAL	5,000	5120	5319	29865	1.635	*****	84.8	*****	0.0	84.8	0.048	1.68	OK
Propylbenzene (n-)	PBZ	5,000	5020	5116	28727	1.635	*****	81.8	*****	0.0	81.8	0.045	1.68	OK
iso-Propylcyclohexane	IPX	5,000	5001	5006	28108	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Propylene	PPL													
Propylene-Butylene Copolymer	PBP													
Propylene Dimer	FDR													
Propylene Glycol (1,2-PROPANDIOL)	PPG	5,000	5001	5004	28093	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Propylene Glycol Monoalkyl Ether	PGE													
Propylene Glycol Ethyl Ether	PGY													
Propylene Glycol Methyl Ether	PME	5,000	5070	5296	29736	1.635	*****	83.1	*****	0.0	83.1	0.048	1.68	OK
Propylene Polymer (in liquid mixtures)	PTT													
Propylene Tetramer	PTR													
Propylene Trimer														
Pseudocumene, SEE TRIMETHYLBENZENES														
Rum														
Sodium Acetate, Glycol, water solutions	SAN													
Sodium Acetate solution	SBN													
Sodium Benzoate solution														
Sodium Sulfonate	SRA													
Stearic acid														
Stearyl alcohol (Octadecanol)	SFL	5,000	5001	5006	28106	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Sulfolane	TLO													
Tallow														
Tallow alcohol, SEE ALCOHOLS (C13 AND ABOVE)	TFD													
Tallow fatty acid														
Tallow Alkyl Nitrile														
Tetradecanol	TTN													
1-Tetradecene, SEE THE OLEFIN OR ALPHA-OLEFIN ENTRIES	TTD	5,000	5001	5010	28129	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Tetradecylbenzene	TBD													
Tetraethylene Glycol	TTG	5,000	5001	5010	28128	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK
Tetrahydronaphthalene	THN	5,000	5004	5026	28219	1.635	*****	81.4	*****	0.0	81.4	0.043	1.68	OK
Tetrapropylbenzene, SEE ALKYL(C9-C17) BENZENES														
Toluene	TOL	5,000	5150	5637	31651	1.665	*****	85.7	*****	0.0	85.7	0.054	1.72	OK
Triaryphosphate	TBP													
Tributyl Phosphate														
Tricresyl Phosphate (less than 1% of the ortho isomer)	TCP	5,000	5001	5019	28180	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK

W,  
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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

CARGO		MAX LIQUID TRANSF RATE (MLTR)	VAPOR- AIR FLOW RATE (BBL/HR)	MIX Qv-a (BBL/HR)	REQUIRED AIR EQUIVALENT (10) (BBL/HR)	PRESS ACROSS PV (PSI)	PIPE SECT I: LOSS FM REMOTE TK TO PV		PIPE SECT II: LOSS FM REMOTE TK TO PV		TOTAL GRAND LOSS	TOTAL HtotII Htot= I+II	(FT) (FT)	(FT) (FT)	PRESS	
							VALVE PV	HtotI	TOTAL LOSS	LOSS					PIP'G REMOTE @ TANK IS	
Tridecane	***	TRD	5,000	5002	5019	28178	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK	
Tridecanoic acid																
Tridecanol, SEE ALCOHOLS (C13 AND ABOVE)		TDN	5,000	5001	5010	28130	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK	
1-Tridecene		TDC	5,000	5001	5009	28125	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK	
Tridecylbenzene		TRB														
Triethylbenzene		TEB	5,000	5002	5016	28164	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK	
Triethylene Glycol		TEG	5,000	5001	5008	28115	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK	
Triethylene Glycol Butyl Ether																
Triethylene Glycol Butyl Ether mixture		TGD														
Triethylene Glycol di-(2-ethylbutyrate)																
Triethylene Glycol Ether mixture		TGE														
Triethylene Glycol Ethyl Ether																
Triethylene Glycol Methyl Ether																
Triethyl Phosphate		TPS	5,000	5002	5018	28176	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK	
Triisooctyl Trimellitate																
Triisopropanolamine		TIP														
Trimethylbenzenes (all isomers)		TRE	5,000	5014	5083	28539	1.635	*****	81.6	*****	0.0	81.6	0.044	1.68	OK	
TRIMETHYL BENZENE (1,2,5-)		TMB	5,000	5014	5082	28531	1.635	*****	81.6	*****	0.0	81.6	0.044	1.68	OK	
TRIMETHYL BENZENE (1,2,3-)		TMD	5,000	5014	5082	28531	1.635	*****	81.6	*****	0.0	81.6	0.044	1.68	OK	
TRIMETHYL BENZENE (1,2,4-) (PSEUDOCUMENE)		TME	5,000	5014	5082	28531	1.635	*****	81.6	*****	0.0	81.6	0.044	1.68	OK	
Trimethylol Propane Polyethoxylate		TPR														
2,2,4-Trimethyl pentanediol-1,3-diisobutyrate																
2,2,4-Trimethyl-3-pantanol-1-isobutyrate		TMP														
Tripropylene, SEE PROPYLENE TRIMER																
Tripropylene Glycol		TGC														
Tripropylene Glycol Methyl Ether		TGM														
Trixylenyl Phosphate		TRP														
Turpentine		TPT														
Turpentine substitute (White spirit), SEE WHITE SPIRIT (LOW (15-20%) A																
Undecanol																
Undecene (1-)		UDC	5,000	5005	5038	28288	1.635	*****	81.4	*****	0.0	81.4	0.044	1.68	OK	
Undecyl alcohol		UND	5,000	5001	5009	28122	1.635	*****	81.3	*****	0.0	81.3	0.043	1.68	OK	
Undecylbenzene		UDB														
Vinyl Acetate-fumarate Copolymer																
Waxes:		WAX														
WAXES: Candelilla																
WAXES: Carnauba		WAX,														
WAXES: Paraffin		WAX,														
WAXES: Petroleum																
White spirit, SEE WHITE SPIRIT (LOW (15-20%) AROMATIC)																
White spirit (low (15 - 20%) aromatic)		WSL														
Wine, SEE ALCOHOLIC BEVERAGES, N.O.S.																

## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

	C	LIQUID	AIR	MAX VAPOR-				PIPE SECT I: LOSS			PIPE SECT II: LOSS			PRESS DROP THRU	PIP'G	PRESS				
				H	TRANSF	MIX	REQUIRED AIR	PRESS	FM REMOTE	TK TO PV	FM REMOTE	TK TO PV	TOTAL	TOTAL	GRAND	TO P/V	TANK	IS		
CARGO	R	RATE	FLOW	EQUIVALENT	ACROSS										REMOTE	@	TANK	REMOTE		
	I	(MLTR)	RATE	-----	PV										Wv-a,11	PV +	Ptk <			
S	Q1	Qv-a	Qa		VALVE										LOSS	TOTAL	LOSS	* Htot	Ploss	MDWP
	(10)	(11)	(12)		PV										HtotI	HtotII	Htot=	Ploss	Ptk	
	(BBL/ HR)	(BBL/ HR)	(BBL/ HR)	(FT^3/ HR)	(FT)	(PSI)									(FT)	(FT)	I+II			
Wool grease	***																			
Xylenes (ortho-, meta-, para-)	XLX	5,000	5051	5258	29523	1.635	*****	82.6	*****	0.0	82.6	0.047	1.68	OK						
XYLENE (M-)	XLM	5,000	5051	5258	29523	1.635	*****	82.6	*****	0.0	82.6	0.047	1.68	OK						
XYLENE (O-)	XLO	5,000	5040	5203	29212	1.635	*****	82.3	*****	0.0	82.3	0.046	1.68	OK						
XYLENE (P-)	XLP	5,000	5051	5258	29523	1.635	*****	82.6	*****	0.0	82.6	0.047	1.68	OK						
XYLENOL	XYL	5,000	5010	5051	28360	1.635	*****	81.5	*****	0.0	81.5	0.044	1.68	OK						
Zinc Dialkyldithiophosphate																				

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## CALCULATIONS FOR CAPACITY OF CARGO TANK VENTING SYSTEM

TABLE III: MAX PRESSURE @ REMOTE TANK FOR  
"VGR" \* MAX ALLOWABLE LIQUID TRANSFER RATE

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# CONOCO, INC.

## SUMMARY TABLE FOR "GASOLINE"

(VGR = 1.25 ) (S.G.mix = 2.911 )

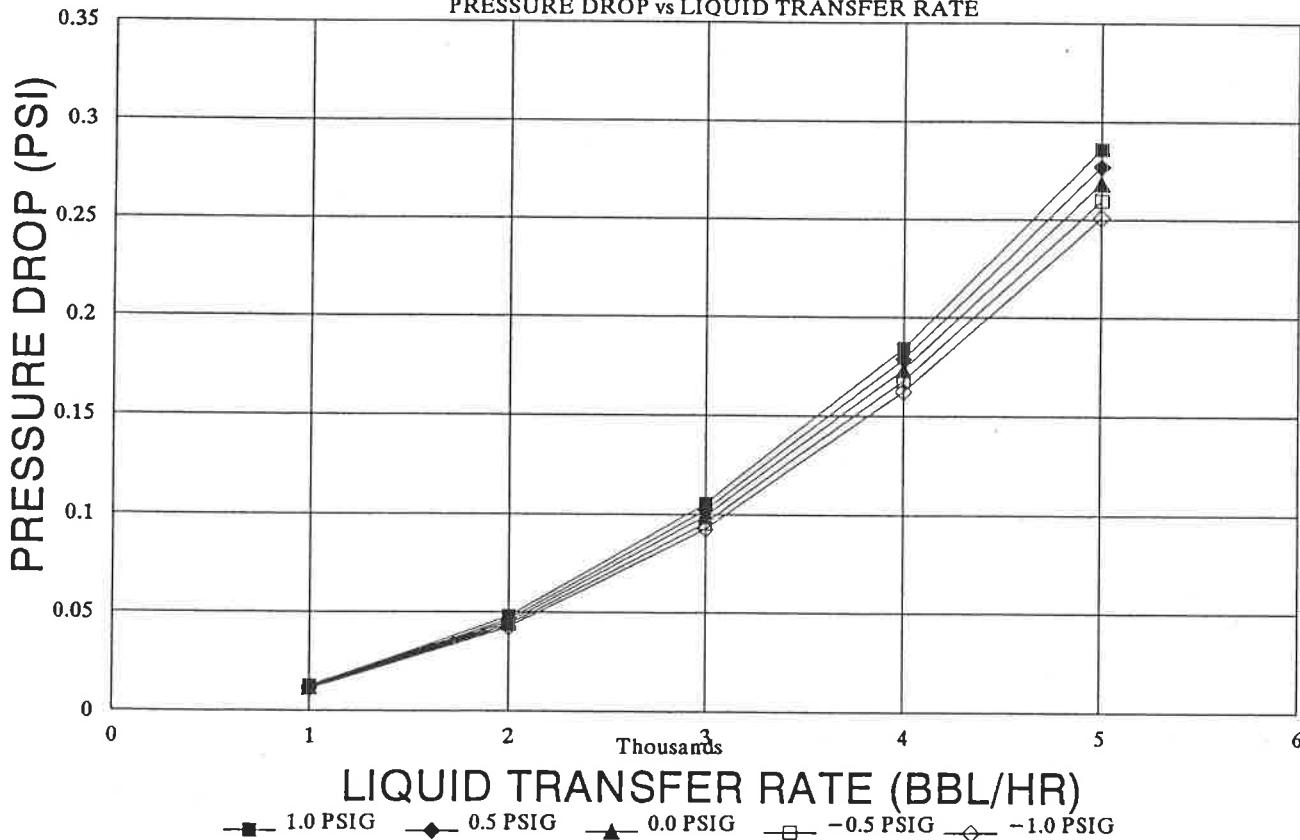
PRESSURE DROP VS LIQUID TRANSFER RATE  
 FROM MOST REMOTE CARGO TANK TO VESSEL VAPOR CONNECTION  
 PRESSURE DROP IS BASED ON VAPOR-AIR MIX @ VGR \* THE INDICATED LIQUID TRANSFER RATE  
 (TABULATED DATA IS FOR THE INDICATED PRESSURE AT THE SHORE CONNECTION)

PERCENT MAX XFER RATE	LIQUID TRANSFER RATE			PRESSURE DROP (PSI)				
	LIQUID BBL PER HR	LIQUID GAL PER MIN	LIQUID CU FT PER MIN	1.0 PSIG PRESS. @ VAP. CONN.	0.5 PSIG PRESS. @ VAP. CONN.	0.0 PSIG PRESS. @ VAP. CONN.	-0.5 PSIG PRESS. @ VAP. CONN.	-1.0 PSIG PRESS. @ VAP. CONN.
20	1000.0	700.00	93.6	0.0126	0.0122	0.0118	0.0115	0.0111
40	2000.0	1400.00	187.2	0.0480	0.0464	0.0452	0.0436	0.0424
60	3000.0	2100.00	280.7	0.1055	0.1021	0.0991	0.0957	0.0926
80	4000.0	2800.00	374.3	0.1846	0.1790	0.1735	0.1679	0.1624
100 *	5000.0	3500.00	467.9	0.2859	0.2771	0.2684	0.2596	0.2509

\* MAXIMUM LIQUID TRANSFER RATE

## GRAPH FOR "GASOLINE"

PRESSURE DROP vs LIQUID TRANSFER RATE



PRESSURE DROP IS BASED ON VAPOR-AIR MIX @ VGR \* THE INDICATED LIQUID TRANSFER RATE  
 (TABULATED DATA IS FOR THE INDICATED PRESSURE AT THE SHORE CONNECTION)

(VGR = 1.25 ) (S.G.mix = 2.911 )

DATA FOR VAPOR-AIR MIX PRESSURE DROP VS LIQUID TRANSFER RATE  
FROM MOST REMOTE CARGO TANK TO VESSEL VAPOR SHORE CONNECTION  
CARGO = "GASOLINE"

P	ITEM	DATA "SOURCE"	SYMBOL	UNITS	VGR = 1.0 PSIG	1.25	20	40	60	80	100
							PERCENT VGR*MAX TRANSFER RATE				
A	CARGO: "GASOLINE"										
E	SPEC GRAV VAP-AIR MIX	INPUT (SEE NOTE b)	SG	LBS/CU FT			2.911	2.911	2.911	2.911	2.911
	SPEC WT VAP-AIR MIX		Ws\Wsav				0.215	0.215	0.215	0.215	0.215
E	ABS VISCOS. VAP-AIR MIX	INPUT (SEE NOTE c)	u	CENTIPOISE			0.0190	0.0190	0.0190	0.0190	0.0190
	"	D*2.09E-5	"	# SEC/FT^2			3.97E-07	3.97E-07	3.97E-07	3.97E-07	3.97E-07
I	BARGE:										
	VGR*MAX ALLOW TRANS RATE	INPUT	F	BBL/HR			6250	6250	6250	6250	6250
	% OF VGR*MAX ALLOW TRANS RATE	x * * F	Fcg	BBL/HR			1250	2500	3750	5000	6250
I	"	G*42/60	"	GAL/MIN			875	1750	2625	3500	4375
	"	H/(7.48*60)	"	CU FT/SEC			1.950	3.899	5.849	7.799	9.748
L	SHORE CONNECTION										
	PRESSURE @ REQ'D FLOW	INPUT	P2	PSIG			1.0	1.0	1.0	1.0	1.0
	"	J +14.7	"	PSIA			15.7	15.7	15.7	15.7	15.7
	"	K*144	"	PSFA			2260.8	2260.8	2260.8	2260.8	2260.8
..	VAP RECOV'Y PIPING: SECTION I										
L	INSIDE DIAMETER	INPUT	ID	INCHES			7.981	7.981	7.981	7.981	7.981
	"	M/12	"	FEET			0.6651	0.6651	0.6651	0.6651	0.6651
P	INSIDE AREA	3.14159*N^2/4	IA	SQ FT			0.3474	0.3474	0.3474	0.3474	0.3474
Q	ROUGHNESS OF PIPE	INPUT	e	FEET			0.00015	0.00015	0.00015	0.00015	0.00015
Q	LENGTH	INPUT (SEE NOTE d)	L	FEET			230	230	230	230	230
R	ANALYSIS: SECTION I										
	VELOC. THRU VAP REC PIPING	I/O	V	FT/SEC			5.61	11.22	16.84	22.45	28.06
T	COEFF.: HEAD LOSS, ENTRANCE	INPUT	KE				0.5	0.5	0.5	0.5	0.5
U	COEFF.: HEAD LOSS, BENDS	INPUT (SEE NOTE e)	KB				0.972	0.972	0.972	0.972	0.972
	NO. OF BENDS	INPUT	N				9	9	9	9	9
	COEFF.: HEAD LOSS, VALVE	INPUT	KV				0.65	0.65	0.65	0.65	0.65
	COEFF.: HEAD LOSS, EXIT	INPUT	KX				0	0	0	0	0
Y	HEAD LOSS: ENTRANCE	S*(R^2/2*32.2)	HE	FT PROD. (GAS)			0.245	0.978	2.201	3.912	6.113
Z	HEAD LOSS: BENDS	U*T*(R^2/2*32.2)	HB	FT PROD. (GAS)			4.279	17.116	38.512	68.465	106.977
Z	HEAD LOSS: VALVE	V*(R^2/2*32.2)	HV	FT PROD. (GAS)			0.318	1.271	2.861	5.086	7.947
Z	HEAD LOSS: EXIT	W*(R^2/2*32.2)	HX	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
CC	REYNOLDS NO.	R*N*C/E*32.2	R				6.28E+04	1.26E+05	1.88E+05	2.51E+05	3.14E+05
DD	RELATIVE ROUGHNESS	P/N	e/D				0.00023	0.00023	0.00023	0.00023	0.00023
DD	MOODY DIAG FRICTION FACTOR	INPUT	f				0.02118	0.01892	0.01783	0.01711	0.01670
..	HEAD LOSS: PIPE	DD*(Q/N)*(R^2/2*32.2)	HP	FT PROD. (GAS)			3.583	12.797	27.144	46.289	70.601
..	HEAD LOSS: TOTAL	X+Y+Z+AA+EE	HL	FT PROD. (GAS)			8.424	32.163	70.717	123.753	191.637
M	VAP RECOV'Y PIPING: SECTION II										
N	INSIDE DIAMETER	INPUT	ID	INCHES			1.0E-14	1.0E-14	1.0E-14	1.0E-14	1.0E-14
	"	M/12	"	FEET			0.0000	0.0000	0.0000	0.0000	0.0000
N	INSIDE AREA	3.14159*N^2/4	IA	SQ FT			0.0000	0.0000	0.0000	0.0000	0.0000
-	ROUGHNESS OF PIPE	INPUT	e	FEET			0.00015	0.00015	0.00015	0.00015	0.00015
-	LENGTH	INPUT (SEE NOTE d)	L	FEET			0	0	0	0	0
R	ANALYSIS: SECTION II										
	VELOC. THRU VAP REC PIPING	I/O	V	FT/SEC			*****	*****	*****	*****	*****
	COEFF.: HEAD LOSS, ENTRANCE	INPUT	KE				0	0	0	0	0
U	COEFF.: HEAD LOSS, PER BEND	INPUT (SEE NOTE e)	KB				0.000	0.000	0.000	0.000	0.000
V	NO. OF BENDS	INPUT	N				1.0E-11	1.0E-11	1.0E-11	1.0E-11	1.0E-11
W	COEFF.: HEAD LOSS, VALVE	INPUT	KV				0	0	0	0	0
W	COEFF.: HEAD LOSS, EXIT	INPUT	KX				0	0	0	0	0
Z	HEAD LOSS: ENTRANCE	S*(R^2/2*32.2)	HE	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
Z	HEAD LOSS: BENDS	U*T*(R^2/2*32.2)	HB	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
A	HEAD LOSS: VALVE	V*(R^2/2*32.2)	HV	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
A	HEAD LOSS: EXIT	W*(R^2/2*32.2)	HX	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
Z	REYNOLDS NO.	R*N*C/E*32.2	R				N/A	N/A	N/A	N/A	N/A
CC	RELATIVE ROUGHNESS	P/N	e/D				1.8E+11	1.8E+11	1.8E+11	1.8E+11	1.8E+11
DD	MOODY DIAG FRICTION FACTOR	INPUT	f				N/A	N/A	N/A	N/A	N/A
E	HEAD LOSS: PIPE	DD*(Q/N)*(R^2/2*32.2)	HP	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
F	HEAD LOSS: TOTAL	X+Y+Z+AA+EE	HL	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
	HEAD LOSS: GRAND TOTAL	FF(I) + FF(II)	HLtot	FT PROD. (GAS)			8.424	32.163	70.717	123.753	191.637
	PRESSURE @ TANK	(SEE NOTE f)	P1	PSFA			2262.61	2267.71	2275.99	2287.38	2301.96
I	"	GG/144	"	PSIA			15.71	15.75	15.81	15.88	15.99
J	"	HH-14.7	"	PSIG			1.01	1.05	1.11	1.18	1.29
I	(P1 - P2) / P1	(HH-K) / HH					0.1%	0.3%	0.7%	1.2%	1.8%
I	(P1 - P2) / P1 < 10% ??						YES	YES	YES	YES	YES
J	(P1-P2)	(II-J)		PSI			0.0126	0.0480	0.1055	0.1846	0.2859

DATA FOR VAPOR-AIR MIX PRESSURE DROP VS LIQUID TRANSFER RATE  
FROM MOST REMOTE CARGO TANK TO VESSEL VAPOR SHORE CONNECTION  
CARGO = "GASOLINE"

ITEM	DATA "SOURCE"	SYMBOL	UNITS	VGR = 0.5 PSIG	1.25	20	40	60	80	100
						PERCENT VGR*MAX TRANSFER RATE				
<b>PRESSURE AT VESSEL VAPOR CONNECTION IS ASSUMED =</b>										
CARGO: "GASOLINE"										
SPEC GRAV VAP-AIR MIX	INPUT (SEE NOTE b)	SG Ws\Wsav	LBS/CU FT			2.911	2.911	2.911	2.911	2.911
SPEC WT VAP-AIR MIX		u	CENTIPOISE			0.208	0.208	0.208	0.208	0.208
ABS VISCOS. VAP-AIR MIX	INPUT (SEE NOTE c)	"	# SEC/FT^2			0.0190	0.0190	0.0190	0.0190	0.0190
"	D*2.09E-5	"				3.97E-07	3.97E-07	3.97E-07	3.97E-07	3.97E-07
BARGE:										
VGR*MAX ALLOW TRANS RATE	INPUT x * F	F	BBL/HR			6250	6250	6250	6250	6250
% OF VGR*MAX ALLOW TRANS RATE		Fcg	BBL/HR			1250	2500	3750	5000	6250
"	G*42/60	"	GAL/MIN			875	1750	2625	3500	4375
"	H/(7.48*60)	"	CU FT/SEC			1.950	3.899	5.849	7.799	9.748
SHORE CONNECTION										
SETTING	INPUT P2	PSIG				0.5	0.5	0.5	0.5	0.5
"	J +14.7	"	PSIA			15.2	15.2	15.2	15.2	15.2
"	K*144	"	PSFA			2188.8	2188.8	2188.8	2188.8	2188.8
VAP RECOV'Y PIPING: SECTION I										
INSIDE DIAMETER	INPUT ID	INCHES				7.981	7.981	7.981	7.981	7.981
"	M/12	"	FEET			0.6651	0.6651	0.6651	0.6651	0.6651
INSIDE AREA	3.14159*N^2/4	IA	SQ FT			0.3474	0.3474	0.3474	0.3474	0.3474
ROUGHNESS OF PIPE	INPUT e	FEET				0.00015	0.00015	0.00015	0.00015	0.00015
LENGTH	INPUT (SEE NOTE d)	L	FEET			230	230	230	230	230
ANALYSIS: SECTION I										
VELOC. THRU VAP REC PIPING	I/O V	FT/SEC				5.61	11.22	16.84	22.45	28.06
COEFF.: HEAD LOSS, ENTRANCE	INPUT KE					0.5	0.5	0.5	0.5	0.5
COEFF.: HEAD LOSS, BENDS	INPUT KB					0.972	0.972	0.972	0.972	0.972
NO. OF BENDS	INPUT N					9	9	9	9	9
COEFF.: HEAD LOSS, VALVE	INPUT KV					0.65	0.65	0.65	0.65	0.65
COEFF.: HEAD LOSS, EXIT	INPUT KX					0	0	0	0	0
HEAD LOSS: ENTRANCE	S*(R^2/2*32.2)	HE	FT PROD. (GAS)			0.245	0.978	2.201	3.912	6.113
HEAD LOSS: BENDS	U*T*(R^2/2*32.2)	HB	FT PROD. (GAS)			4.279	17.116	38.512	68.465	106.977
HEAD LOSS: VALVE	V*(R^2/2*32.2)	HV	FT PROD. (GAS)			0.318	1.271	2.861	5.086	7.947
HEAD LOSS: EXIT	W*(R^2/2*32.2)	HX	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
REYNOLDS NO.	R*N*C/E*32.2	R				6.08E+04	1.22E+05	1.82E+05	2.43E+05	3.04E+05
RELATIVE ROUGHNESS	P/N e/D					0.000226	0.000226	0.000226	0.000226	0.000226
MOODY DIAG FRICTION FACTOR	INPUT f					0.02131	0.01892	0.01783	0.01719	0.01676
HEAD LOSS: PIPE	DD*(Q/N)*(R^2/2*32.2)	HP	FT PROD. (GAS)			3.605	12.797	27.144	46.515	70.850
HEAD LOSS: TOTAL	X+Y+Z+AA+EE	HL	FT PROD. (GAS)			8.446	32.163	70.717	123.978	191.887
VAP RECOV'Y PIPING: SECTION II										
INSIDE DIAMETER	INPUT ID	INCHES				1.0E-14	1.0E-14	1.0E-14	1.0E-14	1.0E-14
"	M/12	"	FEET			0.0000	0.0000	0.0000	0.0000	0.0000
INSIDE AREA	3.14159*N^2/4	IA	SQ FT			0.0000	0.0000	0.0000	0.0000	0.0000
ROUGHNESS OF PIPE	INPUT e	FEET				0.00015	0.00015	0.00015	0.00015	0.00015
LENGTH	INPUT (SEE NOTE d)	L	FEET			0	0	0	0	0
ANALYSIS: SECTION II										
VELOC. THRU VAP REC PIPING	I/O V	FT/SEC				*****	*****	*****	*****	*****
COEFF.: HEAD LOSS, ENTRANCE	INPUT KE					0	0	0	0	0
COEFF.: HEAD LOSS, PER BEND	INPUT KB					0.000	0.000	0.000	0.000	0.000
NO. OF BENDS	INPUT N					1.0E-11	1.0E-11	1.0E-11	1.0E-11	1.0E-11
COEFF.: HEAD LOSS, VALVE	INPUT KV					0	0	0	0	0
COEFF.: HEAD LOSS, EXIT	INPUT KX					0	0	0	0	0
HEAD LOSS: ENTRANCE	S*(R^2/2*32.2)	HE	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
HEAD LOSS: BENDS	U*T*(R^2/2*32.2)	HB	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
HEAD LOSS: VALVE	V*(R^2/2*32.2)	HV	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
HEAD LOSS: EXIT	W*(R^2/2*32.2)	HX	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
REYNOLDS NO.	R*N*C/E*32.2	R				N/A	N/A	N/A	N/A	N/A
RELATIVE ROUGHNESS	P/N e/D					1.8E+11	1.8E+11	1.8E+11	1.8E+11	1.8E+11
MOODY DIAG FRICTION FACTOR	INPUT f					N/A	N/A	N/A	N/A	N/A
HEAD LOSS: PIPE	DD*(Q/N)*(R^2/2*32.2)	HP	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
HEAD LOSS: TOTAL	X+Y+Z+AA+EE	HL	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
HEAD LOSS: GRAND TOTAL	FF(I) + FF(II)	HLtot	FT PROD. (GAS)			8.446	32.163	70.717	123.978	191.887
PRESSURE @ TANK	(SEE NOTE f)	P1	PSFA			2190.56	2195.49	2203.51	2214.58	2228.70
"	GG/144	"	PSIA			15.21	15.25	15.30	15.38	15.48
"	HH-14.7	"	PSIG			0.51	0.55	0.60	0.68	0.78
"	(HH-K) / HH					0.1%	0.3%	0.7%	1.2%	1.8%
(P1 - P2) / P1						YES	YES	YES	YES	YES
(P1 - P2) / P1 < 10% ??						0.0122	0.0464	0.1021	0.1790	0.2771
(P1-P2)	(II-J)		PSI							

DATA FOR VAPOR-AIR MIX PRESSURE DROP VS LIQUID TRANSFER RATE  
FROM MOST REMOTE CARGO TANK TO VESSEL VAPOR SHORE CONNECTION

CARGO = "GASOLINE"

PRESSURE AT VESSEL VAPOR CONNECTION IS ASSUMED =

VGR = 1.25  
0.0 PSIG <--- \*

					20 PERCENT VGR*MAX TRANSFER RATE	40 PERCENT VGR*MAX TRANSFER RATE	60 PERCENT VGR*MAX TRANSFER RATE	80 PERCENT VGR*MAX TRANSFER RATE	100 PERCENT VGR*MAX TRANSFER RATE
A	ITEM	DATA "SOURCE"	SYMBOL	UNITS					
CARGO:	"GASOLINE"								
SPEC GRAV VAP-AIR MIX	INPUT (SEE NOTE b)	SG Ws\Wsav	LBS/CU FT	2.911 0.201	2.911 0.201	2.911 0.201	2.911 0.201	2.911 0.201	2.911 0.201
SPEC WT VAP-AIR MIX									
ABS VISCOS. VAP-AIR MIX	INPUT (SEE NOTE c)	u	CENTIPOISE	0.0190	0.0190	0.0190	0.0190	0.0190	0.0190
E		D*2.09E-5	"	# SEC/FT^2	3.97E-07	3.97E-07	3.97E-07	3.97E-07	3.97E-07
BARGE:									
VGR*MAX ALLOW TRANS RATE	INPUT x * F	F	BBL/HR	6250	6250	6250	6250	6250	6250
t OF VGR*MAX ALLOW TRANS RATE		Fcg	BBL/HR	1250	2500	3750	5000	6250	6250
I		G*42/60	"	GAL/MIN	875	1750	2625	3500	4375
	H/(7.48*60)	"	CU FT/SEC	1.950	3.899	5.849	7.799	9.748	
SHORE CONNECTION									
SETTING	INPUT	P2	PSIG	0.0	0.0	0.0	0.0	0.0	0.0
J	J +14.7	"	PSIA	14.7	14.7	14.7	14.7	14.7	14.7
L	K*144	"	PSFA	2116.8	2116.8	2116.8	2116.8	2116.8	2116.8
VAP RECOV'Y PIPING: SECTION I									
INSIDE DIAMETER	INPUT	ID	INCHES	7.981	7.981	7.981	7.981	7.981	7.981
M	"	"	FEET	0.6651	0.6651	0.6651	0.6651	0.6651	0.6651
INSIDE AREA	3.14159*N^2/4	IA	SQ FT	0.3474	0.3474	0.3474	0.3474	0.3474	0.3474
P	ROUGHNESS OF PIPE	INPUT	e	FEET	0.00015	0.00015	0.00015	0.00015	0.00015
Q	LENGTH	INPUT (SEE NOTE d)	L	FEET	230	230	230	230	230
ANALYSIS: SECTION I									
VELOC. THRU VAP REC PIPING	I/O	V	FT/SEC	5.61	11.22	16.84	22.45	28.06	
COEFF.: HEAD LOSS, ENTRANCE	INPUT	KE		0.5	0.5	0.5	0.5	0.5	0.5
T	COEFF.: HEAD LOSS, BENDS	INPUT (SEE NOTE e)	KB		0.972	0.972	0.972	0.972	0.972
U	NO. OF BENDS	INPUT	N		9	9	9	9	9
COEFF.: HEAD LOSS, VALVE	INPUT	KV		0.65	0.65	0.65	0.65	0.65	0.65
COEFF.: HEAD LOSS, EXIT	INPUT	KX		0	0	0	0	0	0
Y	HEAD LOSS: ENTRANCE	S*(R^2/2*32.2)	HE	FT PROD. (GAS)	0.245	0.978	2.201	3.912	6.113
Z	HEAD LOSS: BENDS	U*T*(R^2/2*32.2)	HB	FT PROD. (GAS)	4.279	17.116	38.512	68.465	106.977
HEAD LOSS: VALVE	V*(R^2/2*32.2)	HV	FT PROD. (GAS)	0.318	1.271	2.861	5.086	7.947	
HEAD LOSS: EXIT	W*(R^2/2*32.2)	HX	FT PROD. (GAS)	0.000	0.000	0.000	0.000	0.000	
REYNOLDS NO.	R*N*C/E*32.2	R		5.88E+04	1.18E+05	1.76E+05	2.35E+05	2.94E+05	
J	RELATIVE ROUGHNESS	P/N	e/D		0.000226	0.000226	0.000226	0.000226	0.000226
D	MOODY DIAG FRICTION FACTOR	INPUT	f		0.02145	0.01918	0.01797	0.01728	0.01682
HEAD LOSS: PIPE	DD*(Q/N)*(R^2/2*32.2)	HP	FT PROD. (GAS)	3.628	12.974	27.357	46.756	71.113	
HEAD LOSS: TOTAL	X+Y+Z+AA+EE	HL	FT PROD. (GAS)	8.469	32.340	70.930	124.219	192.150	
M	VAP RECOV'Y PIPING: SECTION II								
N	INSIDE DIAMETER	INPUT	ID	INCHES	1.0E-14	1.0E-14	1.0E-14	1.0E-14	1.0E-14
"	"	"	FEET	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
INSIDE AREA	3.14159*N^2/4	IA	SQ FT	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
ROUGHNESS OF PIPE	INPUT	e	FEET	0.00015	0.00015	0.00015	0.00015	0.00015	0.00015
-	LENGTH	INPUT (SEE NOTE d)	L	FEET	0	0	0	0	0
ANALYSIS: SECTION II									
VELOC. THRU VAP REC PIPING	I/O	V	FT/SEC	*****	*****	*****	*****	*****	*****
COEFF.: HEAD LOSS, ENTRANCE	INPUT	KE		0	0	0	0	0	0
COEFF.: HEAD LOSS, PER BEND	INPUT (SEE NOTE e)	KB		0.000	0.000	0.000	0.000	0.000	0.000
NO. OF BENDS	INPUT	N		1.0E-11	1.0E-11	1.0E-11	1.0E-11	1.0E-11	1.0E-11
COEFF.: HEAD LOSS, VALVE	INPUT	KV		0	0	0	0	0	0
COEFF.: HEAD LOSS, EXIT	INPUT	KX		0	0	0	0	0	0
HEAD LOSS: ENTRANCE	S*(R^2/2*32.2)	HE	FT PROD. (GAS)	0.000	0.000	0.000	0.000	0.000	0.000
HEAD LOSS: BENDS	U*T*(R^2/2*32.2)	HB	FT PROD. (GAS)	0.000	0.000	0.000	0.000	0.000	0.000
HEAD LOSS: VALVE	V*(R^2/2*32.2)	HV	FT PROD. (GAS)	0.000	0.000	0.000	0.000	0.000	0.000
A	HEAD LOSS: EXIT	W*(R^2/2*32.2)	HX	FT PROD. (GAS)	0.000	0.000	0.000	0.000	0.000
REYNOLDS NO.	R*N*C/E*32.2	R		N/A	N/A	N/A	N/A	N/A	N/A
RELATIVE ROUGHNESS	P/N	e/D		1.8E+11	1.8E+11	1.8E+11	1.8E+11	1.8E+11	1.8E+11
MOODY DIAG FRICTION FACTOR	INPUT	f		N/A	N/A	N/A	N/A	N/A	N/A
E	HEAD LOSS: PIPE	DD*(Q/N)*(R^2/2*32.2)	HP	FT PROD. (GAS)	0.000	0.000	0.000	0.000	0.000
F	HEAD LOSS: TOTAL	X+Y+Z+AA+EE	HL	FT PROD. (GAS)	0.000	0.000	0.000	0.000	0.000
HEAD LOSS: GRAND TOTAL	FF(I) + FF(II)	HLtot	FT PROD. (GAS)	8.469	32.340	70.930	124.219	192.150	
PRESSURE @ TANK	(SEE NOTE f)	P1	PSFA	2118.50	2123.30	2131.07	2141.78	2155.44	
I	"	GG/144	PSIA	14.71	14.75	14.80	14.87	14.97	
J	"	HH-14.7	PSIG	0.01	0.05	0.10	0.17	0.27	
(P1 - P2) / P1	(HH-K) / HH			0.1%	0.3%	0.7%	1.2%	1.8%	
(P1 - P2) / P1 < 10% ??	(II-J)		YES	YES	YES	YES	YES	YES	
(P1-P2)			PSI	0.0118	0.0452	0.0991	0.1735	0.2684	

DATA FOR VAPOR-AIR MIX PRESSURE DROP VS LIQUID TRANSFER RATE  
FROM MOST REMOTE CARGO TANK TO VESSEL VAPOR SHORE CONNECTION

