

16710/P013823  
Serial: C1-0801180  
April 16, 2008

Subj: C&C Marine and Repair, Inc. barges listed in enclosure (1)  
Vapor Control System

- Encl: (1) List of C&C Marine and Repair, Inc. barges  
(2) Shearer & Assoc., Inc. Dwg. No. 070101-3, Rev. 2, "Vapor Control System Arrangement", dated April 1, 2008  
(3) Shearer & Assoc., Inc.; Vapor Control System Calculations, dated April 3, 2008  
(4) Vapor Collection System List of Cargoes; C&C Marine and Repair, Inc. Hull No 95 through 104 and 111 through 126; dated April 16, 2008  
(5) VCS PRIS; C&C Marine and Repair, Inc. Hull No 95 through 104 and 111 through 126; dated April 16, 2008

Copy: Commander, Coast Guard Sector New Orleans w/ enclosures (1) through (3)

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TO: AL SULLOT  
(504) 525-4609  
23 PAGES

U.S. Department of  
Homeland Security

United States  
Coast Guard



Commanding Officer  
United States Coast Guard  
Marine Safety Center

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RECEIVED MAY - 5 2008

Shearer & Assoc.  
Attn: Mr. Edward L. Shearer  
3663 NASA Road One, #608  
Seabrook, TX 77586

Subj: C&C Marine and Repair, Inc. barges listed in enclosure (1)  
200' x 35' x 12.5' Unmanned Hull Type I/II/III Tank Barges (O/D)  
Grade A (max. 25 psia Reid) & Lower Flammable and Combustible Liquids Identified in  
46 CFR Table 30.25-1 or 46 CFR Part 153 Table 2, and Specified Hazardous Cargoes  
Rivers; Lakes, Bays, and Sounds; Limited Coastwise on unmanned fair weather voyages  
only, not more than 12 miles offshore between St. Marks and Carabelle, FL.  
Vapor Control System (VCS)

Ref: (a) Coast Guard Marine Safety Center's "Industry Guidelines for Determining the  
Maximum Liquid Transfer Rate for a Tank Vessel Transferring a Flammable or  
Combustible Cargo Using a Vapor Control System" dated July 15, 2001

Dear Mr. Shearer:

In response to your letter dated April 3, 2008, we have reviewed the vapor collection system piping plan and the vapor control pressure drop calculations for compliance with 46 CFR Part 39, excluding Subpart 39.40. The vapor control system piping plan, enclosure (2), is "Approved." The installation, workmanship and testing shall be to the satisfaction of the cognizant Officer in Charge, Marine Inspection (OCMI). The pressure drop calculations, enclosure (3), are "Examined." Calculations such as these are not normally marked approved, but are used to verify that the system meets the applicable regulations. The following comments apply:

1. Based on your calculations, this VCS is capable of recovering vapors of the cargoes listed in enclosure (3) at a maximum vapor density of 0.246 lbm/ft<sup>3</sup>, a maximum liquid transfer rate of 2,400 bbl/hr.
2. The set-point of the overfill shutdown system shall be set no higher than 9 inches below the tank top of each cargo tank.
3. Several cargoes listed in enclosure (3) are not included in enclosure (4). In accordance with reference (a), the vapor-air mixture weight density may be estimated using equation (6) of reference (a), or the saturated vapor density may be used. In either case, the vapor density of several cargoes, including Pentane (all isomers) (PTY) and Pentene (all isomers) (PTX), exceed the approved vapor density for these vessels. We also note that you have identified Pentene as a Category 1 cargo. With a vapor pressure exceeding 14.7 psia at 115°F, this cargo is classified as Category 5, and your pressure drop calculations must be adjusted accordingly.

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Vapor Control System

4. The oil transfer procedures must be revised to include a table or graph showing the liquid transfer rate versus the pressure drop, as required by 46 CFR 39.30-1(b)(3). This information must be taken from the calculations and tables contained in enclosure (3).

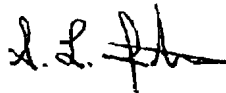
5. The tanks share a common vent header, which would allow mixing of various vapors and liquid cargoes. Note this configuration restricts the types of cargoes that can be carried simultaneously.

6. Enclosure (4) contains VCS Category 2 and 4 cargoes. Polymerization and residue build-up of these cargoes can adversely affect the operation of the vapor control system. The barge's owner must develop a method for internal visual inspection to verify that fouling of VCS components is not occurring, to the satisfaction of the cognizant OCMI.

7. The Cargo Authority Attachment (CAA) for barges "CBC 1305" through "CBC 1318" is now available in the Coast Guard's Marine Information for Safety and Law Enforcement (MISLE). At the time of this review, the name and official numbers for the rest of the vessels listed in enclosure (1) were not available. Once you provide vessel names and official numbers to this office, the Cargo Authority Attachment (CAA) for each vessel will be made available in the Coast Guard's Marine Information for Safety and Law Enforcement (MISLE). The CAA will contain the cargoes found in enclosure (4). Please note that only the local OCMI can issue a vessel's CAA, which is a part of the Certificate of Inspection (COI). Enclosure (5) contains the VCS tank group characteristics and our recommended COI endorsement.

Our Project Number for this vessel is P013823. Please ensure that future correspondence includes the Project Number, and either the Coast Guard (CG) number that appears in the subject line or the Official Number of each barge once assigned. To avoid confusion, the vessel owners are encouraged to provide the CG number to the National Vessel Documentation Center when applying for documentation. If you have any questions concerning our review, please contact Mr. Marcus Ewardo at the number listed above.

Sincerely,



S. L. JOHNSON  
Lieutenant Commander, U. S. Coast Guard  
Assistant Chief, Tank Vessel and Offshore Division  
By direction

(Continued)

Enclosure (1) to MSC Letter Serial C1-0801180 dated April 16, 2008  
List of Subject Barges

CBC 1305, O.N. 1208178, C&C MARINE & REPAIR CO. HULL 95  
CBC 1306, O.N. 1208179, C&C MARINE & REPAIR CO. HULL 96  
CBC 1307, O.N. 1208180, C&C MARINE & REPAIR CO. HULL 97  
CBC 1308, O.N. 1208181, C&C MARINE & REPAIR CO. HULL 98  
CBC 1309, O.N. 1209735, C&C MARINE & REPAIR CO. HULL 99  
CBC 1310, O.N. 1209736, C&C MARINE & REPAIR CO. HULL 100  
CBC 1311, O.N. 1209737, C&C MARINE & REPAIR CO. HULL 101  
CBC 1312, O.N. 1209742, C&C MARINE & REPAIR CO. HULL 102  
CBC 1313, O.N. 1209738, C&C MARINE & REPAIR CO. HULL 103  
CBC 1314, O.N. 1209743, C&C MARINE & REPAIR CO. HULL 104  
CBC 1315, O.N. 1209740, C&C MARINE & REPAIR CO. HULL 111  
CBC 1316, O.N. 1209744, C&C MARINE & REPAIR CO. HULL 112  
CBC 1317, O.N. 1209739, C&C MARINE & REPAIR CO. HULL 113  
CBC 1318, O.N. 1209745, C&C MARINE & REPAIR CO. HULL 114  
NEW CONSTRUCTION, CG934193, C&C MARINE & REPAIR CO. HULL 115  
NEW CONSTRUCTION, CG934194, C&C MARINE & REPAIR CO. HULL 116  
NEW CONSTRUCTION, CG934195, C&C MARINE & REPAIR CO. HULL 117  
NEW CONSTRUCTION, CG934196, C&C MARINE & REPAIR CO. HULL 118  
NEW CONSTRUCTION, CG934197, C&C MARINE & REPAIR CO. HULL 119  
NEW CONSTRUCTION, CG934198, C&C MARINE & REPAIR CO. HULL 120  
NEW CONSTRUCTION, CG934199, C&C MARINE & REPAIR CO. HULL 121  
NEW CONSTRUCTION, CG934200, C&C MARINE & REPAIR CO. HULL 122  
NEW CONSTRUCTION, CG934201, C&C MARINE & REPAIR CO. HULL 123  
NEW CONSTRUCTION, CG934202, C&C MARINE & REPAIR CO. HULL 124  
NEW CONSTRUCTION, CG934203, C&C MARINE & REPAIR CO. HULL 125  
NEW CONSTRUCTION, CG934204, C&C MARINE & REPAIR CO. HULL 126

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**Vapor Control System List of Cargoes**

for: C&C Marine and Repair Hull 95 through 104 and 111 through 126

| Chem Code | Chemical Name   | VCS Category |
|-----------|---|--------------|
| ACT       | Acetone   | 1            |
| ATN       | Acetonitrile  | 3            |
| ACP       | Acetophenone  | 1            |
| ACN       | Acrylonitrile   | 4            |
| ADN       | Adiponitrile  | 1            |
| APU       | Alcohol(C12-C16) poly(1-6)ethoxylates   | 1            |
| AEB       | Alcohol(C6-C17)(secondary) poly(7-12)ethoxylates  | 1            |
| AEE       | Aminoethylethanolamine  | 1            |
| AEC       | Amyl acetate (all isomers)  | 1            |
| AAI       | Amyl alcohol (iso-, n-, sec-, primary)  | 1            |
| BNZ       | Benzene   | 1            |
| BHB       | Benzene or hydrocarbon mixtures (having 10% Benzene or more)  | 1            |
| BHA       | Benzene or hydrocarbon mixtures (containing Acetylene and 10% Benzene or more)  | 1            |
| BTX       | Benzene, Toluene, Xylene mixtures (10% Benzene or more)   | 1            |
| BAL       | Benzyl alcohol  | 1            |
| BFX       | Brake fluid base mixtures (containing Poly(2-8)alkylene(C2-C3) glycols, Polyalkylene(C2-C10) glycol monoalkyl(C1-C4) ethers, and their borate esters) | 1            |
| BAX       | Butyl acetate (all isomers)   | 1            |
| BAR       | Butyl acrylate (all isomers)  | 2            |
| IAL       | Butyl alcohol (iso-)  | 1            |
| BAN       | Butyl alcohol (n-)  | 1            |
| BAS       | Butyl alcohol (sec-)  | 1            |
| BAT       | Butyl alcohol (tert-)   | 1            |
| BPH       | Butyl benzyl phthalate  | 1            |
| BMH       | Butyl methacrylate  | 2            |
| BUE       | Butyl toluene   | 1            |
| BAE       | Butyraldehyde (all isomers)   | 1            |
| CLS       | Caprolactam solutions   | 1            |
| CRB       | Chlorobenzene   | 1            |
| CRF       | Chloroform  | 3            |
| NCT       | Coal tar naphtha solvent  | 1            |
| CCW       | Creosote  | 1            |
| CRS       | Cresols (all isomers)   | 1            |
| CRX       | Cresylic acid tar   | 1            |
| CTA       | Crotonaldehyde  | 4            |
| CHX       | Cyclohexane   | 1            |
| CHN       | Cyclohexanol  | 1            |
| CCH       | Cyclohexanone   | 1            |
| CYX       | Cyclohexanone, Cyclohexanol mixture   | 1            |
| CHA       | Cyclohexylamine   | 1            |
| CPD       | 1,3-Cyclopentadiene dimer (molten)  | 2            |
| CSB       | Cyclopentadiene, Styrene, Benzene mixture   | 1            |
| CMP       | p-Cymene  | 1            |
| IDA       | iso-Decaldehyde   | 1            |
| DAL       | n-Decaldehyde   | 1            |

| Chem Code | Chemical Name                             | VCS Category |
|-----------|---|--------------|
| DCE       | Decene                                    | 1            |
| IAI       | iso-Decyl acrylate                        | 2            |
| DAX       | Decyl alcohol (all isomers)               | 1            |
| DBZ       | n-Decylbenzene, see Alkyl(C9+)benzenes    | 1            |
| DAA       | Diacetone alcohol                         | 1            |
| DPA       | ortho-Dibutyl phthalate                   | 1            |
| DBX       | Dichlorobenzene (all isomers)             | 3            |
| DCH       | 1,1-Dichloroethane                        | 1            |
| DEE       | 2,2'-Dichloroethyl ether                  | 1            |
| DPB       | 1,1-Dichloropropane                       | 3            |
| DPP       | 1,2-Dichloropropane                       | 3            |
| DPC       | 1,3-Dichloropropane                       | 3            |
| DPU       | 1,3-Dichloropropene                       | 4            |
| DMX       | Dichloropropene, Dichloropropane mixtures | 1            |
| DEA       | Diethanolamine                            | 1            |
| DEN       | Diethylamine                              | 3            |
| DEB       | Diethylbenzene                            | 1            |
| DEG       | Diethylene glycol                         | 1            |
| DET       | Diethylenetriamine                        | 1            |
| DBU       | Diisobutylamine                           | 3            |
| DBL       | Diisobutylene                             | 1            |
| DIK       | Diisobutyl ketone                         | 1            |
| DIP       | Diisopropanolamine                        | 1            |
| DIA       | Diisopropylamine                          | 3            |
| DIX       | Diisopropylbenzene (all isomers)          | 1            |
| DAC       | N,N-Dimethylacetamide                     | 3            |
| DMB       | Dimethylethanolamine                      | 1            |
| DMF       | Dimethylformamide                         | 1            |
| DTL       | Dimethyl phthalate                        | 1            |
| DOP       | Diocetyl phthalate                        | 1            |
| DPN       | Dipentene                                 | 1            |
| DIL       | Diphenyl                                  | 1            |
| DDO       | Diphenyl, Diphenyl ether mixtures         | 1            |
| DPE       | Diphenyl ether                            | 1            |
| DNA       | Di-n-propylamine                          | 3            |
| DPG       | Dipropylene glycol                        | 1            |
| DFF       | Distillates: Flashed feed stocks          | 1            |
| DSR       | Distillates: Straight run                 | 1            |
| DOZ       | Dodecene (all isomers)                    | 1            |
| DDB       | Dodecylbenzene, see Alkyl(C9+)benzenes    | 1            |
| MEA       | Ethanolamine                              | 1            |
| EEA       | 2-Ethoxyethyl acetate                     | 1            |
| ETG       | Ethoxy triglycol (crude)                  | 1            |
| ETA       | Ethyl acetate                             | 1            |
| EAA       | Ethyl acetoacetate                        | 1            |
| EAC       | Ethyl acrylate                            | 2            |
| EAL       | Ethyl alcohol                             | 1            |
| ETB       | Ethylbenzene                              | 1            |
| EBT       | Ethyl butanol                             | 1            |
| EBA       | N-Ethylbutylamine                         | 3            |
| EBE       | Ethyl tert-butyl ether                    | 1            |

| Chem Code | Chemical Name   | VCS Category |
|-----------|---|--------------|
| EBR       | Ethyl butyrate  | 1            |
| ECY       | Ethyl cyclohexane   | 1            |
| ECC       | N-Ethylcyclohexylamine  | 1            |
| ETC       | Ethylene cyanohydrin  | 1            |
| EDA       | Ethylenediamine   | 1            |
| EDC       | Ethylene dichloride   | 1            |
| EGL       | Ethylene glycol   | 1            |
| EMA       | Ethylene glycol butyl ether acetate                                     | 1            |
| EGY       | Ethylene glycol diacetate   | 1            |
| EGC       | Ethylene glycol monoalkyl ethers  | 1            |
| EPE       | Ethylene glycol phenyl ether  | 1            |
| EGP       | Ethylene glycol propyl ether  | 1            |
| EEP       | Ethyl-3-ethoxypropionate  | 1            |
| EHX       | 2-Ethylhexanol  | 1            |
| EAI       | 2-Ethylhexyl acrylate   | 2            |
| ETM       | Ethyl methacrylate  | 2            |
| EPR       | Ethyl propionate  | 1            |
| EPA       | 2-Ethyl-3-propylacrolein  | 1            |
| ETE       | Ethyl toluene   | 1            |
| FMS       | Formaldehyde solution (37% to 50%)                                      | 1            |
| FAM       | Formamide   | 1            |
| FFA       | Furfural  | 1            |
| FAL       | Furfuryl alcohol  | 1            |
| GAK       | Gasoline blending stocks: Alkylates                                     | 1            |
| GRF       | Gasoline blending stocks: Reformates                                    | 1            |
| GAT       | Gasolines: Automotive (containing not over 4.23 grams lead per gallon)  | 1            |
| GAV       | Gasolines: Aviation (containing not over 4.86 grams of lead per gallon) | 1            |
| GCS       | Gasolines: Casinghead (natural)   | 1            |
| GPL       | Gasolines: Polymer  | 1            |
| GSR       | Gasolines: Straight run   | 1            |
| GCR       | Glycerine   | 1            |
| HMX       | Heptane (all isomers), see Alkanes (C6-C9) (all isomers)                | 1            |
| HEP       | Heptanoic acid  | 1            |
| HTX       | Heptanol (all isomers)  | 1            |
| HPX       | Heptene (all isomers)   | 2            |
| HPE       | Heptyl acetate  | 1            |
| HMC       | Hexamethylenediamine solution   | 1            |
| HMI       | Hexamethylenimine   | 1            |
| HXS       | Hexane (all isomers), see Alkanes (C6-C9)                               | 1            |
| HXO       | Hexanoic acid   | 1            |
| HXN       | Hexanol   | 1            |
| HEX       | Hexene (all isomers)  | 2            |
| HXG       | Hexylene glycol   | 1            |
| HFN       | Hydrocarbon 5-9   | 1            |
| IPH       | Isophorone  | 1            |
| JPF       | Jet fuel: JP-4  | 1            |
| JPV       | Jet fuel: JP-5 (kerosene, heavy)  | 1            |
| KRS       | Kerosene  | 1            |
| MSO       | Mesityl oxide   | 1            |

