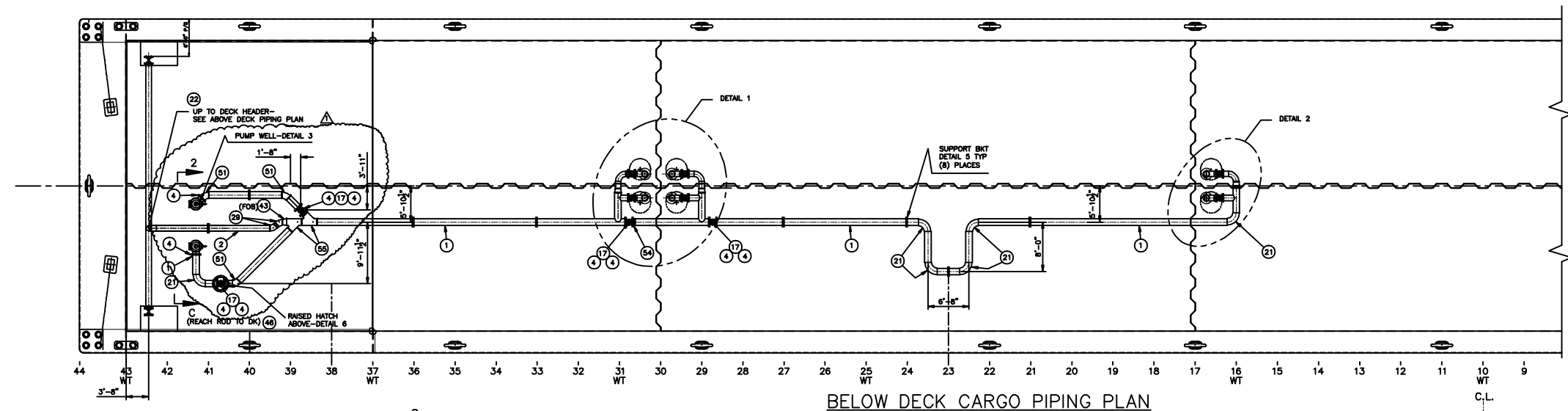
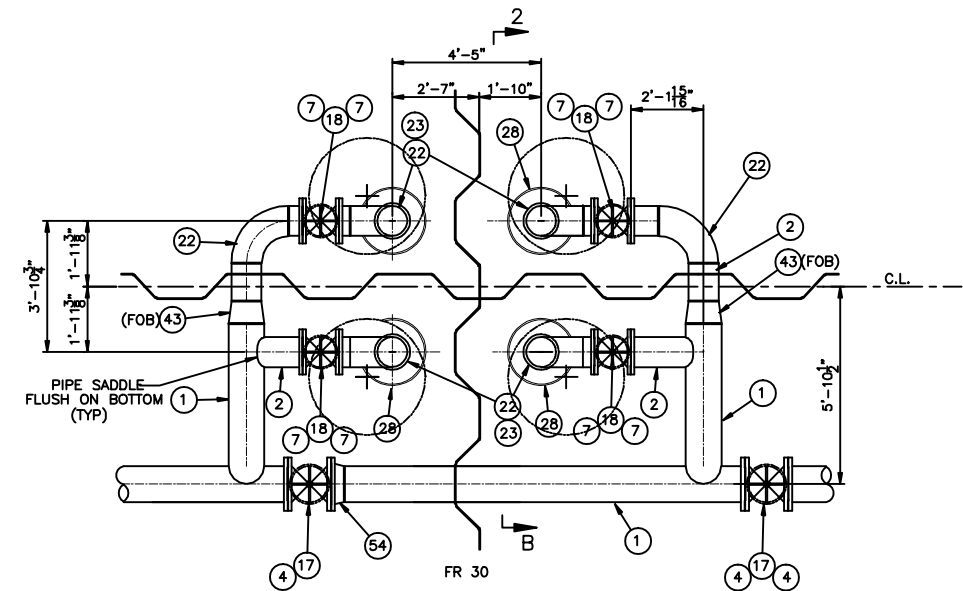