ITEM	DATA "SOURCE"	SYMBOL	UNITS	VGR = -0.5 PSIG	1.25	20	40	60	80	100
						PERCENT VGR*MAX TRANSFER RATE				
<b>PRESSURE AT VESSEL VAPOR CONNECTION IS ASSUMED =</b>										
P										
A	"GASOLINE"									
SPEC GRAV VAP-AIR MIX	INPUT	SG				2.911	2.911	2.911	2.911	2.911
SPEC WT VAP-AIR MIX	(SEE NOTE b)	Ws\Wsav	LBS/CU FT			0.194	0.194	0.194	0.194	0.194
ABS VISCOS. VAP-AIR MIX	INPUT (SEE NOTE c)	u	CENTIPOISE			0.0190	0.0190	0.0190	0.0190	0.0190
E	D*2.09E-5	"	# SEC/FT^2			3.97E-07	3.97E-07	3.97E-07	3.97E-07	3.97E-07
BARGE:										
VGR*MAX ALLOW TRANS RATE	INPUT	F	BBL/HR			6250	6250	6250	6250	6250
% OF VGR*MAX ALLOW TRANS RATE	x t * F	Fcg	BBL/HR			1250	2500	3750	5000	6250
I	G*42/60	"	GAL/MIN			875	1750	2625	3500	4375
SHORE CONNECTION	H/(7.48*60)	"	CU FT/SEC			1.950	3.899	5.849	7.799	9.748
SETTING	INPUT	P2	PSIG			-0.5	-0.5	-0.5	-0.5	-0.5
J +14.7	"	"	PSIA			14.2	14.2	14.2	14.2	14.2
K*144	"	"	PSFA			2044.8	2044.8	2044.8	2044.8	2044.8
VAP RECOV'Y PIPING: SECTION I										
INSIDE DIAMETER	INPUT	ID	INCHES			7.981	7.981	7.981	7.981	7.981
M/12	"	"	FEET			0.6651	0.6651	0.6651	0.6651	0.6651
INSIDE AREA	3.14159*N^2/4	IA	SQ FT			0.3474	0.3474	0.3474	0.3474	0.3474
P ROUGHNESS OF PIPE	INPUT	e	FEET			0.00015	0.00015	0.00015	0.00015	0.00015
Q LENGTH	INPUT (SEE NOTE d)	L	FEET			230	230	230	230	230
ANALYSIS: SECTION I										
VELOC. THRU VAP REC PIPING	I/O	V	FT/SEC			5.61	11.22	16.84	22.45	28.06
COEFF.: HEAD LOSS, ENTRANCE	INPUT	KE				0.5	0.5	0.5	0.5	0.5
T COEFF.: HEAD LOSS, BENDS	INPUT (SEE NOTE e)	KB				0.972	0.972	0.972	0.972	0.972
U NO. OF BENDS	INPUT	N				9	9	9	9	9
COEFF.: HEAD LOSS, VALVE	INPUT	KV				0.65	0.65	0.65	0.65	0.65
COEFF.: HEAD LOSS, EXIT	INPUT	KK				0	0	0	0	0
HEAD LOSS: ENTRANCE	S*(R^2/2*32.2)	HE	FT PROD. (GAS)			0.245	0.978	2.201	3.912	6.113
Y HEAD LOSS: BENDS	U*T*(R^2/2*32.2)	HB	FT PROD. (GAS)			4.279	17.116	38.512	68.465	106.977
Z HEAD LOSS: VALVE	V*(R^2/2*32.2)	HV	FT PROD. (GAS)			0.318	1.271	2.861	5.086	7.947
HEAD LOSS: EXIT	W*(R^2/2*32.2)	HX	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
REYNOLDS NO.	R*N*C/E*32.2	R				5.68E+04	1.14E+05	1.70E+05	2.27E+05	2.84E+05
RELATIVE ROUGHNESS	P/N	e/D				0.000226	0.000226	0.000226	0.000226	0.000226
DD MOODY DIAG FRICTION FACTOR	INPUT	f				0.02159	0.01918	0.01797	0.01737	0.01689
HEAD LOSS: PIPE	DD*(Q/N)*(R^2/2*32.2)	HP	FT PROD. (GAS)			3.652	12.974	27.357	47.013	71.391
HEAD LOSS: TOTAL	X+Y+Z+AA+EE	HL	FT PROD. (GAS)			8.493	32.340	70.930	124.477	192.427
M INSIDE DIAMETER	INPUT	ID	INCHES			1.0E-14	1.0E-14	1.0E-14	1.0E-14	1.0E-14
N "	M/12	"	FEET			0.0000	0.0000	0.0000	0.0000	0.0000
INSIDE AREA	3.14159*N^2/4	IA	SQ FT			0.0000	0.0000	0.0000	0.0000	0.0000
ROUGHNESS OF PIPE	INPUT	e	FEET			0.00015	0.00015	0.00015	0.00015	0.00015
LENGTH	INPUT (SEE NOTE d)	L	FEET			0	0	0	0	0
R ANALYSIS: SECTION II										
VELOC. THRU VAP REC PIPING	I/O	V	FT/SEC			*****	*****	*****	*****	*****
COEFF.: HEAD LOSS, ENTRANCE	INPUT	KE				0	0	0	0	0
COEFF.: HEAD LOSS, PER BEND	INPUT (SEE NOTE e)	KB				0.000	0.000	0.000	0.000	0.000
NO. OF BENDS	INPUT	N				1.0E-11	1.0E-11	1.0E-11	1.0E-11	1.0E-11
V COEFF.: HEAD LOSS, VALVE	INPUT	KV				0	0	0	0	0
W COEFF.: HEAD LOSS, EXIT	INPUT	KK				0	0	0	0	0
HEAD LOSS: ENTRANCE	S*(R^2/2*32.2)	HE	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
HEAD LOSS: BENDS	U*T*(R^2/2*32.2)	HB	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
HEAD LOSS: VALVE	V*(R^2/2*32.2)	HV	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
AA HEAD LOSS: EXIT	W*(R^2/2*32.2)	HX	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
REYNOLDS NO.	R*N*C/B*32.2	R				N/A	N/A	N/A	N/A	N/A
RELATIVE ROUGHNESS	P/N	e/D				1.8E+11	1.8E+11	1.8E+11	1.8E+11	1.8E+11
MOODY DIAG FRICTION FACTOR	INPUT	f				N/A	N/A	N/A	N/A	N/A
HEAD LOSS: PIPE	DD*(Q/N)*(R^2/2*32.2)	HP	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
HEAD LOSS: TOTAL	X+Y+Z+AA+EE	HL	FT PROD. (GAS)			0.000	0.000	0.000	0.000	0.000
HEAD LOSS: GRAND TOTAL	FF(I) + FF(II)	HLtot	FT PROD. (GAS)			8.493	32.340	70.930	124.477	192.427
PRESSURE @ TANK	(SEE NOTE f)	P1	PSFA			2046.45	2051.08	2058.58	2068.98	2082.18
I	GG/144	"	PSIA			14.21	14.24	14.30	14.37	14.46
JJ (P1 - P2) / P1	HH-14.7	"	PSIG			-0.49	-0.46	-0.40	-0.33	-0.24
(P1 - P2) / P1 < 10% ??	(HH-K) / HH					0.1%	0.3%	0.7%	1.2%	1.8%
(P1-P2)	(II-J)		PSI			YES	YES	YES	YES	YES
						0.0115	0.0436	0.0957	0.1679	0.2596

DATA FOR VAPOR-AIR MIX PRESSURE DROP VS LIQUID TRANSFER RATE  
FROM MOST REMOTE CARGO TANK TO VESSEL VAPOR SHORE CONNECTION

					VGR =	1.25	20	40	60	80	100
P	ITEM	DATA "SOURCE"	SYMBOL	UNITS	TRANSFER RATE	VGR*MAX	TRANSFER RATE	VGR*MAX	TRANSFER RATE	VGR*MAX	TRANSFER RATE
CARGO	"GASOLINE"										
SPEC GRAV VAP-AIR MIX	INPUT	SG			2.911	2.911	2.911	2.911	2.911	2.911	2.911
SPEC WT VAP-AIR MIX	(SEE NOTE b)	Ws\Wsav	LBS/CU FT		0.187	0.187	0.187	0.187	0.187	0.187	0.187
ABS VISCOS. VAP-AIR MIX	INPUT (SEE NOTE c)	u	CENTIPOISE		0.0190	0.0190	0.0190	0.0190	0.0190	0.0190	0.0190
	D*2.09E-5	"	# SEC/FT^2		3.97E-07	3.97E-07	3.97E-07	3.97E-07	3.97E-07	3.97E-07	3.97E-07
BARGE:											
VGR*MAX ALLOW TRANS RATE	INPUT	F	BBL/HR		6250	6250	6250	6250	6250	6250	6250
% OF VGR*MAX ALLOW TRANS RATE	x * * F	Fcg	BBL/HR		1250	2500	3750	5000	6250	6250	6250
"	G*42/60	"	GAL/MIN		875	1750	2625	3500	4375	4375	4375
"	H/(7.48*60)	"	CU FT/SEC		1.950	3.899	5.849	7.799	9.748		
SHORE CONNECTION											
SETTING	INPUT	P2	PSIG		-1.0	-1.0	-1.0	-1.0	-1.0	-1.0	-1.0
"	J +14.7	"	PSIA		13.7	13.7	13.7	13.7	13.7	13.7	13.7
"	K*144	"	PSFA		1972.8	1972.8	1972.8	1972.8	1972.8	1972.8	1972.8
VAP RECOV'Y PIPING: SECTION I											
INSIDE DIAMETER	INPUT	ID	INCHES		7.981	7.981	7.981	7.981	7.981	7.981	7.981
"	M/12	"	FEET		0.6651	0.6651	0.6651	0.6651	0.6651	0.6651	0.6651
INSIDE AREA	3.14159*N^2/4	IA	SQ FT		0.3474	0.3474	0.3474	0.3474	0.3474	0.3474	0.3474
ROUGHNESS OF PIPE	INPUT	e	FEET		0.00015	0.00015	0.00015	0.00015	0.00015	0.00015	0.00015
LENGTH	INPUT (SEE NOTE d)	L	FEET		230	230	230	230	230	230	230
ANALYSIS: SECTION I											
VELOC.THRU VAP REC PIPING	I/O	V	FT/SEC		5.61	11.22	16.84	22.45	28.06		
COEFF.:HEAD LOSS, ENTRANCE	INPUT	KE			0.5	0.5	0.5	0.5	0.5	0.5	0.5
COEFF.:HEAD LOSS, BENDS	INPUT (SEE NOTE e)	KB			0.972	0.972	0.972	0.972	0.972	0.972	0.972
NO. OF BENDS	INPUT	N			9	9	9	9	9	9	9
COEFF.:HEAD LOSS, VALVE	INPUT	KV			0.65	0.65	0.65	0.65	0.65	0.65	0.65
COEFF.:HEAD LOSS, EXIT	INPUT	KX			0	0	0	0	0	0	0
HEAD LOSS: ENTRANCE	S*(R^2/2*32.2)	HE	FT PROD. (GAS)		0.245	0.978	2.201	3.912	6.113		
HEAD LOSS: BENDS	U*T*(R^2/2*32.2)	HB	FT PROD. (GAS)		4.279	17.116	38.512	68.465	106.977		
HEAD LOSS: VALVE	V*(R^2/2*32.2)	HV	FT PROD. (GAS)		0.318	1.271	2.861	5.086	7.947		
HEAD LOSS: EXIT	W*(R^2/2*32.2)	HX	FT PROD. (GAS)		0.000	0.000	0.000	0.000	0.000		
REYNOLDS NO.	R*N*C/E*32.2	R			5.48E+04	1.10E+05	1.64E+05	2.19E+05	2.74E+05		
RELATIVE ROUGHNESS	P/N	e/D			0.000226	0.000226	0.000226	0.000226	0.000226		
MOODY DIAG FRICTION FACTOR	INPUT	f			0.02174	0.01948	0.01813	0.01748	0.01695		
HEAD LOSS: PIPE	DD*(Q/N)*(R^2/2*32.2)	HP	FT PROD. (GAS)		3.677	13.177	27.590	47.290	71.685		
HEAD LOSS: TOTAL	X+Y+Z+AA+EE	HL	FT PROD. (GAS)		8.519	32.542	71.163	124.753	192.721		
VAP RECOV'Y PIPING: SECTION II											
INSIDE DIAMETER	INPUT	ID	INCHES		1.0E-14	1.0E-14	1.0E-14	1.0E-14	1.0E-14	1.0E-14	1.0E-14
"	M/12	"	FEET		0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
INSIDE AREA	3.14159*N^2/4	IA	SQ FT		0.0000	0.0000	0.0000	0.0000	0.0000	0.0000	0.0000
ROUGHNESS OF PIPE	INPUT	e	FEET		0.00015	0.00015	0.00015	0.00015	0.00015	0.00015	0.00015
LENGTH	INPUT (SEE NOTE d)	L	FEET		0	0	0	0	0	0	0
ANALYSIS: SECTION II											
VELOC.THRU VAP REC PIPING	I/O	V	FT/SEC		*****	*****	*****	*****	*****	*****	*****
COEFF.:HEAD LOSS, ENTRANCE	INPUT	KE			0	0	0	0	0	0	0
COEFF.:HEAD LOSS, PER BEND	INPUT (SEE NOTE e)	KB			0.000	0.000	0.000	0.000	0.000	0.000	0.000
NO. OF BENDS	INPUT	N			1.0E-11	1.0E-11	1.0E-11	1.0E-11	1.0E-11	1.0E-11	1.0E-11
COEFF.:HEAD LOSS, VALVE	INPUT	KV			0	0	0	0	0	0	0
COEFF.:HEAD LOSS, EXIT	INPUT	KX			0	0	0	0	0	0	0
HEAD LOSS: ENTRANCE	S*(R^2/2*32.2)	HE	FT PROD. (GAS)		0.000	0.000	0.000	0.000	0.000	0.000	0.000
HEAD LOSS: BENDS	U*T*(R^2/2*32.2)	HB	FT PROD. (GAS)		0.000	0.000	0.000	0.000	0.000	0.000	0.000
HEAD LOSS: VALVE	V*(R^2/2*32.2)	HV	FT PROD. (GAS)		0.000	0.000	0.000	0.000	0.000	0.000	0.000
HEAD LOSS: EXIT	W*(R^2/2*32.2)	HX	FT PROD. (GAS)		0.000	0.000	0.000	0.000	0.000	0.000	0.000
REYNOLDS NO.	R*N*C/E*32.2	R			N/A	N/A	N/A	N/A	N/A	N/A	N/A
RELATIVE ROUGHNESS	P/N	e/D			1.8E+11	1.8E+11	1.8E+11	1.8E+11	1.8E+11	1.8E+11	1.8E+11
MOODY DIAG FRICTION FACTOR	INPUT	f			N/A	N/A	N/A	N/A	N/A	N/A	N/A
HEAD LOSS: PIPE	DD*(Q/N)*(R^2/2*32.2)	HP	FT PROD. (GAS)		0.000	0.000	0.000	0.000	0.000	0.000	0.000
HEAD LOSS: TOTAL	X+Y+Z+AA+EE	HL	FT PROD. (GAS)		0.000	0.000	0.000	0.000	0.000	0.000	0.000
HEAD LOSS: GRAND TOTAL	FF(I) + FF(II)	HLtot	FT PROD. (GAS)		8.519	32.542	71.163	124.753	192.721		
PRESSURE @ TANK	(SEE NOTE f)	P1	PSFA		1974.40	1978.90	1986.14	1996.18	2008.92		
"	GG/144	"	PSIA		13.71	13.74	13.79	13.86	13.95		
"	HH-14.7	"	PSIG		-0.99	-0.96	-0.91	-0.84	-0.75		
"	(HH-K) / HH				0.1%	0.3%	0.7%	1.2%	1.8%		
(P1 - P2) / P1			YES		YES	YES	YES	YES	YES		
(P1 - P2) / P1 < 10% ??					0.0111	0.0424	0.0926	0.1624	0.2509		
(P1-P2)	(II-J)	PSI									

FOR TRANSFER RATE VS PRESSURE DROP

OTES:

a. 46 CFR 39.30.1 (b) REQUIRES THAT, FOR GASOLINE, CRUDE OIL, AND BENZENE, PRESSURE DROP THROUGH THE VAPOR COLLECTION SYSTEM FROM THE MOST REMOTE CARGO TANK TO THE VESSEL VAPOR CONNECTION MUST BE DETERMINED BASED ON A 50 PERCENT CARGO VAPOR AND AIR MIXTURE. PER DALTON'S LAW OF PARTIAL PRESSURES, AND ASSUMING THE MIXTURE IS 50/50 BY VOLUME, THE SPECIFIC GRAVITY OF THE MIXTURE CAN BE DETERMINED AS FOLLOWS:

$$SG_{mix} = \{ (N/2) * MW_{air} \} + \{ (N/2) * MW_{cargo} \} / (N * MW_{air}) \quad \text{WHERE}$$

N = TOTAL NO. MOLECULES PER UNIT VOLUME

MW<sub>air</sub> = MOLECULAR WEIGHT OF AIR

MW<sub>cargo</sub> = MOLECULAR WEIGHT OF CARGO VAPOR

$$SG_{mix} = 0.5 * (MW_{air} + MW_{cargo}) / MW_{air}$$

A CORRESPONDING RELATIONSHIP IN TERMS OF SPECIFIC GRAVITY IS:

$$SG_{mix} = (SG_{air} + SG_{cargo}) / 2$$

FOR PRODUCTS OTHER THAN THOSE CITED ABOVE, THE SPECIFIC GRAVITY OF THE MIX CAN BE DETERMINED AS:

$$SG_{mix} = W_{v-a,115} / W_{a,115} \quad \text{WHERE}$$

$$W_{v-a,115} = VAPOR-AIR MIX WEIGHT DENSITY, & W_{a,115} = AIR WEIGHT DENSITY, BOTH AT 115 DEG F.$$

b. THE SPECIFIC WEIGHT OF THE VAPOR/AIR MIXTURE IS OBTAINED BY MULTIPLYING THE SPECIFIC GRAVITY OF THE VAPOR/AIR MIXTURE BY THE WEIGHT OF AIR AS OBTAINED FROM THE FORMULA IN CRANE T.P. 410 (PAGE A-10) [I.E.,  $W_s = (M * P) / (10.72 * T)$  WHERE M IS THE MOLECULAR WEIGHT OF AIR (28.97), P IS PRESSURE IN PSIA (SEE BELOW), AND T IS ABSOLUTE TEMPERATURE IN RANKINE (F + 460) WITH T = 115 DEGREES FAHRENHEIT PER USCG GUIDANCE.

IF  $(P_1 - P_2)/P_1 < 10\%$  THE ASSUMPTION THAT  $W_s = W_{s1} = W_{s2}$  (WITH  $W_{s2}$  EVALUATED @ P<sub>2</sub>) CAN BE CONSIDERED TO BE APPROPRIATE; OTHERWISE, A SECOND ITERATION SHOULD BE PERFORMED USING

$$W_s = W_{sav} = (W_{s1} + W_{s2}) / 2 \quad (\text{WITH } W_{s1} \text{ EVALUATED @ } P_1 \text{ AND } W_{s2} @ P_2).$$

c. THE PRECISE VISCOSITY OF THE CARGO VAPOR-AIR MIXTURE IS NOT KNOWN; HOWEVER, THE VISCOSITY OF AIR @ 100 DEGREES F IS 0.019 CENTIPOISE (SEE CRANE T.P. 410 (PAGE A-5)).

FOR PURPOSES OF THESE CALCULATIONS, ASSUMPTION THAT THE VISCOSITY OF THE CARGO-AIR MIXTURE IS THAT OF AIR AT 100 DEGREES F IS CONSIDERED REASONABLE.

FOR REFERENCE AND COMPARISON, REPRESENTATIVE VALUES OF ABSOLUTE (DYNAMIC) VISCOSITY OF VARIOUS HYDROCARBON VAPOR AND NATURAL GASES MAY BE FOUND IN CRANE T.P. 410 (PAGE A-5).

"LENGTH" IS THE DISTANCE BETWEEN THE MOST REMOTE CARGO TANK VAPOR INLET AND THE VESSEL'S VAPOR CONNECTION, AND IS ESTIMATED CONSERVATIVELY HIGH.

BEND HEAD LOSS ASSUMES

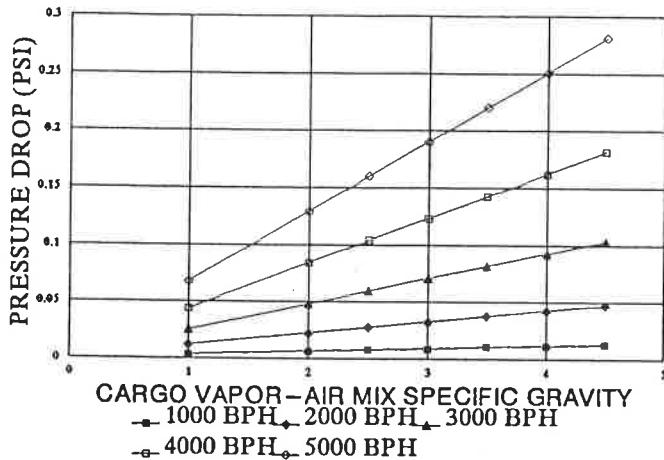
	QTY	LOSS COEFF.	QT	LOSS COEFF.
TEE (THRU RUN)	3	0.60	90 DEG EL L.R.1	0.75
TEE (THRU BRANCH)	3	1.80	90 DEG EL	0 N/A
OTHER	0	0.75	45 DEG EL L.R.2	0.40
TOTAL QTY FITTINGS:	9		AVERAGE COEFF.:	0.972
SECTION II:				
TEE (THRU RUN)	0	0.6	90 DEG EL L.R.0	0.75
TEE (THRU BRANCH)	0	1.8	90 DEG EL	0 N/A
OTHER	0	0.75	.45 DEG EL L.R.0	0.40
TOTAL QTY FITTINGS:	0		AVERAGE COEFF.:	0.000

BASED ON FROM DARCY'S EQUATION:

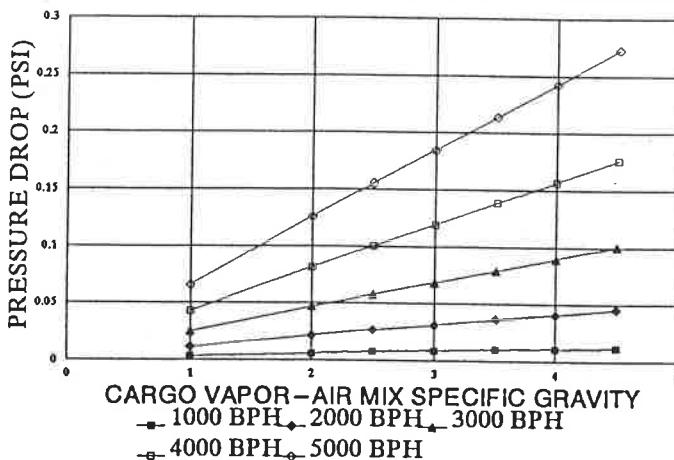
$$P_1 - P_2 = W_s * f * L_{eq} * [V^2 / (2 * g)] / D \quad (\text{ADJUSTED AS REQ'D FOR UNIT COMPATIBILITY})$$

# GRAPH(S) FOR VAPOR GROWTH RATE (VGR) OF 100%

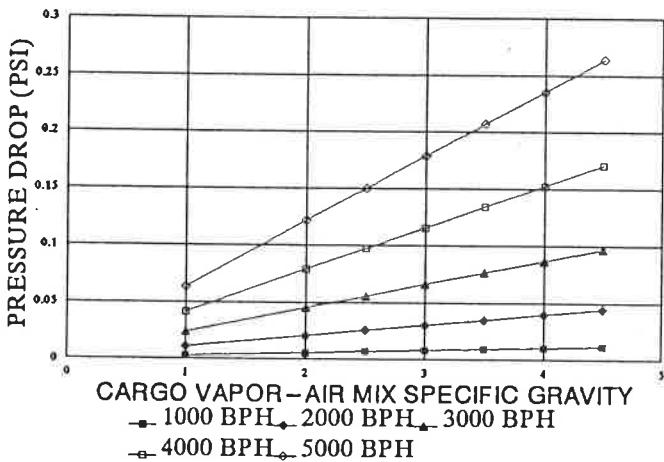
1.0 PSIG SHORE CONNECTION PRESSURE



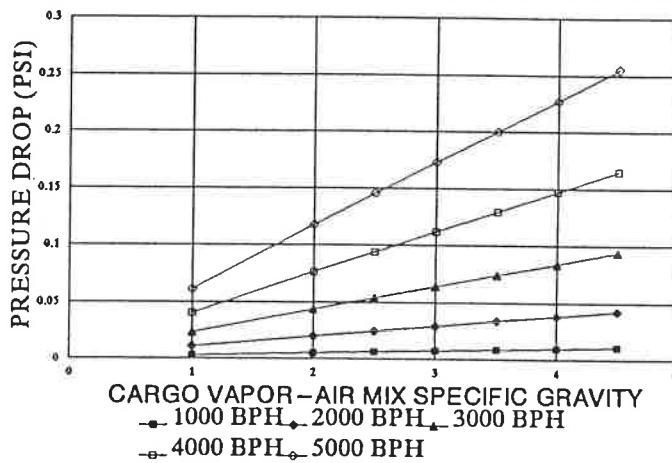
0.5 PSIG SHORE CONNECTION PRESSURE



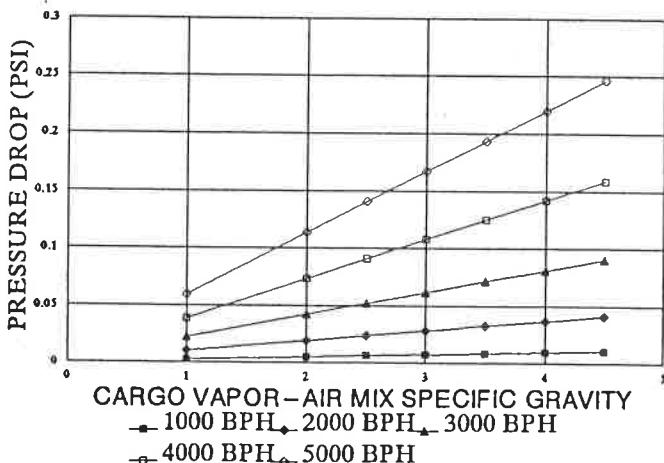
0.0 PSIG SHORE CONNECTION PRESSURE



-0.5 PSIG SHORE CONNECTION PRESSURE



-1.0 PSIG SHORE CONNECTION PRESSURE



DIRECTIONS: FOR THE CARGO TO BE TRANSFER'D:

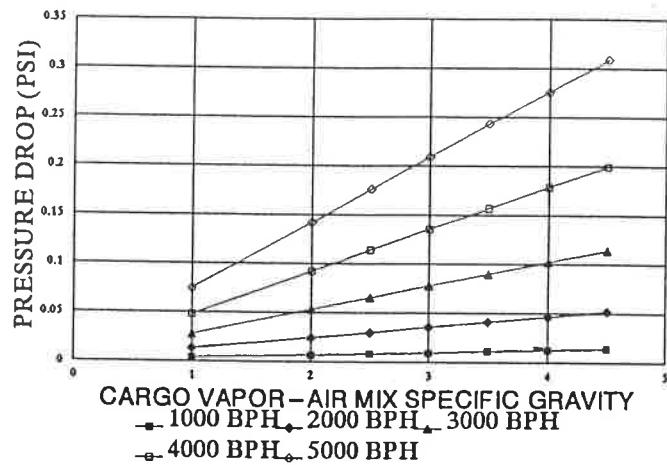
1. OBTAIN: (a) VAP.-AIR MIX GROWTH RATE (VGR), (b) VAP.-AIR MIX SPECIFIC GRAVITY, (c) MAX LIQUID TRANSFER RATE (MLTR), & (d) PRESSURE TO BE MAINTAINED @ THE SHORE CONNECTION.
2. SELECT THE GRAPH PAGE THAT APPLIES TO THE LESSER OF THE SAME OR NEXT HIGHER "VGR".
3. FROM THAT PAGE, SELECT THE GRAPH THAT APPLIES TO THE NEXT HIGHER "SHORE CONNECTION PRESSURE".
4. ENTER THAT GRAPH WITH "SPECIFIC GRAVITY" & "MAX LIQUID TRANSFER RATE" TO DETERMINE "PRESSURE DROP" FROM THE MOST REMOTE CARGO TANK TO THE SHORE CONNEC'N.
5. IF THE SUM OF "PRESS. DROP" + "SHORE CONNEC'N PRESSURE" IS LESS THAN 80% OF THE P/V SETTING, THEN THE "MLTR" IS OK.

A. FLOW RATES SHOWN HEREON (I.E., "BPH") ARE LIQUID TRANSFER RATES.

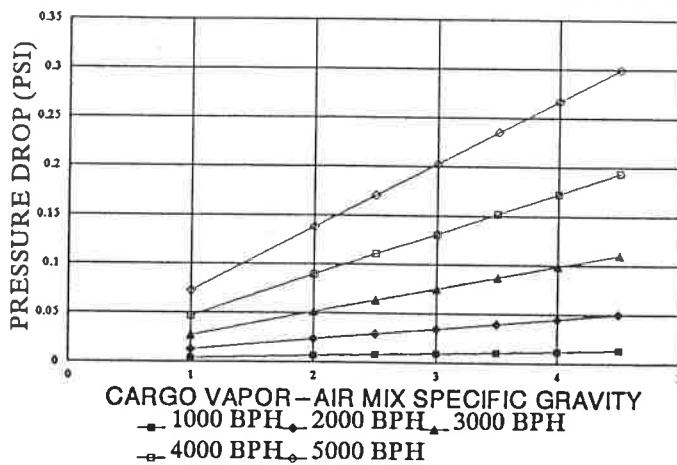
B. PRESSURE DROP IS FOR CARGO VAPOR-AIR MIX FLOW RATE OF "VGR" TIMES THE LIQUID TRANSFER RATE, AND IS FROM MOST REMOTE TANK TO SHORE CONNECTION.

# GRAPH(S) FOR VAPOR GROWTH RATE (VGR) OF 105%

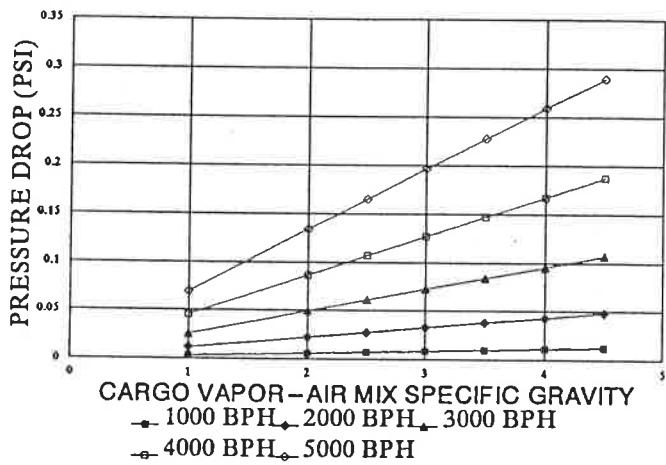
1.0 PSIG SHORE CONNECTION PRESSURE



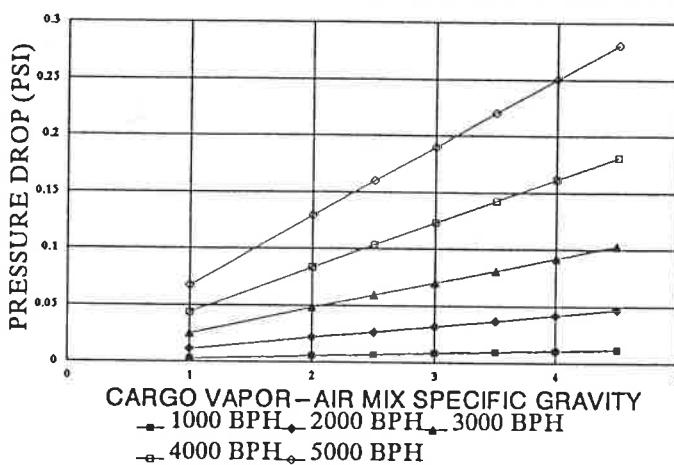
0.5 PSIG SHORE CONNECTION PRESSURE



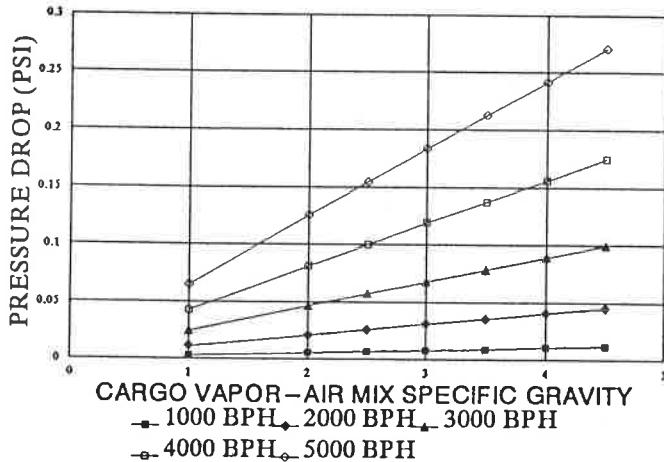
0.0 PSIG SHORE CONNECTION PRESSURE



-0.5 PSIG SHORE CONNECTION PRESSURE



-1.0 PSIG SHORE CONNECTION PRESSURE



## DIRECTIONS: FOR THE CARGO TO BE TRANSFER'D:

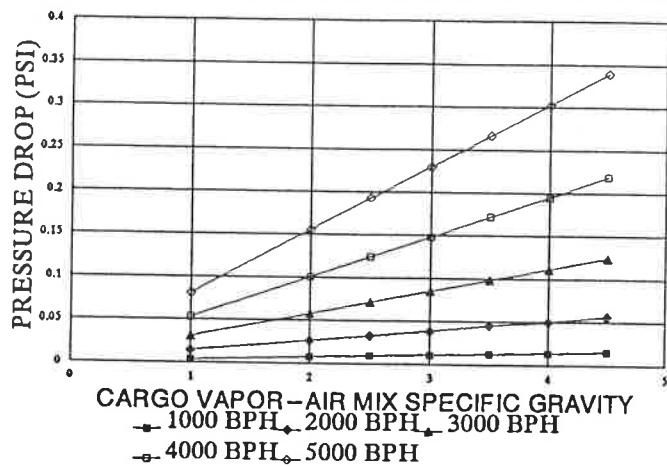
1. OBTAIN: (a) VAP.-AIR MIX GROWTH RATE (VGR),  
(b) VAP.-AIR MIX SPECIFIC GRAVITY, (c) MAX  
LIQUID TRANSFER RATE (MLTR), & (d) PRESSURE  
TO BE MAINTAINED @ THE SHORE CONNECTION.
2. SELECT THE GRAPH PAGE THAT APPLIES TO THE  
LESSER OF THE SAME OR NEXT HIGHER "VGR".
3. FROM THAT PAGE, SELECT THE GRAPH THAT  
APPLIES TO THE NEXT HIGHER "SHORE  
CONNECTION PRESSURE".
4. ENTER THAT GRAPH WITH "SPECIFIC GRAVITY" &  
"MAX LIQUID TRANSFER RATE" TO DETERMINE  
"PRESSURE DROP" FROM THE MOST REMOTE  
CARGO TANK TO THE SHORE CONNEC'N.
5. IF THE SUM OF "PRESS. DROP" + "SHORE  
CONNEC'N PRESSURE" IS LESS THAN 80% OF  
THE P/V SETTING, THEN THE "MLTR" IS OK.

A. FLOW RATES SHOWN HEREON (I.E., "BPH") ARE LIQUID TRANSFER RATES.

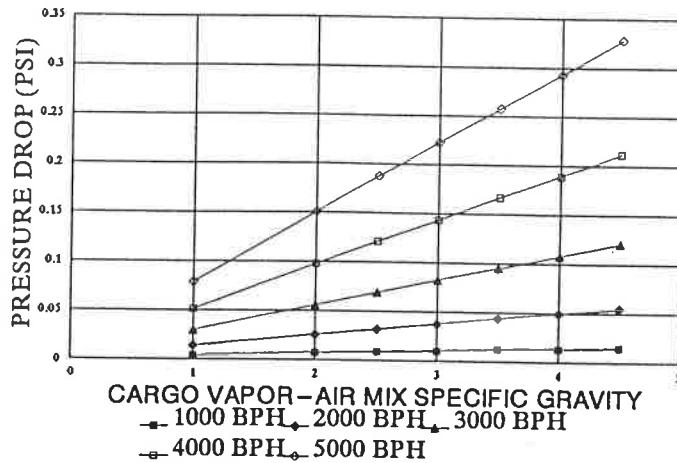
B. PRESSURE DROP IS FOR CARGO VAPOR-AIR MIX FLOW RATE OF "VGR" TIMES THE  
LIQUID TRANSFER RATE, AND IS FROM MOST REMOTE TANK TO SHORE CONNECTION.