| Chem Code | Chemical Name   | VCS Category |
|-----------|---|--------------|
| MTT       | Methyl acetate  | 1            |
| MAM       | Methyl acrylate   | 2            |
| MAL       | Methyl alcohol  | 1            |
| MAC       | Methylamyl acetate                                      | 1            |
| MAA       | Methylamyl alcohol                                      | 1            |
| MAK       | Methyl amyl ketone                                      | 1            |
| MBE       | Methyl tert-butyl ether                                 | 1            |
| MBK       | Methyl butyl ketone                                     | 1            |
| MBU       | Methyl butyrate   | 1            |
| MCK       | Methylcyclopentadiene dimer                             | 1            |
| MDE       | Methyl diethanolamine                                   | 1            |
| MEK       | Methyl ethyl ketone                                     | 1            |
| MEP       | 2-Methyl-5-ethylpyridine                                | 1            |
| MHK       | Methyl heptyl ketone                                    | 1            |
| MIK       | Methyl isobutyl ketone                                  | 1            |
| MMM       | Methyl methacrylate                                     | 2            |
| MNA       | Methyl naphthalene (molten)                             | 1            |
| MPR       | 2-Methylpyridine  | 3            |
| MSR       | alpha-Methylstyrene                                     | 2            |
| MNS       | Mineral spirits   | 1            |
| MPL       | Morpholine  | 1            |
| MRE       | Myrcene   | 1            |
| NAG       | Naphtha: Heavy  | 1            |
| PTN       | Naphtha: Petroleum                                      | 1            |
| NSV       | Naphtha: Solvent  | 1            |
| NSS       | Naphtha: Stoddard solvent                               | 1            |
| NVM       | Naphtha: Varnish makers and painters (75%)              | 1            |
| NPM       | 1- or 2-Nitropropane                                    | 1            |
| NAX       | Nonane (all isomers), see Alkanes (C6-C9)               | 1            |
| NON       | Nonane (all isomers)                                    | 2            |
| NNS       | Nonyl alcohol (all isomers)                             | 1            |
| NNP       | Nonyl phenol  | 1            |
| NPE       | Nonyl phenol poly(4+)ethoxylates                        | 1            |
| OAX       | Octane (all isomers), see Alkanes (C6-C9)               | 1            |
| OAY       | Octanoic acid (all isomers)                             | 1            |
| OCX       | Octanol (all isomers)                                   | 1            |
| OTX       | Octene (all isomers)                                    | 2            |
| OTW       | Oil, fuel: No. 2  | 1            |
| OTD       | Oil, fuel: No. 2-D                                      | 1            |
| OFR       | Oil, fuel: No. 4  | 1            |
| OFV       | Oil, fuel: No. 5  | 1            |
| OSX       | Oil, fuel: No. 6  | 1            |
| OIL       | Oil, misc: Crude  | 1            |
| ODS       | Oil, misc: Diesel                                       | 1            |
| OLB       | Oil, misc: Lubricating                                  | 1            |
| ORL       | Oil, misc: Residual                                     | 1            |
| OTB       | Oil, misc: Turbine                                      | 1            |
| PIO       | alpha-Pinene  | 1            |
| PIP       | beta-Pinene   | 1            |
| PAG       | Poly(2-8)alkylene glycol monoalkyl(C1-C6) ether         | 1            |
| PAF       | Poly(2-8)alkylene glycol monoalkyl(C1-C6) ether acetate | 1            |

| Chem Code | Chemical Name  | VCS Category |
|-----------|--|--------------|
| PLB       | Polybutene   | 1            |
| PEB       | Polyethylene polyamines                                    | 1            |
| PGC       | Polypropylene glycol                                       | 1            |
| MPA       | iso-Propanolamine  | 1            |
| PAX       | Propanolamine (iso-, n-)                                   | 1            |
| IAC       | iso-Propyl acetate   | 1            |
| PAT       | n-Propyl acetate   | 1            |
| IPA       | iso-Propyl alcohol   | 1            |
| PAL       | n-Propyl alcohol   | 1            |
| PBY       | Propylbenzene (all isomers)                                | 1            |
| IPX       | iso-Propylcyclohexane                                      | 1            |
| PPG       | Propylene glycol   | 1            |
| PGN       | Propylene glycol methyl ether acetate                      | 1            |
| PTT       | Propylene tetramer   | 1            |
| PRD       | Pyridine   | 1            |
| SSH       | Sodium sulfide, hydrosulfide solution (H2S 15 ppm or less) | 1            |
| STX       | Styrene (crude)  | 2            |
| STY       | Styrene monomer  | 2            |
| SFL       | Sulfolane  | 1            |
| TTG       | Tetraethylene glycol                                       | 1            |
| TTP       | Tetraethylenepentamine                                     | 1            |
| THF       | Tetrahydrofuran  | 1            |
| THN       | Tetrahydronaphthalene                                      | 1            |
| TOL       | Toluene  | 1            |
| TCB       | 1,2,4-Trichlorobenzene                                     | 1            |
| TCM       | 1,1,2-Trichloroethane                                      | 1            |
| TCL       | Trichloroethylene  | 1            |
| TCN       | 1,2,3-Trichloropropane                                     | 3            |
| TCP       | Tricresyl phosphate (less than 1% of the ortho isomer)     | 1            |
| TEA       | Triethanolamine  | 1            |
| TEN       | Triethylamine  | 3            |
| TEB       | Triethylbenzene  | 1            |
| TEG       | Triethylene glycol   | 1            |
| TET       | Triethylenetetramine                                       | 1            |
| TPS       | Triethyl phosphate   | 1            |
| TRE       | Trimethylbenzene (all isomers)                             | 1            |
| TRP       | Trixylenyl phosphate                                       | 1            |
| UDC       | Undecene   | 1            |
| UND       | 1-Undecyl alcohol  | 1            |
| VAM       | Vinyl acetate  | 2            |
| VNT       | Vinyltoluene   | 2            |
| XLX       | Xylenes (ortho-, meta-, para-)                             | 1            |

| Chem Code | Chemical Name | VCS Category |
|-----------|---------------|--------------|
|-----------|---------------|--------------|

**Vapor Control System (VCS) Categories**

Category 1: (No additional VCS requirements above those for benzene, gasolines and crude oil) All requirements applying to the handling of oil and hazardous materials in Titles 33 and 46 Code of Federal Regulations (CFR) apply to these cargoes. Those specifically dealing with vapor control systems are in 33 CFR 155.750, 33 CFR 156.120, 33 CFR 156.170, 46 CFR 35.35 and 46 CFR 39. The cargo tank venting system calculations (46 CFR 39.20-11) and the pressure drop calculations (46 CFR 39.30-1(b)) must use appropriate friction factors, vapor densities and vapor growth rates.

Category 2: (Polymerizes) Polymerization and residue build-up of these cargoes can adversely affect the vessel by fouling safety components and restricting vapor flow which could lead to cargo tank overpressurization. The vessel's owner must develop a method of ensuring all VCS safety components are functional and polymer build-up is not causing an unsafe condition due to increased pressure in the vapor control piping and cargo tanks. The method shall be acceptable to the local Officer in Charge, Marine Inspection. This is in addition to the requirements of Category 1. Please note that a material not normally considered a monomer can be a problem in detonation arrester.

Category 3: (Highly toxic) VCSs for these toxic cargoes cannot use a spill valve or rupture disk as the primary means to meet the overfill protection requirement of 46 CFR 39.20-9. This requirement is in addition to the requirements of Category 1.

Category 4: (Polymerizes and highly toxic) Must comply with requirements of Categories 1, 2 and 3.

Category 5: (High vapor pressure) VCS pressure drop calculations for cargoes with a vapor pressure greater than 14.7 psia at 115 F must take into account increased vapor-air mixture densities and vapor growth rates as compared to Category 1 cargoes. Consult the Marine Safety Center's VCS Guidelines for further information. This requirement is in addition to the requirements of Category 1.

Category 6: (High vapor pressure and highly toxic) Must comply with requirements of Categories 1, 3 and 5.

Category 7: (High vapor pressure and polymerizes) Must comply with requirements of Categories 1, 2 and 5.



## Marine Safety Center Vapor Control System (VCS) Plan Review Information Sheet (PRIS)



|                        |                           |                    |                             |
|------------------------|---------------------------|--------------------|-----------------------------|
| <b>Vessel Name</b>     | CBC 1305 through CBC 1330 | <b>Shipyard</b>    | C&C Marine and Repair, Inc. |
| <b>Official Number</b> | Unassigned                | <b>Hull Number</b> | 95-104 and 111-126          |

1. This sheet consolidates critical VCS parameters for MSC Staff Engineers and CG Field Inspectors dealing with Vapor Control Systems. CG Inspectors should verify the vessel's VCS design is consistent with the information listed in boxes 2, 6, 7 & 8 prior to updating the vapor control endorsement on the vessel's Certificate of Inspection. For cases where the information in the VCS PRIS does not reflect the vessel's design the CG Inspector should contact the Marine Safety Center.

2. Tank Maximum Design Working Pressure **3.25** psig

3. Authorized Maximum Cargo Transfer Rate(s)

|             |                    |
|-------------|--------------------|
| <b>2400</b> | bbl/hr loading     |
| <b>2400</b> | bbl/hr discharging |

4. Authorized Maximum Cargo Density **0.246** lbm/ft<sup>3</sup>

5. Authorized VCS Categories **1 through 4**

6. Cargoes with the highest vapor density and/or pressure drop:

a. Cargo Name **DDB**

b. Cargo Name **GAK**

|   |                    |   |                          |                              |                    |  |      |               |               |          |                         |  |             |                    |             |            |                              |          |  |  |  |  |                            |          |  |  |   |                          |  |  |  |  |   |                          |  |  |  |
|---|--------------------|---|--------------------------|------------------------------|--------------------|--|------|---------------|---------------|----------|-------------------------|--|-------------|--------------------|-------------|------------|------------------------------|----------|--|--|--|--|----------------------------|----------|--|--|---|--------------------------|--|--|--|--|---|--------------------------|--|--|--|
| <p>7. Pressure Vacuum Valve:</p> <table style="width: 100%;"> <tr> <td style="width: 30%;">Manufacturer</td> <td><b>BERGEN</b></td> <td style="width: 30%;">Settings in psig:</td> <td></td> <td style="width: 40%;">8. VCS Pipe Sizes:</td> <td></td> </tr> <tr> <td>Size</td> <td><b>KLPH-6</b></td> <td>Pressure-side</td> <td><b>2</b></td> <td>Approx. Inside Diameter</td> <td></td> </tr> <tr> <td>CG Approval</td> <td><b>162.017/144</b></td> <td>Vacuum-side</td> <td><b>0.5</b></td> <td>Longitudinal Header (inches)</td> <td><b>8</b></td> </tr> <tr> <td></td> <td></td> <td></td> <td></td> <td>Transverse Header (inches)</td> <td><b>8</b></td> </tr> <tr> <td></td> <td></td> <td>Required Venting Capacity of Pressure-Side of P/V valve</td> <td colspan="3"><b>5094 bbl/hr (air)</b></td> </tr> <tr> <td></td> <td></td> <td>Required Venting Capacity of Vacuum-Side of P/V valve</td> <td colspan="3"><b>2400 bbl/hr (air)</b></td> </tr> </table> | Manufacturer       | <b>BERGEN</b>   | Settings in psig:        |                              | 8. VCS Pipe Sizes: |  | Size | <b>KLPH-6</b> | Pressure-side | <b>2</b> | Approx. Inside Diameter |  | CG Approval | <b>162.017/144</b> | Vacuum-side | <b>0.5</b> | Longitudinal Header (inches) | <b>8</b> |  |  |  |  | Transverse Header (inches) | <b>8</b> |  |  | Required Venting Capacity of Pressure-Side of P/V valve | <b>5094 bbl/hr (air)</b> |  |  |  |  | Required Venting Capacity of Vacuum-Side of P/V valve | <b>2400 bbl/hr (air)</b> |  |  |  |
| Manufacturer  | <b>BERGEN</b>      | Settings in psig:                                       |                          | 8. VCS Pipe Sizes:           |                    |  |      |               |               |          |                         |  |             |                    |             |            |                              |          |  |  |  |  |                            |          |  |  |   |                          |  |  |  |  |   |                          |  |  |  |
| Size  | <b>KLPH-6</b>      | Pressure-side   | <b>2</b>                 | Approx. Inside Diameter      |                    |  |      |               |               |          |                         |  |             |                    |             |            |                              |          |  |  |  |  |                            |          |  |  |   |                          |  |  |  |  |   |                          |  |  |  |
| CG Approval   | <b>162.017/144</b> | Vacuum-side   | <b>0.5</b>               | Longitudinal Header (inches) | <b>8</b>           |  |      |               |               |          |                         |  |             |                    |             |            |                              |          |  |  |  |  |                            |          |  |  |   |                          |  |  |  |  |   |                          |  |  |  |
|   |                    |   |                          | Transverse Header (inches)   | <b>8</b>           |  |      |               |               |          |                         |  |             |                    |             |            |                              |          |  |  |  |  |                            |          |  |  |   |                          |  |  |  |  |   |                          |  |  |  |
|   |                    | Required Venting Capacity of Pressure-Side of P/V valve | <b>5094 bbl/hr (air)</b> |                              |                    |  |      |               |               |          |                         |  |             |                    |             |            |                              |          |  |  |  |  |                            |          |  |  |   |                          |  |  |  |  |   |                          |  |  |  |
|   |                    | Required Venting Capacity of Vacuum-Side of P/V valve   | <b>2400 bbl/hr (air)</b> |                              |                    |  |      |               |               |          |                         |  |             |                    |             |            |                              |          |  |  |  |  |                            |          |  |  |   |                          |  |  |  |  |   |                          |  |  |  |

9. Tank Overfill Protection System (check appropriate box or boxes)

|                                   |                                     |      |               |                            |
|-----------------------------------|-------------------------------------|------|---------------|----------------------------|
| a. High Level/Tank Overfill Alarm | <input checked="" type="checkbox"/> | Type | <b>BERGEN</b> |                            |
| b. Overfill Control Shutdown      | <input checked="" type="checkbox"/> | Type | <b>BERGEN</b> |                            |
| c. Spill Valve                    | <input type="checkbox"/>            | Type | <b>N/A</b>    | Setting in psig <b>N/A</b> |
| d. Rupture Disk                   | <input type="checkbox"/>            | Type | <b>N/A</b>    |                            |

10. Closed Gauging Verify the vessel has closed gauging that satisfies 46 CFR 39.20-3 and 151.15-10(c).

11. Instructions/Guidelines for the OCMI:

11a. The following is the Marine Safety Center's recommended COI endorsement  
 Only those hazardous cargoes named in the vessel's Cargo Authority Attachment, Serial # C1-0801180 dated 4/16/2008, may be carried and then only in the tanks indicated.  
 When the vessel is carrying cargoes containing greater than 0.5% benzene, the person in charge is responsible for ensuring the provisions of 46 US Code of Federal Regulations Part 197, Subpart C are applied.  
 In accordance with 46 CFR Part 39, excluding part 39.40, this vessel's vapor control system has been inspected to the plans approved by Marine Safety Center letter Serial # C1-0801180 dated 4/16/2008, and found acceptable for collection of bulk liquid cargo vapors annotated with "Yes" in the CAA's VCS column.