REVISIONS				
REV	ZONE	DESCRIPTION	DATE	APPROVED
1	VAR	REROUTED BELOW DECK CARGO PIPE, UPDATED B.O.M.	11/12/13	-

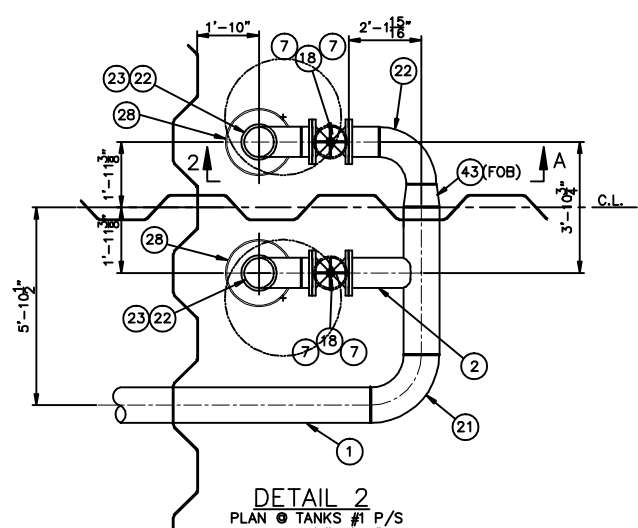
CBC 345 AND CBC 346



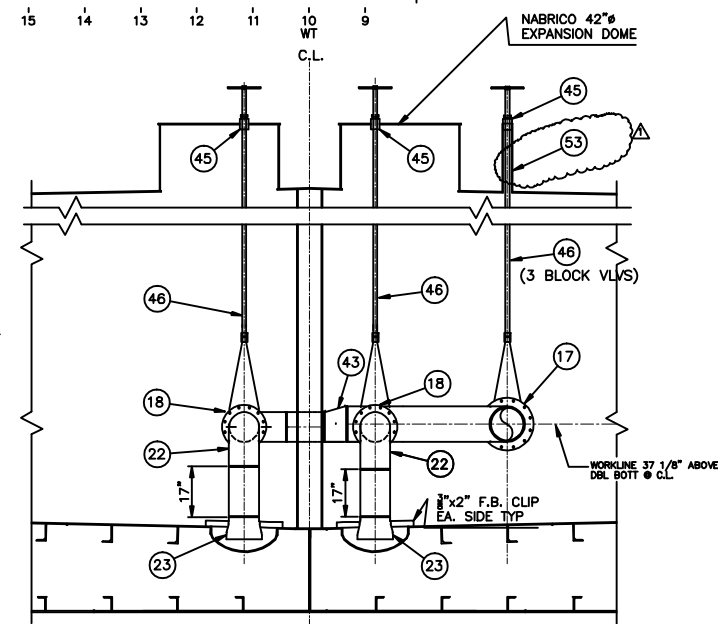
BELOW DECK CARGO PIPING PLAN



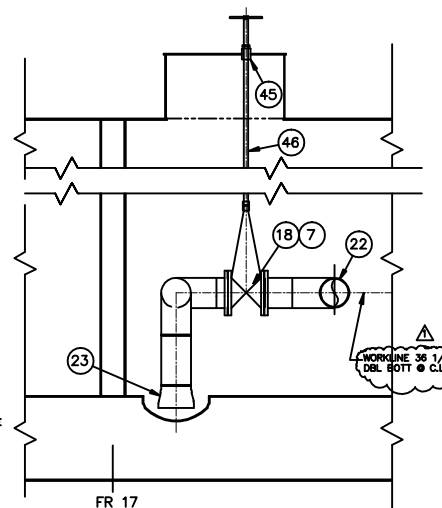
DETAIL 1
PLAN @ TANKS #2 P/S & 3 P/S
SCALE: 3/8"=1'-0"



DETAIL 2
PLAN @ TANKS #1 P/S
SCALE: 3/8"=1'-0"



SECTION 2-B
TYP SECTION @ SUCTION WELLS
LOOKING FORWARD
SCALE: 3/8"=1'-0"



SECTION 2-A
CARGO LINE ELEVATION LKG OUTBD
TANK NO. 1P SHOWN-OTHER TANKS SIMILAR
SEE DETAILS 1 & 2 FOR LOCATIONS & ORIENTATION
SCALE: 3/8"=1'-0"

GENERAL NOTES:

- ALL PIPING SHALL MEET CURRENT USCG REQUIREMENTS FOR CLASS II PIPING SYSTEMS.
- FIELD TO SECURE REACH RODS AS NEEDED.
- PIPES PASSING THROUGH WATER/OIL TIGHT BOUNDARIES SHALL BE WELDED DOUBLE CONTINUOUS.
- CARGO SYSTEM:
PRESSURE: WORKING 100 PSI
DESIGN 150 PSI
TEST 225 PSI
RELIEF VALVE 125 PSI
- LABELS SHALL BE INSTALLED ON ALL VALVES WHERE REQUIRED TO IDENTIFY SERVICE.
- ALL STRUCTURAL STEEL IS ASTM A36.
- ALL HATCHES, MANHOLES, STUFFING GLANDS, ETC. ON THE RAISED TRUNK WITH OPENINGS INTO THE CARGO TANKS SHALL BE FITTED WITH TEFLON GASKETS. ALL HATCHES, MANHOLES, ETC. THAT OPEN INTO VOIDS OUTSIDE OF THE CARGO AREA SHALL BE FITTED WITH NEOPRENE GASKETS.
- CARGO PUMP ENGINE IS A CUMMINS MODEL 6CTA8.3D(M) RATED 270HP @ 1800RPM, IMO, US EPA TIER II COMPLIANT, CLASS I, DIVISION I COMPLIANT.
- CARGO PUMP IS A RUHRPUMPEN MODEL 12LS16GHC, 3 STAGE, RATED FOR 4285 BPH @ 105 PSI, COMPLETE WITH AN AMARILLO S250 RIGHT ANGLE DRIVE W/1:1 RATIO AND DANA SL1710 x 48" LG. DRIVE SHAFT AND REMOVABLE GUARD.