# GRAPH(S) FOR VAPOR GROWTH RATE (VGR) OF 110%

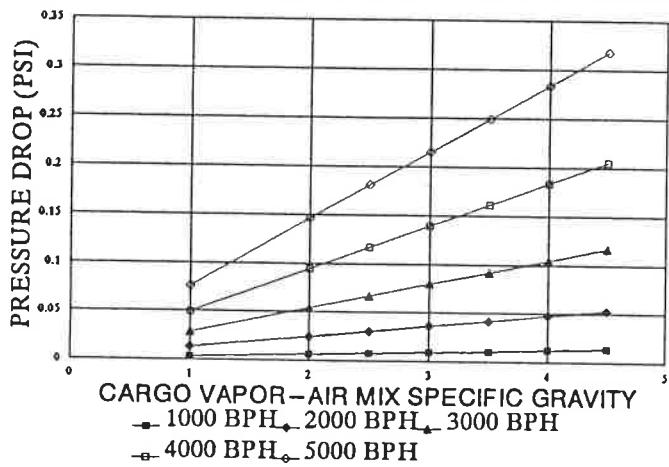
1.0 PSIG SHORE CONNECTION PRESSURE



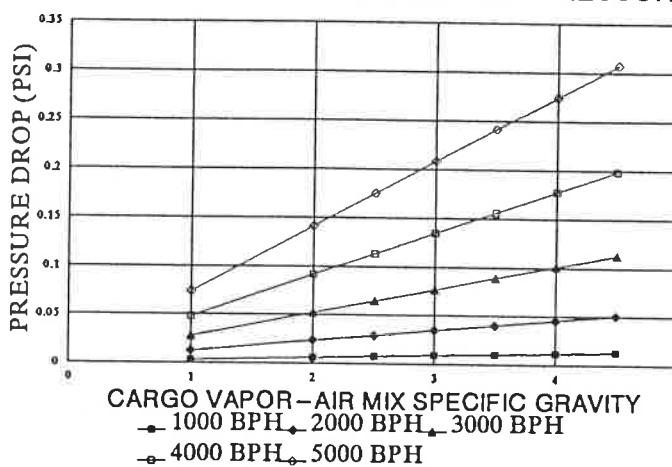
0.5 PSIG SHORE CONNECTION PRESSURE



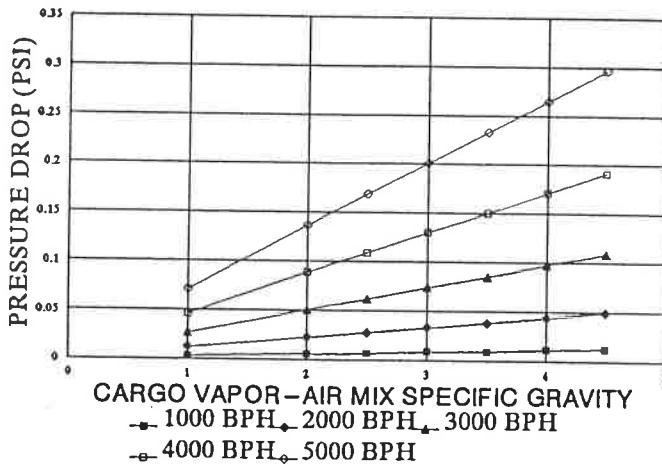
0.0 PSIG SHORE CONNECTION PRESSURE



-0.5 PSIG SHORE CONNECTION PRESSURE



-1.0 PSIG SHORE CONNECTION PRESSURE



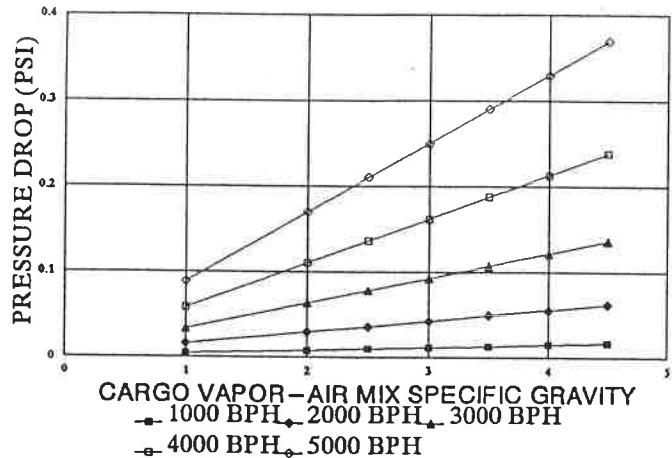
DIRECTIONS: FOR THE CARGO TO BE TRANSFER'D:

1. OBTAIN: (a) VAP.-AIR MIX GROWTH RATE (VGR), (b) VAP.-AIR MIX SPECIFIC GRAVITY, (c) MAX LIQUID TRANSFER RATE (MLTR), & (d) PRESSURE TO BE MAINTAINED @ THE SHORE CONNECTION.
2. SELECT THE GRAPH PAGE THAT APPLIES TO THE LESSER OF THE SAME OR NEXT HIGHER "VGR".
3. FROM THAT PAGE, SELECT THE GRAPH THAT APPLIES TO THE NEXT HIGHER "SHORE CONNECTION PRESSURE".
4. ENTER THAT GRAPH WITH "SPECIFIC GRAVITY" & "MAX LIQUID TRANSFER RATE" TO DETERMINE "PRESSURE DROP" FROM THE MOST REMOTE CARGO TANK TO THE SHORE CONNEC'N.
5. IF THE SUM OF "PRESS. DROP" + "SHORE CONNEC'N PRESSURE" IS LESS THAN 80% OF THE P/V SETTING, THEN THE "MLTR" IS OK.

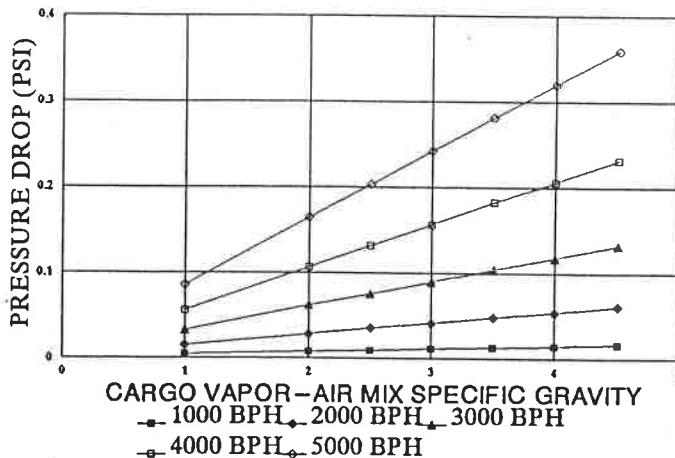
- A. FLOW RATES SHOWN HEREON (I.E., "BPH") ARE LIQUID TRANSFER RATES.  
 B. PRESSURE DROP IS FOR CARGO VAPOR-AIR MIX FLOW RATE OF "VGR" TIMES THE LIQUID TRANSFER RATE, AND IS FROM MOST REMOTE TANK TO SHORE CONNECTION.

# GRAPH(S) FOR VAPOR GROWTH RATE (VGR) OF 115%

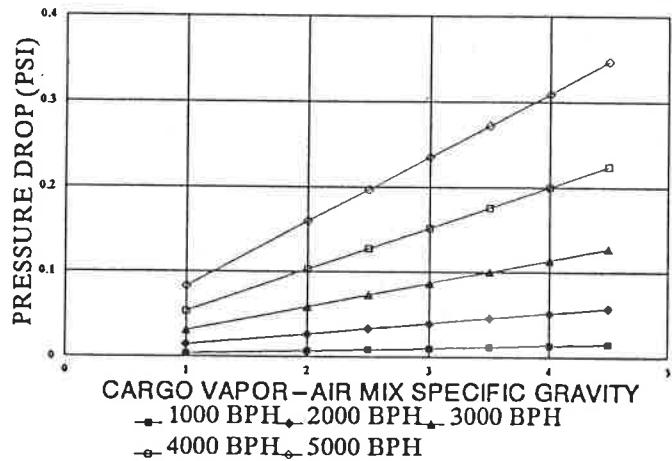
1.0 PSIG SHORE CONNECTION PRESSURE



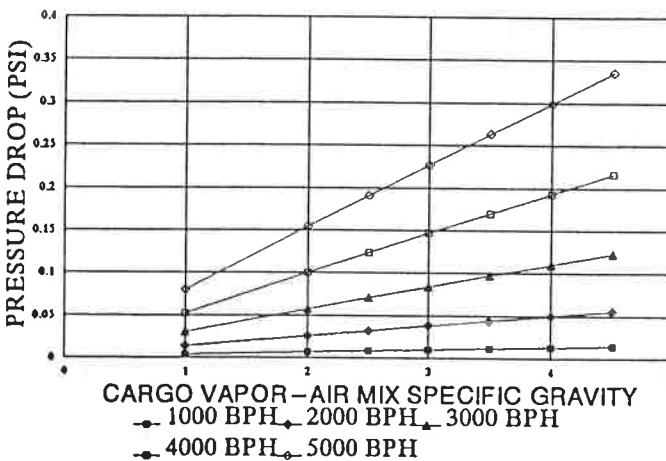
0.5 PSIG SHORE CONNECTION PRESSURE



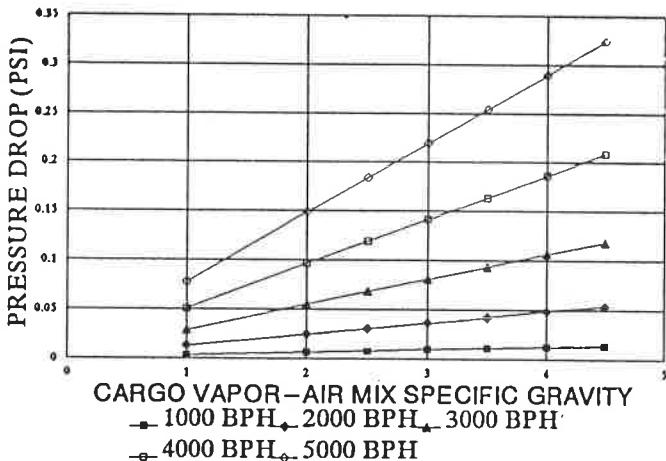
0.0 PSIG SHORE CONNECTION PRESSURE



-0.5 PSIG SHORE CONNECTION PRESSURE



-1.0 PSIG SHORE CONNECTION PRESSURE



DIRECTIONS: FOR THE CARGO TO BE TRANSFER'D:

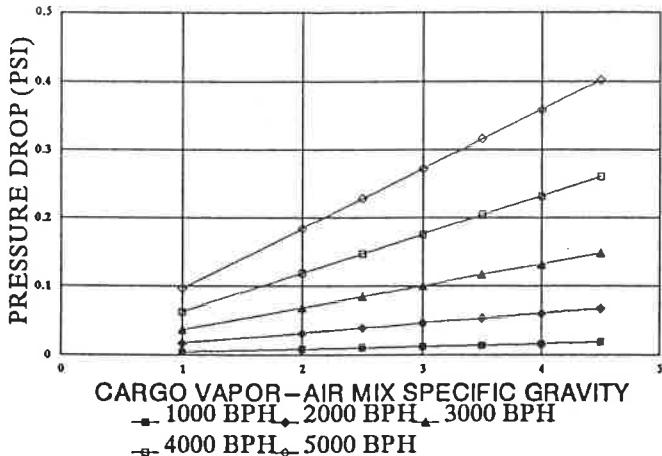
1. OBTAIN: (a) VAP.-AIR MIX GROWTH RATE (VGR),  
(b) VAP.-AIR MIX SPECIFIC GRAVITY, (c) MAX  
LIQUID TRANSFER RATE (MLTR), & (d) PRESSURE  
TO BE MAINTAINED @ THE SHORE CONNECTION.
2. SELECT THE GRAPH PAGE THAT APPLIES TO THE  
LESSER OF THE SAME OR NEXT HIGHER "VGR".
3. FROM THAT PAGE, SELECT THE GRAPH THAT  
APPLIES TO THE NEXT HIGHER "SHORE  
CONNECTION PRESSURE".
4. ENTER THAT GRAPH WITH "SPECIFIC GRAVITY" &  
"MAX LIQUID TRANSFER RATE" TO DETERMINE  
"PRESSURE DROP" FROM THE MOST REMOTE  
CARGO TANK TO THE SHORE CONNEC'N.
5. IF THE SUM OF "PRESS. DROP" + "SHORE  
CONNEC'N PRESSURE" IS LESS THAN 80% OF  
THE P/V SETTING, THEN THE "MLTR" IS OK.

A. FLOW RATES SHOWN HEREON (I.E., "BPH") ARE LIQUID TRANSFER RATES.

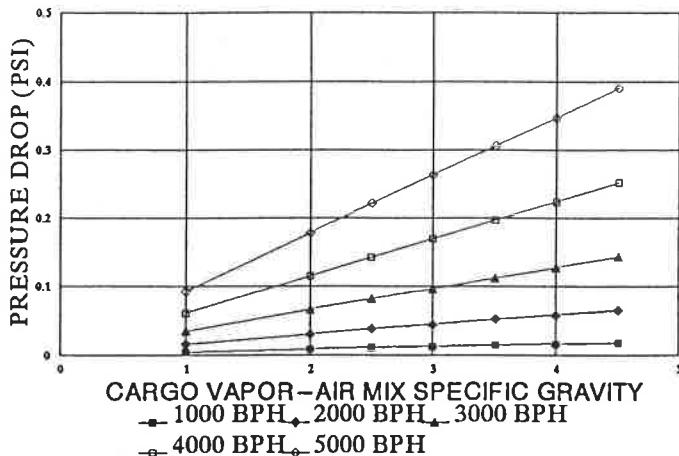
B. PRESSURE DROP IS FOR CARGO VAPOR-AIR MIX FLOW RATE OF "VGR" TIMES THE  
LIQUID TRANSFER RATE, AND IS FROM MOST REMOTE TANK TO SHORE CONNECTION.

# GRAPH(S) FOR VAPOR GROWTH RATE (VGR) OF 120%

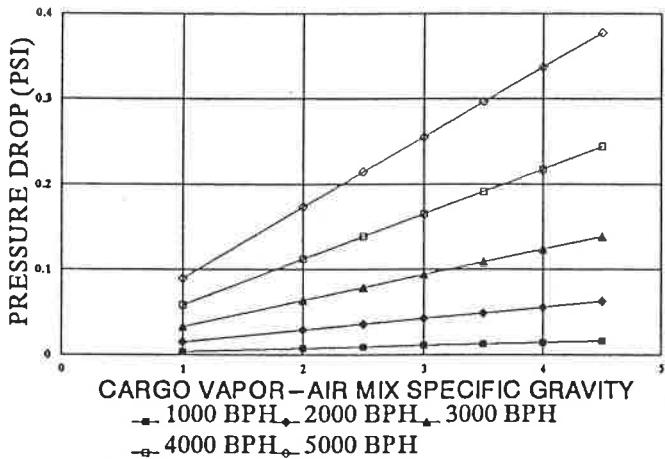
1.0 PSIG SHORE CONNECTION PRESSURE



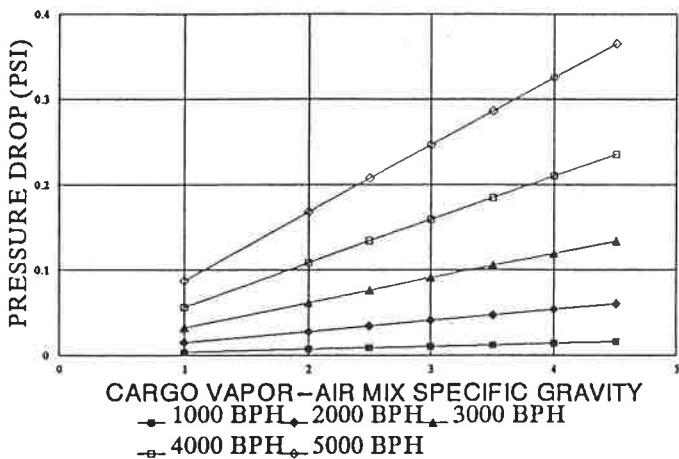
0.5 PSIG SHORE CONNECTION PRESSURE



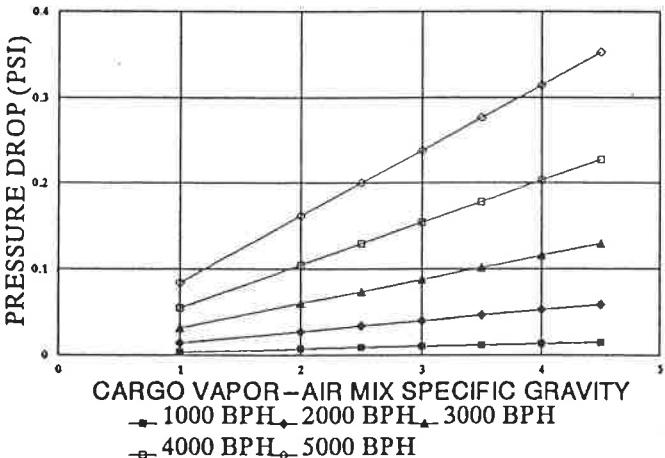
0.0 PSIG SHORE CONNECTION PRESSURE



-0.5 PSIG SHORE CONNECTION PRESSURE



-1.0 PSIG SHORE CONNECTION PRESSURE



DIRECTIONS: FOR THE CARGO TO BE TRANSFER'D:

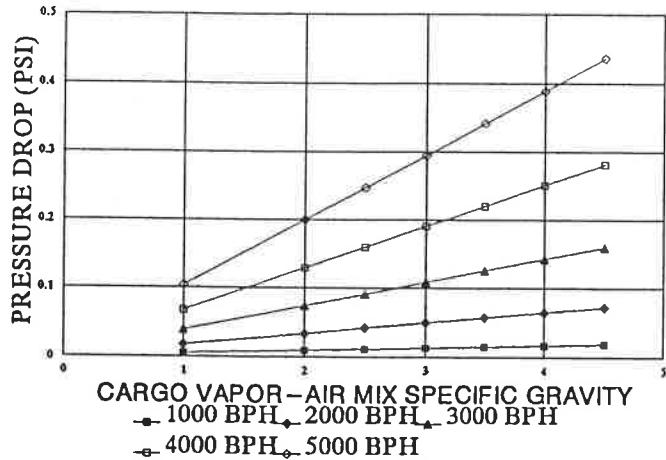
1. OBTAIN: (a) VAP.-AIR MIX GROWTH RATE (VGR),  
(b) VAP.-AIR MIX SPECIFIC GRAVITY, (c) MAX  
LIQUID TRANSFER RATE (MLTR), & (d) PRESSURE  
TO BE MAINTAINED @ THE SHORE CONN'N.
2. SELECT THE GRAPH PAGE THAT APPLIES TO THE  
LESSER OF THE SAME OR NEXT HIGHER "VGR".
3. FROM THAT PAGE, SELECT THE GRAPH THAT  
APPLIES TO THE NEXT HIGHER "SHORE  
CONN'N PRESSURE".
4. ENTER THAT GRAPH WITH "SPECIFIC GRAVITY" &  
"MAX LIQUID TRANSFER RATE" TO DETERMINE  
"PRESSURE DROP" FROM THE MOST REMOTE  
CARGO TANK TO THE SHORE CONN'N.
5. IF THE SUM OF "PRESS. DROP" + "SHORE  
CONN'N PRESSURE" IS LESS THAN 80% OF  
THE P/V SETTING, THEN THE "MLTR" IS OK.

A. FLOW RATES SHOWN HEREON (I.E., "BPH") ARE LIQUID TRANSFER RATES.

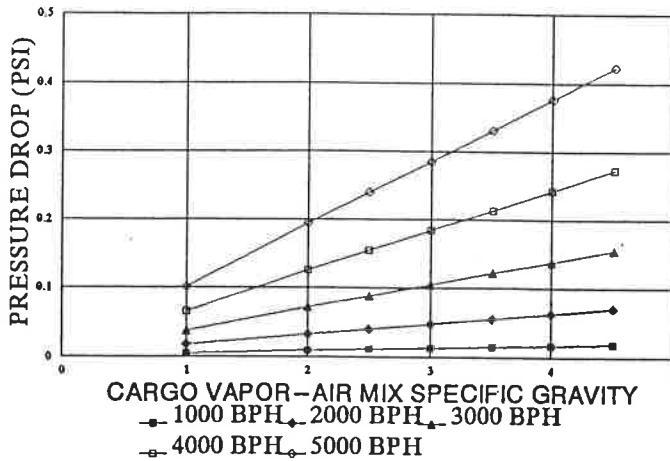
B. PRESSURE DROP IS FOR CARGO VAPOR-AIR MIX FLOW RATE OF "VGR" TIMES THE  
LIQUID TRANSFER RATE, AND IS FROM MOST REMOTE TANK TO SHORE CONNECTION.

# GRAPH(S) FOR VAPOR GROWTH RATE (VGR) OF 125%

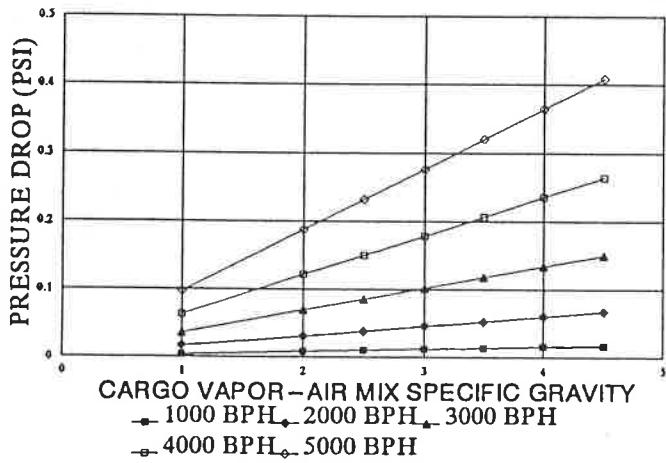
1.0 PSIG SHORE CONNECTION PRESSURE



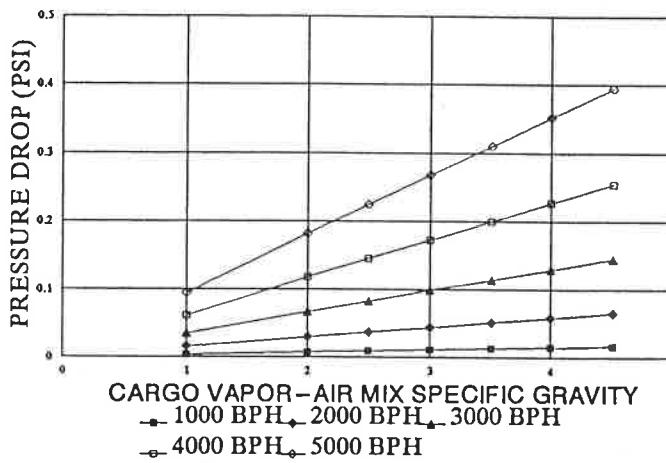
0.5 PSIG SHORE CONNECTION PRESSURE



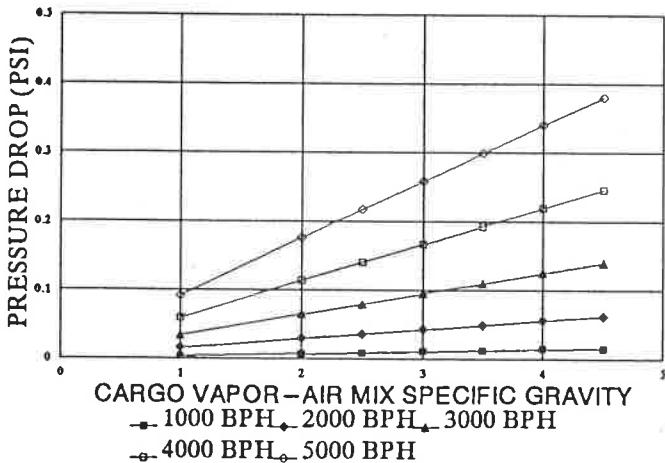
0.0 PSIG SHORE CONNECTION PRESSURE



-0.5 PSIG SHORE CONNECTION PRESSURE



-1.0 PSIG SHORE CONNECTION PRESSURE



DIRECTIONS: FOR THE CARGO TO BE TRANSFER'D:

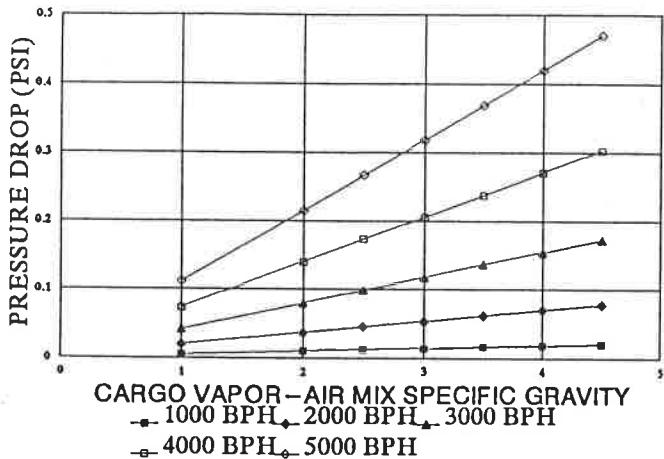
1. OBTAIN: (a) VAP.-AIR MIX GROWTH RATE (VGR),  
(b) VAP.-AIR MIX SPECIFIC GRAVITY, (c) MAX  
LIQUID TRANSFER RATE (MLTR), & (d) PRESSURE  
TO BE MAINTAINED @ THE SHORE CONNECTION.
2. SELECT THE GRAPH PAGE THAT APPLIES TO THE  
LESSER OF THE SAME OR NEXT HIGHER "VGR".
3. FROM THAT PAGE, SELECT THE GRAPH THAT  
APPLIES TO THE NEXT HIGHER "SHORE  
CONNECTION PRESSURE".
4. ENTER THAT GRAPH WITH "SPECIFIC GRAVITY" &  
"MAX LIQUID TRANSFER RATE" TO DETERMINE  
"PRESSURE DROP" FROM THE MOST REMOTE  
CARGO TANK TO THE SHORE CONNEC'N.
5. IF THE SUM OF "PRESS. DROP" + "SHORE  
CONNEC'N PRESSURE" IS LESS THAN 80% OF  
THE P/V SETTING, THEN THE "MLTR" IS OK.

A. FLOW RATES SHOWN HEREON (I.E., "BPH") ARE LIQUID TRANSFER RATES.

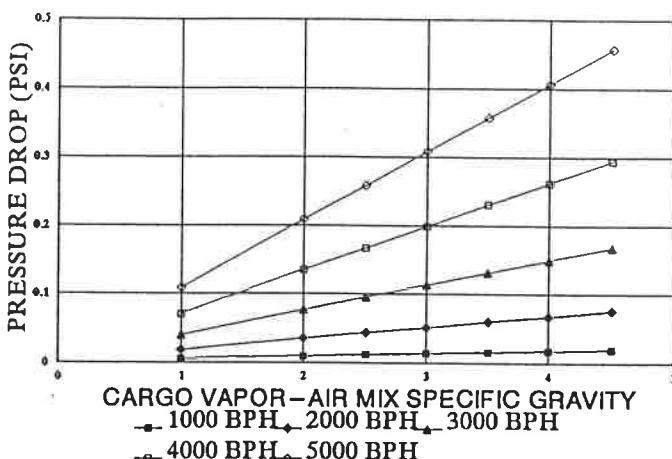
B. PRESSURE DROP IS FOR CARGO VAPOR-AIR MIX FLOW RATE OF "VGR" TIMES THE  
LIQUID TRANSFER RATE, AND IS FROM MOST REMOTE TANK TO SHORE CONNECTION.

# GRAPH(S) FOR VAPOR GROWTH RATE (VGR) OF 130%

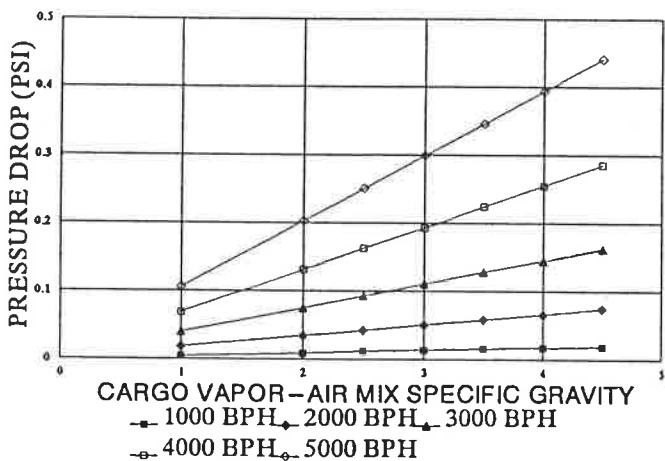
1.0 PSIG SHORE CONNECTION PRESSURE



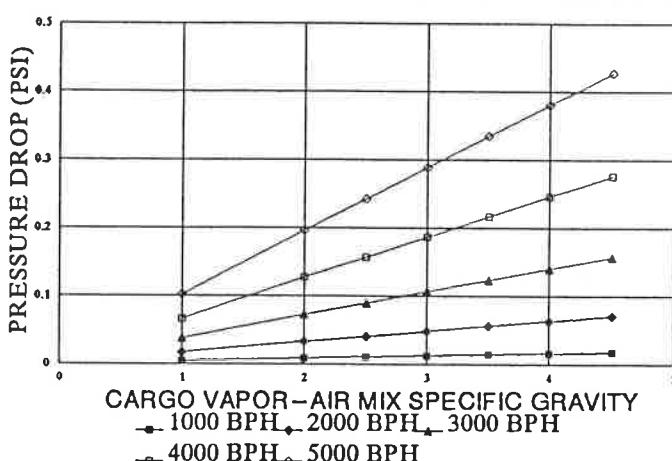
0.5 PSIG SHORE CONNECTION PRESSURE



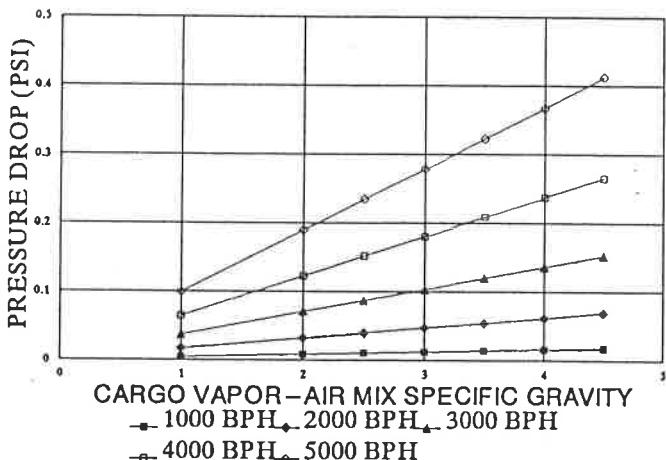
0.0 PSIG SHORE CONNECTION PRESSURE



-0.5 PSIG SHORE CONNECTION PRESSURE



-1.0 PSIG SHORE CONNECTION PRESSURE



DIRECTIONS: FOR THE CARGO TO BE TRANSFER'D:

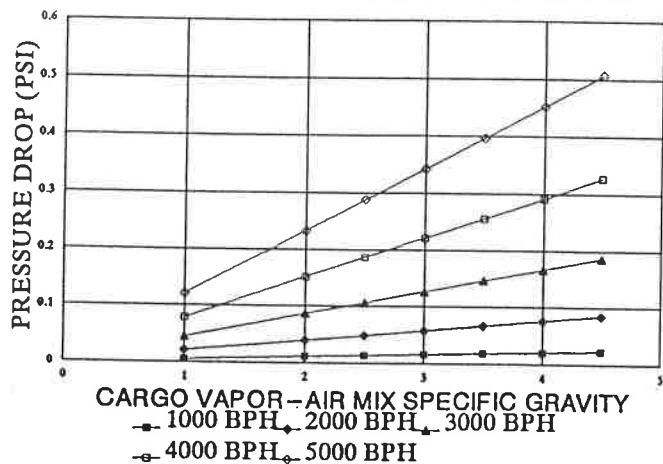
1. OBTAIN: (a) VAP.-AIR MIX GROWTH RATE (VGR),  
(b) VAP.-AIR MIX SPECIFIC GRAVITY, (c) MAX  
LIQUID TRANSFER RATE (MLTR), & (d) PRESSURE  
TO BE MAINTAINED @ THE SHORE CONNECTION.
2. SELECT THE GRAPH PAGE THAT APPLIES TO THE  
LESSER OF THE SAME OR NEXT HIGHER 'VGR'.
3. FROM THAT PAGE, SELECT THE GRAPH THAT  
APPLIES TO THE NEXT HIGHER 'SHORE  
CONNEC'N PRESSURE'.
4. ENTER THAT GRAPH WITH "SPECIFIC GRAVITY" &  
"MAX LIQUID TRANSFER RATE" TO DETERMINE  
"PRESSURE DROP" FROM THE MOST REMOTE  
CARGO TANK TO THE SHORE CONNEC'N.
5. IF THE SUM OF "PRESS. DROP" + "SHORE  
CONNEC'N PRESSURE" IS LESS THAN 80% OF  
THE P/V SETTING, THEN THE "MLTR" IS OK.

A. FLOW RATES SHOWN HEREON (I.E., "BPH") ARE LIQUID TRANSFER RATES.

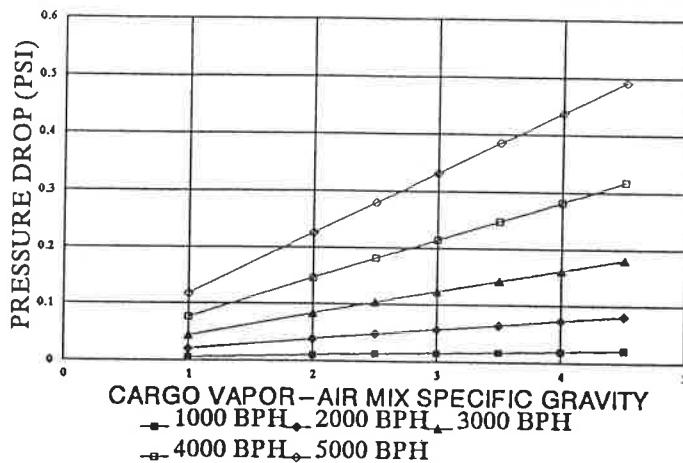
B. PRESSURE DROP IS FOR CARGO VAPOR-AIR MIX FLOW RATE OF "VGR" TIMES THE  
LIQUID TRANSFER RATE, AND IS FROM MOST REMOTE TANK TO SHORE CONNECTION.

# GRAPH(S) FOR VAPOR GROWTH RATE (VGR) OF 135%

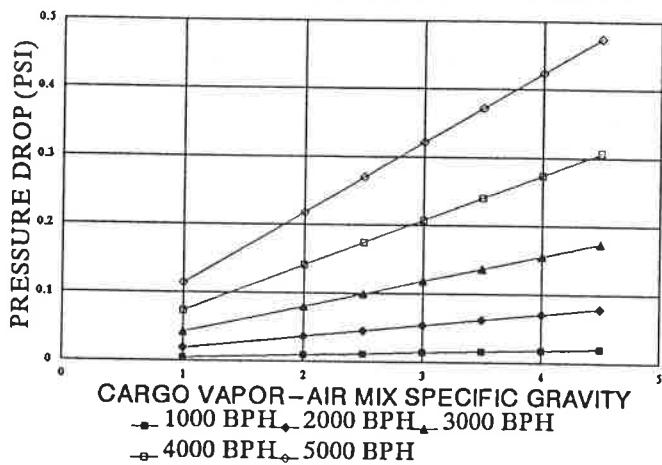
1.0 PSIG SHORE CONNECTION PRESSURE



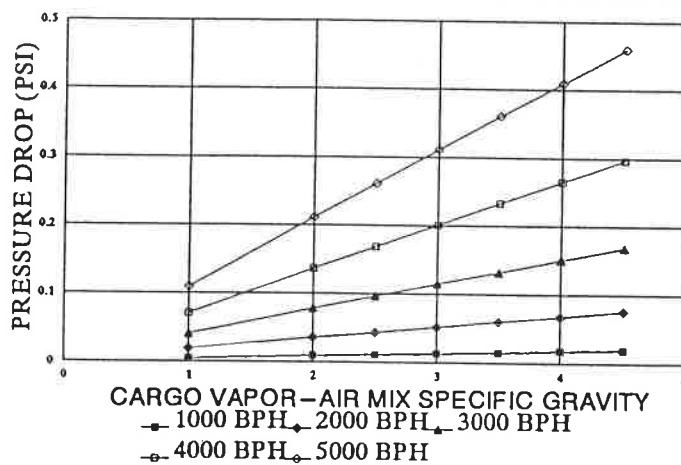
0.5 PSIG SHORE CONNECTION PRESSURE



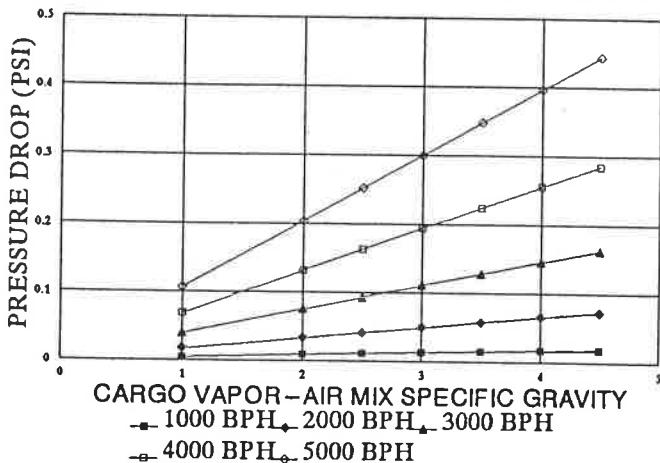
0.0 PSIG SHORE CONNECTION PRESSURE



-0.5 PSIG SHORE CONNECTION PRESSURE



-1.0 PSIG SHORE CONNECTION PRESSURE



DIRECTIONS: FOR THE CARGO TO BE TRANSFER'D:

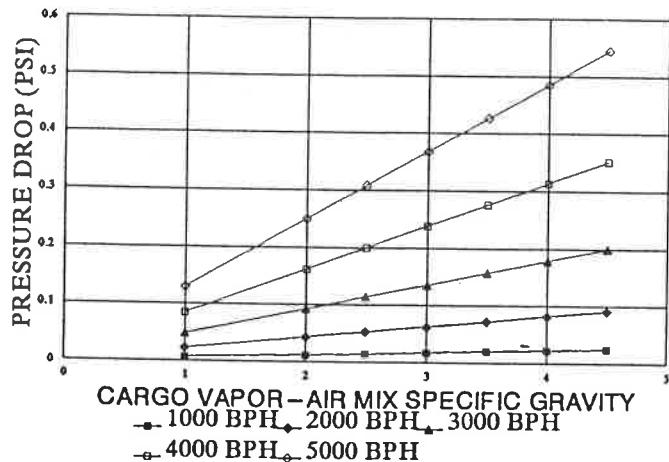
1. OBTAIN: (a) VAP.-AIR MIX GROWTH RATE (VGR), (b) VAP.-AIR MIX SPECIFIC GRAVITY, (c) MAX LIQUID TRANSFER RATE (MLTR), & (d) PRESSURE TO BE MAINTAINED @ THE SHORE CONNECTION.
2. SELECT THE GRAPH PAGE THAT APPLIES TO THE LESSER OF THE SAME OR NEXT HIGHER "VGR".
3. FROM THAT PAGE, SELECT THE GRAPH THAT APPLIES TO THE NEXT HIGHER "SHORE CONNECTION PRESSURE".
4. ENTER THAT GRAPH WITH "SPECIFIC GRAVITY" & "MAX LIQUID TRANSFER RATE" TO DETERMINE "PRESSURE DROP" FROM THE MOST REMOTE CARGO TANK TO THE SHORE CONNEC'N.
5. IF THE SUM OF "PRESS. DROP" + "SHORE CONNEC'N PRESSURE" IS LESS THAN 80% OF THE P/V SETTING, THEN THE "MLTR" IS OK.

A. FLOW RATES SHOWN HEREON (I.E., "BPH") ARE LIQUID TRANSFER RATES.

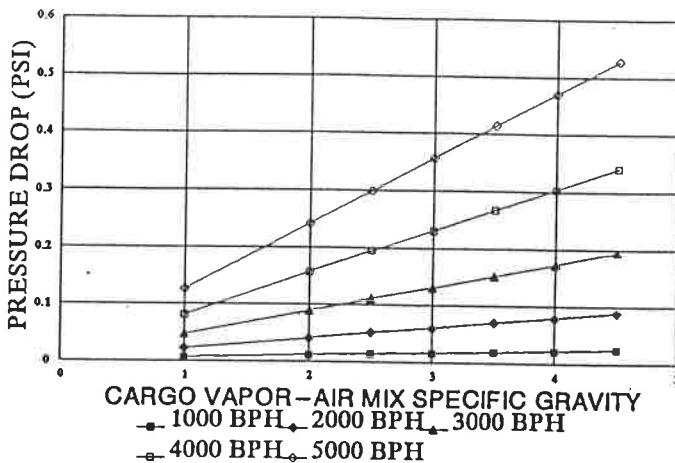
B. PRESSURE DROP IS FOR CARGO VAPOR-AIR MIX FLOW RATE OF "VGR" TIMES THE LIQUID TRANSFER RATE, AND IS FROM MOST REMOTE TANK TO SHORE CONNECTION.