11b. The MSC approval letter/s must be available at the OCMI's request.

11c. Verify isolation valve at the vapor connection flange is manually operable and designed in a way it is "clearly" open or closed.

11d. Previous applicable approval letters: 

|      |  |
|------|--|
| None |  |
|------|--|

VCS Approval Letter **C1-0801180 dated 4/16/2008** MSC Plan Reviewer: **Marcus Ewardo**

**VAPOR CONTROL SYSTEM CALCULATIONS**

**for**

**200' X 35' X 12'-6" DOUBLE SKIN TANK BARGES**

**HULLS 95 THROUGH 104 AND 111 THROUGH 126**

**for**

**C & C MARINE AND REPAIR, INC.**

**February 22, 2008**

**REVISED APRIL 3, 2008**

Subject to comments in  
Marine Safety Center letter of

**APR 16 2008**

**EXAMINED**

Prepared by: Shearer & Assoc., Inc.  
3663 NASA Road One  
#608  
Seabrook, TX 77586  
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FROM : SHEARER & ASSOC., INC.

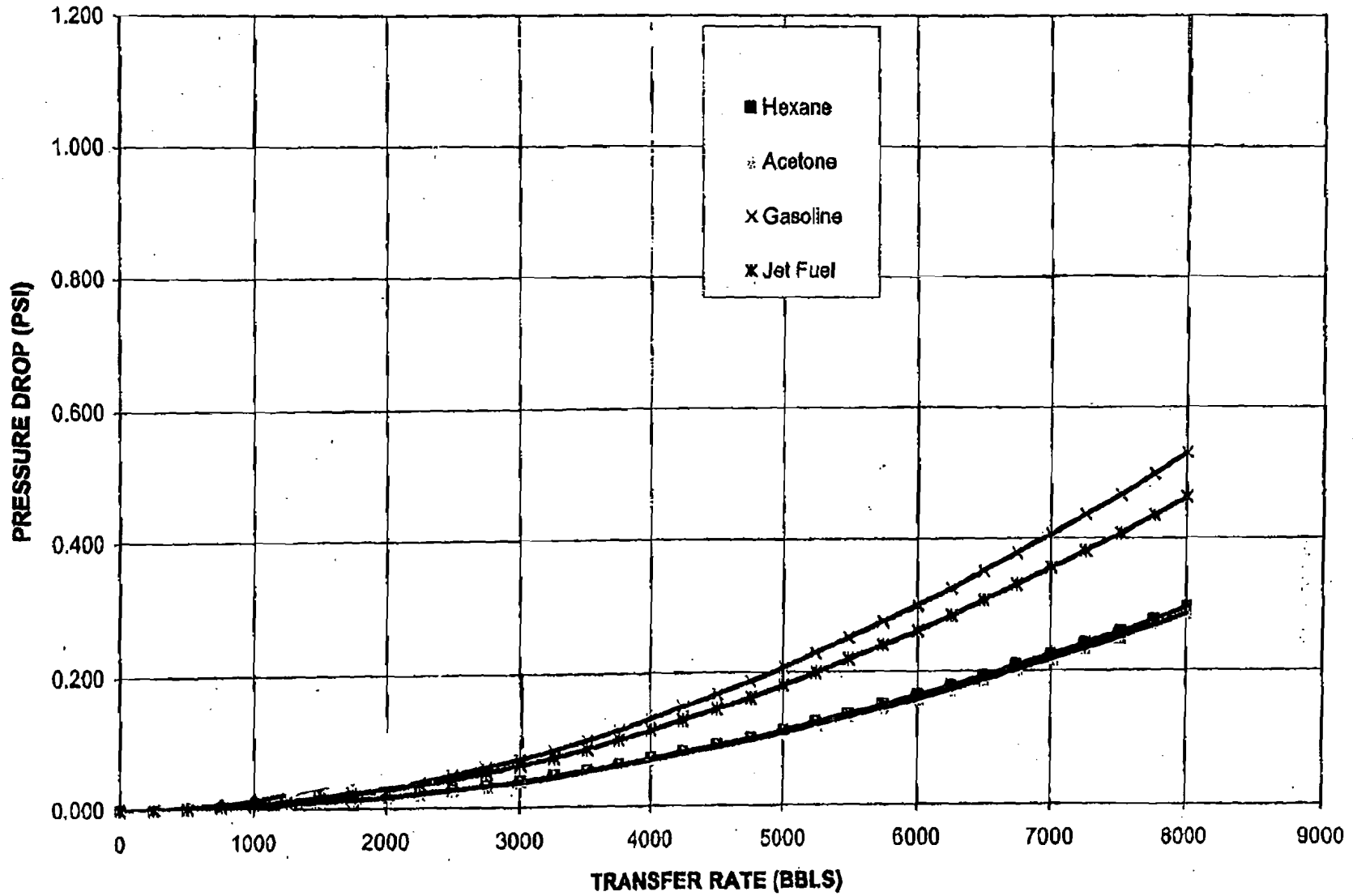
FAX NO. : 2813261615

May. 05 2008 02:54PM P13

TABLE 1 (HIGHEST GROWTH RATE CARGO)

| CHRIS<br>CODE | NAME  | VCS<br>CAT | LIQ<br>SG | VAPOR<br>PRESS | VAPOR<br>SG | VAPOR<br>WEIGHT<br>DENSITY | VAPOR<br>GROWTH<br>RATE | PRESSURE  | VAPOR                                 | AIR<br>EQUIVALENT<br>VOLUMETRIC<br>FLOW RATE | PRESSURE   | PRESSURE   | DROP IN |
|---------------|---|------------|-----------|----------------|-------------|----------------------------|-------------------------|---|---------------------------------------|--|--|--|---------|
|               |   |            |           |                |             |                            |                         | DROP TO PV<br>VALVE IN<br>VC8 (psig)<br>(LOADING) | VALVE IN<br>VC8 (psig)<br>(UNLOADING) |  | DROP IN<br>CONNECTION<br>IN VC8 (psig)<br>(UNLOADING)* | DROP IN<br>CONNECTION<br>IN VC8 (psig)<br>(UNLOADING)* |         |
| 1 ACT         | Acetone   | 1          | 0.79      | 10             | 2           | 0.130                      | 1.2000                  | 0.007   | 1920                                  | 2401   | 0.011  | 0.009  | 0.013   |
| 2 GAK         | Gasoline Blended Stocks: Alkylates                      | 1          | 0.75      | 12.5           | 3.4         | 0.224                      | 1.2500                  | 0.014   | 2000                                  | 3282   | 0.021  | 0.016  | 0.024   |
| 3 GRF         | Gasoline Blended Stocks: Reformate                      | 1          | 0.6       | 12.5           | 3.4         | 0.224                      | 1.2500                  | 0.014   | 2000                                  | 3282   | 0.021  | 0.016  | 0.024   |
| 4 GAT         | Gasolines: Automotive (containing not over 4.23 grams   | 1          | 0.74      | 12.5           | 3.4         | 0.224                      | 1.2500                  | 0.014   | 2000                                  | 3282   | 0.021  | 0.016  | 0.024   |
| 5 GAV         | Gasolines: Aviation (containing not over 4.66 grams per | 1          | 0.71      | 12.5           | 3.4         | 0.224                      | 1.2500                  | 0.014   | 2000                                  | 3282   | 0.021  | 0.016  | 0.024   |
| 6 GCS         | Gasolines: Casinghead                                   | 1          | 0.67      | 12.5           | 3.4         | 0.224                      | 1.2500                  | 0.014   | 2000                                  | 3282   | 0.021  | 0.016  | 0.024   |
| 7 GPL         | Gasolines: Polymer                                      | 1          | 0.75      | 12.5           | 3.4         | 0.224                      | 1.2500                  | 0.014   | 2000                                  | 3282   | 0.021  | 0.016  | 0.024   |
| 8 GSR         | Gasolines: Straight Run                                 | 1          | 0.75      | 12.5           | 3.4         | 0.224                      | 1.2500                  | 0.014   | 2000                                  | 3282   | 0.021  | 0.016  | 0.024   |
| 9 HXS         | Hexane (all isomers)                                    | 1          | 0.66      | 7              | 3           | 0.149                      | 1.1400                  | 0.008   | 1824                                  | 2440   | 0.012  | 0.008  | 0.019   |
| 10 HXA        | Hexane  | 1          | 0.66      | 7              | 3           | 0.149                      | 1.1400                  | 0.008   | 1824                                  | 2440   | 0.012  | 0.008  | 0.013   |
| 11 JPT        | Jet Fuel: JP-3  | 1          | 0.6       | 6.61           | 4.5         | 0.223                      | 1.1702                  | 0.012   | 1872                                  | 3066   | 0.010  | 0.014  | 0.021   |

### LIQUID TRANSFER RATE vs PRESSURE DROP (HIGHEST GROWTH RATE CARGO)



-16-

TABLE 2 (SUBCHAPTER "D" CARGOES)

| CHRIS<br>CODE | NAME   | VCS<br>CAT | LIQ<br>SG | VAPOR<br>PRESS | VAPOR<br>SG | VAPOR<br>AIR<br>WEIGHT<br>DENSITY | VAPOR<br>GROWTH<br>RATE | PRESSURE<br>DROP TO PV<br>VALVE IN<br>VCS(psig)<br>(LOADING) | VAPOR<br>VOLUMETRIC<br>FLOW RATE<br>(bbt/h) | AIR<br>EQUIVALENT<br>VOLUMETRIC<br>FLOW RATE | PRESSURE<br>DROP TO<br>SHORE<br>CONNECTION<br>IN VCS (psig)<br>(LOADING) | PRESSURE<br>DROP TO PV<br>VALVE IN<br>VCS(psig)<br>(UNLOADING) | PRESSURE<br>DROP TO<br>SHORE<br>CONNECTION<br>IN VCS (psig)<br>(UNLOADING) |
|---------------|--|------------|-----------|----------------|-------------|-----------------------------------|-------------------------|--|---|--|--|--|--|
| 1             | NOT USED   |            |           |                |             |                                   |                         |  |   |  |  |  |  |
| 2 ACP         | Acetophenone   | 1          | 1.03      | 0.5            | 4.14        | 0.092                             | 1.0120                  | 0.008  | 2328  | 2448   | 0.012  | 0.024  | 0.038  |
| 19 AAT        | Amyl Acetate (iso-)                                    | 1          | 0.88      | 0.33           | 4.48        | 0.086                             | 1.0066                  | 0.007  | 2316  | 2388   | 0.011  | 0.022  | 0.034  |
| 20 AAJ        | Amyl Alcohol (iso-, n-, sec-, primary) (See also IAA)  | 1          | 0.82      | 0.3            | 3.04        | 0.086                             | 1.0060                  | 0.007  | 2314  | 2353   | 0.011  | 0.022  | 0.033  |
| 21 AAN        | Amyl Alcohol (n-)                                      | 1          | 0.82      | 0.3            | 3.04        | 0.086                             | 1.0060                  | 0.007  | 2314  | 2353   | 0.011  | 0.022  | 0.033  |
| 23 APM        | Amyl Alcohol Primary                                   | 1          | 0.82      | 0.3            | 3.04        | 0.086                             | 1.0060                  | 0.007  | 2314  | 2353   | 0.011  | 0.022  | 0.033  |
| 24 ASE        | Amyl Alcohol (sec-)                                    | 1          | 0.82      | 0.3            | 3.04        | 0.086                             | 1.0060                  | 0.007  | 2314  | 2353   | 0.011  | 0.022  | 0.033  |
| 26 IAA        | Amyl Alcohol (iso-)                                    | 1          | 0.82      | 0.3            | 3.04        | 0.086                             | 1.0060                  | 0.007  | 2314  | 2353   | 0.011  | 0.022  | 0.033  |
| 34 BAL        | Benzyl Alcohol   | 1          | 1.05      | 0.1            | 3.73        | 0.084                             | 1.0020                  | 0.007  | 2305  | 2322   | 0.011  | 0.021  | 0.032  |
| 40 BAX        | Butyl Acetate (iso-, n-)                               | 1          | 0.87      | 0.6            | 4           | 0.091                             | 1.0120                  | 0.008  | 2328  | 2442   | 0.012  | 0.024  | 0.038  |
| 42 BTA        | Butyl Acetate (sec-)                                   | 1          | 0.89      | 1.6            | 4           | 0.104                             | 1.0300                  | 0.009  | 2369  | 2652   | 0.014  | 0.028  | 0.042  |
| 44 IAL        | Butyl Alcohol (iso-)                                   | 1          | 0.81      | 0.9            | 2.6         | 0.090                             | 1.0180                  | 0.008  | 2341  | 2434   | 0.012  | 0.023  | 0.035  |
| 46 BAS        | Butyl Alcohol (sec-)                                   | 1          | 0.81      | 1.3            | 2.8         | 0.093                             | 1.0280                  | 0.008  | 2369  | 2494   | 0.012  | 0.024  | 0.037  |
| 47 BAT        | Butyl Alcohol (tert-)                                  | 1          | 0.79      | 2.8            | 2.8         | 0.104                             | 1.0580                  | 0.010  | 2429  | 2718   | 0.016  | 0.029  | 0.044  |
| 48 BPH        | Butyl Benzyl Phthalate                                 | 1          | 1.12      | 0.01           | 10.8        | 0.083                             | 1.0002                  | 0.007  | 2300  | 2309   | 0.010  | 0.021  | 0.032  |
| 58 BUE        | Butyl Toluene  | 1          | 0.86      | 0.1            | 6.11        | 0.085                             | 1.0020                  | 0.007  | 2305  | 2331   | 0.011  | 0.021  | 0.032  |
| 64 CLS        | Caproctam Solutions                                    | 1          | 1.02      | 0.05           | 3.9         | 0.084                             | 1.0010                  | 0.007  | 2302  | 2311   | 0.011  | 0.021  | 0.032  |
| 70 CUM        | Cumene   | 1          | 0.86      | 0.60           | 4.20        | 0.092                             | 1.0120                  | 0.008  | 2328  | 2450   | 0.012  | 0.024  | 0.038  |
| 72 CHX        | Cyclohexane  | 1          | 0.78      | 4.5            | 2.9         | 0.123                             | 1.0900                  | 0.012  | 2807  | 3052   | 0.018  | 0.037  | 0.056  |
| 73 CHN        | Cyclohexanol   | 1          | 0.95      | 0.15           | 3.45        | 0.085                             | 1.0030                  | 0.007  | 2307  | 2330   | 0.011  | 0.021  | 0.032  |
| 74 CPD        | 1,3-Cyclopentadiene dimer (mollen)                     | 1          | 0.89      | 0.25           | 4.66        | 0.097                             | 1.0060                  | 0.007  | 2312  | 2388   | 0.011  | 0.022  | 0.033  |
| 76 GMP        | Cymene (para-)   | 1          | 0.86      | 0.11           | 4.62        | 0.085                             | 1.0022                  | 0.007  | 2305  | 2330   | 0.011  | 0.021  | 0.032  |
| 77 DHN        | Decahydronaphthalene                                   | 1          | 0.89      | 0.1            | 4.76        | 0.085                             | 1.0020                  | 0.007  | 2305  | 2328   | 0.011  | 0.021  | 0.032  |
| 78 IDA        | Decaldehyde (iso-)                                     | 1          | 0.83      | 0.01           | 5           | 0.083                             | 1.0002                  | 0.007  | 2300  | 2302   | 0.010  | 0.021  | 0.032  |
| 79 DAL        | Decaldehyde (n-)                                       | 1          | 0.83      | 0              | 5.01        | 0.083                             | 1.0000                  | 0.007  | 2300  | 2299   | 0.010  | 0.021  | 0.032  |
| 81 DCE        | Decane   | 1          | 0.74      | 0.12           | 4.8         | 0.085                             | 1.0024                  | 0.007  | 2306  | 2334   | 0.011  | 0.021  | 0.032  |
| 82 OAX        | Decyl Alcohol (all isomers) (Decanol)                  | 1          | 0.83      | 0.01           | 5.3         | 0.083                             | 1.0002                  | 0.007  | 2300  | 2303   | 0.010  | 0.021  | 0.032  |
| 83 ISA        | Decyl Alcohol (iso-)                                   | 1          | 0.83      | 0.01           | 5.3         | 0.083                             | 1.0002                  | 0.007  | 2300  | 2303   | 0.010  | 0.021  | 0.032  |
| 84 DAN        | Decyl Alcohol (n-)                                     | 1          | 0.83      | 0.01           | 5.3         | 0.083                             | 1.0002                  | 0.007  | 2300  | 2303   | 0.010  | 0.021  | 0.032  |
| 85 DBZ        | Decylbenzene (n-)                                      | 1          | 0.88      | 0.01           | 7.52        | 0.083                             | 1.0002                  | 0.007  | 2300  | 2304   | 0.010  | 0.021  | 0.032  |
| 87 OAA        | Diacelone Alcohol                                      | 1          | 0.97      | 0.1            | 4           | 0.084                             | 1.0020                  | 0.007  | 2305  | 2323   | 0.011  | 0.021  | 0.032  |
| 91 DPA        | Diobutyl Phthalate (ortho-)                            | 1          | 1.05      | 0              | 9.59        | 0.083                             | 1.0000                  | 0.007  | 2300  | 2299   | 0.010  | 0.021  | 0.032  |
| 92 DPT        | Dicyclopentadiene, See 1,3-Cyclopentadiene Dimer (m 2) | 1          | 0.89      | 0.25           | 4.55        | 0.097                             | 1.0050                  | 0.007  | 2312  | 2388   | 0.011  | 0.022  | 0.033  |
| 93 DEB        | Diethylbenzene   | 1          | 0.87      | 0.08           | 4.82        | 0.084                             | 1.0019                  | 0.007  | 2304  | 2322   | 0.011  | 0.021  | 0.032  |
| 94 DEG        | Diethylene Glycol                                      | 1          | 1.12      | 0.01           | 3.86        | 0.083                             | 1.0002                  | 0.007  | 2300  | 2302   | 0.010  | 0.021  | 0.032  |
| 95 OME        | Diethylene Glycol Butyl Ether                          | 1          | 0.95      | 0.01           | 5.5         | 0.083                             | 1.0002                  | 0.007  | 2300  | 2303   | 0.010  | 0.021  | 0.032  |
| 100 DGA       | Diethylene Glycol Ethyl Ether Acetate                  | 1          | 0.89      | 0.02           | 4.82        | 0.083                             | 1.0004                  | 0.007  | 2301  | 2305   | 0.010  | 0.021  | 0.032  |
| 101 DGM       | Diethylene Glycol Methyl Ether                         | 1          | 1.03      | 0.03           | 4.14        | 0.083                             | 1.0006                  | 0.007  | 2301  | 2307   | 0.010  | 0.021  | 0.032  |
| 111 DBC       | Diisobutylcarbinol                                     | 1          | 0.81      | 0.09           | 4.97        | 0.085                             | 1.0018                  | 0.007  | 2304  | 2327   | 0.011  | 0.021  | 0.032  |
| 112 OBL       | Diisobutylene  | 1          | 0.72      | 2              | 3.86        | 0.110                             | 1.0400                  | 0.010  | 2392  | 2751   | 0.015  | 0.030  | 0.045  |
| 113 DIX       | Diisobutyl Ketone                                      | 1          | 0.81      | 0.16           | 4.9         | 0.086                             | 1.0032                  | 0.007  | 2307  | 2347   | 0.011  | 0.022  | 0.033  |
| 119 OIK       | Diisopropylbenzene (all isomer)                        | 1          | 0.86      | 0.03           | 5.6         | 0.084                             | 1.0006                  | 0.007  | 2301  | 2310   | 0.011  | 0.021  | 0.032  |
| 124 DTL       | Dimethyl Phthalate                                     | 1          | 1.18      | 0              | 6.89        | 0.083                             | 1.0000                  | 0.007  | 2300  | 2299   | 0.010  | 0.021  | 0.032  |
| 128 DIF       | Dimethyl Phthalate                                     | 1          | 0.97      | 0.01           | 14.4        | 0.084                             | 1.0002                  | 0.007  | 2300  | 2309   | 0.011  | 0.021  | 0.032  |
| 130 DOP       | Diethyl Phthalate                                      | 1          | 0.98      | 0              | 13.47       | 0.083                             | 1.0000                  | 0.007  | 2300  | 2299   | 0.010  | 0.021  | 0.032  |
| 131 DPN       | Dipentene  | 1          | 0.84      | 0.1            | 4.9         | 0.085                             | 1.0020                  | 0.007  | 2306  | 2329   | 0.011  | 0.021  | 0.032  |
| 132 OIL       | Diphenyl   | 1          | 0.99      | 0.01           | 5.31        | 0.083                             | 1.0002                  | 0.007  | 2300  | 2303   | 0.010  | 0.021  | 0.032  |
| 133 DDO       | Diphenyl, Diphenyl Ether Mixture                       | 1          | 1.07      | 0.01           | 5.66        | 0.083                             | 1.0002                  | 0.007  | 2300  | 2303   | 0.010  | 0.021  | 0.032  |
| 134 DPE       | Diphenyl Ether   | 1          | 1.07      | 0.01           | 5.87        | 0.083                             | 1.0002                  | 0.007  | 2300  | 2303   | 0.010  | 0.021  | 0.032  |
| 138 DPG       | Dipropylene Glycol                                     | 1          | 1.03      | 0.07           | 4.63        | 0.084                             | 1.0014                  | 0.007  | 2303  | 2319   | 0.011  | 0.021  | 0.032  |
| 139 DFF       | Distillates: Flashed Feed Stocks                       | 1          | 0.75      | 2.3            | 3.4         | 0.109                             | 1.0480                  | 0.010  | 2406  | 2755   | 0.015  | 0.030  | 0.045  |
| 140 DSR       | Distillates: Straight Run                              | 1          | 0.73      | 2.3            | 3.4         | 0.109                             | 1.0480                  | 0.010  | 2406  | 2755   | 0.015  | 0.030  | 0.045  |
| 145 DOZ       | Dodecene (all isomers)                                 | 1          | 0.79      | 0.02           | 6.81        | 0.083                             | 1.0004                  | 0.007  | 2301  | 2307   | 0.010  | 0.021  | 0.032  |
| 146 DOD       | Dodecene   | 1          | 0.79      | 0.02           | 6.81        | 0.083                             | 1.0004                  | 0.007  | 2301  | 2307   | 0.010  | 0.021  | 0.032  |
| 147           | NOT USED   |            |           |                |             |                                   |                         |  |   |  |  |  |  |
| 155 ETO       | Ethoxy Triglycol (crude)                               | 1          | 1.02      | 0              | 6.14        | 0.083                             | 1.0000                  | 0.007  | 2300  | 2298   | 0.010  | 0.021  | 0.032  |
| 156 ETA       | Ethyl Acetate  | 1          | 0.9       | 4.5            | 3.04        | 0.128                             | 1.0800                  | 0.012  | 2507  | 3089   | 0.019  | 0.037  | 0.057  |
| 157 EAA       | Ethyl Acetoacetate                                     | 1          | 1.03      | 0.2            | 4.48        | 0.088                             | 1.0040                  | 0.007  | 2308  | 2354   | 0.011  | 0.022  | 0.033  |

