



SOUTHWEST SHIPYARD, L.P.

18310 Market Street, Channelview, Texas 77530 Phone: 281-860-3200 Fax: 281-860-3215
8502 Cypress Street, Houston, Texas 77012 Phone: 713-967-6300 Fax: 713-967-6301
1002 Texas Clipper Rd., Galveston, Texas 77554 Phone: 409-740-3755 Fax: 409-740-3451

F-7.5.1(R).6.3-E

BARGE PIPELINE PRESSURE TEST

THE FOLLOWING BARGE PIPELINE WAS PRESSURE TESTED USING AIR OR LIQUID NITROGEN IN ACCORDANCE WITH SOUTHWEST SHIPYARD PRESSURE TESTING AND INSPECTION PROCEDURES.

BARGE NAME/NUMBER: CBC 1334

BARGE OWNER: Cargil

OWNER ADDRESS: _____

TESTING
LOCATION:

SOUTHWEST SHIPYARD, L.P.
18310 MARKET STREET
CHANNELVIEW, TX 77530

SOUTHWEST SHIPYARD, L.P.
8502 CYPRESS
HOUSTON, TX 77012

SOUTHWEST SHIPYARD, L.P.
1002 TEXAS CLIPPER RD.
GALVESTON, TX 77554

Identify Location by Checking Box

☐☐☐

DATE OF TEST: 8-22-24

SWSLP TESTER/POSITION: Edwin Avila / Foreman

SWSLP TESTER SIGNATURE: Edwin Avila

WITNESSING SWSLP INSPECTOR/POSITION: Craig Moore / Supervisor

SWSLP INSPECTOR SIGNATURE: Cy Moore

TEST RESULTS

THIS BARGE HAS BEEN TESTED AND INSPECTED IN ACCORDANCE WITH SOUTHWEST SHIPYARD PIPELINE PRESSURE TESTING PROCEDURE, USING THE FOLLOWING GAS: N₂

TIME START: 08:15 TIME STOP: 0845

PIPING TEST PRESSURE: 20 PSI BELOW DECK, 188.0 PSI ABOVE DECK

ENDING PRESSURE: 187.5 PSI WITH 10 MIN MINIMUM HOLD TIME

NO LEAKS DETECTED FROM PRESSURE DROP OR AT JOINTS, CONNECTIONS AND HIGH STRESS REGIONS AROUND OPENING AREAS.

TANK BARGE PIPING PRESSURE TEST FORM

The following vessel equipment has
been tested in accordance with
46 CFR 35.35-70 and 33 CFR 156.170
on the date indicated.

Date: 9-8-25

Vessel Name: CBC1339

Cargo Pipeline: 188 PSI

Cargo Relief Valve: MWP 125 PSI

Cargo Pressure Gauge: Operable

Cargo Transfer Hose: N/A

Tested By: Reby Br

Witnessed By: Bill Att

LYNCHBURG SHIPYARD
999 Independence Pkwy N.
Baytown, TX 77520

BARGE VAPOR TIGHTNESS TEST SHEET

THE FOLLOWING BARGE WAS TESTED IN ACCORDING WITH THE NATIONAL EMISSION STANDARD FOR BENZENE EMISSIONS FROM TRANSFER OPERATIONS, SECTION 40 CFR, 61.304 (F), AND NATION EMISSIONS STANDARDS FOR HAZARDOUS AIR POLLUTANTS SECTION 40 CFR 63.565 (C).

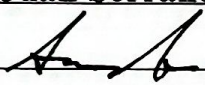
Barge Name: CBC-1339 Official# 1234056

Barge Owner: Canal Barge Company Inc

Owner Address: 1801 Engineers Road Belle Chasse, La 70037 United States

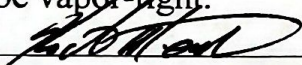
Date of Test: 9 - 6 - 24 Name of Tester: Karim Mendez

Witnessing Inspector: ☐ Juan Serrano ☐ Juan Maldonado ☒ Angel Arredondo

Inspector Signature: 

TEST RESULTS

This barge has been tested at this facility in accordance to Section 61.304 (f), and section 63.565 (c) and is considered to be vapor-tight.