# GRAPH(S) FOR VAPOR GROWTH RATE (VGR) OF 140%

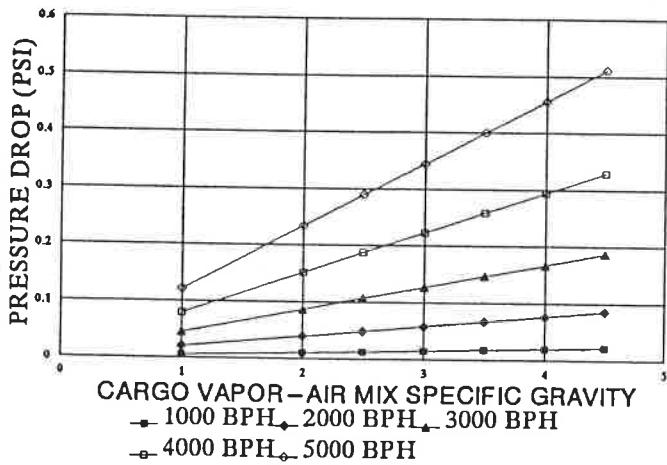
1.0 PSIG SHORE CONNECTION PRESSURE



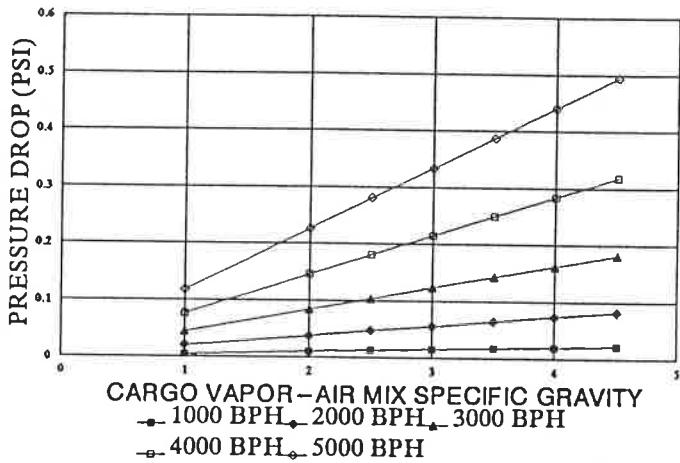
0.5 PSIG SHORE CONNECTION PRESSURE



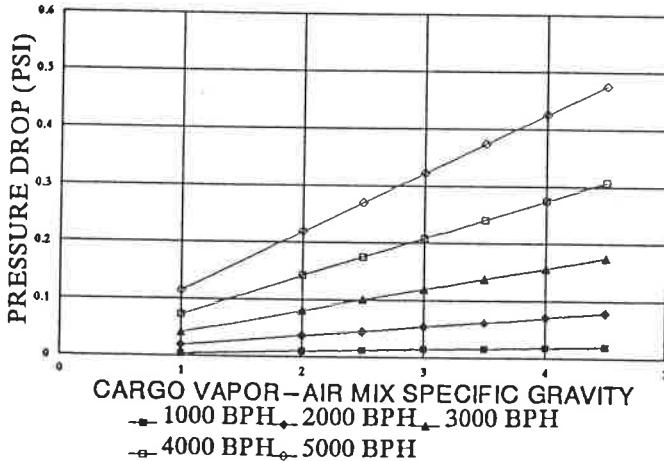
0.0 PSIG SHORE CONNECTION PRESSURE



-0.5 PSIG SHORE CONNECTION PRESSURE



-1.0 PSIG SHORE CONNECTION PRESSURE



DIRECTIONS: FOR THE CARGO TO BE TRANSFER'D:

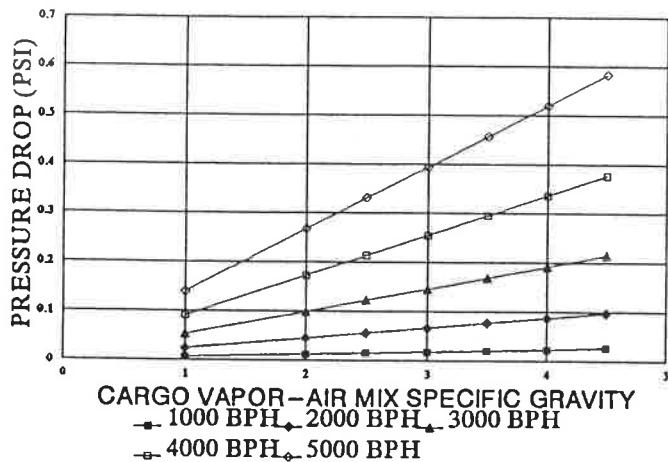
1. OBTAIN: (a) VAP.-AIR MIX GROWTH RATE (VGR), (b) VAP.-AIR MIX SPECIFIC GRAVITY, (c) MAX LIQUID TRANSFER RATE (MLTR), & (d) PRESSURE TO BE MAINTAINED @ THE SHORE CONNECTION.
2. SELECT THE GRAPH PAGE THAT APPLIES TO THE LESSER OF THE SAME OR NEXT HIGHER "VGR".
3. FROM THAT PAGE, SELECT THE GRAPH THAT APPLIES TO THE NEXT HIGHER "SHORE CONNECTION PRESSURE".
4. ENTER THAT GRAPH WITH "SPECIFIC GRAVITY" & "MAX LIQUID TRANSFER RATE" TO DETERMINE "PRESSURE DROP" FROM THE MOST REMOTE CARGO TANK TO THE SHORE CONNEC'N.
5. IF THE SUM OF "PRESS. DROP" + "SHORE CONNEC'N PRESSURE" IS LESS THAN 80% OF THE P/V SETTING, THEN THE "MLTR" IS OK.

A. FLOW RATES SHOWN HEREON (I.E., "BPH") ARE LIQUID TRANSFER RATES.

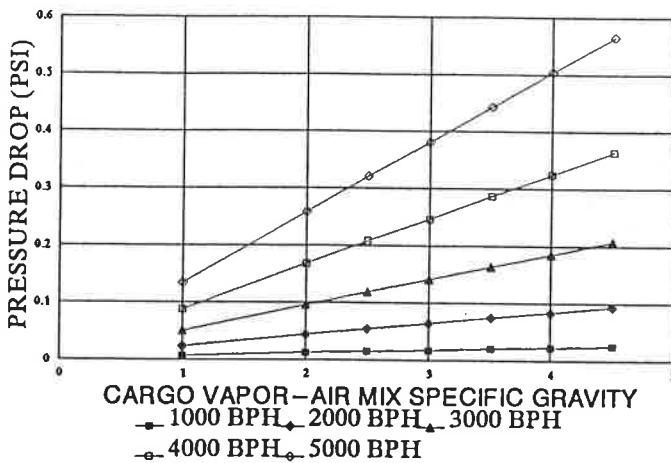
B. PRESSURE DROP IS FOR CARGO VAPOR-AIR MIX FLOW RATE OF "VGR" TIMES THE LIQUID TRANSFER RATE, AND IS FROM MOST REMOTE TANK TO SHORE CONNECTION.

# GRAPH(S) FOR VAPOR GROWTH RATE (VGR) OF 145%

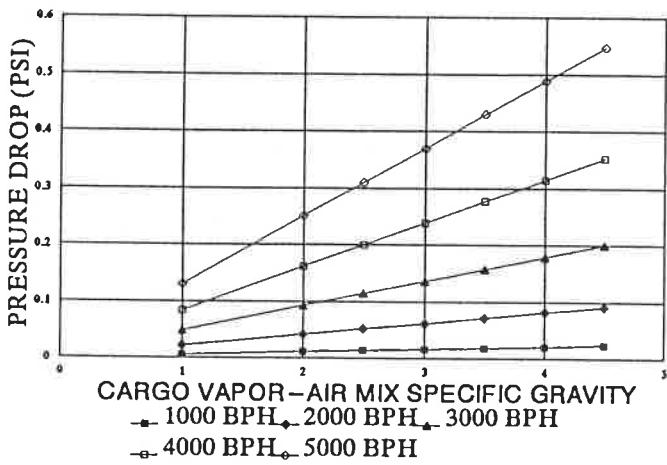
1.0 PSIG SHORE CONNECTION PRESSURE



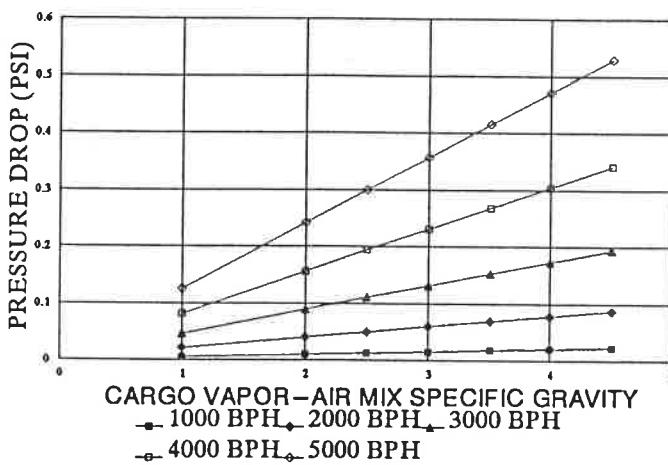
0.5 PSIG SHORE CONNECTION PRESSURE



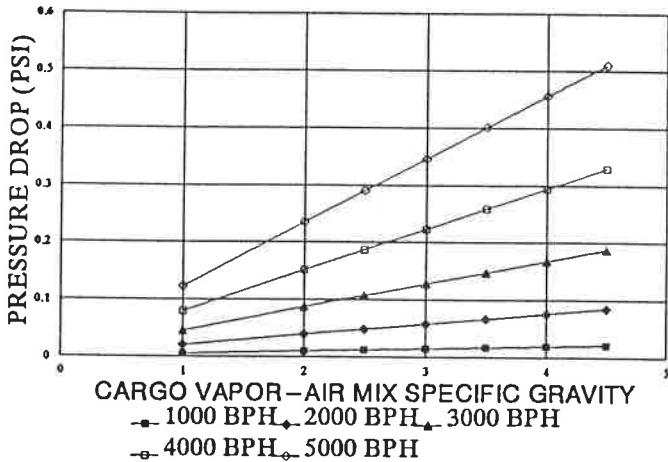
0.0 PSIG SHORE CONNECTION PRESSURE



-0.5 PSIG SHORE CONNECTION PRESSURE



-1.0 PSIG SHORE CONNECTION PRESSURE



DIRECTIONS: FOR THE CARGO TO BE TRANSFER'D:

1. OBTAIN: (a) VAP.-AIR MIX GROWTH RATE (VGR),  
(b) VAP.-AIR MIX SPECIFIC GRAVITY, (c) MAX  
LIQUID TRANSFER RATE (MLTR), & (d) PRESSURE  
TO BE MAINTAINED @ THE SHORE CONNECTION.
2. SELECT THE GRAPH PAGE THAT APPLIES TO THE  
LESSER OF THE SAME OR NEXT HIGHER "VGR".
3. FROM THAT PAGE, SELECT THE GRAPH THAT  
APPLIES TO THE NEXT HIGHER "SHORE  
CONNECTION PRESSURE".
4. ENTER THAT GRAPH WITH "SPECIFIC GRAVITY" &  
"MAX LIQUID TRANSFER RATE" TO DETERMINE  
"PRESSURE DROP" FROM THE MOST REMOTE  
CARGO TANK TO THE SHORE CONNEC'N.
5. IF THE SUM OF "PRESS. DROP" + "SHORE  
CONNEC'N PRESSURE" IS LESS THAN 80% OF  
THE P/V SETTING, THEN THE "MLTR" IS OK.

A. FLOW RATES SHOWN HEREON (I.E., "BPH") ARE LIQUID TRANSFER RATES.

B. PRESSURE DROP IS FOR CARGO VAPOR-AIR MIX FLOW RATE OF "VGR" TIMES THE  
LIQUID TRANSFER RATE, AND IS FROM MOST REMOTE TANK TO SHORE CONNECTION.

CALCULATIONS FOR PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VESSEL VAPOR SHORE CONNECTION

TABLE IV: INPUT DATA & NOTES

MAX DESIGN WORKING PRESS

DESIGN TEMPERATURE

"TARGET" MAX LIQUID TRANSFER RATE

PRESSURE AT VESSEL VAPOR SHORE CONNECTION

PIPING SECTION I:

MOST REMOTE CARGO TANK OUTLET TO SHORE CONN

DISTANCE ENROUTE TO PV

ENTRANCE LOSS (Ke)

BEND LOSS (Kb)

VALVE LOSS (Kv)

EXIT LOSS (Kex)

PIPING SECTION II:

MOST REMOTE CARGO TANK OUTLET TO SHORE CONN

DISTANCE ENROUTE TO PV

ENTRANCE LOSS (Ke)

BEND LOSS (Kb)

VALVE LOSS (Kv)

EXIT LOSS (Kex)

CARGO VISCOSITY

NOTES: 1. LIQUID SPECIFIC GRAVITY; MOLECULAR WEIGHT OF CARGO

2. SPECIFIC GRAVITY OF CARGO VAPOR

3. SATURATED VAPOR PRESSURE @ 115 F

4. TOTAL VAPOR-AIR PRESSURE @ 115 F

5. PARTIAL VOLUME OF VAPOR @ 115 F

6. PARTIAL VOLUME OF AIR @ 115 F

7. AIR WEIGHT DENSITY @ 115 F & SHORE CONN. PRESS.

8. VAPOR-AIR WEIGHT DENSITY @ 115 F & SHORE CONN. PRESS.

9. VAPOR GROWTH RATE (SEE ALSO NOTE NO. 14)

10. LIQUID TRANSFER RATE

11. VAPOR-AIR MIXTURE FLOW RATE

12. REQUIRED AIR EQUIVALENT FLOW RATE

(MDWP)	>	N/A	PSIG		INCREMENTS FOR PERCENT OF MLTR:
(T)			115 F		1. 20.0% *
(TMLTR)			5000 BPH		2. 40.0% *
(Ps/c)			1.00 PSIG ---> 15.7 PSIA		3. 60.0% *
NOM I.D.			8 IN -----> I.D.	7.981 IN	4. 80.0% *
ROUGHNESS		0.00015	AREA	0.347 FT^2	5. 100.0% *
					6. 100.0% *
					7. 100.0% *

	230 FT	0.5		QTY LOSS COEFF	TOTAL
TEE (THRU RUN)	3	0.60	1.800	90 DEG EL L.R.	1 0.75 0.750
TEE (THRU BRANCH)	3	1.80	5.400	90 DEG EL	0 N/A 0.000
OTHER	0	0.75	0.000	45 DEG EL L.R.	2 0.40 0.800
TOTAL:	9	Avg:	0.972		

	QTY LOSS COEF	TOTAL	QTY LOSS COEFF	TOTAL
GATE	*	0 0.19 0.000		
BUTTERFLY	*	1 0.65 0.650		
OTHER	*	0 N/A 0.000		
	1 Avg:	0.650		
	0			

NOM I.D.	N/A	IN -----> I.D.	0.000 IN
ROUGHNESS	0.00015	AREA	0.000 FT^2

	0 FT	0	QTY LOSS COEFF	TOTAL
TEE (THRU RUN)	0	0.60	0.000	90 DEG EL L.R.
TEE (THRU BRANCH)	0	1.80	0.000	90 DEG EL
OTHER	0	0.75	0.000	45 DEG EL L.R.
TOTAL:	0	Avg:	0.000	

	QTY LOSS COEF	TOTAL	QTY LOSS COEFF	TOTAL
GATE	*	0 0.19 0.000		
BUTTERFLY	*	0 0.65 0.000		
OTHER	*	0 N/A 0.000		
	0 Avg:	0.000		
	0			

	0.019 CP -----> 3.97E-07 LB SEC/FT^2

	OBTAIN FROM REFERENCE SOURCE	
SGv	(CARGO MW / AIR MW), OR FM REF. SOURCE	
Pv,115	OBTAIN FROM REFERENCE SOURCE	
Pt,115	EST'D TO BE SAME SHORE PRESS (Ps/c)	
Vv,115	Pv,115 / Pt,115	
Va,115	(Pt,115 - Pv,115) / Pt,115	
Wa,115	MWa * Ps/c MWa = MOLEC. WT. OF AIR	
	----- = 28.97	
10.72*(460+T)		
Wv-a,115	[(SGv*Vv,115)+Va,115]*(0.0047*Ps/c)	
VGR	ESTIMATED TO BE 1 + (0.25*Pv,115/12.5)	
Q1		
Qv-a	Q1 * VGR	
Qa	Qv-a*(Wv-a,Wa,115)^.5	

13. USCG VAP COLLECT'N SYS. CARGO CATEGORIES
1. NO ADD'L VCS REQMTNS ABOVE THOSE FOR BENZENE, GASOLINE & CRUDE OIL
  2. POLYMERIZES
  3. HIGHLY TOXIC
  4. POLYMERIZES & HIGHLY TOXIC
  5. HIGH VAPOR GROWTH RATE
  6. HIGH VAP GROWTH RATE & HIGHLY TOXIC
  7. HIGH VAP GROWTH RATE & POLYMERIZES
  8. MORE INFO NEEDED BEFORE REQMTNS CAN BE DETERMINED
14. VGR = 1.25 FOR GASOLINE, CRUDE OIL, AND BENZENE.
15. NF/NC = NON-FLAMMABLE/NON-COMBUSTIBLE

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

(SEE "TABLE IV" FOR APPLICABLE CONDITIONS)

46 CFR SUBCHAPT O, TABLE 151

	C	H	R	I	S	20.0%	40.0%	60.0%	80.0%	100.0%
						MAX LIQUID TRANSF RATE (MLTR)	MAX LIQUID TRANSF RATE (MLTR)	MAX LIQUID TRANSF RATE (MLTR)	MAX LIQUID TRANSF RATE (MLTR)	MAX LIQUID TRANSF RATE (MLTR)
CARGO						1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)	5,000 (BBL/ HR)
ACETIC ACID	AAC	0.003	0.013	0.028	0.048	0.074				
ACETIC ANHYDRIDE	ACA	0.003	0.013	0.027	0.047	0.072				
ACETONITRILE	ATN	0.003	0.012	0.025	0.044	0.068				
ACRYLIC ACID	ACR	0.003	0.012	0.027	0.046	0.071				
ACRYLONITRILE	ACN	0.005	0.017	0.037	0.065	0.101				
ADIPONITRILE	ADN	0.003	0.012	0.025	0.044	0.068				
ALUMINUM SULFATE SOLUTION	ASX									
AMINOETHYLETHANOLAMINE	AEE	0.003	0.012	0.025	0.044	0.068				
AMMONIUM BISULFITE SOLN (70% OR LESS)	ABX									
AMMONIUM HYDROXIDE (28% OR LESS NH3)	AMH									
ANTHRACENE OIL (COAL TAR FRACTION)	AHO									
BENZENE	BNZ	0.007	0.026	0.057	0.099	0.154				
BENZENE HYDROCARBON MIXTURES (W/ACETYLENES) (W/10% BENZENE OR MORE)	BHA	0.007	0.026	0.058	0.101	0.155				
BENZENE HYDROCARBON MIXTURES (W/10% BENZENE OR MORE)	BHB	0.007	0.026	0.058	0.101	0.155				
BENZENE, TOLUENE, XYLENE MIXTURES (HAVING 10% BENZENE OR MORE)	BTX	0.007	0.026	0.058	0.101	0.155				
iso-BUTYL ACRYLATE	BAI	0.004	0.013	0.029	0.050	0.077				
n-BUTYL ACRYLATE	BTC	0.003	0.013	0.028	0.048	0.074				
BUTYL ACRYLATE (SEE ISO- & n- BUTYL ACRYLATE)	BAR	0.004	0.013	0.029	0.050	0.077				
BUTYL METHACRYLATE	BMH	0.003	0.013	0.027	0.047	0.073				
iso-BUTYRALDEHYDE	BAD	0.007	0.026	0.056	0.098	0.151				
n-BUTYRALDEHYDE	BTR	0.007	0.026	0.056	0.098	0.151				
BUTYRALDEHYDES (CRUDE)	BFA	0.007	0.026	0.057	0.099	0.152				
BUTYRALDEHYDE (ISO-, N-)	BAE	0.007	0.026	0.057	0.099	0.152				
CAMPHOR OIL (LIGHT)	CPO									
CARBON TETRACHLORIDE	CBT									
CAUSTIC POTASH SOLUTION	CPS									
CAUSTIC SODA SOLUTION	CSS									
CHLOROBENZENE	CRB	0.004	0.014	0.030	0.051	0.079				
CHLOROFORM	CRF									
CHLOROSULFONIC ACID	CSA									
COAL TAR NAPHTHA SOLVENT	NCT	0.003	0.012	0.026	0.046	0.070				
CREOSOTE (COAL TAR)	CCT	0.003	0.012	0.025	0.044	0.068				
CREOSOTE (WOOD)	CWD	0.003	0.012	0.025	0.044	0.068				
CRESOLS (ALL ISOMERS)	CRS	0.003	0.012	0.026	0.044	0.068				
CRESOLS WITH LESS THAN 5% PHENOL (SEE CRESOLS (ALL ISOMERS))	CRS									
CRESOLS WITH 5% OR MORE PHENOL (SEE PHENOL)	CFP	0.003	0.012	0.025	0.044	0.068				
CRESYLATE SPENT CAUSTIC	CSC									
CRESYLIC ACID, SODIUM SALT SOLUTION, SEE CRESYLATE SPENT CAUSTIC	CAX									
CROTONALDEHYDE	CTA	0.004	0.015	0.032	0.055	0.085				
CYCLOHEXANONE	CCH	0.003	0.012	0.025	0.044	0.068				
CYCLOHEXYLAMINE	CHA	0.003	0.013	0.028	0.049	0.075				
DECYL ACRYLATE (iso-, n-)	DAT	0.003	0.012	0.025	0.044	0.068				
DICHLOROBENZENE (ALL ISOMERS)	DBX	0.003	0.012	0.026	0.045	0.069				
1,1-DICHLOROETHANE	DCH	0.010	0.039	0.085	0.148	0.229				
2,2-DICHLOROETHYL ETHER	DEE	0.003	0.012	0.026	0.044	0.068				
DICHLOROMETHANE (ALSO KNOWN AS METHYLENE CHLORIDE)	DCM									
2,4-DICHLOROPHENOXYACETIC ACID DIETHANOLAMINE SALT SOLUTION	DDE									
2,4-DICHLOROPHENOXYACETIC ACID, DIMETHYLAMINE SALT SOLUTION	DAD									
2,4-DICHLOROPHENOXYACETIC ACID, TRIISOPROPANOLAMINE SALT SOLUTION	DTI									
1,1,1,2- OR 1,3- DICHLOOROPROPANE	DPX	0.008	0.030	0.065	0.114	0.176				
1,3-DICHLOROPROPENE	DPU	0.007	0.027	0.059	0.102	0.158				
DICHLOROPROPENE, DICHLOROPROPANE MIXTURES	DMX	0.008	0.030	0.065	0.114	0.176				
2,2-DICHLOROPROPIONIC ACID	DCN									
DIETHANOLAMINE	DEA	0.003	0.012	0.025	0.044	0.068				
DIETHYLAMINE	DEN	0.004	0.013	0.029	0.050	0.076				
DIETHYLENETRIAMINE	DET	0.003	0.012	0.025	0.044	0.068				
DIETHYL ETHER, SEE ETHYL ETHER	DEH									
DIISOBUTYLAMINE	DBU	0.003	0.013	0.028	0.049	0.075				
DIISOPROPANOLAMINE	DIP	0.003	0.012	0.025	0.044	0.068				

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

	20.0% MAX LIQUID	40.0% MAX LIQUID	60.0% MAX LIQUID	80.0% MAX LIQUID	100.0% MAX LIQUID
C	H	R	I	S	
	TRANSF RATE (MLTR)	TRANSF RATE (MLTR)	TRANSF RATE (MLTR)	TRANSF RATE (MLTR)	TRANSF RATE (MLTR)
CARGO					
DIISOPROPYLAMINE				1,000 (BBL/ HR)	2,000 (BBL/ HR)
N,N-DIMETHYLACETAMIDE	DIA	0.005	0.020	0.044	0.078
DIMETHYLETHANOLAMINE	DAC	0.003	0.012	0.026	0.045
DIMETHYLFORMAMIDE	DMB	0.003	0.013	0.027	0.047
1,4-DIOXANE	DMF	0.003	0.012	0.026	0.046
DI-N-PROPYLAMINE	DOX	0.004	0.015	0.033	0.057
ETHANOLAMINE	DNA	0.004	0.015	0.033	0.057
ETHYL ACRYLATE	MEA	0.003	0.012	0.025	0.044
ETHYLAMINE SOLUTION (72% OR LESS)	EAC	0.004	0.016	0.035	0.061
N-ETHYLBUTYLAMINE	EAN	0.008	0.029	0.064	0.111
N-ETHYLCYCLOHEXYLAMINE	EBA	0.004	0.014	0.031	0.054
ETHYLENE CYANOHYDRIN	ECC	0.003	0.013	0.028	0.049
ETHYLENEDIAMINE	ETC	0.003	0.012	0.025	0.044
ETHYLENE DIBROMIDE	EDA	0.003	0.013	0.028	0.048
ETHYLENE DICHLORIDE	EDB				
ETHYLENE GLYCOL PROPYL ETHER	EDC	0.006	0.021	0.046	0.080
2-ETHYLHEXYL ACRYLATE	EGP	0.004	0.013	0.029	0.051
ETHYLIDENE NORBORNE	EAI	0.003	0.012	0.025	0.044
ETHYL METHACRYLATE	ENB	0.003	0.012	0.027	0.047
2-ETHYL-3-PROPYLACROLEIN	ETM	0.004	0.014	0.031	0.053
FERRIC CHLORIDE SOLUTIONS	EPA	0.003	0.012	0.026	0.045
FORMALDEHYDE SOLUTION (37% TO 50%)	FCS				
FORMIC ACID	FMS	0.003	0.012	0.025	0.044
FURFURAL	FMA	0.004	0.014	0.029	0.051
GLUTARALDEHYDE SOLUTION (50% OR LESS)	FFA	0.003	0.012	0.026	0.045
HEXAMETHYLEDIAMINE SOLUTION	GTA				
HEXAMETHYLENIMINE	HMC	0.003	0.012	0.025	0.044
HYDROCHLORIC ACID SPENT (15% OR LESS)	HMI	0.003	0.012	0.026	0.045
ISOPENTALDEHYDE (MIXED ISOMERS) (SEE VALERALDEHYDE (ISO-, N-))	HCS				
ISOPRENE	IPR	0.017	0.066	0.146	0.256
KRAFT PULPING LIQUORS (FREE ALKALI CONTENT >= 3%) (INCL'G: BLACK, GREEN OR WHITE)	KPL				
MESITYL OXIDE	MSO	0.004	0.013	0.028	0.049
METHYL ACRYLATE	MAM	0.005	0.020	0.043	0.076
METHYLCYCLOPENTADIENE DIMER	MCK	0.003	0.012	0.025	0.044
METHYL DIETHANOLAMINE	MDE	0.003	0.012	0.026	0.045
2-METHYL-5-ETHYLPYRIDINE	MEP	0.003	0.012	0.026	0.045
METHYLENE CHLORIDE (SEE DICHLOROMETHANE)	MMM	0.004	0.016	0.035	0.061
METHYL METHACRYLATE	MPR	0.003	0.013	0.027	0.048
2-METHYLPYRIDINE	MSR	0.003	0.013	0.027	0.048
alpha-METHYLSTYRENE	MPL	0.004	0.013	0.028	0.049
MORPHOLINE	NCD				
NITRIC ACID (70% OR LESS)	NPM	0.004	0.014	0.030	0.051
NITROPROPANE (-1, OR -2)	ONE	0.003	0.013	0.028	0.048
OCTYL NITRATES (ALL ISOMERS)	OLM	0.003	0.012	0.025	0.044
OLEUM	PCE				
PENTACHLOROETHANE	PDE	0.012	0.047	0.104	0.182
1, 3-PENTADIENE	PER				
PERCHLOROETHYLENE (SAME AS TETRACHLOROETHYLENE)	PAC				
PHOSPHORIC ACID	PEB	0.003	0.012	0.025	0.044
POLYETHYLENE POLYAMINES	PPI	0.003	0.012	0.025	0.044
POLYMETHYLENE POLYPHENYL ISOCYANATE	MPA	0.003	0.012	0.026	0.044
POTASSIUM HYDROXIDE SOLUTION (SEE CAUSTIC POTASH SOLUTION)	PAX	0.003	0.012	0.026	0.044
iso-PROPANOLAMINE	PNA	0.003	0.012	0.026	0.046
PROPANOLAMINE (iso-, n-)	IPP	0.015	0.058	0.127	0.223
PROPIONIC ACID	IPE	0.008	0.029	0.063	0.110
iso-PROPYLAMINE	PRD	0.004	0.014	0.030	0.052
iso-PROPYL ETHER	SAU				
PYRIDINE	SDD				
SODIUM ALUMINATE SOLUTION	SDL				
SODIUM CHLORATE SOLUTION (50% OR LESS)					
SODIUM DICHROMATE SOL'N (70% OR LESS)					
SODIUM HYDROXIDE SOLUTION (SEE CAUSTIC SODA SOLUTION)					

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

CARGO	20.0%		40.0%		60.0%		80.0%		100.0%	
	C H R I S	MAX LIQUID TRANSF RATE (MLTR)								
(SEE "TABLE IV" FOR APPLICABLE CONDITIONS)										
SODIUM HYPOCHLORITE SOL'N (15% OR LESS)		1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)	5,000 (BBL/ HR)				
SODIUM SULFIDE, HYDROSULFIDE SOLUTIONS (H <sub>2</sub> S 15 PPM OR LESS)	SHP									
SODIUM SULFIDE HYDROSULFIDE SOLUTIONS (15 PPM<H <sub>2</sub> S<200 PPM)	SSH									
SODIUM SULFIDE HYDROSULFIDE SOLUTIONS (H <sub>2</sub> S GREATER THAN 200 PPM)	SSI									
SODIUM THIOCYANATE SOLUTION (56% OR LESS)	SSJ									
STYRENE MONOMER	STS									
SULFURIC ACID	STY	0.003	0.013	0.027	0.047	0.073				
SULFURIC ACID, SPENT	SFA	0.003	0.012	0.025	0.044	0.068				
1,1,2,2-TETRACHLOROETHANE (ACETYLENE TETRACHLORIDE)	SAC	0.003	0.012	0.025	0.044	0.067				
TETRAETHYLENEPENTAMINE	TEC									
TETRAHYDROFURAN	TTP	0.003	0.012	0.025	0.044	0.067				
1,1,2-TRICHLOROETHANE (VINYL TRICHLORIDE)	THF	0.005	0.018	0.040	0.070	0.108				
TRICHLOROETHANE (SEE 1,1,2-TRICHLOROETHANE)	TCM	0.004	0.015	0.032	0.055	0.086				
TRICHLOROETHYLENE	TCL	0.006	0.022	0.049	0.085	0.131				
1,2,3-TRICHLOROPROPANE	TCN	0.003	0.012	0.026	0.046	0.071				
TRIETHANOLAMINE	TEA	0.003	0.012	0.025	0.044	0.068				
TRIETHYLAMINE	TEN	0.005	0.017	0.038	0.066	0.101				
TRIETHYLENETETRAMINE	TET	0.003	0.012	0.025	0.044	0.068				
UREA, AMMONIUM NITRATE SOL'N (CONTAINING MORE THAN 2% NH <sub>3</sub> )	UAS									
VALERALDEHYDE (iso-, n-)		0.006	0.022	0.048	0.084	0.129				
VALERALDEHYDE (iso-)	IVA	0.006	0.022	0.048	0.084	0.129				
VALERALDEHYDE (n-)	VAL	0.003	0.012	0.025	0.044	0.068				
VANILLAN BLACK LIQUOR (FREE ALKALI CONTENT 3% OR MORE)	VBL									
VINYL ACETATE	VAM	0.006	0.024	0.052	0.090	0.139				
VINYLTOLUENE	VNT	0.003	0.012	0.026	0.045	0.069				

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

CARGO	20.0%		40.0%		60.0%		80.0%		100.0%	
	C H R I S	MAX LIQUID TRANSF RATE (MLTR)								
(SEE "TABLE IV" FOR APPLICABLE CONDITIONS)		1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)	5,000 (BBL/ HR)				
<b>46 CFR SUBCHAPT O BUT NOT TABLE 151</b>										
1,1-DICHLOROPROPANE							DPB	0.008	0.030	0.065
1,1,1-TRICHLOROETHANE							DPP	0.005	0.018	0.038
1,2-DICHLOROPROPANE							DPC	0.006	0.022	0.048
1,3 CYCLOPENTADIENE							MHB	0.004	0.014	0.030
1,3 -DICHLOROPROPANE							DDA			
2-METHYL-2-HYDROXY-3-BUTYNE							PNT			
2,4-DICHLOROPHOXYACETIC ACID, DIMETHYLAMINE SALT SOLUTION (70% OR LESS)										
3-PENTENENITRILE										
AEROTHENE TT (1,1,1-TRICHLOROETHANE)										
ALKYLBENZENE										
AMINOETHYLPIPERAZINE							AEP			
BENZENE RAFFINATE (ASSUME VAPOR PROPERTIES SIMILAR TO BENZENE)								0.007	0.026	0.057
BENZENE SULFONYL CHLORIDE							BSC	0.003	0.012	0.025
BENZYL ACETATE							BZE	0.003	0.012	0.025
BENZYL CHLORIDE (STABILIZED)							BCL	0.003	0.012	0.026
BUTANOL										
BUTYL ETHER (n-)							BTE	0.003	0.013	0.028
BUTYLENE OXIDE (1,2-)							BTO	0.008	0.029	0.063
BUTYRIC ACID							BRA	0.003	0.012	0.026
CARBOLIC ACID							CBO	0.003	0.012	0.025
CHLOROACETIC ACID (80% OR LESS)							CHM	0.003	0.012	0.025
CHLOROPROPIONIC ACID (2- OR 3-)							CPM	0.003	0.012	0.025
CHLOROTOLUENE (m-)							CTM	0.003	0.013	0.027
CHLOROTOLUENE (o-)							CTO	0.003	0.013	0.027
CHLOROTOLUENE (p)							CRN	0.003	0.012	0.026
CHLOROTOLUENES (MIXED ISOMERS)							CHI	0.004	0.013	0.028
CREOSOTE (ALL ISOMERS)							CCW	0.003	0.012	0.025
CRESYLIC ACID TAR							CRX	0.003	0.012	0.025
CYCLOHEPTANE							CYE	0.004	0.015	0.032
CYCLOHEXANONE, CYCLOHEXANOL MIXTURE							CYX	0.004	0.014	0.030
CYCLOHEXYL ACETATE							CYC	0.003	0.012	0.025
CYCLOPENTADIENE, STYRENE, BENZENE MIXTURE							CSB	0.007	0.026	0.057
CYCLOPENTANE							CYP	0.010	0.037	0.081
DECANOIC ACID							DCO	0.003	0.012	0.025
DI 2 ETHYLHEXYL PHTHALATE (SEE ALSO ETHYLHEXYL PHTHALATE)							DCI	0.003	0.012	0.026
DICHLOROISOPROPYL ETHER (2,2'-)										
DICHLOROPROPANE										
DICHLOROPROPENE										
DIETHYL SULFATE							DSU	0.003	0.012	0.025
DIETHYLETHANOLAMINE							DAE	0.003	0.012	0.026
DODECYL BENZENE										
DODECYLDIMETHYLAMINE TETRADECYLDIMETHYLAMINE MIXTURE							DOT			
DRIPOLENE										
ETHANOL (see ethyl alcohol)										
ETHYL BROMIDE										
ETHYL TERT-BUTYL ETHER							EBE	0.006	0.024	0.052
ETHYLAMINE							EAM	0.022	0.083	0.184
ETHYLENE DICHLORIDE 1,1,2-TRICHLOROETHANE MIXTURE							ETX	0.006	0.023	0.051
ETHYLMERCAPTAN (SAME AS ETHANETHIOL)										
ETHYLPHENOL							EPL	0.003	0.012	0.025
FORMALDEHYDE SOLUTION (50% OR MORE), METHANOL MIXTURES							MTM	0.004	0.015	0.033
HYDROSULFIDE										
INDENES										
ISOBUTYL ACETATE							IBA	0.003	0.013	0.027
ISOPRENE, PENTADIENE MIXTURE							IPN			
ISO-PROPYL ALCOHOL										
LAURIC ACID										
METHACRYLONITRILE							LRA			
ETHANOL							MET	0.004	0.017	0.036