|         |   |   |      |       |      |       |        |       |      |      |       |       |
|---------|---|---|------|-------|------|-------|--------|-------|------|------|-------|-------|
| 156 EAL | Ethyl Alcohol (Ethanol)                     | 1 | 0.79 | 3.5   | 1.6  | 0.093 | 1.0700 | 0.009 | 2481 | 2602 | 0.013 | 0.027 |
| 160 ETB | Ethyl Benzene                               | 1 | 0.87 | 0.8   | 3.58 | 0.090 | 1.0120 | 0.008 | 2328 | 2428 | 0.012 | 0.023 |
| 161 EBT | Ethyl Butanol                               | 1 | 0.83 | 0.12  | 3.52 | 0.084 | 1.0024 | 0.007 | 2309 | 2324 | 0.011 | 0.021 |
| 162 EBR | Ethyl Butyrate                              | 1 | 0.88 | 1     | 4    | 0.097 | 1.0200 | 0.008 | 2346 | 2538 | 0.013 | 0.025 |
| 163 ECV | Ethyl Cyclohexane                           | 1 | 0.79 | 0.5   | 3.87 | 0.090 | 1.0100 | 0.008 | 2323 | 2415 | 0.011 | 0.023 |
| 166 EGL | Ethylene Glycol                             | 1 | 1.19 | 0.01  | 2.21 | 0.083 | 1.0002 | 0.007 | 2300 | 2301 | 0.010 | 0.021 |
| 169 EMA | Ethylene Glycol Butyl Ether Acetate         | 1 | 0.94 | 0.05  | 5.52 | 0.084 | 1.0010 | 0.007 | 2302 | 2316 | 0.011 | 0.021 |
| 172 EGY | Ethylene Glycol Diacetate                   | 1 | 1.1  | 0.01  | 5.03 | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 |
| 178 EME | Ethylene Glycol Methyl Ether                | 1 | 1.1  | 0.01  | 4.8  | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 |
| 180 EPE | Ethylene Glycol Phenyl Ether                | 1 | 1.1  | 0.01  | 4.8  | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 |
| 184 EHA | 2-Ethylhexaldehyde, See Octyl Aldehydes     | 1 | 0.82 | 0.17  | 4.41 | 0.086 | 1.0034 | 0.007 | 2308 | 2345 | 0.011 | 0.022 |
| 188 EHX | 2-Ethylhexanol, see Octanol (all isomers)   | 1 | 0.84 | 0.02  | 4.5  | 0.083 | 1.0004 | 0.007 | 2301 | 2305 | 0.010 | 0.021 |
| 190 EPR | Ethyl Propionate                            | 1 | 0.89 | 3.5   | 1.6  | 0.093 | 1.0700 | 0.009 | 2461 | 2602 | 0.013 | 0.027 |
| 191 ETE | Ethyl Toulane                               | 1 | 0.88 | 0.28  | 4.15 | 0.087 | 1.0058 | 0.007 | 2313 | 2369 | 0.011 | 0.022 |
| 194 FAM | Formamide                                   | 1 | 1.13 | 0.1   | 1.55 | 0.083 | 1.0020 | 0.007 | 2305 | 2308 | 0.010 | 0.021 |
| 195 FAL | Furfuryl Alcohol                            | 1 | 1.13 | 0.05  | 3.4  | 0.084 | 1.0010 | 0.007 | 2302 | 2309 | 0.011 | 0.021 |
| 197     | NOT USED                                    |   |      |       |      |       |        |       |      |      |       |       |
| 200     | NOT USED                                    |   |      |       |      |       |        |       |      |      |       |       |
| 201     | NOT USED                                    |   |      |       |      |       |        |       |      |      |       |       |
| 202     | NOT USED                                    |   |      |       |      |       |        |       |      |      |       |       |
| 203     | NOT USED                                    |   |      |       |      |       |        |       |      |      |       |       |
| 204 GCR | Glycerine                                   | 1 | 1.28 | 0     | 3.17 | 0.093 | 1.0000 | 0.007 | 2300 | 2299 | 0.010 | 0.021 |
| 217 HMX | Heptane (all isomers) (Methylhexane)        | 1 | 0.68 | 2.5   | 3.45 | 0.112 | 1.0500 | 0.010 | 2415 | 2801 | 0.015 | 0.031 |
| 218 HPT | Heptane (n-)                                | 1 | 0.68 | 2.5   | 3.45 | 0.112 | 1.0500 | 0.010 | 2415 | 2801 | 0.015 | 0.031 |
| 219 HEP | Heptonic Acid                               | 1 | 0.92 | 0.01  | 4.40 | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 |
| 220 HTX | Heptanol (all isomers)                      | 1 | 0.82 | 0.04  | 4    | 0.084 | 1.0008 | 0.007 | 2302 | 2309 | 0.011 | 0.021 |
| 221 HTN | Heptanol (all isomers)                      | 1 | 0.82 | 0.04  | 4    | 0.084 | 1.0008 | 0.007 | 2302 | 2309 | 0.011 | 0.021 |
| 222 HPX | Heptane (all isomers)                       | 2 | 0.7  | 2.9   | 3.4  | 0.118 | 1.0580 | 0.011 | 2433 | 2871 | 0.018 | 0.032 |
| 223 THE | Heptene (1-)                                | 1 | 0.7  | 2.8   | 3.4  | 0.115 | 1.0580 | 0.011 | 2429 | 2852 | 0.018 | 0.032 |
| 224 HPE | Heptyl Acetate                              | 1 | 0.88 | 0.1   | 5.5  | 0.085 | 1.0020 | 0.007 | 2305 | 2333 | 0.011 | 0.021 |
| 228     | NOT USED                                    |   |      |       |      |       |        |       |      |      |       |       |
| 230     | NOT USED                                    |   |      |       |      |       |        |       |      |      |       |       |
| 231 HXO | Hexanoic Acid                               | 1 | 0.93 | 0.01  | 4    | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 |
| 232     | NOT USED                                    |   |      |       |      |       |        |       |      |      |       |       |
| 234 HEX | Hexane (all isomers)                        | 2 | 0.67 | 8     | 2.9  | 0.154 | 1.1600 | 0.017 | 2668 | 3638 | 0.028 | 0.052 |
| 235 HXE | Hexene (1-)                                 | 1 | 0.67 | 8.2   | 2.9  | 0.158 | 1.1640 | 0.017 | 2877 | 3670 | 0.027 | 0.053 |
| 236 HXT | Hexene (2-)                                 | 1 | 0.67 | 8.2   | 2.9  | 0.166 | 1.1640 | 0.017 | 2877 | 3670 | 0.027 | 0.053 |
| 238 HXG | Hexylene Glycol                             | 4 | 0.92 | 0.01  | 1.1  | 0.083 | 1.0002 | 0.007 | 2300 | 2300 | 0.010 | 0.021 |
| 243 IPH | Isopharone                                  | 1 | 0.83 | 0.01  | 4.75 | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 |
| 244 JPO | Jet Fuels: JP-1 (Kerosene)                  | 1 | 0.8  | 0.14  | 4.5  | 0.085 | 1.0028 | 0.007 | 2306 | 2337 | 0.011 | 0.021 |
| 245     | NOT USED                                    |   |      |       |      |       |        |       |      |      |       |       |
| 246 JPF | Jet Fuels: JP-4                             | 1 | 0.81 | 3.4   | 4    | 0.131 | 1.0880 | 0.012 | 2456 | 3083 | 0.019 | 0.037 |
| 247 JPV | Jet Fuels: JP-5 (Kerosene, heavy)           | 1 | 0.82 | 0.1   | 4    | 0.084 | 1.0020 | 0.007 | 2305 | 2323 | 0.011 | 0.021 |
| 249 KRS | Kerosene                                    | 1 | 0.81 | 0.16  | 4.5  | 0.085 | 1.0030 | 0.007 | 2307 | 2340 | 0.011 | 0.022 |
| 253 MFT | Methyl Acetate                              | 1 | 0.92 | 6.1   | 2.6  | 0.129 | 1.1220 | 0.013 | 2581 | 3213 | 0.020 | 0.041 |
| 263 MAL | Methyl Alcohol (See Methanol)               | 1 | 0.79 | 6.83  | 1.1  | 0.088 | 1.1328 | 0.009 | 2605 | 2553 | 0.014 | 0.028 |
| 268 MAC | Methyl Amyl Acetate                         | 1 | 0.88 | 0.33  | 4.97 | 0.089 | 1.0088 | 0.007 | 2318 | 2399 | 0.011 | 0.023 |
| 267 MAA | Methyl Amyl Alcohol                         | 1 | 0.81 | 0.43  | 3.62 | 0.088 | 1.0088 | 0.007 | 2320 | 2389 | 0.011 | 0.022 |
| 271 MBK | Methyl n-Butyl Ketone                       | 1 | 0.81 | 0.07  | 3.5  | 0.094 | 1.0194 | 0.008 | 2345 | 2489 | 0.012 | 0.026 |
| 273 MBU | Methyl Butyrate                             | 1 | 0.8  | 1.28  | 3.53 | 0.098 | 1.0252 | 0.009 | 2358 | 2561 | 0.013 | 0.028 |
| 274 MEK | Methyl Ethyl Ketone                         | 1 | 0.8  | 4.5   | 2.5  | 0.115 | 1.0900 | 0.011 | 2807 | 2948 | 0.017 | 0.034 |
| 275 MTF | Methyl Formal (Dimethyl Formal)             | 1 | 0.88 | 18.42 | 2.8  | 0.199 | 1.3084 | 0.028 | 3009 | 4855 | 0.043 | 0.085 |
| 276 MHK | Methyl Heptyl Ketone                        | 1 | 0.83 | 0.09  | 4.9  | 0.084 | 1.0012 | 0.007 | 2303 | 2317 | 0.011 | 0.021 |
| 278 MIK | Methyl Isobutyl Ketone                      | 1 | 0.8  | 1.15  | 3.45 | 0.098 | 1.0230 | 0.008 | 2363 | 2533 | 0.013 | 0.025 |
| 281 MNA | 1-Methyl Naphthalene                        | 1 | 1.02 | 0.01  | 4.91 | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 |
| 283 MPN | 2-Methyl-1-Pentene                          | 1 | 0.69 | 6.3   | 2.9  | 0.139 | 1.1280 | 0.015 | 2590 | 3352 | 0.022 | 0.044 |
| 284 MTN | 3-Methyl-1-Pentene                          | 1 | 0.67 | 6.49  | 2.9  | 0.159 | 1.1698 | 0.018 | 2891 | 3719 | 0.027 | 0.054 |
| 286 MBE | Methyl Tert-Butyl Ether (MTBE)              | 1 | 0.74 | 0.04  | 3.1  | 0.083 | 1.0008 | 0.007 | 2302 | 2307 | 0.010 | 0.021 |
| 288 MNS | Mineral Spirits                             | 1 | 0.75 | 0.2   | 4.3  | 0.088 | 1.0040 | 0.007 | 2309 | 2351 | 0.011 | 0.022 |
| 289 MRE | Myrcene                                     | 1 | 0.8  | 0.17  | 4.7  | 0.088 | 1.0034 | 0.007 | 2308 | 2348 | 0.011 | 0.022 |
| 296 NSV | Naphtha: Solvent                            | 1 | 0.87 | 0.2   | 3.8  | 0.085 | 1.0040 | 0.007 | 2309 | 2341 | 0.011 | 0.022 |
| 299 NSS | Naphtha: Stockard Solvent                   | 1 | 0.78 | 0.2   | 4.3  | 0.088 | 1.0040 | 0.007 | 2309 | 2381 | 0.011 | 0.022 |
| 297 NVM | Naphtha: Varnish Maker's and Painters (76%) | 1 | 0.77 | 0.19  | 4.3  | 0.088 | 1.0038 | 0.007 | 2309 | 2349 | 0.011 | 0.022 |
| 300 MAX | Nonane (all isomers)                        | 1 | 0.72 | 0.27  | 4.4  | 0.087 | 1.0064 | 0.007 | 2312 | 2371 | 0.011 | 0.022 |