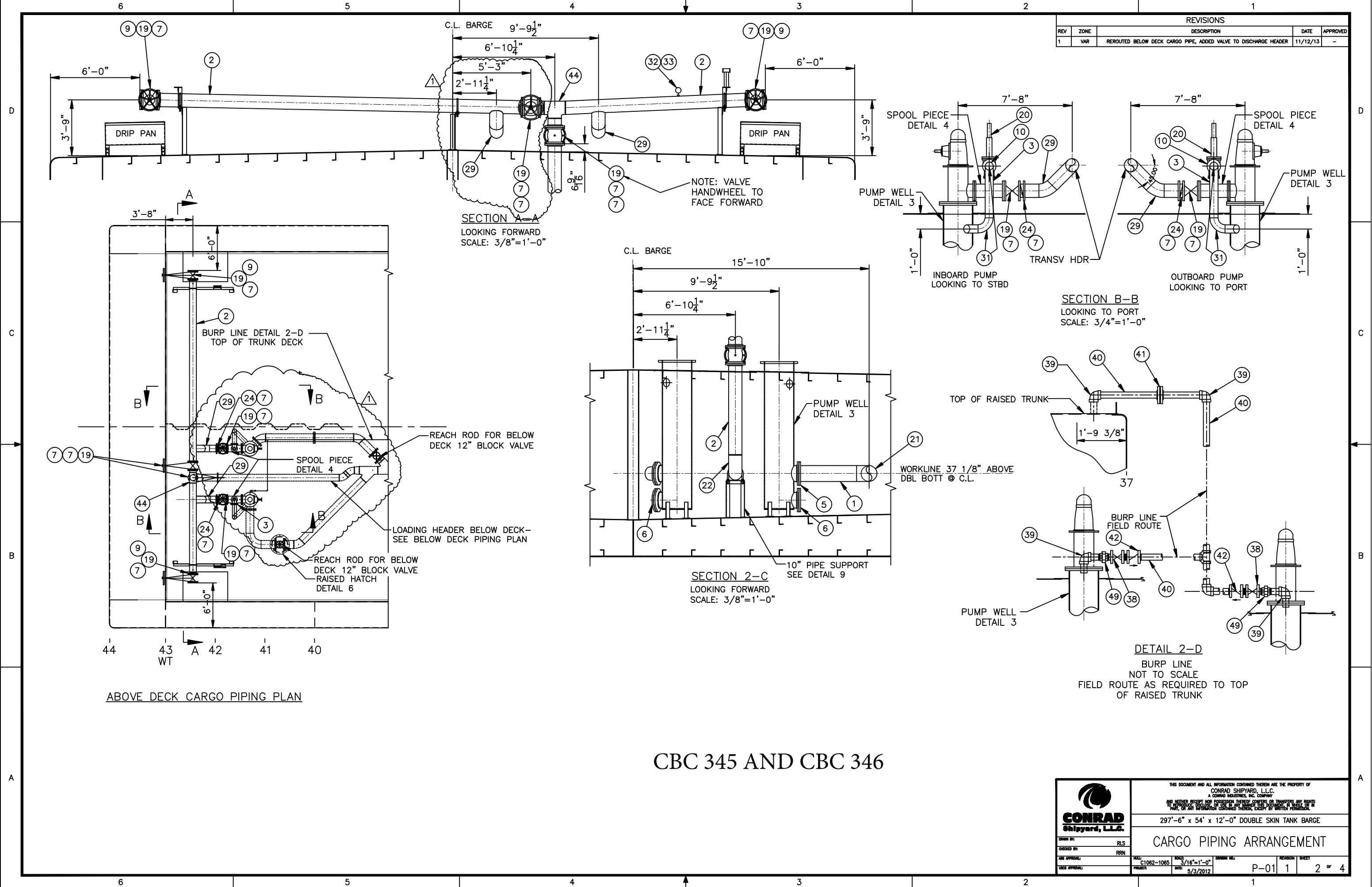
								64																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																															
--	--	--	--	--	--	--	--	----	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--	--

THIS DOCUMENT AND ALL INFORMATION CONTAINED THEREIN ARE THE PROPERTY OF CONRAD SHIPYARD, LLC. A CONRAD INDUSTRIES, INC. COMPANY. NO REPRODUCTION OR TRANSMISSION OF ANY PART OF THIS DOCUMENT IS PERMITTED WITHOUT THE WRITTEN PERMISSION OF CONRAD SHIPYARD, LLC.

297'-6" x 54' x 12'-0" DOUBLE SKIN TANK BARGE

CARGO PIPING ARRANGEMENT

DATE: 5/3/2012
PROJECT: P-01
SHEET: 1 OF 4



CBC 345 AND CBC 346



CONRAD
Shipyard, LLC

THIS DOCUMENT AND ALL INFORMATION CONTAINED THEREIN ARE THE PROPERTY OF
CONRAD SHIPYARD, L.L.C.
A CONRAD INDUSTRIES, INC. COMPANY
AND NEITHER BE LOANED, REPRODUCED, COPIED, OR TRANSMITTED IN ANY MANNER
WITHOUT THE WRITTEN PERMISSION OF CONRAD SHIPYARD, L.L.C.