TABLE V; SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

CARGO	20.0%		40.0%		60.0%		80.0%		100.0%	
	C H R I S	MAX LIQUID TRANSF RATE (MLTR)								
(SEE "TABLE IV" FOR APPLICABLE CONDITIONS)		1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)	5,000 (BBL/ HR)				
METHYL STYRENE	MIA									
METHYL STYRENE, INDENES, ALKYLBENZENE MIXTURES	MCY	0.005	0.017	0.037	0.064	0.099				
METHYLCYCLOHEXANE	MEA	0.003	0.012	0.025	0.044	0.068				
METHYLHEXANE (SAME AS HEPTANE)	NPM	0.003	0.012	0.026	0.045	0.069				
MONOETHANOLAMINE	NEA	0.003	0.012	0.025	0.044	0.068				
MONOISOPROPANOLAMINE	NAA	0.003	0.012	0.025	0.044	0.068				
NAPHTHALENE (MOLTEN)	NTP									
NEODECANOIC ACID	NNM	0.004	0.014	0.030	0.052	0.080				
NITRILOTRIACETIC ACID	NIT	0.003	0.012	0.025	0.044	0.068				
NITROPHENOL (MOLTEN)	FDH	0.011	0.041	0.091	0.159	0.247				
NITROPROPANE (60%), NITROETHANE (40%) MIXTURE	PGS									
NITROTOLUENE (o-,p-)	PAD	0.009	0.033	0.072	0.127	0.195				
PARALDEHYDE	PAH	0.003	0.012	0.026	0.045	0.069				
POLYGLYCERINE, SODIUM SALT SOLN (CONTAINING 3% OR MORE SODIUM HYDROXIE)	PCN	0.003	0.013	0.028	0.049	0.075				
PROPIONALDEHYDE	PRA	0.009	0.033	0.073	0.127	0.196				
PROPIONIC ANHYDRIDE	GPY	0.003	0.011	0.024	0.041	0.063				
PROPIONITRILE	SWR									
PROPYLAMINE (n-)	SDS									
PROPYLBENZENE	STY	0.003	0.013	0.027	0.047	0.073				
PYROLYSIS GASOLINE (GREATER THAN 5% BENZENE)	STX	0.003	0.013	0.027	0.047	0.073				
PYROLYSIS RESIDUAL FUELS	STT									
SEWAGE, RAW	TTB	0.003	0.012	0.026	0.045	0.070				
SODIUM SULFIDE (SOLID IN WATER)	TLI	0.003	0.012	0.025	0.044	0.068				
STYRENE	TCB	0.003	0.012	0.026	0.044	0.068				
STYRENE CRUDE	TPE									
STYRENE TAR	UDA	0.003	0.012	0.025	0.044	0.067				
TETRAMETHYLBENZENE (1,2,3,5-)	HFN	0.006	0.022	0.048	0.084	0.129				
TOLUIDINE (o-)										
TRICHLOROBENZENE (1,2,4-)										
TRIISOPROPANOLAMINE SALT OF 2,4-DICHLOROPHOXY ACETIC ACID SOL'N										
TRIPHENYLBORANE										
UNDECANOIC ACID										
HYDROCARBON 5-9										

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

	C	20.0%		40.0%		60.0%		80.0%		100.0%	
		MAX	LIQUID	MAX	LIQUID	MAX	LIQUID	MAX	LIQUID	MAX	LIQUID
(SEE "TABLE IV" FOR APPLICABLE CONDITIONS)	H	TRANSF	TRANSF	TRANSF	TRANSF	TRANSF	TRANSF	TRANSF	TRANSF	TRANSF	TRANSF
	R	RATE	RATE	RATE	RATE	RATE	RATE	RATE	RATE	RATE	RATE
	I	(MLTR)	(MLTR)	(MLTR)	(MLTR)	(MLTR)	(MLTR)	(MLTR)	(MLTR)	(MLTR)	(MLTR)
CARGO	S			1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)	5,000 (BBL/ HR)			
46 CFR SUBCHAPTER D, TABLE 30.25-1	***										
Acetone											
Acetophenone											
Acetyl Tributyl Citrate											
Acrylonitrile-Styrene Copolymer dispersion in Polyether Polyol											
Alcohols (C13 and above)											
Alcoholic beverages, N.O.S.											
Alcohol (C6 - C17) (secondary) Poly(3-6)ethoxylates											
Alcohol (C12 - C15) Poly(1-3)ethoxylates											
Alcohol (C12 - C15) Poly(3-11)ethoxylates											
Alkenylsuccinic acid											
Alkenylsuccinic Anhydride											
Alkyl (C9 - C17) Benzenes											
Alkylbenzenesulfonic acid (4% or less)											
Alkyl Phthalates (n-)											
Alkyl Succinate Formaldehyde Hydr-oxyamino condensate (3.2% or less)											
Aminoethyldiethanolamine, Aminoethylmethanolamine solution											
Amyl Acetate (commercial, iso-, n-, sec-)											
AMYL ACETATE (n-)											
AMYL ACETATE (iso-)											
Amyl alcohol (iso-, n-, sec-, primary) (SEE ALSO IAA)											
Amyl alcohol (n-)											
Amyl alcohol (tert-)											
AMYL ALCOHOL, PRIMARY											
AMYL ALCOHOL, (sec-)											
Amylene											
AMYL ALCOHOL, (iso-)											
Amyl Methyl Ketone											
Amyl Tallate											
Asphalt											
ASPHALT BLENDING STOCKS: Roofers flux											
ASPHALT BLENDING STOCKS: Straight run residue											
Behenyl alcohol											
Benzene Tricarboxylic acid Trioctyl Ester											
Benzyl alcohol											
Bicyclic Terpenel Polyamide salt											
Brake fluid base mixtures (containing Poly(2-8)alkylene (C2-C3) glycols, PolyalkyBFX											
Butane											
Butene, SEE BUTYLENE											
Butene Oligomer											
Butyl Acetate (iso-, n-)											
BUTYL ACETATE (N-)											
Butyl Acetate (sec-)											
Butyl alcohol (iso-, n-, sec-, tert-)											
BUTYL ALCOHOL (ISO-)											
BUTYL ALCOHOL (N-)											
BUTYL ALCOHOL (SEC-)											
BUTYL ALCOHOL (TERT-)											
Butyl Benzyl Phthalate											
Butylene											
Butylene Glycol											
1,3-Butylene Glycol, SEE BUTYLENE GLYCOL											
Butylene Polyglycol, SEE BUTYLENE GLYCOL											
iso-Butyl Formate											
n-Butyl Formate											
Butyl Heptyl Ketone											
Butyl Methyl Ketone, SEE METHYL BUTYL KETONE											
Butyl Stearate											
Butyl Toluene											
Butyrolactone (gamma)											
	BUE	0.003	0.012	0.026	0.045	0.069					
	BLA										



TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

CARGO	20.0% MAX					40.0% MAX					60.0% MAX					80.0% MAX					
	C H R I S	L I Q U I D																			
(SEE "TABLE IV" FOR APPLICABLE CONDITIONS)		1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)	5,000 (BBL/ HR)															
Dimethylbenzene							***														
Dimethyl Glutarate	DGT																				
Dimethyl Phthalate	DTL	0.003	0.012	0.025	0.044	0.067															
Dimethyl Polysiloxane	DMP																				
2,2-Dimethylpropane-1,3-diol	DDI																				
Dimethyl Succinate	DSE																				
Dinonyl Phthalate	DIF	0.003	0.012	0.025	0.044	0.068															
Di(octylphenyl)amine	DOP	0.003	0.012	0.025	0.044	0.067															
Diocetyl Phthalate	DPN	0.003	0.012	0.026	0.045	0.069															
Dipentene	DIL	0.003	0.012	0.025	0.044	0.068															
Diphenyl	DDO	0.003	0.012	0.025	0.044	0.068															
Diphenyl, Diphenyl Ether mixture	DPE	0.003	0.012	0.025	0.044	0.068															
Diphenyl Ether	DOB																				
Diphenyl Ether, Biphenyl Ether mixture	DPG	0.003	0.012	0.026	0.045	0.069															
Dipropylene Glycol	DGY																				
Dipropylene Glycol Dibenzoate	DPY																				
Dipropylene Glycol Methyl Ether	DFF	0.004	0.017	0.036	0.063	0.097															
DISTILLATES: Flashed feed stocks	DSR	0.004	0.017	0.036	0.063	0.097															
DISTILLATES: Straight run	DTP																				
Ditridecyl Phthalate	DUP																				
Diundecyl Phthalate	DOC																				
Dodecane (all isomers)	DDN																				
Dodecanol	DOZ	0.003	0.012	0.025	0.044	0.068															
Dodecene (all isomers)	DOD	0.003	0.012	0.025	0.044	0.068															
DODECENE	DBB	0.011	0.041	0.089	0.156	0.242															
Dodecylbenzene	DOL																				
Dodecyl Phenol																					
Drilling mud (low toxicity) (if flammable or combustible)/ Epoxylated linear alcohols, C11-C15	ETH																				
Ethane	EEO																				
2-Ethoxyethanol	EEA																				
2-Ethoxyethyl Acetate																					
Ethoxylated alcohols, C11-C15, SEE THE ALCOHOL POLYETHOXYLATES																					
Ethoxy Triglycerol (crude)	ETG	0.003	0.012	0.025	0.044	0.067															
Ethyl Acetate	ETA	0.006	0.021	0.046	0.080	0.123															
Ethyl Acetoacetate	EAA	0.003	0.012	0.026	0.046	0.071															
Ethyl alcohol (ETHANOL)	EAL	0.004	0.015	0.032	0.056	0.087															
Ethyl Amyl Ketone	EAK																				
Ethyl Benzene	ETB	0.003	0.013	0.028	0.049	0.075															
Ethyl Butanol	EBT	0.003	0.012	0.026	0.045	0.069															
Ethyl Butyrate	EBR	0.004	0.014	0.031	0.054	0.083															
Ethyl Cyclohexane	ECY	0.003	0.013	0.028	0.048	0.075															
Ethylene	ETL																				
Ethylene Carbonate	EGL	0.003	0.012	0.025	0.044	0.067															
Ethylene Glycol	EGO																				
Ethylene Glycol Acetate	EGM																				
Ethylene Glycol Butyl Ether	EMA	0.003	0.012	0.026	0.045	0.068															
ETHYLENE GLYCOL BUTYL ETHER ACETATE																					
Ethylene Glycol Ether Acetate																					
Ethylene Glycol Tert-Butyl Ether																					
Ethylene Glycol Diacetate	EGY	0.003	0.012	0.025	0.044	0.068															
Ethylene Glycol Dibutyl Ether	EGB																				
Ethylene Glycol Ethyl Ether, SEE 2-ETHOXYETHANOL	EGF																				
Ethylene Glycol Ethyl Ether Acetate, SEE 2-ETHOXYETHYL ACETATE	EGA																				
Ethylene Glycol Isopropyl Ether	EGI																				
Ethylene Glycol Methyl Butyl Ether	EME	0.003	0.012	0.025	0.044	0.068															
Ethylene Glycol Methyl Ether	EGT																				
Ethylene Glycol Methyl Ether Acetate	EPE	0.003	0.012	0.025	0.044	0.068															
Ethylene Glycol Phenyl Ether	EDK																				
Ethylene Glycol Phenyl Ether, Diethylene Glycol Phenyl Ether mixture	EEP																				
Ethylene-Propylene Copolymer (in liquid mixtures)																					
Ethyl-3-Ethoxypropionate																					

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

CARGO	20.0% 40.0% 60.0% 80.0% 100.0				
	C H R I S	MAX LIQUID TRANSF RATE (MLTR)	MAX LIQUID TRANSF RATE (MLTR)	MAX LIQUID TRANSF RATE (MLTR)	MAX LIQUID TRANSF RATE (MLTR)
(SEE "TABLE IV" FOR APPLICABLE CONDITIONS)					
2-Ethylhexaldehyde, SEE OCTYL ALDEHYDES	EHA	1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)
2-Ethylhexanoic acid	EHO				5,000 (BBL/ HR)
2-Ethylhexanol, SEE OCTANOL (ALL ISOMERS)	EHK	0.003	0.012	0.025	0.044
Ethylhexoic acid, SEE 2-ETHYLHEXANOIC ACID					0.068
Ethyl Hexyl Phthalate (SEE ALSO DI 2-ETHYLHEXYL PHTHALATE)	EHE				
Ethyl Hexyl Tallate	EHT				
Ethyl Propionate	EPR	0.004	0.015	0.032	0.056
Ethyl Toluene	ETE	0.003	0.012	0.027	0.047
Fatty acid (saturated, C13 and above)					0.072
Fatty acid Amides					
Formamide	FAM	0.003	0.012	0.025	0.044
Furfuryl Alcohol	FAL	0.003	0.012	0.025	0.044
Gas oil, cracked	GOC				0.068
GASOLINE BLENDING STOCKS: Alkylates	GAK	0.013	0.048	0.105	0.185
GASOLINE BLENDING STOCKS: Reformates	GRF	0.013	0.048	0.105	0.185
GASOLINES: Automotive (containing not over 4.23 grams lead per gallon)	GAT	0.013	0.048	0.105	0.185
GASOLINES: Aviation (containing not over 4.86 grams lead per gallon) Aviation	GAV	0.013	0.048	0.105	0.185
GASOLINES: Casinghead (natural)	GCS	0.013	0.048	0.105	0.185
GASOLINES: Polymer	GPL	0.013	0.048	0.105	0.185
GASOLINES: Straight run	GSR	0.013	0.048	0.105	0.185
Glycerine	GCR	0.003	0.012	0.025	0.044
Glycerol, SEE GLYCERINE					0.067
Glycerol Polyalkoxylate					
Glycerol Triacetate					
Glycidyl Ester of Tertiary Carboxylic acid, SEE GLYCIDYL ESTER OF TRIDECYL ACETIC ACID					
Glycidyl Ester of Tridecyl Acetic acid	GLT				
Glycidyl Ester of Versatic acid, SEE GLYCIDYL ESTER OF TRIDECYL ACETIC ACID					
Glycol Diacetate, SEE ETHYLENE GLYCOL DIACETATE					
Glycols, Resins and Solvents mixtures					
Glycol Triacetate, SEE GLYCERYL TRIACETATE					
Glyoxal solution (40% or less)					
Grease					
Heptadecane					
Heptane (all isomers) (METHYHEXANE)	HMX	0.005	0.017	0.038	0.065
HEPTANE (N-)	HPT	0.005	0.017	0.038	0.065
Heptanoic acid	HEP	0.003	0.012	0.025	0.044
Heptanol (all isomers)	HTK	0.003	0.012	0.025	0.044
HEPTANOL	HTN	0.003	0.012	0.025	0.044
Heptene (all isomers)	HPX	0.005	0.018	0.039	0.069
HEPTENE (1-)	HTE	0.005	0.018	0.039	0.068
Heptyl Acetate	HPE	0.003	0.012	0.026	0.045
Herbicide (C15 -H22 -NO2 -CI), SEE METOLACHLOR					
Hexaethylene Glycol					
Hexamethylene Glycol					
Hexamethylenetetramine solutions	HTS				
Hexane (all isomers)	HXS	0.007	0.027	0.059	0.103
HEXANE	HXA	0.007	0.027	0.059	0.103
Hexanoic acid	HXO	0.003	0.012	0.025	0.044
Hexanol	HXN	0.004	0.014	0.030	0.052
Hexene (all isomers)	HEX	0.008	0.029	0.063	0.110
HEXENE (1-)	HXE	0.008	0.029	0.064	0.112
HEXENE (2-)	HXT	0.008	0.029	0.064	0.112
Hexyl Acetate	HAE				0.173
Hexylene Glycol	HXG	0.003	0.012	0.025	0.044
Hog Grease, SEE LARD					0.067
2-Hydroxy-4-(methylthio)butanoic acid	HBA				
HYDROCARBON 5-9 (MOVED TO SUB-O, NON TABLE 151, 6/24/95)	HFN				
Hydroxy terminated Polybutadiene, SEE POLYBUTADIENE, HYDROXYL TERMINATED/					
Isophorone	IPH	0.003	0.012	0.025	0.044
JET FUELS: JP-1 (Kerosene)	JPO	0.003	0.012	0.026	0.045
JET FUELS: JP-3	JPT	0.011	0.042	0.092	0.162
JET FUELS: JP-4	JPF	0.006	0.021	0.045	0.079
					0.122

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

	C	20.0% MAX LIQUID	40.0% MAX LIQUID	60.0% MAX LIQUID	80.0% MAX LIQUID	100.0% MAX LIQUID
	H	TRANSF RATE (MLTR)	TRANSF RATE (MLTR)	TRANSF RATE (MLTR)	TRANSF RATE (MLTR)	TRANSF RATE (MLTR)
	R					
	I					
	S					
CARGO						
JET FUELS: JP-5 (Kerosene, heavy)	JPV	1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)	5,000 (BBL/ HR)
JET FUELS: JP-8	JPE	0.003	0.012	0.026	0.045	0.069
Kerosene	KRS	0.003	0.012	0.026	0.045	0.070
Lactic acid						
Lard						
Latex, liquid synthetic, including: Styrene-Butadien rubber	LLS					
Latex, liquid synthetic, including: Carboxylated Styrene-Butadien Copolymer						
Magnesium Nonyl Phenol Sulfide	MSE					
Magnesium Sulfonate						
Maleic Anhydride Copolymer						
2-Mercaptobenzothiazol (in liquid mixtures)	MTH					
Methane						
3-Methoxy-1-Butanol	MOA					
3-Methoxybutyl Acetate	MPO					
1-Methoxy-2-Propyl Acetate	MTG					
Methoxy Triglycol, SEE TRIETHYLENE GLYCOL METHYL ETHER	MTT	0.006	0.023	0.049	0.086	0.133
Methyl Acetate	MAE					
Methyl Acetoacetate	MAL	0.004	0.015	0.033	0.058	0.089
Methyl alcohol (SEE METHANOL)	MAC	0.003	0.013	0.028	0.048	0.074
Methyl Amyl Acetate	MAA	0.003	0.013	0.027	0.047	0.073
Methyl Amyl alcohol	MAK					
Methyl Amyl Ketone	MBL					
Methyl Butanol, SEE THE AMYL ALCOHOLS	MBK	0.004	0.014	0.030	0.052	0.080
Methyl Butenol	MBY					
Methyl n-Butyl Ketone	MBU	0.004	0.014	0.031	0.055	0.084
Methyl Butynol	MEK	0.005	0.019	0.041	0.073	0.111
Methyl Butyrate	MTF	0.012	0.047	0.102	0.179	0.278
Methyl Ethyl Ketone	MHK	0.003	0.012	0.026	0.045	0.068
Methyl Formal (DIMETHYL FORMAL)	MIC					
Methyl Heptyl Ketone	MIK	0.004	0.014	0.031	0.053	0.082
Methyl Isobutyl Carbinol, SEE METHYL AMYL ALCOHOL	MNA	0.003	0.012	0.025	0.044	0.068
Methyl Isobutyl Ketone	MPN	0.007	0.025	0.054	0.094	0.144
3-Methyl-3-Methoxybutanol	MTN	0.008	0.030	0.066	0.115	0.178
3-Methyl-3-Methoxybutyl Acetate	MPY					
1-Methyl Naphthalene	MBE	0.003	0.012	0.025	0.044	0.068
Methyl Pentene	MCO					
2-METHYL-1-PENTENE	MNS	0.003	0.012	0.026	0.046	0.071
5-METHYL-1-PENTENE	MRE	0.003	0.012	0.026	0.046	0.070
N-Methyl-2-Pyrrolidone	PTN					
Methyl Tert-Butyl Ether (MTBE)	NSV	0.003	0.012	0.026	0.045	0.070
Metolachlor	NSS	0.003	0.012	0.026	0.046	0.071
Mineral spirits	NVM	0.003	0.012	0.026	0.046	0.070
Myrcene	NFS					
NAPHTHA: Aromatic (Having less than 10% Benzene)	NTI					
NAPHTHA: Cracking fraction	NAX	0.003	0.012	0.027	0.047	0.072
NAPHTHA: Heavy	NAN	0.003	0.012	0.027	0.047	0.072
NAPHTHA: Paraffinic	NNA					
NAPHTHA: Petroleum	NON	0.003	0.013	0.027	0.047	0.073
NAPHTHA: Solvent	NNS	0.003	0.012	0.026	0.045	0.069
NAPHTHA: Stoddard solvent	NNN	0.003	0.012	0.026	0.045	0.069
NAPHTHA: Varnish makers' and painters' (75%)	NNI	0.003	0.012	0.026	0.045	0.069
Naphthalene Sulfonic acid-Formaldehyde Copolymer, Sodium salt solution						
Naphthenic acid						
Nonane (all isomers)						
NONANE						
Nonanoic acid (all isomers)						
Nonanoic, Tridecanoic acid mixture						
Nonene						
Nonyl alcohol (all isomers)						
NONYL ALCOHOL						
NONYL ALCOHOL (iso-)						
Nonyl Methacrylate Monomer						

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

CARGO	20.0%		40.0%		60.0%		80.0%		100.0		
	C H R I S	L I Q U I D	H T R A T E R A T E (MLTR)	L I Q U I D	T R A N S F	R A T E R A T E (MLTR)	L I Q U I D	T R A N S F	R A T E R A T E (MLTR)	L I Q U I D	T R A N S F
(SEE "TABLE IV" FOR APPLICABLE CONDITIONS)											
Nonyl Phenol											
Nonyl Phenol Poly(4-12)ethoxylates	NNP	0.003									
Nonyl Phenol Sulfide (90% or less)	NPE		0.012								
Noxious liquid, N.O.S. (17) ("Trade name," contains "principal components"), Category											
Non-Noxious liquid, N.O.S. (18) ("Trade name," contains principal components), Appen											
Octadecene											
Octadecenoamide solution (Oleamide)		ODD									
Octane (all isomers)	OAX	0.004		0.014		0.029		0.051		0.079	
OCTANE	OAN	0.004		0.014		0.029		0.051		0.079	
Octanoic acid (all isomers)	OAA	0.003		0.012		0.025		0.044		0.068	
Octanol (all isomers)	OCX	0.003		0.012		0.025		0.044		0.068	
OCTANOL	OTA	0.003		0.012		0.025		0.044		0.068	
Octene (all isomers)	OTX	0.004		0.014		0.030		0.052		0.081	
OCTENE (1-)	OTE	0.004		0.014		0.031		0.053		0.082	
Octyl Acetate											
Octyl alcohol (iso-, n-) (all isomers), SEE OCTANOL (ALL ISOMERS)	OCX	0.003		0.012		0.025		0.044		0.068	
OCTYL ALCOHOL	IOA	0.003		0.012		0.025		0.044		0.068	
Octyl Aldehydes	OAL										
Octyl Decyl Adipate	ODA										
Octyl Epoxytallate	OET										
Octyl Phthalate. SEE DI-(2-ETHYLHEXYL) PHTHALATE											
OIL, EDIBLE: Babassu	OBB										
OIL, EDIBLE: Beechnut											
OIL, EDIBLE: Castor	OCA										
OIL, EDIBLE: Cocoa butter											
OIL, EDIBLE: Coconut	OCC										
OIL, EDIBLE: Cod liver											
OIL, EDIBLE: Corn	OCO										
OIL, EDIBLE: Cottonseed	OCS										
OIL, EDIBLE: Fish, N.O.S.	OFS										
OIL, EDIBLE: Grapeseed											
OIL, EDIBLE: Groundnut											
OIL, EDIBLE: Hazelnut	OLD										
OIL, EDIBLE: Lard											
OIL, EDIBLE: Maize											
OIL, EDIBLE: Mustard seed	OOL										
OIL, EDIBLE: Nutmeg Butter	OPM										
OIL, EDIBLE: Olive	OPO										
OIL, EDIBLE: Palm	OPN										
OIL, EDIBLE: Palm kernel											
OIL, EDIBLE: Peanut											
OIL, EDIBLE: Poppy											
OIL, EDIBLE: Raisin seed	ORP										
OIL, EDIBLE: Rice bran	OSF										
OIL, EDIBLE: Safflower											
OIL, EDIBLE: Salad											
OIL, EDIBLE: Sesame											
OIL, EDIBLE: Soya bean	OSB										
OIL, EDIBLE: Sunflower, SEE SUNFLOWER SEED											
OIL, EDIBLE: Sunflower seed	OSN										
OIL, EDIBLE: Tucum	OTC										
OIL, EDIBLE: Vegetable, N.O.S.	OVG										
OIL, EDIBLE: Walnut											
OIL, FUEL: No. 1 (Kerosene)	OON										
OIL, FUEL: No. 1-D	OOD										
OIL, FUEL: No. 2	OTW	0.004		0.015		0.032		0.055		0.085	
OIL, FUEL: No. 2-D	OTD										
OIL, FUEL: No. 4	OFR	0.003		0.012		0.026		0.045		0.069	
OIL, FUEL: No. 5	OFV	0.003		0.012		0.026		0.045		0.069	
OIL, FUEL: No. 6	OSX	0.003		0.012		0.026		0.045		0.069	
OIL, MISC: Absorption	OAS										
OIL, MISC: Aliphatic											

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

(SEE "TABLE IV" FOR APPLICABLE CONDITIONS)

		20.0%	40.0%	60.0%	80.0%	100.0
		MAX	MAX	MAX	MAX	MAX
C	Liquid	Liquid	Liquid	Liquid	Liquid	Liquid
H	Transf	Transf	Transf	Transf	Transf	Transf
R	Rate	Rate	Rate	Rate	Rate	Rate
I	(MLTR)	(MLTR)	(MLTR)	(MLTR)	(MLTR)	(MLTR)
S						
CARGO		1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)	5,000 (BBL/ HR)
OIL, MISC: Animal, N.O.S.						
OIL, MISC: Aromatic						
OIL, MISC: Aviation F2300						
OIL, MISC: Clarified						
OIL, MISC: Coal						
OIL, MISC: Coconut oil, esterified, SEE COCONUT OIL, FATTY ACID METHYL ESTER						
OIL, MISC: Coconut oil, fatty acid						
OIL, MISC: Coconut oil, fatty acid Methyl Ester						
OIL, MISC: Coconut oil, Methyl Ester, SEE COCONUT OIL FATTY ACID METHYL ESTER						
OIL, MISC: Cottonseed, fatty acid, SEE COTTONSEED OIL, FATTY ACID						
OIL, MISC: Croton						
OIL, MISC: Crude						
OIL, MISC: Diesel						
OIL, MISC: Gas, low pour						
OIL, MISC: Gas, low sulfur						
OIL, MISC: Heartcut distillate						
OIL, MISC: Lanolin						
OIL, MISC: Linseed						
OIL, MISC: Lubricating						
OIL, MISC: Mineral						
OIL, MISC: Mineral seal						
OIL, MISC: Motor						
OIL, MISC: Neatsfoot						
OIL, MISC: Oiticica						
OIL, MISC: Palm oil, fatty acid Methyl Ester						
OIL, MISC: Palm oil, Methyl Ester, SEE SEE PALM OIL, FATTY ACID METHYL ESTER						
OIL, MISC: Penetrating						
OIL, MISC: Perilla						
OIL, MISC: Pilchard						
OIL, MISC: Pine						
OIL, MISC: Range						
OIL, MISC: Residual						
OIL, MISC: Resin						
OIL, MISC: Resinous petroleum						
OIL, MISC: Road						
OIL, MISC: Rosin						
OIL, MISC: Seal						
OIL, MISC: Soapstock						
OIL, MISC: Soya bean (epoxidized)						
OIL, MISC: Sperm						
OIL, MISC: Spindle						
OIL, MISC: Spray						
OIL, MISC: Tall						
OIL, MISC: Tall, fatty acid						
OIL, MISC: Tanner's						
OIL, MISC: Transformer						
OIL, MISC: Tung						
OIL, MISC: Turbine						
OIL, MISC: Whale						
OIL, MISC: White (mineral)						
OIL, MISC: Wood						
alpha-Olefins (C13 - C18)						
Olefins (C13 and above, all isomers)						
Oleic acid						
Oleyl alcohol (OCTADECENOL), SEE ALCOHOLS (C13 AND ABOVE)						
Organic Amine 70, SEE AMINOETHYLDIETHANOLAMINE, AMINOETHYL-ETHANOLAMINE SOLUTION						
Palm Stearin						
n-Paraffins (C10 - C20)						
Pentadecanol, SEE SEE ALCOHOLS (C13 AND ABOVE)						
Pentaethylene Glycol						
Pentaethylenhexamine						
Pentane (all isomers)						

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

(SEE "TABLE IV" FOR APPLICABLE CONDITIONS)

CARGO		20.0%	40.0%	60.0%	80.0%	100.0%
		MAX LIQUID TRANSF RATE (MLTR)	MAX LIQUID TRANSF RATE (MLTR)	MAX LIQUID TRANSF RATE (MLTR)	MAX LIQUID TRANSF RATE (MLTR)	MAX LIQUID TRANSF RATE (MLTR)
PENTANE (iso-)		1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)	5,000 (BBL/ HR)
PENTANE (n-)	IPT	0.023	0.087	0.191	0.336	0.521
Pentanoic acid	PTA	0.016	0.061	0.135	0.237	0.367
Pentene (all isomers)	PTX	0.020	0.075	0.165	0.290	0.449
PENTENE (1-)	PTE	0.020	0.075	0.165	0.290	0.449
Petrolatum	PTL					
1-Phenyl-1-Xylyl Ethane	PXE					
Phosphosulfurized Bicyclic Terpene						
Phthalate plasticizers, SEE INDIVIDUAL PHTHALATES						
Pinene	PIN	0.003	0.013	0.028	0.048	0.074
Polyalkenyl Succinic Anhydride Amine						
Polyalkylene Glycols, Polyalkylene Glycol Monoalkyl Ethers mixtures	PPX					
Polyalkylene Oxide Polyol	PAO					
Polamine, Amide mixture						
Polybutadiene, Hydroxyl terminated						
Polybutene	PLB	0.003	0.012	0.026	0.046	0.071
Polydimethylsiloxane						
Polyethylene Glycol						
Polyethylene Glycol Dimethyl Ether						
Polyglycerol						
Polyisobutylene, SEE POLYBUTENE						
Polymerized Esters						
Poly(20)oxyethylene Sorbitan Monooleate	PSM					
Polypropylene	PLP					
Polypropylene Glycol	PGC	0.003	0.012	0.025	0.044	0.068
Polypropylene Glycol Methyl Ether	PGM	0.004	0.013	0.029	0.050	0.076
Polysiloxane						
Polystyrene Diakyl Maleate						
Potassium Oleate	POE					
Propane	PRP					
n-Propoxypropanol	PXP					
Propyl Acetate (iso-)	IAC	0.004	0.016	0.034	0.059	0.092
Propyl Acetate (n-)	PAT	0.004	0.016	0.034	0.060	0.092
Propyl alcohol (iso-)	IPA	0.004	0.015	0.034	0.058	0.090
Propyl alcohol (n-)	PAL	0.004	0.013	0.028	0.049	0.076
Propylbenzene (n-)	PBZ	0.003	0.012	0.026	0.046	0.070
iso-Propylcyclohexane	IPX	0.003	0.012	0.025	0.044	0.068
Propylene	PPL					
Propylene-Butylene Copolymer	PBP					
Propylene Dimer	PDR					
Propylene Glycol (1,2-PROPANDIOL)	PPG	0.003	0.012	0.025	0.044	0.067
Propylene Glycol Monoalkyl Ether	PGE					
Propylene Glycol Ethyl Ether	PGY					
Propylene Glycol Methyl Ether	PME	0.003	0.013	0.028	0.049	0.075
Propylene Polymer (in liquid mixtures)						
Propylene Tetramer	PTT	0.003	0.012	0.025	0.044	0.067
Propylene Trimer	PTR					
Pseudocumene, SEE TRIMETHYLBENZENES						
Rum						
Sodium Acetate, Glycol, water solutions						
Sodium Acetate solution	SAN					
Sodium Benzoate solution	SBN					
Sodium Sulfonate						
Stearic acid	SRA					
Stearyl alcohol (Octadecanol)						
Sulfolane	SFL	0.003	0.012	0.025	0.044	0.068
Tallow	TLO					
Tallow alcohol, SEE ALCOHOLS (C13 AND ABOVE)						
Tallow fatty acid	TFD					
Tallow Alkyl Nitrile						
Tetradecanol	TTN					
1-Tetradecene, SEE THE OLEFIN OR ALPHA-OLEFIN ENTRIES	TTD	0.003	0.012	0.025	0.044	0.068

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

CARGO	20.0%		40.0%		60.0%		80.0%		100.0%	
	C H R I S	MAX LIQUID TRANSF RATE (MLTR)								
(SEE "TABLE IV" FOR APPLICABLE CONDITIONS)		1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)	5,000 (BBL/ HR)				
Tetradecylbenzene	***									
Tetraethylene Glycol	TBD									
Tetrahydronaphthalene	TTG	0.003	0.012	0.025	0.044	0.068				
Tetrapropylbenzene, SEE ALKYL(C9-C17) BENZENES	THN	0.003	0.012	0.025	0.044	0.068				
Toluene	TOL	0.004	0.015	0.032	0.055	0.085				
Triaryphosphate	TBP									
Tributyl Phosphate	TCP	0.003	0.012	0.025	0.044	0.068				
Tricresyl Phosphate (less than 1% of the ortho isomer)	TRD	0.003	0.012	0.025	0.044	0.068				
Tridecane	TDN	0.003	0.012	0.025	0.044	0.068				
Tridecanoic acid	TDC	0.003	0.012	0.025	0.044	0.068				
Tridecanol, SEE ALCOHOLS (C13 AND ABOVE)	TRB									
1-Tridecene	TEB	0.003	0.012	0.025	0.044	0.068				
Tridecylbenzene	TEG	0.003	0.012	0.025	0.044	0.068				
Triethylbenzene	TGD									
Triethylene Glycol	TGE									
Triethylene Glycol Butyl Ether	TPS	0.003	0.012	0.025	0.044	0.068				
Triethylene Glycol Butyl Ether mixture	TIP									
Triethylene Glycol di-(2-ethylbutyrate)	TRE	0.003	0.012	0.026	0.045	0.070				
Triethylene Glycol Ether mixture	TMB	0.003	0.012	0.026	0.045	0.070				
Triethylene Glycol Ethyl Ether	TMD	0.003	0.012	0.026	0.045	0.070				
Triethylene Glycol Methyl Ether	TME	0.003	0.012	0.026	0.045	0.070				
Triethyl Phosphate	TPR									
Triisooctyl Trimellitate	TMP									
Triisopropanolamine	TGC									
Trimethylbenzenes (all isomers)	TGM									
TRIMETHYL BENZENE (1,2,5-)	TRP									
TRIMETHYL BENZENE (1,2,3-)	TPT									
TRIMETHYL BENZENE (1,2,4-) (PSEUDOCUMENE)										
Trimethylol Propane Polyethoxylate										
2,2,4-Trimethyl pentanediol-1,3-diisobutyrate										
2,2,4-Trimethyl-3-pentanol-1-isobutyrate										
Tripropylene, SEE PROPYLENE TRIMER										
Tripropylene Glycol										
Tripropylene Glycol Methyl Ether										
Trixylenyl Phosphate										
Turpentine										
Turpentine substitute (White spirit), SEE WHITE SPIRIT (LOW (15-20%) AROMATIC)										
Undecanol										
Undecene (1-)	UDC	0.003	0.012	0.026	0.045	0.068				
Undecyl alcohol	UND	0.003	0.012	0.025	0.044	0.068				
Undecylbenzene	UDB									
Vinyl Acetate-fumarate Copolymer										
Waxes:										
WAXES: Candelilla										
WAXES: Carnauba										
WAXES: Paraffin										
WAXES: Petroleum										
White spirit, SEE WHITE SPIRIT (LOW (15-20%) AROMATIC)										
White spirit (low (15 - 20%) aromatic)										
Wine, SEE ALCOHOLIC BEVERAGES, N.O.S.	WSL									
Wool grease										
Xylenes (ortho-, meta-, para-)	XLX	0.003	0.013	0.028	0.048	0.074				
XYLENE (M-)	XLM	0.003	0.013	0.028	0.048	0.074				
XYLENE (O-)	XLO	0.003	0.013	0.027	0.047	0.073				
XYLENE (P-)	XLP	0.003	0.013	0.028	0.048	0.074				
XYLENOL	XYL	0.003	0.012	0.026	0.045	0.069				
Zinc Dialkyldithiophosphate										

TABLE V: SUMMARY OF PRESSURE DROP FROM MOST REMOTE CARGO TANK TO VAPOR SHORE CONNECTION

	20.0% MAX	40.0% MAX	60.0% MAX	80.0% MAX	100.0% MAX
C	LIQUID	LIQUID	LIQUID	LIQUID	LIQUID
H	TRANSF	TRANSF	TRANSF	TRANSF	TRANSF
R	RATE	RATE	RATE	RATE	RATE
I	(MLTR)	(MLTR)	(MLTR)	(MLTR)	(MLTR)
S					
CARGO	1,000 (BBL/ HR)	2,000 (BBL/ HR)	3,000 (BBL/ HR)	4,000 (BBL/ HR)	5,000 (BBL/ HR)
46 CFR SUBCHAPTER D, BUT NOT TABLE 30.25-1	***				
AROMATIC RESIN OIL 60	ARS	0.003	0.012	0.025	0.044
AROMATIC RESIN OIL 80	ARS	0.003	0.012	0.025	0.044
AROMATIC RESIN OILS					0.068

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE	(MDWP)	3.000 PSIG		
SPILL VALVE SET PRESSURE	(Ps/v)	1.750 PSIG		
CARGO TANK P/V SETTING	(Pp/v)	1.500 PSIG		
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH		
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw) max	6,750 BPH		
	C    LIQUID	CARGO	EQUIVALENT	
	H    SPECIFIC	MAX	WATER	
	R    GRAVITY	LIQUID	LIQUID	Qw <= (Qw) max
	I	TRANSFER	TRANSFER	
CARGO	S	RATE	RATE	
	(1)	(Q1)	Qw = (Q1) * SG1^-.5	
			(BPH)	(BPH)
		*** *****		