|         |   |   |      |      |       |       |        |       |      |      |       |       |       |
|---------|---|---|------|------|-------|-------|--------|-------|------|------|-------|-------|-------|
| 301 NAN | Nonane  | 1 | 0.72 | 0.27 | 4.4   | 0.087 | 1.0054 | 0.007 | 2312 | 2371 | 0.011 | 0.022 |       |
| 304 NON | Nonene  | 1 | 0.73 | 0.35 | 4.3   | 0.088 | 1.0070 | 0.007 | 2316 | 2390 | 0.011 | 0.022 | 0.032 |
| 305 NNS | Nonyl Alcohol (all isomers)                                       | 1 | 0.94 | 0.1  | 5     | 0.085 | 1.0020 | 0.007 | 2305 | 2330 | 0.011 | 0.021 | 0.032 |
| 308 NNN | Nonyl Alcohol   | 1 | 0.94 | 0.1  | 5     | 0.085 | 1.0020 | 0.007 | 2305 | 2330 | 0.011 | 0.021 | 0.032 |
| 307 NNI | Nonyl Alcohol (iso-)  | 1 | 0.84 | 0.1  | 5     | 0.085 | 1.0020 | 0.007 | 2305 | 2330 | 0.011 | 0.021 | 0.032 |
| 309 NNP | Nonyl Phenol  | 1 | 0.85 | 0.01 | 7.6   | 0.083 | 1.0002 | 0.007 | 2306 | 2304 | 0.010 | 0.021 | 0.032 |
| 318 OAX | Octane (all isomers)  | 1 | 0.7  | 0.79 | 3.9   | 0.094 | 1.0158 | 0.008 | 2336 | 2482 | 0.012 | 0.024 | 0.037 |
| 317 OAN | Octane  | 1 | 0.7  | 0.79 | 3.9   | 0.094 | 1.0158 | 0.008 | 2336 | 2482 | 0.012 | 0.024 | 0.037 |
| 318 OAA | Octanoic Acid (all isomers)                                       | 1 | 0.91 | 0.01 | 5     | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 | 0.032 |
| 319 OCX | Octanol (all isomers)   | 1 | 0.83 | 0.01 | 4.48  | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 | 0.032 |
| 320 OTA | Octanol   | 1 | 0.83 | 0.01 | 4.48  | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 | 0.032 |
| 321 OTX | Octane (all isomers)  | 2 | 0.72 | 0.9  | 3.9   | 0.095 | 1.0180 | 0.008 | 2341 | 2507 | 0.012 | 0.025 | 0.037 |
| 322 OTE | Octane (i-)   | 1 | 0.72 | 1    | 3.88  | 0.096 | 1.0200 | 0.008 | 2346 | 2528 | 0.013 | 0.025 | 0.038 |
| 324 OCX | Octyl Alcohol (iso-, n-) (all isomers). See Octanol (all isomers) | 1 | 0.83 | 0.01 | 4.48  | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 | 0.032 |
| 325 OCA | Octyl Alcohol   | 1 | 0.83 | 0.01 | 4.48  | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 | 0.032 |
| 364 OTW | Fuel: No. 2   | 1 | 0.88 | 0.58 | 8     | 0.101 | 1.0112 | 0.009 | 2326 | 2670 | 0.013 | 0.026 | 0.039 |
| 368 OFR | Fuel: No. 4   | 1 | 0.9  | 0.15 | 3.4   | 0.085 | 1.0030 | 0.007 | 2307 | 2330 | 0.011 | 0.021 | 0.032 |
| 367 OFV | Fuel: No. 5   | 1 | 0.94 | 0.15 | 3.4   | 0.085 | 1.0030 | 0.007 | 2307 | 2330 | 0.011 | 0.021 | 0.032 |
| 369 OSK | Fuel: No. 6   | 1 | 0.95 | 0.15 | 3.4   | 0.085 | 1.0030 | 0.007 | 2307 | 2330 | 0.011 | 0.021 | 0.032 |
| 382 OIL | OIL, Misc: Crude  | 1 | 0.83 | 0.15 | 3.4   | 0.085 | 1.0030 | 0.007 | 2307 | 2330 | 0.011 | 0.021 | 0.032 |
| 383 ODS | OIL, Misc: Diesel   | 1 | 0.9  | 0.69 | 3.4   | 0.091 | 1.0138 | 0.008 | 2832 | 2438 | 0.012 | 0.023 | 0.035 |
| 389 OLB | OIL, Misc: Lubricating  | 1 | 0.9  | 0.15 | 1     | 0.083 | 1.0030 | 0.007 | 2307 | 2308 | 0.010 | 0.021 | 0.032 |
| 403 ORS | OIL, Misc: Resin  | 1 | 1.02 | 0.15 | 1     | 0.083 | 1.0030 | 0.007 | 2307 | 2308 | 0.010 | 0.021 | 0.032 |
| 418 OTB | OIL, Misc: Turbine  | 1 | 0.87 | 0.3  | 5.4   | 0.089 | 1.0080 | 0.007 | 2314 | 2398 | 0.011 | 0.023 | 0.034 |
| 429 PDC | Pentadecanol. See Alcohols (C13 and above)                        | 1 | 0.83 | 0.01 | 7.68  | 0.083 | 1.0002 | 0.007 | 2300 | 2304 | 0.010 | 0.021 | 0.032 |
| 432     | NOT USED  |   |      |      |       |       |        |       |      |      |       |       |       |
| 437     | NOT USED  |   |      |      |       |       |        |       |      |      |       |       |       |
| 442 PIN | Pinene  | 1 | 0.86 | 0.35 | 4.7   | 0.089 | 1.0070 | 0.007 | 2318 | 2399 | 0.011 | 0.023 | 0.034 |
| 448 PLB | Polybutane  | 1 | 0.81 | 0.01 | 79.3  | 0.087 | 1.0092 | 0.007 | 2300 | 2350 | 0.011 | 0.022 | 0.033 |
| 457 PGC | Polypropylene Glycol  | 1 | 1.01 | 0.1  | 1     | 0.083 | 1.0020 | 0.007 | 2305 | 2304 | 0.010 | 0.021 | 0.032 |
| 458 PGM | Polypropylene Glycol Methyl Ether                                 | 1 | 0.82 | 0.8  | 3.11  | 0.091 | 1.0180 | 0.008 | 2337 | 2445 | 0.012 | 0.023 | 0.036 |
| 484 IAC | Propyl Acetate (iso-)   | 1 | 0.89 | 1.8  | 3.52  | 0.104 | 1.0380 | 0.008 | 2363 | 2870 | 0.014 | 0.028 | 0.043 |
| 465 PAT | Propyl Acetate (n-)   | 1 | 0    | 1.85 | 3.52  | 0.105 | 1.0370 | 0.009 | 2385 | 2880 | 0.014 | 0.028 | 0.043 |
| 488 IPA | Propyl Alcohol (iso-)   | 1 | 0.79 | 3    | 2.07  | 0.089 | 1.0890 | 0.009 | 2438 | 2649 | 0.014 | 0.028 | 0.042 |
| 487 PAL | Propyl Alcohol (n-)   | 1 | 0.8  | 1.2  | 2.07  | 0.089 | 1.0240 | 0.008 | 2355 | 2438 | 0.012 | 0.023 | 0.035 |
| 469 PBZ | Propylbenzene (n-)  | 1 | 0.86 | 0.2  | 4.14  | 0.089 | 1.0040 | 0.007 | 2309 | 2349 | 0.011 | 0.022 | 0.033 |
| 480 IPX | Iso-Propylcyclohexane   | 1 | 0.8  | 0.01 | 4.35  | 0.083 | 1.0002 | 0.007 | 2300 | 2302 | 0.010 | 0.021 | 0.032 |
| 473 PPG | Propylene Glycol (1,2-Propandiol)                                 | 1 | 1.04 | 0.01 | 2.62  | 0.083 | 1.0002 | 0.007 | 2300 | 2301 | 0.010 | 0.021 | 0.032 |
| 479 PME | Propylene Glycol Methyl Ether                                     | 1 | 0.92 | 0.7  | 3.11  | 0.090 | 1.0140 | 0.008 | 2332 | 2427 | 0.012 | 0.023 | 0.035 |
| 478 PTY | Propylene Tetramer  | 1 | 0.29 | 0.02 | 1     | 0.083 | 1.0004 | 0.007 | 2301 | 2300 | 0.010 | 0.021 | 0.032 |
| 488 SFL | Sulfolene   | 1 | 1.28 | 0.01 | 4.14  | 0.083 | 1.0002 | 0.007 | 2306 | 2302 | 0.010 | 0.021 | 0.032 |
| 493 TYN | Tetradecanol  | 1 | 0.82 | 0    | 7.39  | 0.083 | 1.0000 | 0.007 | 2300 | 2300 | 0.010 | 0.021 | 0.032 |
| 494 TTD | 1-Tetradecane. See the olefin or Alpha-Olefin Entries             | 1 | 0.77 | 0.01 | 8.77  | 0.083 | 1.0002 | 0.007 | 2300 | 2304 | 0.010 | 0.021 | 0.032 |
| 490 TTG | Tetraethylene Glycol  | 1 | 1.12 | 0.01 | 6.7   | 0.083 | 1.0002 | 0.007 | 2300 | 2304 | 0.010 | 0.021 | 0.032 |
| 497 THN | Tetrahydronaphthalene   | 1 | 0.97 | 0.04 | 4.66  | 0.084 | 1.0008 | 0.007 | 2302 | 2310 | 0.011 | 0.021 | 0.032 |
| 499 TOL | Toluene   | 1 | 0.87 | 1.5  | 3.14  | 0.098 | 1.0300 | 0.009 | 2389 | 2674 | 0.013 | 0.026 | 0.040 |
| 502 TCP | Tricresyl Phosphate (less than 1% of the ortho isomer)            | 1 | 1.16 | 0.01 | 12.69 | 0.084 | 1.0002 | 0.007 | 2300 | 2307 | 0.010 | 0.021 | 0.032 |
| 503 TRD | Tridecane   | 1 | 0.78 | 0.02 | 8.4   | 0.084 | 1.0004 | 0.007 | 2301 | 2307 | 0.010 | 0.021 | 0.032 |
| 506 TDN | Tridecanol. See Alcohols (C13 and above)                          | 1 | 0.88 | 0.01 | 6.91  | 0.083 | 1.0002 | 0.007 | 2300 | 2304 | 0.010 | 0.021 | 0.032 |
| 508 TDC | 1-Tridecene   | 1 | 0.77 | 0.01 | 6.29  | 0.083 | 1.0002 | 0.007 | 2300 | 2303 | 0.010 | 0.021 | 0.032 |
| 508 TEB | Tetraethylene Glycol  | 1 | 0.86 | 0.02 | 5.6   | 0.083 | 1.0004 | 0.007 | 2301 | 2309 | 0.010 | 0.021 | 0.032 |
| 509 TEG | Tetraethylene Glycol  | 1 | 1.12 | 0.01 | 5.17  | 0.083 | 1.0002 | 0.007 | 2300 | 2303 | 0.010 | 0.021 | 0.032 |
| 518 TRE | Trimethylene Glycol   | 1 | 0.89 | 0.14 | 4.2   | 0.085 | 1.0028 | 0.007 | 2306 | 2335 | 0.011 | 0.021 | 0.033 |
| 520 TMB | Trimethylbenzenes (all isomers)                                   | 1 | 0.89 | 0.14 | 4.14  | 0.086 | 1.0028 | 0.007 | 2308 | 2304 | 0.011 | 0.021 | 0.032 |
| 521 TMD | Trimethyl Benzene (1,2,5-)  | 1 | 0.89 | 0.14 | 4.14  | 0.086 | 1.0028 | 0.007 | 2306 | 2334 | 0.011 | 0.021 | 0.032 |
| 522 TME | Trimethyl Benzene (1,2,3-)  | 1 | 0.89 | 0.14 | 4.14  | 0.085 | 1.0028 | 0.007 | 2308 | 2334 | 0.011 | 0.021 | 0.032 |
| 522 TME | Trimethyl Benzene (1,2,4-) (Pseudocumene)                         | 1 | 0.89 | 0.14 | 4.14  | 0.085 | 1.0028 | 0.007 | 2308 | 2334 | 0.011 | 0.021 | 0.032 |
| 529 TRP | Triphenyl Phosphate   | 1 | 1.18 | 0    | 14.2  | 0.083 | 1.0000 | 0.007 | 2300 | 2299 | 0.010 | 0.021 | 0.032 |
| 533 UDC | Undecane (1-)   | 1 | 0.75 | 0.05 | 6.32  | 0.084 | 1.0010 | 0.007 | 2302 | 2316 | 0.011 | 0.021 | 0.032 |
| 534 UND | Undecyl Alcohol   | 1 | 0.84 | 0.01 | 8.04  | 0.083 | 1.0002 | 0.007 | 2300 | 2303 | 0.010 | 0.021 | 0.032 |
| 540 XLX | Xylenes (Ortho-, meta-, para-)                                    | 1 | 0.89 | 0.51 | 3.66  | 0.089 | 1.0102 | 0.008 | 2323 | 2410 | 0.011 | 0.023 | 0.035 |
| 547 XLM | Xylene (M-)   | 1 | 0.87 | 0.51 | 3.55  | 0.089 | 1.0102 | 0.008 | 2323 | 2410 | 0.011 | 0.023 | 0.035 |
| 548 XLO | Xylene (O-)   | 1 | 0.89 | 0.4  | 3.66  | 0.089 | 1.0080 | 0.007 | 2316 | 2386 | 0.011 | 0.022 | 0.034 |
| 549 XLP | Xylene (P-)   | 1 | 0.86 | 0.51 | 3.66  | 0.089 | 1.0102 | 0.008 | 2323 | 2410 | 0.011 | 0.023 | 0.035 |
| 550 XYL | Xylenol   | 1 | 1.01 | 0.1  | 3.66  | 0.084 | 1.0020 | 0.007 | 2305 | 2321 | 0.011 | 0.021 | 0.032 |

Zinc Diethylphosphosphate

581

| Max. | 1.280 | 15.420 | 79.300 | 0.169 | 1.306 | 0.028 | 3009 | 4655                                | 0.043                 | 0.065 |
|------|-------|--------|--------|-------|-------|-------|------|-------------------------------------|-----------------------|-------|
| Min. | 0.000 | 0.000  | 1.000  | 0.063 | 1.000 | 0.007 | 2300 | 2299 <td>0.010 <td>0.000 </td></td> | 0.010 <td>0.000 </td> | 0.000 |

\*When barge vapor piping is connected to facility vapor recovery system.