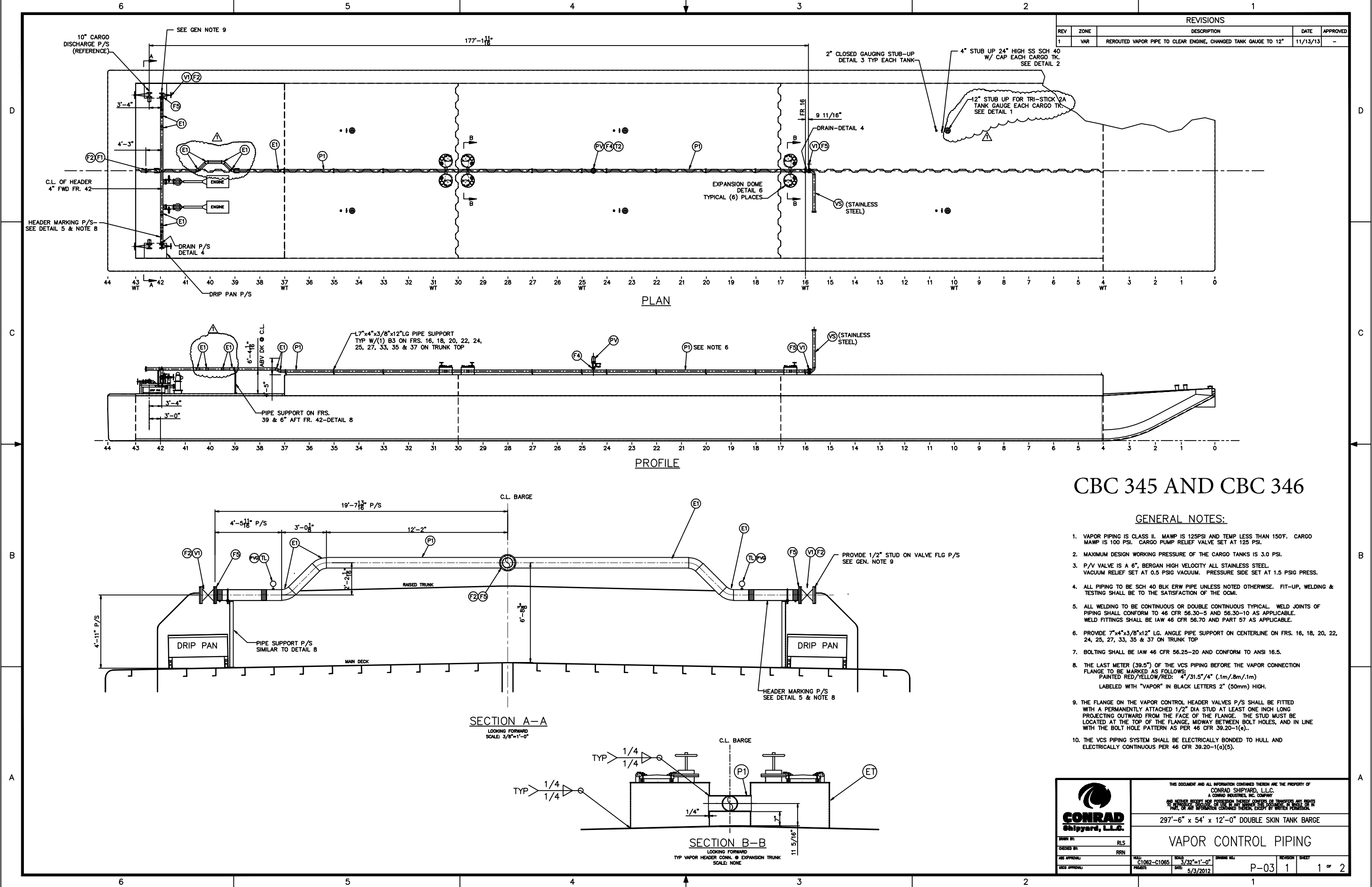
297'-6" x 54' x 12'-0" DOUBLE SKIN TANK BARGE

CARGO PIPING ARRANGEMENT

SCALE: 3/16"=1'-0"

DATE: 5/3/2012

P-01 1 2 OF 4



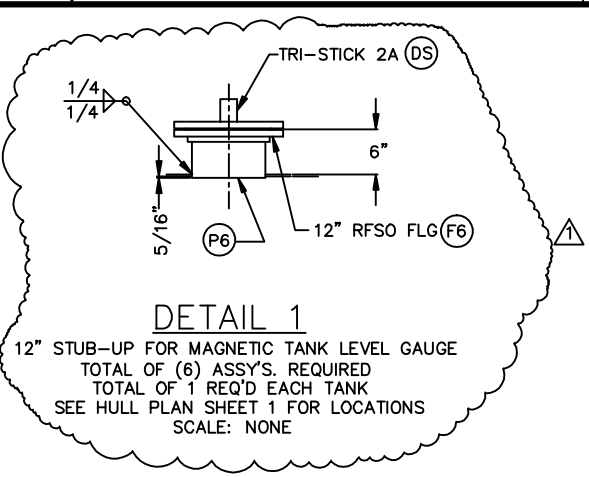
CBC 345 AND CBC 346

GENERAL NOTES:

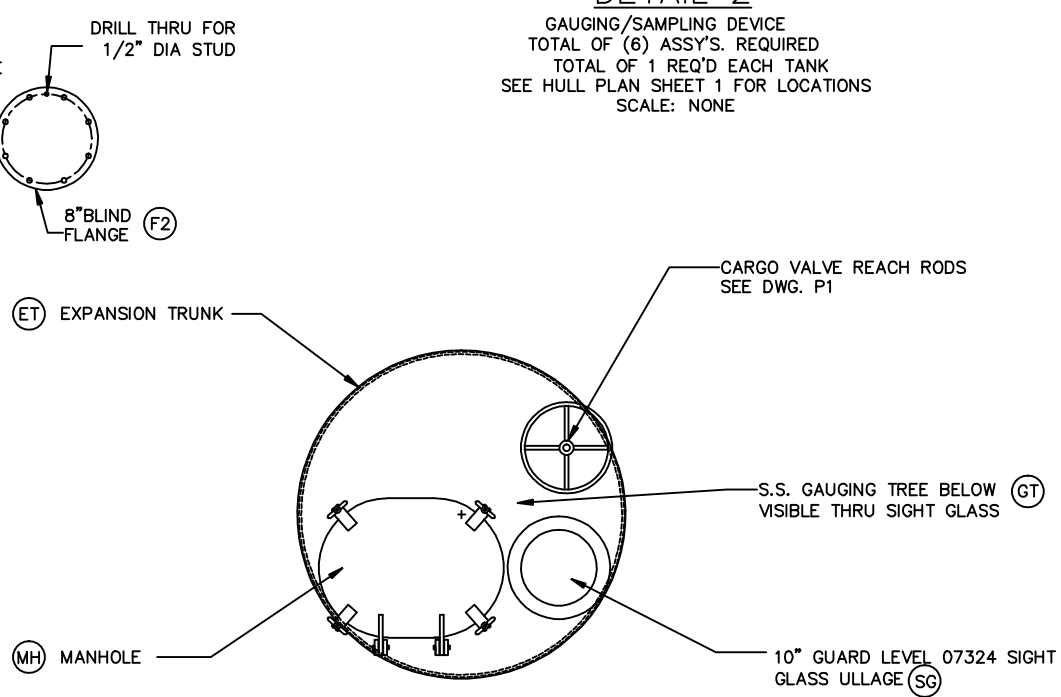
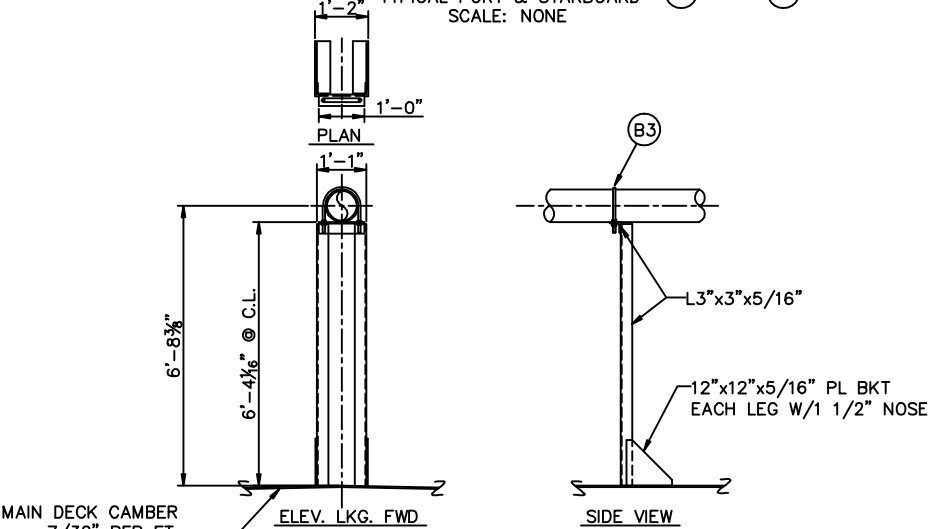
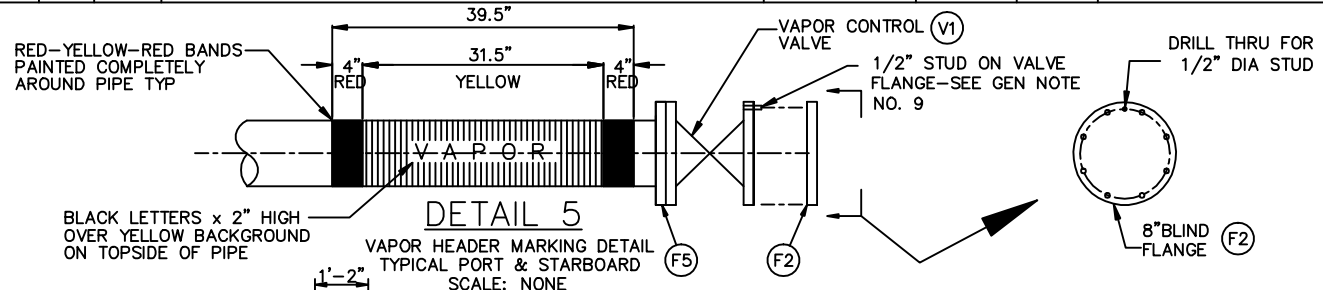
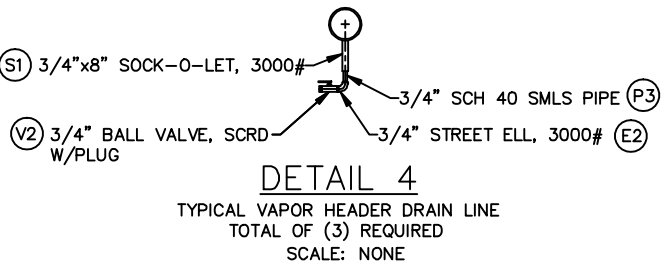
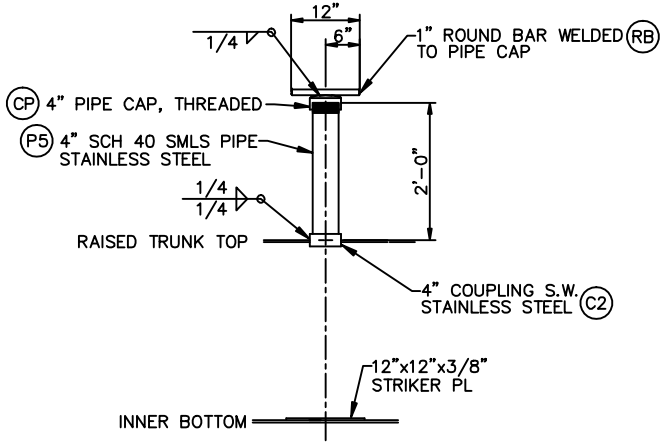
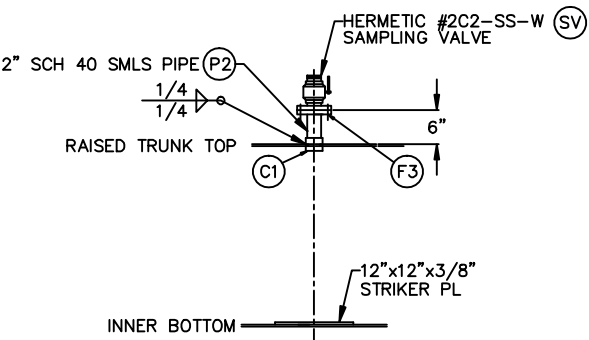
- VAPOR PIPING IS CLASS II. MAWP IS 125PSI AND TEMP LESS THAN 150F. CARGO MAWP IS 100 PSI. CARGO PUMP RELIEF VALVE SET AT 125 PSI.
- MAXIMUM DESIGN WORKING PRESSURE OF THE CARGO TANKS IS 3.0 PSI.
- P/V VALVE IS A 6", BERGAN HIGH VELOCITY ALL STAINLESS STEEL. VACUUM RELIEF SET AT 0.5 PSIG VACUUM. PRESSURE SIDE SET AT 1.5 PSIG PRESS.
- ALL PIPING TO BE SCH 40 BLK ERW PIPE UNLESS NOTED OTHERWISE. FIT-UP, WELDING & TESTING SHALL BE TO THE SATISFACTION OF THE OGI.
- ALL WELDING TO BE CONTINUOUS OR DOUBLE CONTINUOUS TYPICAL. WELD JOINTS OF PIPING SHALL CONFORM TO 46 CFR 56.30-5 AND 56.30-10 AS APPLICABLE. WELD FITTINGS SHALL BE IAW 46 CFR 56.70 AND PART 57 AS APPLICABLE.