Signature of Tester: 

Time Started: 10:00 Time Completed: 10:30

Starting Pressure: 27.7 Ending Pressure: 27.7

Allowable Pressure Loss: 1.0

PIPELINE TEST: TRANSFER SYSTEM TESTING DATA

THE FOLLOWING BARGE WAS TESTED IN ACCORDANCE WITH 33 CFR- PART 156.170, SECTION (c)(4) & (e), EQUIPMENT TESTS AND INSPECTIONS REQUIREMENTS.

The Pipeline System was hydro tested at 187.50 P.S.I. 9 - 6 - 24

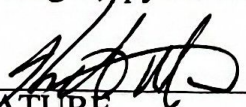
The Pressure Relief Valve was hydro tested at 125 P.S.I. - NA -

The Load Line was hydro tested at 187.50 P.S.I. 9 - 6 - 24

The Steam Line was hydro tested at 125 P.S.I. - NA -

Cargo Pressure Gauge (Date of Test) 9 - 6 - 24 Percent Accuracy 98%

Lynchburg Shipyards Supervisor


SIGNATURE

9 - 6 - 24
DATE



Cargo Piping Test Letter

Note: Test results are valid for (1) year from date of test!

Date:	10/17/2023	M.A.W.P.	125
Vessel:	CBC 1339	Method of Test:	Hydro
Owner:	Canal Barge Company	Testing Location:	VLS Marine Services Inc.
Address:	1801 Engineers Rd Belle Chase, LA 70037	Physical Address:	8700 Old Yacht Club Rd Port Arthur, TX 77642

TRANSFER SYSTEM TESTING DATA

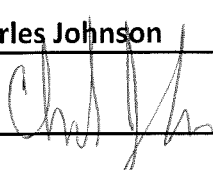
**** Fill out completely. Write N/A on any non-applicable line. ****

Date:	Barge Piping:	Results	Note:
10/17/2023	Cargo piping & valves	187.5 p.s.i	
10/17/2023	Cargo pressure gauges	98 % accurate	
N/A	Steam System	125 p.s.i	

Note: Test each pressure gauges annually, accurate within 10 percent. Test each remote controlled operating or indicating equipment such as remotely operated valve, tank alarm, or emergency shutdown device. 33 CFR 156.170(c)(2) & 46 CFR 35.35-70(b)

SIGNATURES

I credit that the tests contained herein were conducted in compliance with 33 CFR 156.170, 46 CFR 35.35-70.

Tester name:	Charles Johnson
Tester signature:	
Witnessing inspector name:	Michael Powell
Witnessing inspector signature:	
Witnessing inspector affiliation:	VLS Gas Free PM

T.T. COATINGS, INC

NINE MILE POINT

2012 RIVER RD. WEST WEGO LA, 70094
PHONE (504) 436-3766 FAX (504) 436-3855

CARGO PIPELINE TEST CERTIFICATE

The cargo pipeline on barge CBC 1339 was tested to **187.5 P.S.I.**, one and half times its maximum allowable working pressure, M.A.W.P., and proved operable in accordance with 33CFR156.170 and 46CFR35.35-70.

The cargo pipeline relief valve was tested and lifted at **125 P.S.I.**

The cargo pipeline pressure gauge is working within **10** percent of shown pressure.

Signature/Tester name:

Shane Guidry

Print name/Tester Name:

Shane Guidry

CBC Authorized Representative

Signature/Witness name:

Chuck Hassell

Print name/Witness name:

CHUCK HASSELL

Affiliation of Witness (Company):

T.T. BARGE

Test Date: 2-2-23



Campbell Transportation Company, Inc.
2567 Congo Arroyo Road
Newell, WV 26050-1317

Tel. (304) 387-3860
Fax (304) 387-3885

TANK BARGE PIPING PRESSURE TEST FORM

The following vessel equipment has
been tested in accordance with
46 CFR 35.35-70 and 33 CFR 156.170
on the date indicated.

Date: 10-28-22

Vessel Name: CBC1339

Cargo Pipeline: 125 PSI

Cargo Relief Valve: 125 PSI

Cargo Pressure Gauge: Operable

Cargo Transfer Hose: N/A

Tested By: [Signature]

Witnessed By: [Signature]