### LIQUID TRANSFER RATE vs PRESSURE DROP

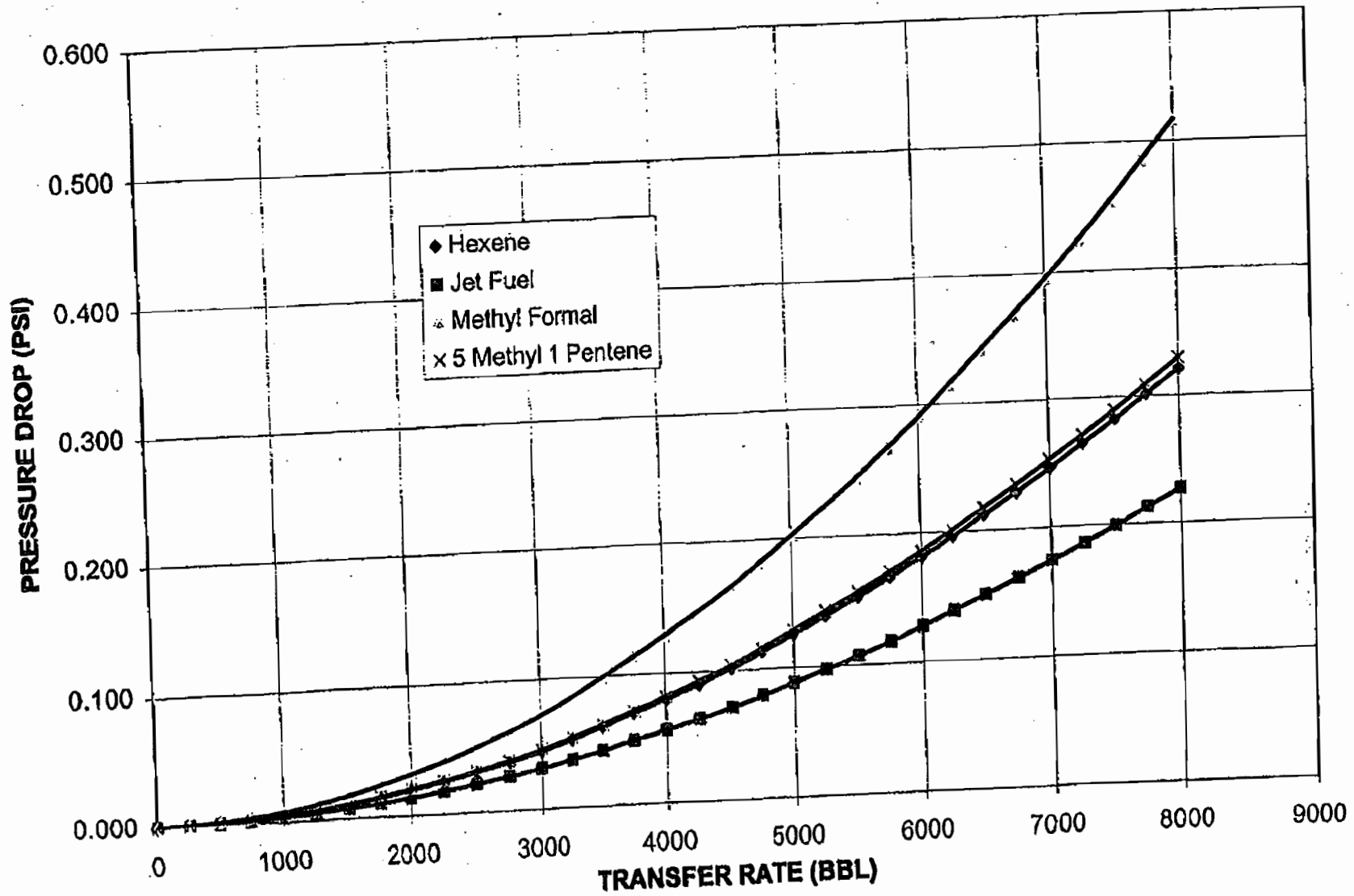


TABLE 3 (SUB CHAPTER "O" CARGOES)

| CHRIS CODE | NAME  | VCS CAT | LIQ SG | VAPOR PRESS SG | VAPOR SG | VAPOR WEIGHT DEENSITY | VAPOR GROWTH RATE | PRESSURE DROP TO PV VALVE IN VCS (psig) (LOADING) | VAPOR VOLUMETRIC FLOW RATE (BM3) | AIR VOLUMETRIC FLOW RATE | PRESSURE DROP TO SHORE CONNECTION IN VCS (psig) (LOADING) | PRESSURE DROP TO PV VALVE IN VCS (psig) (UNLOADING) | PRESSURE DROP TO SHORE CONNECTION IN VCS (psig) (UNLOADING) |
|------------|---|---------|--------|----------------|----------|-----------------------|-------------------|---|----------------------------------|--------------------------|---|---|---|
| 1 ACN      | Acrylonitrile   | 4       | 0.81   | 5.00           | 1.80     | 0.102                 | 1.1000            | 0.011   | 2640                             | 2922                     | 0.017   | 0.006   | 0.009   |
| 2          | NOT USED  |         |        |                |          |                       |                   |   |                                  |                          |   |   |   |
| 3 ADN      | Adiponitrile  | 1       | 0.85   | 0.01           | 3.73     | 0.083                 | 1.0062            | 0.007   | 2400                             | 2402                     | 0.011   | 0.004   | 0.008   |
| 4 ATN      | Acetonitrile  | 3       | 0.78   | 0.03           | 1.41     | 0.063                 | 1.0066            | 0.007   | 2401                             | 2402                     | 0.011   | 0.004   | 0.006   |
| 5 BAD      | Iso-Butylacrylate                                       | 1       | 0.80   | 7.80           | 2.50     | 0.138                 | 1.1560            | 0.017   | 2774                             | 3575                     | 0.025   | 0.003   | 0.013   |
| 6 BAW      | Butyl alcohol (n-)                                      | 1       | 0.81   | 0.50           | 2.60     | 0.087                 | 1.0100            | 0.008   | 2424                             | 2477                     | 0.012   | 0.004   | 0.006   |
| 7 BAR      | Butyl acrylate (iso-, n-)                               | 2       | 0.90   | 0.00           | 4.42     | 0.083                 | 1.0120            | 0.008   | 2428                             | 2565                     | 0.013   | 0.004   | 0.007   |
| 8 BCN      | Butyl acetate (n-)                                      | 1       | 0.88   | 0.80           | 4.00     | 0.094                 | 1.0160            | 0.008   | 2438                             | 2588                     | 0.013   | 0.004   | 0.007   |
| 9 BNZ      | Benzene   | 1       | 0.89   | 4.50           | 2.60     | 0.121                 | 1.0900            | 0.013   | 2816                             | 3157                     | 0.020   | 0.007   | 0.010   |
| 10 BTR     | n-Butylaldehyde   | 1       | 0.80   | 7.80           | 2.50     | 0.138                 | 1.1560            | 0.017   | 2774                             | 3575                     | 0.025   | 0.008   | 0.013   |
| 11 BTX     | Benzene, Toluene, Xylene mixtures (10% Benzene or more) | 1       | 0.84   | 7.30           | 2.80     | 0.145                 | 1.1460            | 0.017   | 2750                             | 3626                     | 0.026   | 0.009   | 0.013   |
| 12 GCH     | Cyclohexanone   | 1       | 0.95   | 0.20           | 3.40     | 0.085                 | 1.0040            | 0.008   | 2410                             | 2441                     | 0.012   | 0.004   | 0.006   |
| 13 CHA     | Cyclohexylamine   | 1       | 0.87   | 0.62           | 3.42     | 0.090                 | 1.0124            | 0.008   | 2430                             | 2530                     | 0.013   | 0.004   | 0.006   |
| 14 CHX     | Cyclohexane   | 1       | 0.78   | 4.50           | 2.90     | 0.123                 | 1.0900            | 0.013   | 2816                             | 3185                     | 0.020   | 0.007   | 0.010   |
| 15 CPD     | 1,3-Cyclohexadiene dimer (molten)                       | 2       | 0.89   | 0.25           | 4.55     | 0.087                 | 1.0050            | 0.008   | 2412                             | 2471                     | 0.012   | 0.004   | 0.008   |
| 16 CRB     | Chlorobenzene   | 1       | 1.11   | 0.60           | 3.88     |                       |                   |   |                                  |                          |   |   |   |
| 17 CRS     | Cresols   | 1       | 1.05   | 0.06           | 3.72     |                       |                   |   |                                  |                          |   |   |   |
| 18 DAN     | Diethyl alcohol (n-)                                    | 1       | 0.83   | 0.01           | 5.30     | 0.083                 | 1.0002            | 0.007   | 2400                             | 2403                     | 0.011   | 0.004   | 0.008   |
| 19 DCH     | 1,1-Dichloroethane                                      | 1       | 1.18   | 9.90           | 3.41     | 0.195                 | 1.1980            | 0.025   | 2675                             | 4404                     | 0.038   | 0.013   | 0.020   |
| 20 DOB     | Dodecylbenzene  | 1       | 0.86   | 4.70           | 8.40     | 0.246                 | 1.0940            | 0.027   | 2628                             | 4520                     | 0.040   | 0.014   | 0.021   |
| 21 DEG     | Diethylene glycol                                       | 1       | 1.12   | 0.01           | 3.66     | 0.083                 | 1.0002            | 0.007   | 2400                             | 2402                     | 0.011   | 0.004   | 0.008   |
| 22 DEN     | Diethylamine  | 3       | 0.71   | 1.00           | 2.50     | 0.080                 | 1.0200            | 0.008   | 2448                             | 2549                     | 0.013   | 0.004   | 0.007   |
| 23 DIP     | Dilpropanolamine  | 1       | 0.98   | 0.01           | 4.55     | 0.083                 | 1.0002            | 0.007   | 2400                             | 2402                     | 0.011   | 0.004   | 0.008   |
| 24 DMF     | Dimethylformamide                                       | 1       | 0.85   | 0.30           | 2.51     | 0.089                 | 1.0060            | 0.008   | 2414                             | 2444                     | 0.012   | 0.004   | 0.006   |
| 25 DOD     | Dodecane  | 1       | 0.76   | 0.02           | 5.81     | 0.083                 | 1.0004            | 0.008   | 2401                             | 2407                     | 0.011   | 0.004   | 0.006   |
| 26 DPG     | Dipropylene glycol                                      | 1       | 1.03   | 0.07           | 4.63     | 0.084                 | 1.0814            | 0.008   | 2403                             | 2420                     | 0.012   | 0.004   | 0.006   |
| 27 DPX     | 1,1-, 1,2-, or 1,3-Dichloropropane                      | 3       | 1.16   | 6.30           | 3.90     | 0.169                 | 1.1260            | 0.019   | 2702                             | 3851                     | 0.029   | 0.010   | 0.015   |
| 28 EAC     | Ethyl acrylate  | 2       | 0.83   | 2.00           | 3.50     | 0.106                 | 1.0400            | 0.010   | 2406                             | 2828                     | 0.018   | 0.005   | 0.008   |
| 29 EAL     | 2-Ethylhexyl acrylate                                   | 2       | 0.89   | 0.02           | 6.35     | 0.084                 | 1.0604            | 0.008   | 2401                             | 2408                     | 0.011   | 0.004   | 0.006   |
| 30 EDC     | Ethylene dichloride                                     | 1       | 1.26   | 4.00           | 3.42     | 0.128                 | 1.0800            | 0.013   | 2592                             | 3223                     | 0.020   | 0.007   | 0.010   |
| 31 EGL     | Ethylene glycol   | 1       | 1.13   | 0.01           | 2.21     | 0.083                 | 1.0002            | 0.007   | 2400                             | 2401                     | 0.011   | 0.004   | 0.006   |
| 32 ERX     | 2-Ethyl hexanol   | 1       | 0.84   | 0.02           | 4.50     | 0.083                 | 1.0004            | 0.008   | 2401                             | 2405                     | 0.011   | 0.004   | 0.006   |
| 33 ETA     | Ethyl acetate   | 1       | 0.90   | 4.60           | 3.04     | 0.126                 | 1.0600            | 0.013   | 2616                             | 3223                     | 0.020   | 0.007   | 0.010   |
| 34 FFA     | Furfural  | 1       | 1.20   | 0.15           | 3.31     | 0.085                 | 1.0030            | 0.008   | 2407                             | 2430                     | 0.012   | 0.004   | 0.006   |
| 35 FHS     | Formaldehyde solution (37% to 50%)                      | 1       | 1.13   | 0.15           | 1.03     | 0.083                 | 1.0030            | 0.008   | 2407                             | 2407                     | 0.011   | 0.004   | 0.006   |
| 36         | NOT USED  |         |        |                |          |                       |                   |   |                                  |                          |   |   |   |
| 37         | NOT USED  |         |        |                |          |                       |                   |   |                                  |                          |   |   |   |
| 38         | NOT USED  |         |        |                |          |                       |                   |   |                                  |                          |   |   |   |
| 39         | NOT USED  |         |        |                |          |                       |                   |   |                                  |                          |   |   |   |
| 40         | NOT USED  |         |        |                |          |                       |                   |   |                                  |                          |   |   |   |
| 41         | NOT USED  |         |        |                |          |                       |                   |   |                                  |                          |   |   |   |
| 42         | NOT USED  |         |        |                |          |                       |                   |   |                                  |                          |   |   |   |
| 43         | NOT USED  |         |        |                |          |                       |                   |   |                                  |                          |   |   |   |
| 44 HMX     | Heptane (all isomers)                                   | 1       | 0.68   | 2.50           | 3.45     | 0.112                 | 1.0500            | 0.011   | 2620                             | 2923                     | 0.017   | 0.006   | 0.009   |
| 45 HPX     | Heptane (all isomers)                                   | 2       | 0.70   | 2.80           | 3.40     | 0.116                 | 1.0560            | 0.012   | 2639                             | 2996                     | 0.018   | 0.006   | 0.009   |
| 46         | NOT USED  |         |        |                |          |                       |                   |   |                                  |                          |   |   |   |
| 47 HXN     | Hexanol   | 1       | 0.82   | 1.00           | 3.62     | 0.085                 | 1.0200            | 0.009   | 2448                             | 2616                     | 0.013   | 0.006   | 0.007   |
| 48 IPA     | Propyl alcohol (iso)                                    | 1       | 0.79   | 3.00           | 2.07     | 0.098                 | 1.0600            | 0.010   | 2644                             | 2764                     | 0.016   | 0.006   | 0.008   |
| 49 KRS     | Kerosene  | 1       | 0.81   | 0.15           | 4.50     | 0.085                 | 1.0630            | 0.008   | 2407                             | 2442                     | 0.012   | 0.004   | 0.006   |
| 80 MAL     | Methyl alcohol  | 1       | 0.79   | 6.63           | 1.10     | 0.086                 | 1.1326            | 0.010   | 2716                             | 2769                     | 0.016   | 0.003   | 0.006   |
| 81 MAM     | Methyl acrylate   | 2       | 0.85   | 4.10           | 3.00     | 0.121                 | 1.0820            | 0.013   | 2597                             | 3140                     | 0.019   | 0.007   | 0.010   |
| 52 MBE     | Methyl tert-butyl ether                                 | 1       | 0.74   | 0.04           | 3.10     | 0.083                 | 1.0068            | 0.008   | 2402                             | 2407                     | 0.011   | 0.004   | 0.006   |