- PROVIDE 7"x4"x3/8"x12" LG. ANGLE PIPE SUPPORT ON CENTERLINE ON FR. 16, 18, 20, 22, 24, 25, 27, 33, 35 & 37 ON TRUNK TOP
- BOLTING SHALL BE IAW 46 CFR 56.25-20 AND CONFORM TO ANSI 18.5.
- THE LAST METER (39.5") OF THE VCS PIPING BEFORE THE VAPOR CONNECTION FLANGE TO BE MARKED AS FOLLOWS:
PAINTED RED/YELLOW/RED: 4"/31.5"/4" (.1m/.8m/.1m)
LABELED WITH "VAPOR" IN BLACK LETTERS 2" (50mm) HIGH.
- THE FLANGE ON THE VAPOR CONTROL HEADER VALVES P/S SHALL BE FITTED WITH A PERMANENTLY ATTACHED 1/2" DIA STUD AT LEAST ONE INCH LONG PROJECTING OUTWARD FROM THE FACE OF THE FLANGE. THE STUD MUST BE LOCATED AT THE TOP OF THE FLANGE, MIDWAY BETWEEN BOLT HOLES, AND IN LINE WITH THE BOLT HOLE PATTERN AS PER 46 CFR 39.20-1(e).
- THE VCS PIPING SYSTEM SHALL BE ELECTRICALLY BONDED TO HULL AND ELECTRICALLY CONTINUOUS PER 46 CFR 39.20-1(c)(5).