46 CFR SUBCHAPT O, TABLE 151

ACETIC ACID	AAC	1.05	5,000	5,123	OK
ACETIC ANHYDRIDE	ACA	1.08	5,000	5,203	OK
ACETONITRILE	ATN	0.78	5,000	4,416	OK
ACRYLIC ACID	ACR	1.05	5,000	5,123	OK
ACRYLONITRILE	ACN	0.81	5,000	4,500	OK
ADIPONITRILE	ADN	0.95	5,000	4,873	OK
ALUMINUM SULFATE SOLUTION	ASX	1.76	5,000	6,633	OK
AMINOETHYLETHANOLAMINE	AEE	1.03	5,000	5,070	OK
AMMONIUM BISULFITE SOLN (70% OR LESS)	ABX	1.44	5,000	6,000	OK
AMMONIUM HYDROXIDE (28% OR LESS NH3)	AMH				
ANTHRACENE OIL (COAL TAR FRACTION)	AHO				
BENZENE	BNZ	0.88	5,000	4,688	OK
BENZENE HYDROCARBON MIXTURES (W/ACETYLENES) (W/10% BENZENE OR MORE)	BHA	0.84	5,000	4,583	OK
BENZENE HYDROCARBON MIXTURES (W/10% BENZENE OR MORE)	BHB	0.84	5,000	4,583	OK
BENZENE, TOLUENE, XYLENE MIXTURES (HAVING 10% BENZENE OR MORE)	BTX	0.84	5,000	4,583	OK
iso-BUTYL ACRYLATE	BAI	0.88	5,000	4,690	OK
n-BUTYL ACRYLATE	BTC	0.90	5,000	4,741	OK
BUTYL ACRYLATE (SEE ISO- & n- BUTYL ACRYLATE)	BAR	0.90	5,000	4,743	OK
BUTYL METHACRYLATE	BMH	0.88	5,000	4,690	OK
iso-BUTYRALDEHYDE	BAD	0.80	5,000	4,481	OK
n-BUTYRALDEHYDE	BTR	0.80	5,000	4,472	OK
BUTYRALDEHYDES (CRUDE)	BFA	0.82	5,000	4,528	OK
BUTYRALDEHYDE (ISO-, n-)	BAE	0.82	5,000	4,528	OK
CAMPHOR OIL (LIGHT)	CPO	0.92	5,000	4,804	OK
CARBON TETRACHLORIDE	CBT	1.59	5,000	6,305	OK
CAUSTIC POTASH SOLUTION	CPS	1.50	5,000	6,124	OK
CAUSTIC SODA SOLUTION	CSS	1.50	5,000	6,124	OK
CHLOROBENZENE	CRB	1.11	5,000	5,268	OK
CHLOROFORM	CRF	1.48	5,000	6,083	OK
CHLOROSULFONIC ACID	CSA	1.79	5,000	6,690	OK
COAL TAR NAPHTHA SOLVENT	NCT	0.88	5,000	4,690	OK
CREOSOTE (COAL TAR)	CCT	1.07	5,000	5,172	OK
CREOSOTE (WOOD)	CWD	1.07	5,000	5,172	OK
CRESOLS (ALL ISOMERS)	CRS	1.05	5,000	5,123	OK
CRESOLS WITH LESS THAN 5% PHENOL (SEE CRESOLS (ALL ISOMERS))	CRS	1.05	5,000	5,123	OK
CRESOLS WITH 5% OR MORE PHENOL (SEE PHENOL)	CFP	1.07	5,000	5,172	OK
CRESYLATE SPENT CAUSTIC	CSC	1.55	5,000	6,225	OK
CRESYLIC ACID, SODIUM SALT SOLUTION, SEE CRESYLATE SPENT CAUSTIC	CAK (TAR ?)				
CROTONALDEHYDE	CTA	0.85	5,000	4,610	OK
CYCLOHEXANONE	CCH	0.95	5,000	4,873	OK
CYCLOHEXYLAMINE	CHA	0.87	5,000	4,664	OK
DECYL ACRYLATE (iso-, n-)	DAT	0.89	5,000	4,717	OK
DICHLOROBENZENE (ALL ISOMERS)	DBX	1.30	5,000	5,701	OK
1,1-DICHLOROETHANE	DCH	1.18	5,000	5,431	OK
2,2-DICHLOROETHYL ETHER	DEE	1.22	5,000	5,523	OK
DICHLOROMETHANE (ALSO KNOWN AS METHYLENE CHLORIDE)	DCM	1.32	5,000	5,745	OK
2,4-DICHLOROPHOXYACETIC ACID DIETHANOLAMINE SALT SOLUTION	DDE				
2,4-DICHLOROPHOXYACETIC ACID, DIMETHYLAMINE SALT SOLUTION	DAD				
2,4-DICHLOROPHOXYACETIC ACID, TRIISOPROPANOLAMINE SALT SOLUTION	DTI				
1,1-,1,2- OR 1,3- DICHLOROPROPANE	DPX	1.16	5,000	5,385	OK
1,3-DICHLOROPROPENE	DPU	1.23	5,000	5,545	OK
DICHLOROPROPENE, DICHLOROPROPANE MIXTURES	DMX	1.21	5,000	5,500	OK

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE	(MDWP)	3,000 PSIG
SPILL VALVE SET PRESSURE	(Ps/v)	1,750 PSIG
CARGO TANK P/V SETTING	(Pp/v)	1,500 PSIG
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw) max	6,750 BPH

CARGO	C	LIQUID	CARGO	EQUIVALENT	$Q_w \leq (Q_w)_{max}$
	H	SPECIFIC	MAX	WATER	
R	GRAVITY	LIQUID	LIQUID	TRANSFER	
I		TRANSFER		TRANSFER	
S		RATE		RATE	
	(1)	(Q1)		$Q_w = (Q1) * SG_1^{.5}$	
			(BPH)	(BPH)	

2,2-DICHLOROPROPIONIC ACID  
DIETHANOLAMINE  
DIETHYLAMINE  
DIETHYLENETRIAMINE  
DIETHYL ETHER, SEE ETHYL ETHER  
DIISOBUTYLAMINE  
DIISOPROPANOLAMINE  
DIISOPROPYLAMINE  
N,N-DIMETHYLACETAMIDE  
DIMETHYLETHANOLAMINE  
DIMETHYLFORMAMIDE  
1,4-DIOXANE  
DI-N-PROPYLAMINE  
ETHANOLAMINE  
ETHYL ACRYLATE  
ETHYLAMINE SOLUTION (72% OR LESS)  
N-ETHYLBUTYLAMINE  
N-ETHYLCYCLOHEXYLAMINE  
ETHYLENE CYANOHYDRIN  
ETHYLENEDIAMINE  
ETHYLENE DIBROMIDE  
ETHYLENE DICHLORIDE  
ETHYLENE GLYCOL PROPYL ETHER  
2-ETHYLHEXYL ACRYLATE  
ETHYLIDENE NORBORNENE  
ETHYL METHACRYLATE  
2-ETHYL-3-PROPYLACROLEIN  
FERRIC CHLORIDE SOLUTIONS  
FORMALDEHYDE SOLUTION (37% TO 50%)  
FORMIC ACID  
FURFURAL  
GLUTARALDEHYDE SOLUTION (50% OR LESS)  
HEXAMETHYLEDIAMINE SOLUTION  
HEXAMETHYLEIMINE  
HYDROCHLORIC ACID SPENT (15% OR LESS)  
ISOPENTALDEHYDE (MIXED ISOMERS) (SEE VALERALDEHYDE (ISO-, N-))  
ISOPRENE  
KRAFT PULPING LIQUORS (FREE ALKALI CONTENT 3% OR MORE) (INCLUDING: BLACK, GREKPL  
MESITYL OXIDE  
METHYL ACRYLATE  
METHYLCYCLOPENTADIENE DIMER  
METHYL DIETHANOLAMINE  
2-METHYL-5-ETHYLPYRIDINE  
METHYLENE CHLORIDE (SEE DICHLOROMETHANE)  
METHYL METHACRYLATE  
2-METHYLPYRIDINE  
alpha-METHYLSTYRENE  
MORPHOLINE  
NITRIC ACID (70% OR LESS)  
NITROPROPANE (-1, OR -2)  
OCTYL NITRATES (ALL ISOMERS)  
OLEUM  
PENTACHLOROETHANE  
1, 3-PENTADIENE  
PERCHLOROETHYLENE (SAME AS TETRACHLOROETHYLENE)

DCN				
DEA	1.09	5,000	5,220	OK
DEN	0.71	5,000	4,213	OK
DET	0.96	5,000	4,899	OK
DEH				
DBU	0.75	5,000	4,330	OK
DIP	0.98	5,000	4,950	OK
DIA	0.72	5,000	4,243	OK
DAC	0.95	5,000	4,873	OK
DMB	0.89	5,000	4,717	OK
DMF	0.95	5,000	4,873	OK
DOX	1.04	5,000	5,099	OK
DNA	0.74	5,000	4,301	OK
MEA	1.02	5,000	5,050	OK
EAC	0.93	5,000	4,822	OK
EAN	0.80	5,000	4,472	OK
EBA	0.74	5,000	4,301	OK
ECC	0.86	5,000	4,637	OK
ETC	1.04	5,000	5,099	OK
EDA	0.91	5,000	4,770	OK
EDB	2.17	4,582	6,750	OK
EDC	1.26	5,000	5,612	OK
EGP	0.91	5,000	4,770	OK
EAI	0.89	5,000	4,717	OK
ENB	0.90	5,000	4,743	OK
ETM	0.92	5,000	4,796	OK
EPA	0.85	5,000	4,610	OK
FCS				
FMS	1.13	5,000	5,315	OK
FMA	1.22	5,000	5,523	OK
FFA	1.20	5,000	5,477	OK
GTA				
HMC	0.93	5,000	4,822	OK
HMI	0.88	5,000	4,690	OK
HCS	1.21	5,000	5,500	OK
IPR	0.69	5,000	4,153	OK
KRAFT PULPING LIQUORS (FREE ALKALI CONTENT 3% OR MORE) (INCLUDING: BLACK, GREKPL				
MSO	0.86	5,000	4,637	OK
MAM	0.95	5,000	4,873	OK
MCK	0.94	5,000	4,848	OK
MDE	1.04	5,000	5,099	OK
MEP	0.92	5,000	4,796	OK
MMM	0.94	5,000	4,848	OK
MPR	0.95	5,000	4,873	OK
MSR	0.89	5,000	4,717	OK
MPL	1.00	5,000	5,000	OK
NCD				
NPM	0.99	5,000	4,975	OK
ONE	1.00	5,000	5,000	OK
OLM	1.98	4,797	6,750	OK
PCE	1.67	5,000	6,461	OK
PDE	0.68	5,000	4,123	OK
PER	1.62	5,000	6,364	OK

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESS  
 SPILL VALVE SET PRESSURE  
 CARGO TANK P/V SETTING  
 "TARGET" MAX LIQUID TRANSFER RATE  
 SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE

(MDWP)	3.000 PSIG
(Ps/v)	1.750 PSIG
(Pp/v)	1.500 PSIG
(TMLTR)	5,000 BPH
(Qw) max	6,750 BPH

C	LIQUID	CARGO	EQUIVALENT
H	SPECIFIC	MAX	WATER
R	GRAVITY	LIQUID	LIQUID
I		TRANSFER	TRANSFER
S		RATE	RATE
	(1)	(Q1)	Qw=(Q1)*SG1^.5

		(BPH)	(BPH)
***	*****		
PHOSPHORIC ACID	PAC	1.83	4,990 ✓
POLYETHYLENE POLYAMINES	PEB	0.99	5,000
POLYMETHYLENE POLYPHENYL ISOCYANATE	PPI	1.20	5,000
POTASSIUM HYDROXIDE SOLUTION (SEE CAUSTIC POTASH SOLUTION)			
iso-PROPANOLAMINE	MPA	0.96	5,000
PROPANOLAMINE (iso-, n-)	PAX	0.96	5,000
PROPIONIC ACID	PNA	1.00	5,000
iso-PROPYLAMINE	IPP	0.69	5,000
iso-PROPYL ETHER	IPE	0.72	5,000
PYRIDINE	PRD	0.98	5,000
SODIUM ALUMINATE SOLUTION	SAU		
SODIUM CHLORATE SOLUTION (50% OR LESS)	SDD	1.63	5,000
SODIUM DICHROMATE SOL'N (70% OR LESS)	SDL		
SODIUM HYDROXIDE SOLUTION (SEE CAUSTIC SODA SOLUTION)			
SODIUM HYPOCHLORITE SOL'N (15% OR LESS)	SHP	1.10	5,000
SODIUM SULFIDE, HYDROSULFIDE SOLUTIONS (H <sub>2</sub> S 15 PPM OR LESS)	SSH	1.32	5,000
SODIUM SULFIDE HYDROSULFIDE SOLUTIONS (15 PPM < H <sub>2</sub> S < 200 PPM)	SSI	1.32	5,000
SODIUM SULFIDE HYDROSULFIDE SOLUTIONS (H <sub>2</sub> S GREATER THAN 200 PPM)	SSJ	1.32	5,000
SODIUM THIOCYANATE SOLUTION (56% OR LESS)	STS		
STYRENE MONOMER	STY	0.92	5,000
SULFURIC ACID	SFA	1.84	4,976
SULFURIC ACID, SPENT	SAC	1.39	5,000
1,1,2,2-TETRACHLOROETHANE (ACETYLENE TETRACHLORIDE)	TEC	1.59	5,000
TETRAETHYLENEPENTAMINE	TEP	1.00	5,000
TETRAHYDROFURAN	THF	0.89	5,000
1,1,2-TRICHLOROETHANE (VINYL TRICHLORIDE)	TCM	1.44	5,000
TRICHLOROETHANE (SEE 1,1,2-TRICHLOROETHANE)			
TRICHLOROETHYLENE	TCL	1.46	5,000
1,2,3-TRICHLOROPROPANE	TCN	1.39	5,000
TRIETHANOLAMINE	TEA	1.13	5,000
TRIETHYLAMINE	TEN	0.73	5,000
TRIETHYLENETETRAMINE	TET	0.98	5,000
UREA, AMMONIUM NITRATE SOL'N (CONTAINING MORE THAN 2% NH <sub>3</sub> )	UAS		
VALERALDEHYDE (iso-, n-)		0.79	5,000
VALERALDEHYDE (iso-)	IVA	0.79	5,000
VALERALDEHYDE (n-)	VAL	0.84	5,000
VANILLAN BLACK LIQUOR (FREE ALKALI CONTENT 3% OR MORE)	VBL		
VINYL ACETATE	VAM	0.94	5,000
VINYLTOLUENE	VNT	0.90	5,000

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE	(MDWP)	3.000 PSIG		
SPILL VALVE SET PRESSURE	(Ps/v)	1.750 PSIG		
CARGO TANK P/V SETTING	(Pp/v)	1.500 PSIG		
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH		
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw)max	6,750 BPH		
	C	LIQUID	CARGO	EQUIVALENT
	H	SPECIFIC	MAX	WATER
	R	GRAVITY	LIQUID	LIQUID
CARGO	I		TRANSFER	TRANSFER
	S		RATE	RATE
		(1)	(Q1)	$Q_w = (Q1) * SG1^{.5}$
			(BPH)	(BPH)

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1,1-DICHLOROPROPANE	DPB	1.16	5,000	5,385	OK
1,1,1-TRICHLOROETHANE		1.51	5,000	6,144	OK
1,2-DICHLOROPROPANE	DPP	1.16	5,000	5,385	OK
1,3 CYCLOPENTADIENE					
1,3-DICHLOROPROPANE	DPC	1.16	5,000	5,385	OK
2-METHYL-2-HYDROXY-3-BUTYNE	MHB	0.86	5,000	4,637	OK
2,4-DICHLOROPHOXYACETIC ACID, DIMETHYLAMINE SALT SOLUTION (70% OR LESS)	DDA				
3-PENTENENITRILE	PNT	(CRUDE ?)			
AEROTHENNE TT (1,1,1-TRICHLOROETHANE)					
ALKYLBENZENE					
AMINOETHYLPIPERAZINE	AEP				
BENZENE RAFFINATE (ASSUME VAPOR PROPERTIES SIMILAR TO BENZENE)					
BENZENE SULFONYL CHLORIDE	BSC	0.70	5,000	4,183	OK
BENZYL ACETATE	BZE	1.38	5,000	5,874	OK
BENZYL CHLORIDE (STABILIZED)	BCL	1.04	5,000	5,099	OK
BUTANOL		1.10	5,000	5,244	OK
BUTYL ETHER (n-)	BTE	0.77	5,000	4,387	OK
BUTYLENE OXIDE (1,2-)	BTO	0.83	5,000	4,555	OK
BUTYRIC ACID	BRA	0.96	5,000	4,899	OK
CARBOLIC ACID	CBO	1.04	5,000	5,099	OK
CHLOROACETIC ACID (80% OR LESS)	CHM	1.58	5,000	6,285	OK
CHLOROPROPIONIC ACID (2- OR 3-)	CPM	1.26	5,000	5,612	OK
CHLOROTOLUENE (m-)	CTM	1.07	5,000	5,172	OK
CHLOROTOLUENE (o-)	CTO	1.08	5,000	5,196	OK
CHLOROTOLUENE (p)	CRN	1.07	5,000	5,172	OK
CHLOROTOLUENES (MIXED ISOMERS)	CHI	1.08	5,000	5,196	OK
CREOSOTE (ALL ISOMERS)	CCW	1.07	5,000	5,172	OK
CRESYLIC ACID TAR	CRX	1.05	5,000	5,123	OK
CYCLOHEPTANE	CYE	0.81	5,000	4,500	OK
CYCLOHEXANONE, CYCLOHEXANOL MIXTURE	CYX	0.95	5,000	4,873	OK
CYCLOHEXYL ACETATE	CYC	0.97	5,000	4,924	OK
CYCLOPENTADIENE, STYRENE, BENZENE MIXTURE	CSB	1.50	5,000	6,124	OK
CYCLOPENTANE	CYP	0.74	5,000	4,301	OK
DECANOIC ACID	DCO	5.94	2,770	6,750	OK
DI 2 ETHYLHEXYL PHTHALATE (SEE ALSO ETHYLHEXYL PHTHALATE)		0.98	5,000	4,955	OK
DICHLOROISOPROPYL ETHER (2,2'-)	DCI	1.11	5,000	5,268	OK
DICHLOROPROPANE		1.16	5,000	5,385	OK
DICHLOROPROPENE		1.23	5,000	5,545	OK
DIETHYL SULFATE	DSU	1.18	5,000	5,431	OK
DIETHYLETHANOLAMINE	DAE	0.89	5,000	4,717	OK
DODECYL BENZENE					
DODECYLDIMETHYLAMINE TETRADECYLDIMETHYLAMINE MIXTURE	DOT				
DRIPOLENE					
ETHANOL (see ethyl alcohol)					
ETHYL BROMIDE					
ETHYL TERT-BUTYL ETHER	EBE	0.73	5,000	4,272	OK
ETHYLAMINE	EAM	0.80	5,000	4,472	OK
ETHYLENE DICHLORIDE 1,1,2-TRICHLOROETHANE MIXTURE	ETX	1.44	5,000	6,000	OK
ETHYLMERCAPTAN (SAME AS ETHANETHIOL)					
ETHYLPHENOL	EPL	1.04	5,000	5,099	OK
FORMALDEHYDE SOLUTION (50% OR MORE), METHANOL MIXTURES	MTM	0.79	5,000	4,444	OK
HYDROSULFIDE					

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESS  
 SPILL VALVE SET PRESSURE  
 CARGO TANK P/V SETTING  
 "TARGET" MAX LIQUID TRANSFER RATE  
 SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE

(MDWP)	3.000 PSIG
(Ps/v)	1.750 PSIG
(Pp/v)	1.500 PSIG
(TMLTR)	5,000 BPH
(Qw) max	6,750 BPH

CARGO	C	LIQUID	CARGO	EQUIVALVENT	$Qw \leq (Qw)_{max}$
	H	SPECIFIC	MAX	WATER	
	R	GRAVITY	LIQUID	LIQUID	
	I		TRANSFER	TRANSFER	
	S		RATE	RATE	
		(1)	(Q1)	$Qw = (Q1) * SG1^{.5}$	
				(BPH)	(BPH)
INDENES			*** *****		

ISOBUTYL ACETATE	IBA			
ISOPRENE, PENTADIENE MIXTURE	IPN			
ISO-PROPYL ALCOHOL				
LAURIC ACID	LRA	0.79	5,000	4,444
METHACRYLONITRILE		0.88	5,000	4,690
METHANOL	MET	0.80	5,000	4,472
METHYL STYRENE		0.79	5,000	4,447
METHYL STYRENE, INDENES, ALKYLBENZENE MIXTURES	MIA			
METHYLCYCLOHEXANE	MCY	0.77	5,000	4,387
METHYLHEXANE (SAME AS HEPTANE)				
MONOETHANOLAMINE	MEA	1.02	5,000	5,050
MONOISOPROPANOLAMINE		0.96	5,000	4,899
NAPHTHALENE (MOLTEN)	NTM	1.15	5,000	5,362
NEODECANOIC ACID	NEA	0.92	5,000	4,796
NITRILOTRIACETIC ACID	NAA (& SALTS ?)			
NITROPHENOL (MOLTEN)	NTP	1.49	5,000	6,103
NITROPROPANE (60%), NITROETHANE (40%) MIXTURE	NNM	1.05	5,000	5,123
NITROTOLUENE (o-, p-)	NIT	1.16	5,000	5,385
PARALDEHYDE	PDH	0.99	5,000	4,975
POLYGLYCERINE, SODIUM SALT SOLN (CONTAINING 3% OR MORE SODIUM HYDROXIE)	PGS			
PROPIONALDEHYDE	PAD	0.81	5,000	4,500
PROPIONIC ANHYDRIDE	PAH	1.01	5,000	5,025
PROPIONITRILE	PCN	0.70	5,000	4,183
PROPYLAMINE (n-)	PRA	0.72	5,000	4,243
PROPYLBENZENE				
PYROLYSIS GASOLINE (GREATER THAN 5% BENZENE)	GPY	0.84	5,000	4,583
PYROLYSIS RESIDUAL FUELS		0.89	5,000	4,717
SEWAGE, RAW	SWR			
SODIUM SULFIDE (SOLID IN WATER)	SDS	1.53	5,000	6,185
STYRENE	STY	0.92	5,000	4,796
STYRENE CRUDE	STX	0.92	5,000	4,796
STYRENE TAR	STT			
TETRAMETHYLBENZENE (1,2,3,5-)	TTB	0.89	5,000	4,717
TOLUIDINE (o-)	TLI	1.00	5,000	5,000
TRICHLOROBENZENE (1,2,4-)	TCB	1.45	5,000	6,021
TRIISOPROPANOLAMINE SALT OF 2,4-DICHLOROPHOXY ACETIC ACID SOL'N				
TRIPHENYLBORANE	TPE			
UNDECANOIC ACID	UDA	0.89	5,000	4,717
HYDROCARBON 5-9	HFN	0.85	5,000	4,610

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE	(MDWP)	3,000 PSIG		
SPILL VALVE SET PRESSURE	(Ps/v)	1,750 PSIG		
CARGO TANK P/V SETTING	(Pp/v)	1,500 PSIG		
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH		
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw) max	6,750 BPH		
	C CARGO EQUIVALENT			
	H SPECIFIC MAX WATER			
	R GRAVITY LIQUID LIQUID TRANSFER			Qw <= (Qw) max
	I RATE RATE			
CARGO	S (1) (Q1) Qw = (Q1) * SG1^.5			
		(BPH)	(BPH)	

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Acetone	ACT	0.79	5,000	4,450	OK
Acetophenone	ACP	1.03	5,000	5,065	OK
Acetyl Tributyl Citrate		1.05	5,000	5,114	OK
Acrylonitrile-Styrene Copolymer dispersion in Polyether Polyol	ALE				
Alcohols (C13 and above)	ALY				
Alcoholic beverages, N.O.S.					
Alcohol (C6 - C17) (secondary) Poly(3-6)ethoxylates					
Alcohol (C12 - C15) Poly(1-3)ethoxylates					
Alcohol (C12 - C15) Poly(3-11)ethoxylates					
Alkenylsuccinic acid					
Alkenylsuccinic Anhydride					
Alkyl (C9 - C17) Benzenes	AKB				
Alkylbenzenesulfonic acid (4% or less)	ABS				
Alkyl Phthalates (n-)					
Alkyl Succinate Formaldehyde Hydr-oxyamino condensate (3.2% or less)					
Aminoethyldiethanolamine, Aminoethylethanolamine solution					
Amyl Acetate (commercial, iso-, n-, sec-)	AEC	0.87	5,000	4,664	OK
AMYL ACETATE (n-)	AML	0.88	5,000	4,690	OK
AMYL ACETATE (iso-)	IAT	0.88	5,000	4,690	OK
Amyl alcohol (iso-, n-, sec-, primary) (SEE ALSO IAA)	AAI	0.82	5,000	4,528	OK
Amyl alcohol (n-)	AAN	0.82	5,000	4,528	OK
Amyl alcohol (tert-)	AAI				
AMYL ALCOHOL, PRIMARY	APM	0.82	5,000	4,528	OK
AMYL ALCOHOL, (sec-)	ASE	0.82	5,000	4,528	OK
Amylene	AMZ				
AMYL ALCOHOL, (iso-)	IAA	0.82	5,000	4,528	OK
Amyl Methyl Ketone	AMK				
Amyl Tallate					
Asphalt	ASP	1.04	5,000	5,087	OK
ASPHALT BLENDING STOCKS: Roofers flux	ARF				
ASPHALT BLENDING STOCKS: Straight run residue	ASR				
Behenyl alcohol					
Benzene Tricarboxylic acid Trioctyl Ester					
Benzyl alcohol	BAL	1.05	5,000	5,123	OK
Bicyclic Terpenol Polyamide salt					
Brake fluid base mixtures (containing Poly(2-8)alkylene (C2-C3) glycols, PolBFX					
Butane	BMX	1.03	5,000	5,074	OK
Butene, SEE BUTYLENE					
Butene Oligomer	BOL				
Butyl Acetate (iso-, n-)	BAX	0.87	5,000	4,664	OK
BUTYL ACETATE (N-)	BCN	0.88	5,000	4,690	OK
Butyl Acetate (sec-)	BTA	0.89	5,000	4,717	OK
Butyl alcohol (iso-, n-, sec-, tert-)					
BUTYL ALCOHOL (ISO-)	IAL	0.81	5,000	4,500	OK
BUTYL ALCOHOL (N-)	BAN	0.81	5,000	4,500	OK
BUTYL ALCOHOL (SEC-)	BAS	0.81	5,000	4,500	OK
BUTYL ALCOHOL (TERT-)	BAT	0.78	5,000	4,416	OK
Butyl Benzyl Phthalate	BPH	1.12	5,000	5,292	OK
Butylene	BTN				
Butylene Glycol	BUG				
1,3-Butylene Glycol, SEE BUTYLENE GLYCOL					
Butylene Polyglycol, SEE BUTYLENE GLYCOL					

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE	(MDWP)	3,000 PSIG		
SPILL VALVE SET PRESSURE	(Ps/v)	1,750 PSIG		
CARGO TANK P/V SETTING	(Pp/v)	1,500 PSIG		
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH		
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw) max	6,750 BPH		
	C    LIQUID	CARGO	EQUIVALENT	
	H    SPECIFIC	MAX	WATER	
	R    GRAVITY	LIQUID	LIQUID	Qw <= (Qw) max
	I	TRANSFER	TRANSFER	
CARGO	S	RATE	RATE	
	(1)	(Q1)	Qw = (Q1) * SG1^.5	
			(BPH)	(BPH)
	***	*****		
iso-Butyl Formate				
n-Butyl Formate				
Butyl Heptyl Ketone				
Butyl Methyl Ketone, SEE METHYL BUTYL KETONE	BHK			
Butyl Stearate				
Butyl Toluene				
Butyrolactone (gamma)	BUE	0.85	5,000	4,610
Calcium Alkylphenate	BLA			OK
Calcium Alkyl Salicylate				
Calcium Amino Nonyl Phenolate				
Calcium Carboxylate				
Caprolactam solutions				
Carbon black base	CLS	1.02	5,000	5,050
Cetyl alcohol (HEXADECANOL) SEE ALCOHOLS (C13 AND ABOVE)		0.90	5,000	4,743
Cetyl-Stearal alcohol				OK
Cleaning spirit (unleaded)				
Coal tar				
Cumene	COR	1.11	5,000	5,268
Cycloaliphatic resins	CUM	0.86	5,000	4,640
Cyclohexane				OK
Cyclohexanol	CHX	0.78	5,000	4,413
1,3-Cyclopentadiene dimer (molten)	CHN	0.95	5,000	4,873
Cyclopentadiene polymers, SEE 1,3-CYCLOPENTADIENE DIMER (MOLTEN)	CPD	0.69	5,000	4,153
Cymene (para-)				OK
Decahydronaphthalene	CMP	0.86	5,000	4,637
Decaldehyde (iso-)	DHN	0.89	5,000	4,717
Decaldehyde (n-)	IDA	0.83	5,000	4,555
Decane	DAL	0.83	5,000	4,555
Decene	DDC			
Decyl alcohol (all isomers) (DECANOL)	DCE	0.74	5,000	4,301
DECYL ALCOHOL (iso-)	DAX	0.83	5,000	4,555
DECYL ALCOHOL (n-)	ISA	0.83	5,000	4,555
Decylbenzene (n-)	DAN	0.83	5,000	4,555
Detergent Alkylate	DBZ	0.86	5,000	4,637
Diacetone alcohol				OK
Dialkyl (C10-C14) Benzenes	DAA	0.97	5,000	4,933
Dialkyl (C7-C13) Phthalates	DAB			
Dibutyl Carbinol	DAH			
Dibutyl Phthalate (ortho-)				
Dicyclopentadiene, SEE 1,3-CYCLOPENTADIENE DIMER (MOLTEN)	DPA	1.05	5,000	5,123
Diethylbenzene	DPT	0.98	5,000	4,950
Diethylene Glycol	DEB	0.87	5,000	4,664
Diethylene Glycol Butyl Ether	DEG	1.12	5,000	5,292
Diethylene Glycol Butyl Ether Acetate	DME	0.95	5,000	4,873
Diethylene Glycol Dibutyl Ether	DEM			
Diethylene Glycol Diethyl Ether	DIG			
Diethylene Glycol Ethyl Ether	DGE			
Diethylene Glycol Ethyl Ether Acetate	DGA	0.99	5,000	4,975
Diethylene Glycol Methyl Ether	DGM	1.03	5,000	5,074
Diethylene Glycol Methyl Ether Acetate	DGR			
Diethylene Glycol Phenyl Ether	DGP			
Diethylene Glycol Phthalate	DGL			
Di-(2-ethylhexyl)adipate	DEH			
Di-(2-ethylhexyl)phthalate	DIE			
Diethyl Phthalate	DPH			

### CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE  
SPILL VALVE SET PRESSURE  
CARGO TANK P/V SETTING  
"TARGET" MAX LIQUID TRANSFER RATE  
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE

(MDWP)	3,000 PSIG
(Ps/v)	1,750 PSIG
(Pp/v)	1,500 PSIG
(TMLTR)	5,000 BPH
(Qw) max	6,750 BPH

C	LIQUID	CARGO	EQUIVALVENT	
H	SPECIFIC	MAX	WATER	
R	GRAVITY	LIQUID	LIQUID	$Qw \leq (Qw)_{max}$
I		TRANSFER	TRANSFER	
S		RATE	RATE	
	(1)	(Q1)	$Qw = (Q1) * SG1^{.5}$	

(BPH) (BPH)

Diglycidyl Ether of Bisphenol A	BDE			
Diheptyl Phthalate	DHP			
Dihexyl Phthalate	DHA			
Diisobutylcarbinol	DBC	0.81	5,000	4,500
Diisobutylene	DBL	0.72	5,000	4,243
Diisobutyl Ketone	DIK	0.81	5,000	4,500
Diisobutyl Phthalate	DIT			
Diisodecyl Phthalate	DID			
Diisononyl Adipate	DNY			
Diisononyl Phthalate	DIN			
Diisooctyl Phthalate	DIO			
Diisopropylbenzene (all isomers)	DIX	0.86	5,000	4,637
Diisopropyl Naphthalene	DII			
Dimethyl Adipate	DLA			
Dimethylbenzene				
Dimethyl Glutarate	DGT			
Dimethyl Phthalate	DTL	1.19	5,000	5,454
Dimethyl Polysiloxane	DMP			
2,2-Dimethylpropane-1,3-diol	DDI			
Dimethyl Succinate	DSE			
Dinonyl Phthalate	DIF	0.97	5,000	4,924
Di(octylphenyl)amine	DOP	0.98	5,000	4,950
Dioctyl Phthalate	DPN	0.84	5,000	4,583
Dipentene	DIL	0.99	5,000	4,975
Diphenyl	DDO	1.07	5,000	5,172
Diphenyl, Diphenyl Ether mixture	DPE	1.07	5,000	5,172
Diphenyl Ether	DOB			
Diphenyl Ether, Biphenyl Ether mixture	DPG	1.03	5,000	5,074
Dipropylene Glycol	DGY			
Dipropylene Glycol Dibenzoate	DPY			
Dipropylene Glycol Methyl Ether	DFF	0.75	5,000	4,330
DISTILLATES: Flashed feed stocks	DSR	0.73	5,000	4,272
DISTILLATES: Straight run	DTP			
Ditridecyl Phthalate	DUP			
Diundecyl Phthalate	DOC			
Dodecane (all isomers)	DDN			
Dodecanol	DOZ	0.76	5,000	4,359
Dodecene (all isomers)	DOD	0.76	5,000	4,359
DODECENE	DDD	0.86	5,000	4,637
Dodecylbenzene	DOL			
Dodecyl Phenol				
Drilling mud (low toxicity) (if flammable or combustible)/	ETH	0.47	5,000	3,410
EpoxyLATED linear alcohols, C11-C15	EEO	1.04	5,000	5,099
Ethane	EEA	1.04	5,000	5,099
2-Ethoxyethanol	ETG	1.02	5,000	5,050
2-Ethoxyethyl Acetate	ETA	0.90	5,000	4,743
Ethoxylated alcohols, C11-C15, SEE THE ALCOHOL POLYETHOXYLATES	EAA	1.03	5,000	5,074
Ethoxy Triglycol (crude)	EAL	0.79	5,000	4,441
Ethyl Acetate	EAK			
Ethyl Acetoacetate	ETB	0.87	5,000	4,664
Ethyl alcohol (ETHANOL)	EBT	0.83	5,000	4,555
Ethyl Amyl Ketone	EBR	0.88	5,000	4,690
Ethyl Benzene				
Ethyl Butanol				
Ethyl Butyrate				

## CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE	(MDWP)	3.000	PSIG	
SPILL VALVE SET PRESSURE	(Ps/v)	1.750	PSIG	
CARGO TANK P/V SETTING	(Pp/v)	1.500	PSIG	
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000	BPH	
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw)max	6,750	BPH	
<hr/>				
CARGO	C H R I S	LIQUID SPECIFIC GRAVITY	CARGO MAX LIQUID TRANSFER RATE (1)	EQUIVALENT WATER LIQUID TRANSFER RATE $Q_w \leq (Q_w)_{max}$ $Q_w = (Q_1) * SGL^{.5}$ (BPH) (BPH)
<hr/>				
Ethyl Cyclohexane	ECY	0.79	5,000	4,444 OK
Ethylene	ETL			
Ethylene Carbonate				
Ethylene Glycol	EGL	1.13	5,000	5,315 OK
Ethylene Glycol Acetate	EGO			
Ethylene Glycol Butyl Ether	EGM			
ETHYLENE GLYCOL BUTYL ETHER ACETATE	EMA	0.94	5,000	4,848 OK
Ethylene Glycol Ether Acetate				
Ethylene Glycol Tert-Butyl Ether				
Ethylene Glycol Diacetate	EGY	1.10	5,000	5,244 OK
Ethylene Glycol Dibutyl Ether	EGB			
Ethylene Glycol Ethyl Ether, SEE 2-ETHOXYETHANOL	EGF			
Ethylene Glycol Ethyl Ether Acetate, SEE 2-ETHOXYETHYL ACETATE	EGA			
Ethylene Glycol Isopropyl Ether	EGI			
Ethylene Glycol Methyl Butyl Ether				
Ethylene Glycol Methyl Ether	EME	1.10	5,000	5,244 OK
Ethylene Glycol Methyl Ether Acetate	EGT			
Ethylene Glycol Phenyl Ether	EPE	1.10	5,000	5,244 OK
Ethylene Glycol Phenyl Ether, Diethylene Glycol Phenyl Ether mixture	EDX			
Ethylene-Propylene Copolymer (in liquid mixtures)				
Ethyl-3-Ethoxypropionate	EEP			
2-Ethylhexaldehyde, SEE OCTYL ALDEHYDES	EHA	0.82	5,000	4,528 OK
2-Ethylhexanoic acid	EHO			
2-Ethylhexanol, SEE OCTANOL (ALL ISOMERS)	EHX	0.84	5,000	4,583 OK
Ethylhexoic acid, SEE 2-ETHYLHEXANOIC ACID				
Ethyl Hexyl Phthalate (SEE ALSO DI 2-ETHYLHEXYL PHTHALATE)	EHE			
Ethyl Hexyl Tallate	EHT			
Ethyl Propionate	EPR	0.89	5,000	4,717 OK
Ethyl Toluene	ETE	0.88	5,000	4,690 OK
Fatty acid (saturated, C13 and above)				
Fatty acid Amides				
Formamide	FAM	1.13	5,000	5,315 OK
Furfuryl Alcohol	FAL	1.13	5,000	5,315 OK
Gas oil, cracked	GOC			
GASOLINE BLENDING STOCKS: Alkylates	GAK	0.75	5,000	4,330 OK
GASOLINE BLENDING STOCKS: Reformates	GRF	0.80	5,000	4,472 OK
GASOLINES: Automotive (containing not over 4.23 grams lead per gallon)	GAT	0.74	5,000	4,301 OK
GASOLINES: Aviation (containing not over 4.86 grams lead per gallon)	GAV	0.71	5,000	4,213 OK
GASOLINES: Casinghead (natural)	GCS	0.67	5,000	4,093 OK
GASOLINES: Polymer	GPL	0.75	5,000	4,330 OK
GASOLINES: Straight run	GSR	0.75	5,000	4,330 OK
Glycerine	GCR	1.26	5,000	5,612 OK
Glycerol, SEE GLYCERINE				
Glycerol Polyalkoxylate				
Glycerol Triacetate				
Glycidyl Ester of Tertiary Carboxylic acid, SEE GLYCIDYL ESTER OF TRIDECYL ACETIC ACID				
Glycidyl Ester of Tridecyl Acetic acid	GLT			
Glycidyl Ester of Versatic acid, SEE GLYCIDYL ESTER OF TRIDECYL ACETIC ACID				
Glycol Diacetate, SEE ETHYLENE GLYCOL DIACETATE				
Glycols, Resins and Solvents mixtures				
Glycol Triacetate, SEE GLYCERYL TRIACETATE				
Glyoxal solution (40% or less)				
Grease				
Heptadecane				
Heptane (all isomers) (METHYHEXANE)	HMX	0.68	5,000	4,135 OK