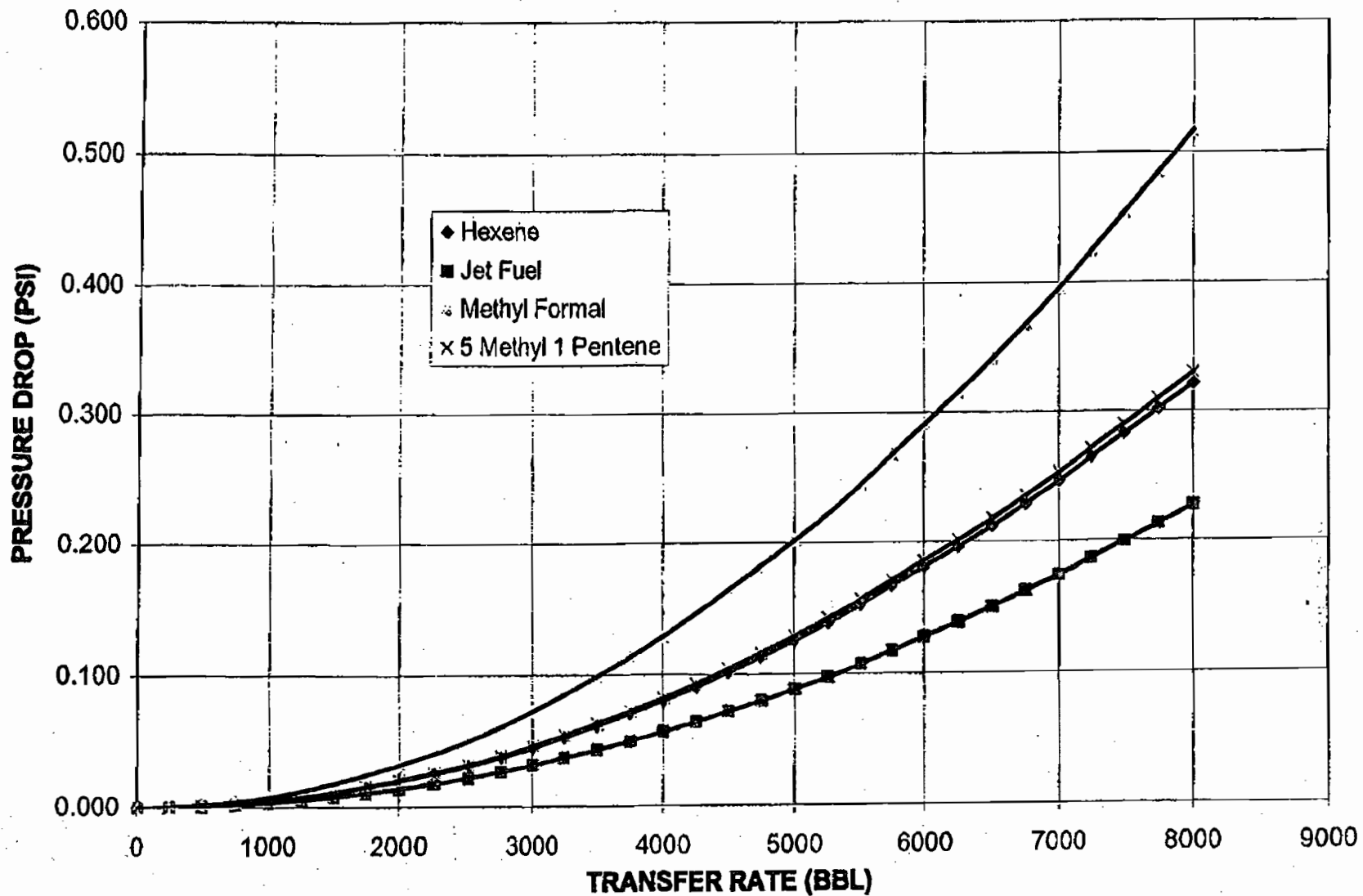
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| ID | Component              | Max. Mva. | 1.39 | 12.6 | 0.01 | 8.40  | 1.03   | 0.246 | 0.083 | 1.188 | 1.000 | 0.027 | 0.007 | 2676 | 2400 | 4520  | 2407  | 0.040 | 0.011 | 0.014 | 0.004 | 0.021 |
|----|------------------------|-----------|------|------|------|-------|--------|-------|-------|-------|-------|-------|-------|------|------|-------|-------|-------|-------|-------|-------|-------|
| 64 | Methyl methacrylate    | 1         | 0.90 | 4.90 | 2.80 | 0.116 | 1.090  | 0.012 | 0.010 | 2.457 | 2624  | 0.010 | 0.008 | 2457 | 2624 | 0.010 | 0.008 | 0.010 | 0.008 | 0.008 | 0.008 | 0.008 |
| 55 | Methyl acrylate        | 1         | 0.94 | 2.02 | 3.46 | 0.109 | 1.0404 | 0.010 | 0.010 | 2457  | 2624  | 0.010 | 0.008 | 2457 | 2624 | 0.010 | 0.008 | 0.010 | 0.008 | 0.008 | 0.008 | 0.008 |
| 58 | Methyl acrylate        | 1         | 0.73 | 0.20 | 4.30 | 0.080 | 1.0040 | 0.008 | 0.008 | 2410  | 2463  | 0.012 | 0.004 | 2410 | 2463 | 0.012 | 0.004 | 0.012 | 0.004 | 0.004 | 0.004 | 0.004 |
| 57 | Methyl acrylate        | 1         | 1.00 | 0.90 | 3.00 | 0.091 | 1.0160 | 0.008 | 0.008 | 2438  | 2648  | 0.013 | 0.004 | 2438 | 2648 | 0.013 | 0.004 | 0.013 | 0.004 | 0.004 | 0.004 | 0.004 |
| 58 | Methyl acrylate        | 1         | 0.92 | 6.10 | 2.60 | 0.120 | 1.1220 | 0.015 | 0.015 | 2893  | 3353  | 0.022 | 0.007 | 2893 | 3353 | 0.022 | 0.007 | 0.022 | 0.011 | 0.011 | 0.011 | 0.011 |
| 50 | Norbornene             | 1         | 0.94 | 0.10 | 6.00 | 0.085 | 1.0070 | 0.008 | 0.008 | 2406  | 2431  | 0.012 | 0.004 | 2406 | 2431 | 0.012 | 0.004 | 0.012 | 0.004 | 0.004 | 0.004 | 0.004 |
| 60 | 1- or 2-Heteropropene  | 2         | 0.79 | 0.95 | 4.30 | 0.086 | 1.0070 | 0.008 | 0.008 | 2494  | 2494  | 0.012 | 0.004 | 2494 | 2494 | 0.012 | 0.004 | 0.012 | 0.004 | 0.004 | 0.004 | 0.004 |
| 91 | Naphthalene            | 1         | 0.99 | 1.05 | 3.04 | 0.093 | 1.0210 | 0.008 | 0.008 | 2450  | 2463  | 0.013 | 0.004 | 2450 | 2463 | 0.013 | 0.004 | 0.013 | 0.004 | 0.004 | 0.004 | 0.004 |
| 62 | Naphthalene            | 1         | 0.87 | 0.20 | 3.60 | 0.085 | 1.0040 | 0.008 | 0.008 | 2410  | 2463  | 0.012 | 0.004 | 2410 | 2463 | 0.012 | 0.004 | 0.012 | 0.004 | 0.004 | 0.004 | 0.004 |
| 63 | Oil, Fuel No. 2        | 1         | 0.77 | 0.19 | 4.30 | 0.101 | 1.0034 | 0.008 | 0.008 | 2409  | 2461  | 0.012 | 0.004 | 2409 | 2461 | 0.012 | 0.004 | 0.012 | 0.004 | 0.004 | 0.004 | 0.004 |
| 64 | Oil, Fuel No. 2        | 1         | 0.88 | 0.19 | 3.40 | 0.085 | 1.0030 | 0.008 | 0.008 | 2407  | 2431  | 0.012 | 0.004 | 2407 | 2431 | 0.012 | 0.004 | 0.012 | 0.004 | 0.004 | 0.004 | 0.004 |
| 65 | Pyridine               | 1         | 0.88 | 0.46 | 6.00 | 0.101 | 1.0112 | 0.006 | 0.006 | 2427  | 2681  | 0.014 | 0.005 | 2427 | 2681 | 0.014 | 0.005 | 0.014 | 0.005 | 0.005 | 0.005 | 0.005 |
| 66 | Propylbenzene          | 1         | 0.98 | 1.30 | 2.72 | 0.093 | 1.0280 | 0.008 | 0.008 | 2492  | 2613  | 0.018 | 0.008 | 2492 | 2613 | 0.018 | 0.008 | 0.018 | 0.008 | 0.008 | 0.008 | 0.008 |
| 67 | Styrene                | 1         | 0.86 | 0.90 | 4.20 | 0.092 | 1.0120 | 0.008 | 0.008 | 2429  | 2489  | 0.013 | 0.004 | 2429 | 2489 | 0.013 | 0.004 | 0.013 | 0.004 | 0.004 | 0.004 | 0.004 |
| 68 | 1,2,3-Trichloropropane | 2         | 0.92 | 0.40 | 3.60 | 0.080 | 1.0080 | 0.008 | 0.008 | 2419  | 2489  | 0.012 | 0.004 | 2419 | 2489 | 0.012 | 0.004 | 0.012 | 0.004 | 0.004 | 0.004 | 0.004 |
| 69 | Tetrahydrofuran        | 3         | 1.30 | 0.15 | 6.90 | 0.080 | 1.0030 | 0.011 | 0.011 | 2407  | 2483  | 0.017 | 0.005 | 2407 | 2483 | 0.017 | 0.005 | 0.017 | 0.005 | 0.005 | 0.005 | 0.005 |
| 70 | Toluene                | 1         | 0.73 | 2.50 | 3.46 | 0.112 | 1.0500 | 0.012 | 0.012 | 2620  | 2929  | 0.018 | 0.006 | 2620 | 2929 | 0.018 | 0.006 | 0.018 | 0.006 | 0.006 | 0.006 | 0.006 |
| 71 | Toluene                | 1         | 0.89 | 0.50 | 1.35 | 0.087 | 1.1700 | 0.012 | 0.012 | 2608  | 3004  | 0.018 | 0.006 | 2608 | 3004 | 0.018 | 0.006 | 0.018 | 0.006 | 0.006 | 0.006 | 0.006 |
| 72 | Vinyl acetate          | 2         | 0.67 | 1.50 | 3.14 | 0.086 | 1.0300 | 0.008 | 0.008 | 2472  | 2686  | 0.014 | 0.005 | 2472 | 2686 | 0.014 | 0.005 | 0.014 | 0.005 | 0.005 | 0.005 | 0.005 |
|    |                        |           | 0.94 | 6.80 | 2.87 | 0.137 | 1.1460 | 0.016 | 0.016 | 2678  | 3435  | 0.023 | 0.008 | 2678 | 3435 | 0.023 | 0.008 | 0.023 | 0.008 | 0.008 | 0.008 | 0.008 |

\*When barge vapor piping is connected to facility vapor recovery system.

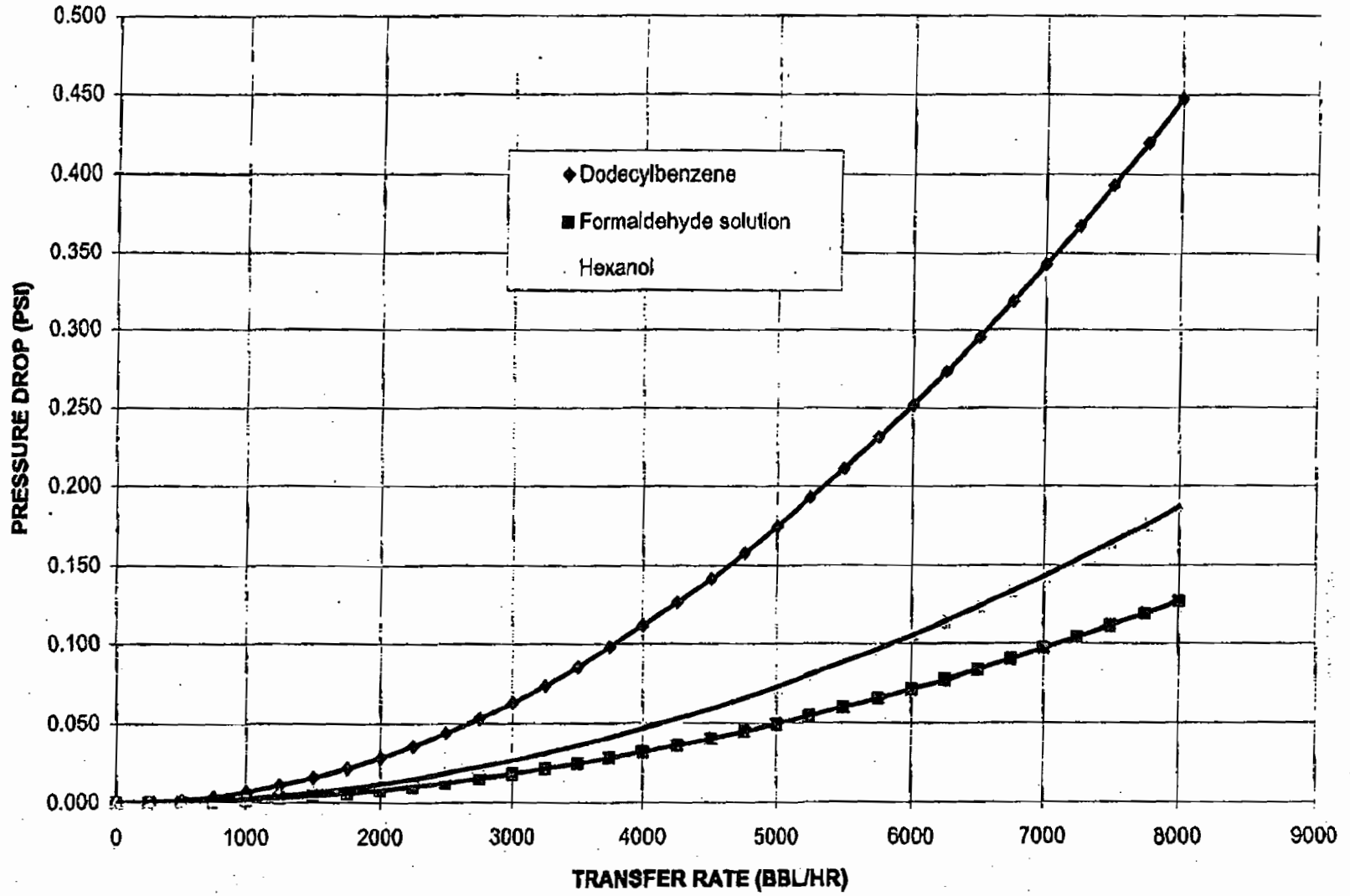
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### LIQUID TRANSFER RATE vs PRESSURE DROP



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### LIQUID TRANSFER RATE vs PRESSURE DROP (SUBCHAPTER "O" CARGOES)



070101-2.....CARGO PIPING ARRANGEMENT  
 070101-4.....HEATING SYSTEM ARRANGEMENT

**GENERAL NOTES**

1. P/V VALVES SHALL BE SET @ 2.0 PSIG PRES. & -.5 PSIG VAC.
2. ENDS OF THE VAPOR MANIFOLD SHOULD BE PAINTED AS SHOWN IN DETAIL "1" IN ACCORDANCE WITH CRF 46 PART 39.20-D-(d).
3. THE VAPOR COLLECTION PIPING MUST BE ELECTRICALLY CONTINUOUS AND BONDED TO THE HULL.
4. NO VAPOR COLLECTION HOSES ARE TO BE CARRIED ABOARD THE BARGE.
5. PIPING SYSTEM TO BE U.S.C.G. CLASS II SYSTEM.
6. PIPING SYSTEM TO BE AIR TESTED TO 1.5 PSI IN ASSOCIATION WITH SOAPY WATER SOLUTION.