 CONRAD Shipyard, L.L.C.	THIS DOCUMENT AND ALL INFORMATION CONTAINED THEREIN ARE THE PROPERTY OF CONRAD SHIPYARD, L.L.C. A CONRAD INDUSTRIES, INC. COMPANY AND NEITHER BE LOANED, REPRODUCED, COPIED, OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM, WITHOUT THE WRITTEN PERMISSION OF CONRAD SHIPYARD, L.L.C.								
	297'-6" x 54' x 12'-0" DOUBLE SKIN TANK BARGE								
DRAWN BY: RLS		VAPOR CONTROL PIPING							
CHECKED BY: RRM									
DATE APPROVAL: _____		SCALE: 3/32"=1'-0"		DRAWING NO.:		REVISION		SHEET	
DATE APPROVAL: _____		PROJECT: C1062-C1065		DATE: 5/3/2012		P-03		1 OF 2	

BILL OF MATERIALS							
MK	QTY	SIZE	DESCRIPTION	MATERIAL	ASTM SPEC	ANSI SPEC	COMMENTS
P1	240'	8"	PIPE, SCH 40 BLK ERW	MILD STEEL	A53	B36.10	
P2	12'	2"	PIPE, SCH 40 BLK ERW	MILD STEEL	A53	B36.10	
P3	4'	3/4"	PIPE, SCH 40 BLK ERW	MILD STEEL	A53	B36.10	
P4	3'	6"	PIPE, SCH 40 BLK ERW	MILD STEEL	A53	B36.10	
VS	1	8"	PIPE, .1875" WALL VAPOR STACK	STAINLESS STEEL	A312	B36.19M-85	COMPLETE WITH S.S. FLAME SCREEN RAIN HOOD & SWIVEL FLANGE
F1	1	8"	FLANGE, 150# R.F.S.O.	ST. STEEL	A234	B16.5	
F2	3	8"	FLANGE, BLIND, 150# R.F.	ST. STEEL	A234	B16.5	
F3	6	2"	FLANGE, 150# R.F.S.O.	ST. STEEL	A234	B16.5	
F4	1	6"	FLANGE, 150# R.F.S.O.	FORGED STEEL	A105	B16.5	
F5	4	8"	FLANGE, 150# R.F.S.O.	FORGED STEEL	A105	B16.5	
E1	10	8"	ELL, 45', SCH 40 BLK B.W.	BLK STEEL	A234 GR WPB	B16.9	
E2	3	3/4"	STREET ELL, 3000#, THREADED	FORGED STEEL	A105	B16.11	
S1	3	3/4"x8"	SOCK-O-LET, 3000#	FORGED STEEL	A105	B16.5	
V1	3	8"	VALVE, GATE, 150# FLGD, OS&Y, R.S., C.S. BODY, CR13 TRIM, SPACE #15011C	CARBON STL	A-216 GR WCB	B16.5	
V2	3	3/4"	VALVE, BALL, 150#, THREADED, W/PLUG	CARBON STEEL	A216	B16.34	
PV	1	6"	VALVE, PRESS/VACUUM, FLANGED, BERGAN (TANKTECH) KLPH-6MARINE HIGH VELOCITY, VAC SET @ 0.5 PSIG, PRESS. SET @ 1.50 PSIG, U.S.C.G. APPROVAL NO. 162.017/144/3	STAINLESS STEEL	316L		
SG	6	10"	GUARD LEVEL 07324 SIGHT GLASS ULLAGE	STAINLESS STEEL	316L		
DS	6	12"	TRI-STICK 2A TANK GAUGE				
A1	-	-	NOT USED				
SV	6	-	SAMPLING VALVE, HERMETIC #2C2-SS-W	STAINLESS STEEL	A-351	B16.5	
MH	6	-	HATCH, RAISED, 18"x24", O.T., NABRICO MODEL DF-464-5-SS	STAINLESS STEEL			
ET	6	5/16"	EXPANSION TRUNK, 42" DIA. x 24" HIGH, NABRICO MODEL DF-449	MILD STEEL	A36		
GT	6	-	GAUGING TREE, 6 FT LONG RADIAL ARM, ERL OR EQUAL	STAINLESS STEEL			
TL	2	1/4"	THREAD-O-LET, 3000# FOR 8" PIPE	FORGED STEEL	A105	B16.11	
PVG	2	-	PRESSURE/VACUUM GAUGE, 1/4" MNPT BOTTOM CONN., ERL MODEL 505	STAINLESS STEEL			
B1	48	3/4"x3 1/2"	BOLT, HEX HEAD, -UNC W/(1) HEX NUT EACH (FOR 8" FLANGES)	STAINLESS STEEL	A320	B18.2.11	
B2	24	5/8"x2 1/2"	BOLT, HEX HEAD, -UNC W/(1) HEX NUT EACH (FOR 2" FLANGES)	STAINLESS STEEL	A320	B18.2.11	
B3	29	8"	U-BOLT W/4 HEX NUTS EACH (FOR 8" STD PIPE)	STAINLESS STEEL	A320	B18.2.11	
T2	1	8"x6"x8"	TEE, REDUCING, SCH 40 BLK B.W.	BLK STEEL	A234 GR WPB	B16.9	
P5	12'	4"	PIPE, SCH 40 SEAMLESS	STAINLESS STEEL	A312	B36.19	
C2	6	4"	COUPLING, SOCKET WELD	STAINLESS STEEL	A182	B16.5	
CP	6	4"	CAP, 3000#, THREADED	FORGED STEEL	A105		
RB	6'	1"	ROUND BAR	MILD STEEL	A53		
C1	6	2"	COUPLING, SOCKET WELD	STAINLESS STEEL	A234	B16.5	
P6	3'	12"	PIPE, SCH 40 SEAMLESS	STAINLESS STEEL	A312	B36.19	
F6	6	12"	FLANGE, 150# R.F.S.O.	ST. STEEL	A234	B16.5	
B4	72	7/8"x4"	BOLT, HEX HEAD, -UNC W/(1) HEX NUT EACH (FOR 12" FLANGES)	STAINLESS STEEL	A320	B18.2.11	



REVISIONS				
REV	ZONE	DESCRIPTION	DATE	APPROVED
1	VAR	CHANGED LEVEL GAUGE TO 12", UPDATED B.O.M.	11/14/13	-



CBC 345 AND CBC 346



CONRAD
Shipyard, LLC.

THIS DOCUMENT AND ALL INFORMATION CONTAINED THEREIN ARE THE PROPERTY OF CONRAD SHIPYARD, INC. A CONRAD INDUSTRIES, INC. COMPANY AND NEITHER RECEIPT NOR POSSESSION THEREOF CONFERS OR TRANSFERS ANY RIGHTS TO REPRODUCE, DISCLOSE, OR USE IN ANY MANNER THIS DOCUMENT, IN WHOLE OR IN PART, OR ANY INFORMATION CONTAINED THEREIN, EXCEPT BY WRITTEN PERMISSION.

297'-6" x 54' x 12' DOUBLE SKIN TANK BARGE

VAPOR CONTROL PIPING

SCALE: 1/8" = 1'-0"

DATE: 5/3/2012

PROJECT: P-03

REVISION: 1

SHEET: 2 OF 2

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

NOTES:

1. EXPANSION TANK OVERFLOW LINE MUST BE PIPED TO SAFE AREA AND VENTED TO ATMOSPHERE BY CUSTOMER.
2. ALL ELECTRICAL EQUIPMENT SHALL BE AT LEAST NEMA 4.
3. FINAL SET POINTS TO BE DETERMINED AT STARTUP.
4. PIPE INSULATION AND HEAT TRACING ARE NOT INCLUDED IN HEATEC SCOPE.
5. FUEL OIL PIPING FROM HEATER TO TANK BY OTHERS. TO BE SIZED ACCORDING TO FUEL PUMP REQUIREMENTS.