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE	(MDWP)	3,000 PSIG		
SPILL VALVE SET PRESSURE	(Ps/v)	1,750 PSIG		
CARGO TANK P/V SETTING	(Pp/v)	1,500 PSIG		
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH		
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw)max	6,750 BPH		
	C	LIQUID	CARGO	EQUIVALENT
	H	SPECIFIC	MAX	WATER
	R	GRAVITY	LIQUID	LIQUID
CARGO	I		TRANSFER	TRANSFER
	S		RATE	RATE
		(1)	(Q1)	$Q_w = (Q1) * SG1^{.5}$
				(BPH) (BPH)
	***	*****		
HEPTANE (N-)	HPT	0.68	5,000	4,123 OK
Heptanoic acid	HEP	0.92	5,000	4,796 OK
Heptanol (all isomers)	HTX	0.82	5,000	4,528 OK
HEPTANOL	HTN	0.82	5,000	4,528 OK
Heptene (all isomers)	HPX	0.70	5,000	4,183 OK
HEPTENE (1-)	HTE	0.70	5,000	4,183 OK
Heptyl Acetate	HPE	0.88	5,000	4,690 OK
Herbicide (C15 -H22 -NO2 -CI), SEE METOLACHLOR				
Hexaethylene Glycol				
Hexamethylene Glycol				
Hexamethylenetetramine solutions	HTS			
Hexane (all isomers)	HXS	0.66	5,000	4,062 OK
HEXANE	HXA	0.66	5,000	4,062 OK
Hexanoic acid	HXO	0.93	5,000	4,822 OK
Hexanol	HDX	0.82	5,000	4,528 OK
Hexene (all isomers)	HEX	0.67	5,000	4,093 OK
HEXENE (1-)	HKE	0.67	5,000	4,093 OK
HEXENE (2-)	HXT	0.67	5,000	4,093 OK
Hexyl Acetate	HAE			
Hexylene Glycol	HXG	0.92	5,000	4,796 OK
Hog Grease, SEE LARD				
2-Hydroxy-4-(methylthio)butanoic acid	HBA			
HYDROCARBON 5-9 (MOVED TO SUB-O, NON TABLE 151, 6/24/95)	HFN			
Hydroxy terminated Polybutadiene, SEE POLYBUTADIENE, HYDROXYL TERMINATED/				
Isophorone				
JET FUELS: JP-1 (Kerosene)	IPH	0.93	5,000	4,822 OK
JET FUELS: JP-3	JPO	0.80	5,000	4,472 OK
JET FUELS: JP-4	JPT	0.80	5,000	4,472 OK
JET FUELS: JP-5 (Kerosene, heavy)	JPF	0.81	5,000	4,500 OK
JET FUELS: JP-8	JPV	0.82	5,000	4,528 OK
Kerosene	JPE			
Lactic acid	KRS	0.81	5,000	4,500 OK
Lard				
Latex, liquid synthetic, including: Styrene-Butadien rubber	LLS			
Latex, liquid synthetic, including: Carboxylated Styrene-Butadien Copolymer				
Magnesium Nonyl Phenol Sulfide				
Magnesium Sulfonate	MSE			
Maleic Anhydride Copolymer				
2-Mercaptobenzothiazol (in liquid mixtures)				
Methane	MTH			
3-Methoxy-1-Butanol				
3-Methoxybutyl Acetate	MOA			
1-Methoxy-2-Propyl Acetate	MPO			
Methoxy Triglycerol, SEE TRIETHYLENE GLYCOL METHYL ETHER	MTG			
Methyl Acetate	MTT	0.92	5,000	4,796 OK
Methyl Acetoacetate	MAE			
Methyl alcohol (SEE METHANOL)	MAL	0.79	5,000	4,444 OK
Methyl Amyl Acetate	MAC	0.86	5,000	4,637 OK
Methyl Amyl alcohol	MAA	0.81	5,000	4,500 OK
Methyl Amyl Ketone	MAK			
Methyl Butanol, SEE THE AMYL ALCOHOLS				
Methyl Butenol	MBL			
Methyl n-Butyl Ketone	MBK	0.81	5,000	4,500 OK
Methyl Butynol	MBY			
Methyl Butyrate	MBU	0.90	5,000	4,743 OK

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE	(MDWP)	3,000 PSIG		
SPILL VALVE SET PRESSURE	(Ps/v)	1,750 PSIG		
CARGO TANK P/V SETTING	(Pp/v)	1,500 PSIG		
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH		
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw) max	6,750 BPH		
	C	LIQUID	CARGO	EQUIVALENT
	H	SPECIFIC	MAX	WATER
	R	GRAVITY	LIQUID	LIQUID
CARGO	I		TRANSFER	TRANSFER
	S		RATE	RATE
		(1)	(Q1)	$Qw = (Q1) * SG1^{.5}$
			(BPH)	(BPH)
	***	*****		
Methyl Ethyl Ketone	MEK	0.80	5,000	4,472 OK
Methyl Formal (DIMETHYL FORMAL)	MTF	0.86	5,000	4,637 OK
Methyl Heptyl Ketone	MHK	0.83	5,000	4,555 OK
Methyl Isobutyl Carbinol, SEE METHYL AMYL ALCOHOL	MIC	0.84	5,000	4,583 OK
Methyl Isobutyl Ketone	MIK	0.80	5,000	4,472 OK
3-Methyl-3-Methoxybutanol				
3-Methyl-3-Methoxybutyl Acetate				
1-Methyl Naphthalene	MNA	1.02	5,000	5,050 OK
Methyl Pentene				
2-METHYL-1-PENTENE	MPN	0.69	5,000	4,153 OK
5-METHYL-1-PENTENE	MTN	0.67	5,000	4,093 OK
N-Methyl-2-Pyrrolidone	MPY			
Methyl Tert-Butyl Ether (MTBE)	MBE	0.74	5,000	4,301 OK
Metolachlor	MCO			
Mineral spirits	MNS	0.75	5,000	4,330 OK
Myrcene	MRE	0.80	5,000	4,472 OK
NAPHTHA: Aromatic (Having less than 10% Benzene)		.6 - .85		
NAPHTHA: Cracking fraction		.6 - .85		
NAPHTHA: Heavy		.6 - .85		
NAPHTHA: Paraffinic		.6 - .85		
NAPHTHA: Petroleum	PTN	.6 - .85		
NAPHTHA: Solvent	NSV	0.87	5,000	4,664 OK
NAPHTHA: Stoddard solvent	NSS	0.78	5,000	4,416 OK
NAPHTHA: Varnish makers' and painters' (75%)	NVM	0.77	5,000	4,387 OK
Naphthalene Sulfonic acid-Formaldehyde Copolymer, Sodium salt solution	NFS			
Naphthenic acid	NTI	1.02	5,000	5,050 OK
Nonane (all isomers)	NAX	0.72	5,000	4,243 OK
NONANE	NAN	0.72	5,000	4,243 OK
Nonanoic acid (all isomers)	NNA			
Nonanoic, Tridecanoic acid mixture				
Nonene	NON	0.73	5,000	4,272 OK
Nonyl alcohol (all isomers)	NNS	0.94	5,000	4,848 OK
NONYL ALCOHOL	NNN	0.94	5,000	4,848 OK
NONYL ALCOHOL (iso-)	NNI	0.94	5,000	4,848 OK
Nonyl Methacrylate Monomer				
Nonyl Phenol	NNP	0.95	5,000	4,873 OK
Nonyl Phenol Poly(4-12)ethoxylates	NPE			
Nonyl Phenol Sulfide (90% or less)				
Noxious liquid, N.O.S. (17) ("Trade name," contains "principal components"), Category D (i	ODD			
Non-Noxious liquid, N.O.S. (18) ("Trade name," contains principal components"), Appendix	OAX	0.70	5,000	4,183 OK
Octadecene	OAN	0.70	5,000	4,183 OK
Octadecenoamide solution (Oleamide)	OAA	0.91	5,000	4,770 OK
Octane (all isomers)	OCK	0.83	5,000	4,555 OK
OCTANE	OTA	0.83	5,000	4,555 OK
Octanoic acid (all isomers)	OTX	0.72	5,000	4,243 OK
Octanol (all isomers)	OTE	0.72	5,000	4,243 OK
OCTANOL				
Octene (all isomers)	OCX	0.83	5,000	4,555 OK
OCTENE (1-)	IOA	0.83	5,000	4,555 OK
Octyl Acetate	OAL			
Octyl alcohol (iso-, n-) (all isomers), SEE OCTANOL (ALL ISOMERS)	ODA			
OCTYL ALCOHOL	OET			
Octyl Aldehydes				
Octyl Decyl Adipate				
Octyl Epoxytallate				

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESS  
 SPILL VALVE SET PRESSURE  
 CARGO TANK P/V SETTING  
 "TARGET" MAX LIQUID TRANSFER RATE  
 SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE

(MDWP)	3,000 PSIG
(Ps/v)	1,750 PSIG
(Pp/v)	1,500 PSIG
(TMLTR)	5,000 BPH
(Qw) max	6,750 BPH

CARGO	C	LIQUID	CARGO	EQUIVALENT	
	H	SPECIFIC	MAX	WATER	$Q_w = (Q_w) \text{ max}$
R	GRAVITY	LIQUID	LIQUID	TRANSFER	
I		TRANSFER	TRANSFER		
S		RATE	RATE		
	(1)	(Q1)	$Q_w = (Q1) * SG1^{.5}$		

(BPH) (BPH)

\*\*\*\*\*

Octyl Phthalate. SEE DI-(2-ETHYLHEXYL) PHTHALATE					
OIL, EDIBLE: Babassu		OBB			
OIL, EDIBLE: Beechnut					
OIL, EDIBLE: Castor		OCA			
OIL, EDIBLE: Cocoa butter					
OIL, EDIBLE: Coconut		OCC	0.95	5,000	4,884
OIL, EDIBLE: Cod liver					OK
OIL, EDIBLE: Corn		OCO	0.96	5,000	4,886
OIL, EDIBLE: Cottonseed		OCS			OK
OIL, EDIBLE: Fish, N.O.S.		OFS	0.96	5,000	4,899
OIL, EDIBLE: Grapeseed					OK
OIL, EDIBLE: Groundnut					
OIL, EDIBLE: Hazelnut					
OIL, EDIBLE: Lard		OLD			
OIL, EDIBLE: Maize					
OIL, EDIBLE: Mustard seed					
OIL, EDIBLE: Nutmeg Butter					
OIL, EDIBLE: Olive		OOL			
OIL, EDIBLE: Palm		OPM			
OIL, EDIBLE: Palm kernel		OPO			
OIL, EDIBLE: Peanut		OPN			
OIL, EDIBLE: Poppy					
OIL, EDIBLE: Raisin seed					
OIL, EDIBLE: Rice bran		ORP			
OIL, EDIBLE: Safflower		OSF			
OIL, EDIBLE: Salad					
OIL, EDIBLE: Sesame					
OIL, EDIBLE: Soya bean		OSB	0.96	5,000	4,899
OIL, EDIBLE: Sunflower, SEE SUNFLOWER SEED			0.95	5,000	4,873
OIL, EDIBLE: Sunflower seed		OSN			OK
OIL, EDIBLE: Tucum		OTC			
OIL, EDIBLE: Vegetable, N.O.S.		OVG	0.96	5,000	4,899
OIL, EDIBLE: Walnut					OK
OIL, FUEL: No. 1 (Kerosene)		OON			
OIL, FUEL: No. 1-D		OOD			
OIL, FUEL: No. 2		OTW	0.88	5,000	4,690
OIL, FUEL: No. 2-D		OTD			OK
OIL, FUEL: No. 4		OFR	0.90	5,000	4,743
OIL, FUEL: No. 5		OFV	0.94	5,000	4,848
OIL, FUEL: No. 6		OSX	0.95	5,000	4,873
OIL, MISC: Absorption		OAS			OK
OIL, MISC: Aliphatic					
OIL, MISC: Animal, N.O.S.					
OIL, MISC: Aromatic					
OIL, MISC: Aviation F2300		OCF			
OIL, MISC: Clarified					
OIL, MISC: Coal					
OIL, MISC: Coconut oil, esterified, SEE COCONUT OIL, FATTY ACID METHYL ESTER					
OIL, MISC: Coconut oil, fatty acid					
OIL, MISC: Coconut oil, fatty acid Methyl Ester		OCM			
OIL, MISC: Coconut oil, Methyl Ester, SEE COCONUT OIL FATTY ACID METHYL ESTER					
OIL, MISC: Cottonseed, fatty acid, SEE COTTONSEED OIL, FATTY ACID		CFY	0.95	5,000	4,873
OIL, MISC: Croton					OK
OIL, MISC: Crude		OIL	0.95	5,000	4,873
OIL, MISC: Diesel		ODS	0.90	5,000	4,743

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESS	(MDWP)	3,000 PSIG			
SPILL VALVE SET PRESSURE	(Ps/v)	1,750 PSIG			
CARGO TANK P/V SETTING	(Pp/v)	1,500 PSIG			
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH			
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw)max	6,750 BPH			
	C    LIQUID	CARGO	EQUIVALENT		
	H    SPECIFIC	MAX	WATER		
	R    GRAVITY	LIQUID	LIQUID	Qw<= (Qw) max	
	I	TRANSFER	TRANSFER		
CARGO	S	RATE	RATE		
	(1)	(Q1)	Qw=(Q1)*SG1^.5		
			(BPH)	(BPH)	
	*** *****				
OIL, MISC: Gas, low pour					
OIL, MISC: Gas, low sulfur					
OIL, MISC: Heartcut distillate					
OIL, MISC: Lanolin					
OIL, MISC: Linseed					
OIL, MISC: Lubricating	OLB	0.90	5,000	4,743	OK
OIL, MISC: Mineral					
OIL, MISC: Mineral seal	OMS				
OIL, MISC: Motor	OMT				
OIL, MISC: Neatsfoot	ONF				
OIL, MISC: Oiticica	OOI				
OIL, MISC: Palm oil, fatty acid Methyl Ester	OPE	0.95	5,000	4,873	OK
OIL, MISC: Palm oil, Methyl Ester, SEE SEE PALM OIL, FATTY ACID METHYL ESTEROPRE					
OIL, MISC: Penetrating	OPT				
OIL, MISC: Perilla					
OIL, MISC: Pilchard					
OIL, MISC: Pine	OPI				
OIL, MISC: Range	ORG				
OIL, MISC: Residual					
OIL, MISC: Resin	ORS	1.02	5,000	5,050	OK
OIL, MISC: Resinous petroleum					
OIL, MISC: Road	ORD				
OIL, MISC: Rosin	ORN				
OIL, MISC: Seal					
OIL, MISC: Soapstock	OIS				
OIL, MISC: Soya bean (epoxidized)					
OIL, MISC: Sperm	OSP				
OIL, MISC: Spindle	OSD				
OIL, MISC: Spray	OSY				
OIL, MISC: Tall	OTL				
OIL, MISC: Tall, fatty acid	TOF				
OIL, MISC: Tanner's	OTN				
OIL, MISC: Transformer	OTF				
OIL, MISC: Tung	OTG				
OIL, MISC: Turbine	OTB	0.87	5,000	4,664	OK
OIL, MISC: Whale					
OIL, MISC: White (mineral)					
OIL, MISC: Wood					
alpha-Olefins (C13 - C18)	OAM				
Olefins (C13 and above, all isomers)	OLA	0.72	5,000	4,243	OK
Oleic acid					
Oleyl alcohol (OCTADECENOL), SEE ALCOHOLS (C13 AND ABOVE)					
Organic Amine 70, SEE AMINOETHYLDIETHANOLAMINE, AMINOETHYL-ETHANOLAMINE SOLUTION					
Palm Stearin	PMS				
n-Paraffins (C10 - C20)	PFN				
Pentadecanol, SEE SEE ALCOHOLS (C13 AND ABOVE)	PDC	0.83	5,000	4,555	OK
Pentaethylene Glycol					
Pentaethylenehexamine	PEP				
Pentane (all isomers)	PTY	0.63	5,000	3,957	OK
PENTANE (iso-)	IPT	0.62	5,000	3,937	OK
PENTANE (n-)	PTA	0.63	5,000	3,969	OK
Pentanoic acid					
Pentene (all isomers)	PTX	0.64	5,000	4,000	OK
PENTENE (1-)	PTE	0.64	5,000	4,000	OK
Petrolatum	PTL				

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE	(MDWP)	3,000 PSIG
SPILL VALVE SET PRESSURE	(Ps/v)	1,750 PSIG
CARGO TANK P/V SETTING	(Pp/v)	1,500 PSIG
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw)max	6,750 BPH

CARGO	C	LIQUID	CARGO	EQUIVALENT	$Q_w \leq (Q_w)_{max}$		
	H	SPECIFIC	MAX	WATER			
	R	GRAVITY	LIQUID	LIQUID	TRANSFER		
	I		TRANSFER		TRANSFER		
	S		RATE	RATE			
		(1)	(Q1)	$Q_w = (Q1) * SG1^{.5}$			
			(BPH)	(BPH)			
1-Phenyl-1-Xylyl Ethane			PXE				
Phosphosulfurized Bicyclic Terpene							
Phthalate plasticizers, SEE INDIVIDUAL PHTHALATES							
Pinene							
Polyalkenyl Succinic Anhydride Amine			PIN	0,86	5,000	4,637	OK
Polyalkylene Glycols, Polyalkylene Glycol Monoalkyl Ethers mixtures			PPX				
Polyalkylene Oxide Polyol			PAO	1.04	5,000	5,099	OK
Polamine, Amide mixture							
Polybutadiene, Hydroxyl terminated							
Polybutene			PLB	0.91	5,000	4,770	OK
Polydimethylsiloxane				1.04	5,000	5,099	OK
Polyethylene Glycol				1.04	5,000	5,099	OK
Polyethylene Glycol Dimethyl Ether							
Polyglycerol							
Polyisobutylene, SEE POLYBUTENE							
Polymerized Esters							
Poly(20)oxyethylene Sorbitan Monooleate			PSM				
Polypropylene			PLP				
Polypropylene Glycol			PGC	1.01	5,000	5,025	OK
Polypropylene Glycol Methyl Ether			PGM	0.92	5,000	4,796	OK
Polysiloxane							
Polystyrene Diakyl Maleate							
Potassium Oleate			POE				
Propane			PRP	1.04	5,000	5,099	OK
n-Propoxypropanol			PXP				
Propyl Acetate (iso-)			IAC	0.89	5,000	4,717	OK
Propyl Acetate (n-)			PAT	0.00			
Propyl alcohol (iso-)			IPA	0.79	5,000	4,444	OK
Propyl alcohol (n-)			PAL	0.80	5,000	4,472	OK
Propylbenzene (n-)			PBZ	0.86	5,000	4,637	OK
iso-Propylcyclohexane			IPX	0.80	5,000	4,472	OK
Propylene			PPL	1.04	5,000	5,099	OK
Propylene-Butylene Copolymer			PBP				
Propylene Dimer			PDR				
Propylene Glycol (1,2-PROPANDIOL)			PPG	1.04	5,000	5,099	OK
Propylene Glycol Monoalkyl Ether			PGE				
Propylene Glycol Ethyl Ether			PGY				
Propylene Glycol Methyl Ether			PME	0.92	5,000	4,796	OK
Propylene Polymer (in liquid mixtures)							
Propylene Tetramer			PTT	0.29	5,000	2,693	OK
Propylene Trimer			PTR				
Pseudocumene, SEE TRIMETHYLBENZENES							
Rum							
Sodium Acetate, Glycol, water solutions							
Sodium Acetate solution			SAN				
Sodium Benzoate solution			SBN				
Sodium Sulfonate							
Stearic acid			SRA				
Stearyl alcohol (Octadecanol)							
Sulfolane			SFL	1.26	5,000	5,612	OK
Tallow			TLO				
Tallow alcohol, SEE ALCOHOLS (C13 AND ABOVE)			TFD				
Tallow fatty acid							
Tallow Alkyl Nitrile							
Tetradecanol			TTN	0.82	5,000	4,528	OK

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE	(MDWP)	3,000 PSIG
SPILL VALVE SET PRESSURE	(Ps/v)	1,750 PSIG
CARGO TANK P/V SETTING	(Pp/v)	1,500 PSIG
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw)max	6,750 BPH

CARGO	C	LIQUID	CARGO	EQUIVALENT	Qw<= (Qw)max
	H	SPECIFIC	MAX	WATER	
R	GRAVITY	LIQUID	LIQUID	TRANSFER	
I		TRANSFER		TRANSFER	
S		RATE		RATE	
	(1)	(Q1)	(Q1)	Qw=(Q1)*SG1^.5	
			(BPH)	(BPH)	
*** *****					
1-Tetradecene, SEE THE OLEFIN OR ALPHA-OLEFIN ENTRIES	TTD	0.77	5,000	4,387	OK
Tetradecylbenzene	TBD				
Tetraethylene Glycol	TTG	1.12	5,000	5,292	OK
Tetrahydronaphthalene	THN	0.97	5,000	4,924	OK
Tetrapropylbenzene, SEE ALKYL(C9-C17) BENZENES	TOL	0.87	5,000	4,664	OK
Toluene					
Triaryphosphate	TBP				
Tributyl Phosphate	TCP	1.16	5,000	5,385	OK
Tricresyl Phosphate (less than 1% of the ortho isomer)	TRD	0.76	5,000	4,359	OK
Tridecane					
Tridecanoic acid					
Tridecanol, SEE ALCOHOLS (C13 AND ABOVE)	TDN	0.85	5,000	4,610	OK
1-Tridecene	TDC	0.77	5,000	4,387	OK
Tridecylbenzene	TRB				
Triethylbenzene	TEB	0.86	5,000	4,637	OK
Triethylene Glycol	TEG	1.12	5,000	5,292	OK
Triethylene Glycol Butyl Ether					
Triethylene Glycol Butyl Ether mixture	TGD	1.04	5,000	5,099	OK
Triethylene Glycol di-(2-ethylbutyrate)					
Triethylene Glycol Ether mixture					
Triethylene Glycol Ethyl Ether	TGE				
Triethylene Glycol Methyl Ether					
Triethyl Phosphate	TPS	1.07	5,000	5,172	OK
Triisooctyl Trimellitate					
Triisopropanolamine	TIP	1.02	5,000	5,050	OK
Trimethylbenzenes (all isomers)	TRE	0.89	5,000	4,717	OK
TRIMETHYL BENZENE (1,2,5-)	TMB	0.89	5,000	4,717	OK
TRIMETHYL BENZENE (1,2,3-)	TMD	0.89	5,000	4,717	OK
TRIMETHYL BENZENE (1,2,4-) (PSEUDOCUMENE)	TME	0.89	5,000	4,717	OK
Trimethylol Propane Polyethoxylate	TPR				
2,2,4-Trimethyl pentanediol-1,3-disobutyrate					
2,2,4-Trimethyl-3-pentanol-1-isobutyrate	TMP				
Tripropylene, SEE PROPYLENE TRIMER					
Tripropylene Glycol	TGC				
Tripropylene Glycol Methyl Ether	TGM				
Trixylenyl Phosphate	TRP	1.16	5,000	5,385	OK
Turpentine	TPT				
Turpentine substitute (White spirit), SEE WHITE SPIRIT (LOW (15-20%) AROMATIC)					
Undecanol					
Undecene (1-)	UDC	0.75	5,000	4,330	OK
Undecyl alcohol	UND	0.84	5,000	4,583	OK
Undecylbenzene	UDB				
Vinyl Acetate-fumerate Copolymer					
Waxes:	WAX				
WAXES: Candelilla					
WAXES: Carnauba	WAX, WCA				
WAXES: Paraffin	WAX, WPF				
WAXES: Petroleum					
White spirit, SEE WHITE SPIRIT (LOW (15-20%) AROMATIC)					
White spirit (low (15 - 20%) aromatic)	WSL				
Wine, SEE ALCOHOLIC BEVERAGES, N.O.S.					
Wool grease					
Xylenes (ortho-, meta-, para-)	XLX	0.89	5,000	4,717	OK
XYLENE (M-)	XLM	0.87	5,000	4,664	OK
XYLENE (O-)	XLO	0.89	5,000	4,717	OK

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESS	(MDWP)	3.000 PSIG		
SPILL VALVE SET PRESSURE	(Ps/v)	1.750 PSIG		
CARGO TANK P/V SETTING	(Pp/v)	1.500 PSIG		
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH		
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw) max	6,750 BPH		
<hr/>				
C CARGO EQUIVALENT				
H SPECIFIC	MAX	WATER		
R GRAVITY	LIQUID	LIQUID		$Q_w \leq (Q_w)_{max}$
I	TRANSFER	TRANSFER		
S	RATE	RATE		
	(1)	(Q1)	$Q_w = (Q1) * SG_1^{.5}$	
<hr/>				
CARGO (BPH) (BPH)				
XYLENE (P-)	XLP	0.86	5,000	4,637
XYLENOL	KYL	1.01	5,000	5,025
Zinc Dialkyldithiophosphate				OK
				OK

SPILLVLV

CALCULATIONS FOR CAPACITY OF SPILL VALVE

MAX DESIGN WORKING PRESSURE	(MDWP)	3.000 PSIG
SPILL VALVE SET PRESSURE	(Ps/v)	1.750 PSIG
CARGO TANK P/V SETTING	(Pp/v)	1.500 PSIG
"TARGET" MAX LIQUID TRANSFER RATE	(TMLTR)	5,000 BPH
SPILL VALVE CAPACITY (WATER) @ MAX DESIGN WORKING PRESSURE	(Qw)max	6,750 BPH

	C	LIQUID	CARGO	EQUIVALENT	
	H	SPECIFIC	MAX	WATER	
	R	GRAVITY	LIQUID	LIQUID	$Qw \leq (Qw)_{max}$
	I		TRANSFER	TRANSFER	
CARGO	S		RATE	RATE	
	(1)	(Q1)	$Qw = (Q1) * SG1^{.5}$		
			(BPH)	(BPH)	
46 CFR SUBCHAPTER D, BUT NOT TABLE 30.25-1					

AROMATIC RESIN OIL 60	ARS	1.02	5,000	5,050	OK
AROMATIC RESIN OIL 80	ARS	1.02	5,000	5,050	OK
AROMATIC RESIN OILS				999	

SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO	C H	MAX LIQUID TRANSFER	R ATE PER SPILL VALVE (BBL/ HR)	I PER VALVE (BBL/ HR)	S P/V VALVE (BBL/ HR)
***					

46 CFR SUBCHAPT O, TABLE 151

ACETIC ACID	AAC	5,000	5,000
ACETIC ANHYDRIDE	ACA	5,000	5,000
ACETONITRILE	ATN	5,000	5,000
ACRYLIC ACID	ACR	5,000	5,000
ACRYLONITRILE	ACN	5,000	5,000
ADIPONITRILE	ADN	5,000	5,000
ALUMINUM SULFATE SOLUTION	ASX	5,000	
AMINOETHYLETHANOLAMINE	AEE	5,000	5,000
AMMONIUM BISULFITE SOLN (70% OR LESS)	ABX	5,000	
AMMONIUM HYDROXIDE (28% OR LESS NH3)	AMH		
ANTHRACENTE OIL (COAL TAR FRACTION)	AHO		
BENZENE	BNZ	5,000	5,000
BENZENE HYDROCARBON MIXTURES (W/ACETYLENES) (W/10% BENZENE OR MORE)	BHA	5,000	5,000
BENZENE HYDROCARBON MIXTURES (W/10% BENZENE OR MORE)	BHB	5,000	5,000
BENZENE, TOLUENE, XYLENE MIXTURES (HAVING 10% BENZENE OR MORE)	BTX	5,000	5,000
iso-BUTYL ACRYLATE	BAI	5,000	5,000
n-BUTYL ACRYLATE	BTC	5,000	5,000
BUTYL ACRYLATE (SEE ISO- & n- BUTYL ACRYLATE)	BAR	5,000	5,000
BUTYL METHACRYLATE	BMH	5,000	5,000
iso-BUTYRALDEHYDE	BAD	5,000	5,000
n-BUTYRALDEHYDE	BTR	5,000	5,000
BUTYRALDEHYDES (CRUDE)	BFA	5,000	5,000
BUTYRALDEHYDE (ISO-, n-)	BAE	5,000	5,000
CAMPHOR OIL (LIGHT)	CPO	5,000	
CARBON TETRACHLORIDE	CBT	5,000	
CAUSTIC POTASH SOLUTION	CPS	5,000	
CAUSTIC SODA SOLUTION	CSS	5,000	
CHLOROBENZENE	CRB	5,000	5,000
CHLOROFORM	CRF	5,000	
CHLOROSULFONIC ACID	CSA	5,000	
COAL TAR NAPHTHA SOLVENT	NCT	5,000	5,000
CREOSOTE (COAL TAR)	CCT	5,000	5,000
CREOSOTE (WOOD)	CWD	5,000	5,000
CRESOLS (ALL ISOMERS)	CRS	5,000	5,000
CRESOLS WITH LESS THAN 5% PHENOL (SEE CRESOLS (ALL ISOMERS))	CRS	5,000	
CRESOLS WITH 5% OR MORE PHENOL (SEE PHENOL)	CFP	5,000	5,000
CRESYLATE SPENT CAUSTIC	CSC	5,000	
CRESYLIC ACID, SODIUM SALT SOLUTION, SEE CRESYLATE SPENT CAUSTIC	CAX		
CROTONALDEHYDE	CTA	5,000	5,000
CYCLOHEXANONE	CCH	5,000	5,000
CYCLOHEXYLAMINE	CHA	5,000	5,000
DECYL ACRYLATE (iso-, n-)	DAT	5,000	5,000
DICHLOROBENZENE (ALL ISOMERS)	DBX	5,000	5,000
1,1-DICHLOROETHANE	DCH	5,000	5,000
2,2-DICHLOROETHYL ETHER	DEE	5,000	5,000
DICHLOROMETHANE (ALSO KNOWN AS METHYLENE CHLORIDE)	DCM	5,000	
2,4-DICHLOROPHOXYACETIC ACID DIETHANOLAMINE SALT SOLUTION	DDE		
2,4-DICHLOROPHOXYACETIC ACID, DIMETHYLAMINE SALT SOLUTION	DAD		
2,4-DICHLOROPHOXYACETIC ACID, TRIISOPROPANOLAMINE SALT SOLUTION	DTI		
1,1-, 1,2- OR 1,3- DICHLOROPROPANE	DPX	5,000	5,000
1,3-DICHLOROPROPENE	DPU	5,000	5,000
DICHLOROPROPENE, DICHLOROPROPANE MIXTURES	DMK	5,000	5,000
2,2-DICHLOROPROPIONIC ACID	DCN		
DIETHANOLAMINE	DEA	5,000	5,000
DIETHYLAMINE	DEN	5,000	5,000
DIETHYLENETRIAMINE	DET	5,000	5,000
DIETHYL ETHER, SEE ETHYL ETHER	DEH		

SUMMARY COMPARISON OF "SPILL VALVE" VS "P/V". MAX LIQUID TRANSFER RATES

CARGO	C H	MAX LIQUID TRANSFER	MAX LIQUID TRANSFER
	R I S	RATE PER SPILL VALVE (BBL/ HR)	RATE PER P/V VALVE (BBL/ HR)
DIISOBUTYLAMINE	DBU	5,000	5,000
DIISOPROPANOLAMINE	DIP	5,000	5,000
DIISOPROPYLAMINE	DIA	5,000	5,000
N,N-DIMETHYLACETAMIDE	DAC	5,000	5,000
DIMETHYLETHANOLAMINE	DMB	5,000	5,000
DIMETHYLFORMAMIDE	DMP	5,000	5,000
1,4-DIOXANE	DOX	5,000	5,000
DI-N-PROPYLAMINE	DNA	5,000	5,000
ETHANOLAMINE	MEA	5,000	5,000
ETHYL ACRYLATE	EAC	5,000	5,000
ETHYLAMINE SOLUTION (72% OR LESS)	EAN	5,000	5,000
N-ETHYLBUTYLAMINE	EBA	5,000	5,000
N-ETHYLCYCLOHEXYLAMINE	ECC	5,000	5,000
ETHYLENE CYANOHYDRIN	ETC	5,000	5,000
ETHYLEDIAMINE	EDA	5,000	5,000
ETHYLENE DIBROMIDE	EDB	4,582	
ETHYLENE DICHLORIDE	EDC	5,000	5,000
ETHYLENE GLYCOL PROPYL ETHER	EGP	5,000	5,000
2-ETHYLHEXYL ACRYLATE	EAI	5,000	5,000
ETHYLIDENE NORBORNENE	ENB	5,000	5,000
ETHYL METHACRYLATE	ETM	5,000	5,000
2-ETHYL-3-PROPYLACROLEIN	EPA	5,000	5,000
FERRIC CHLORIDE SOLUTIONS	FCS		
FORMALDEHYDE SOLUTION (37% TO 50%)	FMS	5,000	5,000
FORMIC ACID	FMA	5,000	5,000
FURFURAL	FFA	5,000	5,000
GLUTARALDEHYDE SOLUTION (50% OR LESS)	GTA		
HEXAMETHYLENEDIAMINE SOLUTION	HMC	5,000	5,000
HEXAMETHYLENEIMINE	HMI	5,000	5,000
HYDROCHLORIC ACID SPENT (15% OR LESS)	HCS	5,000	
ISOPENTALDEHYDE (MIXED ISOMERS) (SEE VALERALDEHYDE (ISO-, N-))			
ISOPRENE	IPR	5,000	5,000
KRAFT PULPING LIQUORS (FREE ALKALI CONTENT 3% OR MORE) (INCLUDING: BLACK, KPL			
MESITYL OXIDE	MSO	5,000	5,000
METHYL ACRYLATE	MAM	5,000	5,000
METHYLCYCLOPENTADIENE DIMER	MCK	5,000	5,000
METHYL DIETHANOLAMINE	MDE	5,000	5,000
2-METHYL-5-ETHYLPYRIDINE	MEP	5,000	5,000
METHYLENE CHLORIDE (SEE DICHLORMETHANE)			
METHYL METHACRYLATE	MMM	5,000	5,000
2-METHYLPYRIDINE	MPR	5,000	5,000
alpha-METHYLSTYRENE	MSR	5,000	5,000
MORPHOLINE	MPL	5,000	5,000
NITRIC ACID (70% OR LESS)	NCD		
NITROPROPANE (-1, OR -2)	NPM	5,000	5,000
OCTYL NITRATES (ALL ISOMERS)	ONE	5,000	5,000
OLEUM	OLM	4,797	5,000
PENTACHLOROETHANE	PCE	5,000	
1, 3-PENTADIENE	PDE	5,000	5,000
PERCHLOROETHYLENE (SAME AS TETRACHLOROETHYLENE)	PER	5,000	
PHOSPHORIC ACID	PAC	4,990	
POLYETHYLENE POLYAMINES	PEB	5,000	5,000
POLYMETHYLENE POLYPHENYL ISOCYANATE	PPI	5,000	
POTASSIUM HYDROXIDE SOLUTION (SEE CAUSTIC POTASH SOLUTION)			
iso-PROPANOLAMINE	MPA	5,000	5,000
PROPANOLAMINE (iso-, n-)	PAX	5,000	5,000
PROPIONIC ACID	PNA	5,000	5,000
iso-PROPYLAMINE	IPP	5,000	5,000
iso-PROPYL ETHER	IPE	5,000	5,000
PYRIDINE	PRD	5,000	5,000
SODIUM ALUMINATE SOLUTION	SAU		

SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO	C H R I S	MAX LIQUID TRANSFER RATE PER SPILL VALVE (BBL/ HR)	MAX LIQUID TRANSFER RATE PER P/V VALVE (BBL/ HR)
SODIUM CHLORATE SOLUTION (50% OR LESS)	SDD	5,000	
SODIUM DICROMATE SOL'N (70% OR LESS)	SDL		
SODIUM HYDROXIDE SOLUTION (SEE CAUSTIC SODA SOLUTION)			
SODIUM HYPOCHLORITE SOL'N (15% OR LESS)	SHP	5,000	
SODIUM SULFIDE, HYDROSULFIDE SOLUTIONS (H <sub>2</sub> S 15 PPM OR LESS)	SSH	5,000	
SODIUM SULFIDE HYDROSULFIDE SOLUTIONS (15 PPM<H <sub>2</sub> S<200 PPM)	SSI	5,000	
SODIUM SULFIDE HYDROSULFIDE SOLUTIONS (H <sub>2</sub> S GREATER THAN 200 PPM)	SSJ	5,000	
SODIUM THIOCYANATE SOLUTION (56% OR LESS)	STS		
STYRENE MONOMER	STY	5,000	5,000
SULFURIC ACID	SFA	4,976	5,000
SULFURIC ACID, SPENT	SAC	5,000	5,000
1,1,2,2-TETRACHLOROETHANE (ACETYLENE TETRACHLORIDE)	TEC	5,000	
TETRAETHYLENEPENTAMINE	TTT	5,000	5,000
TETRAHYDROFURAN	THF	5,000	5,000
1,1,2-TRICHLOROETHANE (VINYL TRICHLORIDE)	TCM	5,000	5,000
TRICHLOROETHANE (SEE 1,1,2-TRICHLOROETHANE)			
TRICHLOROETHYLENE	TCL	5,000	5,000
1,2,3-TRICHLOROPROPANE	TCN	5,000	5,000
TRIETHANOLAMINE	TEA	5,000	5,000
TRIETHYLAMINE	TEN	5,000	5,000
TRIETHYLENETETRAMINE	TET	5,000	5,000
UREA, AMMONIUM NITRATE SOL'N (CONTAINING MORE THAN 2% NH <sub>3</sub> )	UAS		
VALERALDEHYDE (iso-, n-)		5,000	5,000
VALERALDEHYDE (iso-)	IVA	5,000	5,000
VALERALDEHYDE (n-)	VAL	5,000	5,000
VANILLAN BLACK LIQUOR (FREE ALKALI CONTENT 3% OR MORE)	VBL		
VINYL ACETATE	VAM	5,000	5,000
VINYL TOLUENE	VNT	5,000	5,000