Subject to comments in  
 Marine Safety Center letter of

APR 16 2008

**APPROVED**

|     |   |    |         |
|-----|---|----|---------|
| 2   | INCORPORATED USCG COMMENTS PER LETTER 16710/P013823 DATED 3/24/08 | RF | 4/1/08  |
| 1   | INCORPORATED USCG COMMENTS.                                       | RF | 8/22/07 |
| NO. | REVISION  | BY | DATE    |



**SHEARER & ASSOC., INC.**  
**NAVAL ARCHITECTS**  
 NEW ORLEANS • HOUSTON • NASHVILLE

200'-0" x 35'-0" x 12'-6"  
 DOUBLE SKIN TANK BARGE

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|                        |              |               |
|------------------------|--------------|---------------|
| SCALE: 1/8"=1'-0" U.N. | APPROVED BY: | DRAWN BY: KTS |
| DATE: 11/08/07         |              | REV. No. 2    |

**VAPOR CONTROL SYSTEM ARRANGEMENT**

|            |                             |                                   |
|------------|-----------------------------|-----------------------------------|
| JOB A-1182 | HULL 95-104<br>HULL 111-126 | DRAWING NUMBER<br><b>070101-3</b> |
|------------|-----------------------------|-----------------------------------|

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|        |                              |   |      |      |      |       |        |       |      |      |       |       |       |
|--------|------------------------------|---|------|------|------|-------|--------|-------|------|------|-------|-------|-------|
| 53 MCH | Methyl ethyl ketone          | 1 | 0.60 | 4.60 | 2.60 | 0.115 | 1.0990 | 0.012 | 2818 | 3074 | 0.019 | 0.009 | 0.01  |
| 54 MMA | Methyl methacrylate          | 2 | 0.94 | 2.02 | 3.45 | 0.106 | 1.0404 | 0.019 | 2487 | 2824 | 0.016 | 0.005 | 0.008 |
| 55 MNS | Mineral spirits              | 1 | 0.76 | 0.20 | 4.30 | 0.086 | 1.0040 | 0.008 | 2410 | 2453 | 0.012 | 0.004 | 0.008 |
| 56 MPL | Morpholine                   | 1 | 1.00 | 0.80 | 3.00 | 0.091 | 1.0180 | 0.008 | 2438 | 2646 | 0.013 | 0.004 | 0.007 |
| 57 MTY | Methyl acetate               | 1 | 0.92 | 0.10 | 2.60 | 0.120 | 1.1220 | 0.016 | 2693 | 3363 | 0.022 | 0.007 | 0.011 |
| 58 NNN | Nonyl alcohol                | 1 | 0.94 | 0.10 | 6.00 | 0.086 | 1.0020 | 0.008 | 2495 | 2431 | 0.012 | 0.004 | 0.006 |
| 59 NON | Nonene                       | 2 | 0.73 | 0.35 | 4.30 | 0.088 | 1.0070 | 0.008 | 2417 | 2494 | 0.012 | 0.004 | 0.006 |
| 60 NPM | 1- or 2-Nitropropane         | 1 | 0.60 | 1.05 | 3.08 | 0.093 | 1.0210 | 0.009 | 2480 | 2596 | 0.013 | 0.004 | 0.007 |
| 61 NSV | Naphtha:Solvent              | 1 | 0.87 | 0.20 | 3.60 | 0.085 | 1.0040 | 0.008 | 2410 | 2443 | 0.012 | 0.004 | 0.006 |
| 62 NVM | Naphtha:V/M & P (76% Naphta) | 1 | 0.77 | 0.19 | 4.30 | 0.086 | 1.0038 | 0.008 | 2409 | 2451 | 0.012 | 0.004 | 0.006 |
| 63 OIL | Oil,misc:Crude               | 1 | 0.96 | 0.16 | 3.40 | 0.086 | 1.0030 | 0.008 | 2407 | 2431 | 0.012 | 0.004 | 0.006 |
| 64 OTW | Oil,Fuel:No.2                | 1 | 0.88 | 0.56 | 8.00 | 0.101 | 1.0112 | 0.009 | 2427 | 2661 | 0.014 | 0.005 | 0.007 |
| 65 PRD | Pyridine                     | 1 | 0.96 | 1.30 | 2.72 | 0.093 | 1.0280 | 0.009 | 2462 | 2613 | 0.013 | 0.006 | 0.007 |
| 66 PBY | Propylbenzene                | 1 | 0.86 | 0.90 | 4.20 | 0.092 | 1.0120 | 0.008 | 2429 | 2666 | 0.013 | 0.004 | 0.007 |
| 67 STY | Styrene                      | 2 | 0.92 | 0.40 | 3.60 | 0.088 | 1.0080 | 0.008 | 2419 | 2489 | 0.012 | 0.004 | 0.006 |
| 68 TCN | 1,2,3-Trichloropropane       | 3 | 1.39 | 0.15 | 5.80 | 0.086 | 1.0030 | 0.008 | 2407 | 2453 | 0.012 | 0.004 | 0.006 |
| 69 TEN | Triethylamine                | 3 | 0.73 | 2.50 | 3.49 | 0.112 | 1.0500 | 0.011 | 2320 | 2929 | 0.017 | 0.006 | 0.009 |
| 70 THF | Tetrahydrofuran              | 1 | 0.89 | 6.50 | 1.35 | 0.097 | 1.1790 | 0.012 | 2608 | 3034 | 0.018 | 0.006 | 0.009 |
| 71 TOL | Toluene                      | 1 | 0.87 | 1.50 | 3.14 | 0.086 | 1.0300 | 0.009 | 2472 | 2666 | 0.014 | 0.006 | 0.007 |
| 72 VAM | Vinyl acetate                | 2 | 0.94 | 5.80 | 2.97 | 0.137 | 1.1180 | 0.015 | 2678 | 3435 | 0.020 | 0.008 | 0.012 |
|        | Max.                         |   | 1.39 | 12.5 | 8.40 | 0.246 | 1.198  | 0.027 | 2876 | 4520 | 0.040 | 0.014 | 0.021 |
|        | Min.                         |   | 0.63 | 0.01 | 1.03 | 0.083 | 1.000  | 0.007 | 2400 | 2401 | 0.011 | 0.004 | 0.006 |

\*when barge vapor piping is connected to facility vapor recovery system.

TABLE 3 (SUB CHAPTER "O" CARGOES)

| CHRIS<br>CODE | NAME  | VCS<br>CAT | LIQ<br>SG | VAPOR<br>PRES | VAPOR<br>SG | VAPOR<br>AIR<br>WEIGHT<br>DENSITY | VAPOR<br>GROWTH<br>RATE | PRESSURE<br>DROP TO PV<br>VALVE IN<br>VCS (psig)<br>(LOADING) | VAPOR<br>VOLUMETRIC<br>FLOW RATE<br>(bbt/h) | AIR<br>EQUIVALENT<br>VOLUMETRIC<br>FLOW RATE | PRESSURE<br>DROP TO<br>SHORE<br>CONNECTION<br>IN VCS (psig)<br>(LOADING)* | PRESSURE<br>DROP TO PV<br>VALVE IN<br>VCS (psig)<br>(UNLOADING) | PRESSURE<br>DROP TO<br>SHORE<br>CONNECTION<br>IN VCS (psig)<br>(UNLOADING)* |
|---------------|---|------------|-----------|---------------|-------------|-----------------------------------|-------------------------|---|---|--|---|---|---|
| 1 ACN         | Acrylonitrile   | 4          | 0.81      | 5.00          | 1.80        | 0.102                             | 1.1000                  | 0.011   | 2640  | 2922   | 0.017   | 0.006   | 0.009   |
| 2             | NOT USED  |            |           |               |             |                                   |                         |   |   |  |   |   |   |
| 3 ADN         | Adiponitrile  | 1          | 0.85      | 0.01          | 3.73        | 0.083                             | 1.0002                  | 0.007   | 2400  | 2402   | 0.011   | 0.004   | 0.006   |
| 4 ATN         | Acetonitrile  | 3          | 0.78      | 0.03          | 1.41        | 0.083                             | 1.0008                  | 0.007   | 2401  | 2402   | 0.011   | 0.004   | 0.006   |
| 5 BAD         | Iso-Butylaldehyde                                       | 1          | 0.80      | 7.80          | 2.50        | 0.138                             | 1.1580                  | 0.017   | 2774  | 3575   | 0.025   | 0.008   | 0.013   |
| 6 BAN         | Butyl alcohol (n-)                                      | 1          | 0.81      | 0.50          | 2.80        | 0.087                             | 1.0100                  | 0.008   | 2424  | 2477   | 0.012   | 0.004   | 0.006   |
| 7 BAR         | Butyl acrylate (iso-, n-)                               | 2          | 0.90      | 0.90          | 4.42        | 0.083                             | 1.0120                  | 0.009   | 2429  | 2586   | 0.013   | 0.004   | 0.007   |
| 8 BCN         | Butyl acetate (n-)                                      | 1          | 0.88      | 0.80          | 4.00        | 0.084                             | 1.0180                  | 0.009   | 2438  | 2598   | 0.013   | 0.004   | 0.007   |
| 9 BNZ         | Benzene   | 1          | 0.88      | 4.50          | 2.80        | 0.121                             | 1.0900                  | 0.013   | 2816  | 3157   | 0.020   | 0.007   | 0.010   |
| 10 BTR        | n-Butylaldehyde   | 1          | 0.80      | 7.80          | 2.50        | 0.138                             | 1.1580                  | 0.017   | 2774  | 3575   | 0.025   | 0.008   | 0.013   |
| 11 BTX        | Benzene, Toluene, Xylene mixtures (10% Benzene or more) | 1          | 0.84      | 7.30          | 2.80        | 0.145                             | 1.1480                  | 0.017   | 2750  | 3629   | 0.028   | 0.009   | 0.013   |
| 12 OCH        | Cyclohexanone   | 1          | 0.95      | 0.20          | 3.40        | 0.085                             | 1.0040                  | 0.008   | 2410  | 2441   | 0.012   | 0.004   | 0.006   |
| 13 CHA        | Cyclohexylamine   | 1          | 0.87      | 0.62          | 3.42        | 0.090                             | 1.0124                  | 0.008   | 2430  | 2530   | 0.013   | 0.004   | 0.006   |
| 14 CHX        | Cyclohexane   | 1          | 0.78      | 4.50          | 2.90        | 0.123                             | 1.0900                  | 0.013   | 2816  | 3186   | 0.020   | 0.007   | 0.010   |
| 15 CPD        | 1,3-Cyclopentadiene dimer (malten)                      | 2          | 0.89      | 0.25          | 4.55        | 0.087                             | 1.0050                  | 0.008   | 2412  | 2471   | 0.012   | 0.004   | 0.006   |
| 16 CRB        | Chlorobenzene   | 1          | 1.11      | 0.80          | 3.88        |                                   |                         |   |   |  |   |   |   |
| 17 CRS        | Cresols   | 1          | 1.05      | 0.08          | 3.72        |                                   |                         |   |   |  |   |   |   |
| 18 DAN        | Decyl alcohol (n-)                                      | 1          | 0.83      | 0.01          | 5.30        | 0.083                             | 1.0002                  | 0.007   | 2400  | 2403   | 0.011   | 0.004   | 0.006   |
| 19 DCH        | 1,1-Dichloroethane                                      | 1          | 1.18      | 9.90          | 3.41        | 0.195                             | 1.1980                  | 0.025   | 2875  | 4404   | 0.038   | 0.013   | 0.020   |
| 20 DDB        | Dodecylbenzene  | 1          | 0.88      | 4.70          | 8.40        | 0.248                             | 1.0940                  | 0.027   | 2826  | 4520   | 0.040   | 0.014   | 0.021   |
| 21 DEG        | Diethylene glycol                                       | 1          | 1.12      | 0.01          | 3.88        | 0.083                             | 1.0002                  | 0.007   | 2400  | 2402   | 0.011   | 0.004   | 0.006   |
| 22 DEN        | Diethylamine  | 3          | 0.71      | 1.00          | 2.50        | 0.090                             | 1.0200                  | 0.008   | 2448  | 2540   | 0.013   | 0.004   | 0.007   |
| 23 DIP        | Dilaopropanolamine                                      | 1          | 0.98      | 0.01          | 4.50        | 0.083                             | 1.0002                  | 0.007   | 2400  | 2402   | 0.011   | 0.004   | 0.006   |
| 24 DMF        | Dimethylformamide                                       | 1          | 0.95      | 0.30          | 2.51        | 0.085                             | 1.0060                  | 0.008   | 2414  | 2444   | 0.012   | 0.004   | 0.006   |
| 25 DOD        | Dodecane  | 1          | 0.78      | 0.82          | 5.81        | 0.083                             | 1.0004                  | 0.008   | 2401  | 2407   | 0.011   | 0.004   | 0.006   |
| 26 DPG        | Dipropylene glycol                                      | 1          | 1.09      | 0.07          | 4.83        | 0.084                             | 1.0014                  | 0.008   | 2403  | 2420   | 0.012   | 0.004   | 0.006   |
| 27 DPX        | 1,1-, 1,2-, or 1,3-Dichloropropane                      | 3          | 1.16      | 8.30          | 3.90        | 0.189                             | 1.1280                  | 0.019   | 2702  | 3851   | 0.029   | 0.010   | 0.015   |
| 28 EAC        | Ethyl acrylate  | 2          | 0.93      | 2.90          | 3.50        | 0.108                             | 1.0400                  | 0.010   | 2468  | 2828   | 0.016   | 0.005   | 0.008   |
| 29 EAI        | 2-Ethylhexyl acrylate                                   | 2          | 0.89      | 0.82          | 8.35        | 0.084                             | 1.0004                  | 0.008   | 2401  | 2408   | 0.011   | 0.004   | 0.006   |
| 30 EDC        | Ethylene dichloride                                     | 1          | 1.25      | 4.00          | 3.42        | 0.128                             | 1.0800                  | 0.013   | 2592  | 3223   | 0.020   | 0.007   | 0.010   |
| 31 EGL        | Ethylene glycol   | 1          | 1.13      | 0.01          | 2.21        | 0.083                             | 1.0002                  | 0.007   | 2400  | 2401   | 0.011   | 0.004   | 0.006   |
| 32 EHX        | 2-Ethyl hexanol   | 1          | 0.84      | 0.02          | 4.80        | 0.083                             | 1.0004                  | 0.008   | 2401  | 2405   | 0.011   | 0.004   | 0.006   |
| 33 ETA        | Ethyl acetate   | 1          | 0.90      | 4.50          | 3.04        | 0.126                             | 1.0900                  | 0.013   | 2616  | 3223   | 0.020   | 0.007   | 0.010   |
| 34 FFA        | Furfural  | 1          | 1.20      | 0.15          | 3.31        | 0.085                             | 1.0030                  | 0.008   | 2407  | 2430   | 0.012   | 0.004   | 0.006   |
| 36 FMS        | Formaldehyde solution (37% to 50%)                      | 1          | 1.13      | 0.16          | 1.03        | 0.083                             | 1.0030                  | 0.008   | 2407  | 2407   | 0.011   | 0.004   | 0.006   |
| 38            | NOT USED  |            |           |               |             |                                   |                         |   |   |  |   |   |   |
| 39            | NOT USED  |            |           |               |             |                                   |                         |   |   |  |   |   |   |
| 40            | NOT USED  |            |           |               |             |                                   |                         |   |   |  |   |   |   |
| 41            | NOT USED  |            |           |               |             |                                   |                         |   |   |  |   |   |   |
| 42            | NOT USED  |            |           |               |             |                                   |                         |   |   |  |   |   |   |
| 43            | NOT USED  |            |           |               |             |                                   |                         |   |   |  |   |   |   |
| 44 HMX        | Heptane (all isomers)                                   | 1          | 0.68      | 2.50          | 3.45        | 0.112                             | 1.0500                  | 0.011   | 2520  | 2923   | 0.017   | 0.008   | 0.009   |
| 48 HPX        | Heptane (all isomers)                                   | 2          | 0.70      | 2.00          | 3.40        | 0.116                             | 1.0580                  | 0.012   | 2539  | 2988   | 0.018   | 0.008   | 0.009   |
| 49            | NOT USED  |            |           |               |             |                                   |                         |   |   |  |   |   |   |
| 47 HON        | Hexanol   | 1          | 0.82      | 1.00          | 3.52        | 0.095                             | 1.0200                  | 0.009   | 2448  | 2818   | 0.013   | 0.006   | 0.007   |
| 48 IPA        | Propyl alcohol (iso)                                    | 1          | 0.79      | 3.00          | 2.07        | 0.098                             | 1.0600                  | 0.010   | 2544  | 2764   | 0.015   | 0.005   | 0.008   |
| 49 KRS        | Kerosene  | 1          | 0.81      | 0.15          | 4.80        | 0.085                             | 1.0030                  | 0.008   | 2407  | 2442   | 0.012   | 0.004   | 0.006   |
| 50 MAL        | Methyl alcohol  | 1          | 0.79      | 8.63          | 1.10        | 0.086                             | 1.1328                  | 0.010   | 2718  | 2788   | 0.018   | 0.006   | 0.008   |
| 51 MAM        | Methyl acrylate   | 2          | 0.96      | 4.10          | 3.00        | 0.121                             | 1.0820                  | 0.013   | 2597  | 3140   | 0.019   | 0.007   | 0.010   |
| 52 MBE        | Methyl tert-butyl ether                                 | 1          | 0.74      | 0.04          | 3.10        | 0.083                             | 1.0008                  | 0.008   | 2402  | 2407   | 0.011   | 0.004   | 0.006   |