K

J

H

G

F

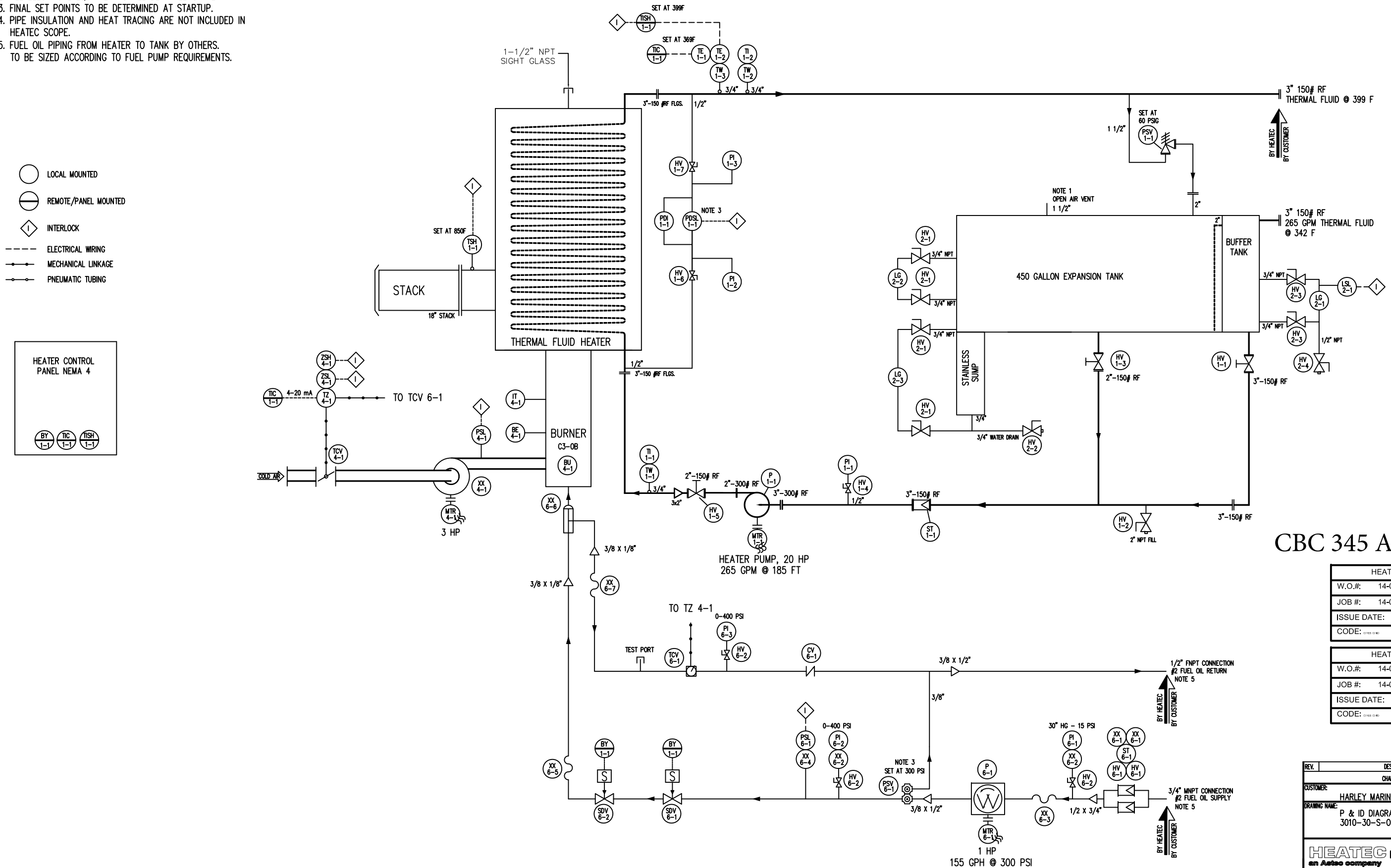
E

D

C

B

A



CBC 345 AND CBC 346

HEATEC ORDER INFO	
W.O.#:	14-059-000
JOB #:	14-059
ISSUE DATE:	4/17/14
CODE:	(ENTER CODE)

HEATEC ORDER INFO	
W.O.#:	14-060-000
JOB #:	14-060
ISSUE DATE:	4/17/14
CODE:	(TYPE CODE)

REV.	DESCRIPTION	DATE	CHKD.	APPR.	BY
CHANGE RECORD					
CUSTOMER:		JOB#			
HARLEY MARINE INC.		14-059			
DRAWING NAME:		NO.			
P & ID DIAGRAM		14-059-000			
3010-30-S-O HEATER		ISSUE DATE			
		P.O. BOX 72760 PHONE (423)821-5200 CHATTANOOGA, TN. 37407 FAX (423)821-7673			
DRAW. DATE	SMD 4/15/14	CHRD. DATE	APPROPRIATE		
DWG/PART NO.	14059- PID	REV.	SCALE	WEIGHT	
		0	N/A		
TOLERANCE IS $\pm .010"$ UNLESS OTHERWISE NOTED.		THIS DRAWING AND THE DESIGN SHOWN THEREIN IS THE PROPERTY OF HEATEC INC. AND THE USE OR COPIES THEREOF CAN BE MADE WITHOUT WRITTEN CONSENT.			