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SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO	C H R I S	MAX LIQUID TRANSFER RATE PER SPILL VALVE (BBL/ HR)	MAX LIQUID TRANSFER RATE PER VALVE (BBL/ HR)
***			
46 CFR SUBCHAPT O BUT NOT TABLE 151			
1,1-DICHLOROPROPANE	DPB	5,000	5,000
1,1,1-TRICHLOROETHANE		5,000	
1,2-DICHLOROPROPANE	DPP	5,000	5,000
1,3 CYCLOPENTADIENE			
1,3-DICHLOROPROPANE	DPC	5,000	5,000
2-METHYL-2-HYDROXYACETANE	MHB	5,000	5,000
2,4-DICHLOROPHOXYACETIC ACID, DIMETHYLAMINE SALT SOLUTION (70% OR LESS)			
3-PENTENENITRILE	PNT		
AEROTHENE TT (1,1,1-TRICHLOROETHANE)			
ALKYLBENZENE			
AMINOETHYLPIPERAZINE	AEP		
BENZENE RAFFINATE (ASSUME VAPOR PROPERTIES SIMILAR TO BENZENE)		5,000	5,000
BENZENE SULFONYL CHLORIDE	BSC	5,000	5,000
BENZYL ACETATE	BZE	5,000	5,000
BENZYL CHLORIDE (STABILIZED)	BCL	5,000	5,000
BUTANOL			
BUTYL ETHER (n-)	BTE	5,000	5,000
BUTYLENE OXIDE (1,2-)	BTO	5,000	5,000
BUTYRIC ACID	BRA	5,000	5,000
CARBOLIC ACID	CBO	5,000	5,000
CHLOROACETIC ACID (80% OR LESS)	CHM	5,000	5,000
CHLOROPROPIONIC ACID (2- OR 3-)	CPM	5,000	5,000
CHLOROTOLUENE (m-)	CTM	5,000	5,000
CHLOROTOLUENE (o-)	CTO	5,000	5,000
CHLOROTOLUENE (p)	CRN	5,000	5,000
CHLOROTOLUENES (MIXED ISOMERS)	CHI	5,000	5,000
CREOSOTE (ALL ISOMERS)	CCW	5,000	5,000
CRESYLIC ACID TAR	CRX	5,000	5,000
CYCLOHEPTANE	CYE	5,000	5,000
CYCLOHEXANONE, CYCLOHEXANOL MIXTURE	CYX	5,000	5,000
CYCLOHEXYL ACETATE	CYC	5,000	5,000
CYCLOPENTADIENE, STYRENE, BENZENE MIXTURE	CSB	5,000	5,000
CYCLOPENTANE	CYP	5,000	5,000
DECANOIC ACID	DCO	2,770	
DI 2 ETHYLHEXYL PHTHALATE (SEE ALSO ETHYLHEXYL PHTHALATE)		5,000	
DICHLOROISOPROPYL ETHER (2,2'-)	DCI	5,000	5,000
DICHLOROPROPANE		5,000	
DICHLOROPROPENE		5,000	
DIETHYL SULFATE	DSU	5,000	5,000
DIETHYLETHANOLAMINE	DAE	5,000	5,000
DODECYL BENZENE			
DODECYLDIMETHYLAMINE TETRADECYLDIMETHYLAMINE MIXTURE	DOT		
DRIPOLENE			
ETHANOL (see ethyl alcohol)			
ETHYL BROMIDE			
ETHYL TERT-BUTYL ETHER	EBC	5,000	5,000
ETHYLAMINE	EAM	5,000	5,000
ETHYLENE DICHLORIDE 1,1,2-TRICHLOROETHANE MIXTURE	ETX	5,000	5,000
ETHYLMERCAPTAN (SAME AS ETHANETHIOL)			
ETHYLPHENOL	EPL	5,000	5,000
FORMALDEHYDE SOLUTION (50% OR MORE), METHANOL MIXTURES	MTM	5,000	5,000
HYDROSULFIDE			
INDENES			
ISOBUTYL ACETATE	IBA		5,000
ISOPRENE, PENTADIENE MIXTURE	IPN		
ISO-PROPYL ALCOHOL		5,000	5,000
LAURIC ACID	LRA	5,000	
METHACRYLONITRILE	MET	5,000	5,000

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SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO	C H R I S	MAX LIQUID TRANSFER RATE PER SPILL VALVE (BBL/ HR)	MAX LIQUID TRANSFER RATE PER P/V VALVE (BBL/ HR)
METHANOL		5,000	
METHYL STYRENE			
METHYL STYRENE, INDENES, ALKYLBENZENE MIXTURES	MIA		
METHYLCYCLOHEXANE	MCY	5,000	5,000
METHYLHEXANE (SAME AS HEPTANE)			
MONOETHANOLAMINE	MEA	5,000	5,000
MONOISOPROPANOLAMINE		5,000	5,000
NAPHTHALENE (MOLTEN)	NTM	5,000	5,000
NEODECANOIC ACID	NEA	5,000	5,000
NITRILOTRIACETIC ACID	NAA		
NITROPHENOL (MOLTEN)	NTP	5,000	
NITROPROPANE (60%), NITROETHANE (40%) MIXTURE	NNM	5,000	5,000
NITROTOLUENE (o-,p-)	NIT	5,000	5,000
PARALDEHYDE	PDH	5,000	5,000
POLYGLYCERINE, SODIUM SALT SOLN (CONTAINING 3% OR MORE SODIUM HYDROXIE)	PGS		
PROPIONALDEHYDE	PAD	5,000	5,000
PROPIONIC ANHYDRIDE	PAH	5,000	5,000
PROPIONITRILE	PCN	5,000	5,000
PROPYLAMINE (n-)	PRA	5,000	5,000
PROPYLBENZENE			5,000
PYROLYSIS GASOLINE (GREATER THAN 5% BENZENE)	GPY	5,000	5,000
PYROLYSIS RESIDUAL FUELS		5,000	
SEWAGE, RAW	SWR		
SODIUM SULFIDE (SOLID IN WATER)	SDS	5,000	
STYRENE	STY	5,000	5,000
STYRENE CRUDE	STX	5,000	5,000
STYRENE TAR	STT		
TETRAMETHYLBENZENE (1,2,3,5-)	TTB	5,000	5,000
TOLUIDINE (o-)	TLI	5,000	5,000
TRICHLOROBENZENE (1,2,4-)	TCB	5,000	5,000
TRIISOPROPANOLAMINE SALT OF 2,4-DICHLOROPHOXY ACETIC ACID SOL'N			
TRIPHENYLBORANE	TPE		
UNDECANOIC ACID	UDA	5,000	
HYDROCARBON 5-9	HFN	5,000	5,000

SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO	C H R I S	MAX LIQUID TRANSFER RATE PER SPILL VALVE (BBL/ HR)	MAX LIQUID TRANSFER RATE PER P/V VALVE (BBL/ HR)
***			
46 CFR SUBCHAPTER D, TABLE 30.25-1			
Acetone	ACT	5,000	5,000
Acetophenone	ACP	5,000	5,000
Acetyl Tributyl Citrate		5,000	
Acrylonitrile-Styrene Copolymer dispersion in Polyether Polyol	ALE		
Alcohols (C13 and above)	ALY		
Alcoholic beverages, N.O.S.			
Alcohol (C6 - C17) (secondary) Poly(3-6)ethoxylates			
Alcohol (C12 - C15) Poly(1-3)ethoxylates			
Alcohol (C12 - C15) Poly(3-11)ethoxylates			
Alkenylsuccinic acid			
Alkenylsuccinic Anhydride			
Alkyl (C9 - C17) Benzenes	AKB		
Alkylbenzenesulfonic acid (4% or less)	ABS		
Alkyl Phthalates (n-)			
Alkyl Succinate Formaldehyde Hydr-oxyamino condensate (3.2% or less)			
Aminoethyl diethanolamine, Aminoethyl ethanolamine solution			
Amyl Acetate (commercial, iso-, n-, sec-)	AEC	5,000	5,000
AMYL ACETATE (n-)	AML	5,000	5,000
AMYL ACETATE (iso-)	IAT	5,000	5,000
Amyl alcohol (iso-, n-, sec-, primary) (SEE ALSO IAA)	AAI	5,000	5,000
Amyl alcohol (n-)	AAN	5,000	5,000
Amyl alcohol (tert-)	AAI		
AMYL ALCOHOL, PRIMARY	APM	5,000	5,000
AMYL ALCOHOL, (sec-)	ASE	5,000	5,000
Amylene	AMZ		
AMYL ALCOHOL, (iso-)	IAA	5,000	5,000
Amyl Methyl Ketone	AMK		
Amyl Tallate			
Asphalt	ASP	5,000	
ASPHALT BLENDING STOCKS: Roofers flux	ARF		
ASPHALT BLENDING STOCKS: Straight run residue	ASR		
Behenyl alcohol			
Benzene Tricarboxylic acid Trioctyl Ester			
Benzyl alcohol	BAL	5,000	5,000
Bicyclic Terpenel Polyamide salt			
Brake fluid base mixtures (containing Poly(2-8)alkylene (C2-C3) glycols, BFX			
Butane	BMX	5,000	
Butene, SEE BUTYLENE			
Butene Oligomer	BOL		
Butyl Acetate (iso-, n-)	BAX	5,000	5,000
BUTYL ACETATE (N-)	BCN	5,000	5,000
Butyl Acetate (sec-)	BTA	5,000	5,000
Butyl alcohol (iso-, n-, sec-, tert-)		5,000	
BUTYL ALCOHOL (ISO-)	IAL	5,000	5,000
BUTYL ALCOHOL (N-)	BAN	5,000	5,000
BUTYL ALCOHOL (SEC-)	BAS	5,000	5,000
BUTYL ALCOHOL (TERT-)	BAT	5,000	5,000
Butyl Benzyl Phthalate	BPH	5,000	5,000
Butylene	BTN		
Butylene Glycol	BUG		
1,3-Butylene Glycol, SEE BUTYLENE GLYCOL			
Butylene Polyglycol, SEE BUTYLENE GLYCOL			
iso-Butyl Formate			
n-Butyl Formate			
Butyl Heptyl Ketone	BHK		
Butyl Methyl Ketone, SEE METHYL BUTYL KETONE			
Butyl Stearate			
Butyl Toluene	BUE	5,000	5,000

SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO		C H R I S	MAX LIQUID TRANSFER RATE PER SPILL VALVE (BBL/ HR)	MAX LIQUID TRANSFER RATE PER P/V VALVE (BBL/ HR)
Butyrolactone (gamma)	BLA			
Calcium Alkylphenate				
Calcium Alkyl Salicylate				
Calcium Amino Nonyl Phenolate				
Calcium Carboxylate				
Caprolactam solutions	CLS	5,000	5,000	
Carbon black base		5,000		
Cetyl alcohol (HEXADECANOL) SEE ALCOHOLS (C13 AND ABOVE)				
Cetyl-Stearal alcohol				
Cleaning spirit (unleaded)				
Coal tar	COR	5,000		
Cumene	CUM	5,000	5,000	
Cycloaliphatic resins				
Cyclohexane	CHX	5,000	5,000	
Cyclohexanol	CHN	5,000	5,000	
1,3-Cyclopentadiene dimer (molten)	CPD	5,000	5,000	
Cyclopentadiene polymers, SEE 1,3-CYCLOPENTADIENE DIMER (MOLTEN)				
Cymene (para-)	CMP	5,000	5,000	
Decahydronaphthalene	DHN	5,000	5,000	
Decaldehyde (iso-)	IDA	5,000	5,000	
Decaldehyde (n-)	DAL	5,000		
Decane	DDC			
Decene	DCE	5,000	5,000	
Decyl alcohol (all isomers) (DECANOL)	DAX	5,000	5,000	
DECYL ALCOHOL (iso-)	ISA	5,000	5,000	
DECYL ALCOHOL (n-)	DAN	5,000	5,000	
Decylbenzene (n-)	DBZ	5,000	5,000	
Detergent Alkylate				
Diacetone alcohol	DAA	5,000	5,000	
Dialkyl (C10-C14) Benzenes	DAB			
Dialkyl (C7-C13) Phthalates	DAH			
Dibutyl Carbinol				
Dibutyl Phthalate (ortho-)	DPA	5,000		
Dicyclopentadiene, SEE 1,3-CYCLOPENTADIENE DIMER (MOLTEN)	DPT	5,000	5,000	
Diethylbenzene	DEB	5,000	5,000	
Diethylene Glycol	DEG	5,000	5,000	
Diethylene Glycol Butyl Ether	DME	5,000	5,000	
Diethylene Glycol Butyl Ether Acetate	DEM			
Diethylene Glycol Dibutyl Ether	DIG			
Diethylene Glycol Diethyl Ether				
Diethylene Glycol Ethyl Ether	DGE			
Diethylene Glycol Ethyl Ether Acetate	DGA	5,000	5,000	
Diethylene Glycol Methyl Ether	DGM	5,000	5,000	
Diethylene Glycol Methyl Ether Acetate	DGR			
Diethylene Glycol Phenyl Ether	DGP			
Diethylene Glycol Phthalate	DGL			
Di-(2-ethylhexyl) adipate	DEH			
Di-(2-ethylhexyl) phthalate	DIE			
Diethyl Phthalate	DPH			
Diglycidyl Ether of Bisphenol A	BDE			
Diheptyl Phthalate	DHP			
Dihexyl Phthalate	DHA			
Diisobutylcarbinol	DBC	5,000	5,000	
Diisobutylene	DBL	5,000	5,000	
Diisobutyl Ketone	DIK	5,000	5,000	
Diisobutyl Phthalate	DIT			
Diisodecyl Phthalate	DID			
Diisononyl Adipate	DNY			
Diisononyl Phthalate	DIN			
Diisooctyl Phthalate	DIO			
Diisopropylbenzene (all isomers)	DIX	5,000	5,000	

SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO	C	MAX LIQUID TRANSFER	MAX LIQUID TRANSFER
	H	RATE PER VALVE (BBL/ HR)	RATE PER VALVE (BBL/ HR)
Diisopropyl Naphthalene	DII		
Dimethyl Adipate	DLA		
Dimethylbenzene			
Dimethyl Glutarate	DGT		
Dimethyl Phthalate	DTL	5,000	
Dimethyl Polysiloxane	DMP		
2,2-Dimethylpropane-1,3-diol	DDI		
Dimethyl Succinate	DSE		
Dinonyl Phthalate	DIF	5,000	5,000
Di(octylphenyl)amine			
Diocetyl Phthalate	DOP	5,000	
Dipentene	DPN	5,000	5,000
Diphenyl	DIL	5,000	5,000
Diphenyl, Diphenyl Ether mixture	DDO	5,000	5,000
Diphenyl Ether	DPE	5,000	5,000
Diphenyl Ether, Biphenyl Ether mixture	DOB		
Dipropylene Glycol	DPG	5,000	5,000
Dipropylene Glycol Dibenzoate	DGY		
Dipropylene Glycol Methyl Ether	DPY		
DISTILLATES: Flashed feed stocks	DFF	5,000	5,000
DISTILLATES: Straight run	DSR	5,000	5,000
Ditridecyl Phthalate	DTP		
Diundecyl Phthalate	DUP		
Dodecane (all isomers)	DOC		
Dodecanol	DDN		
Dodecene (all isomers)	DOZ	5,000	5,000
DODECENE	DOD	5,000	5,000
Dodecylbenzene	DBB	5,000	5,000
Dodecyl Phenol	DOL		
Drilling mud (low toxicity) (if flammable or combustible)/ Epoxylated linear alcohols, C11-C15			
Ethane	ETH	5,000	
2-Ethoxyethanol	EEO	5,000	
2-Ethoxyethyl Acetate	EEA	5,000	
Ethoxylated alcohols, C11-C15, SEE THE ALCOHOL POLYETHOXYLATES			
Ethoxy Triglycol (crude)	ETG	5,000	
Ethyl Acetate	ETA	5,000	5,000
Ethyl Acetoacetate	EAA	5,000	5,000
Ethyl alcohol (ETHANOL)	EAL	5,000	5,000
Ethyl Amyl Ketone	EAK		
Ethyl Benzene	ETB	5,000	5,000
Ethyl Butanol	EBT	5,000	5,000
Ethyl Butyrate	EBR	5,000	5,000
Ethyl Cyclohexane	ECY	5,000	5,000
Ethylene	ETL		
Ethylene Carbonate			
Ethylene Glycol	EGL	5,000	5,000
Ethylene Glycol Acetate	EGO		
Ethylene Glycol Butyl Ether	EGM		
ETHYLENE GLYCOL BUTYL ETHER ACETATE	EMA	5,000	5,000
Ethylene Glycol Ether Acetate			
Ethylene Glycol Tert-Butyl Ether			
Ethylene Glycol Diacetate	EGY	5,000	5,000
Ethylene Glycol Dibutyl Ether	EGB		
Ethylene Glycol Ethyl Ether, SEE 2-ETHOXYETHANOL	EGF		
Ethylene Glycol Ethyl Ether Acetate, SEE 2-ETHOXYETHYL ACETATE	EGA		
Ethylene Glycol Isopropyl Ether	EGI		
Ethylene Glycol Methyl Butyl Ether			
Ethylene Glycol Methyl Ether	EME	5,000	5,000
Ethylene Glycol Methyl Ether Acetate	EGT		
Ethylene Glycol Phenyl Ether	EPE	5,000	5,000

SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO		MAX LIQUID TRANSFER	MAX LIQUID TRANSFER
		RATE PER SPILL VALVE (BBL/ HR)	RATE PER VALVE (BBL/ HR)
Ethylene Glycol Phenyl Ether, Diethylene Glycol Phenyl Ether mixture	EDX		
Ethylene-Propylene Copolymer (in liquid mixtures)			
Ethyl-3-Ethoxypropionate	EEP		
2-Ethylhexaldehyde, SEE OCTYL ALDEHYDES	EHA	5,000	5,000
2-Ethylhexanoic acid	EHO		
2-Ethylhexanol, SEE OCTANOL (ALL ISOMERS)	EHX	5,000	5,000
Ethylhexoic acid, SEE 2-ETHYLHEXANOIC ACID			
Ethyl Hexyl Phthalate (SEE ALSO DI 2-ETHYLHEXYL PHTHALATE)	EHE		
Ethyl Hexyl Tallate	EHT		
Ethyl Propionate	EPR	5,000	5,000
Ethyl Toluene	ETE	5,000	5,000
Fatty acid (saturated, C13 and above)			
Fatty acid Amides			
Formamide	FAM	5,000	5,000
Furfuryl Alcohol	FAL	5,000	5,000
Gas oil, cracked	GOC		
GASOLINE BLENDING STOCKS: Alkylates	GAK	5,000	5,000
GASOLINE BLENDING STOCKS: Reformates	GRF	5,000	5,000
GASOLINES: Automotive (containing not over 4.23 grams lead per gallon)	GAT	5,000	5,000
GASOLINES: Aviation (containing not over 4.86 grams lead per gallon)	AviGAV	5,000	5,000
GASOLINES: Casinghead (natural)	GCS	5,000	5,000
GASOLINES: Polymer	GPL	5,000	5,000
GASOLINES: Straight run	GSR	5,000	5,000
Glycerine	GCR	5,000	
Glycerol, SEE GLYCERINE			
Glycerol Polyalkoxylate			
Glycerol Triacetate			
Glycidyl Ester of Tertiary Carboxylic acid, SEE GLYCIDYL ESTER OF TRIDECYL A			
Glycidyl Ester of Tridecyl Acetic acid	GLT		
Glycidyl Ester of Versatic acid, SEE GLYCIDYL ESTER OF TRIDECYL ACETIC ACID			
Glycol Diacetate, SEE ETHYLENE GLYCOL DIACETATE			
Glycols, Resins and Solvents mixtures			
Gylcol Triacetate, SEE GLYCERYL TRIACETATE			
Glyoxal solution (40% or less)			
Grease			
Heptadecane			
Heptane (all isomers) (METHYHEXANE)	HMX	5,000	5,000
HEPTANE (N-)	HPT	5,000	5,000
Heptanoic acid	HEP	5,000	5,000
Heptanol (all isomers)	HTX	5,000	5,000
HEPTANOL	HTN	5,000	5,000
Heptene (all isomers)	HPX	5,000	5,000
HEPTENE (1-)	HTE	5,000	5,000
Heptyl Acetate	HPE	5,000	5,000
Herbicide (C15 -H22 -NO2 -CI), SEE METOLACHLOR			
Hexaethylene Glycol			
Hexamethylene Glycol			
Hexamethylenetetramine solutions	HTS		
Hexane (all isomers)	HXS	5,000	5,000
HEXANE	HXA	5,000	5,000
Hexanoic acid	HXO	5,000	5,000
Hexanol	HXN	5,000	5,000
Hexene (all isomers)	HEX	5,000	5,000
HEXENE (1-)	HXE	5,000	5,000
HEXENE (2-)	HXT	5,000	5,000
Hexyl Acetate	HAE		
Hexylene Glycol	HKG	5,000	5,000
Hog Grease, SEE LARD			
2-Hydroxy-4-(methylthio)butanoic acid	HBA		
HYDROCARBON 5-9 (MOVED TO SUB-O, NON TABLE 151, 6/24/95)	HFN		
Hydroxy terminated Polybutadiene, SEE POLYBUTADIENE, HYDROXYL TERMINATED/			

SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO	C H R I S	MAX LIQUID TRANSFER RATE PER SPILL VALVE (BBL/ HR)	MAX LIQUID TRANSFER RATE PER P/V VALVE (BBL/ HR)
Isophorone	IPH	5,000	5,000
JET FUELS: JP-1 (Kerosene)	JPO	5,000	5,000
JET FUELS: JP-3	JPT	5,000	5,000
JET FUELS: JP-4	JPF	5,000	5,000
JET FUELS: JP-5 (Kerosene, heavy)	JPV	5,000	5,000
JET FUELS: JP-8	JPE		
Kerosene	KRS	5,000	5,000
Lactic acid			
Lard			
Latex, liquid synthetic, including: Styrene-Butadien rubber	LLS		
Latex, liquid synthetic, including: Carboxylated Styrene-Butadien Copolymer			
Magnesium Nonyl Phenol Sulfide			
Magnesium Sulfonate	MSE		
Maleic Anhydride Copolymer			
2-Mercaptobenzothiazol (in liquid mixtures)			
Methane	MTH		
3-Methoxy-1-Butanol			
3-Methoxybutyl Acetate	MOA		
1-Methoxy-2-Propyl Acetate	MPO		
Methoxy Triglycol, SEE TRIETHYLENE GLYCOL METHYL ETHER	MTG		
Methyl Acetate	MTT	5,000	5,000
Methyl Acetoacetate	MAE		
Methyl alcohol (SEE METHANOL)	MAL	5,000	5,000
Methyl Amyl Acetate	MAC	5,000	5,000
Methyl Amyl alcohol	MAA	5,000	5,000
Methyl Amyl Ketone	MAK		
Methyl Butanol, SEE THE AMYL ALCOHOLS			
Methyl Butenol	MBL		
Methyl n-Butyl Ketone	MBY	5,000	5,000
Methyl Butynol			
Methyl Butyrate	MBU	5,000	5,000
Methyl Ethyl Ketone	MEK	5,000	5,000
Methyl Formal (DIMETHYL FORMAL)	MTF	5,000	5,000
Methyl Heptyl Ketone	MHK	5,000	5,000
Methyl Isobutyl Carbinol, SEE METHYL AMYL ALCOHOL	MIC	5,000	
Methyl Isobutyl Ketone	MIK	5,000	5,000
3-Methyl-3-Methoxybutanol			
3-Methyl-3-Methoxybutyl Acetate			
1-Methyl Naphthalene	MNA	5,000	5,000
Methyl Pentene			
2-METHYL-1-PENTENE	MPN	5,000	5,000
5-METHYL-1-PENTENE	MTN	5,000	5,000
N-Methyl-2-Pyrrolidone	MPY		
Methyl Tert-Butyl Ether (MTBE)	MBE	5,000	5,000
Metolachlor	MCO		
Mineral spirits	MNS	5,000	5,000
Myrcene	MRE	5,000	5,000
NAPHTHA: Aromatic (Having less than 10% Benzene)			
NAPHTHA: Cracking fraction			
NAPHTHA: Heavy			
NAPHTHA: Paraffinic			
NAPHTHA: Petroleum	PTN		
NAPHTHA: Solvent	NSV	5,000	5,000
NAPHTHA: Stoddard solvent	NSS	5,000	5,000
NAPHTHA: Varnish makers' and painters' (75%)	NVM	5,000	5,000
Naphthalene Sulfonic acid-Formaldehyde Copolymer, Sodium salt solution	NFS		
Naphthenic acid	NTI	5,000	
Nonane (all isomers)	NAX	5,000	5,000
NONANE	NAN	5,000	5,000
Nonanoic acid (all isomers)	NNA		
Nonanoic, Tridecanoic acid mixture			

SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO	C H R I S	MAX LIQUID TRANSFER RATE PER SPILL VALVE (BBL/ HR)	MAX LIQUID TRANSFER RATE PER P/V VALVE (BBL/ HR)
***			
Nonene	NON	5,000	5,000
Nonyl alcohol (all isomers)	NNS	5,000	5,000
NONYL ALCOHOL	NNN	5,000	5,000
NONYL ALCOHOL (iso-)	NNI	5,000	5,000
Nonyl Methacrylate Monomer			
Nonyl Phenol	NNP	5,000	5,000
Nonyl Phenol Poly(4-12)ethoxylates	NPE		
Nonyl Phenol Sulfide (90% or less)			
Noxious liquid, N.O.S. (17) ("Trade name," contains "principal components"),			
Non-Noxious liquid, N.O.S. (18) ("Trade name," contains principal components			
Octadecene			
Octadecenoamide solution (Oleamide)	ODD		
Octane (all isomers)	OAX	5,000	5,000
OCTANE	OAN	5,000	5,000
Octanoic acid (all isomers)	OAA	5,000	5,000
Octanol (all isomers)	OCX	5,000	5,000
OCTANOL	OTA	5,000	5,000
Octene (all isomers)	OTX	5,000	5,000
OCTENE (1-)	OTE	5,000	5,000
Octyl Acetate			
Octyl alcohol (iso-, n-) (all isomers), SEE OCTANOL (ALL ISOMERS)	OCX	5,000	5,000
OCTYL ALCOHOL	IOA	5,000	5,000
Octyl Aldehydes	OAL		
Octyl Decyl Adipate	ODA		
Octyl Epoxytallate	OET		
Octyl Phthalate. SEE DI-(2-ETHYLHEXYL) PHTHALATE			
OIL, EDIBLE: Babassu	OBB		
OIL, EDIBLE: Beechnut			
OIL, EDIBLE: Castor	OCA		
OIL, EDIBLE: Cocoa butter			
OIL, EDIBLE: Coconut	OCC	5,000	
OIL, EDIBLE: Cod liver			
OIL, EDIBLE: Corn	OCO	5,000	
OIL, EDIBLE: Cottonseed	OCS		
OIL, EDIBLE: Fish, N.O.S.	OFS	5,000	
OIL, EDIBLE: Grapeseed			
OIL, EDIBLE: Groundnut			
OIL, EDIBLE: Hazelnut			
OIL, EDIBLE: Lard	OLD		
OIL, EDIBLE: Maize			
OIL, EDIBLE: Mustard seed			
OIL, EDIBLE: Nutmeg Butter			
OIL, EDIBLE: Olive	OOL		
OIL, EDIBLE: Palm	OPM		
OIL, EDIBLE: Palm kernel	OPO		
OIL, EDIBLE: Peanut	OPN		
OIL, EDIBLE: Poppy			
OIL, EDIBLE: Raisin seed			
OIL, EDIBLE: Rice bran	ORP		
OIL, EDIBLE: Safflower	OSF		
OIL, EDIBLE: Salad			
OIL, EDIBLE: Sesame			
OIL, EDIBLE: Soya bean	OSB	5,000	
OIL, EDIBLE: Sunflower, SEE SUNFLOWER SEED		5,000	
OIL, EDIBLE: Sunflower seed	OSN		
OIL, EDIBLE: Tucum	OTC		
OIL, EDIBLE: Vegetable, N.O.S.	OVG	5,000	
OIL, EDIBLE: Walnut			
OIL, FUEL: No. 1 (Kerosene)	OON		
OIL, FUEL: No. 1-D	OOD		
OIL, FUEL: No. 2	OTW	5,000	5,000

SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO	C H R I S	MAX LIQUID TRANSFER RATE PER SPILL VALVE (BBL/ HR)	MAX LIQUID TRANSFER RATE PER P/V VALVE (BBL/ HR)
***			
OIL, FUEL: No. 2-D	OTD		
OIL, FUEL: No. 4	OFR	5,000	5,000
OIL, FUEL: No. 5	OFV	5,000	5,000
OIL, FUEL: No. 6	OSX	5,000	5,000
OIL, MISC: Absorption	OAS		
OIL, MISC: Aliphatic			
OIL, MISC: Animal, N.O.S.			
OIL, MISC: Aromatic			
OIL, MISC: Aviation F2300			
OIL, MISC: Clarified	OCF		
OIL, MISC: Coal			
OIL, MISC: Coconut oil, esterified, SEE COCONUT OIL, FATTY ACID METHYL ESTER			
OIL, MISC: Coconut oil, fatty acid			
OIL, MISC: Coconut oil, fatty acid Methyl Ester	OCM		
OIL, MISC: Coconut oil, Methyl Ester, SEE COCONUT OIL FATTY ACID METHYL ESTER			
OIL, MISC: Cottonseed, fatty acid, SEE COTTONSEED OIL, FATTY ACID	CFY	5,000	
OIL, MISC: Croton			
OIL, MISC: Crude	OIL	5,000	5,000
OIL, MISC: Diesel	ODS	5,000	5,000
OIL, MISC: Gas, low pour			
OIL, MISC: Gas, low sulfur			
OIL, MISC: Heartcut distillate			
OIL, MISC: Lanolin			
OIL, MISC: Linseed			
OIL, MISC: Lubricating	OLB	5,000	5,000
OIL, MISC: Mineral			
OIL, MISC: Mineral seal	OMS		
OIL, MISC: Motor	OMT		
OIL, MISC: Neatsfoot	ONF		
OIL, MISC: Oiticica	OOI		
OIL, MISC: Palm oil, fatty acid Methyl Ester	OPE	5,000	
OIL, MISC: Palm oil, Methyl Ester, SEE SEE PALM OIL, FATTY ACID METHYL EOPF			
OIL, MISC: Penetrating	OPT		
OIL, MISC: Perilla			
OIL, MISC: Pilchard			
OIL, MISC: Pine	OPI		
OIL, MISC: Range	ORG		
OIL, MISC: Residual			
OIL, MISC: Resin	ORS	5,000	5,000
OIL, MISC: Resinous petroleum			
OIL, MISC: Road	ORD		
OIL, MISC: Rosin	ORN		
OIL, MISC: Seal			
OIL, MISC: Soapstock	OIS		
OIL, MISC: Soya bean (epoxidized)			
OIL, MISC: Sperm	OSP		
OIL, MISC: Spindle	OSD		
OIL, MISC: Spray	OSY		
OIL, MISC: Tall	OTL		
OIL, MISC: Tall, fatty acid	TOF		
OIL, MISC: Tanner's	OTN		
OIL, MISC: Transformer	OTF		
OIL, MISC: Tung	OTG		
OIL, MISC: Turbine			
OIL, MISC: Whale	OTB	5,000	5,000
OIL, MISC: White (mineral)			
OIL, MISC: Wood			
alpha-Olefins (C13 - C18)	OAM		
Olefins (C13 and above, all isomers)		5,000	
Oleic acid	OLA		
Oleyl alcohol (OCTADECENOL), SEE ALCOHOLS (C13 AND ABOVE)			

SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO	C H R I S	MAX LIQUID TRANSFER RATE PER SPILL VALVE (BBL/ HR)	MAX LIQUID TRANSFER RATE PER P/V VALVE (BBL/ HR)
***			
Organic Amine 70, SEE AMINOETHYLDIETHANOLAMINE, AMINOETHYL-ETHANOLAMINE SOLU			
Palm Stearin	PMS		
n-Paraffins (C10 - C20)	PFN		
Pentadecanol, SEE SEE ALCOHOLS (C13 AND ABOVE)	PDC	5,000	5,000
Pentaethylene Glycol			
Pentaethylenehexamine	PEP		
Pentane (all isomers)	PTY	5,000	5,000
PENTANE (iso-)	IPT	5,000	5,000
PENTANE (n-)	PTA	5,000	5,000
Pentanoic acid			
Pentene (all isomers)	PTX	5,000	5,000
PENTENE (1-)	PTE	5,000	5,000
Petrolatum	PTL		
1-Phenyl-1-Kylyl Ethane	PXE		
Phosphosulfurized Bicyclic Terpene			
Phthalate plasticizers, SEE INDIVIDUAL PHTHALATES			
Pinene	PIN	5,000	5,000
Polyalkenyl Succinic Anhydride Amine			
Polyalkylene Glycols, Polyalkylene Glycol Monoalkyl Ethers mixtures	PPX		
Polyalkylene Oxide Polyol	PAO	5,000	
Polamine, Amide mixture			
Polybutadiene, Hydroxyl terminated			
Polybutene	PLB	5,000	5,000
Polydimethylsiloxane		5,000	
Polyethylene Glycol		5,000	
Polyethylene Glycol Dimethyl Ether		5,000	
Polyglycerol			
Polyisobutylene, SEE POLYBUTENE			
Polymerized Esters			
Poly(20)oxyethylene Sorbitan Monooleate	PSM		
Polypropylene	PLP		
Polypropylene Glycol	PGC	5,000	5,000
Polypropylene Glycol Methyl Ether	PGM	5,000	5,000
Polysiloxane			
Polystyrene Diakyl Maleate			
Potassium Oleate	POE		
Propane	PRP	5,000	
n-Propoxypropanol	PXP		
Propyl Acetate (iso-)	IAC	5,000	5,000
Propyl Acetate (n-)	PAT		5,000
Propyl alcohol (iso-)	IPA	5,000	5,000
Propyl alcohol (n-)	PAL	5,000	5,000
Propylbenzene (n-)	PBZ	5,000	5,000
iso-Propylcyclohexane	IPX	5,000	5,000
Propylene	PPL	5,000	
Propylene-Butylene Copolymer	PBP		
Propylene Dimer	PDR		
Propylene Glycol (1,2-PROPANDIOL)	PPG	5,000	5,000
Propylene Glycol Monoalkyl Ether	PGE		
Propylene Glycol Ethyl Ether	PGY		
Propylene Glycol Methyl Ether	PME	5,000	5,000
Propylene Polymer (in liquid mixtures)			
Propylene Tetramer	PTT	5,000	5,000
Propylene Trimer	PTR		
Pseudocumene, SEE TRIMETHYLBENZENES			
Rum			
Sodium Acetate, Glycol, water solutions			
Sodium Acetate solution	SAN		
Sodium Benzoate solution	SBN		
Sodium Sulfonate			
Stearic acid	SRA		

SUMMARY COMPARISON OF "SPILL VALVE" vs "P/V" MAX LIQUID TRANSFER RATES

CARGO	C H R I S	MAX LIQUID TRANSFER RATE PER SPILL VALVE (BBL/ HR)	MAX LIQUID TRANSFER RATE PER P/V VALVE (BBL/ HR)
Stearyl alcohol (Octadecanol)			***
Sulfolane	SFL	5,000	5,000
Tallow	TLO		
Tallow alcohol, SEE ALCOHOLS (C13 AND ABOVE)			
Tallow fatty acid	TFD		
Tallow Alkyl Nitrile			
Tetradecanol	TTN	5,000	
1-Tetradecene, SEE THE OLEFIN OR ALPHA-OLEFIN ENTRIES	TTD	5,000	5,000
Tetradecylbenzene	TBD		
Tetraethylene Glycol	TTG	5,000	5,000
Tetrahydronaphthalene	THN	5,000	5,000
Tetrapropylbenzene, SEE ALKYL(C9-C17) BENZENES			
Toluene	TOL	5,000	5,000
Triaryphosphate			
Tributyl Phosphate	TBP		
Tricresyl Phosphate (less than 1% of the ortho isomer)	TCP	5,000	5,000
Tridecane	TRD	5,000	5,000
Tridecanoic acid			
Tridecanol, SEE ALCOHOLS (C13 AND ABOVE)	TDN	5,000	5,000
1-Tridecene	TDC	5,000	5,000
Tridecylbenzene	TRB		
Triethylbenzene	TEB	5,000	5,000
Triethylene Glycol	TEG	5,000	5,000
Triethylene Glycol Butyl Ether			
Triethylene Glycol Butyl Ether mixture		5,000	
Triethylene Glycol di-(2-ethylbutyrate)	TGD		
Triethylene Glycol Ether mixture			
Triethylene Glycol Ethyl Ether	TGE		
Triethylene Glycol Methyl Ether			
Triethyl Phosphate	TPS	5,000	5,000
Triisooctyl Trimellitate			
Triisopropanolamine	TIP	5,000	
Trimethylbenzenes (all isomers)	TRE	5,000	5,000
TRIMETHYL BENZENE (1,2,5-)	TMB	5,000	5,000
TRIMETHYL BENZENE (1,2,3-)	TMD	5,000	5,000
TRIMETHYL BENZENE (1,2,4-) (PSEUDOCUMENE)	TME	5,000	5,000
Trimethylol Propane Polyethoxylate	TPR		
2,2,4-Trimethyl pentanediol-1,3-diisobutyrate			
2,2,4-Trimethyl-3-pentanol-1-isobutyrate	TMP		
Tripropylene, SEE PROPYLENE TRIMER			
Tripropylene Glycol	TGC		
Tripropylene Glycol Methyl Ether	TGM		
Trixylenyl Phosphate	TRP	5,000	
Turpentine	TPT		
Turpentine substitute (White spirit), SEE WHITE SPIRIT (LOW (15-20%) AROMATIC)			
Undecanol			
Undecene (1-)	UDC	5,000	5,000
Undecyl alcohol	UND	5,000	5,000
Undecylbenzene	UDB		
Vinyl Acetate-fumerate Copolymer			
Waxes:	WAX		
WAXES: Candelilla			
WAXES: Carnauba	WAX,		
WAXES: Paraffin	WAX,		
WAXES: Petroleum			
White spirit, SEE WHITE SPIRIT (LOW (15-20%) AROMATIC)			
White spirit (low (15 - 20%) aromatic)	WSL		
Wine, SEE ALCOHOLIC BEVERAGES, N.O.S.			
Wool grease			
Xylenes (ortho-, meta-, para-)	XLX	5,000	5,000
XYLENE (M-)	XLM	5,000	5,000

SUMMARY COMPARISON OF "SPILL VALVE" VS "P/V". MAX LIQUID TRANSFER RATES

CARGO	C H R I S	MAX LIQUID TRANSFER RATE PER SPILL VALVE (BBL/ HR)	MAX LIQUID TRANSFER RATE PER P/V VALVE (BBL/ HR)
46 CFR SUBCHAPTER D, BUT NOT TABLE 30.25-1		***	***

AROMATIC RESIN OIL 60	ARS	5,000	5,000
AROMATIC RESIN OIL 80	ARS	5,000	5,000
AROMATIC RESIN OILS			

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